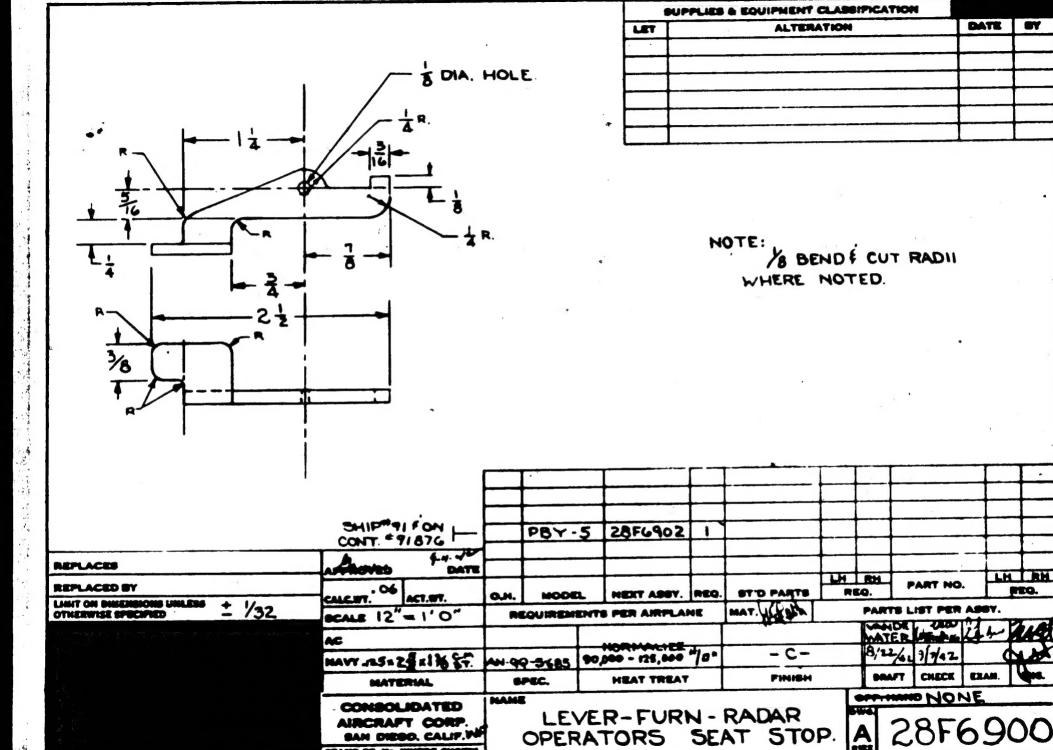
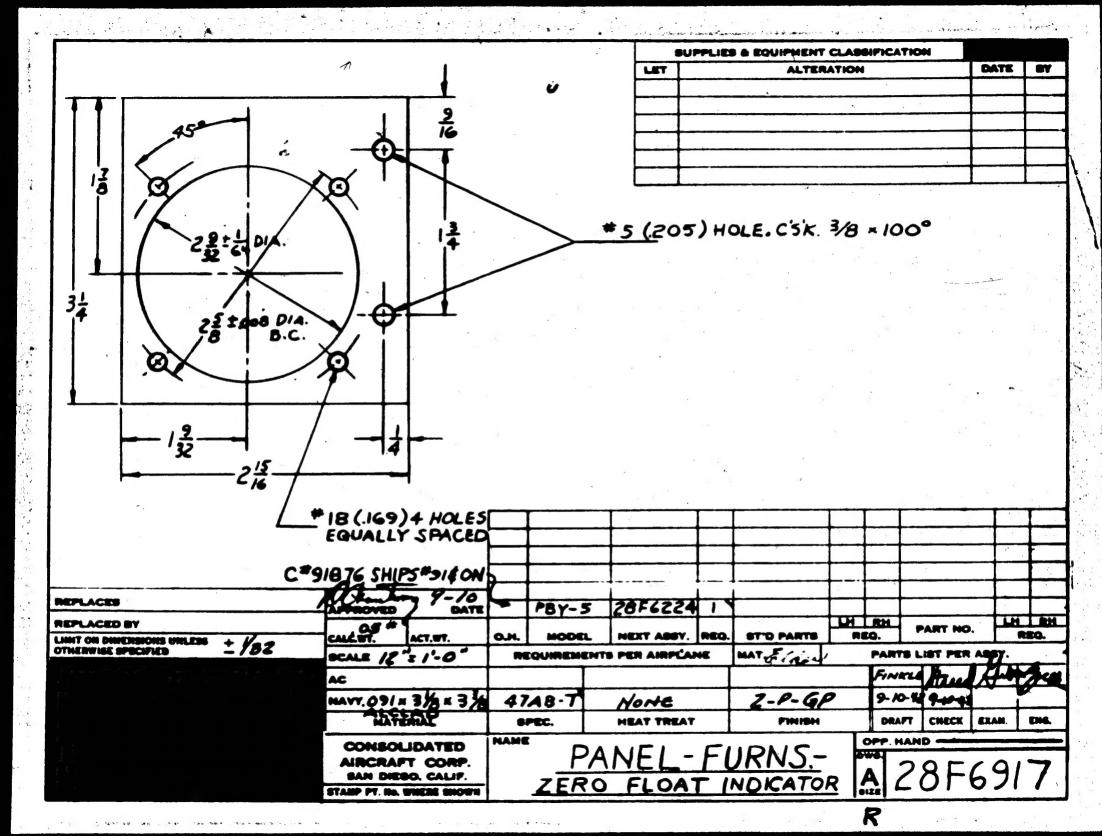


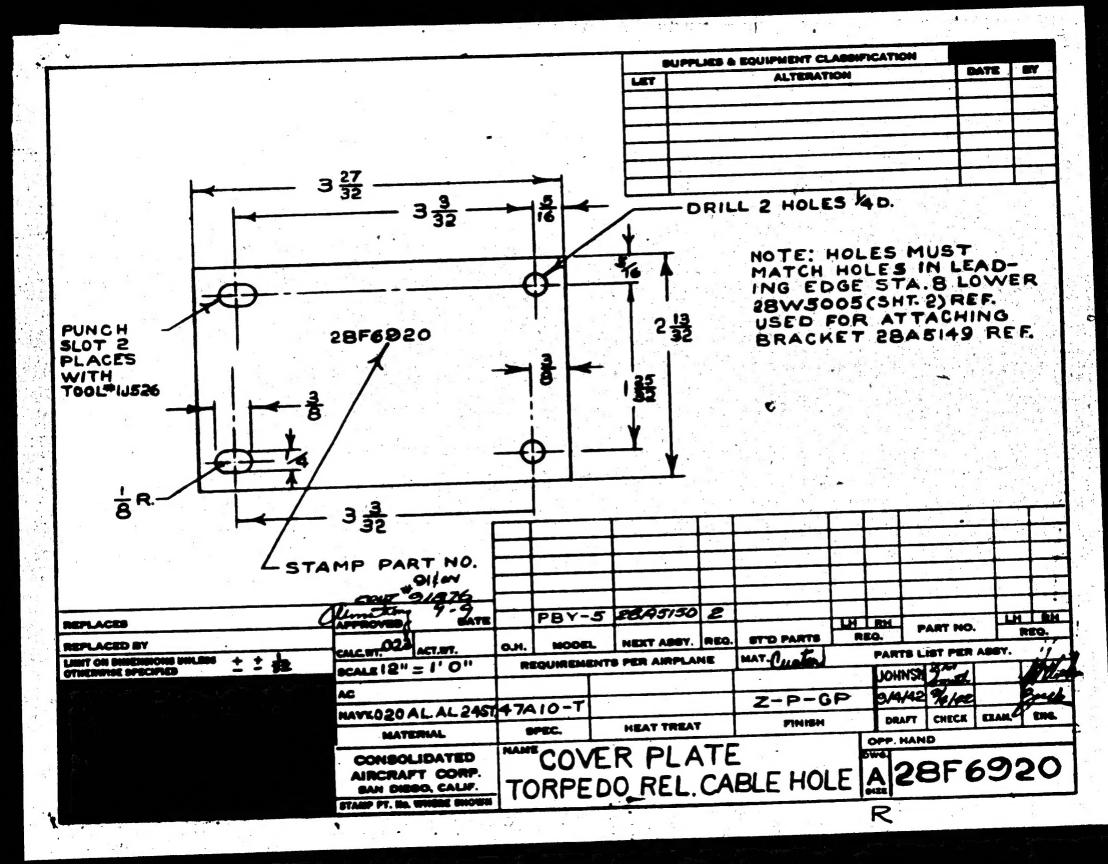
NOTE: PURCHASE TO DWG. SPRING TO ATTAIN A 2*LOAD WHEN DEFLECTED TO 50° AS SHOWN. 28F6902 PBY-5 # 91 KON CONT. #9/876 DATE REPLACES LH RM LH RH PART NO. REQ. OT'D PARTY REPLACED BY NEXT ABBY. REQ. O.H. LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED REQUIREMENTS PER AIRPLANE AC CAD PLATE NAVY MUSIC WIRE そものうたれる FINISH HEAT TREAT SPEC. MATERIAL OPP HAND NAME CONSOLIDATED SPRING-FURN-RADAR A 28F6899 AIRCRAFT CORP. OPERATORS SEAT STOP. SAN DIESO, CALIF.W

DATE

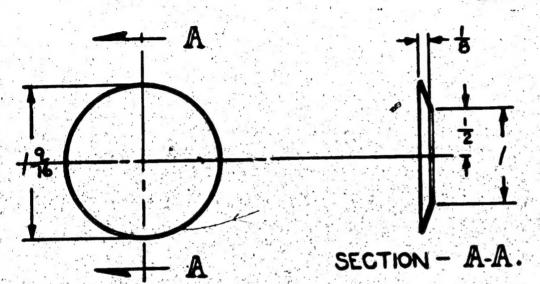


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1 19 1	SUPPLIES & EQUIPMENT CLASSIFICATION		
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NOTE:

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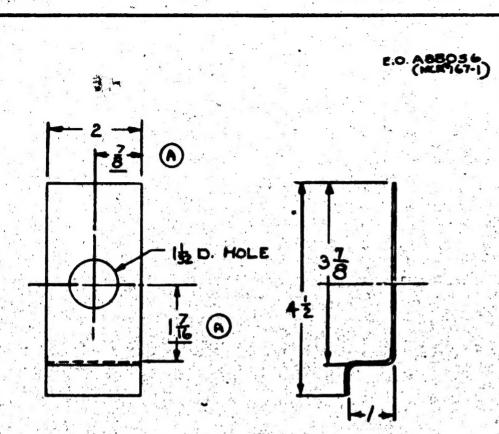
SHEET, SPEC.AN-QQ-5-757, COND.A.

OR

(B) .085x 1 x 1 3 STAINLESS STEEL SHEET, SPEC. AN-QQ-5-772 COMP. G, COND. A.

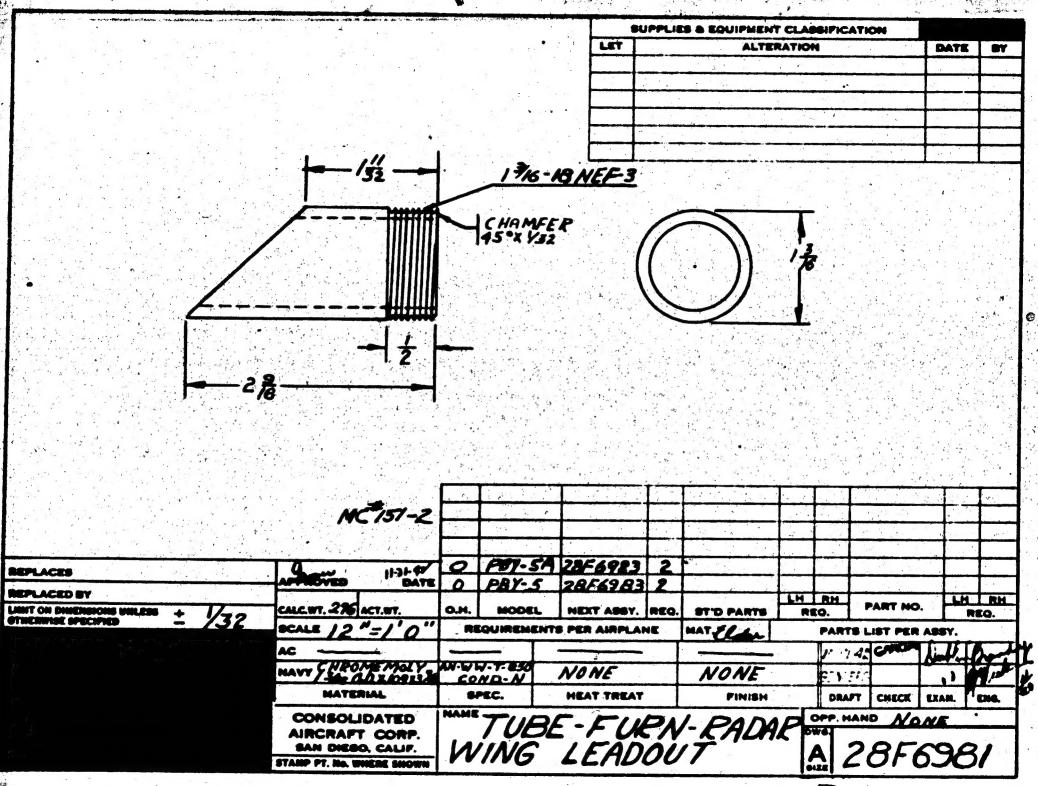
MATERIAL SPEC. HEAT TREAT PINISH BRAFT CHECK EXAM. ENG.				LIDATED FT CORP. SO, CALIFY THESE SHOW	C	CAP,	-FURN S. VE	1 - 1 NT	RADAR TUBE	3	A Z	28F)	596	51
REPLACES REPLACED BY LIMIT ON SHEEDHARDS = 1/4 OTHERWISE SPECIFIC SPECIFIC SPECIFIC STEED PARTS REQ. PART NO. REQ. CALE 12" = 1'0" REQUIREMENTS PER AMPLANE MAT-CLIFF PER ASSY.					100					1			15	1.0
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REPLACES APPROVED BATE PBY-5A 28F6963 REPLACED BY CALCUT. O.M. MODEL MEXT ASSY: REQ. STO PARTS REQ. PART NO. REQ. CALCUT. SCALE 12" = 1"0" REQUIREMENTS PER AMPLANE MAT.CLOCK PARTS LIST PER ASSY.				10740	NC	TED .			NONE		9/29	6 10-7-42		
REPLACES REPLACES REPLACED BY CARCUT. ON. MODEL NEXT ABOY: REQ. STO PARTS REQ. PART NO. REQ. UNIT ON ENGINEERING STUDIES + 1/4 CARCUT. ON. MODEL NEXT ABOY: REQ. STO PARTS REQ. PARTS LIST PER ABOY.	The state of the s	0 - 10 FA CO			9.		:				MATE!	Share .		
REPLACES APPROVED DATE PBY-5A 28F6963 REPLACED BY APPROVED DATE PBY-5 28F6963 REPLACED BY ON MODEL NEXT ABBY: REQ. STO PARTS REQ. PART NO. REQ.		= 1/44				EQUIREMENT	IS PER AIRPLA	NE .	MAT Custed				ASSY.	-
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*C-1995	REPLACES		APPROVED	DATE		PBY-	2856963	1		-	84		- 1	1
*C-1859*5				MC. \$ 1670		PBY-5A	28F6963	2 1 4		, ,,,,				8 4
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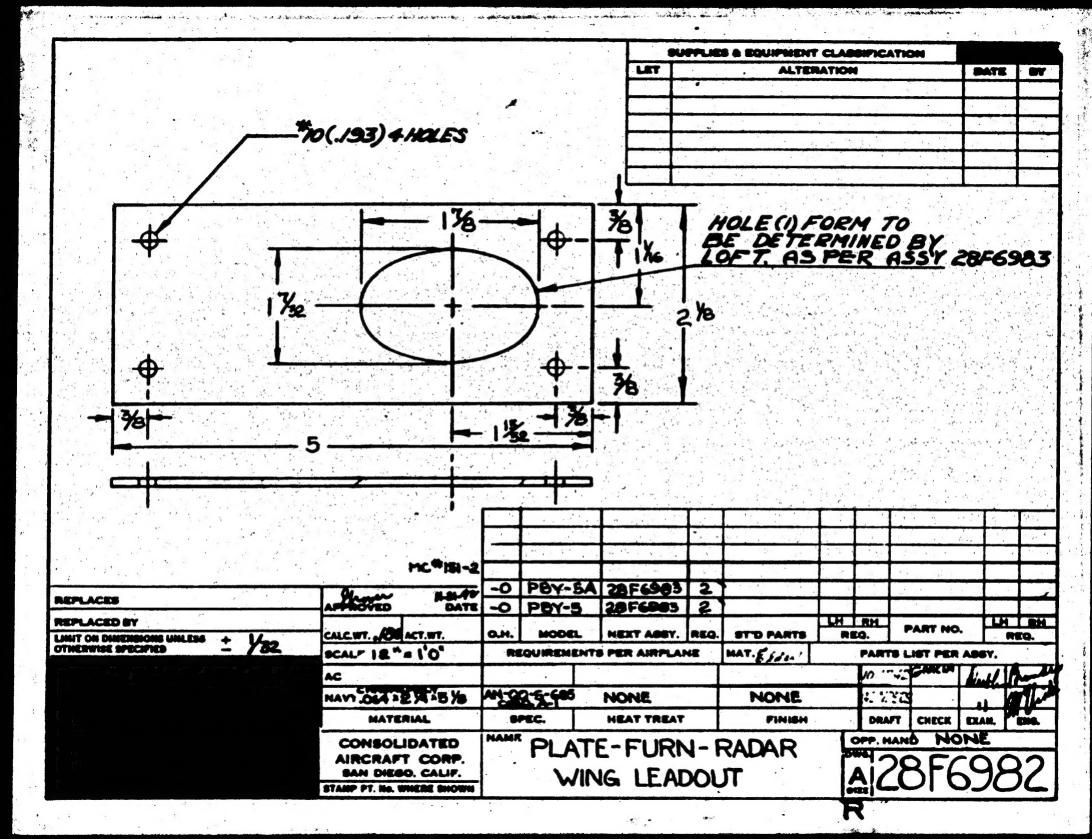
	CONSOLIDATED AIRCRAFT CORP. SAN DISSO, CALIF.WA STAIP PT. No. WHERE SHOWN	LIA	NDLE - F	VEN	V-RADA TILATO			8F(596	57
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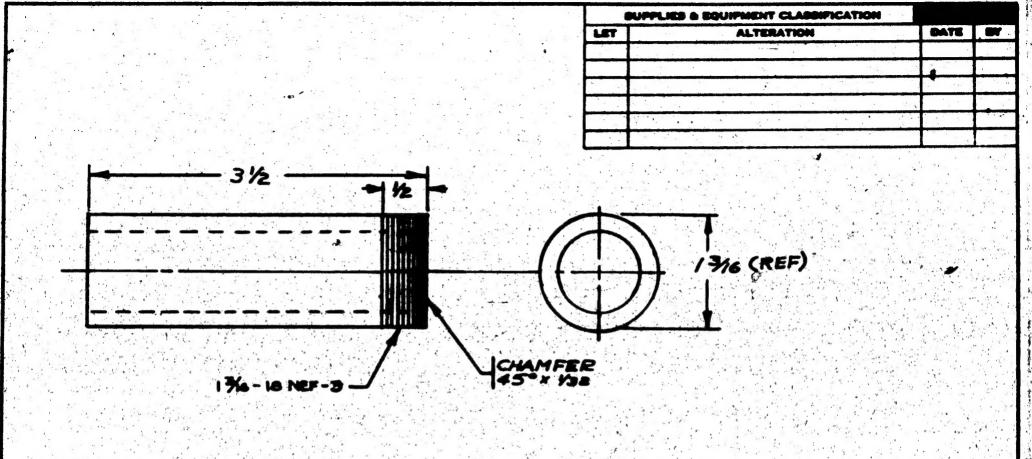


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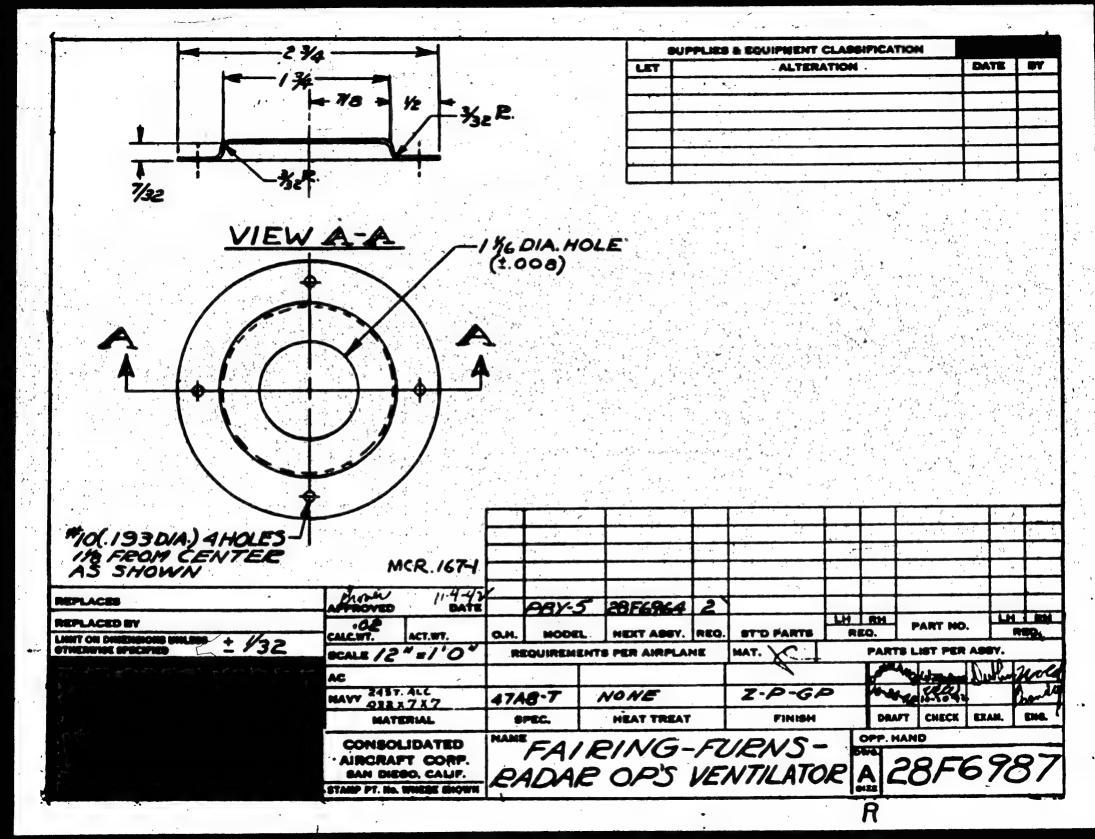
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				PEMOVED PH-5-10" FEO	M MERLIK			X
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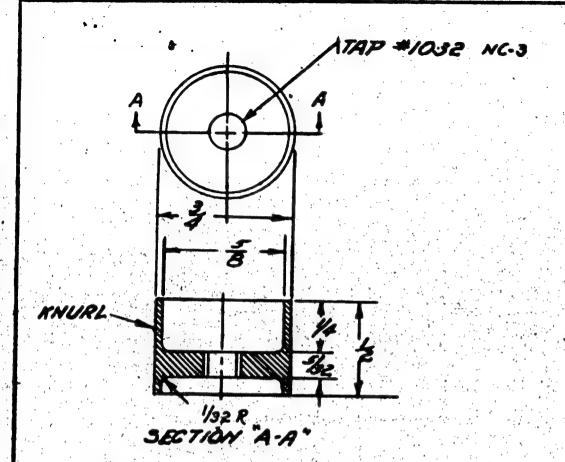
MATL. MAY BE-

(A) 大DIA. X 1音, STAINLESS STEEL ROD, SPEC. AN-QQ-5-771, COMREM, COND. B, OR

(B) TOIA. Y I B, STAINLESS STEEL ROD, SPEC. AN-QQ-6-771, COMP. G, COND. A.

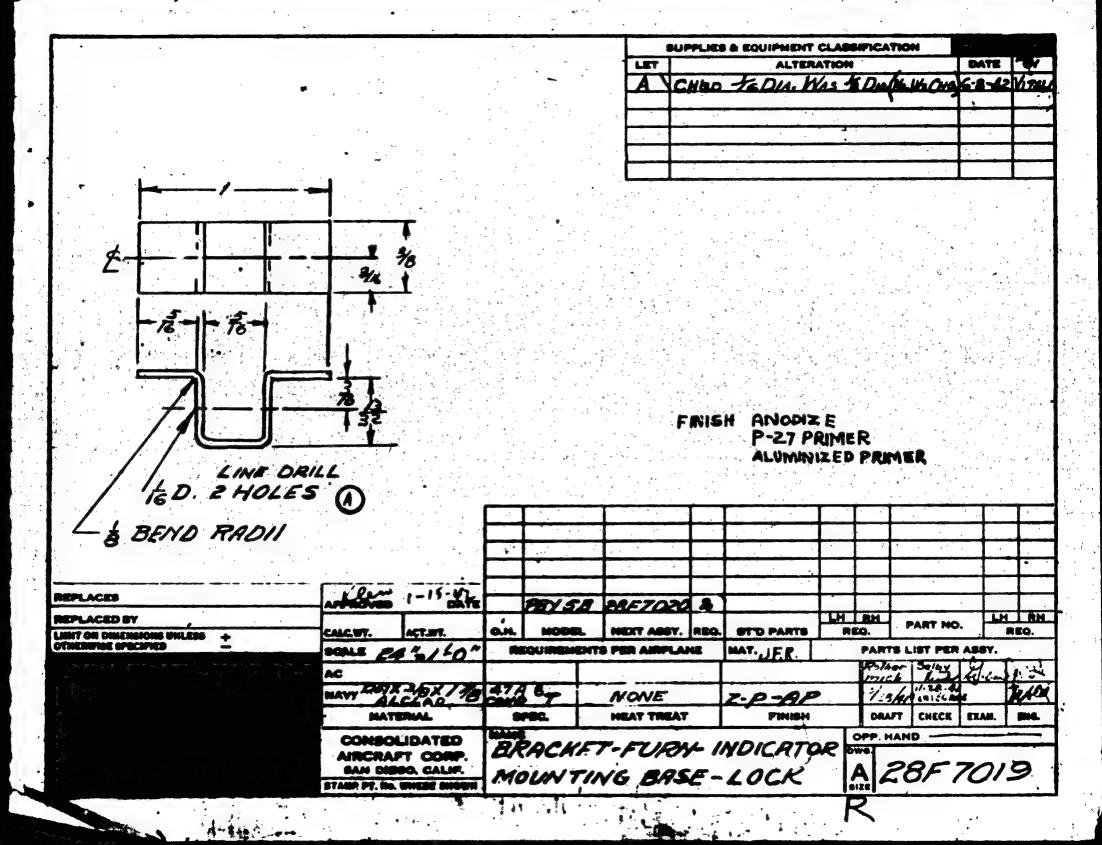
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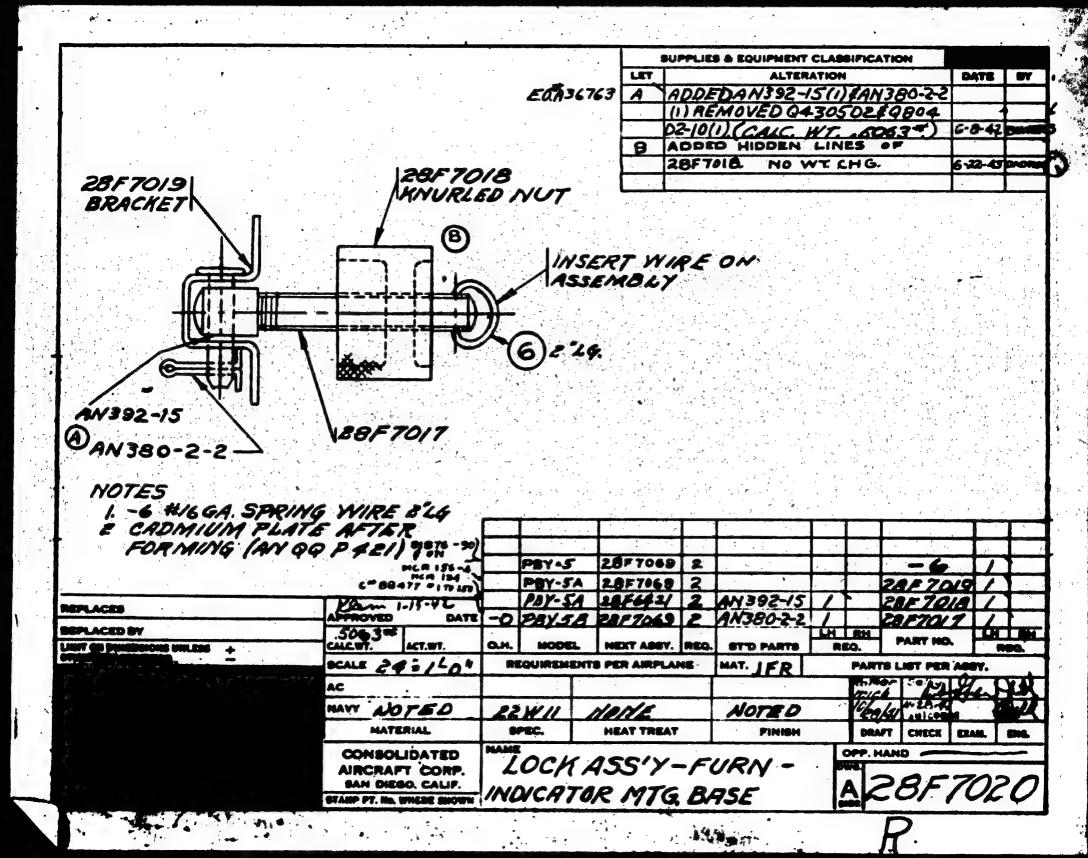
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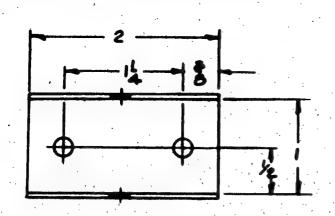


z.	SUPPLIES & EQUIPMENT CLASSIFICATION	-	
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Α	IN B/M DEPLACED SPEC. 46323 WITH		
	"AN-QQ-S-684" & HEAT TREAT "PH-5-10"		
. 7.	WITH "90,000 TO 125,000"/1" NO WIT ON	6-8-43	4157
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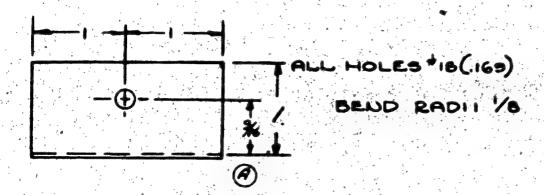
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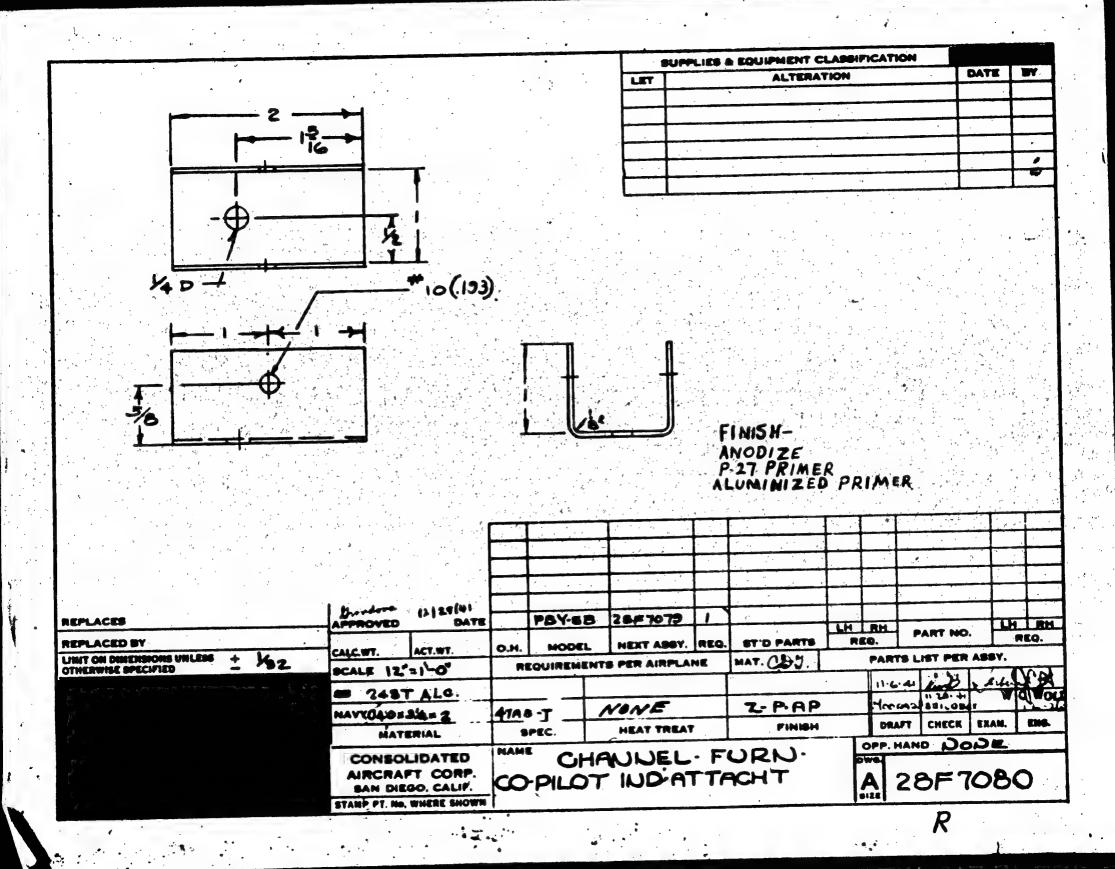


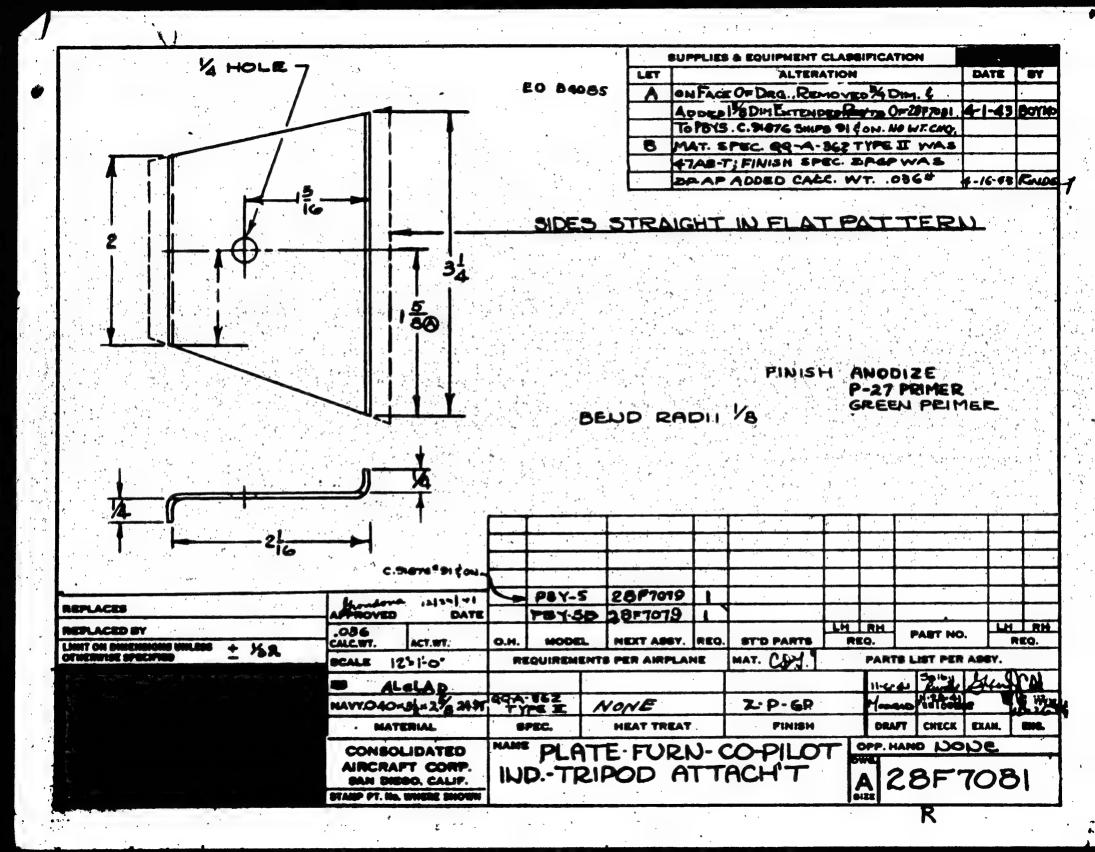
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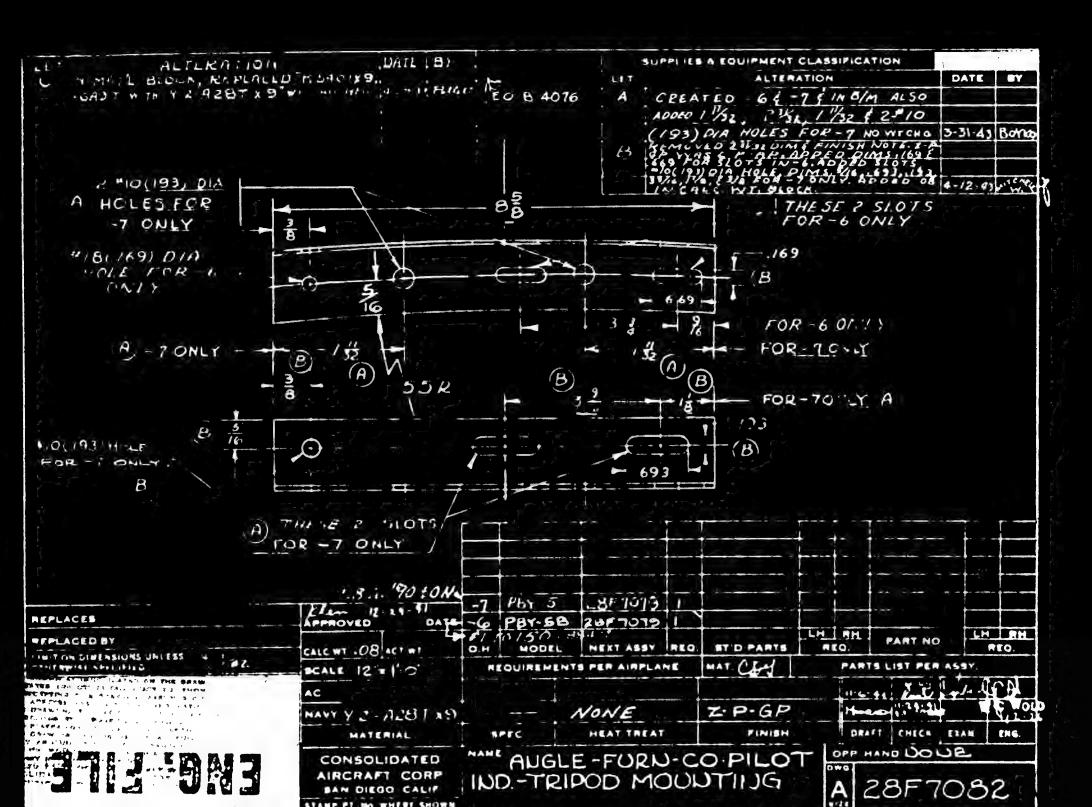


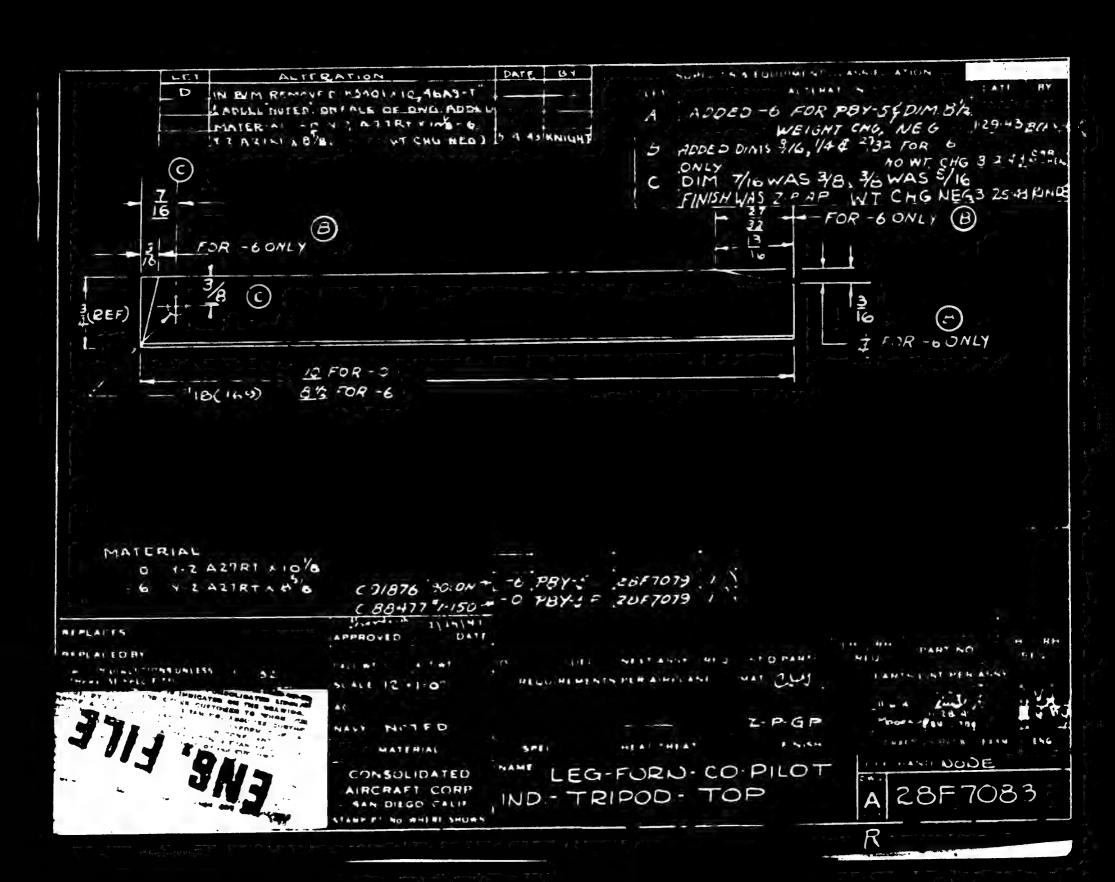
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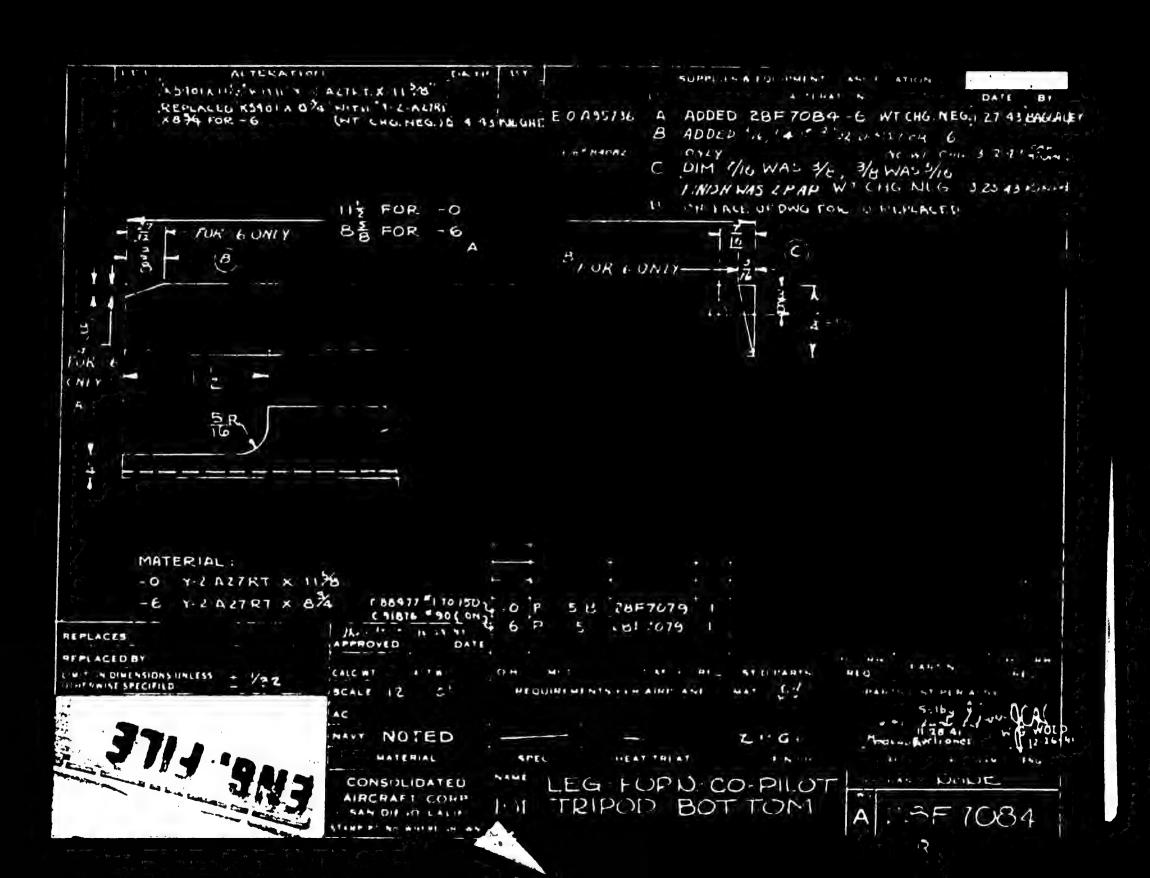
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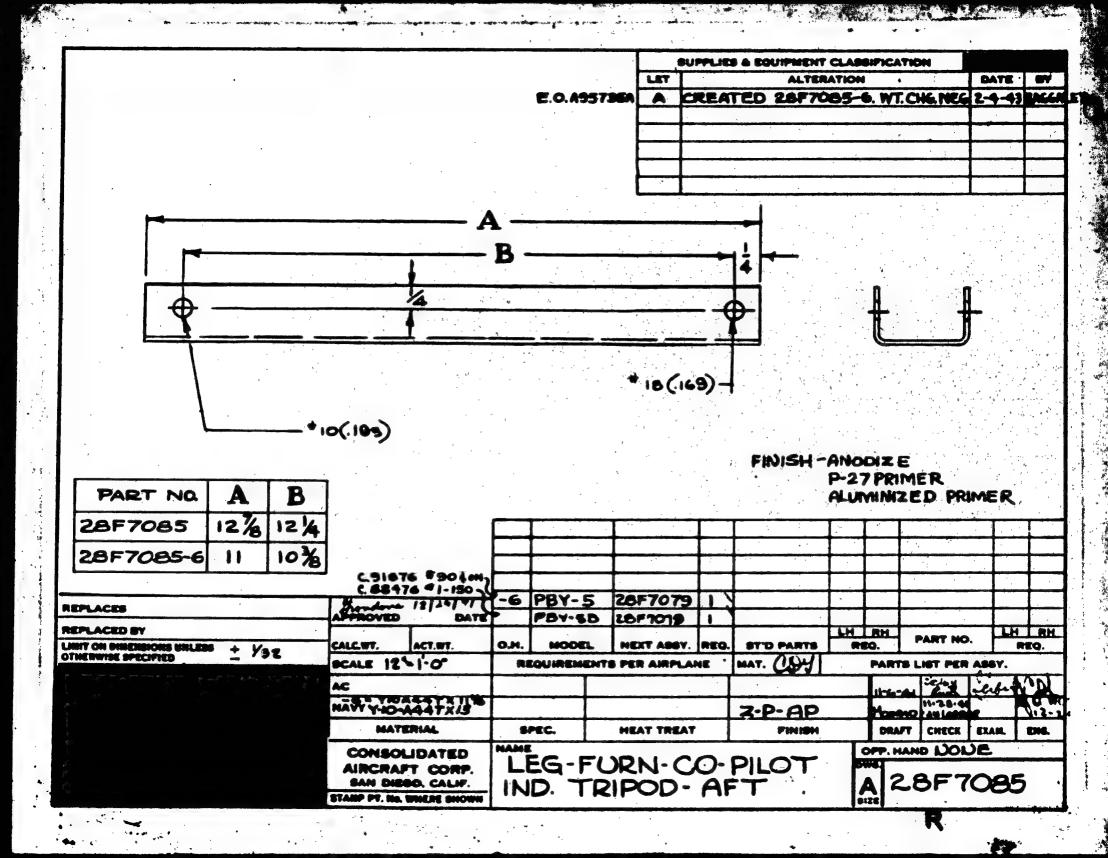


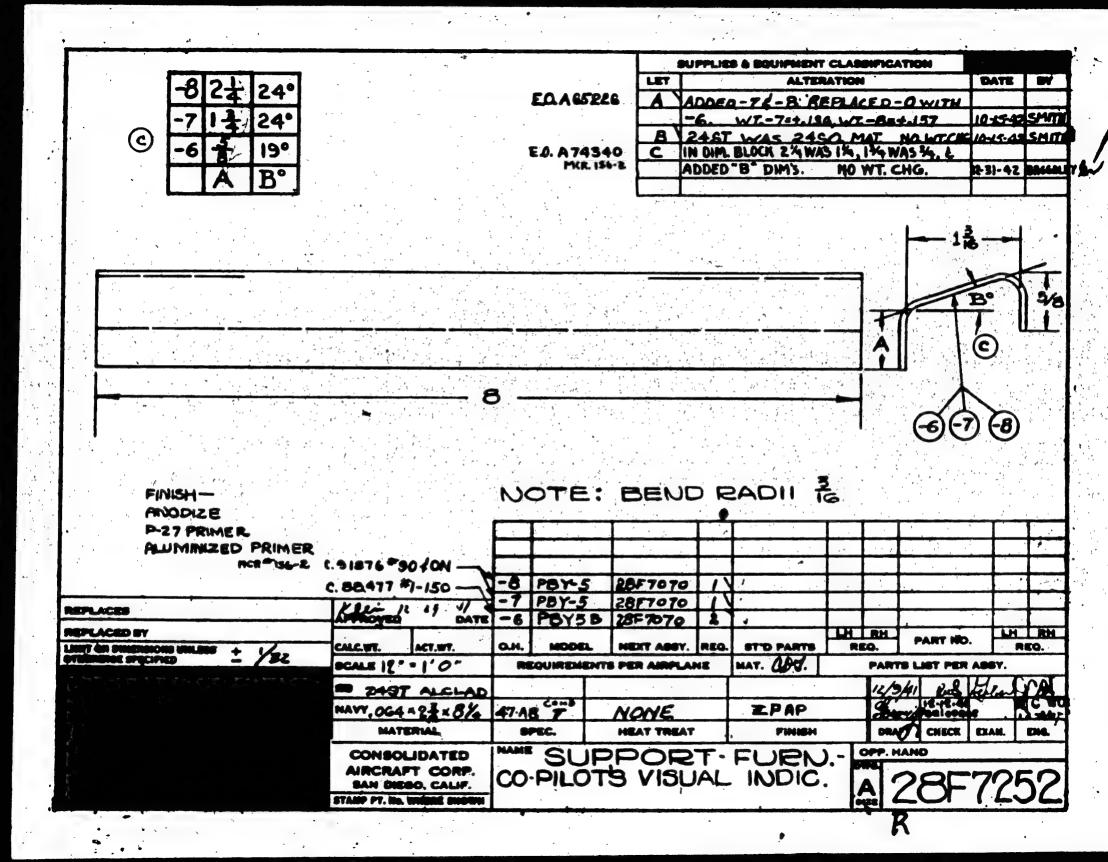


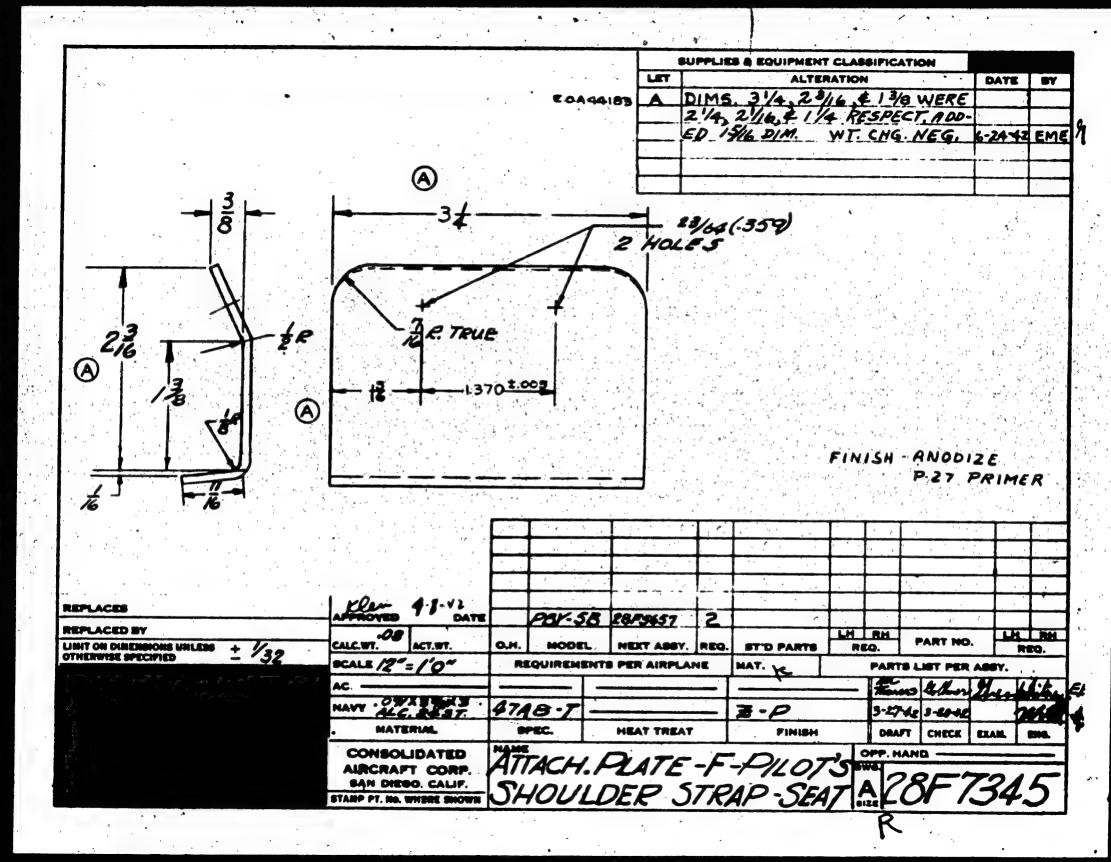


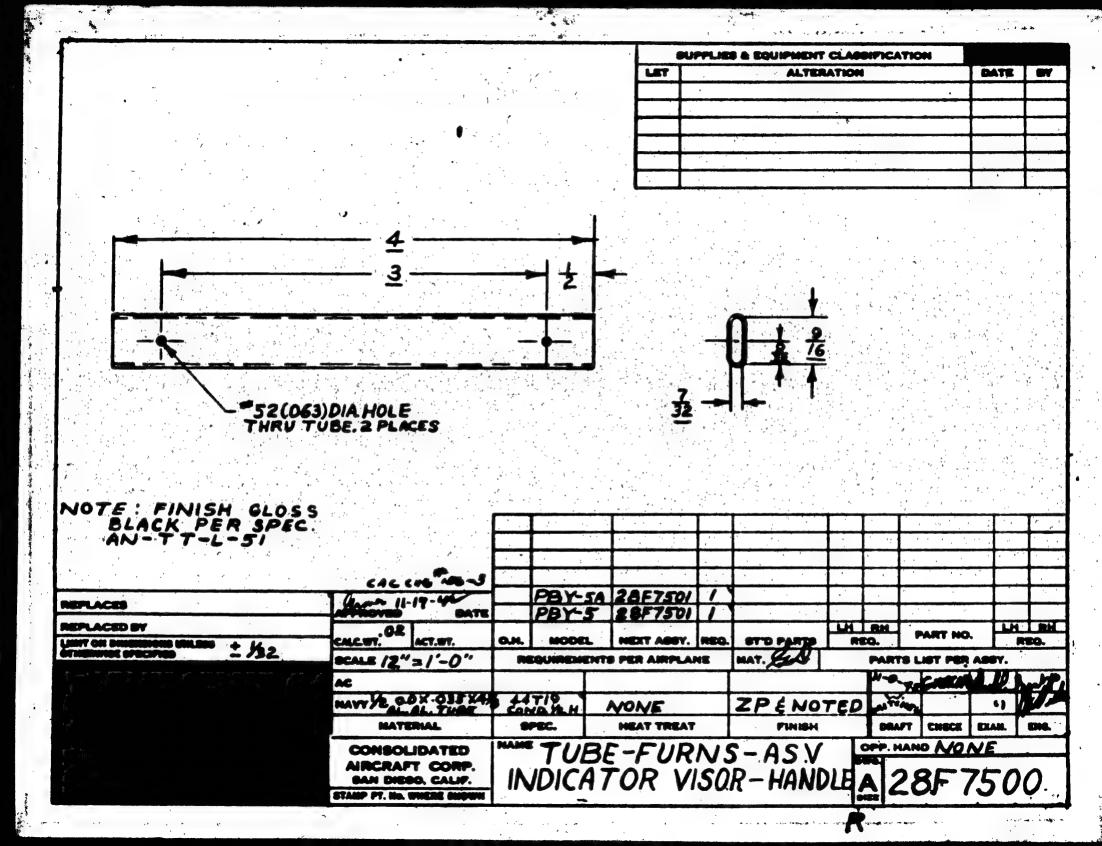


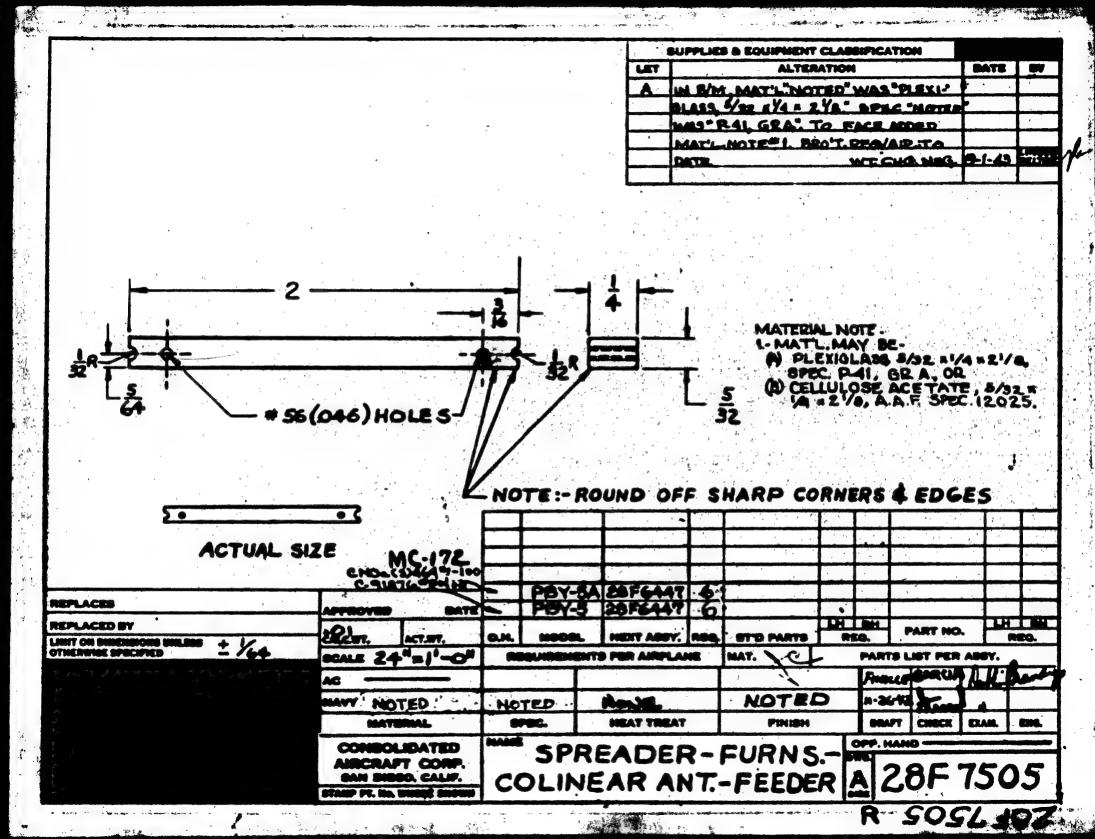


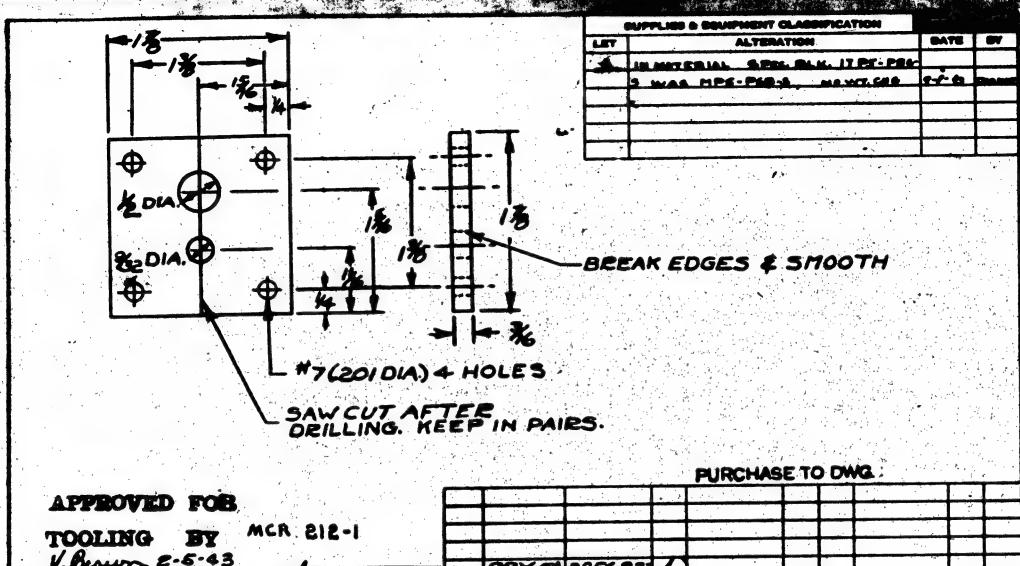








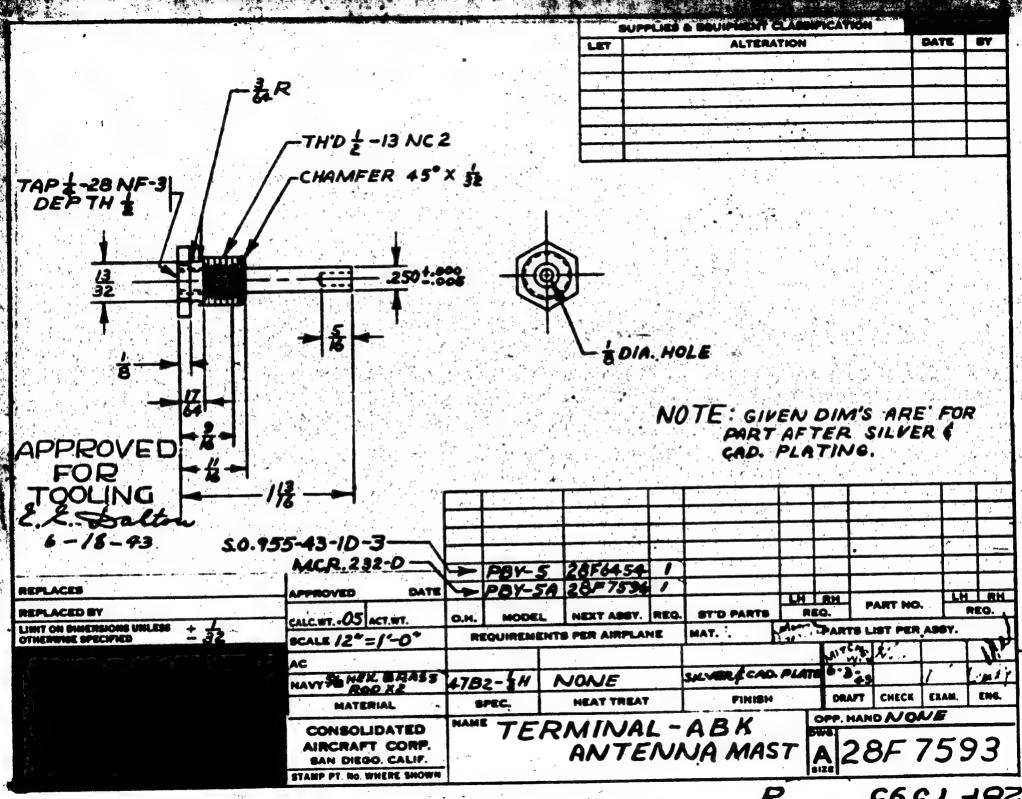




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May 142	AIRCRAFT CORP.	P	U-5	WITCH	1	BOX		A	28F75	545
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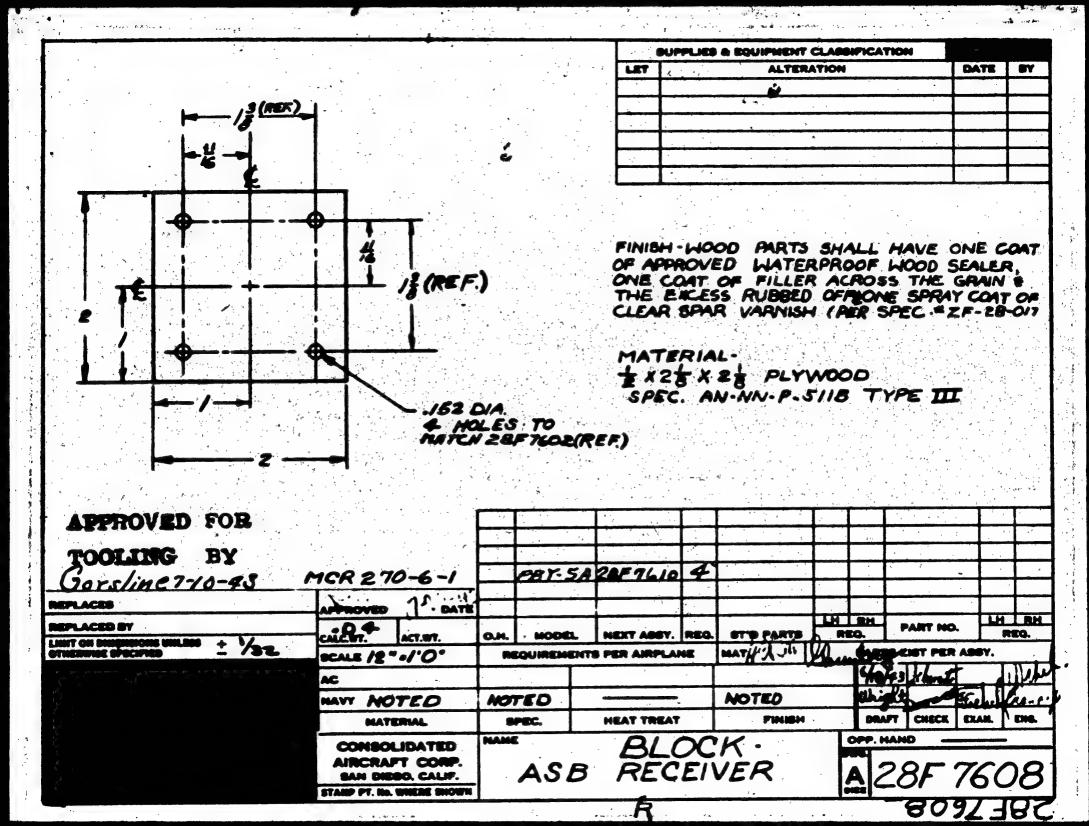
	AIRCRAFT CORP.					NS-A.S. E PLUG		28/	F75	76
	CONSOLIDATED	MAME		HEAT TREAT			Loca	HAND .		
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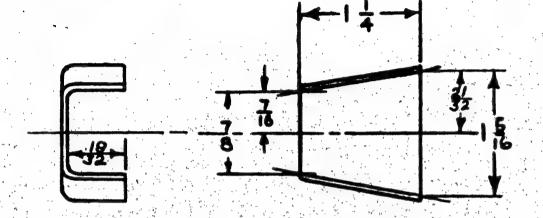
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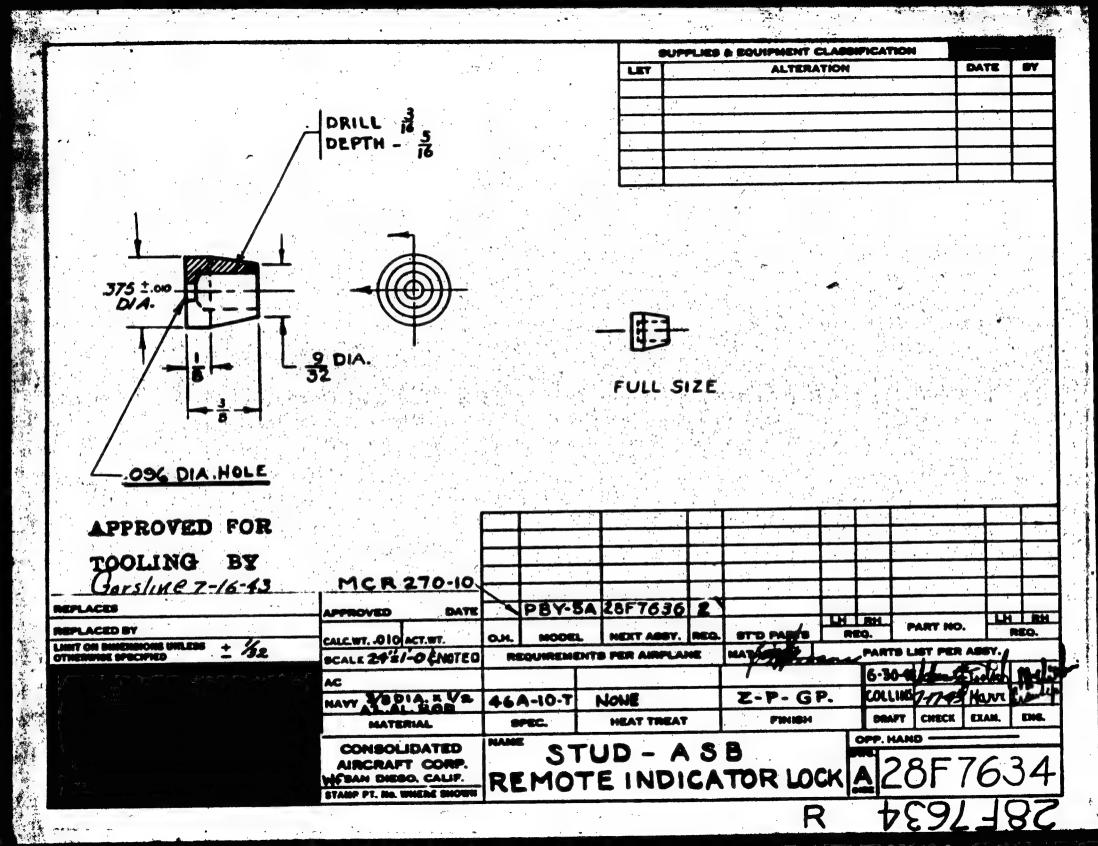


MAKE PART TO MATCH 28F7648

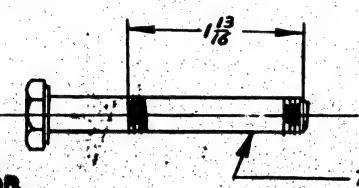
E BEND RADIUS

OTHERWISE SPECIFIED - 92 SCALE 10"- 1" REQUIREMENTS PER AIRPLANE MAT. DARTS LIST PER ASSY.
MANY-DOANISTER QQ-A-362-7 NONE Z-P-GP. COLUMGED-4 HOM DAN

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THREAD 3 -24 NF-3

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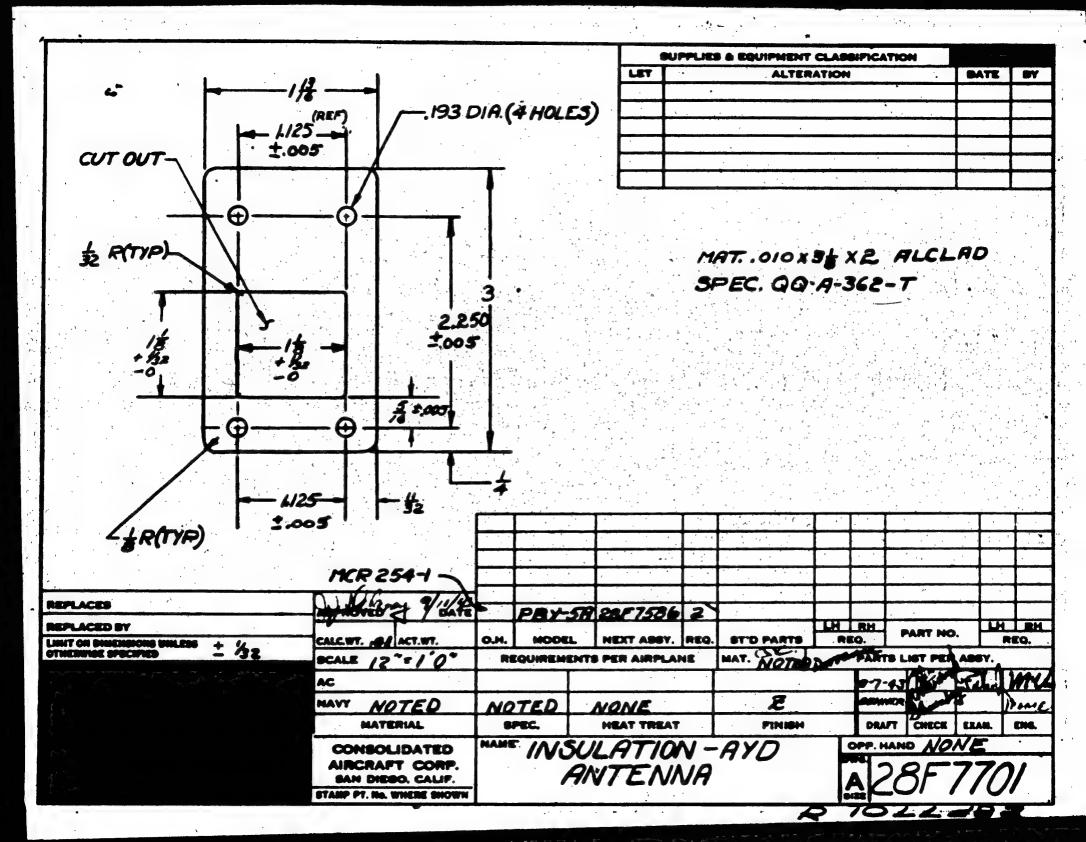
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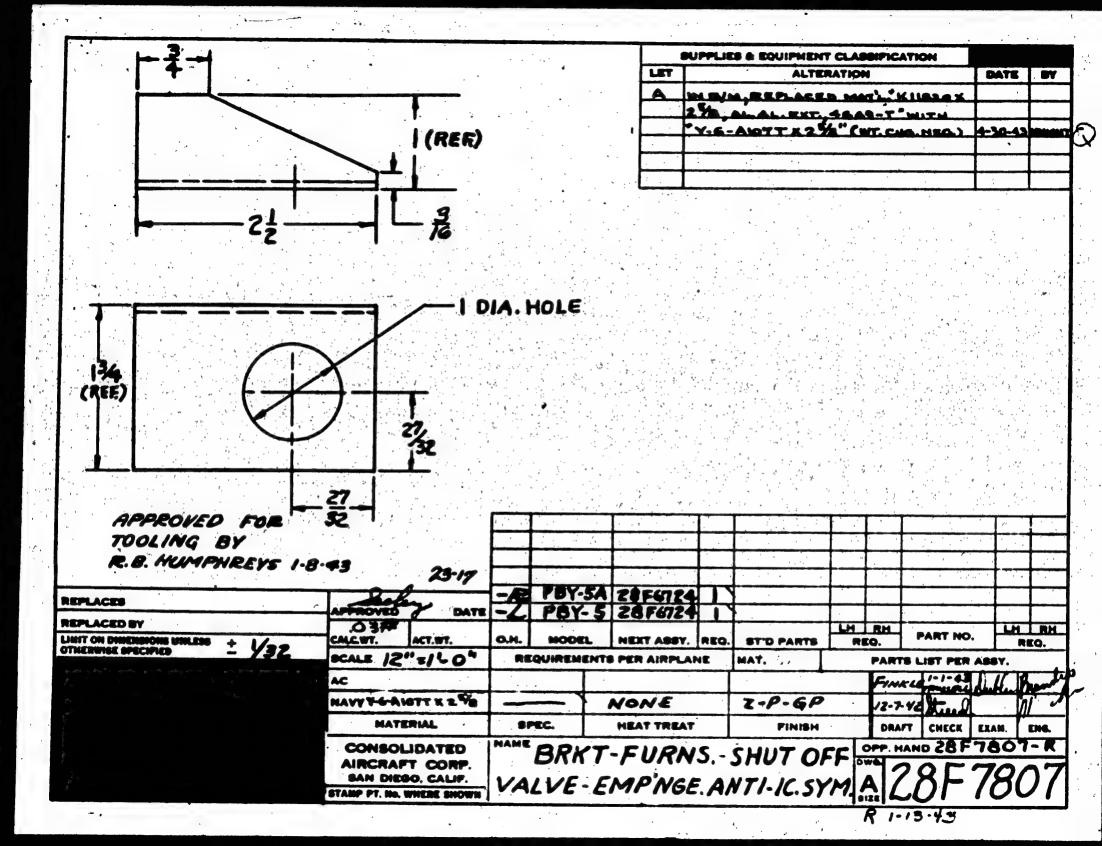
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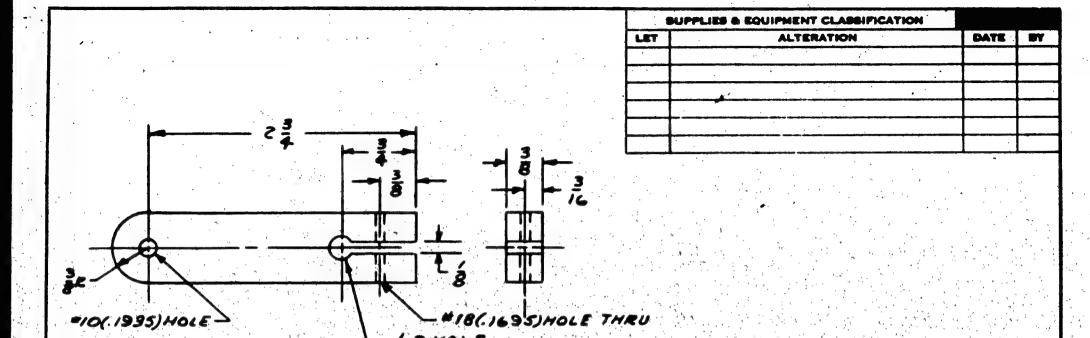
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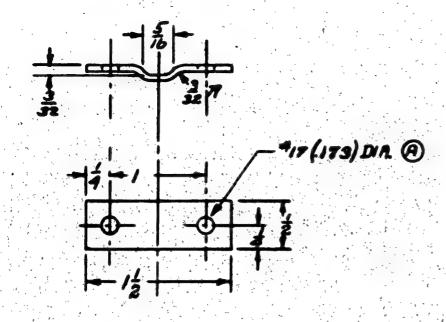






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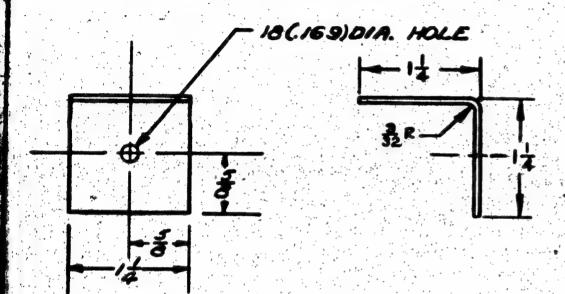
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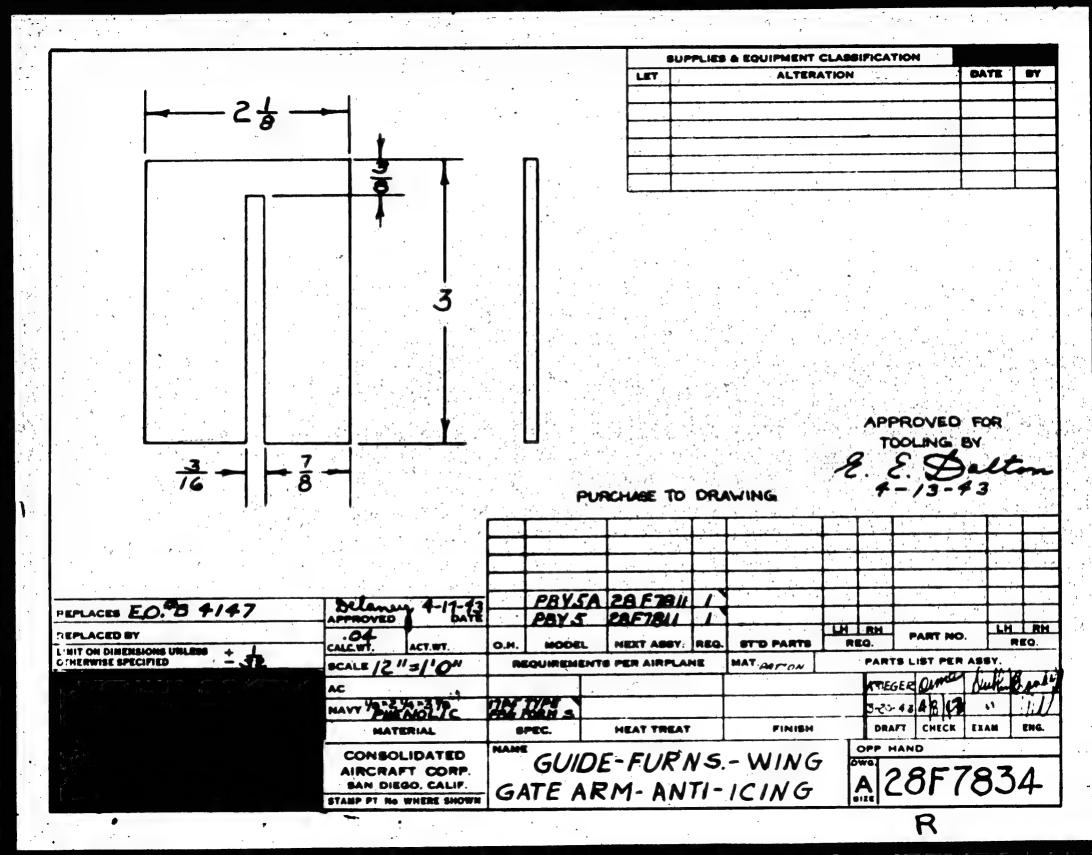
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MATERIAL NOTEMAT'L MAY BE(A), 102 X 1 & X2 &, 24 ST ALC.,
SPEC. QQ-A-362-T, OR
(B) K78Y X 1 &, AL. AL. EXTR.,
SPEC. QQ-A-354-T

	STAMP PT. No. WHERE SHOWN		BANK	- STA	2. "	1.33			<u> </u>	U	
	CONSOLIDATED AIRCRAFT CORP. SAM DIESO, CAUF.		-	CKET-			100	AH T	8F7	70:	20
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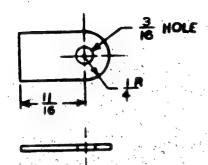
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MATERIAL MAY BE:

(A) .003 x \$10 x 1710, SAE 1025 CARBON STEEL, SPEC. AN-5-11, TS. 55,000 TO 70,000 P.S.I., OR SPEC. AN-90 - 5-685, T.S. 65,000 TO 125,000 P.S.I. SPEC. AN-90 - 5-685, T.S. 65,000 TO 125,000 P.S.I.

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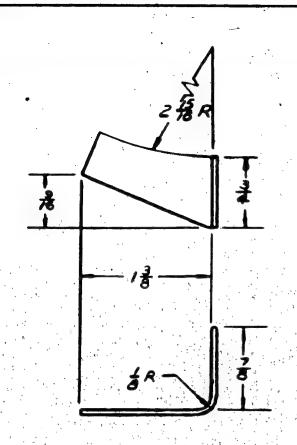
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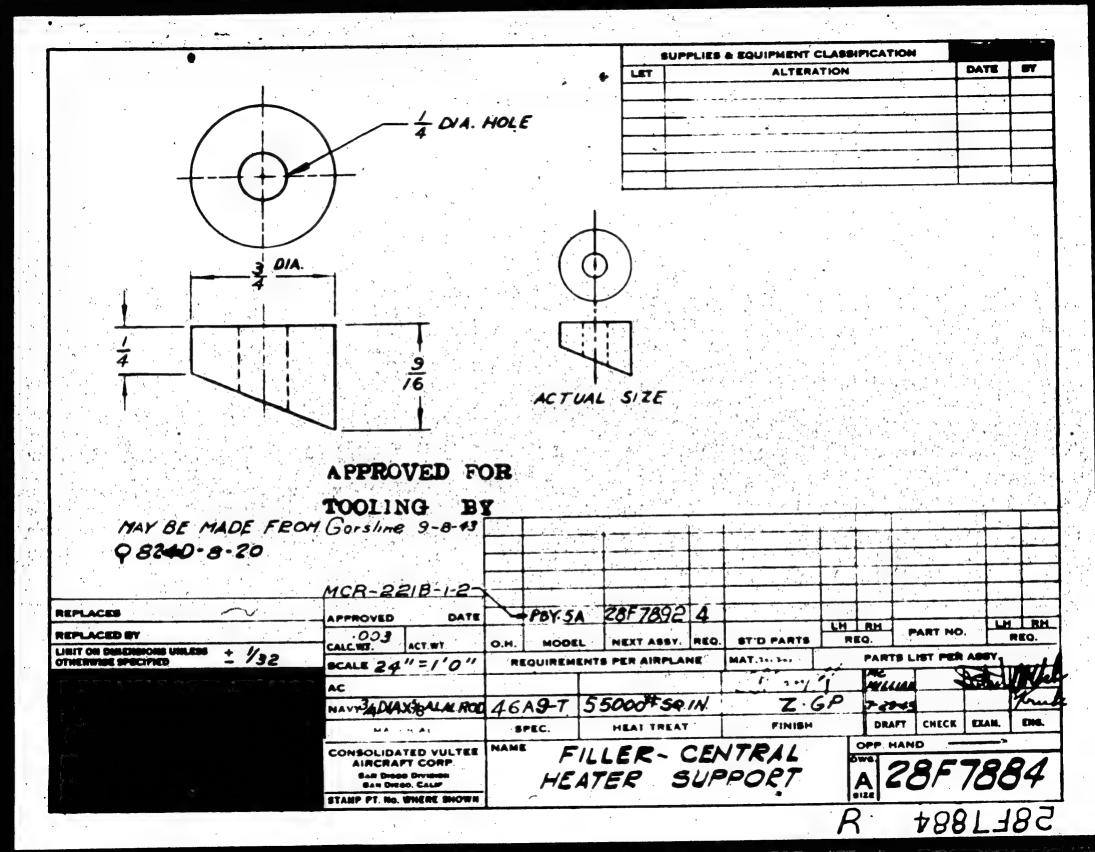
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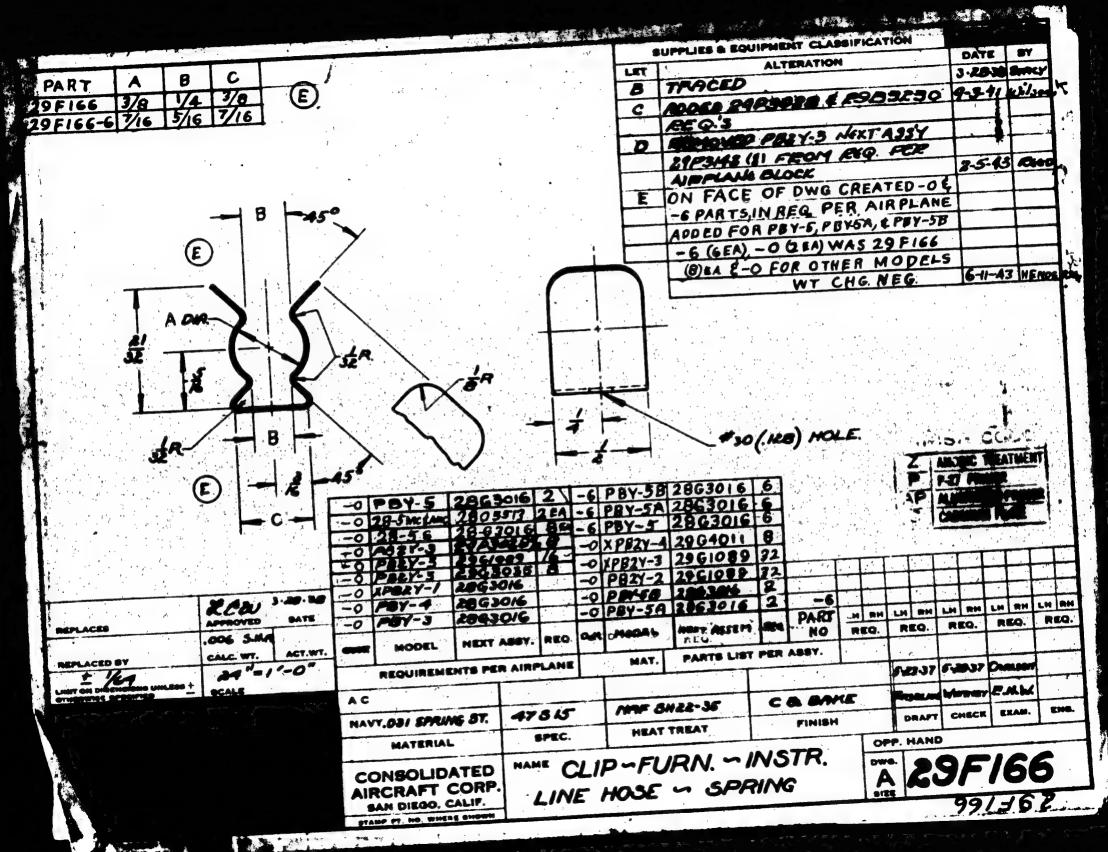


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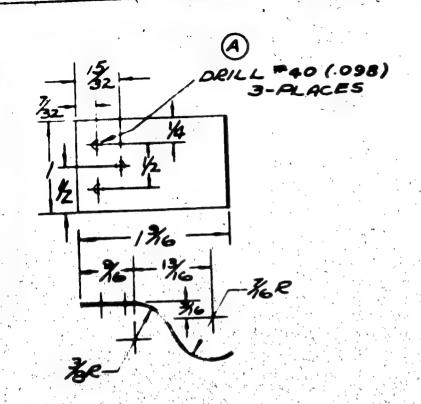


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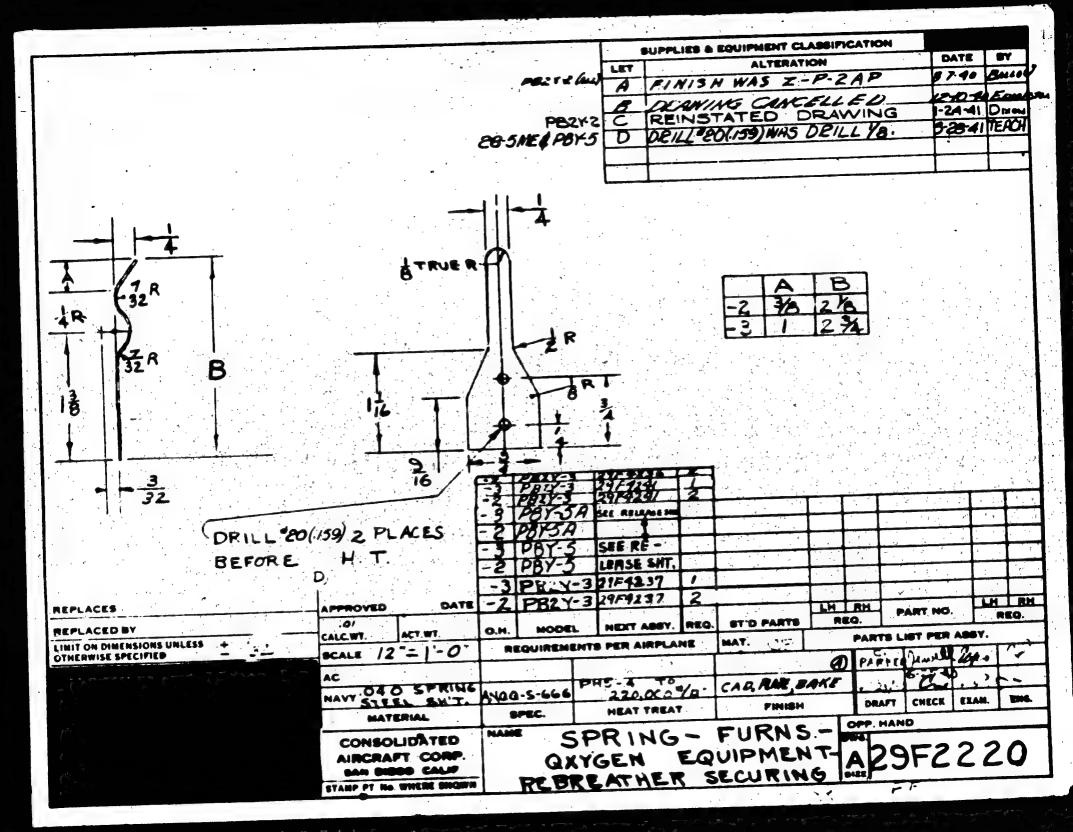
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LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED

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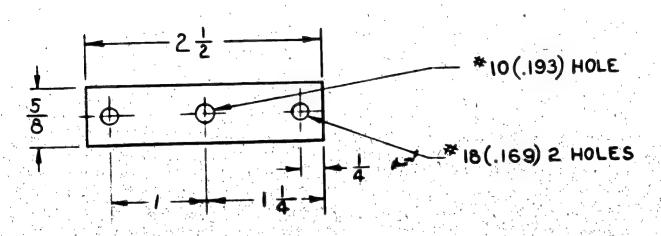
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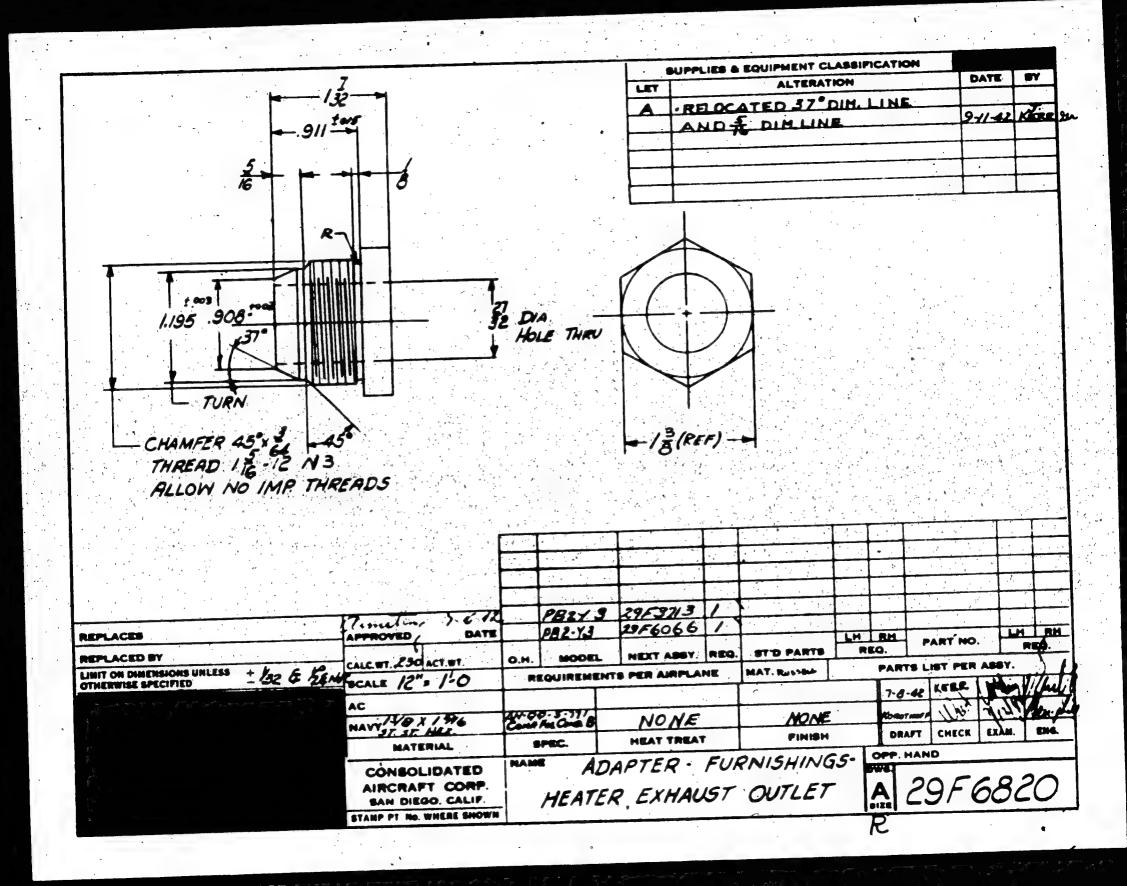


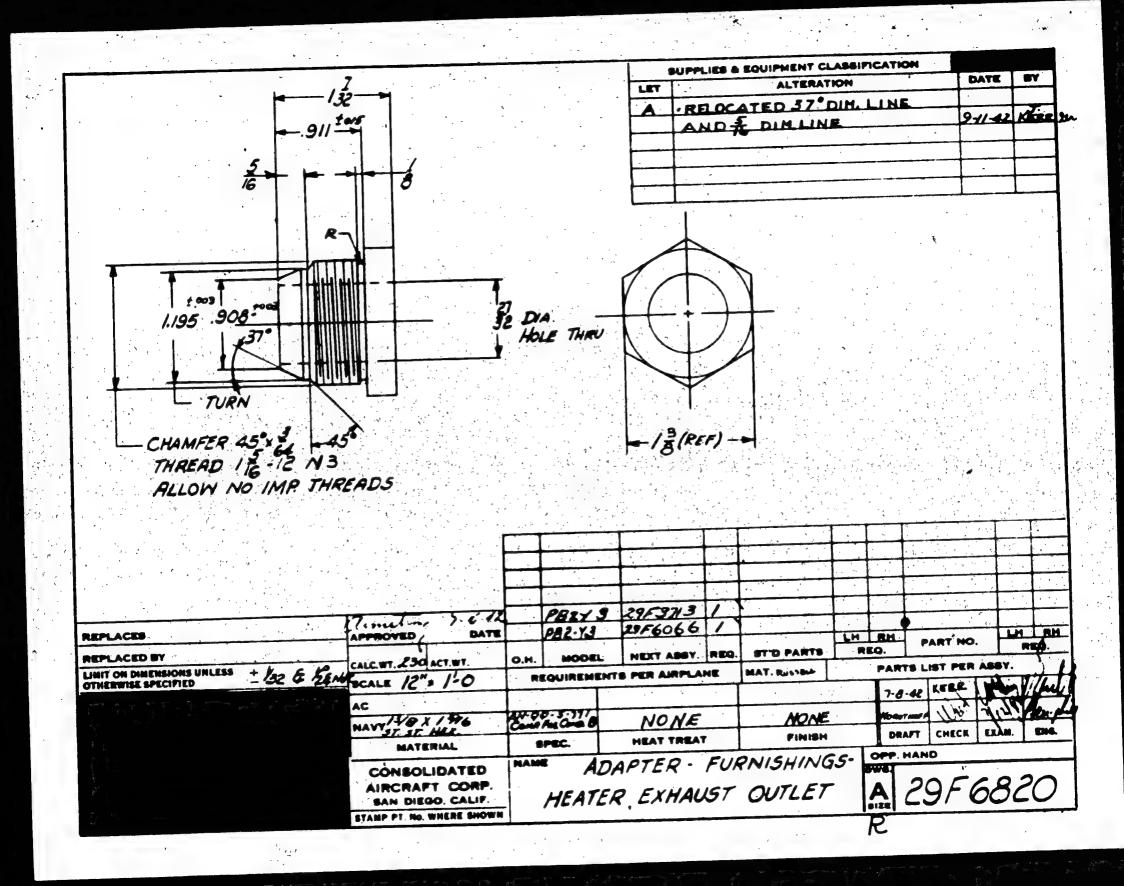
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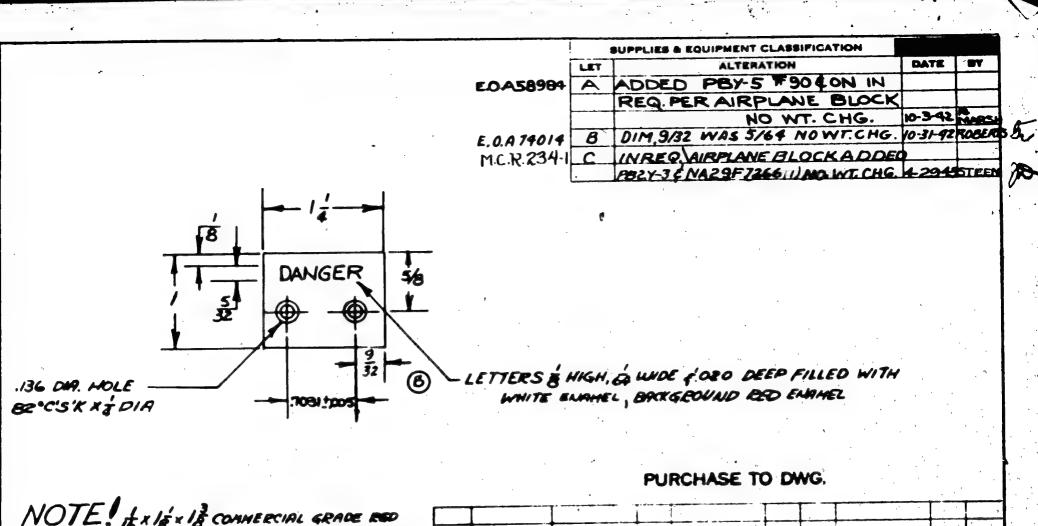
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B	REVISED REGIRIRE BLK.		
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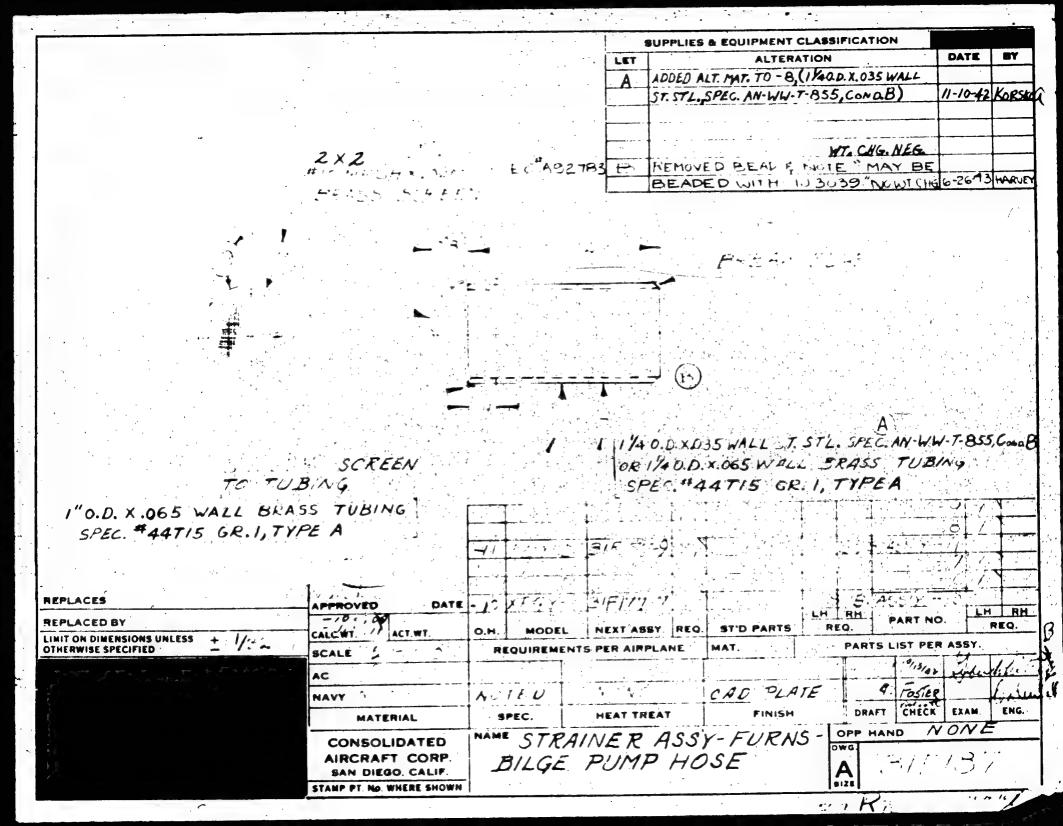
REPLACES SAFETUVED 4-18-41 PART NO. LIN RH. PART NO. BEG.	MEPLACED BY	CALC.WT. ACT.WT.	O.H.	MODEL	S PER AIRPLAI		MAT. JRM	-	TS LIST PE	- AGGY	
REPLACES SIGNATE PB2Y-3 29F6415 2 LH RH CHE LH RH	REPLACED BY	CALCWY. ACT.WY.	1		NEXT ASSY.			8 1 9			HEQ.
		APPROVED DATE		PB2Y-3	29F6415	2			 PART N	0.	
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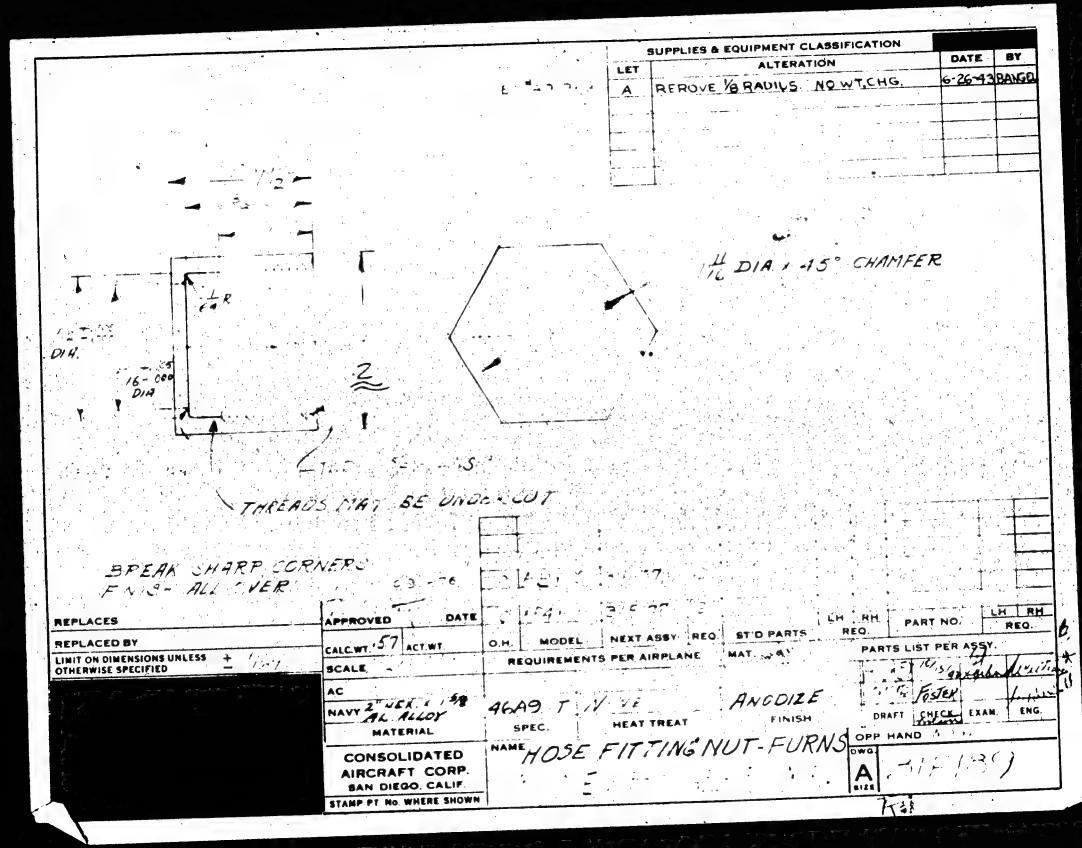


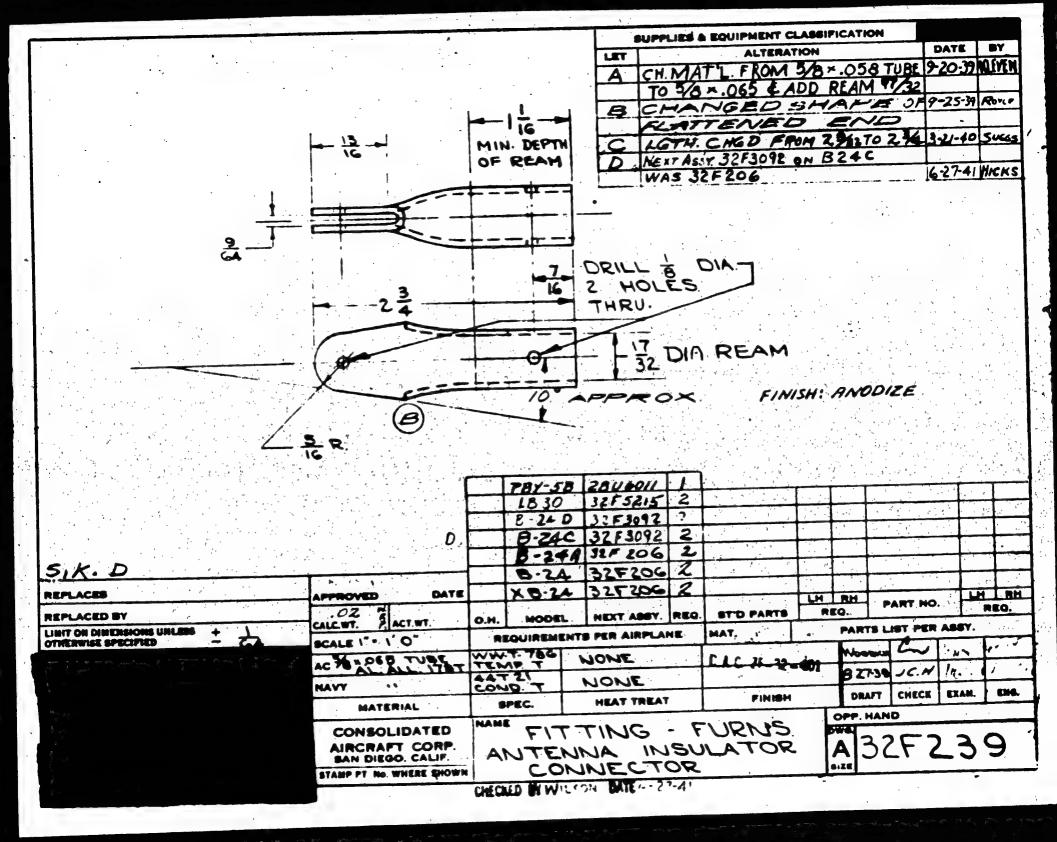


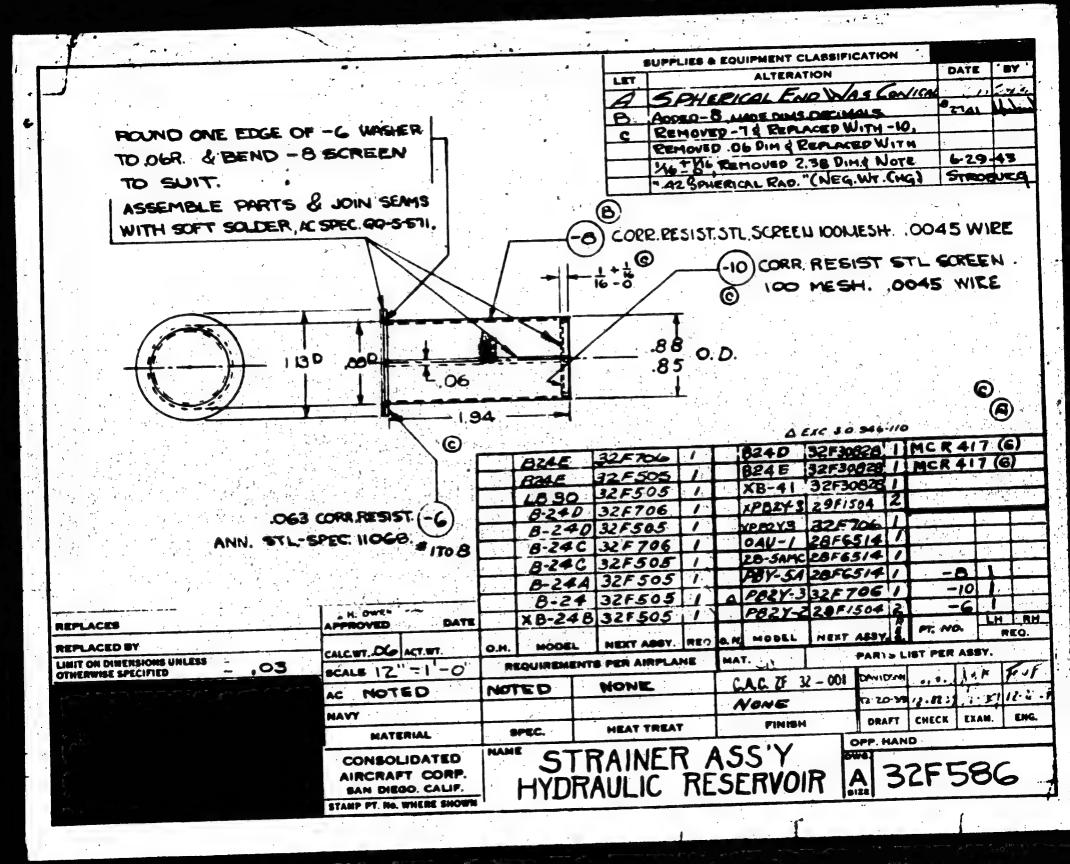
NOTE . I X I & COMMERCIAL GRADE RED FIBRE AT VENDORS DISCRETION BOTH SIDES CONTED AFTER SCREENING OR LITHO WITH NDREWS BROWN CO. PB2Y-3 29F7266 MATER- AROOF SEALER OR EQUIV. CAIRT649084 28F 6948 PHONEREST REPLACES 29F6918 LH RM LH RH ACT.WT. OI REPLACED BY REO. REQ. REQ. ST'D PARTS CALC.WT. LIMIT ON DIMENSIONS UNLESS 1/32 \$ MARCO SCALE / 2":1'-0" OTHERWISE SPECIFIED CRON E NOTED NONE NOTED NAVY NOTED CHECK EXAM ENG. HEAT TREAT MATERIAL NAMEPLATE-FURNS-CONSOLIDATED AIRCRAFT CORP. PILOTS' IFF CONTROL SW. SAN DIEGO, CALIF. STAMP PT No. WHERE SHOWN

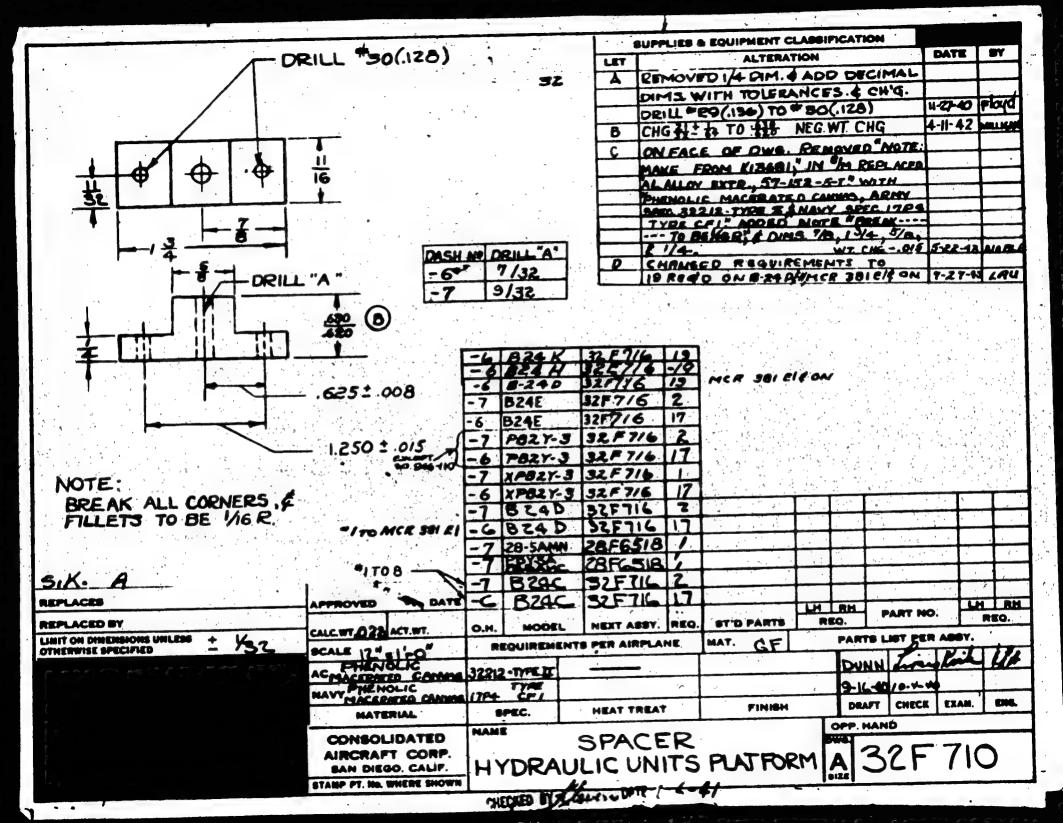


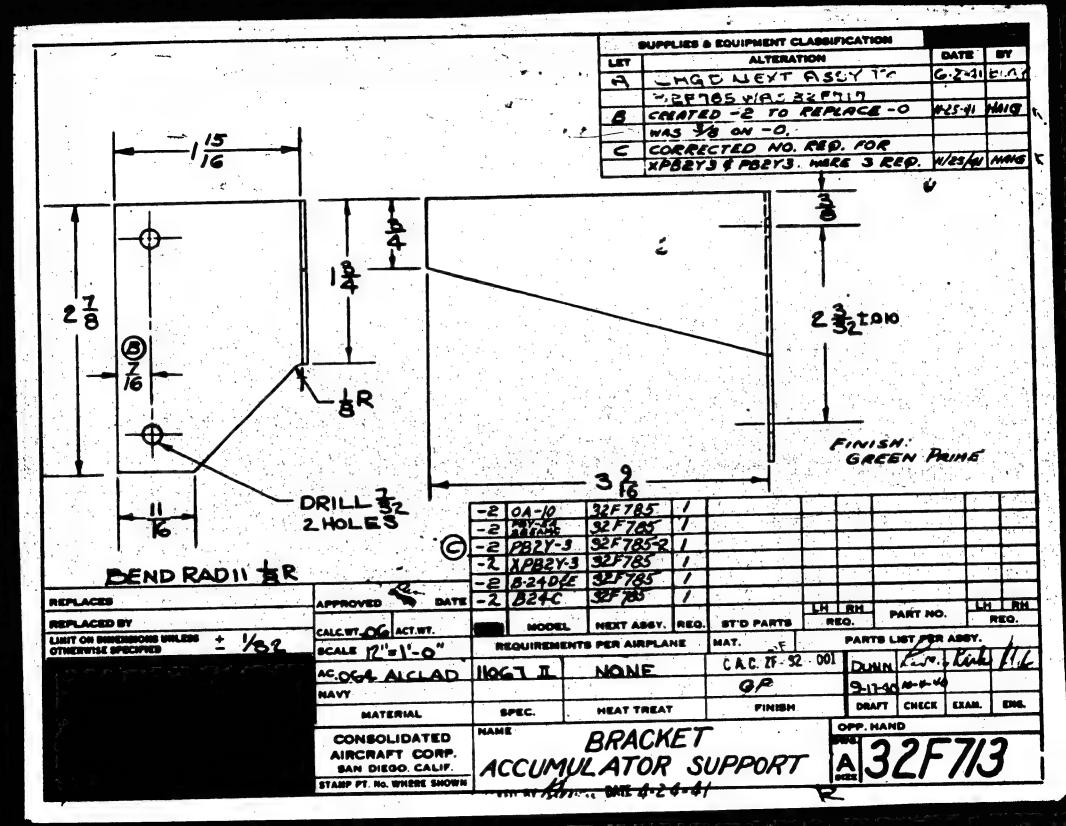
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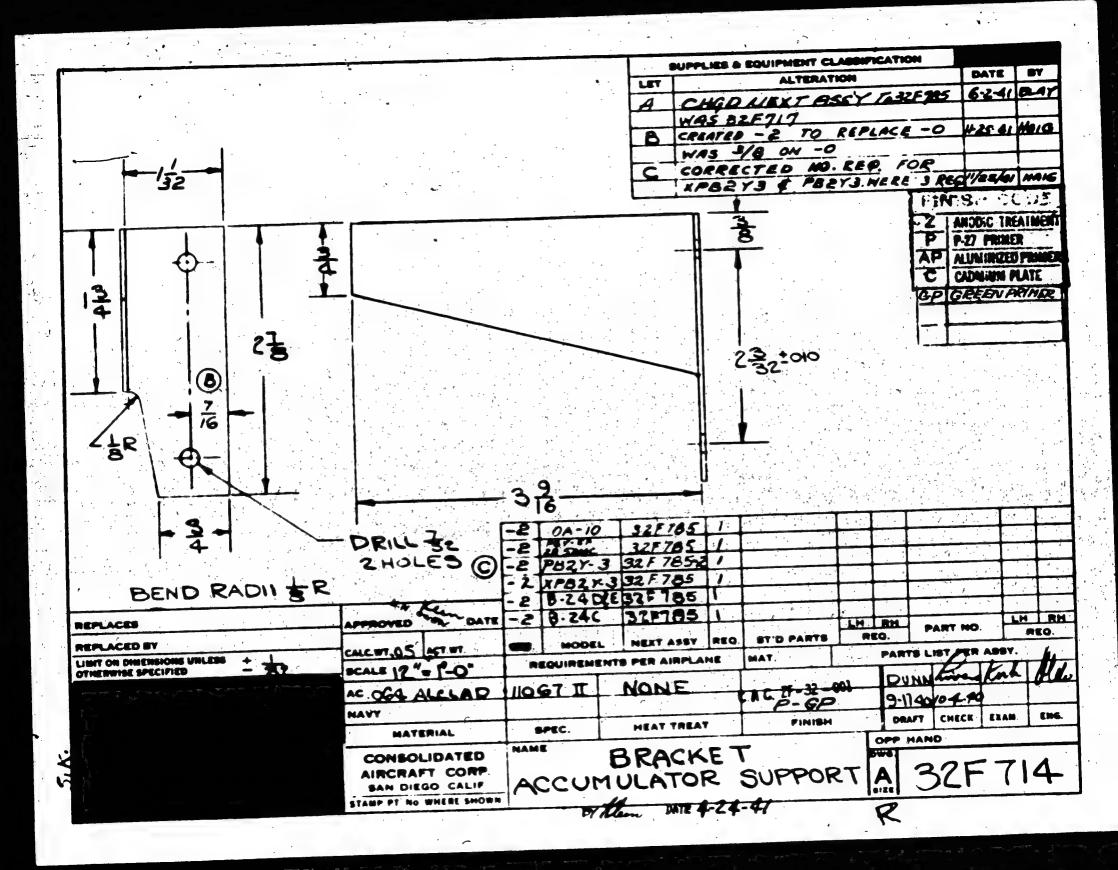


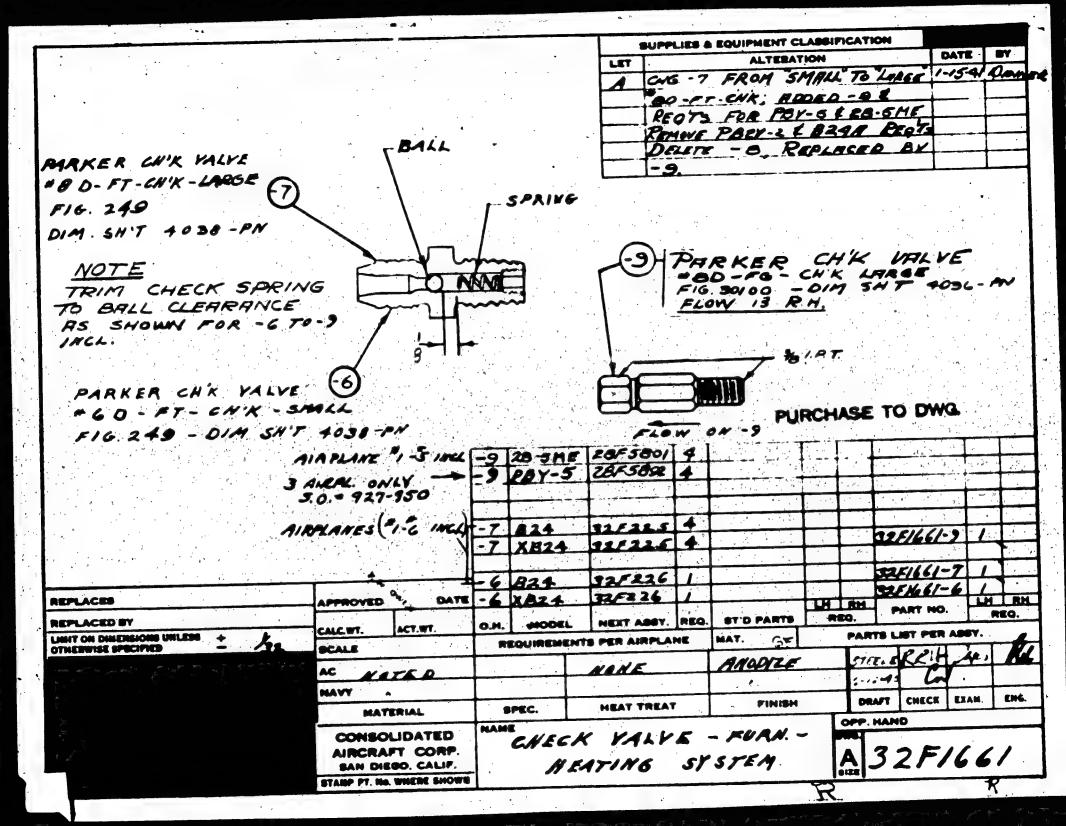


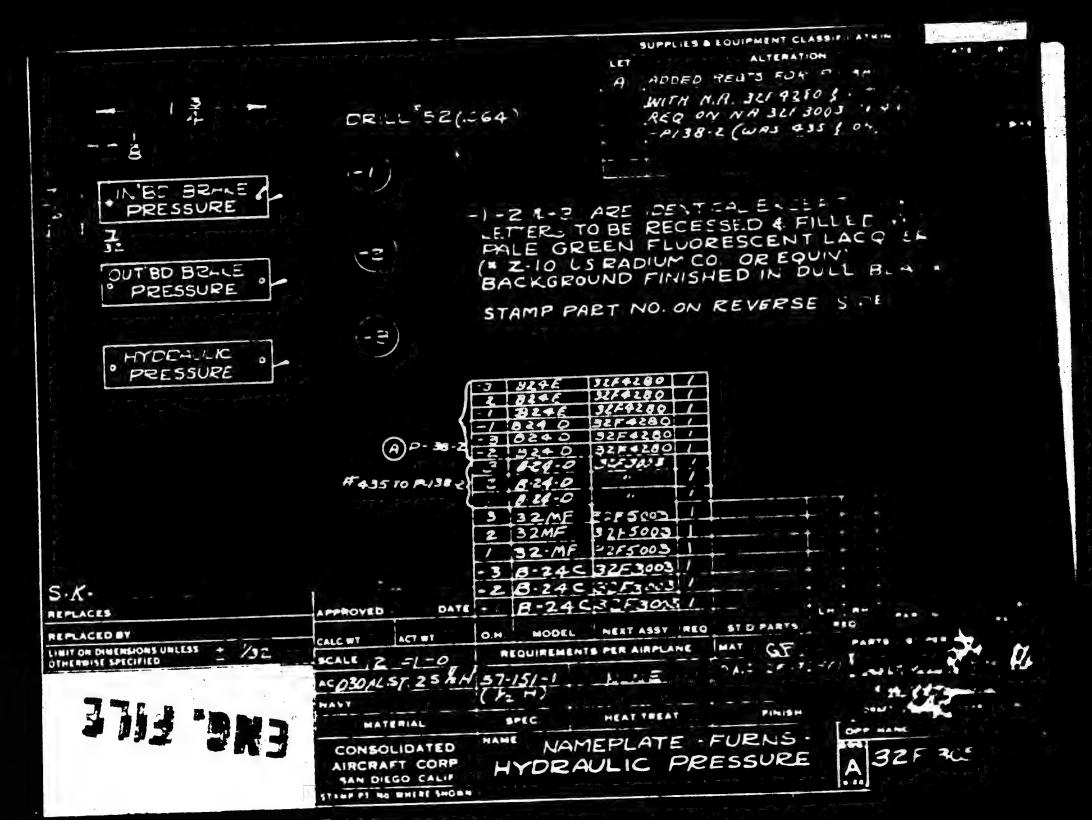


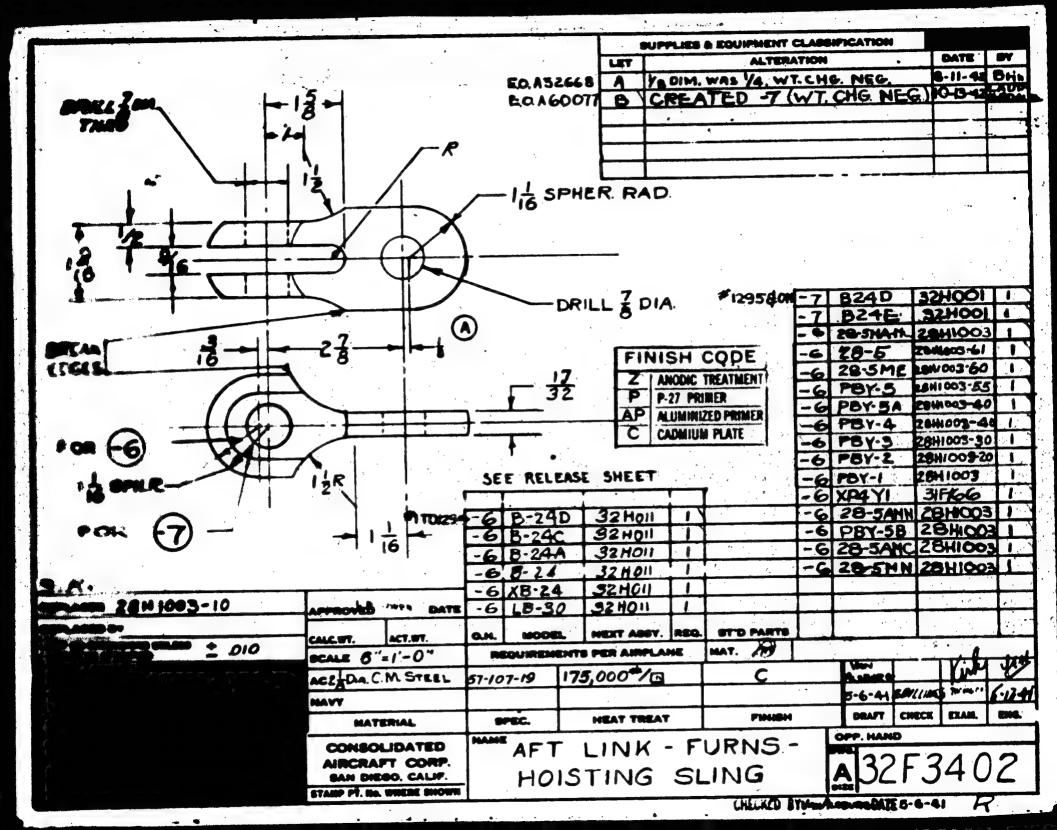


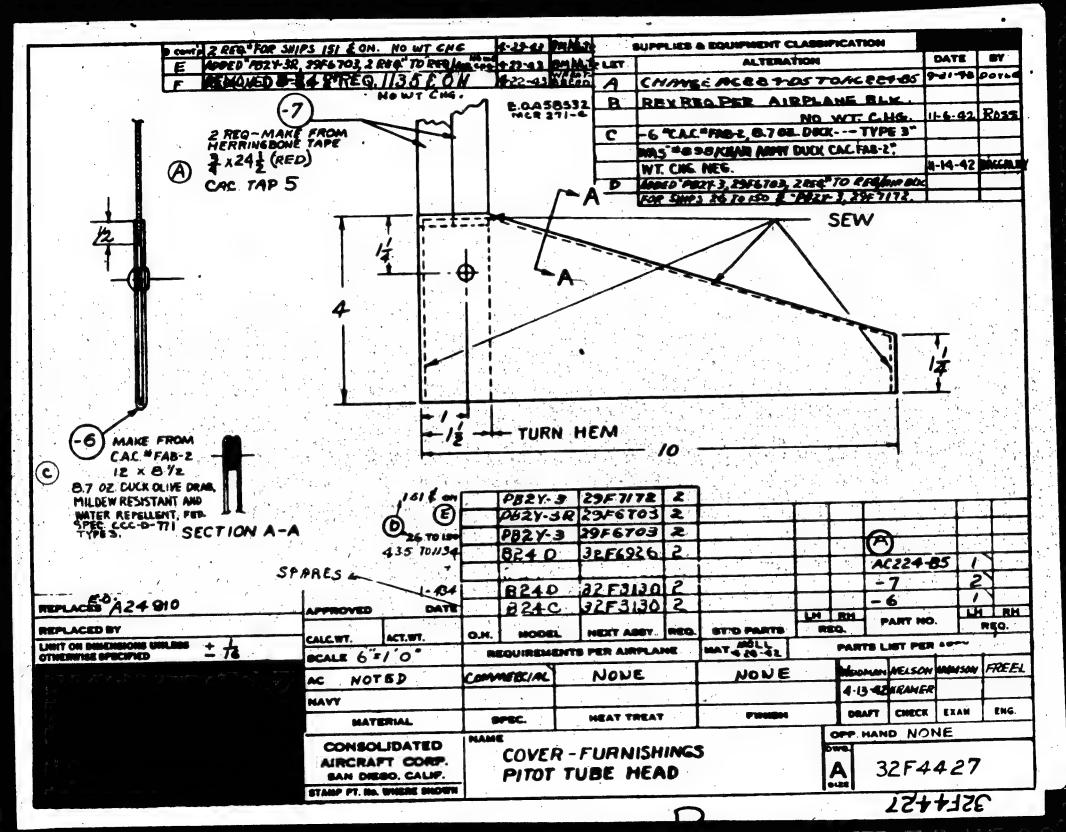


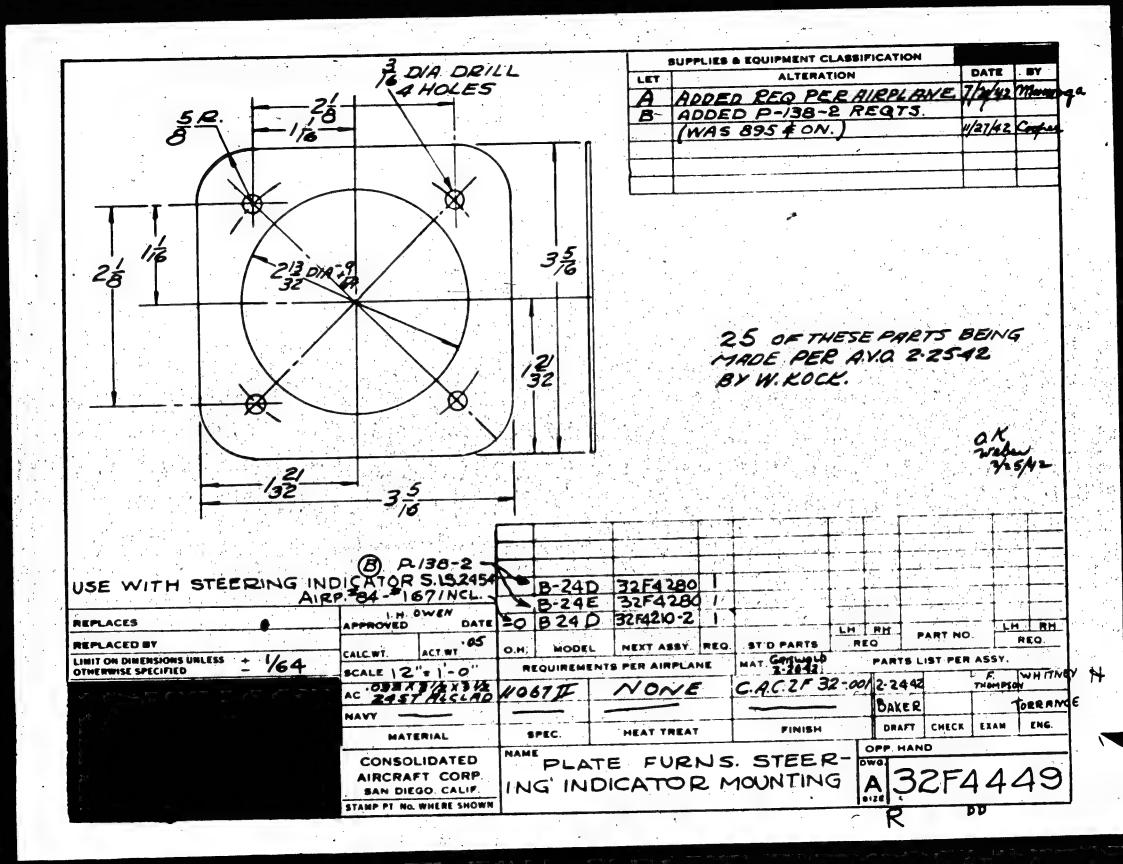


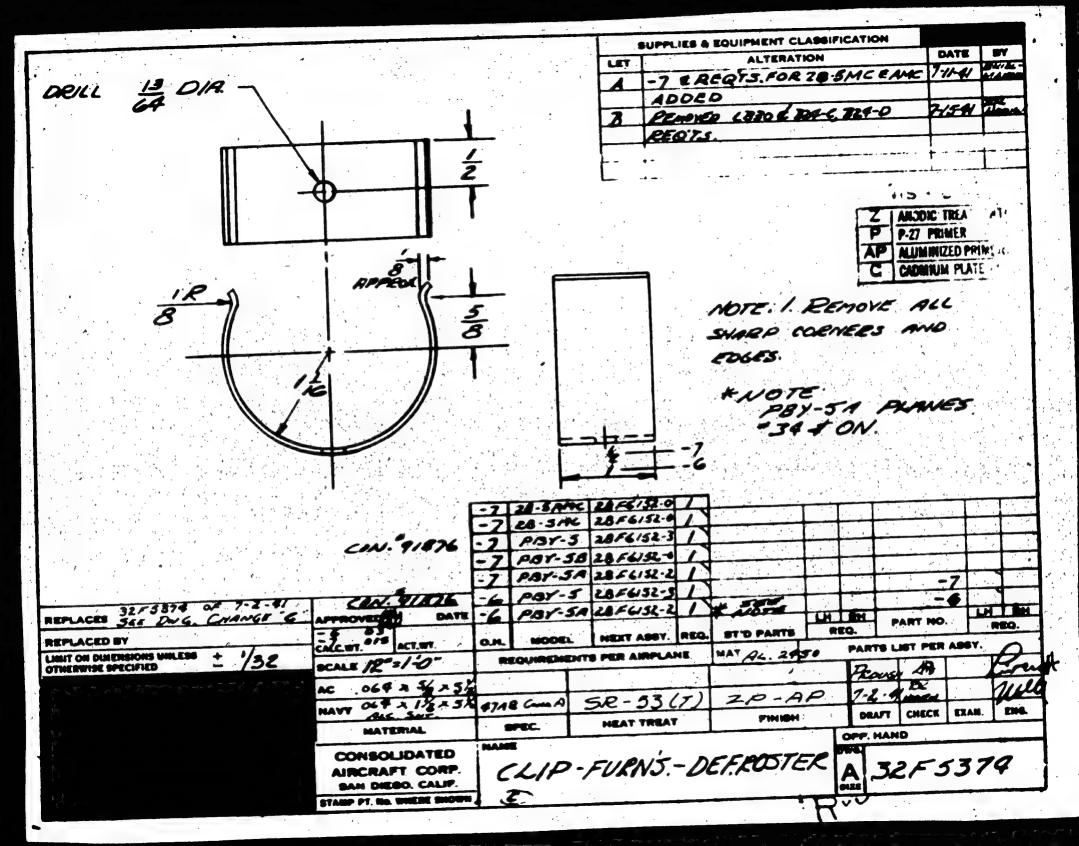


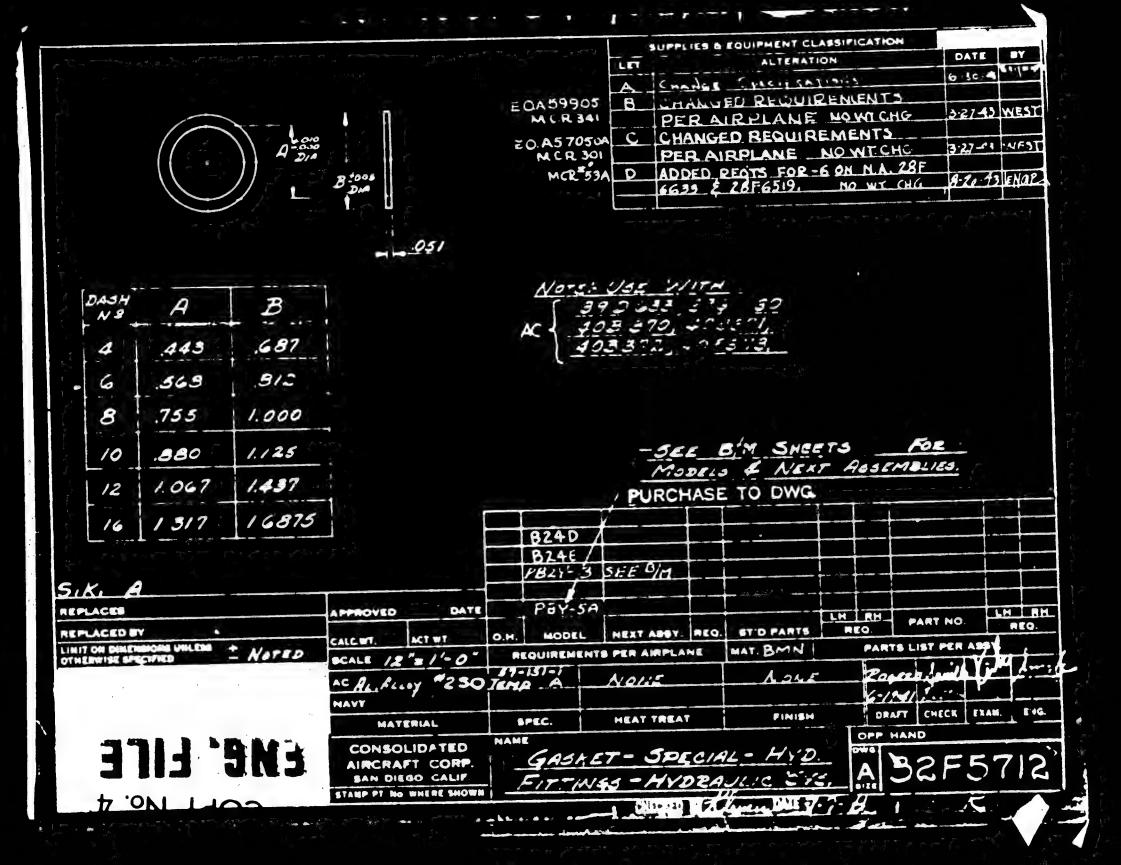


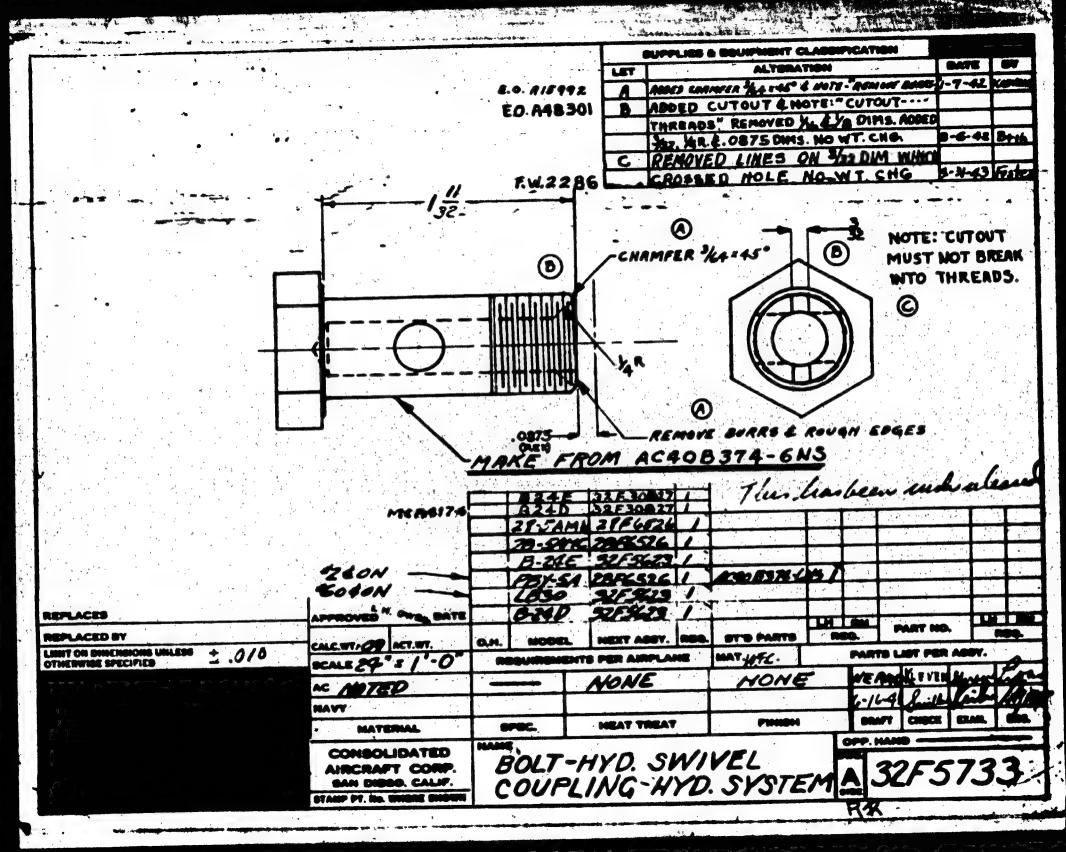






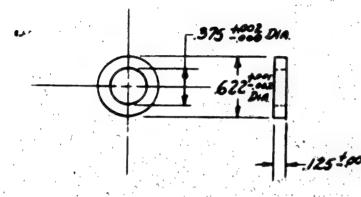






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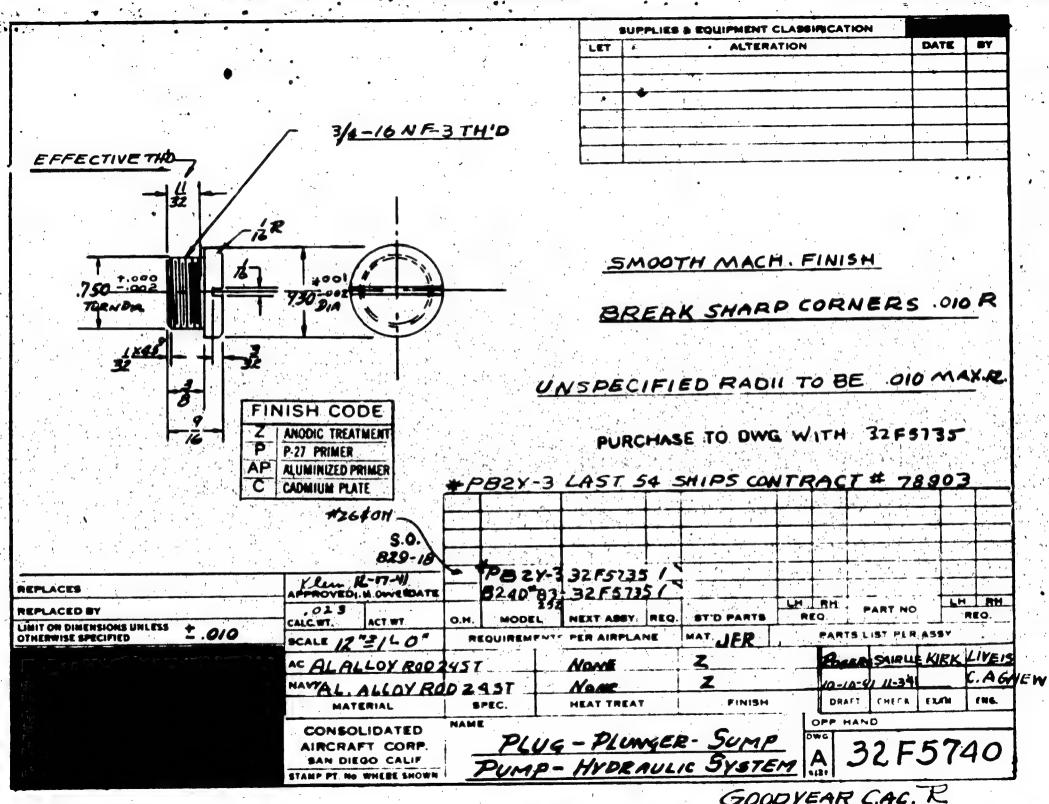
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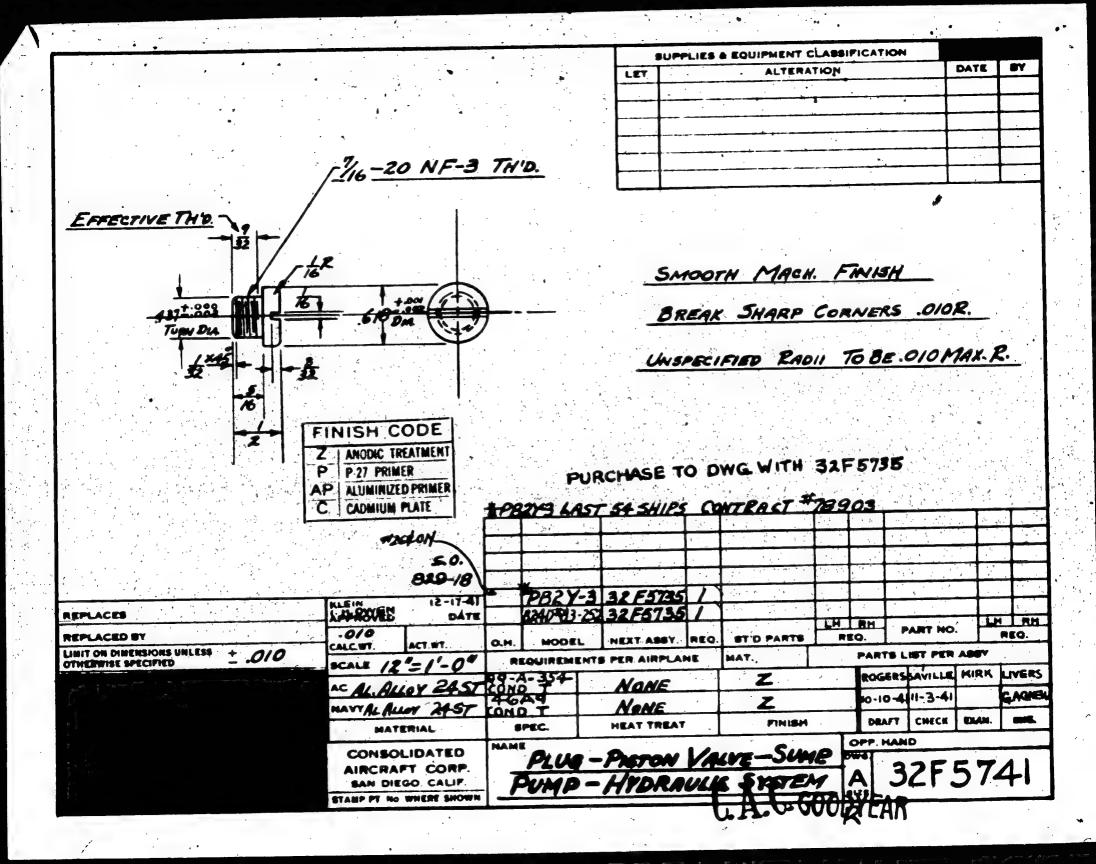
BREAK ALL CORNERS .010 (MAX. R.)
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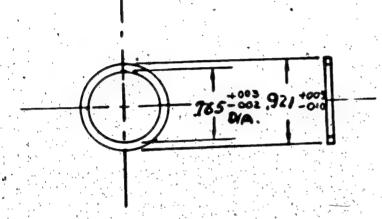
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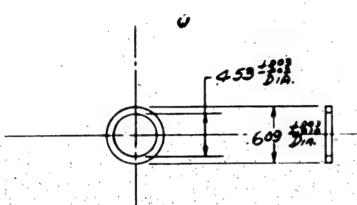


BEMOVE ALL BURRS

PURCHASE TO DWG WITH 32F 5735

	CONSOLIDATED AIRCRAFT CORP. SAN DIEGO. CALIF.	GASKE	T-PLUNGER	-SUMP	A	32 F57	742
	NAVYALCÔA 250 (065 MATERIAL	FEMER.	HEAT TREAT	PINISH	OPP H	FT CHECK E	ZAM. ERG.
O DESCRIPTION OF THE PROPERTY	AC ALCOA 250 6064	57-151-1 Tame A	NONE	NONE		-10 11 341	KIRK LIVEY:
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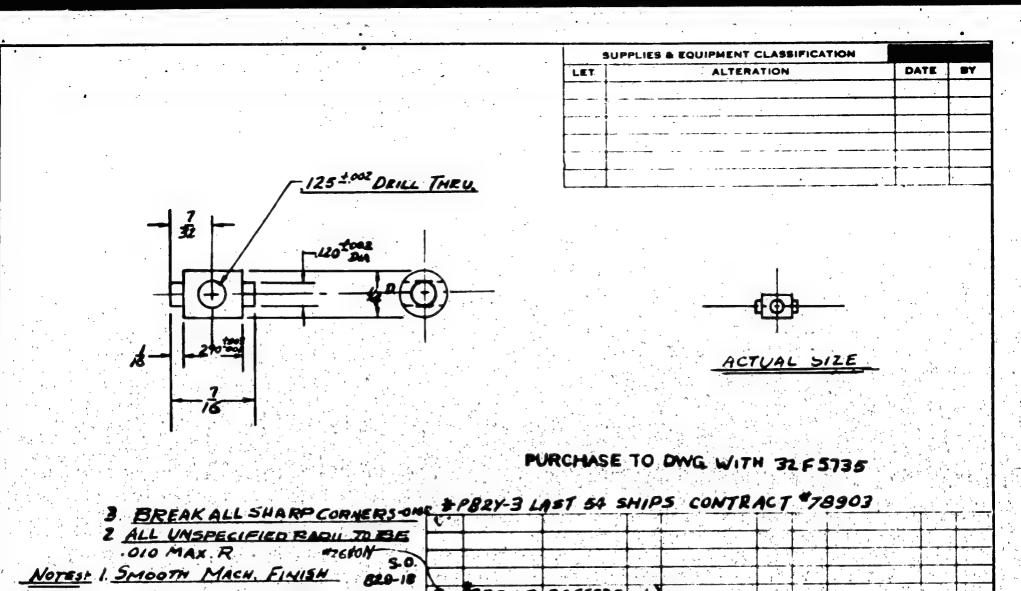
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PURCHASE TO DWG'WITH 32F6735

	CONSOLIDATED AIRCRAFT CORP. SAN DIEGO. CALIF. STAMP PT No WHERE SHOWN	6			*	SYSTEM	0	Wel	32F	57	43
	MATERIAL	SPEC		HEAT TREAT		FINISH		DRAF		EZAM.	ENG.
	HAVY ALCON 2506064	ADAS	A .	NONE	·	NONE	<u>.</u>	10-10-	ex 11-3-41		AGNEW
	AC ALCON 250 (064.	TRME		NONE		NONE	. ,	ROOL	RESAMILLE	KIRK	LIVERS
	SCALE /2"=/-0"	REQU	IREMENTS	PER AIRPLAI	NE	MAT. J.F.R.		PARTS	LIST PER	ASS	
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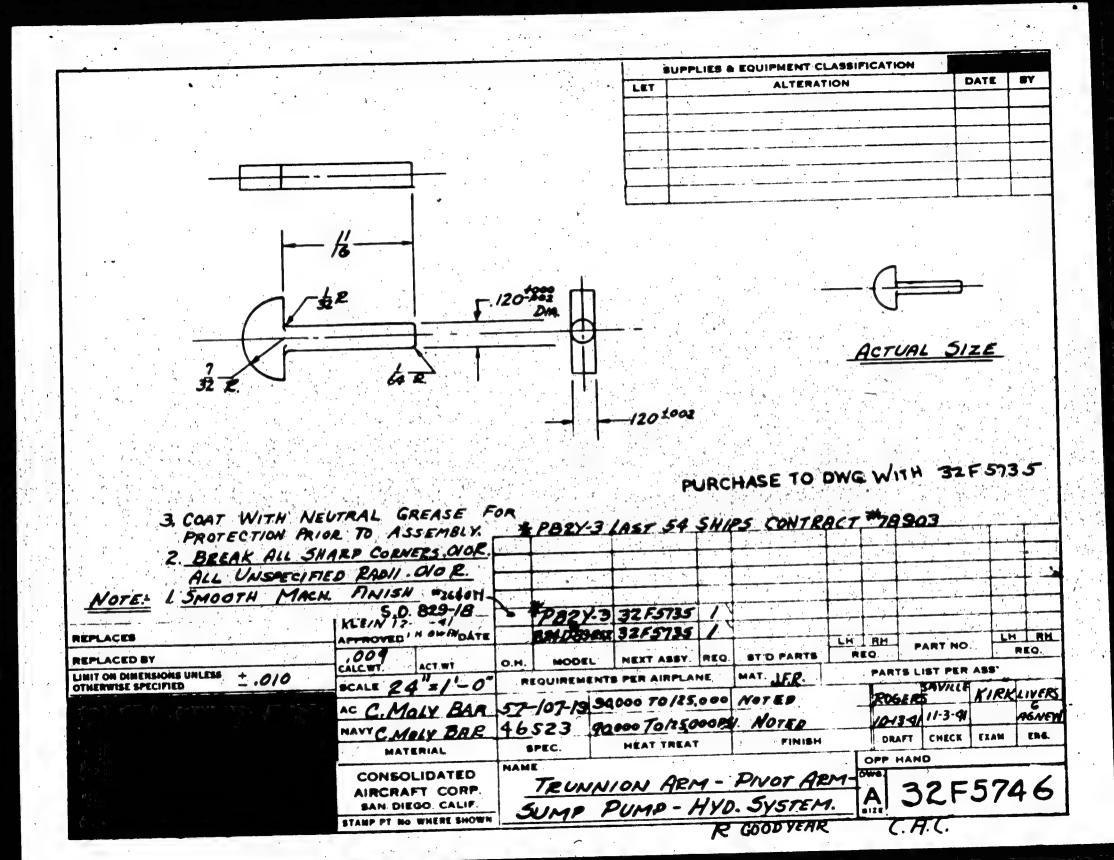
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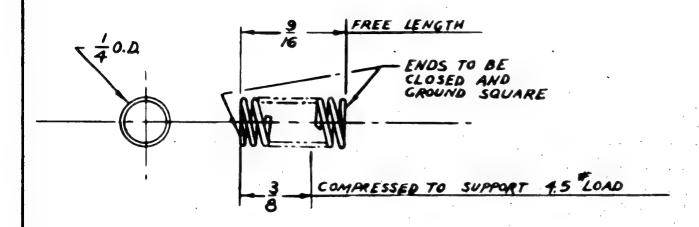


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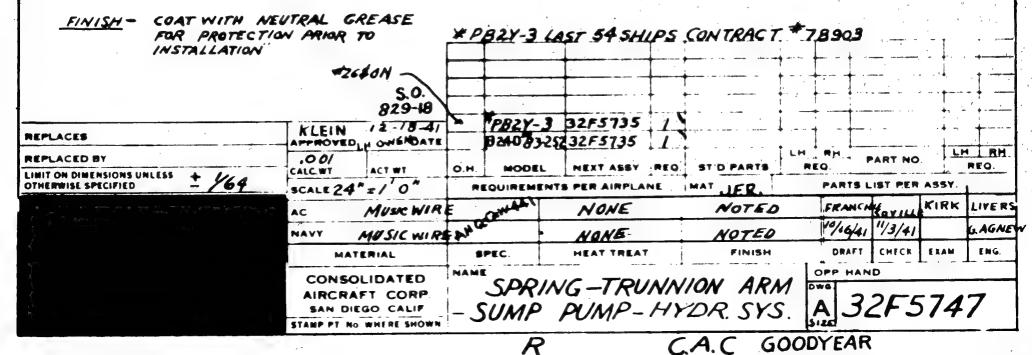
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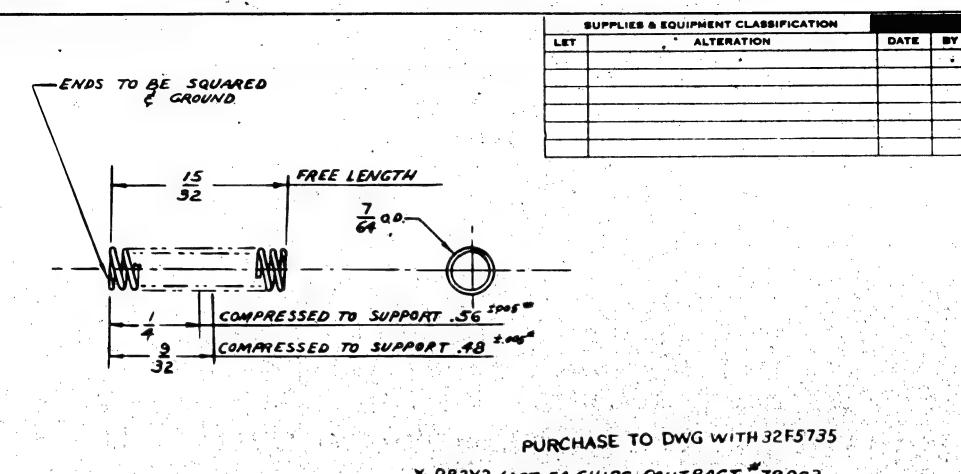


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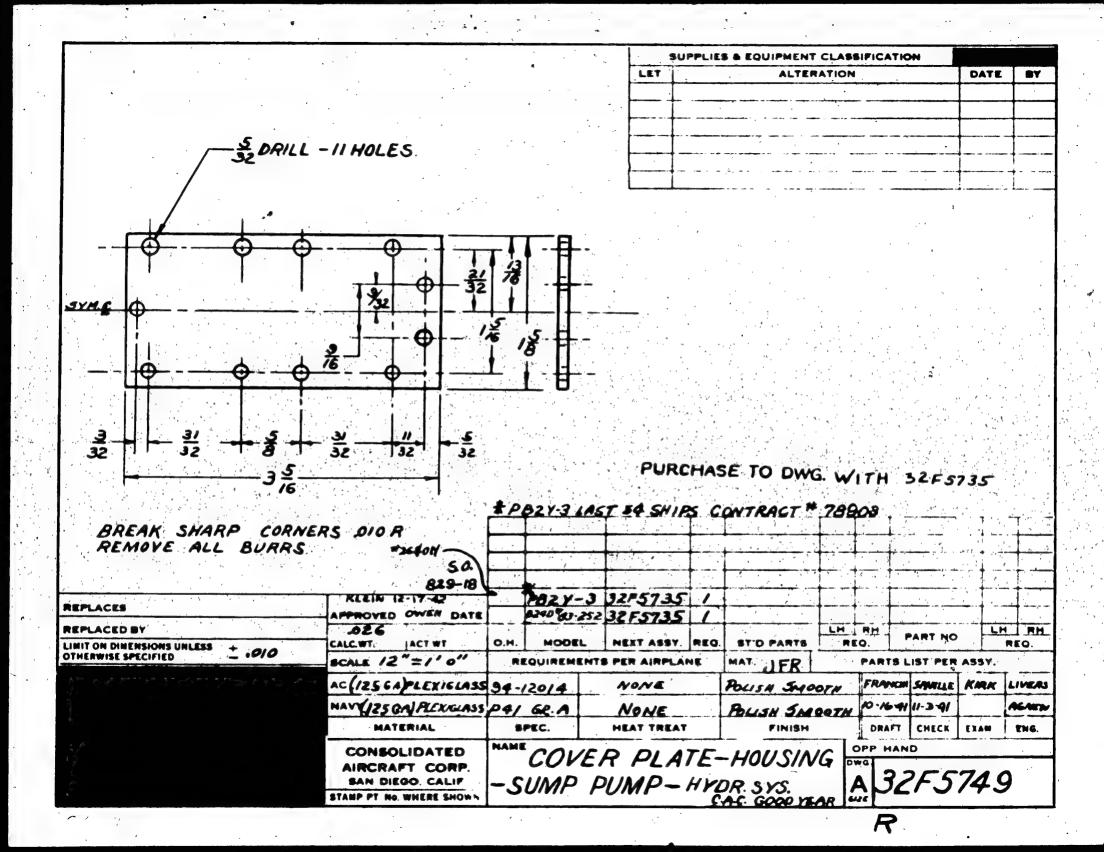


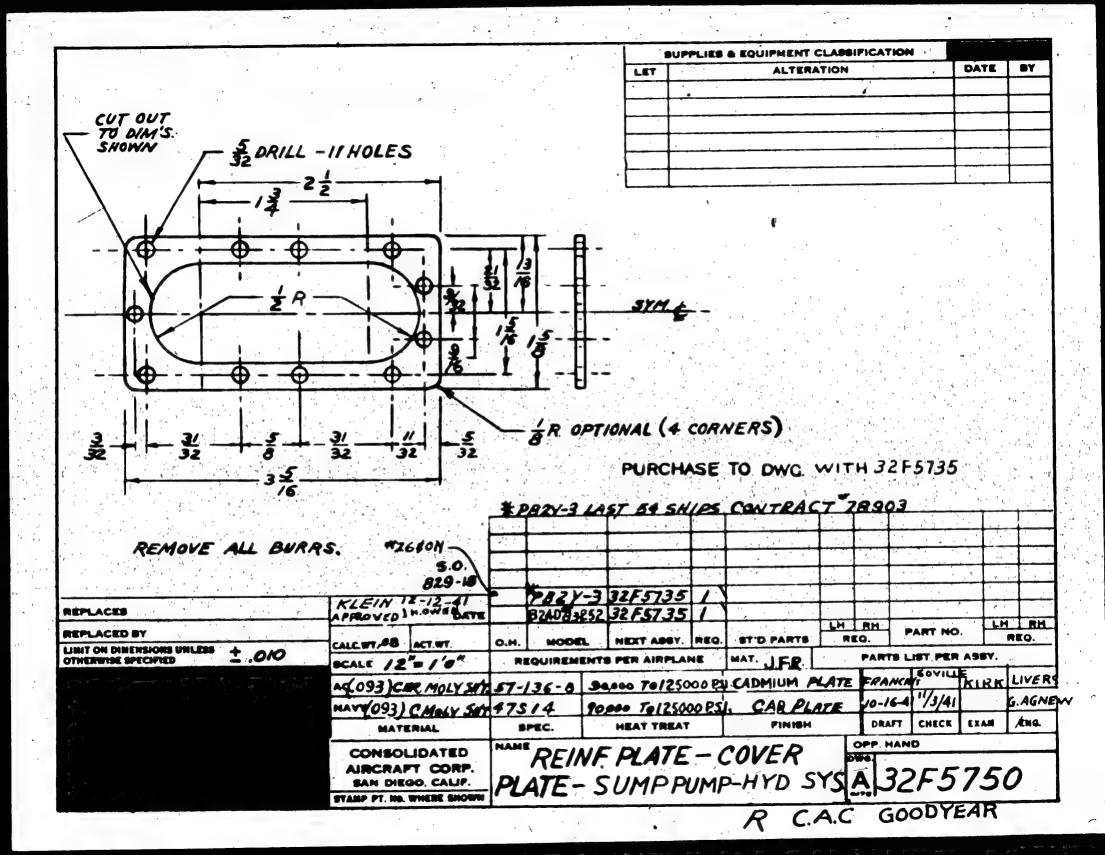
PURCHASE TO DWG.WITH 32 F5735

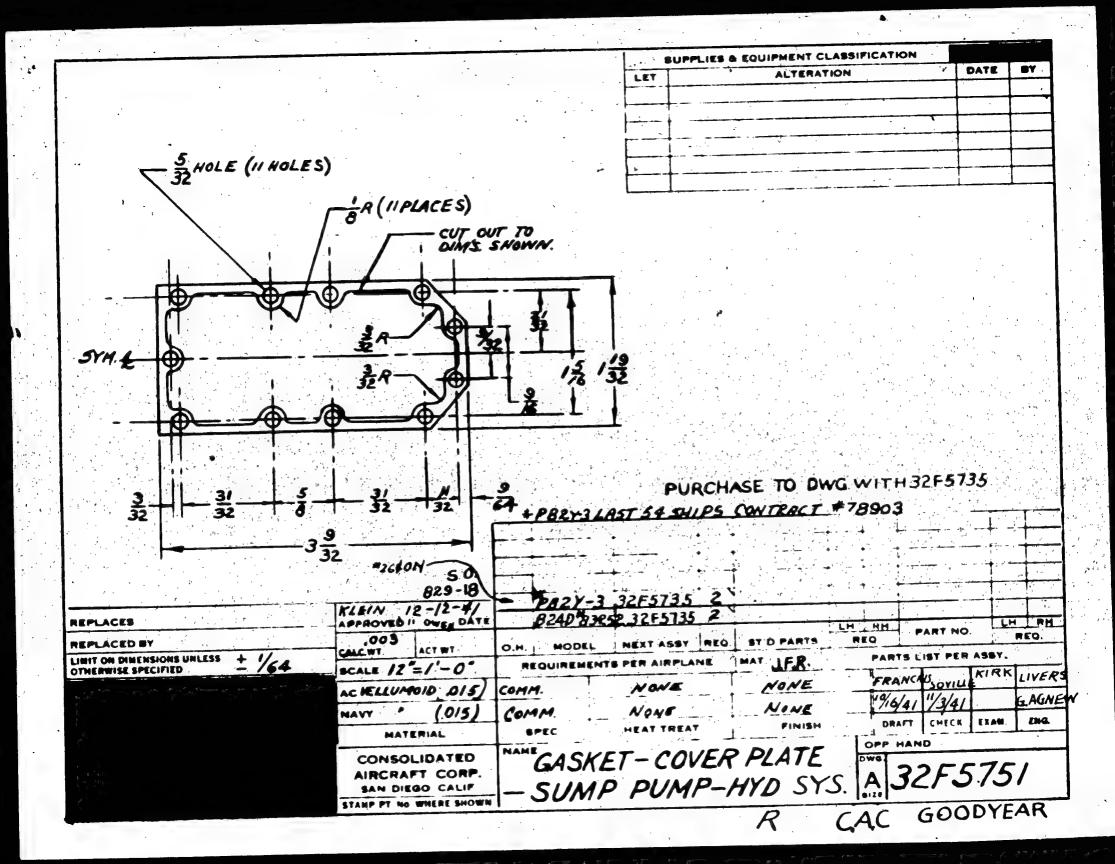


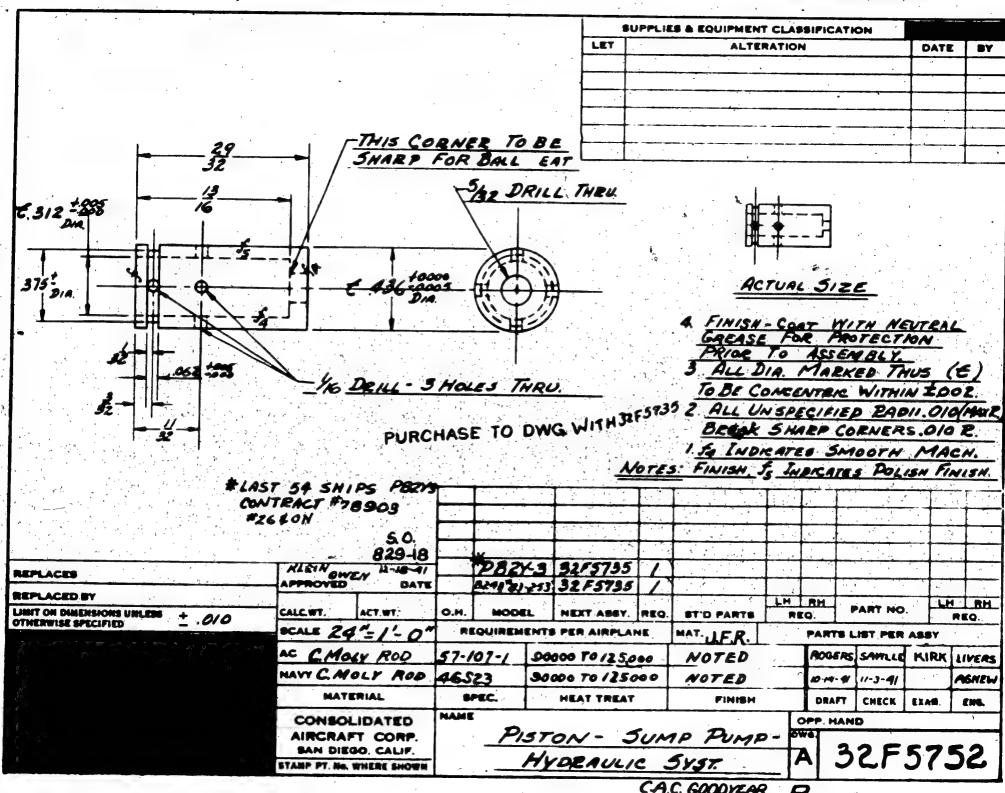


* PB2Y3 LAST 54 SHIPS CONTRACT TR903 26kon-829-18 32 F5735 KLEIN REPLACES APROVED, LH RH LH RH REPLACED BY .00/ REQ HEXT ASSY. ST'D PARTS REQ. LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED SCALE 48"= 1-0" MAT JER. FRANCHE SOVILLE QQ-W-401 NONE A PHOS BROWLE WIRE NONE LIVERS G. AGNEW 22 W5 NONE 10-16-41 11-3-41 NAVY ALE BRONZE MICE NONE HEAT TREAT FINISH DRAFT CHECK EXAM THG. MATERIAL SPEC. NAMESPRING-PISTON VALVE DWG CONSOLIDATED AIRCRAFT CORP. -SUMP PUMP-HYD. SYST. A 32F5748 SAN DIEGO, CALIF. STAMP PT No WHERE SHOWN R CAC GOODYEAR





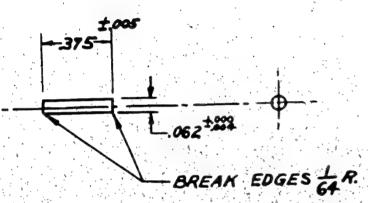




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CA.C. GOODYZAR

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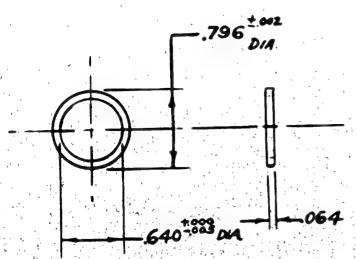


PURCHASE TO DWG. WITH 32F 5735

	CONSOLIDATED AIRCRAFT CORP SAN DIEGO CALIF. STAMP PT NO WHERE SHOWN	<u></u>	'PIST SUMI	TOI P	V PIN PUMP-	- F	PLUNGE YDR. SY	R	W0	RES.	75	3
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OTHERWISE SPECIFIED +.010	SCALE 24 " 1" 0"	-	EQUIREM				MAT-JER.					LIVERS
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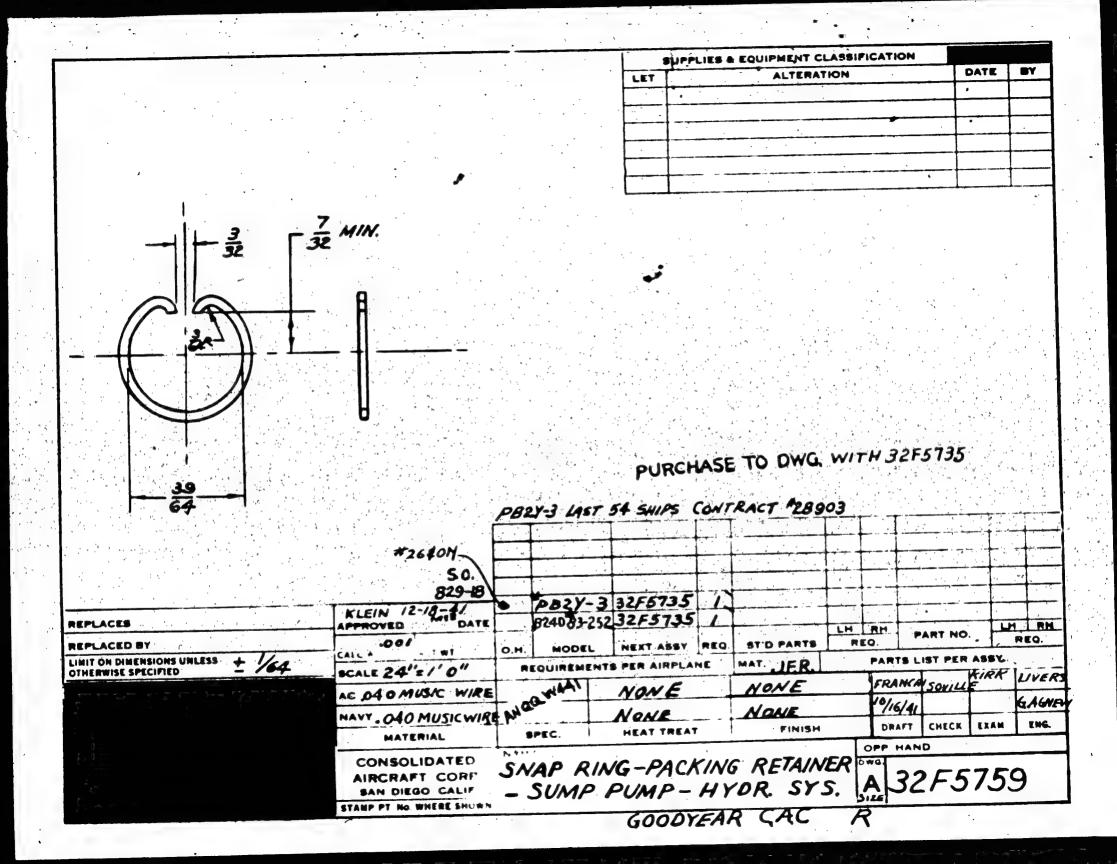
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	./30MA)	X SOLID	LENGTH								
ENOS TO BE	-\-\.(\).(30MA)	X SOLID	LENGTH			owe \	VITH 3	32 <i>F-</i> 5	5735		
ENOS TO BE CLOSED AND GROUND SQUARE.		X SOLID	LENGTH	PURC	HASE	TO DWG V	∨ ITH 3	32F5	5735		
CLOSED AND		X SOLIO	LENGTH	PURC	HASE	TO DWG V	V ITH S	32 <i>F-</i> 5	7735		
CLOSED AND									5736		
CLOSED AND						TO DWG V			5736		
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CLOSED AND	#24.40	on	* P82Y-3 I	AST 54.5	HIPS (5736		
CLOSED AND	#2640	on –	* P82Y-3	AST 54.5	HIPS (
CLOSED AND	#2640	0H 5.0 829-18	* P82Y-3	AST 54.5	HIPS (* P890				
CLOSED AND. GROUND SQUARE.	#11. T.	0H 5.0 829-18 -17-41 DATE	* PB2Y-3 * PB2Y \$240*3}	AST 54.5 -9 32F57 233F57	HIPS (35 Z 35 Z	OWTRACT	\$ P8.90	2			
REPLACES REPLACED BY	AA-ROVED AA-ROVED CALCUT. AC	0H 5.0 829-18 -17-41 DATE	* РВ2У-3 / * РВ2У-3 8240-33 о.н. моов	AST 54-5 9 32F57 2232F57	35 2 35 2 35 2	ST D PARTS	\$ 28.90 LH L			•	. (
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REPLACES REPLACES	APPROVED ACPHOS. BRON	SO B29-18 DATE	* P82Y-3 * P82Y-3 * P82Y-33 * * P82Y-33 * * P82Y-33 * * P82Y-3 * P82Y-3	AST 54.5 9 32F57 2232F57 L NEXT AIR NONE	HIPS (STO PARTS MAT J.F.R.	PAGO	RH PARTS L	ART NO.	ASS"	
REPLACES REPLACED BY	AA-ROYED CALCET. SCALE 24 = 1	SO B29-18 DATE	* P82Y-3 * P82Y-3 * P82Y-33 * * P82Y-33 * * P82Y-33 * * P82Y-3 * P82Y-3	AST 54.5 -9 32F57 -23232F57 NEXT AIR	HIPS (ST D PARTS MAT JER NONE NONE	PRODUCTION OF THE PRODUCTION O	RH PARTS L	ART NO. IST PER SAVILLE II-3-41	ASSY KIRK	
REPLACES REPLACES	APPROVED ACPHOS. BRON	S.O. B29-18 I-17-4-1 DATE T.WI OF NZE WIRE	* P82Y-3 * P82Y-3 * P82Y-33 * * P82Y-33 * * P82Y-3 * * * P82Y	AST 54.5 9 32F57 2232F57 L NEXT AIR NONE	HIPS (STO PARTS MAT J.F.R.	PAGO	PARTS L FRANCHI ID-16-41	PART NO. IST PER SAVILLE II-3-41 CHECK	ASS"	
REPLACES REPLACES	ALPHOS. BROWN NAVY PHOS. BROWN MATERIA	SO. B29-18 I-17-4-1 DATE TWI VOR VIZE WIRE MIZE WIRE	# PR2Y-3 #PR2Y-3 #PR2Y	AST 54-S 9 32F57 22 32F57 MEXT AIR MONE NONE HEAT T	HIPS (STO PARTS MAT J.F.R. NONE NONE FINISH	PAGO	PARTS L FRANCHI ID-16-41	PART NO. IST PER SAVILLE II-3-41 CHECK	ASSY KIRK	
REPLACES REPLACES	APPROVED OO/ CALCET. AC PCALE 24 = / ACPHOS. BROW NAVY PHOS. BROW	SO. B29-18 I-17-4-1 DATE TWI VOR VIZE WIRE MIZE WIRE	# PR2Y-3 #PR2Y-3 #PR2Y	AST 54-S 9 32F57 22 32F57 MEXT AIR MONE NONE HEAT T	HIPS (ST D PARTS MAT JER NONE NONE	PAGO	PARTS L FRANCHI ID-16-41	PART NO. IST PER SAVILLE II-3-41 CHECK	ASSY KIRK	

SUPPLIF	ES & EQUIPMENT CLASSIFICATION		
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PURCHASE TO DWG WITH 32F5735

	CONSOLIDATED AIRCRAFT CORP. BAN DIEGO, CALIF. STAMP PT. No. WHERE SHOWN	SIMP	SKET-PIS PUMP-H	TON PLU YDR SY	15 A	JEFS	757 GOODYEA
	MATERIAL	SPEC.	HEAT TREAT	FINISH		HAND	ESAN. J ENG.
	MAYY ALCOA 250 (064)	1 4 4 4	NONE	NONE	10 -	16-411-3-41	& AGNE
THERWISE SPECIFIED 0/9	AC ALCON 250 (064)	57-751-1 TEMPERA	NONE	Nave	The	اعلنها المصر	VILLIVER!
UNIT ON DINEMSIONS UNLESS + 010	SCALE /2"=/"-0"		ENTS PER AIRPLANE	MAT. JER.	PAI	RTS LIST PER	
REPLACED BY	.00/			Q. ST'D PARTS	REQ.	PART NO	REQ.
REPLACES	APPROVED ONE DATE		1862 32 F 57.35 /		LH RH		LH RH
	829-18	PB2Y	-3 32F5735			. o	
	50.				+		
REMOVE ALL BURRS.	#26fON_	The State				Mary care	J
			ST 54 SHIPS CO				



- - - - - ACTUAL SIZE

	SUPPLIES & EQUIPMENT C	LASSIFICATION		
LET .	ALTERAT	ION	DATE	BY
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SCREW DRIVER SLOT.

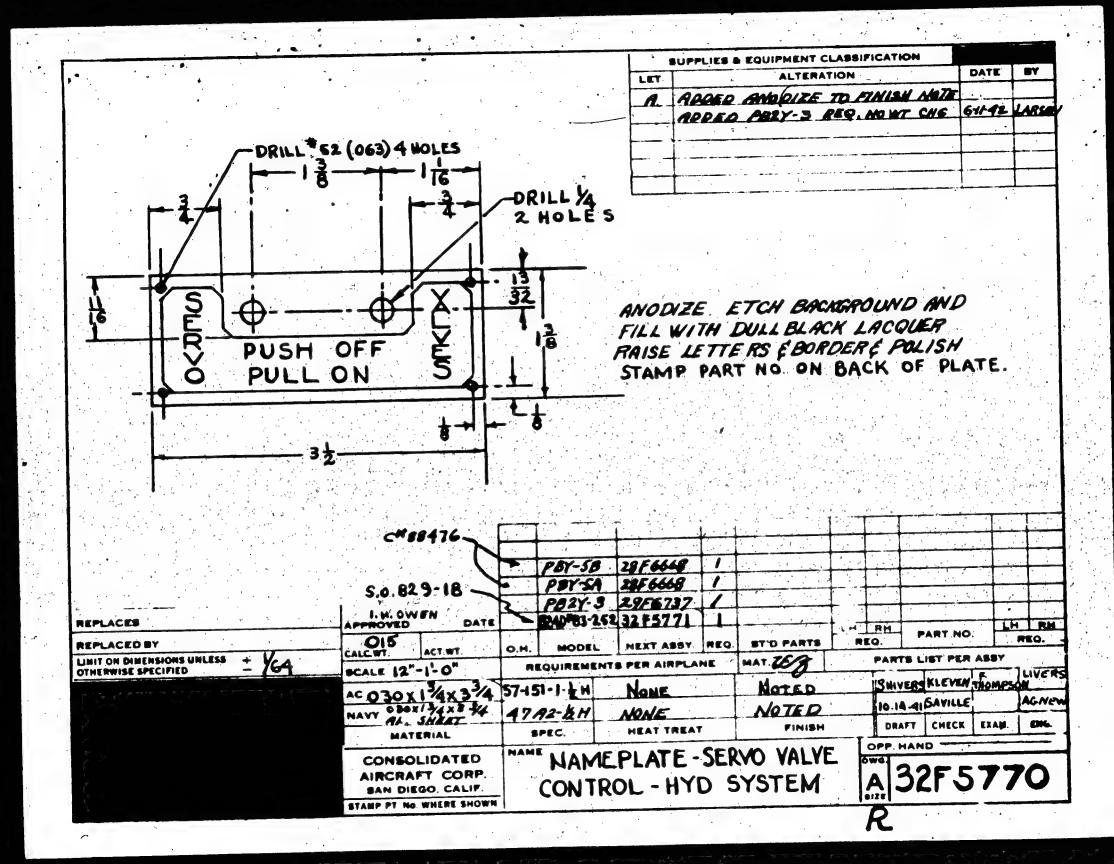
STAMP PT NO WHERE SHOWN

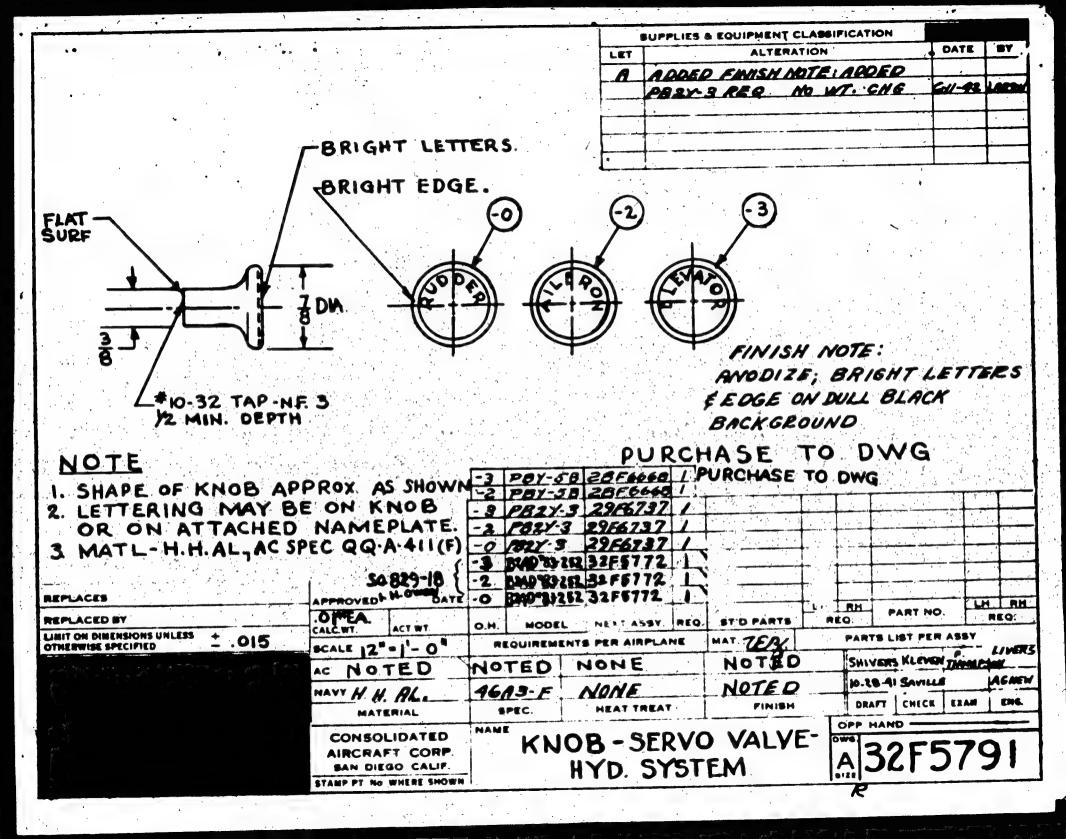
REPLACED BY

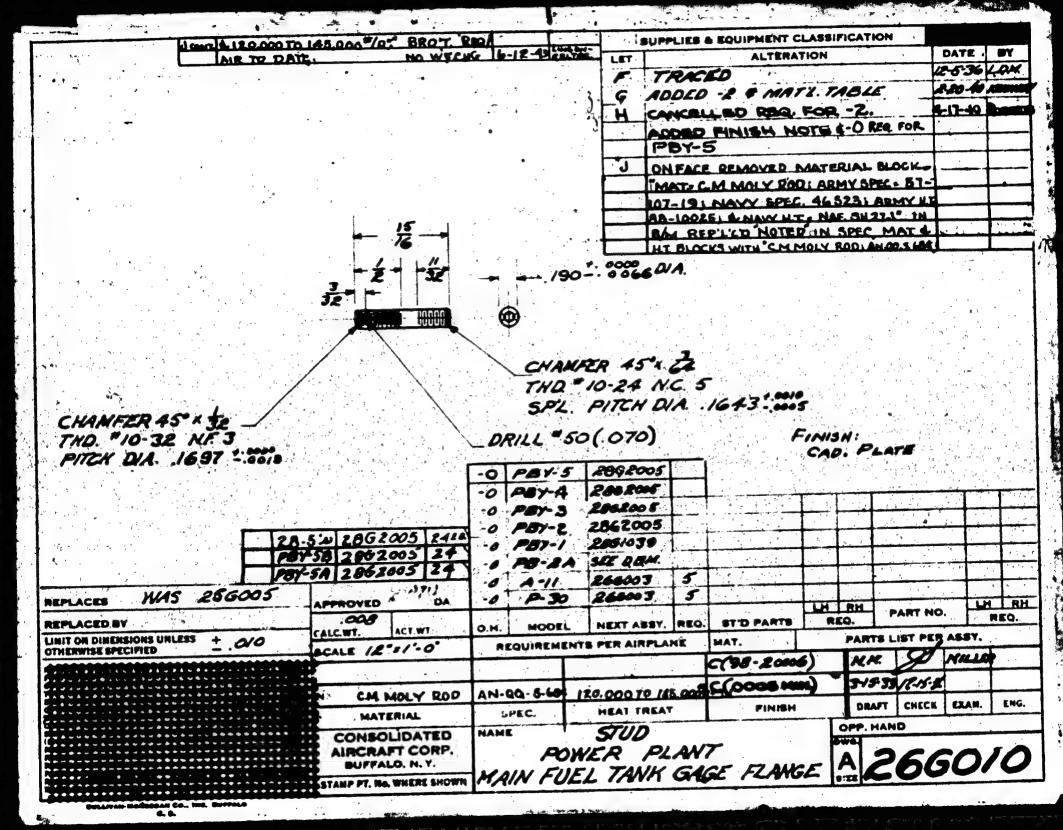
LIMIT ON DIMENSIONS UNLESS + .010

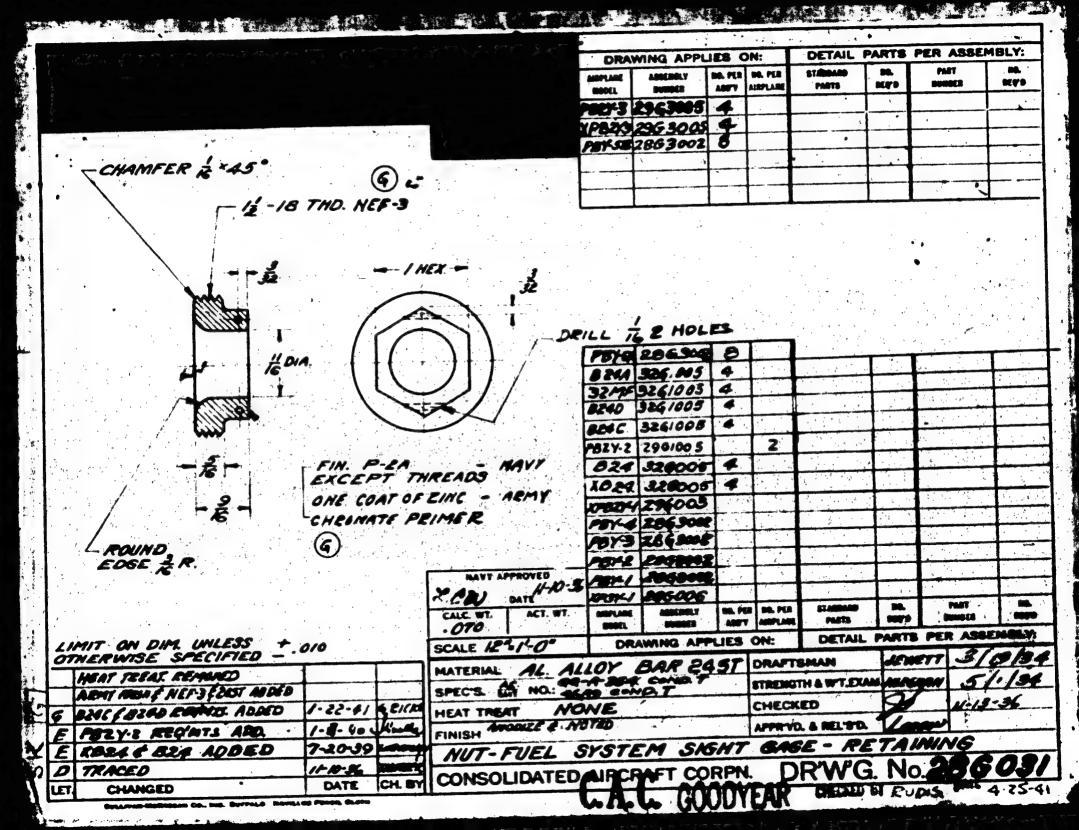
PURCHASE TO DWG. WITH 92 F6785

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KLEIN 12-18-41						-	11.7			1 1 1 1		
APPROVEDH OWEN DATE		BADE	100	32 <i>F573</i>				LH	RH	PART N		H RH
CALCUT. ACT WT	O.H.	MODE		NEXT ASSY	REQ.	ST'D	PARTS		EQ.	PARIN	<u>. </u>	REQ.
SCALE 24 1/0	- 1	EQUIREM	ENTS.	PER AIRPL	ANE .	MAT.	LER.	1.	PART	S LIST PE	R ASSY.	<u>,</u>
AC CHR. MOLY ROD	57-	107-19	90.0	oo To/25	000 PS		NOTE	D	FRAM	KN SAVILL	E KIRK	LINER
	100	002	-	oo To /25,0	00 PS/	A	VOTEP)	10-16	6-411-3-	u	GAGNET
MAYERIAL	Y	323	7.24	HEAT TREA			FINISH		DRA			EMS.
									OPP H	IAND		
CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF		RETAI		R-END UMP -					A	32F.	576	0



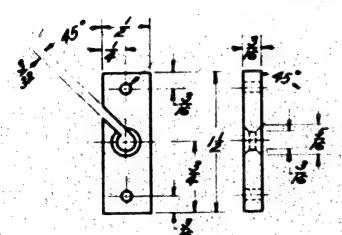






OPPOSITE HAND								
DRA	WING APPL	JES ON:	DI	ITAIL !	PARTS	PER ASSE	MBLY:	
MAPLANE	ASSESSED Y	MA PER MAIL		MATS	MA. MCPTO	PART SUBSER	86. 869'8	
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- DRILL 28 (140) 2 HOLES



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-			. :
C	ADDED PBY-3 & PBY-4 BA	12:22:37	-
U U	ADDED PBY-3 & FBY-4 BA TYPE PBG NAS TYPE FBG	/2:22:37 /2:22:37	Progr
000	ADDED PBY-3 & PBY-4 RM. TYPE PBG MAS TYPE FBG TYPACED	/2:22:37 /2:22:37 //40:36	Fed Fed Feet

MATERIAL PRODUCE	MOST LA	VINVETED.		DRAFTI	BMAN	5200	word 6-AF	50
SCALE 12 4/-0"	DR	AWING APP	LIES 1	ON:	DETAIL		PER ASSE	
CALC. WT. ACT. WT.	17000	Appenda V	MA PER	MEPLANE	PARTS	000	PAST BURBES	168.0
RCW DATE	VPSY1	PROPO	1					-
MAYY APPROVED	XPSK/	286 010-1		10.5				
	PEKI	2801010	1					***
	PBY-1	2861010-1		11				
		2501010		Jungan to to	1. J.	4.5		
	PSKE	296100-1				10 30 4		
	PBY3	2841010	1 4 3			1.1		
		2841010				Jan San		
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GUIDE-FUEL SYSTEM-DUMP VALVE CONTROL CABLE

CHECKED

APPRIVO, & RELISIO.

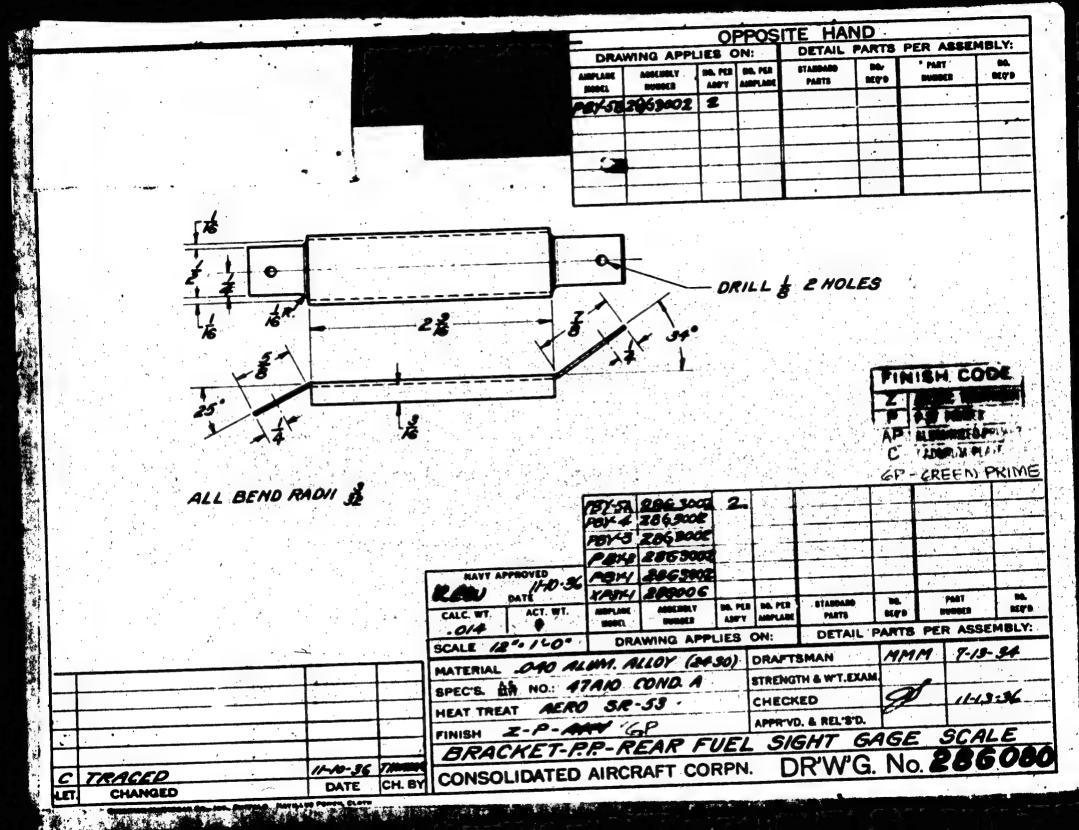
11-13:36

SPEC'S. THE NO.: 17PS TYPE PBG C STRENGTH & WT.EXAM

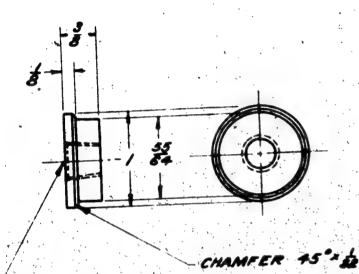
CONSOLIDATED AIRCRAFT CORPN.

HEAT TREAT MONE

FINISH NONE



	SUPPLIES & EQUIPMENT CLASSIFICATION	DATE	BY
LET	ALTERATION	11-10-36	_
A	TRACED	171034	
B	SPEC. 46410-T WAS 46A3H.H		
	SPEC. 46410-T WAS 4643H.H (WT. CHG. NEG.)	4-23-42	A TO
			-
	,		 -



TAP 'S PIPE TH'O. NAT'L. ST'D. TAPER LIMITS I ONE TH'D. ON INSPECTION SAGE.

c 30496

28-54MM 2861009 4 28G1009 286,009 28-5MA 8891099 28-5MC 28G 1009 28-5MN 2861009 11-10-36 2861009 REQUIREMENTS PER AIRPLANE

LH RH PART NO. PARTS LIST PER ASSY.

REPLACES LIMIT ON DIMENSIONS UNLESS

.036 CALC.WT. SCALE /2"-1'-0" NAVY ALUM. BAR

HONE. 46A10-T HEAT TREAT SPEC.

NONE FINISH

ST'D PARTS

WATTS F. ADMLLIS -W-36 ENG. EXAM. DRAFT CHECK

CONSOLIDATED BUFFALO. N. Y.

STAMP PT. No. WHERE SHOW

MATERIAL

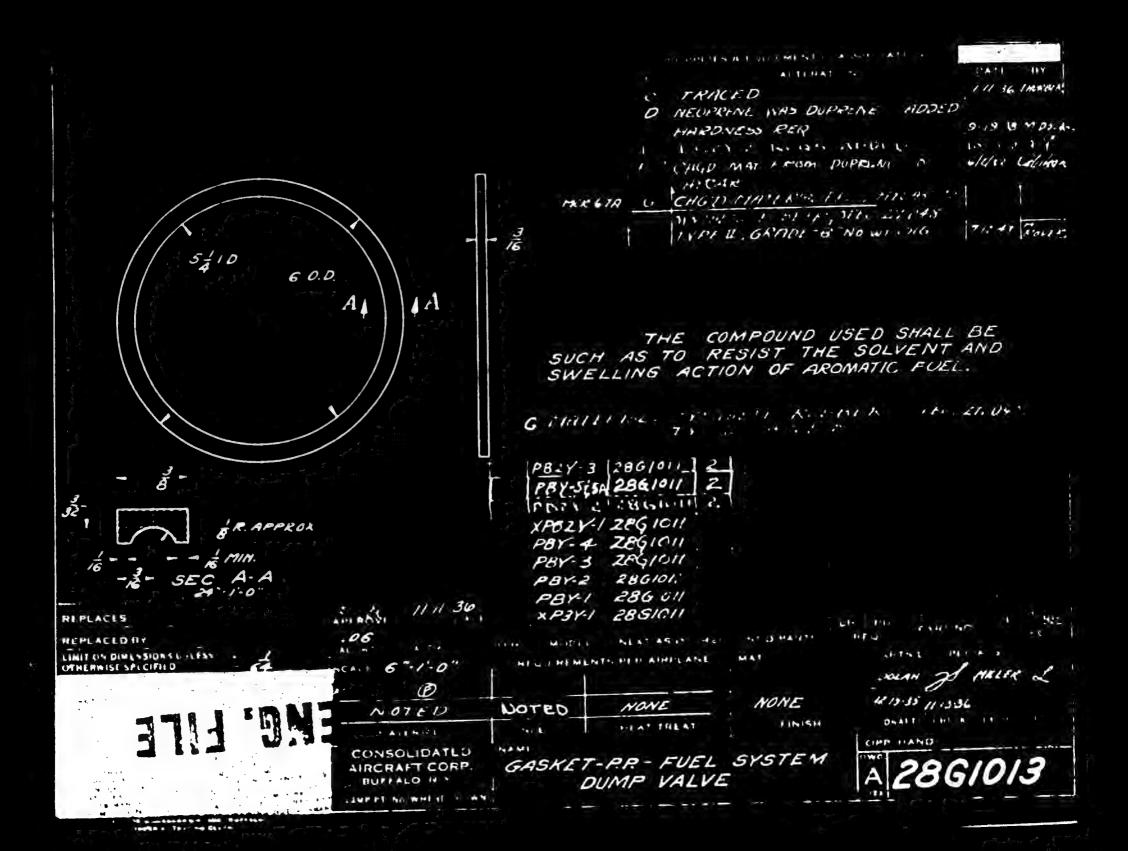
PLUG-FUEL SYSTEM-FUEL PRESSURE GAGE SURGE CHAMBER

OPP. HAND

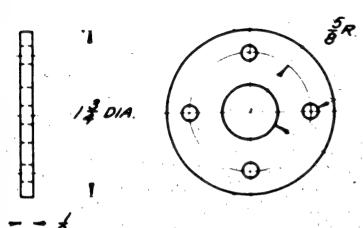
28G1008

SUPPLIES & EQUIPMENT CLASSIFICATION DATE ALTERATION LET N-10-36 THERES TRACED B 2861008 PLUG 31 REF. NOTE: PRESSURE TEST AT 10 LBS. MAX. INISH CODE 1 QQ x . OGS ALUM. TUBE SPEC. 44TIS H.H. GP GREEN PRIME 286 2002 PBY-SA CONT. 978 496-7713-£ 88 476-17052 294001 KPBZY-1 2802002 1044 2842002 PSY-3 WELD AS SHOWN 286202 PBY-2 1861008 2861007 PBY-1 11.10.36 2861007 LH RH XP3Y-1 DATE LH RH PART NO. REPLACES REQ. ST'D PARTS MEXT ASSY: REQ. MODEL CALC.WT. PARTS LIST PER ASSY. REPLACED BY O.H. ACT.WT. REQUIREMENTS PER AIRPLANE MAT: LIMIT ON DIMENSIONS UNLESS .015 SCALE /2"-/-0" LATTS OTHERWISE SPECIFIED AC -N-36 Z-P-2 AM NONE NOTED NAVY NOTED ENG. CHECK EXAM. DRAFT FINISH 6P HEAT TREAT SPEC. MATERIAL OFP. HAND CHAMBER-FUEL SYSTEM-28G1009 CONSOLIDATED GAGE FUEL PRESSURE AIRCRAFT CORP. SURGE BUFFALO, N.Y. STAMP PT. No. WHERE SHOWN

. 4.1



1	supplies a Equipment Classification		
LET	ALTERATION	DATE	BY
A	TRACED	11-11-36	70000
13"	PUZY- & KCOS AUUEP	10 5 3	77-6
	·		
	`		
	·		



DRILL "NO (.193) 4 HOLES HOLES TO LINE UP WITH THOSE SHOWN ON 28 G 1012

DRILL B

	EQUIREMENT	S PER AIRPLA	NE	MAT.
О.Н.	MODEL	NEXT ASSY	REQ.	ST'D PARTS
	XP3Y-1	2861011	**************************************	<u> </u>
	PBY	2861011	1	أسيست الأماسي والسابط
1		286 KM		·
* F1 1	POY-3	286/011		
		2661011		en and a second an
•	XPBZY-1	286/01/	T	
t - 1		2061411	-	
1.57		2861011		
	P82Y-3	2861011	12	
		e transfer of the second	1	

FINISH CORE

REPLACES	
REPLACED BY	
LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	· 010

X Collo	11-11-30
CALCINT	ACT WT
SCALE /2	:1'-0°

					2
	R	EQ.	FARI		
	LH	RH	PART		
	1				
					_
					2
1				the same is not all distributions and distribution and	-

Z-F

NAVY	4	AL	14	5	Ne	7
AC						_
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MI	o P	A	WO N	Æ	
بصر	Ž	 			
				-	•

PARTS L	IST PER	ASSY.	<u> </u>	
DOLAN	9	MILLER	2	
12-19-35	1-13-56			
	CHECK		ENG.	

C	0:	NS	OL	JC	A	TE	D
A	IR	CR	AF	T	C	PC	P
		FF	AL	O.	N.	٧.	

PLATE - P.P. - FUEL SYSTEM DUMP VALVE A 286/014

~ , ~	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY
A	TRACED	11-11-56	
B	PHEY-2 REDS ADDED	10-7- 3	KI
c.	IN 8M SPEC. WAS "AN-QQ-3-684"		T ASSESSED.
	WEAT TREAT WAS "NAF. BH-27-1" BRO'T	5-28-43	MUTEA
	REQUAR TO DATE. NO WICHO	<u> </u>	↓

CHAMFER 64 × 45°

THREAD \$ * 18 USF



.5625 .5500 SLOT & ACROSS DIAMETER

FINISH THIS SURFACE ONLY

C'SINK 120° + 16

285 AMC

285MC

AC

PBY-5

PBZY-3 28 6 10 11 2 PBY-SA 28 6 10 11 2 PBZY 2 28 6 10 11 2 XPBZY-2 286 10 11

2861011

WITH 2 BP

PBY-2 286 1011

PBY-4 286 1011

PBY-3 286 1011

PBY-2 286 1011

PBY-1 286 1011

REPLACES

REPLACED BY

LIMIT ON DIMENSIONS UNLESS + . 010

SCI.

APPROVED DATE KPSM/

OP CALCUT. ACT.WT O.M. MODEL

SCALE 12.1'-0" REQUIREMENT

NEXT ASSY. REQ. ST'D PARTS

REQ. PART NO.

%/'-0" REQUIREMENTS PER AIRPLANE M

PARTS LIST PER ASSY.

GP GREEN PRIME

LH RH

MAYY CMP MALK STEEL MATERIAL

286 1011

2861011

28 G 1011

SPEC. HEAT TREAT

C & AS MOTED 4

DRAFT CHECK EXAM ENG

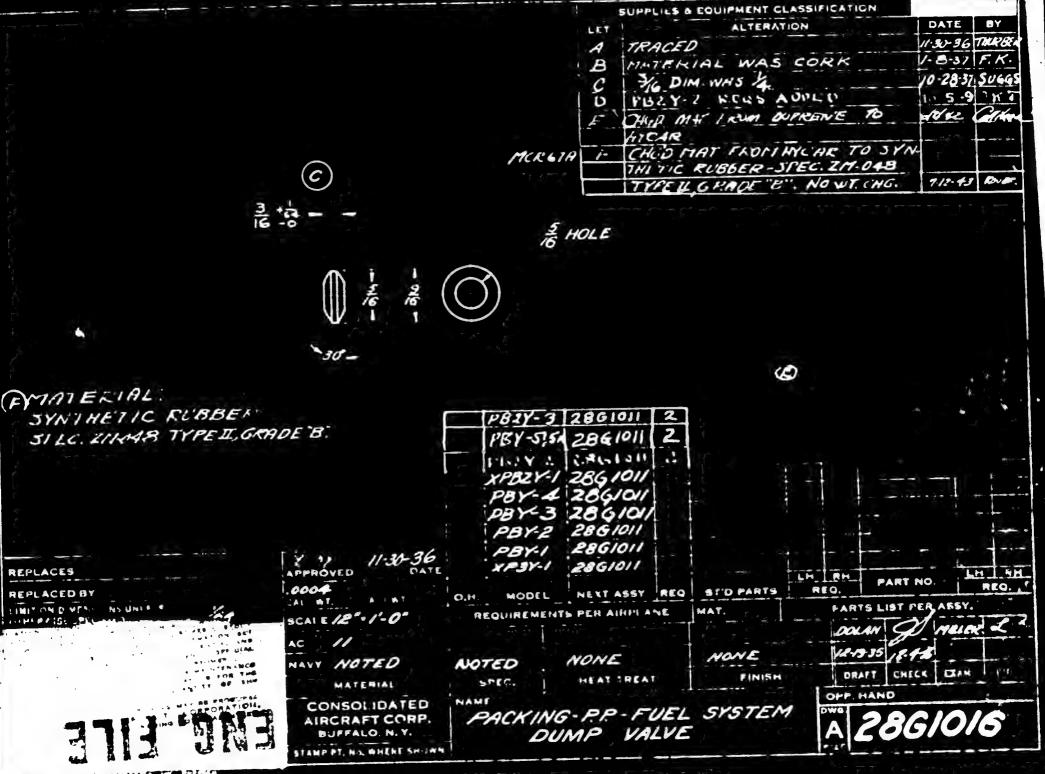
CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. Y.

STAMP PT. No. WHERE SHOWN

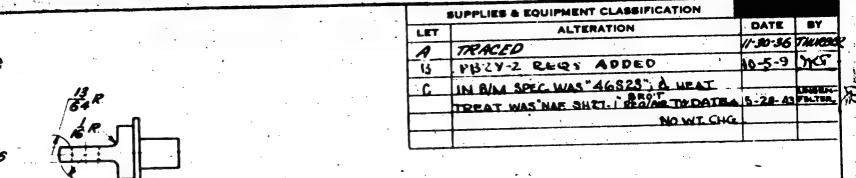
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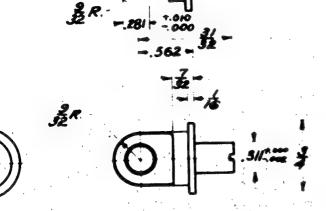
NUT-PP-FUEL SYSTEM DUMP VALVE- PACKING OPP. HAND

A 28G/015



A the state of the





FINISH CODE

			PT. No. WHERE			UMP I	MLTL -	,,,,,			BEE			
		AIR	NSOLIDATI CRAFT COI IFFALO, N. Y	RP.		YN- P.F.	P-FUEL VALVE-A	54.	STEM		A Z	28G	101	7
			MATERIAL			PEC.	HEAT TREA	r	FINISH		DRAF		EXAM.	1 170.
		NAVY	C.M. STE	EL	AN-G	19-3-68-12	0.000 10 145.00	20%	C		-	5 18454		THG.
		AC .		· 1			and the parties of						1	
OTHERWISE SPECIFIED -	.010	BCALE	12:1-0	"	RI	EQUIREMEN	TS PER AIRPLA	-		.	DOLA	NO	MULER	1
LIMIT ON DIMENSIONS UNLESS +		CALC.WT		. ÷ . →	O.H.	MODEL	1.00.		MAT.		PARTS	LIST PER	ASSY.	
REPLACED BY		.04			10.50		NEXT ASSY.	REQ.	ST'D PARTS		Q.	PART NO		REQ.
REPLACES		S. G.B		DATE		XP3Y-1	2861011			LH	RH		LH	HH.
	· OH	MODEL	NEXT ASSY	2.2		PBY-1	286 1011				<u> </u>			-
		PBY.5	1101005	12	1. 14	PBYB	2861011	1 6 7		1		12.3 a 1.5 a		+
·			2861011	12		PBY-3	2861011			استنا		عرادي كسك		
		285AMC	286 1011	2			286101			-			-	
•	•				-	XPBZY/	2861011							-
				1 . F		PBZY 2	2861011	2		-			12.	1
						PBY-SA	12861011	2			17	CIL		
	*			ا م		PB2Y-3	286/011	2		Logiste 1	17	1 9 6		
										ig til til	H		. 5	-

	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY
B	TRACED	11-30-36	PHONE
C.	PBCY 2. RUGS ADLLO	10-5-3	Ihala
0	IN B.M. REPLACED SPEC. 46525		<u> </u>
	WITH "AN-00-5-684" IN H.T. BLOCK		ļ
	DEPLACED "N.A.F. SH 27-1" WITH		
	120,000 TO 145,000 0" (NO WT. CHE)	6-9-45	KNIGHT

CHAMFER 32 ×45°

ENTIRE LENGTH





28- SAMC	2861011	2
PBY-5	2861011	2
PB2Y-3	286/01/	2
PBY-SA	284 1011	2
PB2Y-2	286 1011	2
		a r
	2861011	541 .
	2861011	
•		1
• /	4 T	1
XPSYI	2861011	100
	PBY-S PBY-SA PBY-SA PBY-2 XPBXY-/ PBY-4 PBY-3 PBY-8 PBY-1	PBY-3 2861011 PBY-2 2861011 PBY-1 2861011

REPLACES

± .010 LIMIT ON DIMENSIONS UNLESS

NAVY C.M. STEEL

CONSOLIDATED AIRCRAFT CORP.

AN-QQ-5-684

STUD-P.P.- FUEL SYSTEM

120,000 TO #/p"

DUMP VALVE

MILER 12.1935 18416 ENG. DRAFT CHECK EXAM

OPP. HAND

REQ.

2861020

2861020

the state of the s SUPPLIES & EQUIPMENT CLASSIFICATION BY DATE ALTERATION LET 12-1-36 THURSE TRACED 10.5 9 954 PBZY 2 REQ. ADDED 4-7-41 BASTRUP 4788-T WAS 47810-T EQ 4469 PBZY-2-NEXT ASSY 2961009 WAS 2861011 4-7-41 BASTRUP POLY-E 32 FINISH CODE - DRILL #10 (.193) 2 HOLES 28-5AMC 28G1011 28-5MC 28G1011 2861011 2861011 PBY-5A 2861011 2961008 2961003 2861011 POY-4 PBY-3 2861011 2851011 PBYZ 12-1-36 2861011 LH RH PBY-1 LH RH PART NO. REPLACES REO. REQ. ST'D PARTS NEXT ASSY. OLL MODEL REPLACED BY CALC.WT. REQUIREMENTS PER AIRPLANE LIMIT ON DIMENSIONS UNLESS 164 SCALE /2"-/'-0" OTHERWISE SPECIFIED 12-17-85 Z-P MONE NAVY AL. ALLOY SYT. cano. T ENG. CHECK DRAFT FINISH HEAT TREAT SPEC. MATERIAL OPP. HAND 2861021 LINK-P.P.-FUEL SYSTEM CONSOLIDATED AIRCRAFT CORP. DUMP VALVE BUFFALO. N. Y. STAMP PT. No. WHERE SHOWN

	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY
A	TRACED	124-36	THURBEA
В	PB 27-2. REQ. ADOED	10-20-39	nesser'H
Ç.	IN SM REPLACED SPEC. 46823 & HOME		
	WITH AN-00-5-684 & N.T 65,000 TO		
	30,000 4/4" BET AIR PEOTS TO DATE		
	No. WT. CHE.		MOBLE

. 4355 ± 000 DIA.

		AIRCRA	LIDATED FT CORP. LO, N. Y.		SUSHIN	YG-FÜEL YALVE GL			· 15	OPP. H	28G	102	29
			ERIAL		PEC.	HEAT TREAT		FINISH	······································	DRAI		EXAM	ENG.
		NAVY CN. A	MAY STEEL	AN-Q	P-5-489	20,000 %		C		12-18	25/8/16	·	
		AC	ag sag i sagara fabricago a	-						SAM	m g	MILLER	AA
OTHERWISE SPECIFIED -	.010	SCALE 12	·-/-0"	RE	QUIREMEN	TS PER AIRPLA	NE /	MAT.		PART	S LIST PER	ASSY.	ŕ
REPLACED BY LIMIT ON DIMENSIONS UNLESS +		CALC.WT.	ACT WT	О.Н.	MOLEL	NEXT ASSY.	REQ.	ST'D PARTS	LH	RH.	PART NO		I RH
REPLACES	، ود م شامسه د	APPROVED	DATE		PBMI	28G1010			1			_	1
		ZEW	R-1-36		PBY-Z	2861010							
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	•		(B)		PBZY-2 XPBZY-			والمستور المالية المستعم			· may be the second of the sec		
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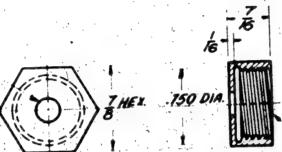
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A 2861029

	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY
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A.	F DEILL WAS REAM . 250 \$. OO	1.31.38	1500
8	HODED POY-3 4 PBY-4 REMYS		M
	ADDED FOR STORES	10-20-39	1000064
0	PBZY-Z REQ. ADDED		
E	IN MM PEPLACED SPEC '46523, CALT		
	MOPMONIES WITH AN-00-5-684 F. M. T. POROD TO 125,000 00 7 BR.T. AIR/RESID		
		6-1-4	MARY 5
	TO DATE.		

GP-GREEN PRIME

F' (.257)



.09

.010

CALC.WT

SCALE /2" . / - 0"

MATERIAL

BUFFALO, N. Y. STAMP PT. No. WHERE SHOWN

ACT.WT

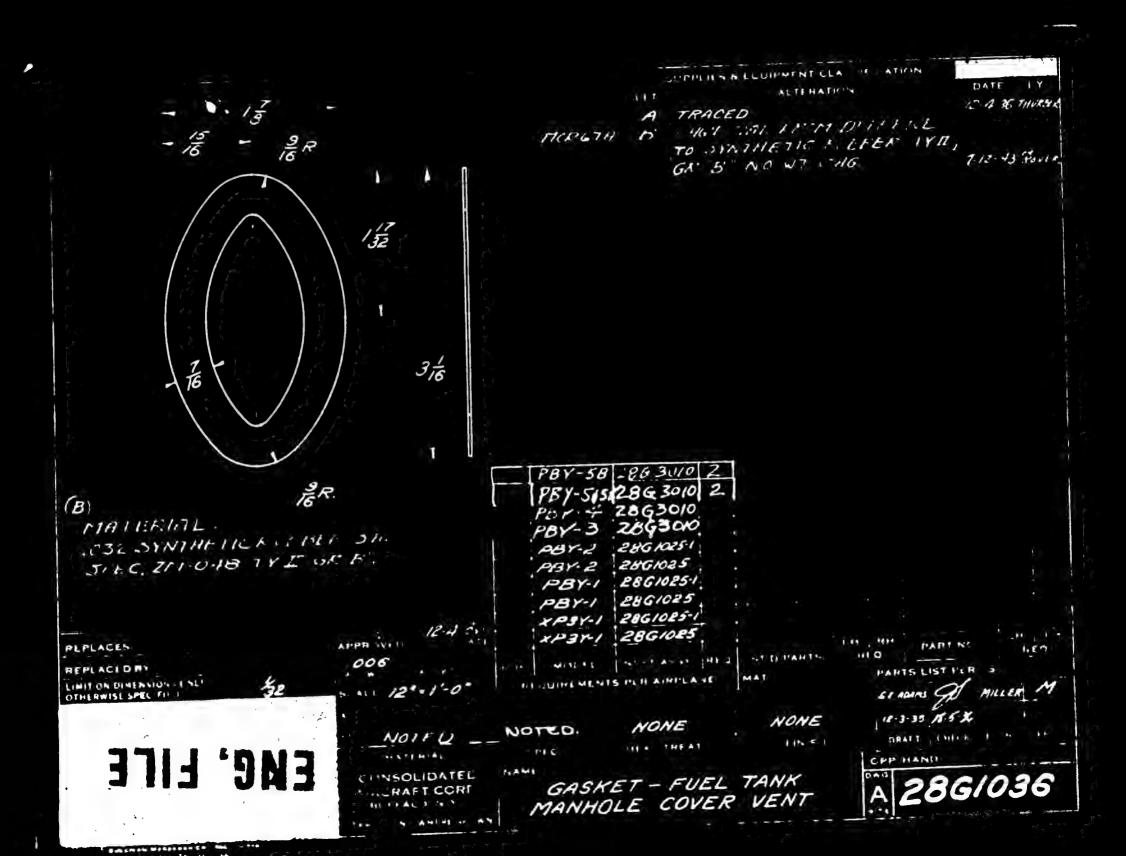
TAP 3 -16 N.F.3 FINISH CODE 286100 28G 1010 0 2961003 294029 2861010 PBY4 2861010 P84-3 2861010 PBYZ 12-1-36 28G1010 PBY-1 LH RH DATE LH RH PART NO. REQ. REQ. ST'D PARTS NEXT ASSY. MODEL O.H. MAT: MILLER AA C-P-ZGP 90,000 TO NAVY CH. MOUX STEEL W-00-5-684 ENG. EXAM. CHECK DRAFT FINISH HEAT TREAT SPEC. OPP. HAND NAME CONSOLIDATED 28G1030 NUT - FUEL SYSTEM AIRCRAFT CORP. DUMP VALVE GLAND PACKING

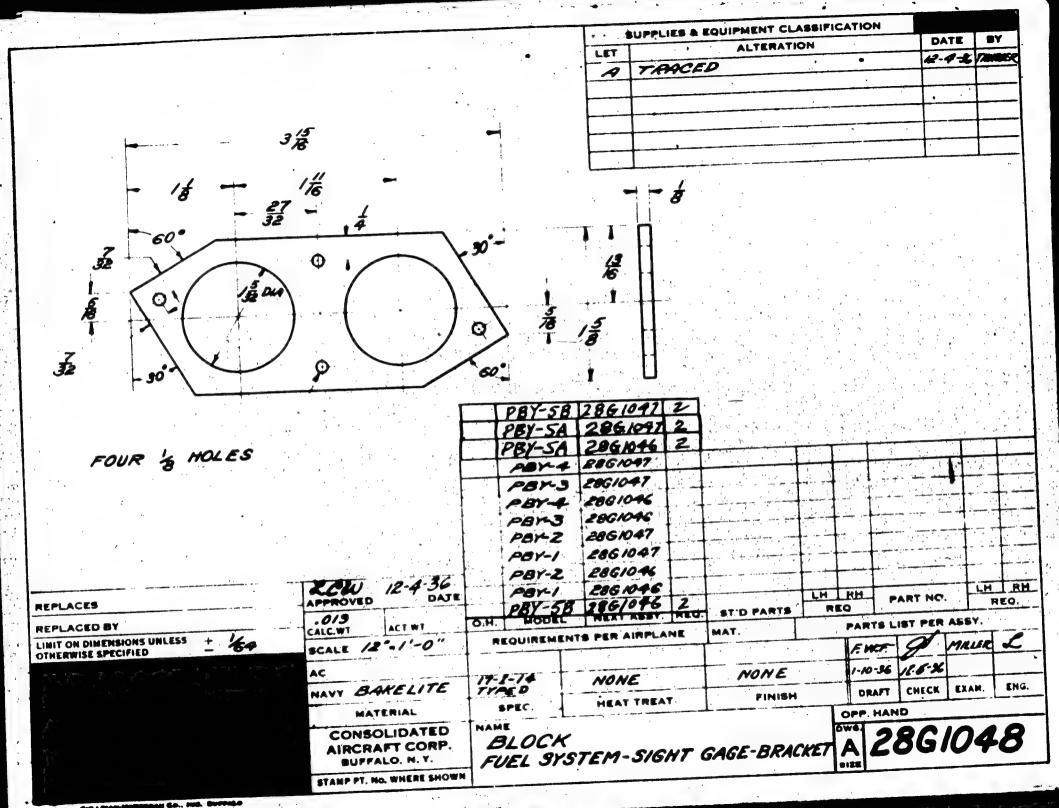
REPLACES

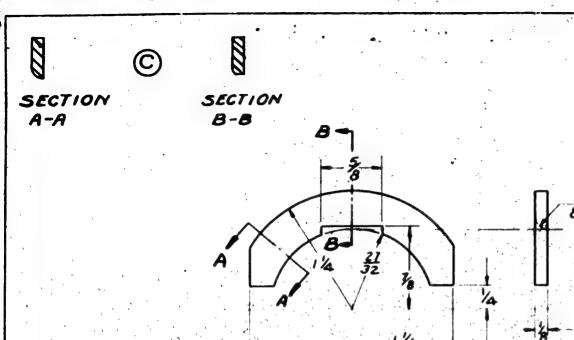
REPLACED BY

OTHERWISE SPECIFIED

LIMIT ON DIMENSIONS UNLESS







	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY
8	TRACED	11-9-36	LWS.
C	SECT. A-A & B-B ADDED; PBY-3	7-26-37	arque
	REQUIREMENTS ADDED	7-26-37	STATE OF
D	MATL. WAS BLACK GOS. SPALDITE	10-12-37	SUGGS
F			

		بدحيجه متصفهما بده أبيل أدلي					<u> </u>		.W.F			T
OTHERWISE SPECIFIED + 1/64	SCALE 12"	ACT.WT	O.H.	MODEL	NEXT ASSY.	•	MAT.	REQ		IST PER		REO.
REPLACED BY				1					н .	ART NO		TPH
REPLACES	L. C. K.	11-9-36 DATE		XP3Y.	2861041							
	•	The state of the	1.5	PBY-1	2861041		**************************************			1 11		+
				PBY-3	284/04/		أعاشي والمعارض والمارين	- 1,1	- +			
		***		PBY- 4	2861041							
		The state of the s	-	PBY-SB	286/09/	4		F		1 1 1 1 1 1		1
				1000 60	10001000			¥		1 32	1.87	*. *

12.5.30 LUM

FART NO 230,359 213.359-2

FRALED REMOIED PBY-Z ASSY # Z842018 3-20: KEATING Tiper PHY & his Mrs. ire: Ire PBG was FBG DRILL A 25/6+ NAS ? 2. 3 /c+ NAS /- # 31 (129 - 7/32 FLR 3269 H 123 -- : WATER WAS 32 WI ENG. NEG.

15

31 (.120) DRILL CTSH 82°X 7/32 1110 11225

28F2136 PBY 3 7.862002 28G200Z POY : -Z FBY-Z 28FZ136 2862012 FOR FURTHER RELE - 5 24520°Z P54.1-295:03: SEE RELEASE SHEET 25F103. -: . H -5E 18F 5555 2.-6.007 237 -. 125.36 APS7 . 235.337 28F2136 -2 PBY-5A

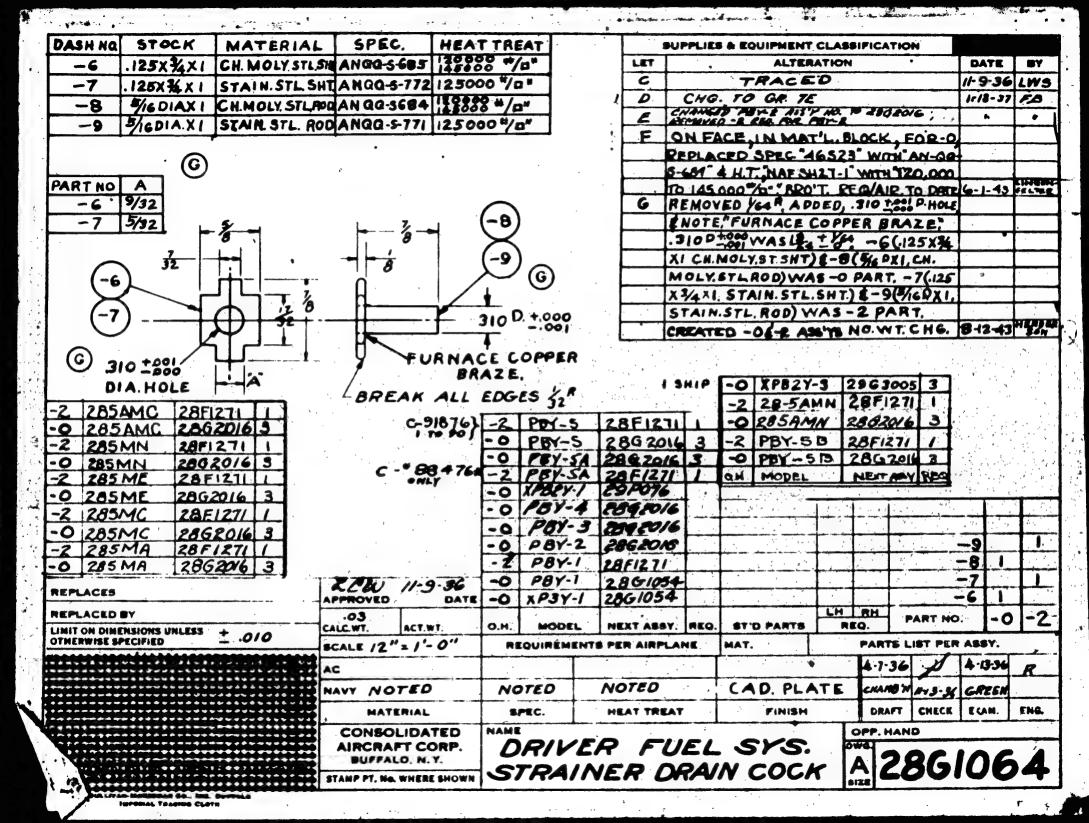
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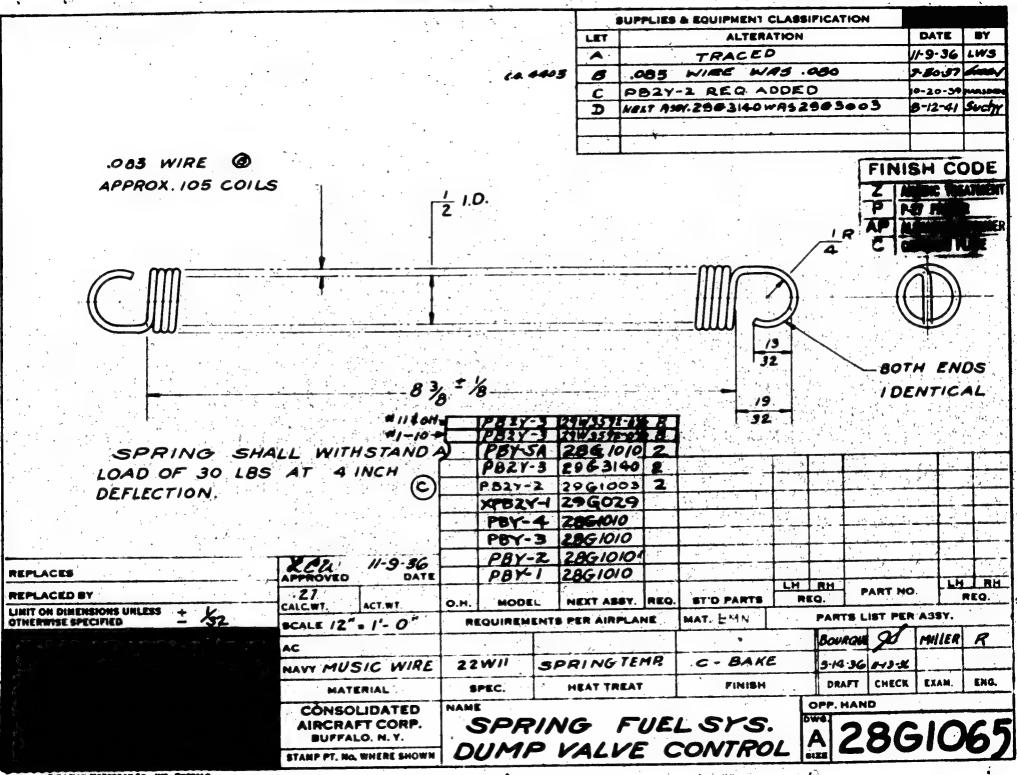
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TYPE POO NONE NONE PHENOLIC BEARING FUEL SYSTEM 41.5B Amelia HAVOLL FUEL COCK

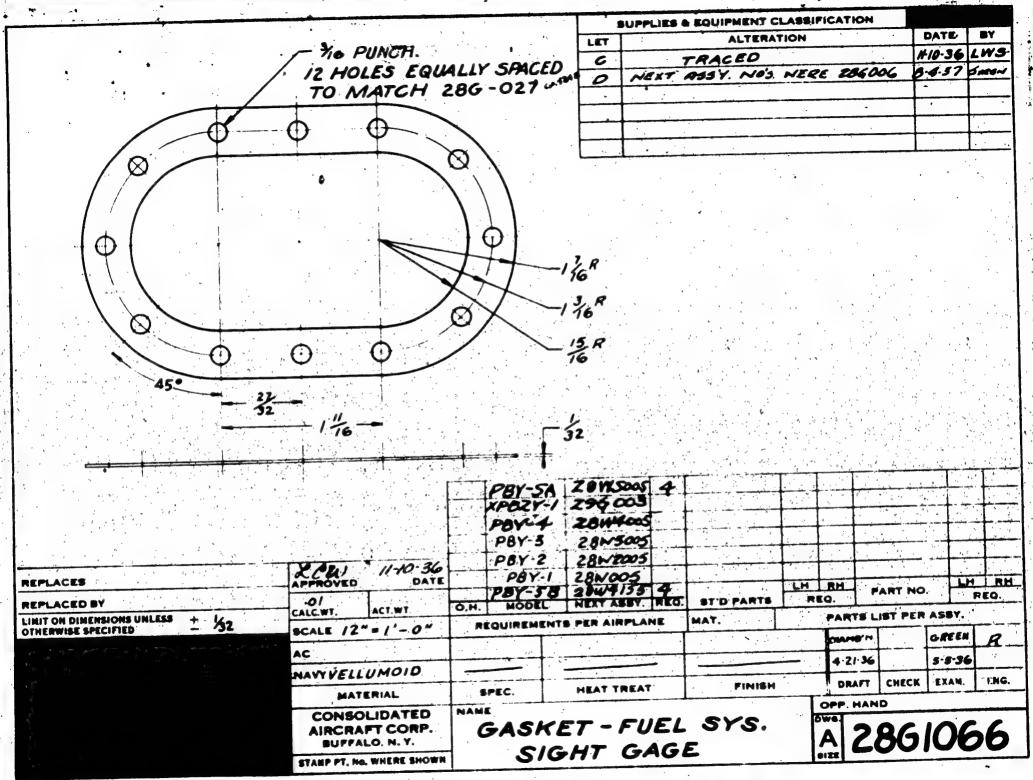
A 28G/059

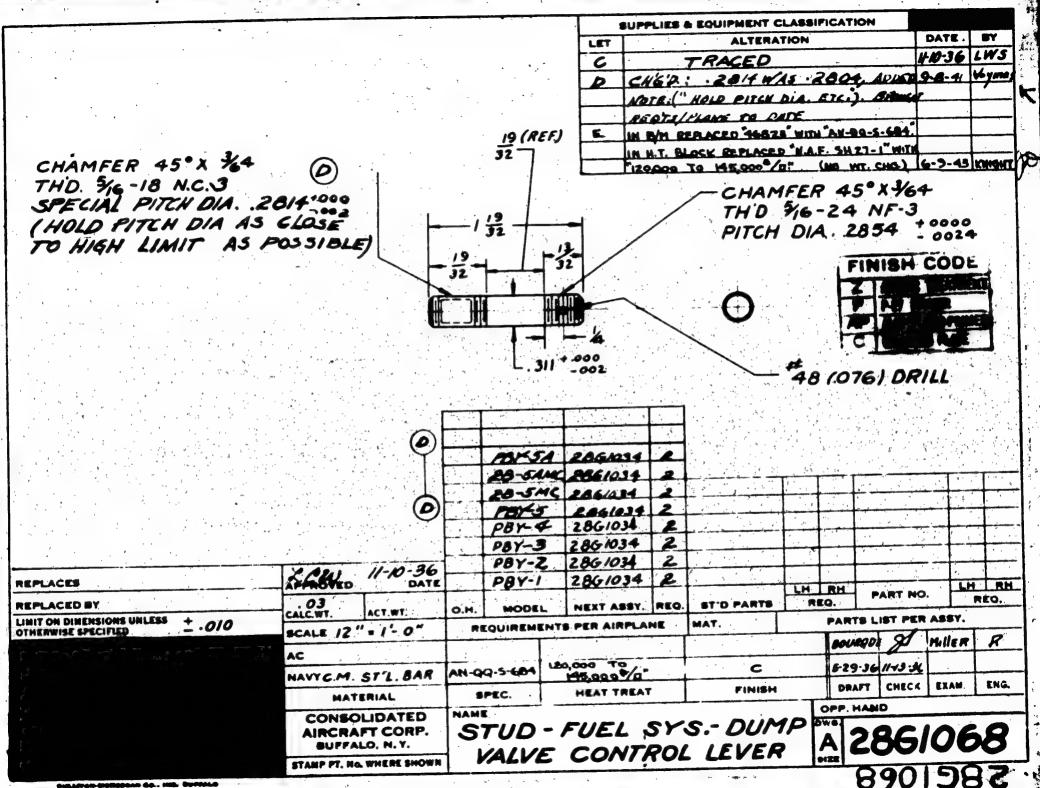
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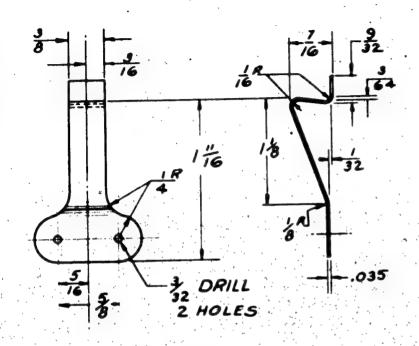


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	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY
C	TRACED	H-10-36	LWS
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7			
			•



HEAT TREAT
HEAT TO 1400-1450 F
QUENCH IN OIL
DRAW TO 650 F

REPLACES 28G/069 OF 5-2936 APPROVED 11-10-36
REPLACED BY
LIMIT ON DIMENSIONS UNLESS + 1/4
OTHERWISE SPECIFIED SCALE 127 = 1'-0"

PBY-SA 286, 1034 2.

PBY-4 286, 1034

PBY-3 286, 1034

PBY-2 286, 1034

PBY-1 286, 1034

MODEL NEXT ASSY. REQ.

REQUIREMENTS PER AIRPLANE

PARTS LIST PER ASSY.

CHECK

EXAM

7-22-36 11-3-2

Y SPRING STEEL 47515 NOTED C& BAKE MATERIAL SPEC. HEAT TREAT FINISH

CONSOLIDATED AIRCRAFT CORP. BUPPALO, N. Y.

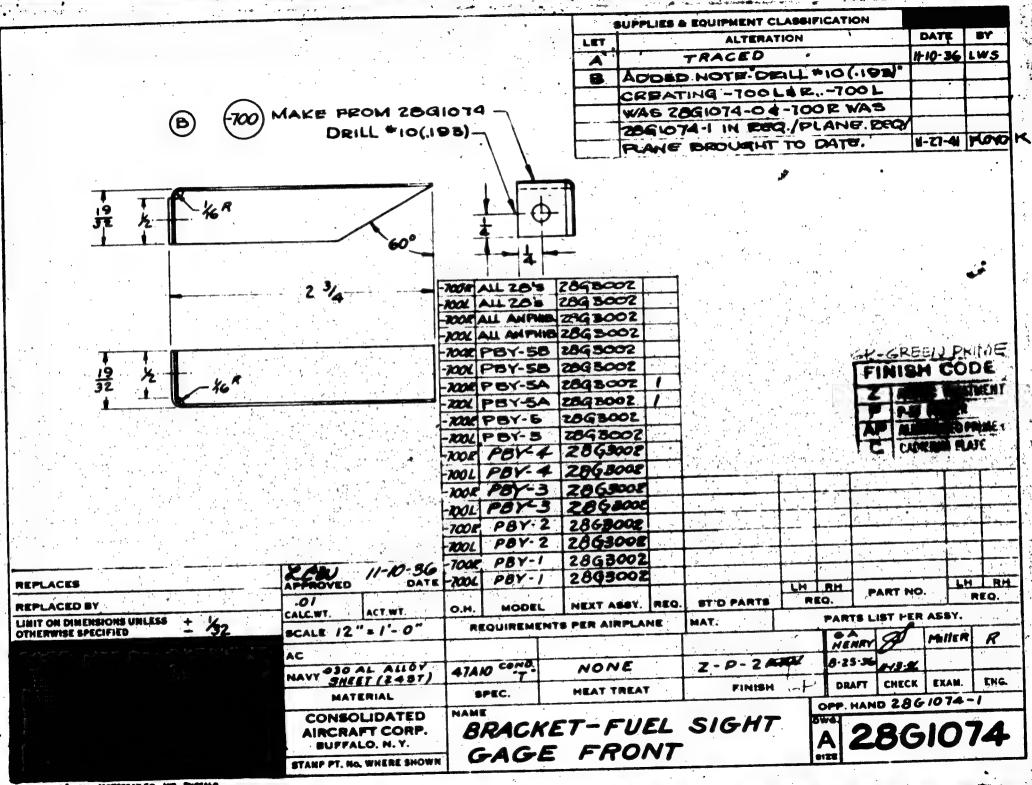
SPRING-FUEL SYS. DUMP VALVE CONTROL LEVER LATCH

ST'D PARTS

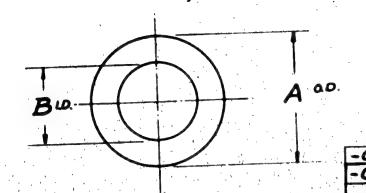
MAT.

OPP, HAND

A 28G1069



	BUPPLIES & EQUIPMENT CLASSIFICATION ALTERATION	DATE	BY
LET	ALJERATION	W-10-34	145
A	TRACED	- 9-29-30	400
B	APPED 2 & TABLE		
	ADDED YROAFBOA	7-20-1	Same
D	POLY - 2 REP'MTS ADDED	+3.40	Ruel



PART NO	A.	8
2841075	13/5	11/2
2841975-2	17/2	11/10

		F1		MAT	ERIAL		1	PEC.	HEAT TREAT	•						•	1
	•		NAVY	**	VELLUM	67	C	OMM.		,	FINISH		DR	AFT CHECK	EXAM.	ENG.	
		7	AC			A . A			NONE		NONE	C	9-14	36 11-15-1			4.
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+	/32	1 100	2541	- 12	"= /'-	0 "	R	EQUIREMEN	TS PER AIRPLA	NE	MAT.		11 04		MillER	[^] R	
			CALC.W		ACT.WT.		O.H.	MODEL	NEXT ASSY.			1 1	PAR	S LIST PER	ASSY.	:	
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	J		XC	DVED		DATE		XP3Y-1	286006			LH	BH	PART NO		PH	
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ŕ		MOD			1. ASEY	1764	-02	PBY-2	2869002			-					
		PBY		2.84	3002	8	-02	181-3	286,3008						, .* , .0*		
	-0	PBY	-54	286	3002		The second lines	10Y-4	2895008			Sec. 1.7					
	-2	PBY	-5B	286	3002	8		XPOZY-1				1				1	
1	-0	PBY.	5B	286	3002	8		1024		-		41. 19		4.		11.3	
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32G. 805

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CONSOLIDATED AIRCRAFT CORP. BUFFALO, N.Y.

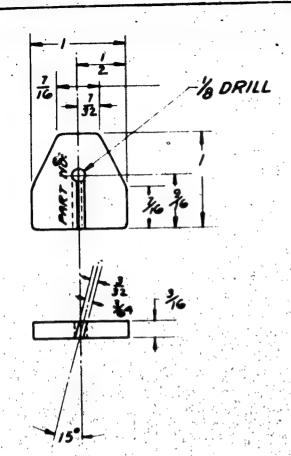
STAMP PT. No. WHERE SHOWN

GASKET - FUEL SYSTEM SIGHT GAGE A 2001013: DAIL 4-25-91

OPP. HAND A 2861075

REPLACES REPLACED BY

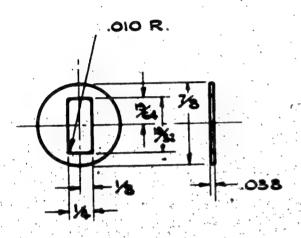
LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED



	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY
A	TRACED	11-10-36	LWS
В	SPEC TYPE PBG WAS FBG.	1:3:38	A series
	SPEC. TYPE PBG WAS FBG. ADDRED PDY-3 & PBY-4 REDWITE	1-3-38	Mos AT
			<u> </u>

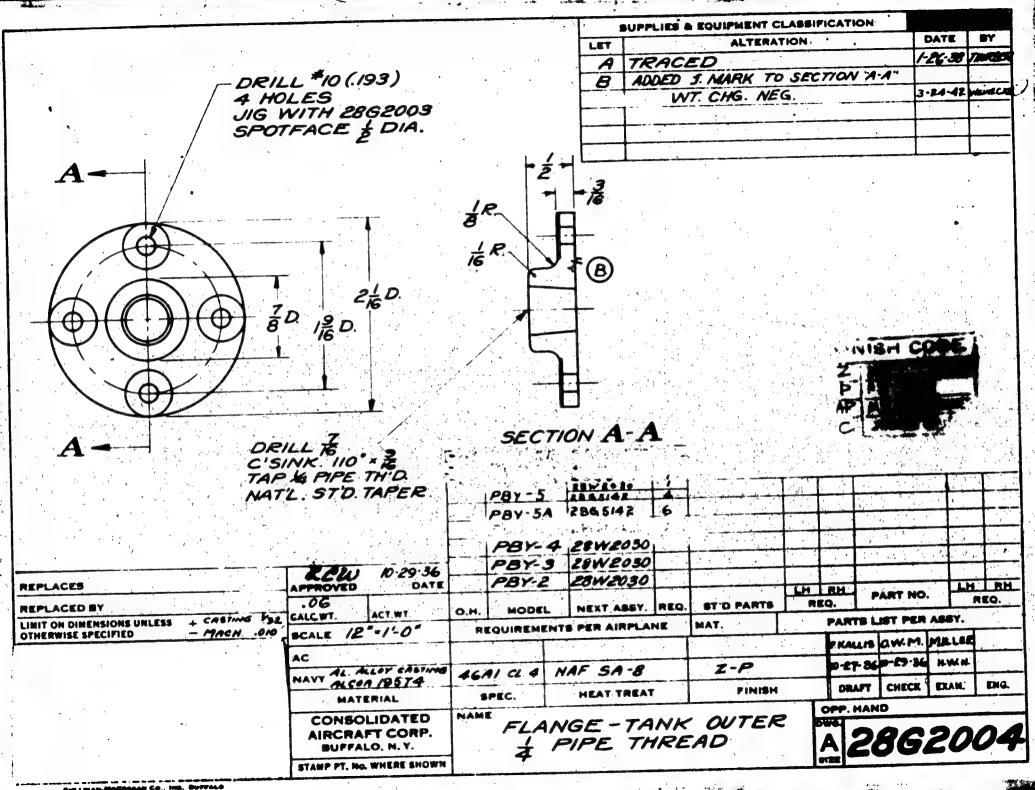
	STAMP PT. No. WHERE SHOWN										
	CONSOLIDATED AIRCRAFT CORP. BUFFALO, N.Y.	COA	RLEA	AD-DUI	MP DIN	VALVE	ة -	A 2		107	6
	MATERIAL	SPE	c 📵	HEAT TREAT	r	FINISH			1	Lann.	
	NAVY PHENOLIC MAT'L	17P5	PBG	NONE				DRAFT	CHECK	EXAM.	ENG.
	AC	ļ	YPE			NONE		9-18-36	-		,
OTHERWISE SPECIFIED -	SCALE /2" = 1'-0"							CHAMB'N	2	MillER	R
LIMIT ON DIMENSIONS UNLESS + 1/4			JIREMENT	S PER AIRPLA	NE	MATE		PARTS L	IST PER	ASSY.	
REPLACED BY	CALC.WT. ACT.WT.	О.Н.	MODEL	NEXT ASSY.	REQ.	ST'D PARTS	RE	(Q.			TEQ.
REPLACES	APPROVED DATE	-	148	2861010			LH	RH	ART NO		RH
The state of the s	Y AU 11-10-36	F	8Y-2	286 1010					4		
		P	DY-3	2861010		<u> </u>					+
	B		BY.4	2841010				* * * * * * * * * * * * * * * * * * * *			+
	<u> </u>	F	BY-SA	2861010	2			A SA	-		-
			** A * :				e g				1

1	SUPPLIES & EQUIPMENT CLASSIFICATION		
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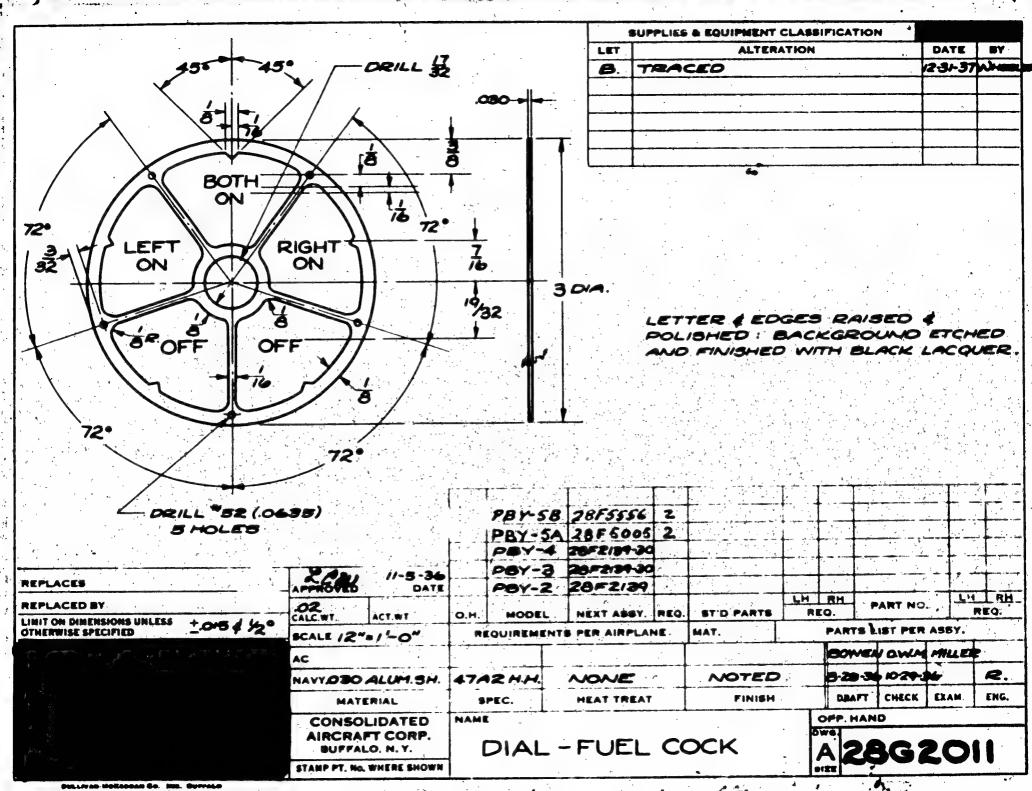




		BUFFAL		. (DUMP	VALVE	AC	N'MENT		A	86	106	
		CONSOL	IDATED	NAM		WASH			6	OPP. HA			
		MATE		•	PEC.	HEAT TREAT		FIN:SH	· · ·	DRAFT	1,	MAKS.	ENG
		HAVYCR.M	OLY STLSEE	47	1314	NONE		C		1	52837		
		AC				and the same of th		and the second s		1.1301	Mar	2.0 100 140	
LIMIT ON DIMENSIONS UNLESS + OTHERWISE SPECIFIED	KA	SCALE 12"	-10.	RI	EQUIREMENT	S PER AIRPLAI	NE'	MAT	<i>.</i>		alunton		
REPLACED BY	and the second second	CALC.WT	ACT WT	О.Н.	MODEL	NEXT ABBY.	REO	ST'D PARTS	R	10.	LIST PER	- ا	REQ.
REPLACES	1 marin 1 mari	APPROVED	DATE	1	PBY-	2851011		-	LH.	RH	PART NO.		RH
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	-			وقا چار ناهیما در داران	XPBZY-I	2861011	~ ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				ر با المستقدم المستق المستقدم المستقدم ا		ا باجداد
					PBY-3	28GIOII							
					PBZY-4	2861011	_ <		- = ,				
				an made 4	PBY-SA	2861011		# USE AS	740	EPEP	 		T
				#-	PHZY-3	286/0//		100			7	- 1	

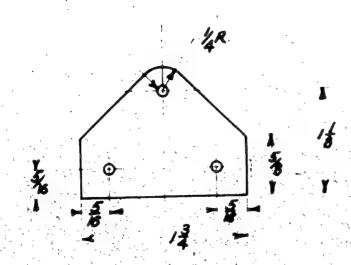


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LE	ALTERATION	DATE	BY
B	TRACEO	10-29-37	
C	PB2Y-2 REQ. ADDED	. 10-19-3	****
E	MATL WAS ALUM AL	10-19-39	-
			↓
-			-

DRILL 52-3 HOLES



·				(C)
	,		Zew"	0-29-37
REPL	ACES	¥	APPROVED	DATE
REPL	ACED BY	1/32	CALC, WT.	ACT.WT.
	M DIMENSO	ONE UNLESS T	PCALE	

NAV	OSTALCI	AD.	4748	COM	OT	. NO	NE		NON	E
AC		. • · · · · · · · · · · · · · · · · · ·			*	10.1.1.1.1				
	REQUIREME	NTS PE	RAIRF	LANE		MAT	PARTS	LIST P	ÉR ASSY	•
ò. H.	MODEL	NEXT	ASSY.	REQ	91	D PARTS	REQ		+	í.
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	PBY-3	28G	1010			والمستركبة أثرال	4	All good		
	PBY-4	284	100		1, ,				45 4 C V	
	XPBZY-I	Z96	029	1					* * * *	
	P827-2							4 ()		. * .
	P627-2	29W	1002		٠.				***	
	PBY-5A	1246	loiol	2						

Keding Marine W.H.

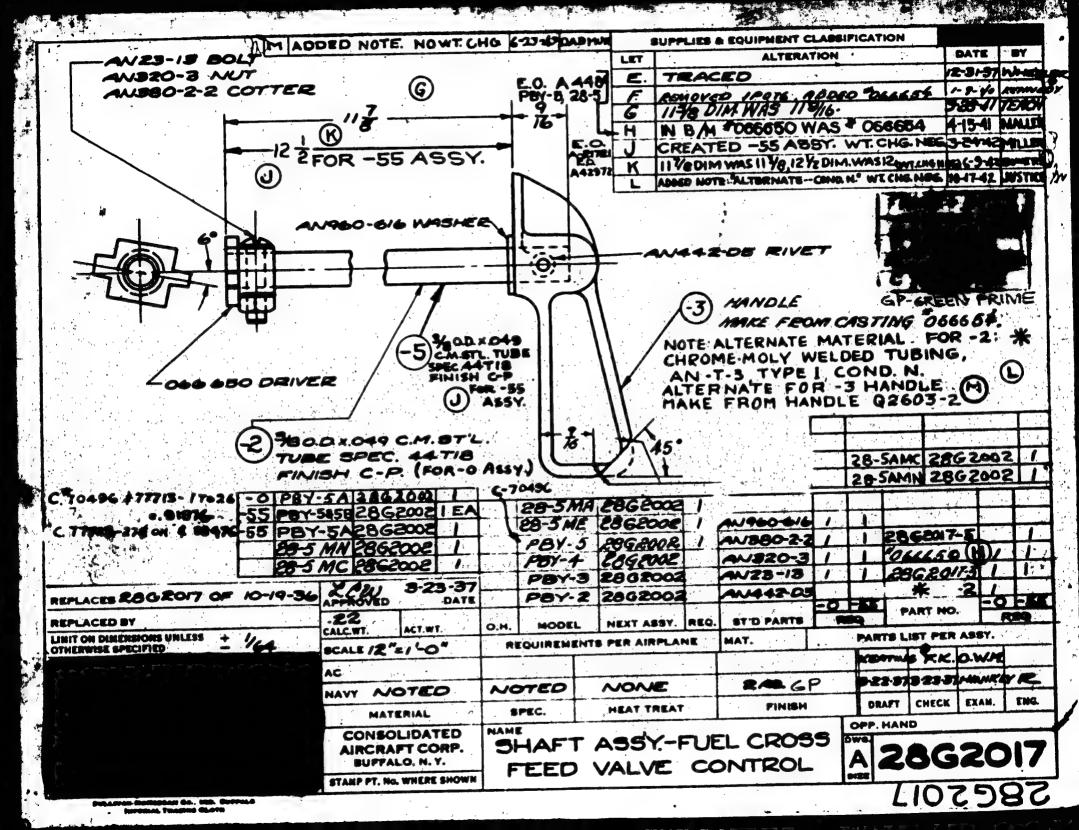
9-15-37 8-1-37

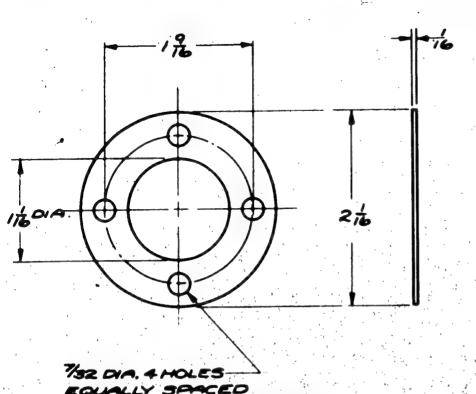
DRAFT CHECK EXAM. ENG.

REQ.

CONSOLIDATED AIRCRAFT CORP.

LUG- DUMP VALVE RETURN SPRING DWG A 28G2013





AC

AIRCRAFT CORP. BUFFALO, N. Y.

STAMP PT. No. WHERE SHOWN

SUPPLIES & EQUIPMENT CLASSIFICATION ALTERATION LET A. TRACED

EQUALLY SPACED TO MATCH WITH 28G2003

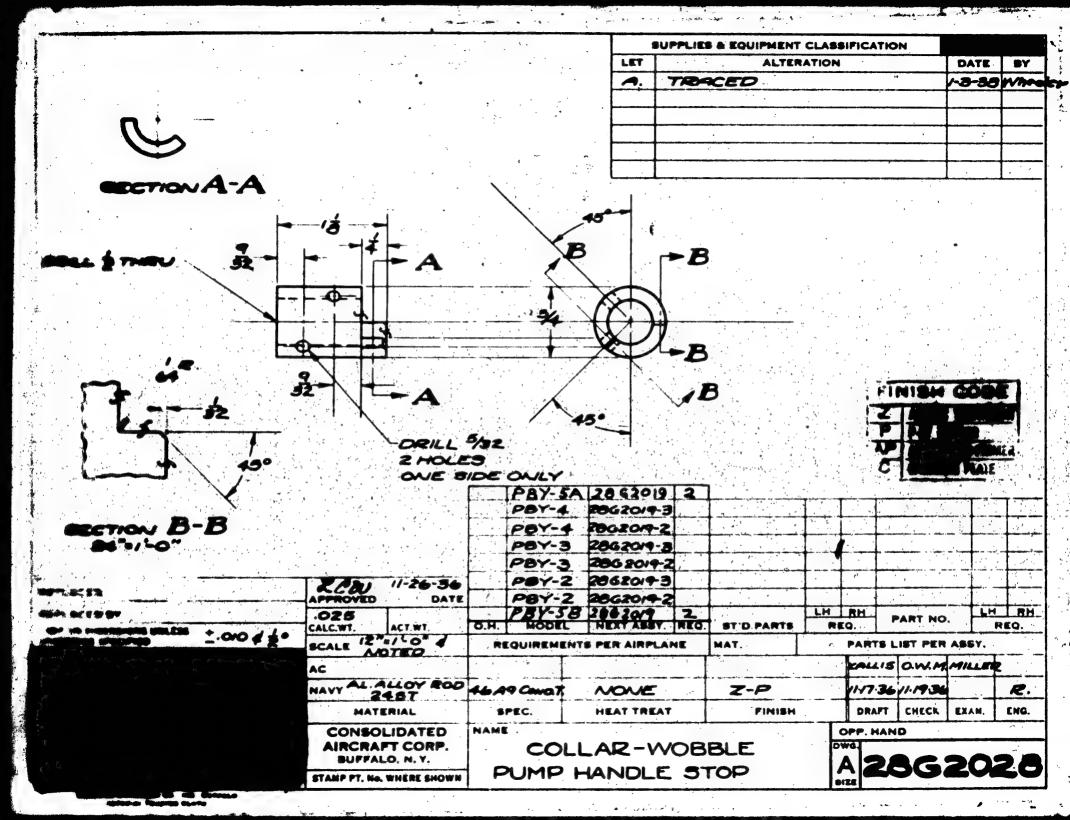
> PBY-5A 280 5142 6 28W2030 28W2030 PBY-2 28W2030 004 NEXT ASSY, REQ. ST'D PARTS MODEL CALC.WT. SCALE 12"=1 -0" REQUIREMENTS PER AIRPLANE MAT: NONE NAVY VELLUMOID COMM'L. NONE FINISH HEAT TREAT SPEC. MATERIAL NAME CONSOLIDATED GASKET-

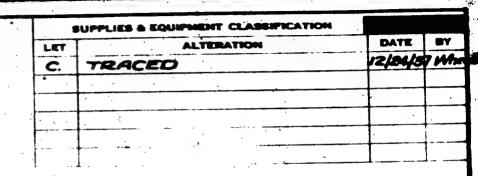
> > FUEL TANK FLANGE

REPLACES REPLACED BY

LIMIT ON DIMENSIONS UNLESS

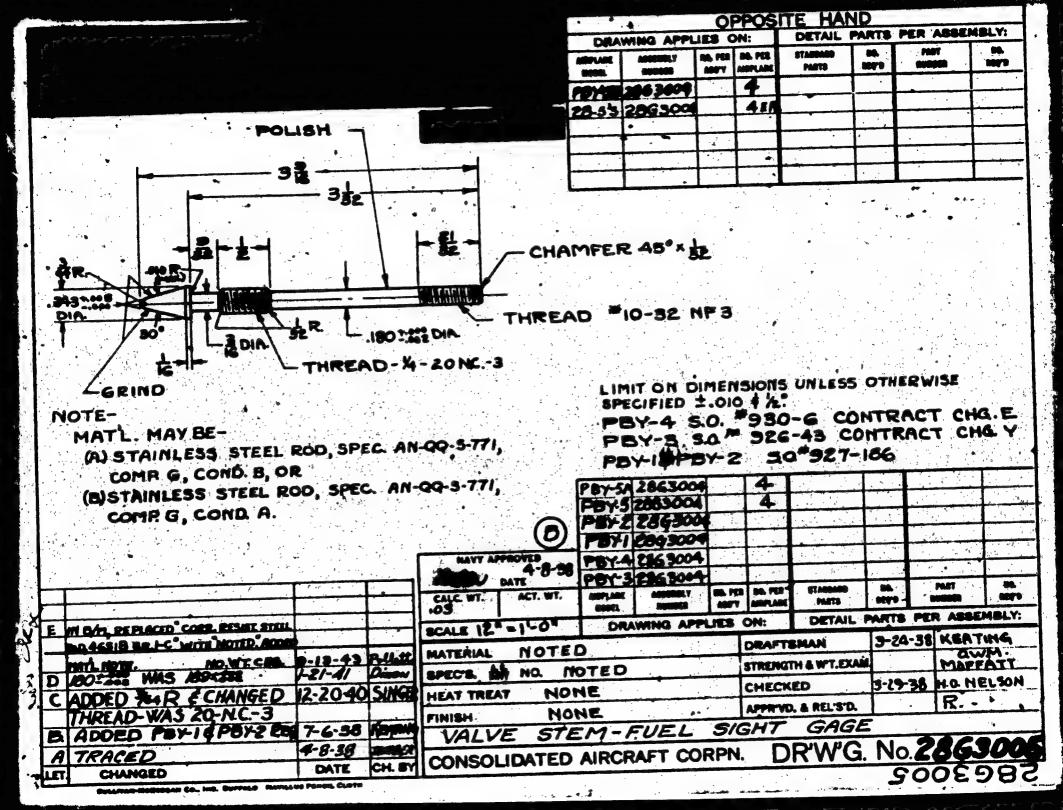
OTHERWISE SPECIFIED

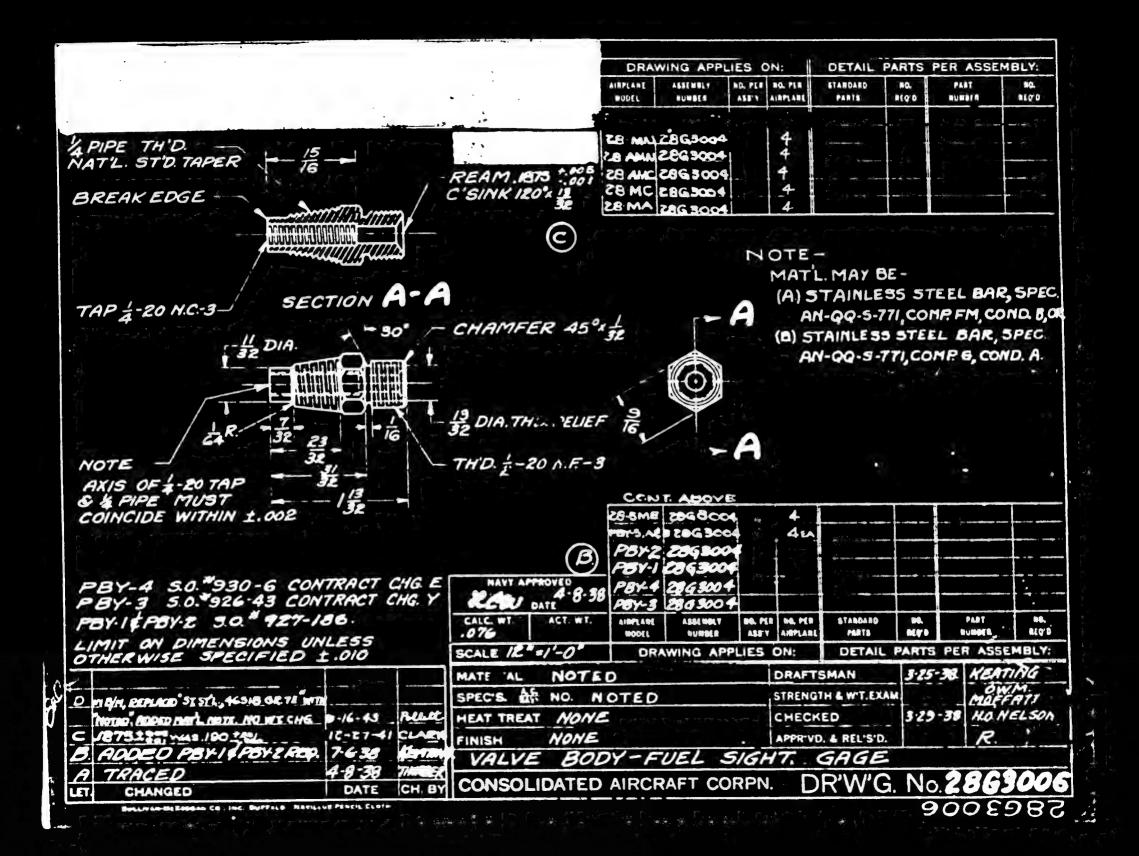




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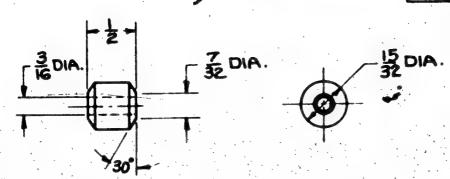
28W103 29G029 28W103 PBY-4 28W/05 OI REQ. CALC. WT. REPLACED BY 12"=1 -0" MAHAMA OTHERWISE SPECIFIES R TPB GR.FBG EXAM. SPEC. CONSOLIDATED BLOCK-RUBBING-DUMP AIRCRAFT CORP. VALVE RELEASE CABLE SAN DIEGO, CALIF.





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DEPTH YE C'SINK. 110° 1 1/2 TAP 1/2-20 NF-3 DEPTH 1/4 O NOTE- MAT'L. MAY BE-	- %	-/s 			<u>/</u> .	– DRILL THRU		(.19	6)				
BAR, SPEC. AN-QQ-3-771,	/30				14			50	*930-6 926-45	CO	NTRA	CT CH	É 5.
BAR, SPEC. AN-QQ-5-771, COMP. FM, COMD. B, OR (B) STAINLESS STEEL BAR, SPEC. AN-QQ-5-771,	730		28 6 3044 2853004		28-54	PBY PBY ON DIME!	-g I spin	BYZ	930-6 926-45 50. 19 55 OMERI	COI	VTRAC	T CH	Ģ.
BAR, SPEC. AN-QQ-3-771, COMP. FM, COMD. B, OR (B) STAINLESS STEEL	/30	PBY-SA 20-SAM	2853004		28-54-1 QAU-1	PBY PBY- ON DIME! 2863000 2863000	-3 ISION	BYZ	926-45 50 41 55 Omen	COI	VTRAC 186°	T CH	Ģ.
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CONSOLIDATED AIRCRAFT CORPN.

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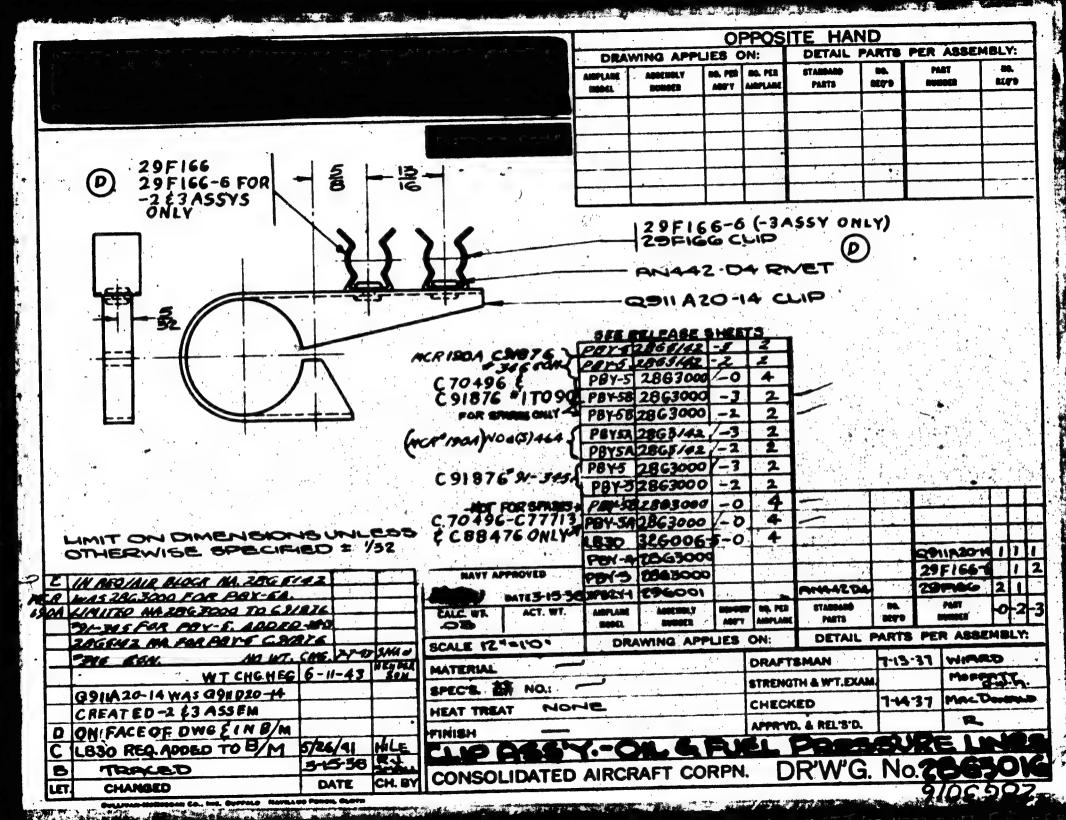
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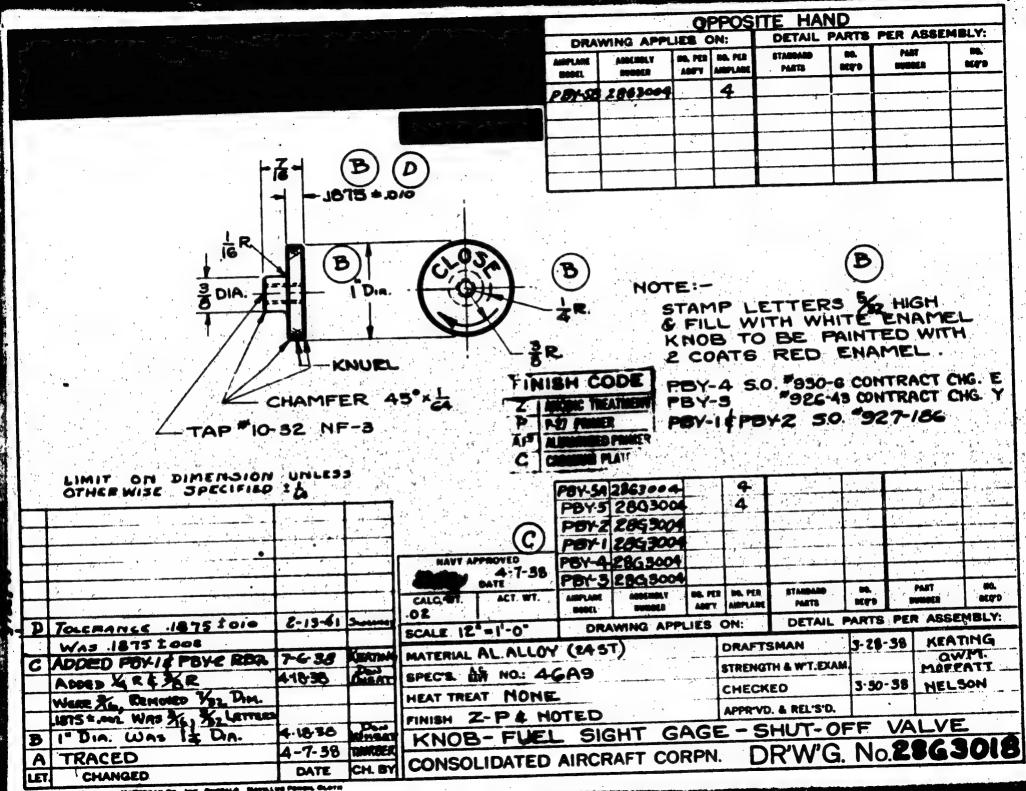
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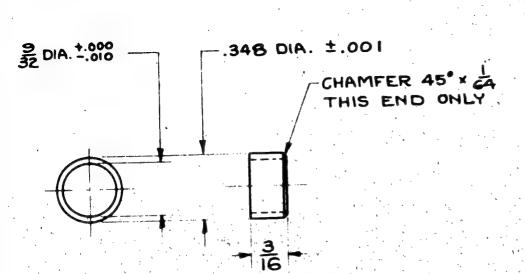
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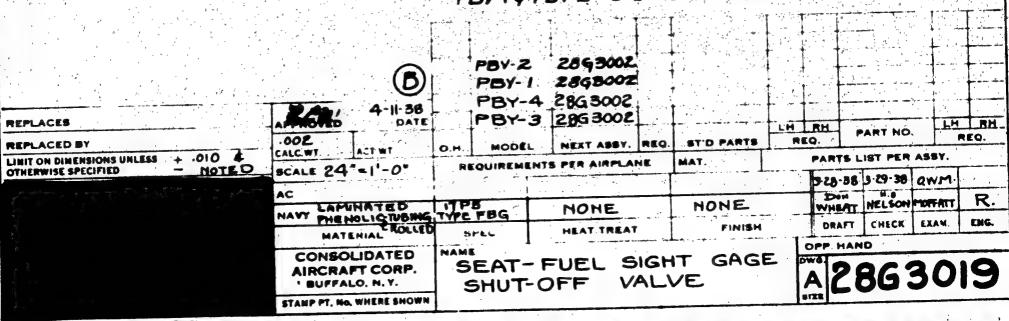


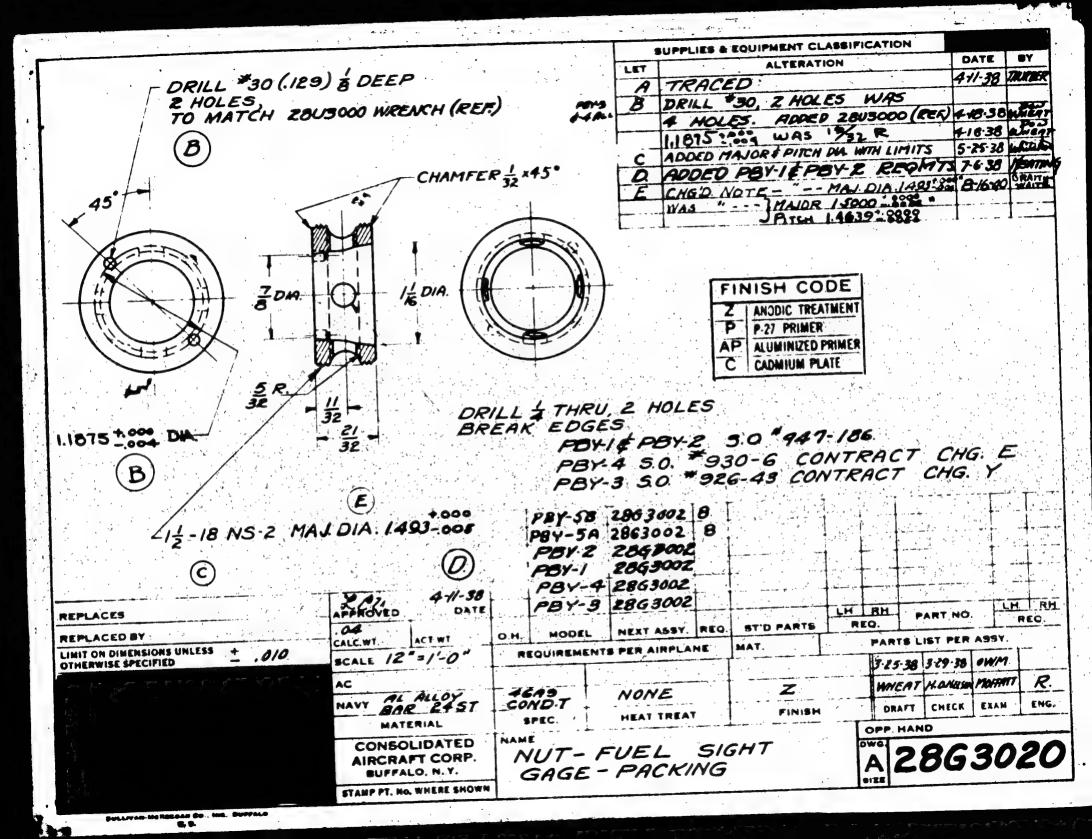
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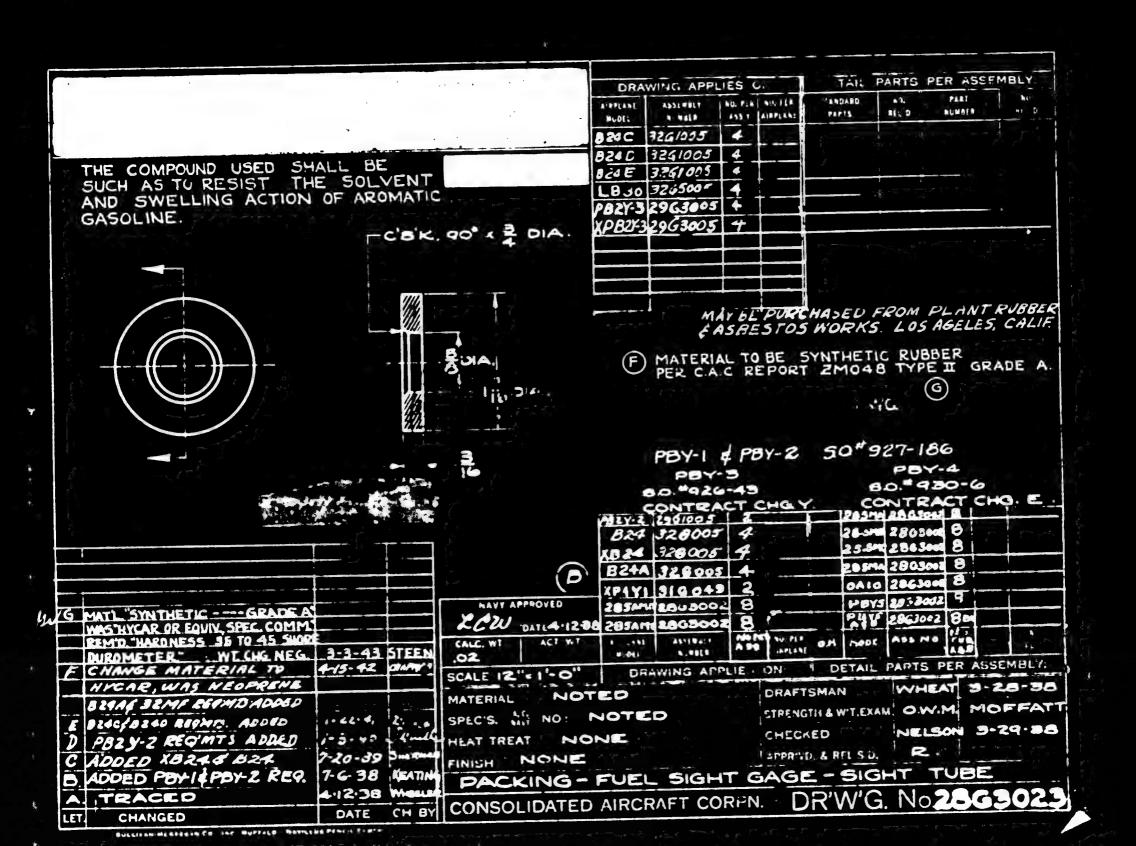
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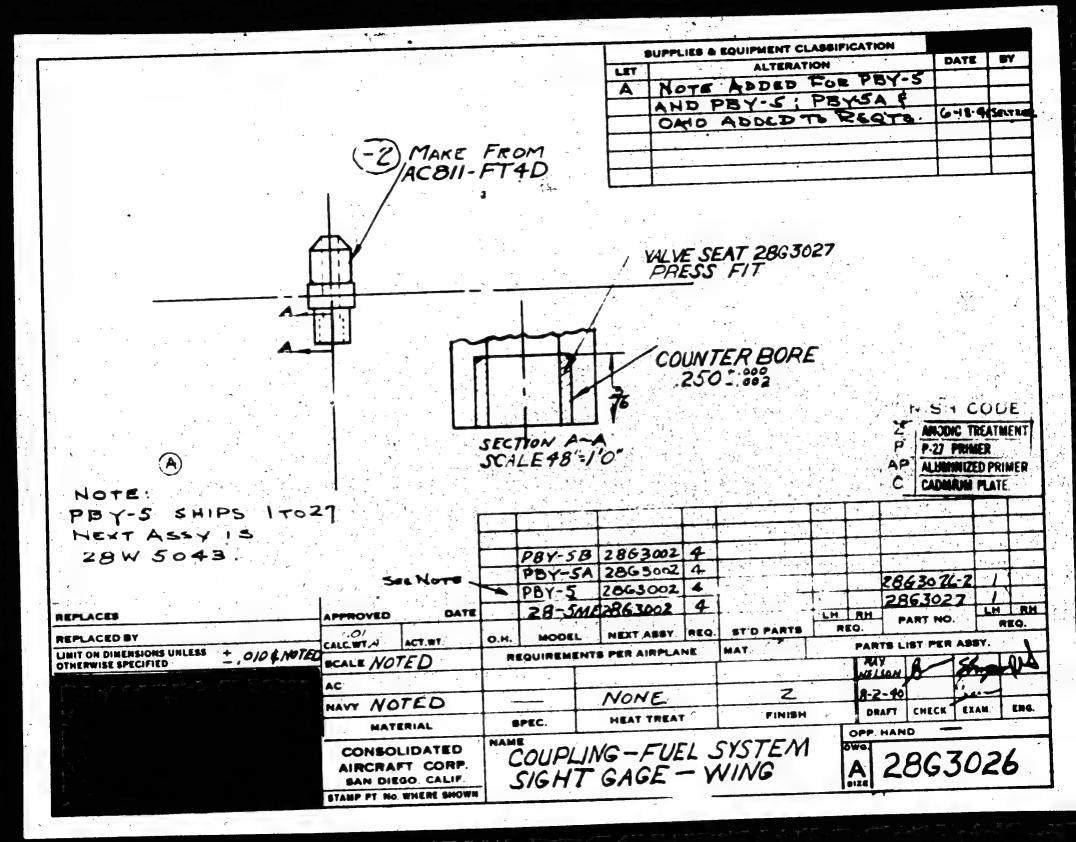
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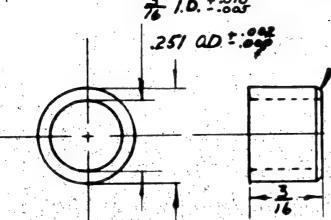


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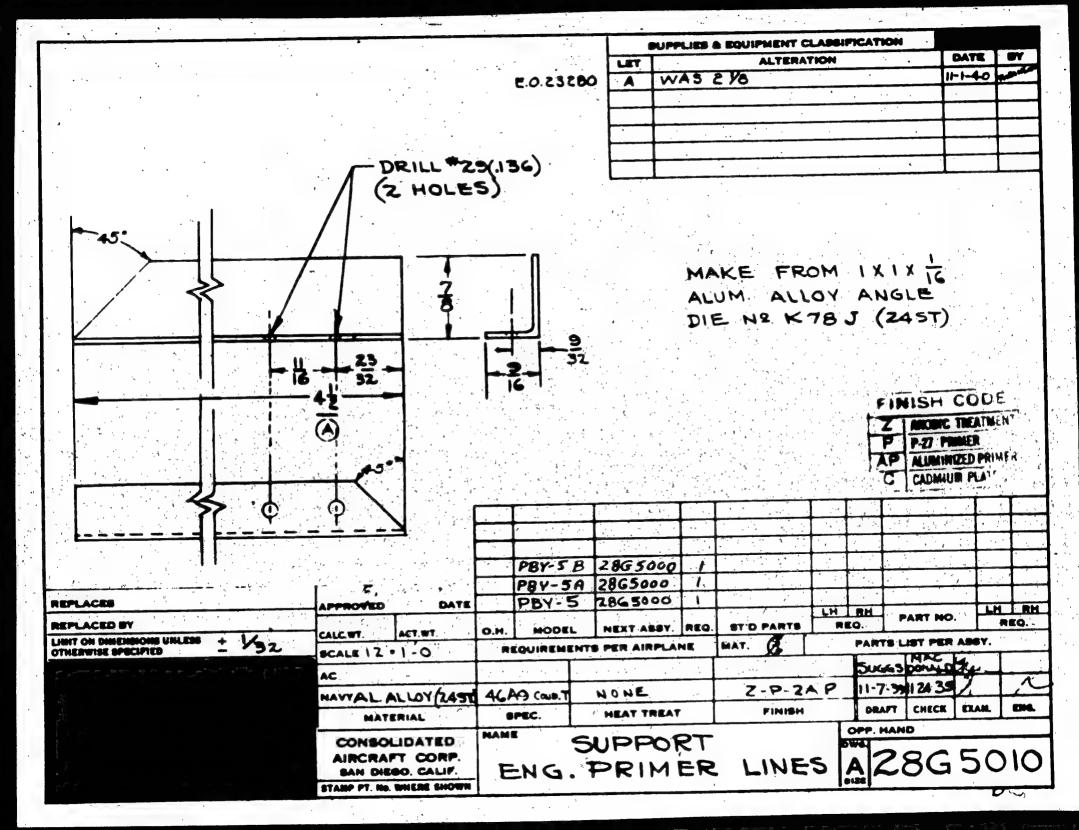


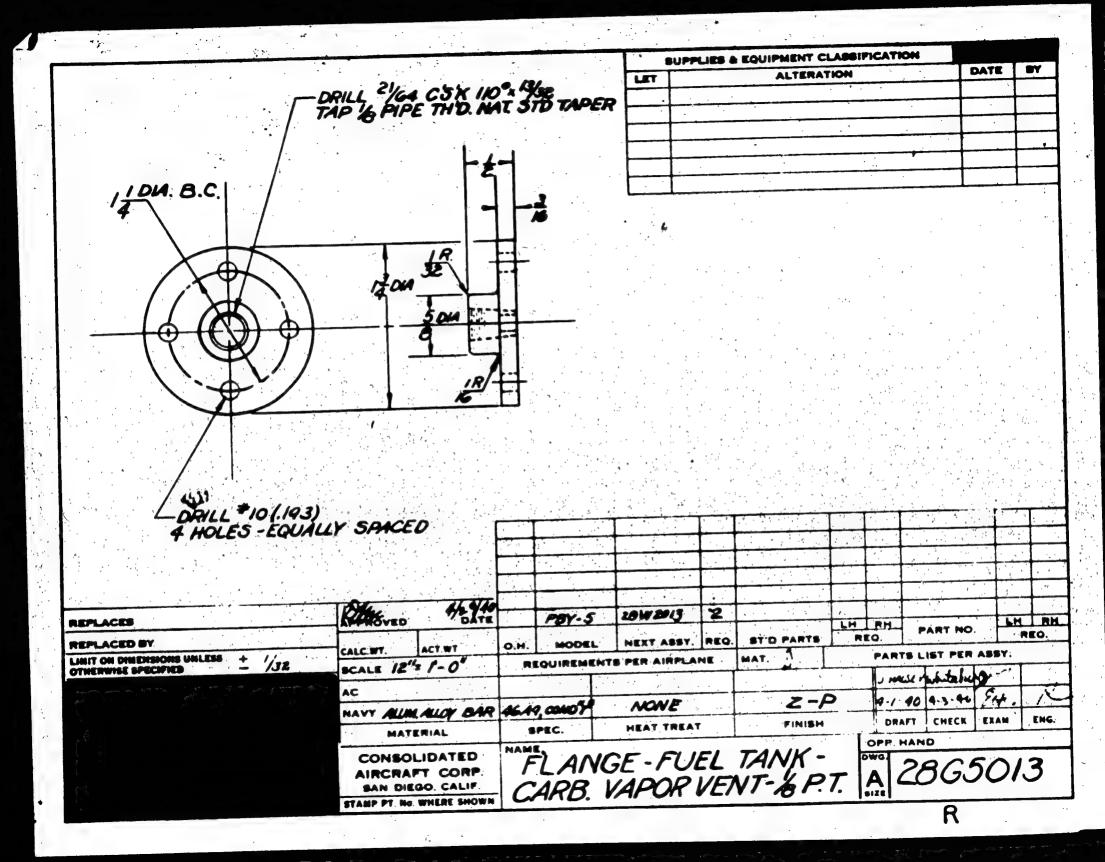
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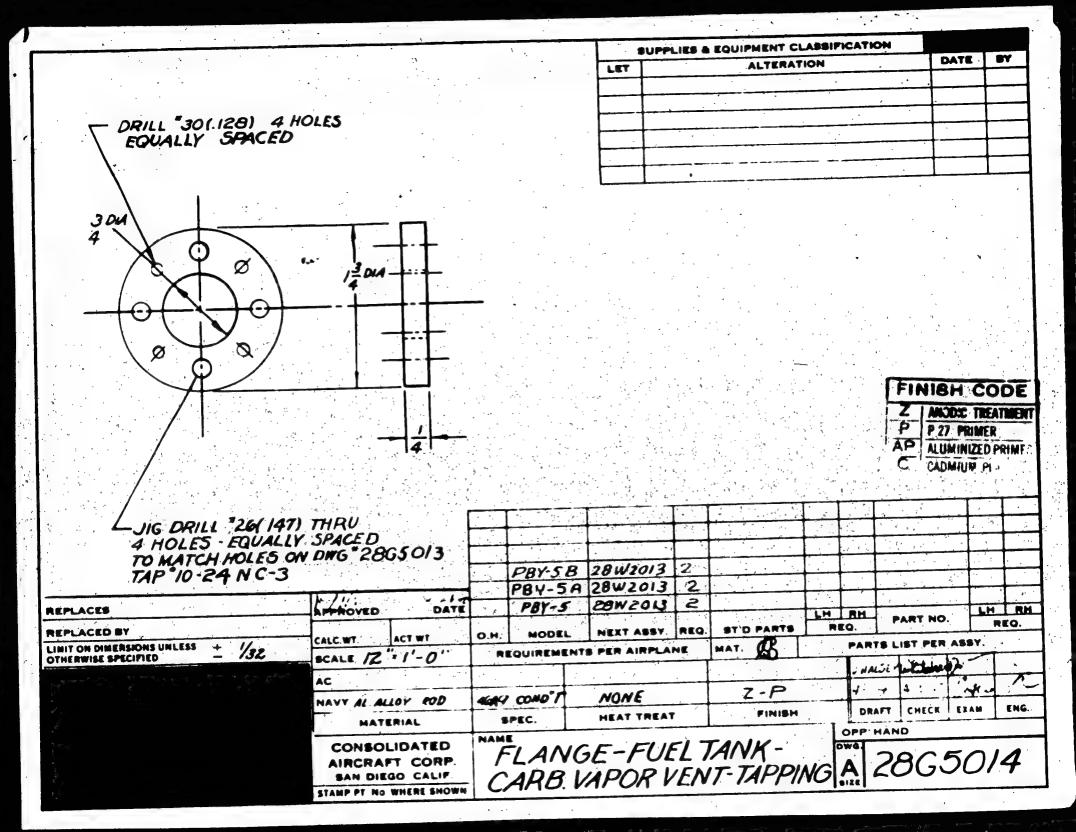


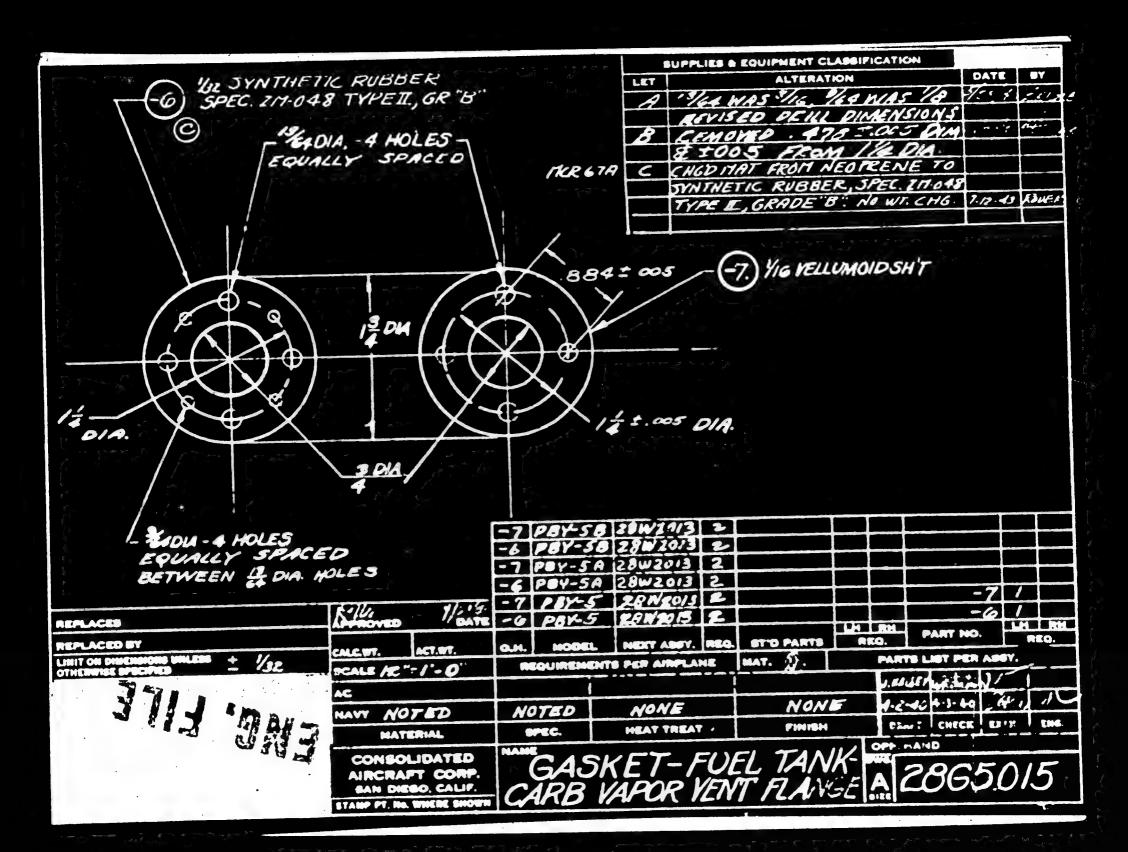
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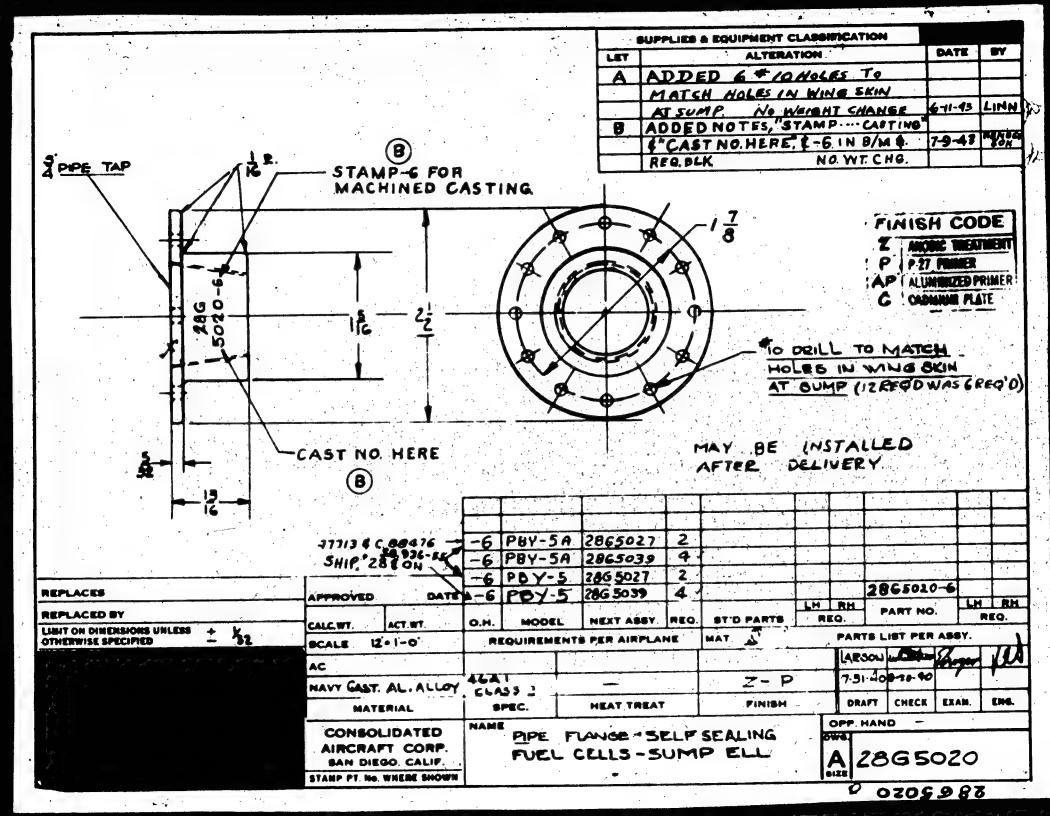
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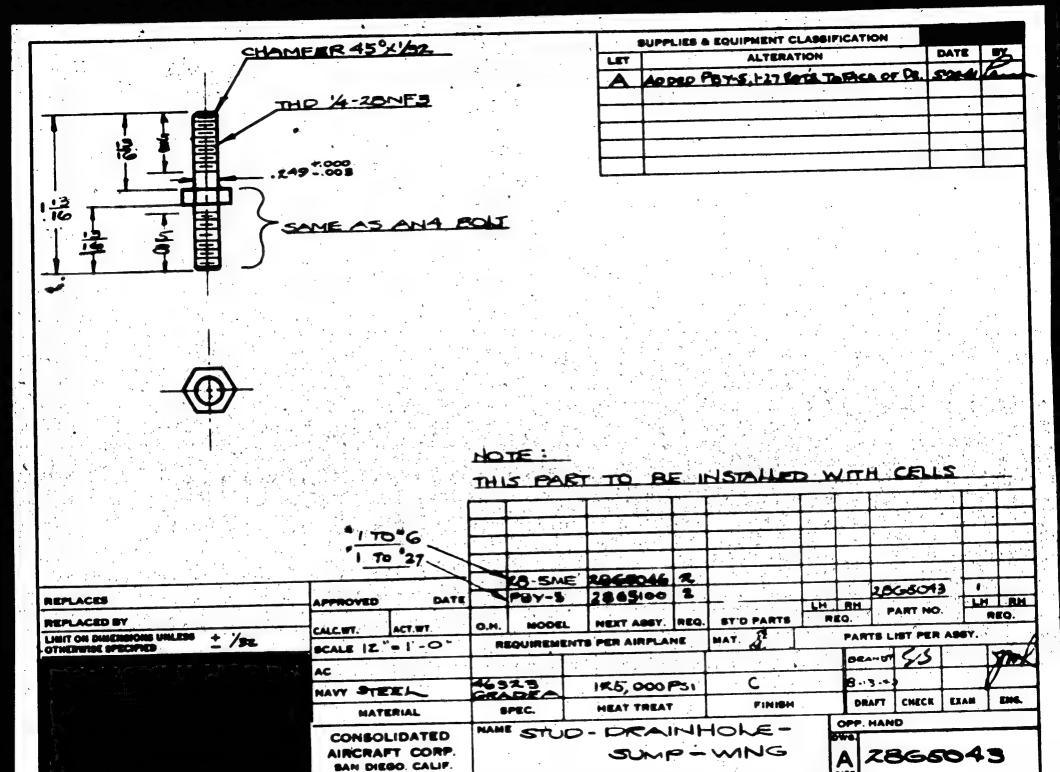




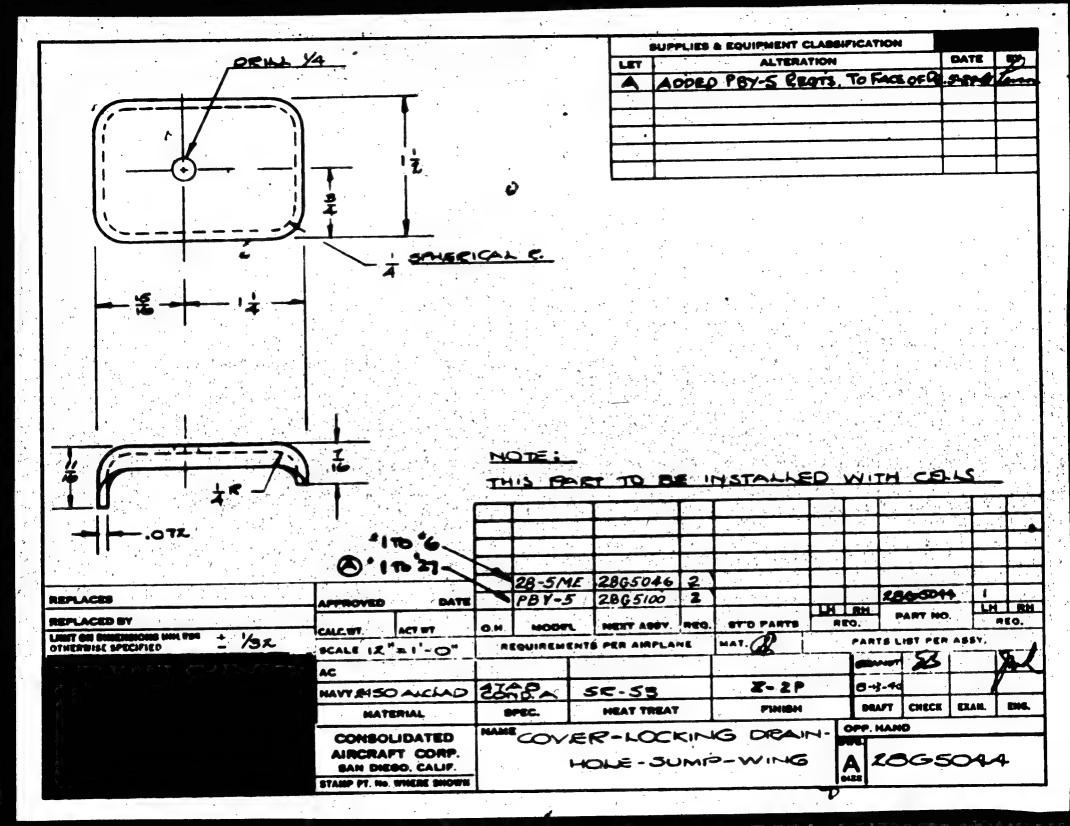




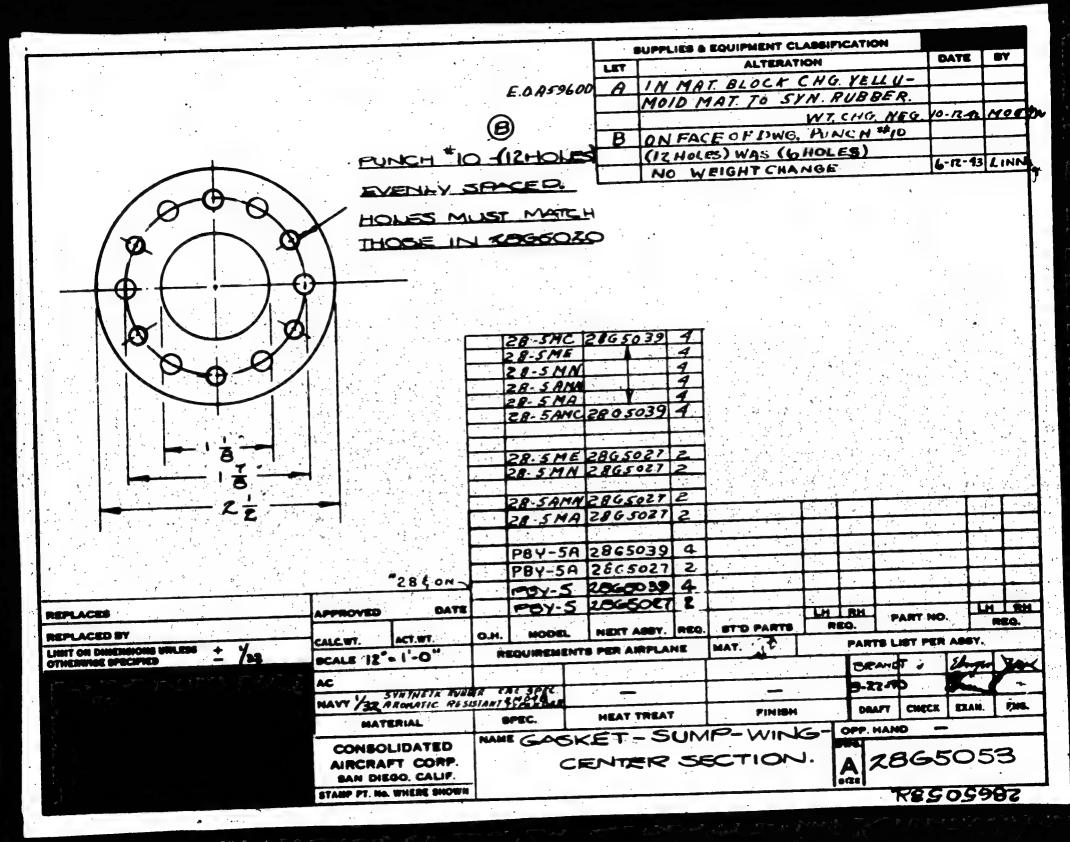


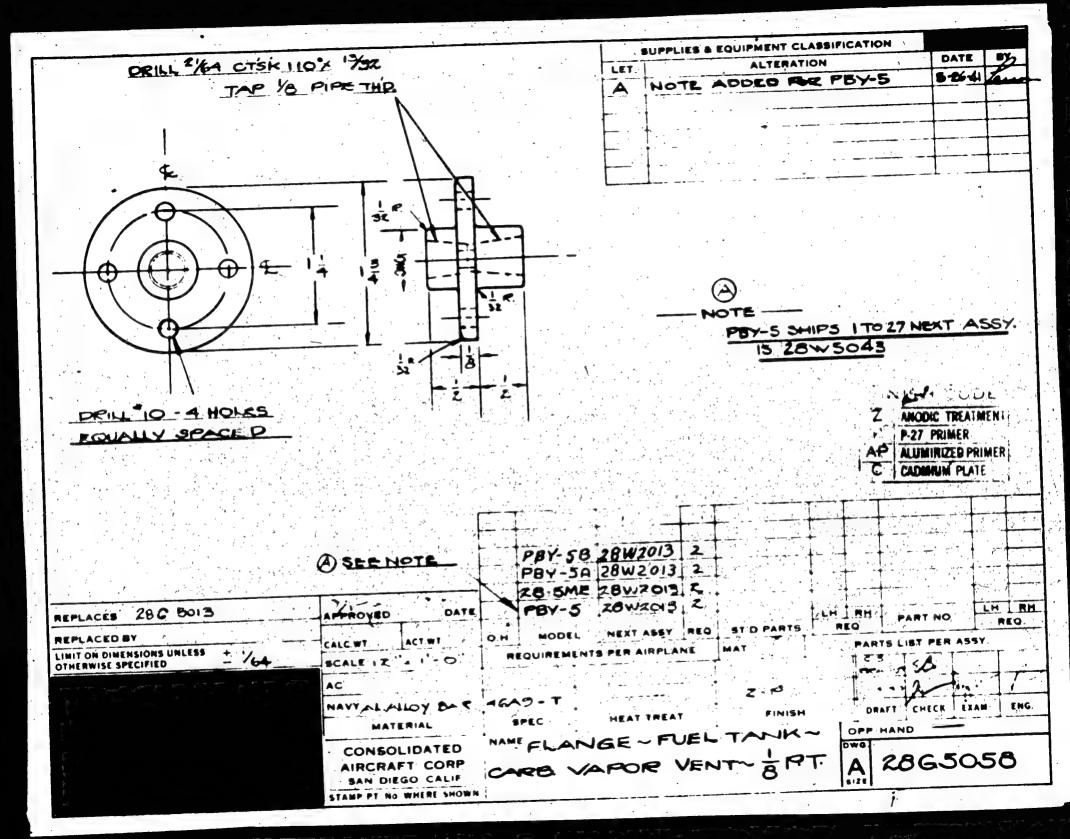


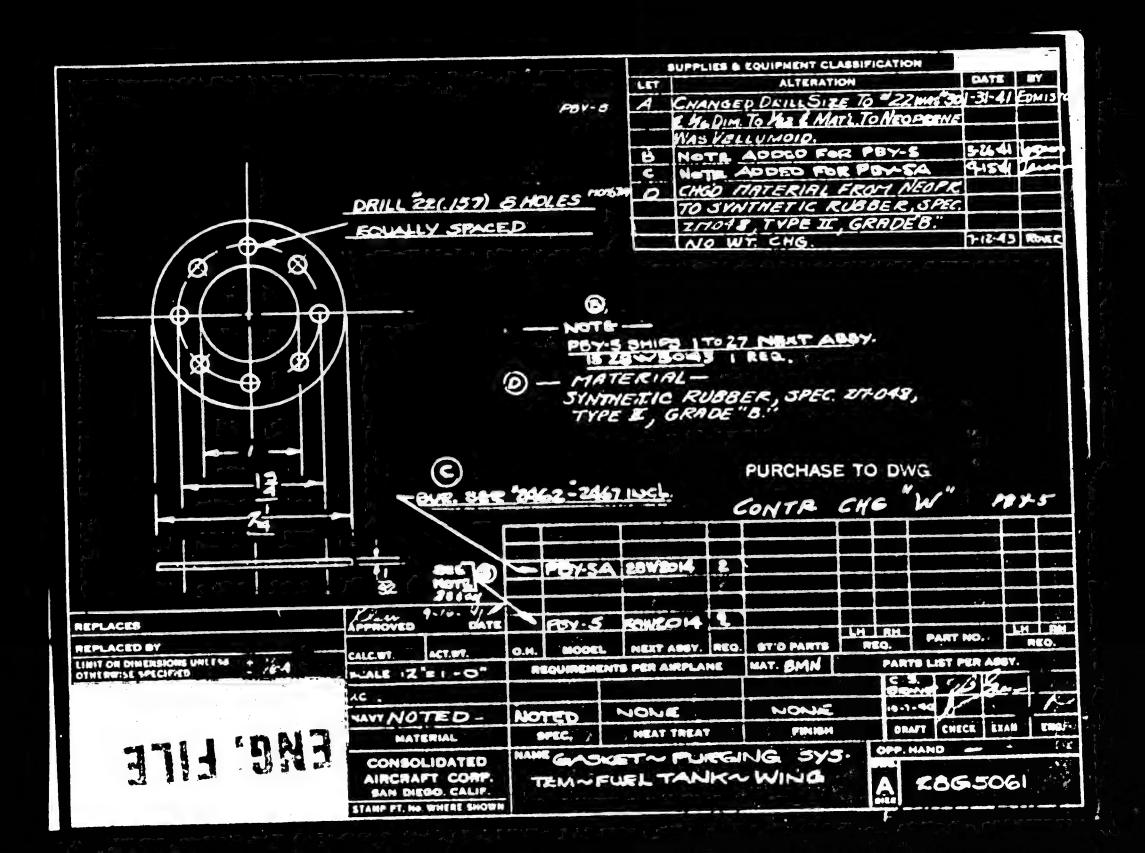
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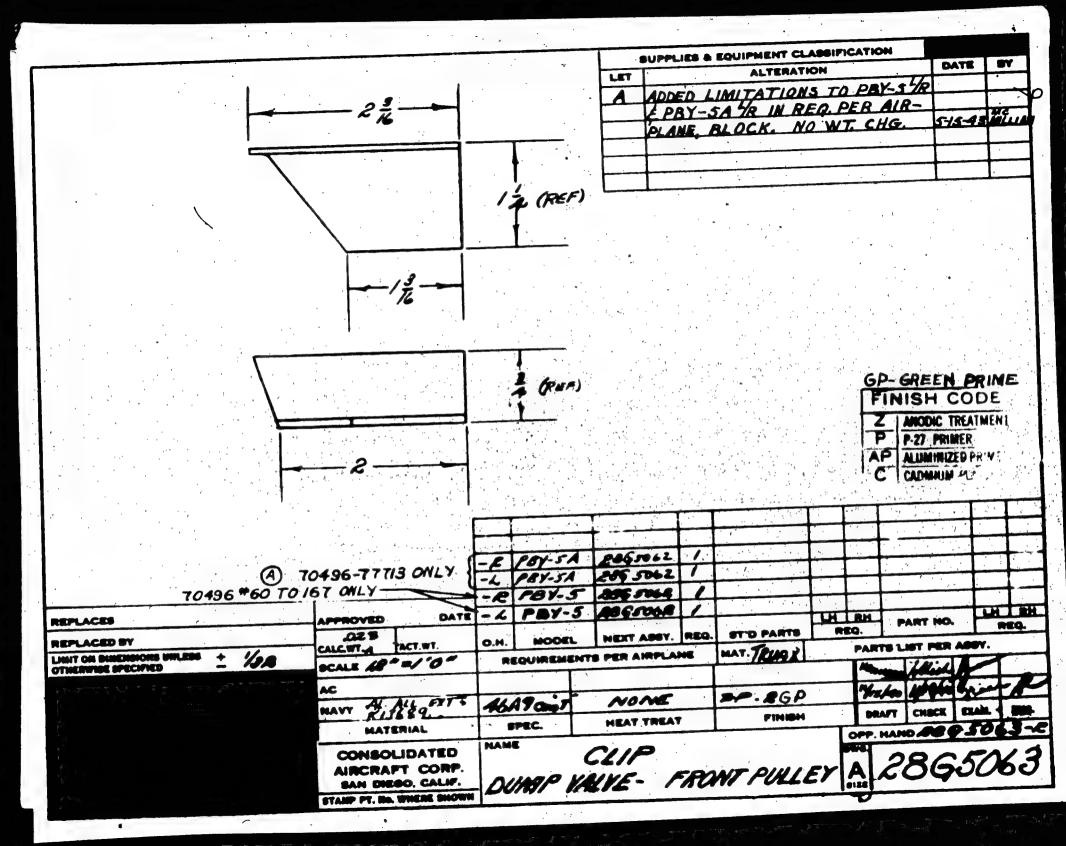


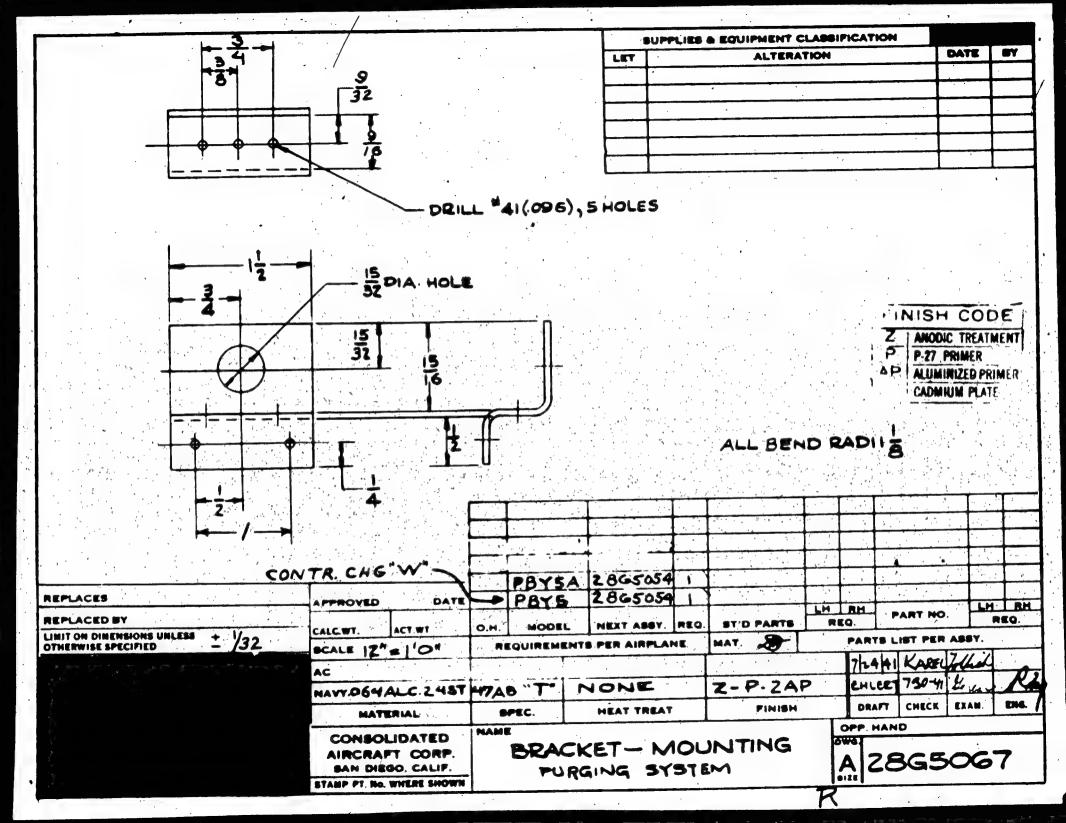
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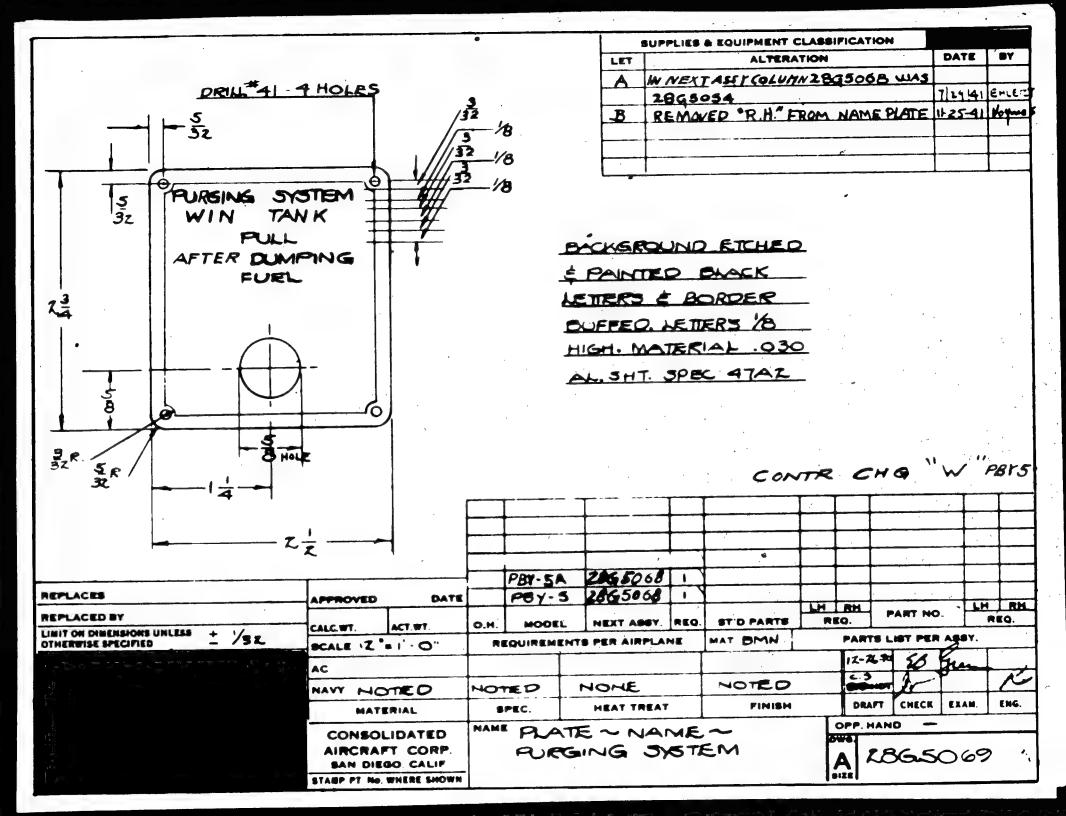


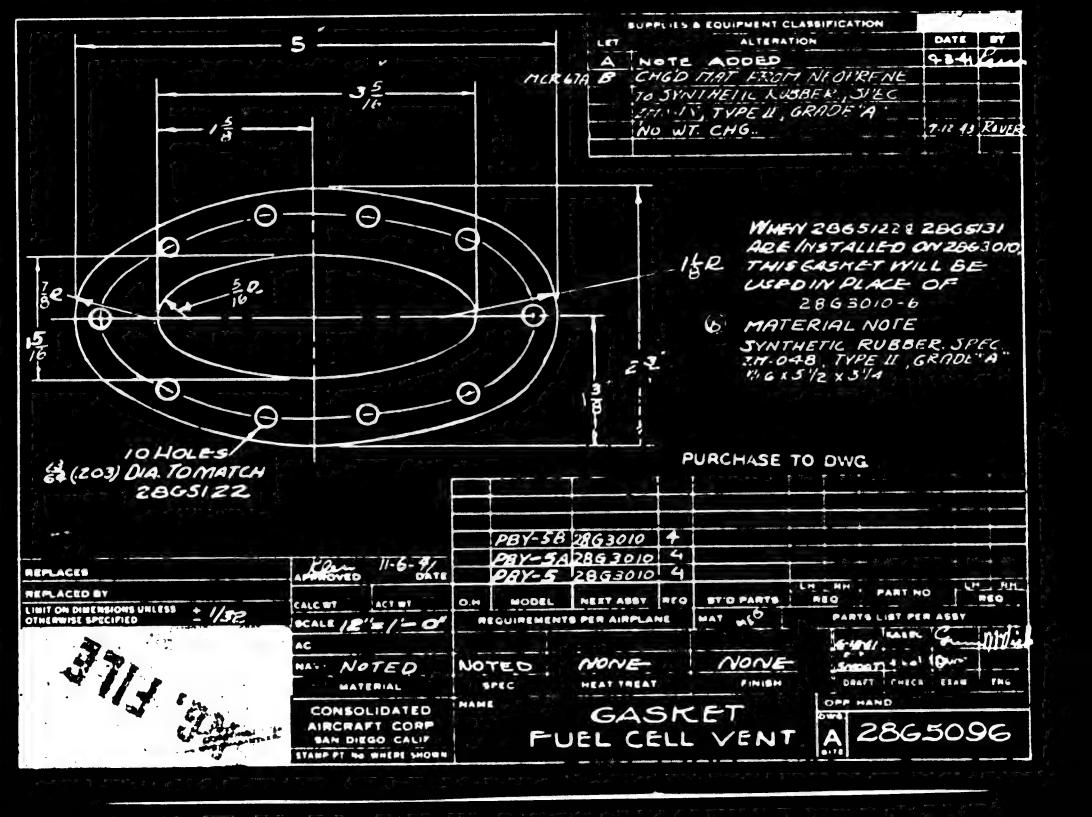


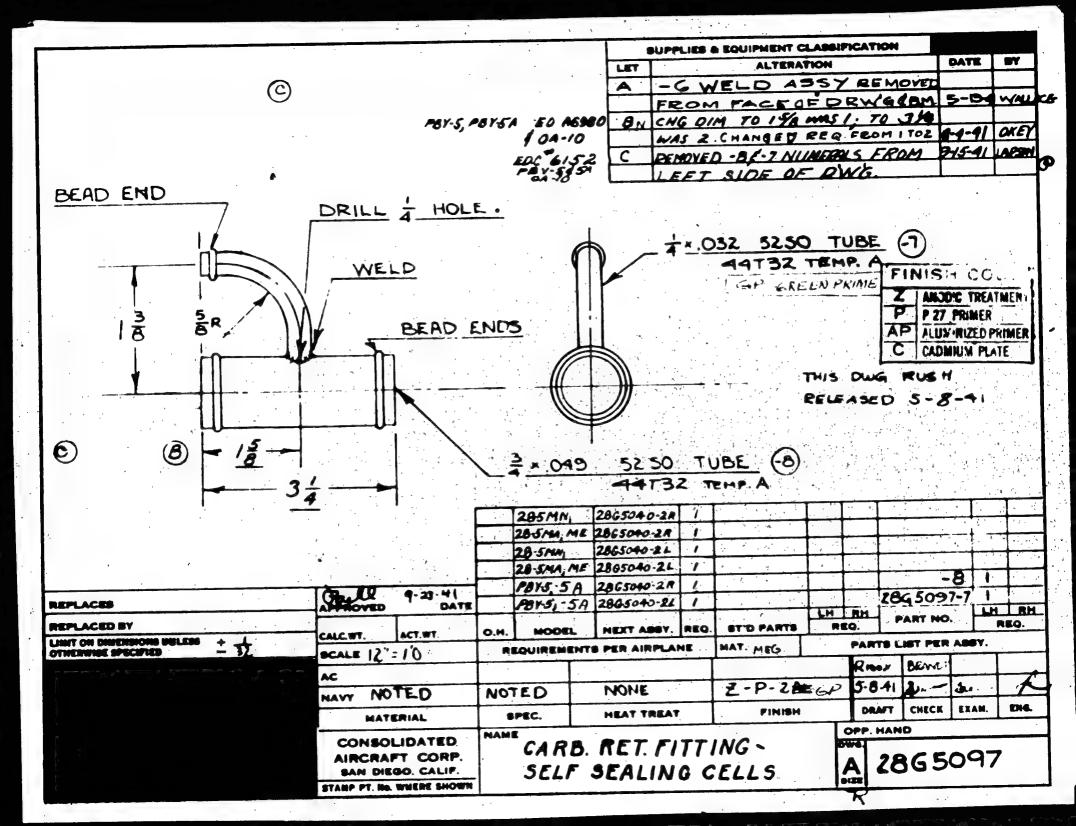


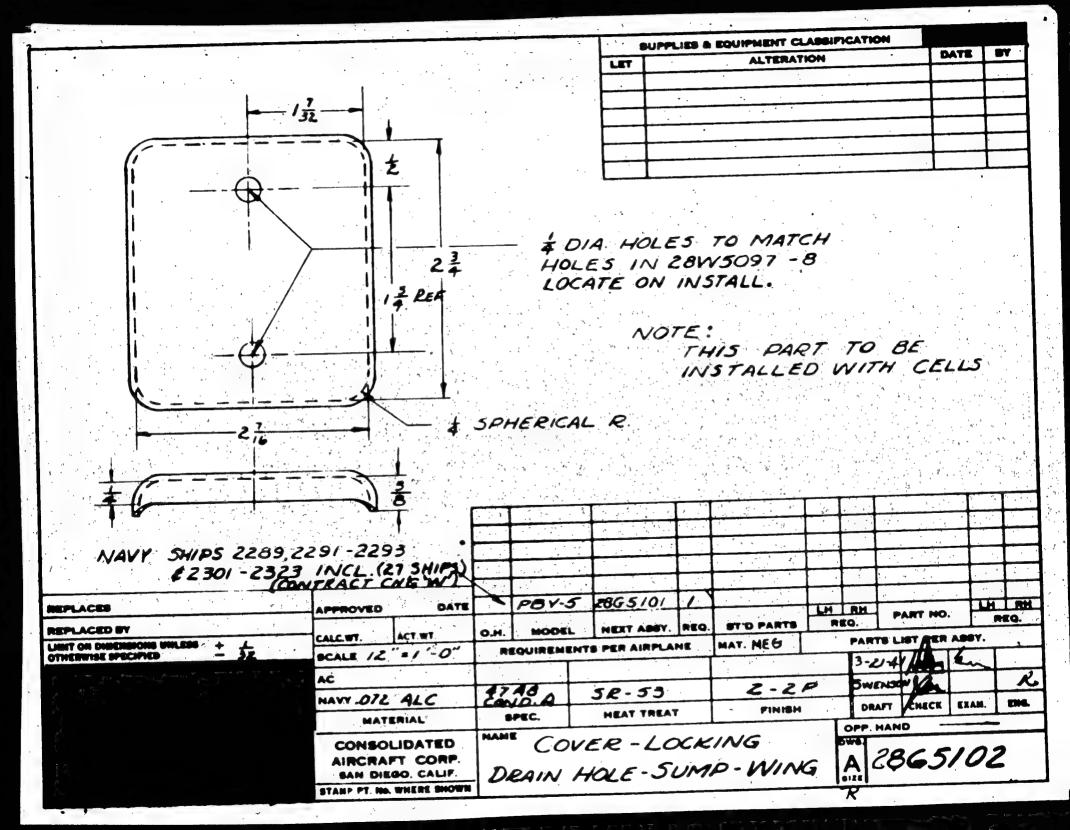


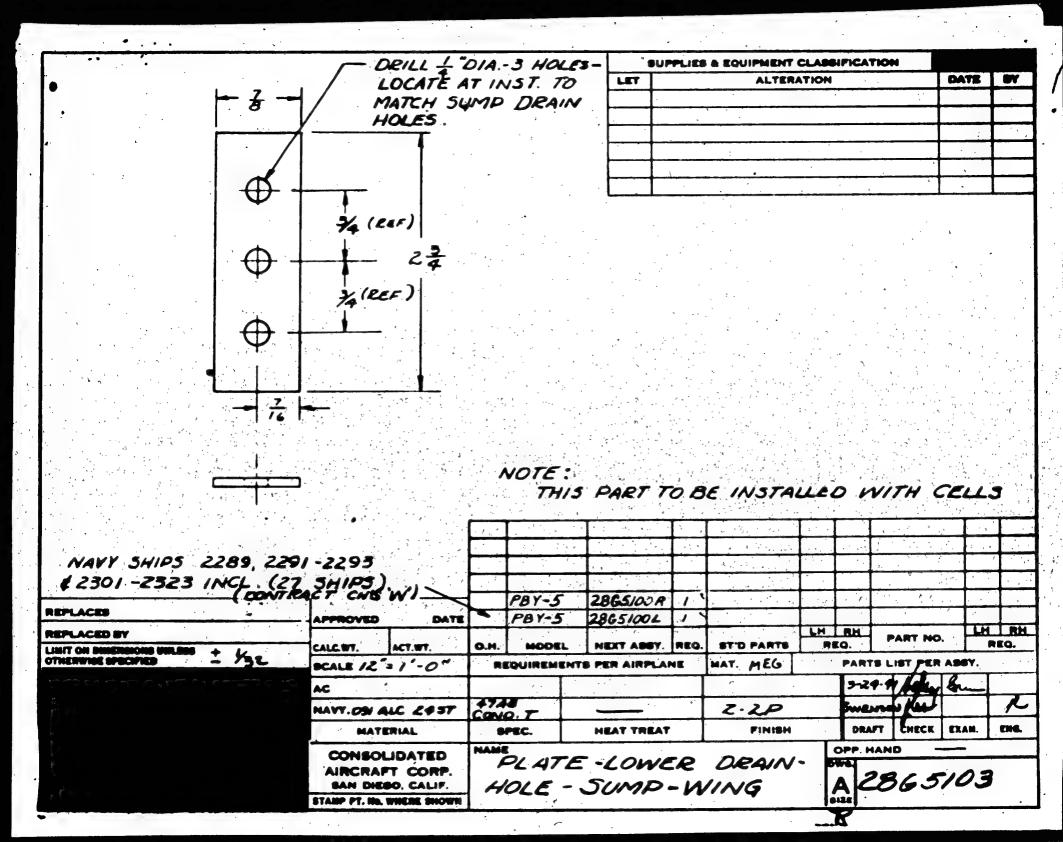




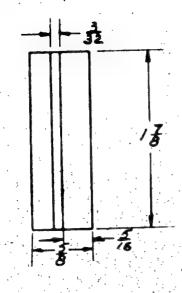






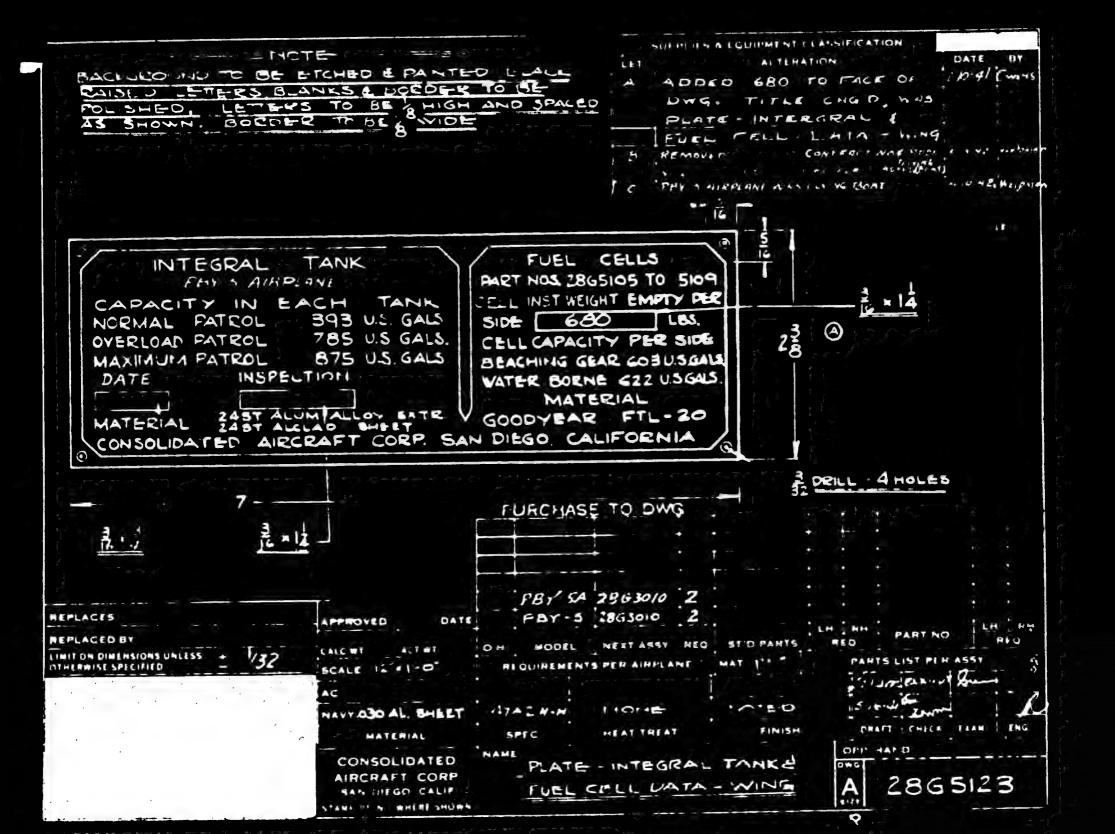


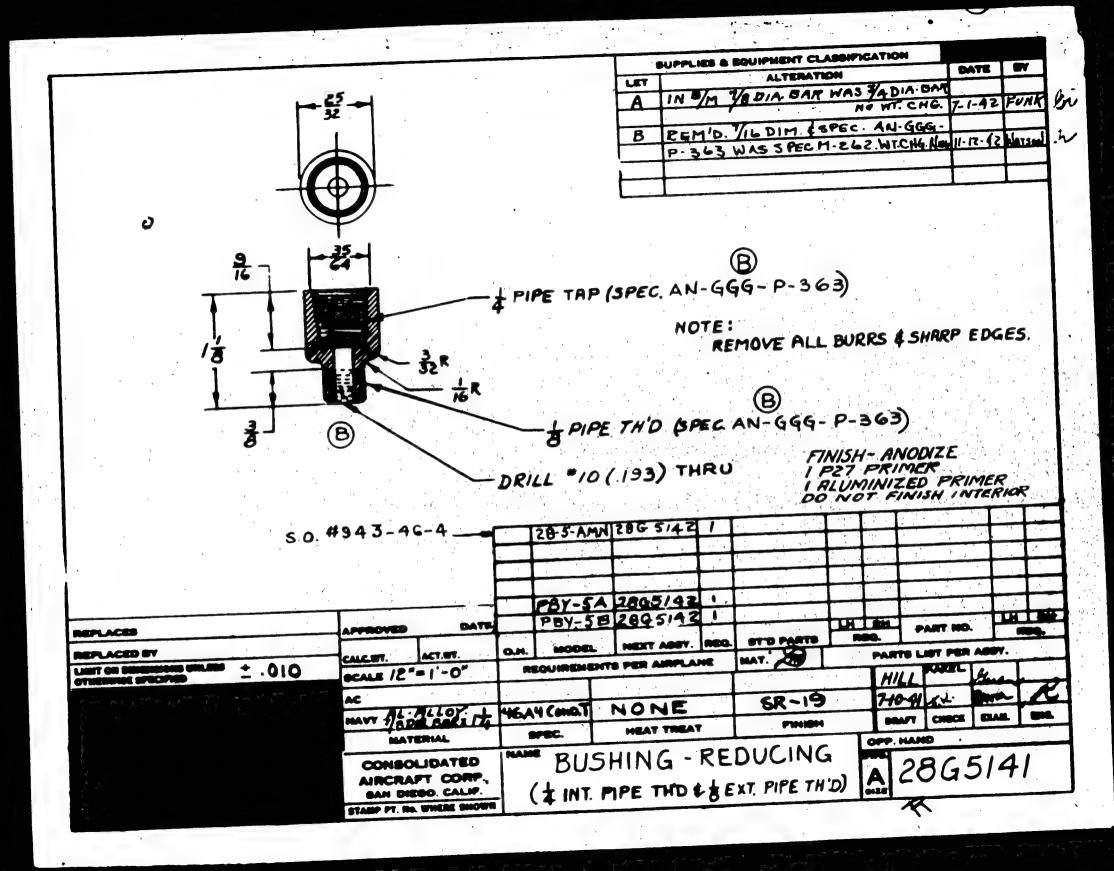
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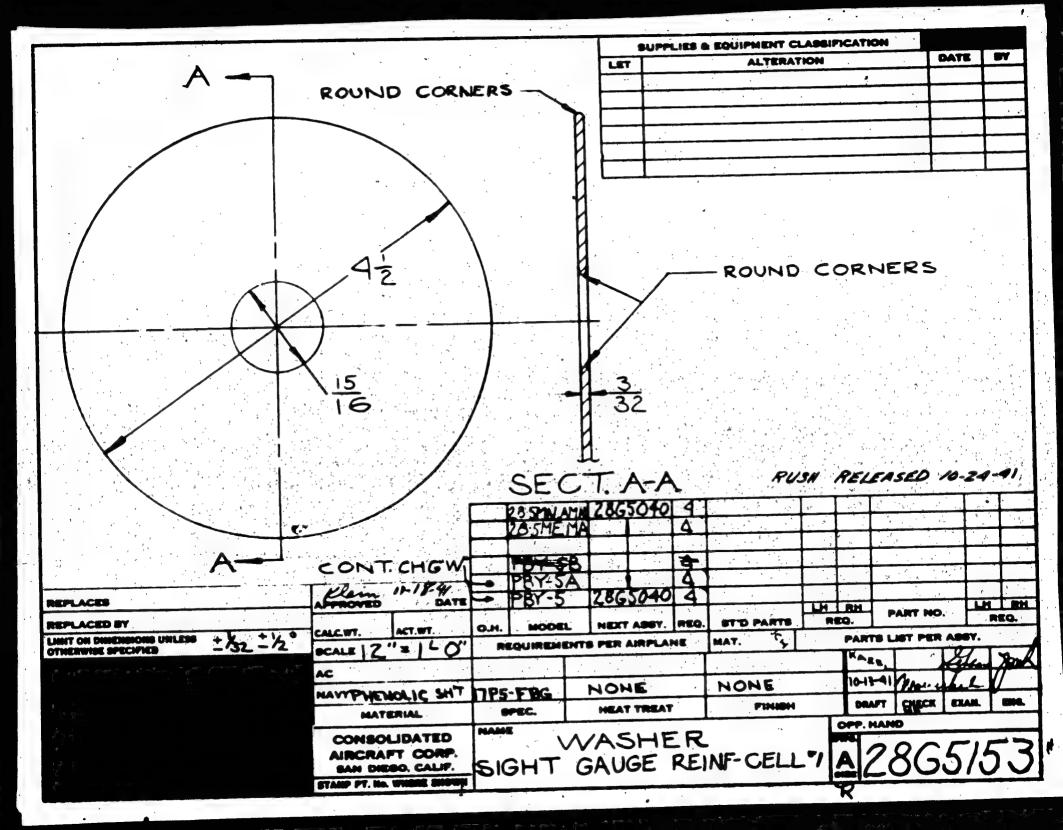


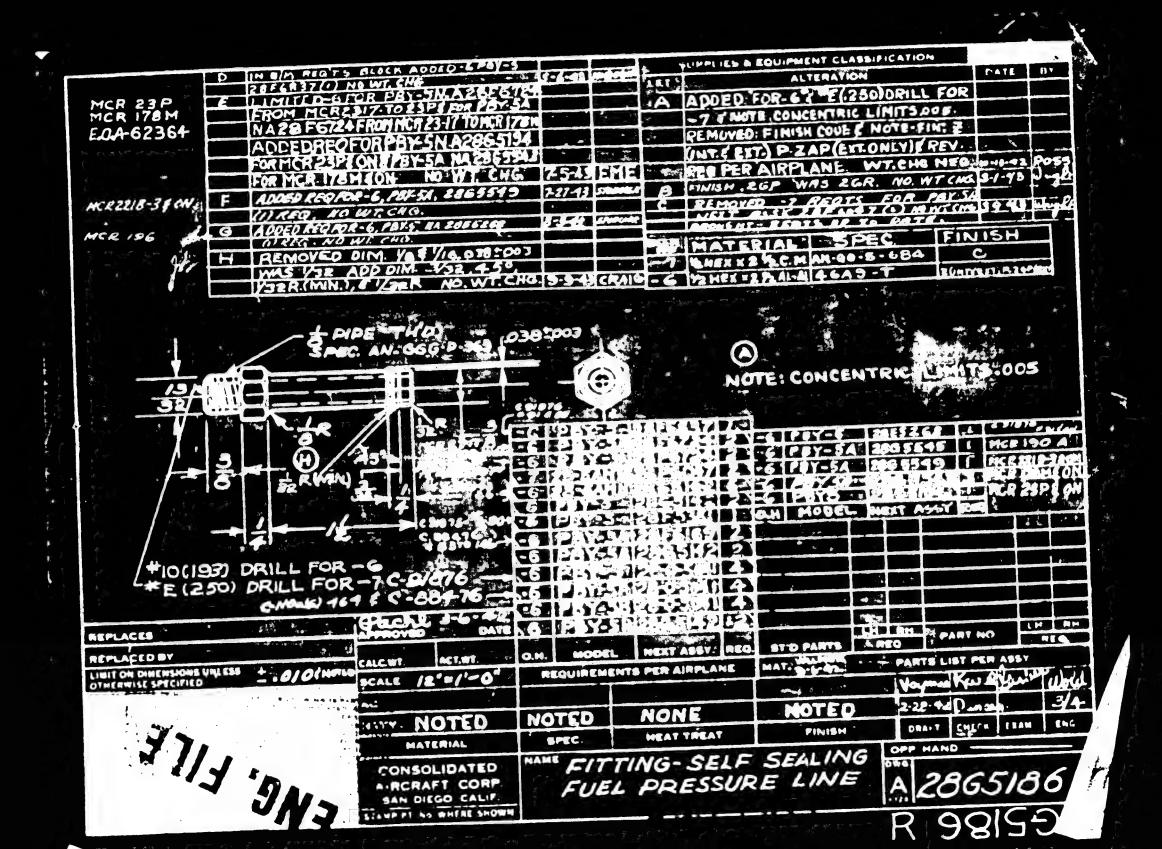
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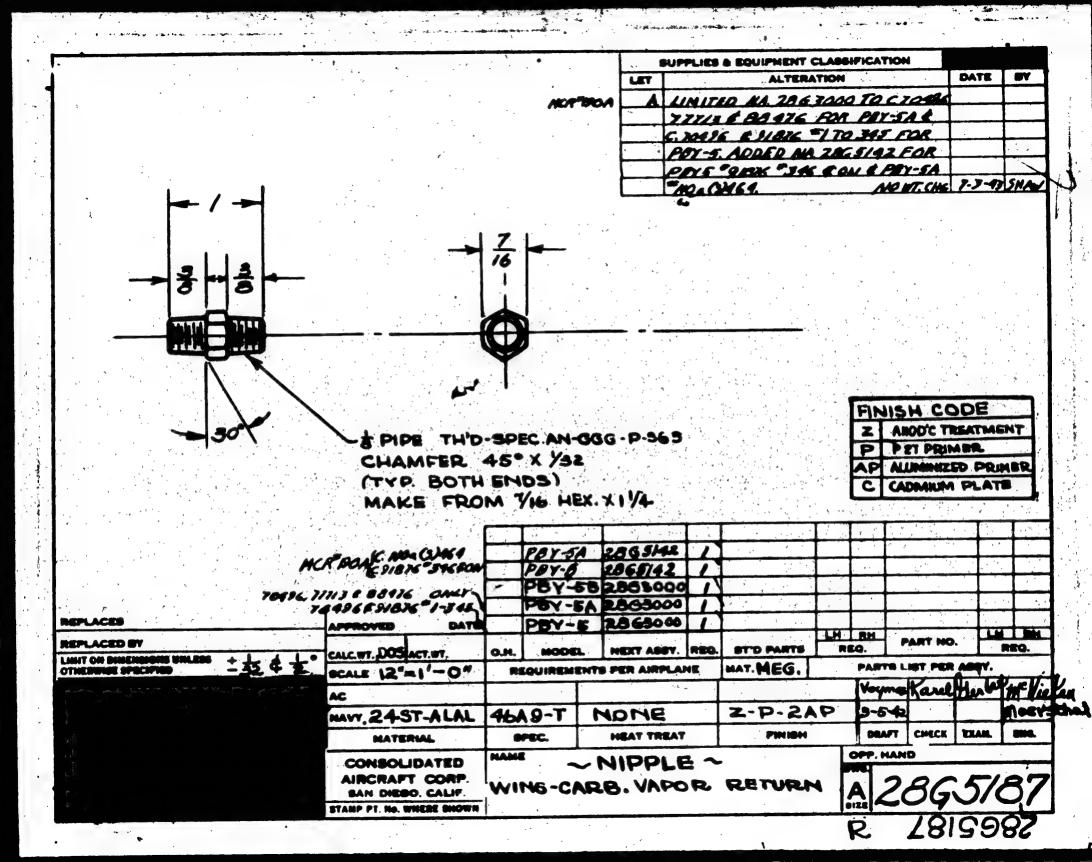
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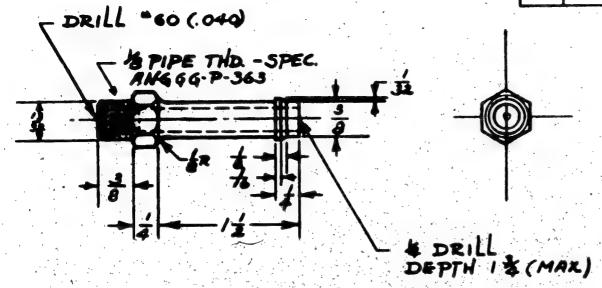




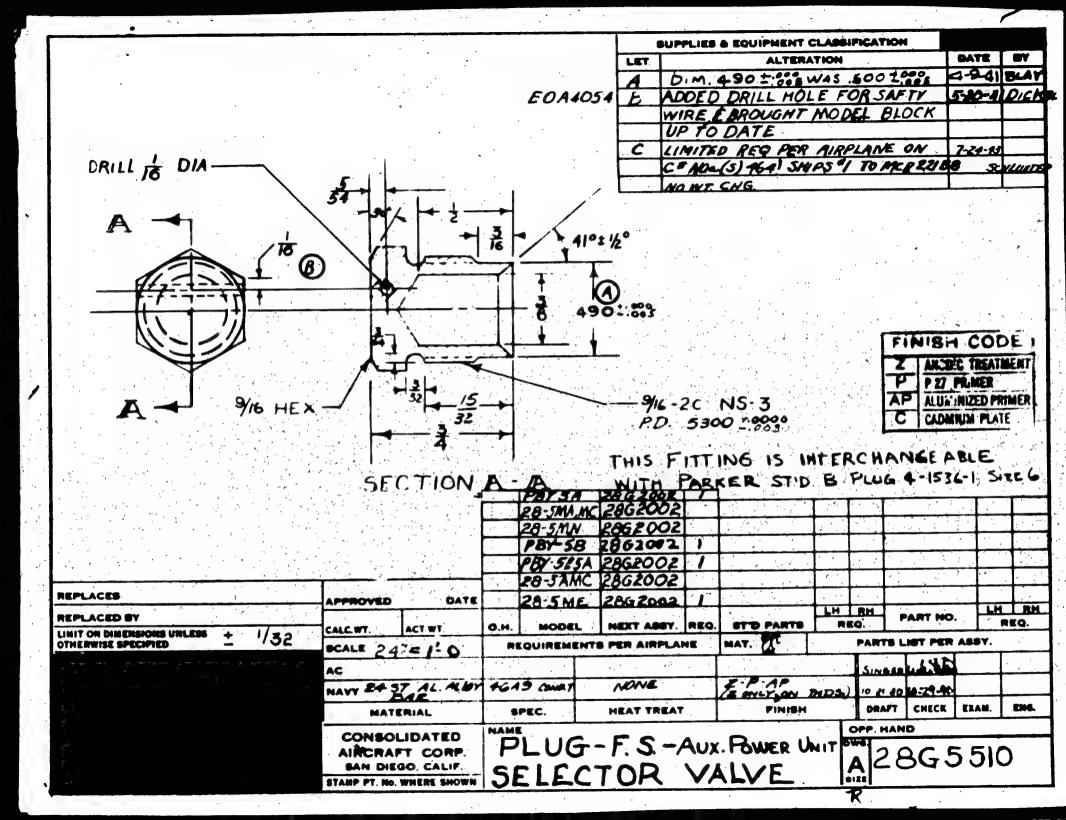


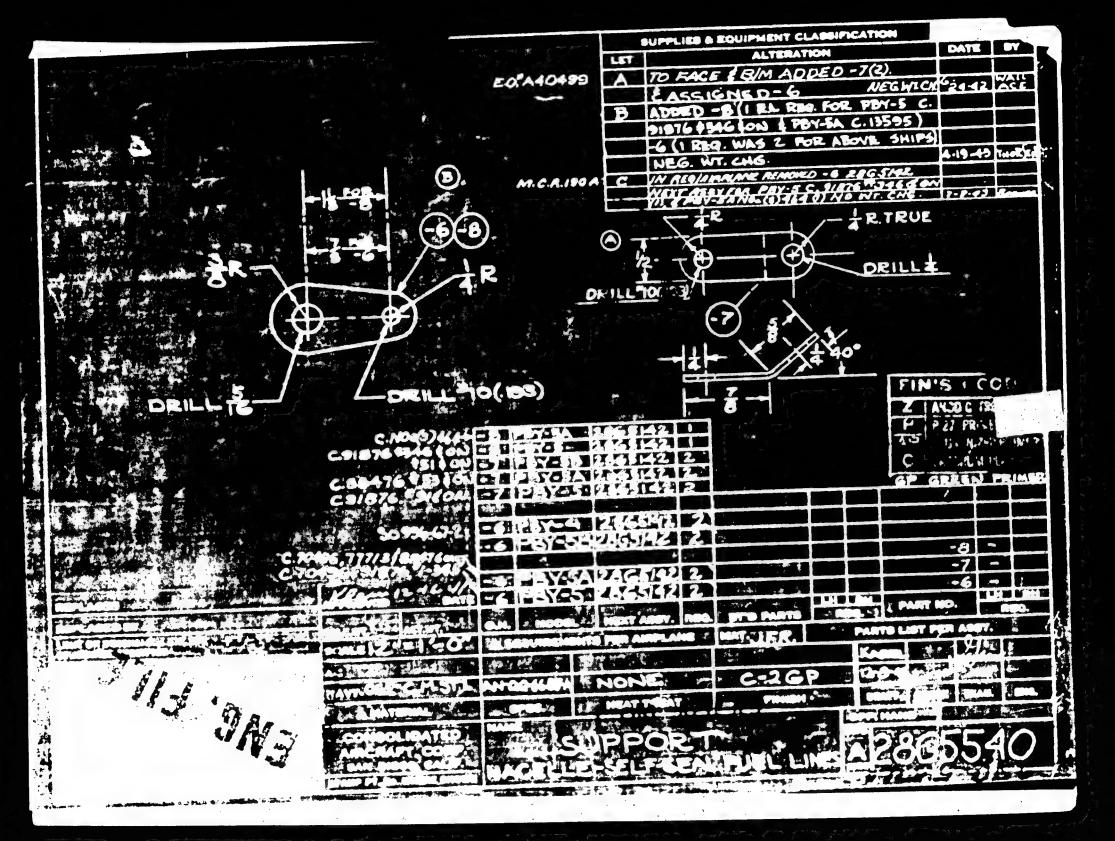


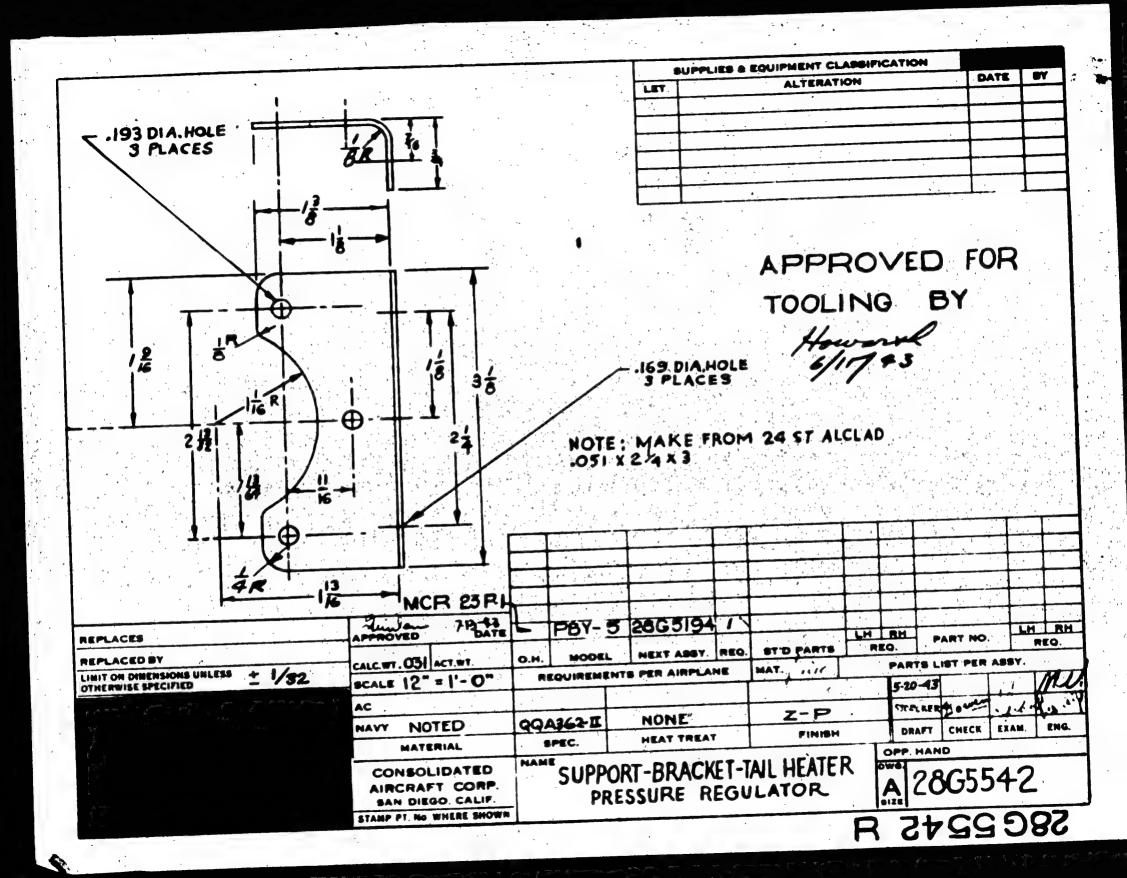
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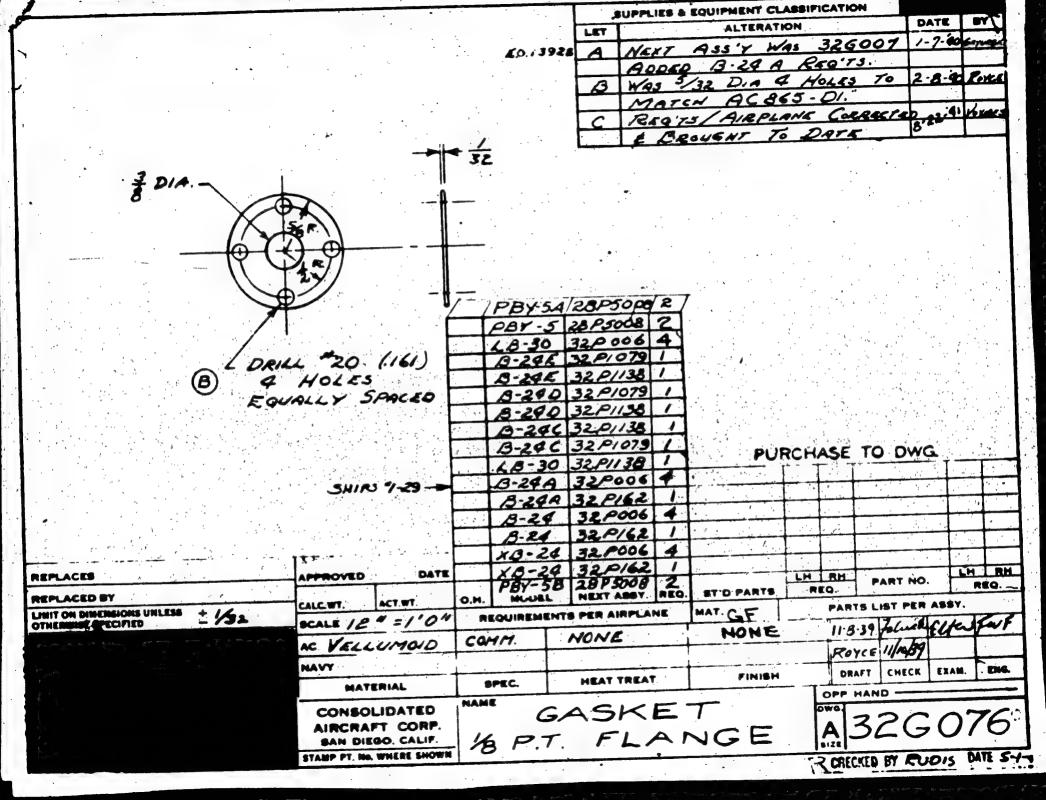


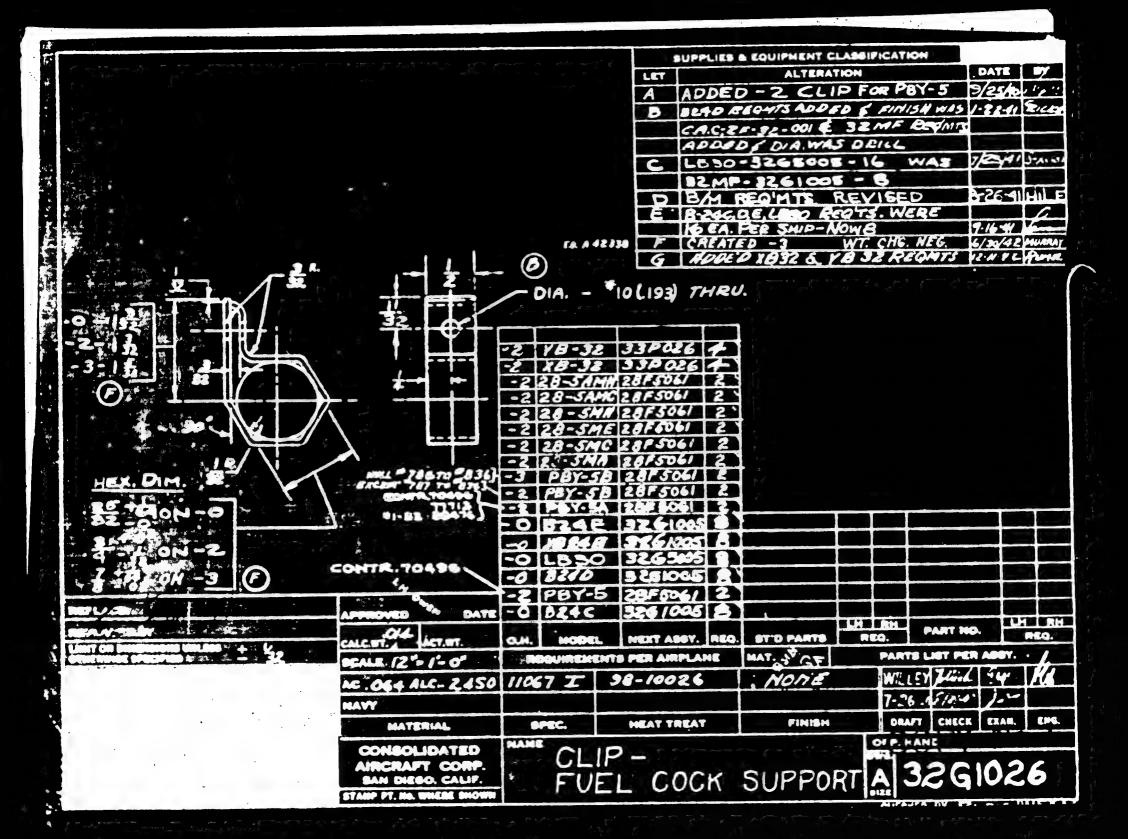
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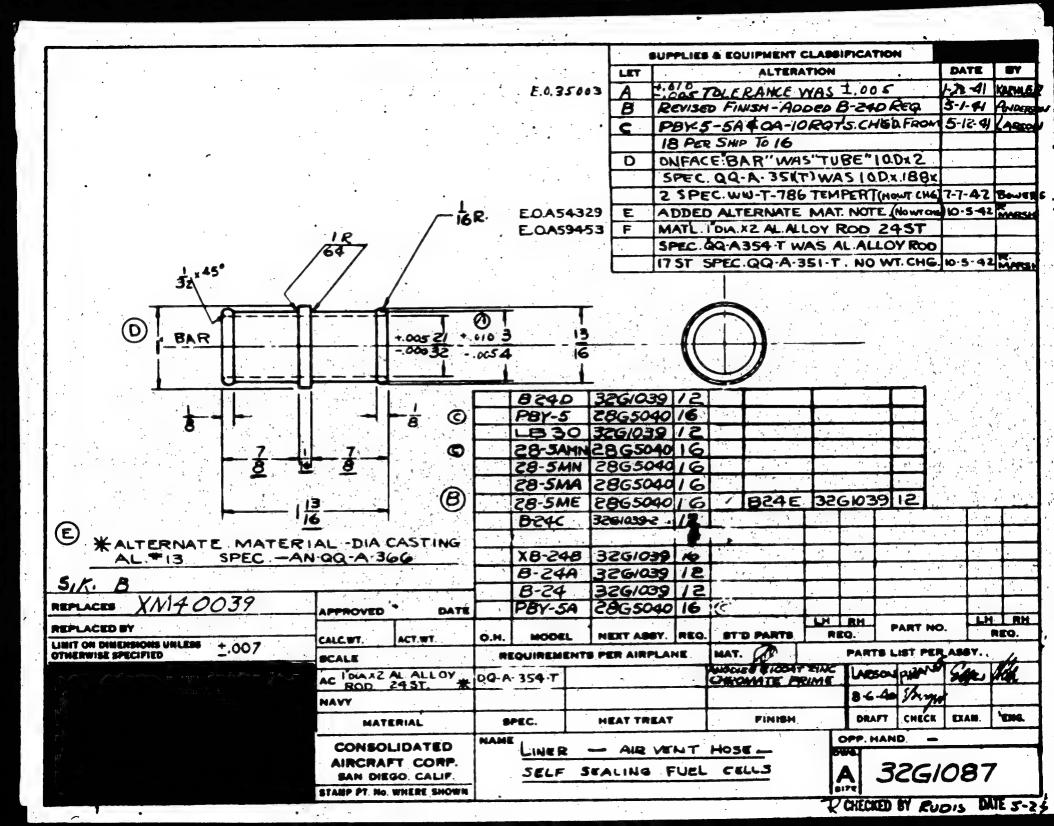


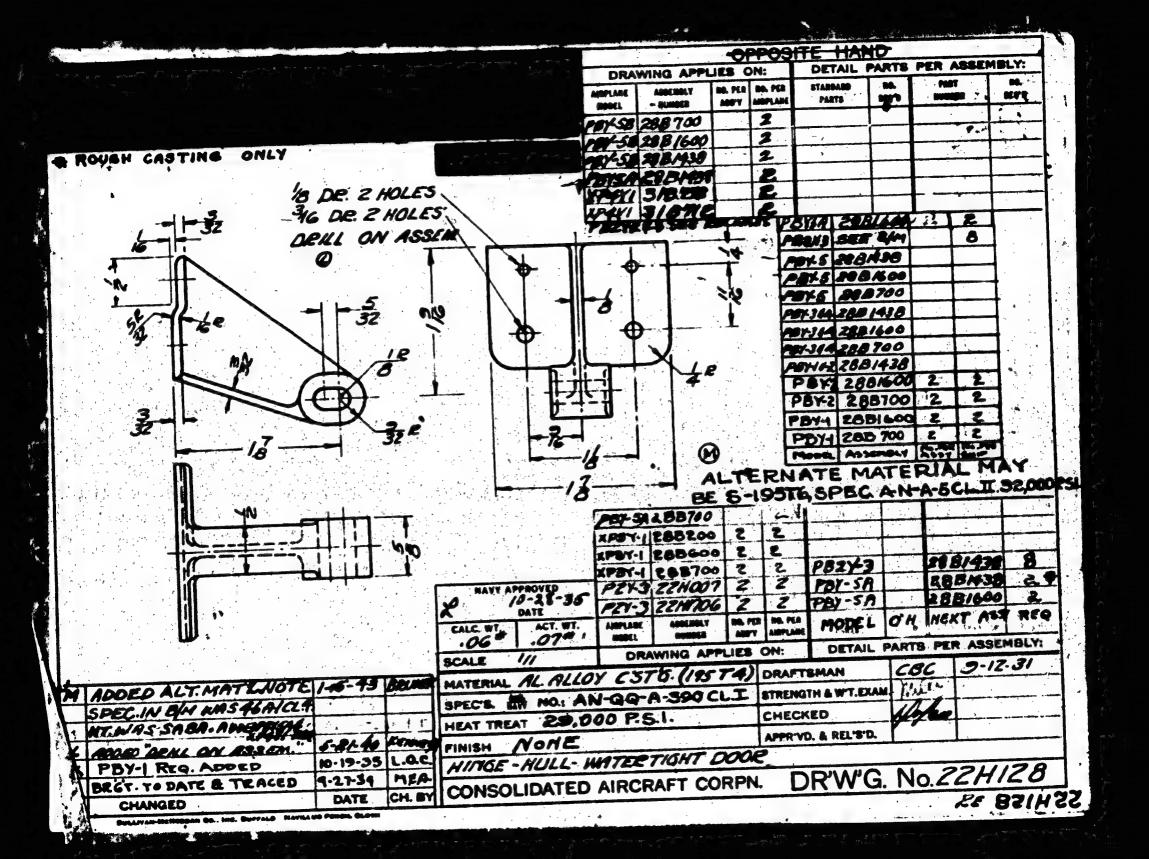


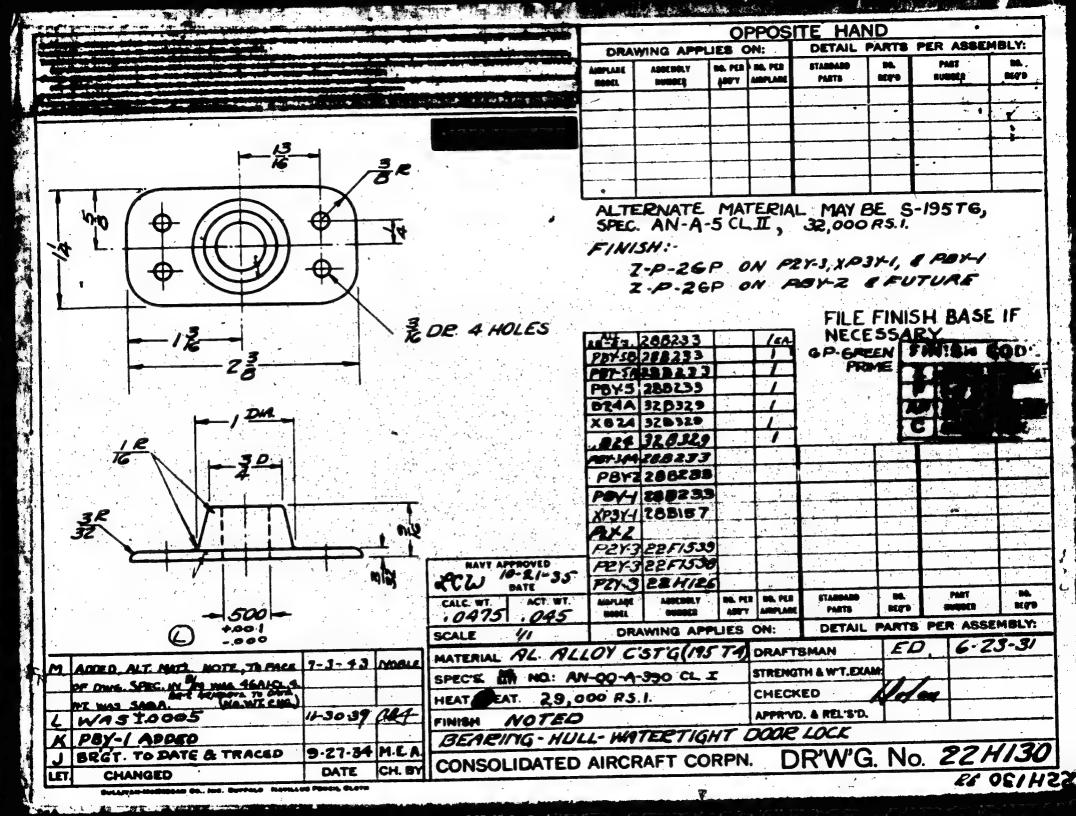


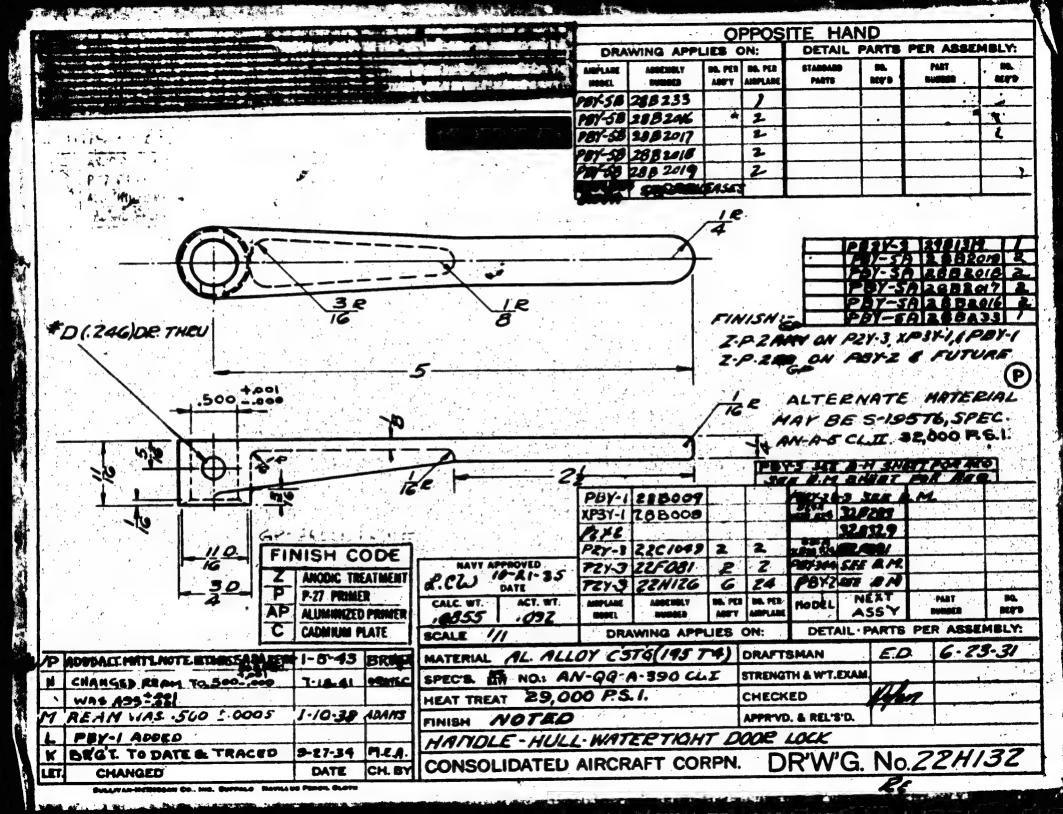




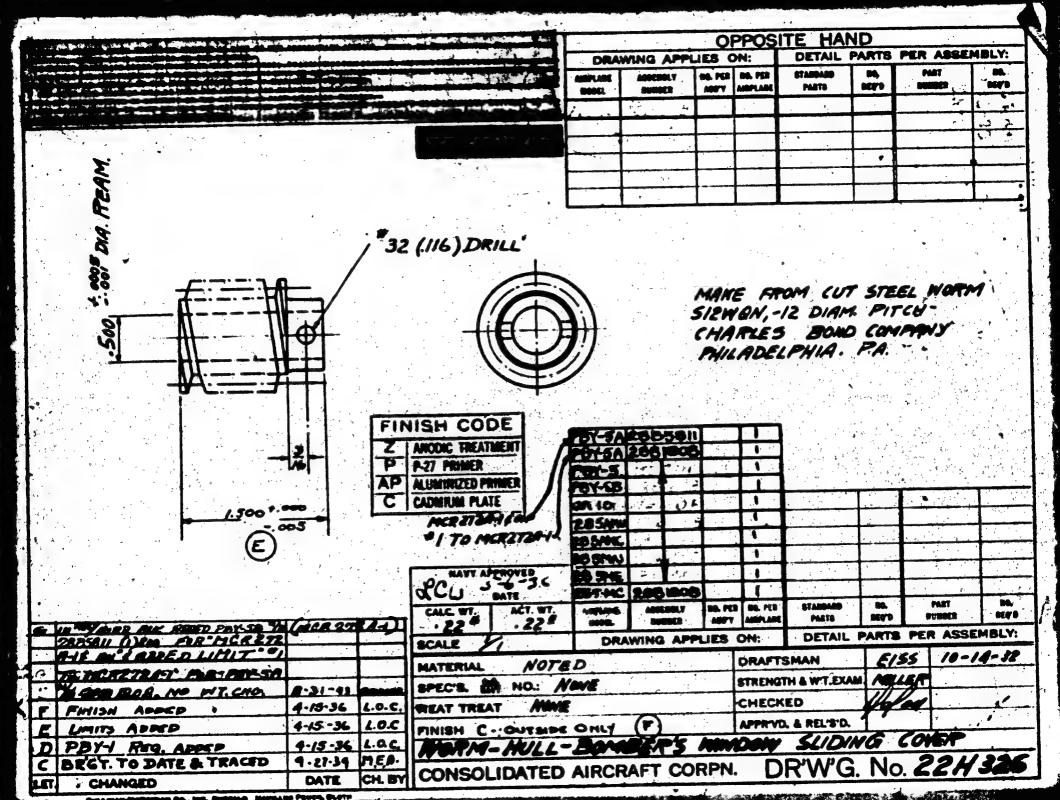


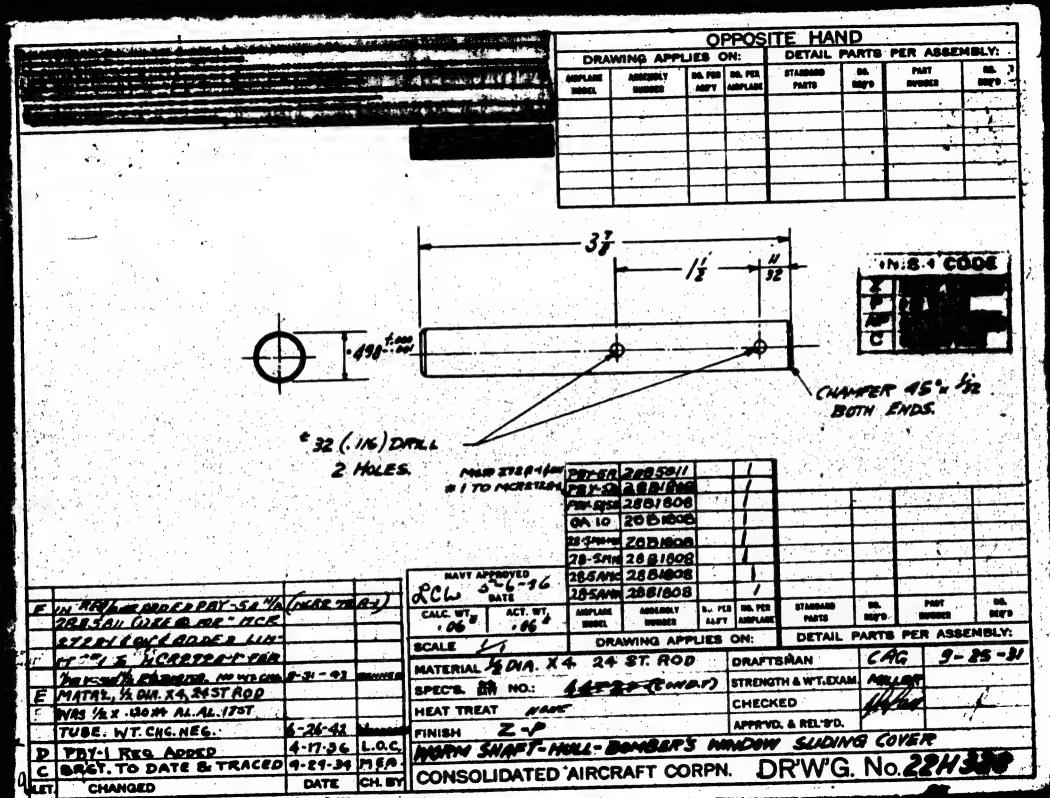


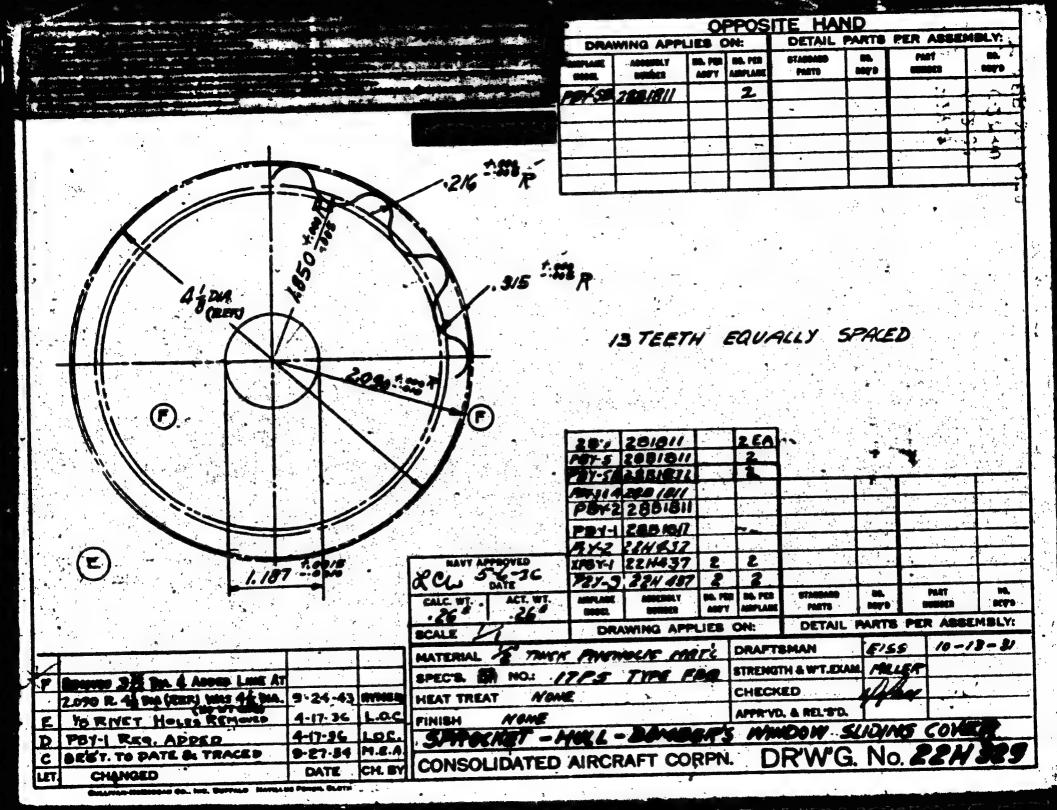


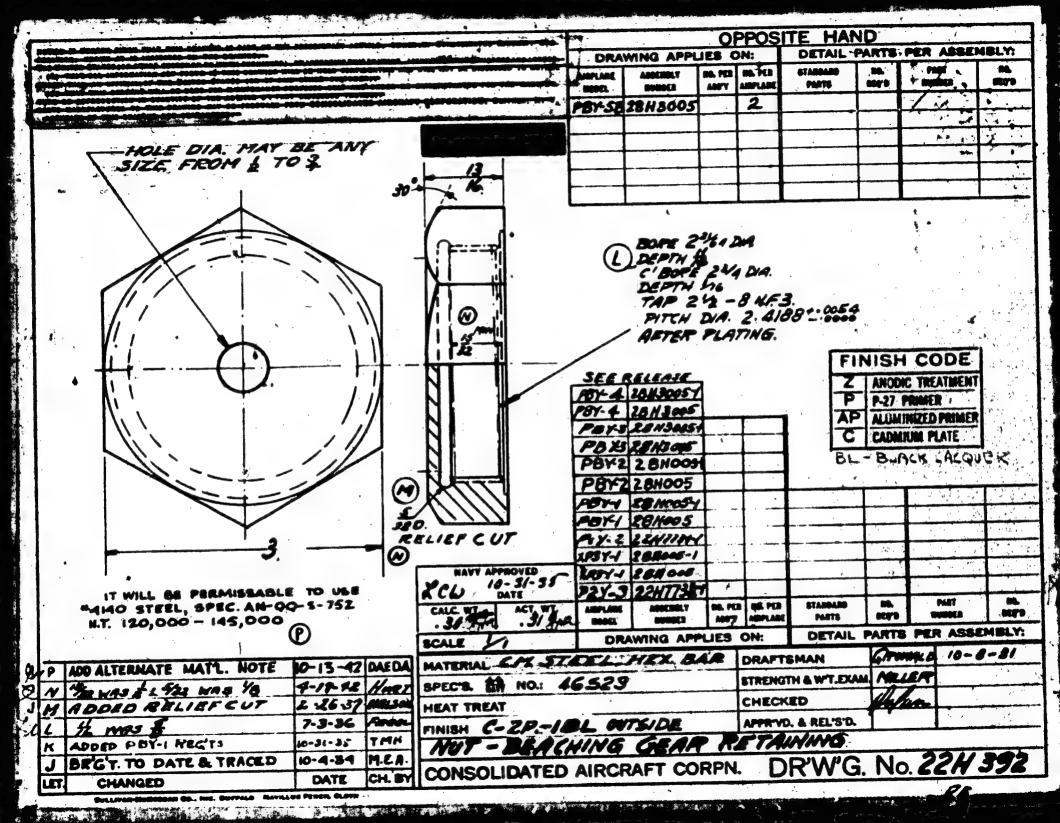


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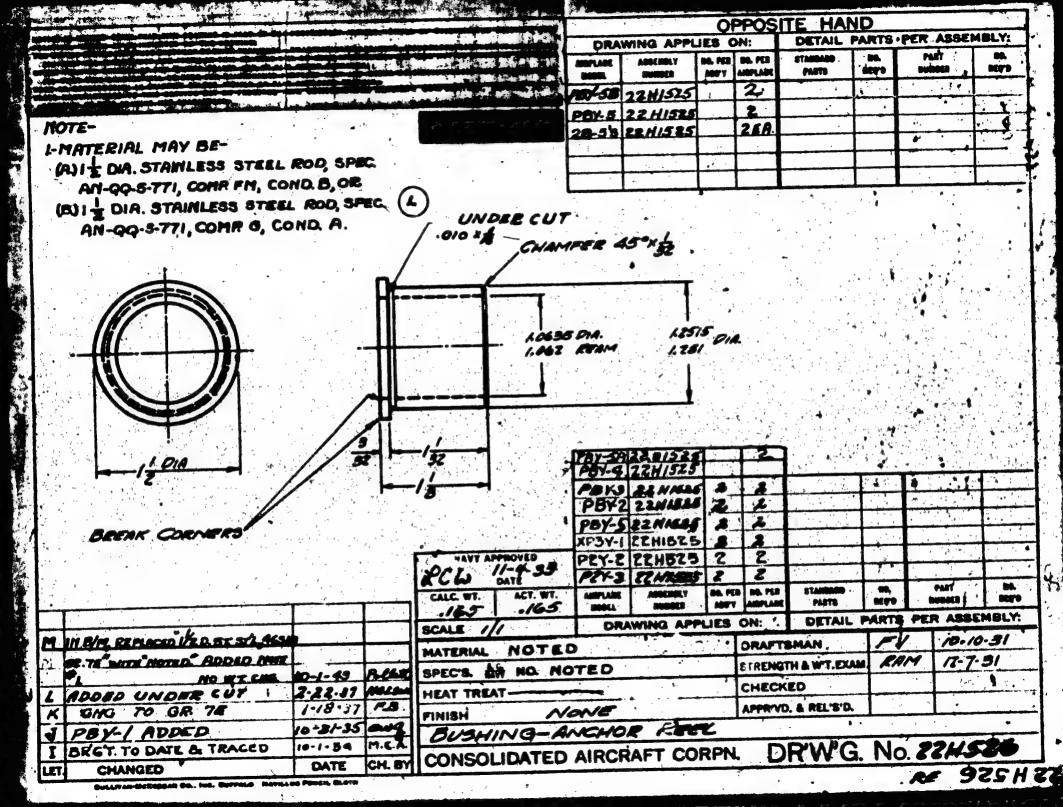
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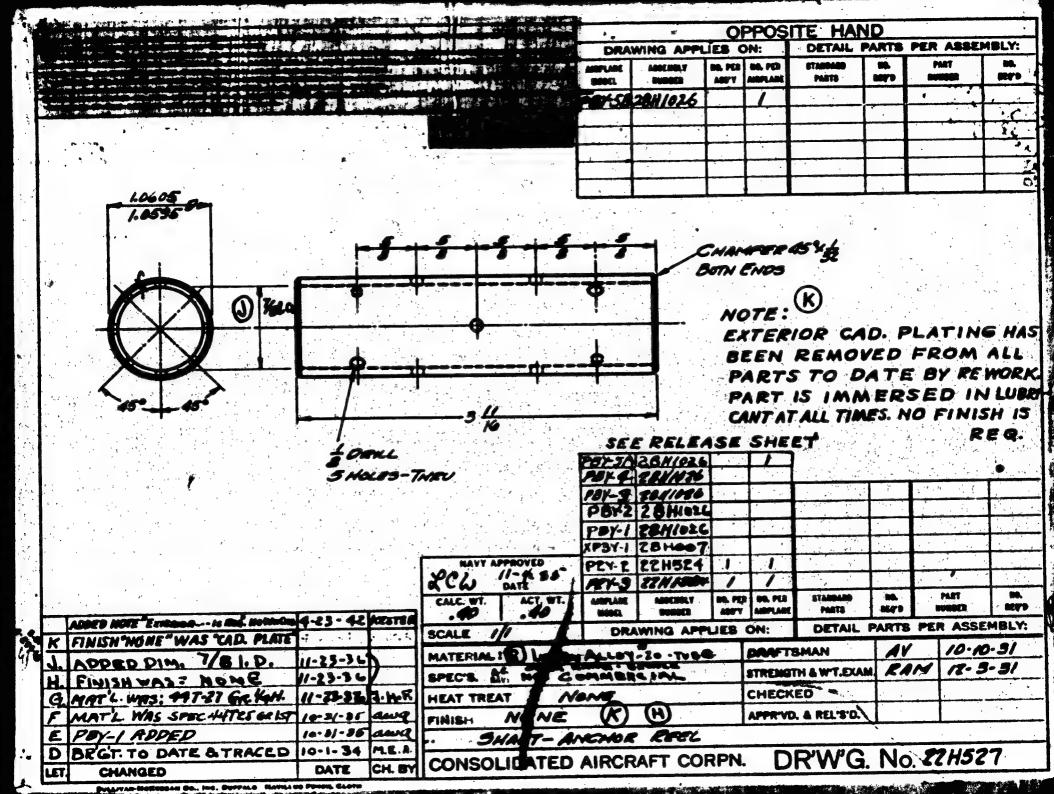
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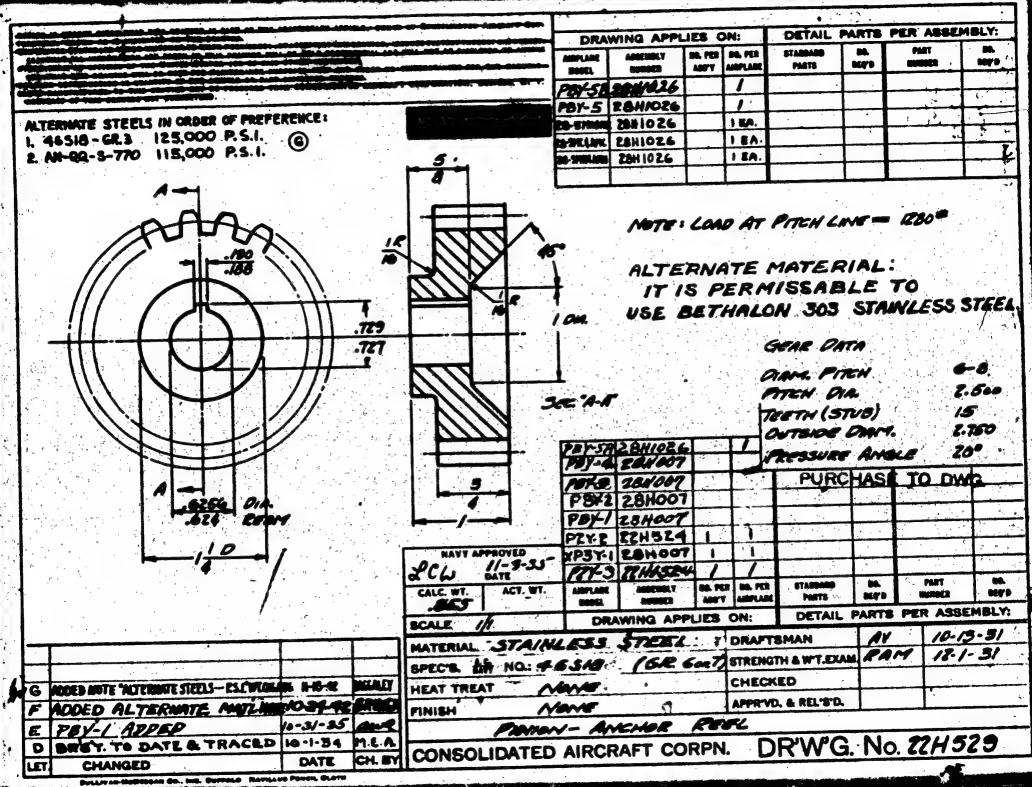
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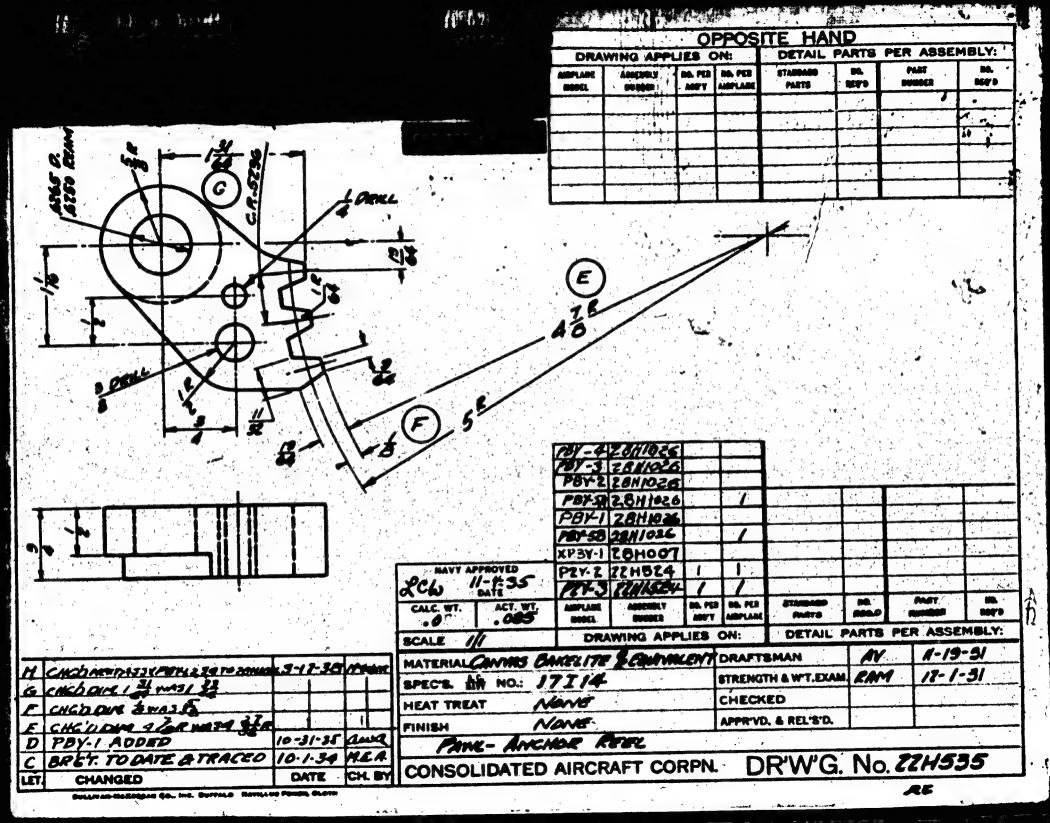
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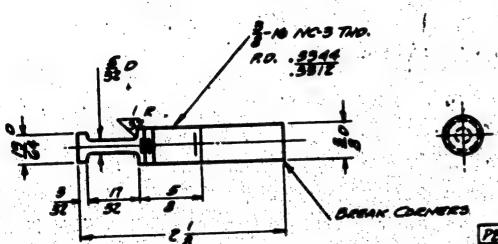
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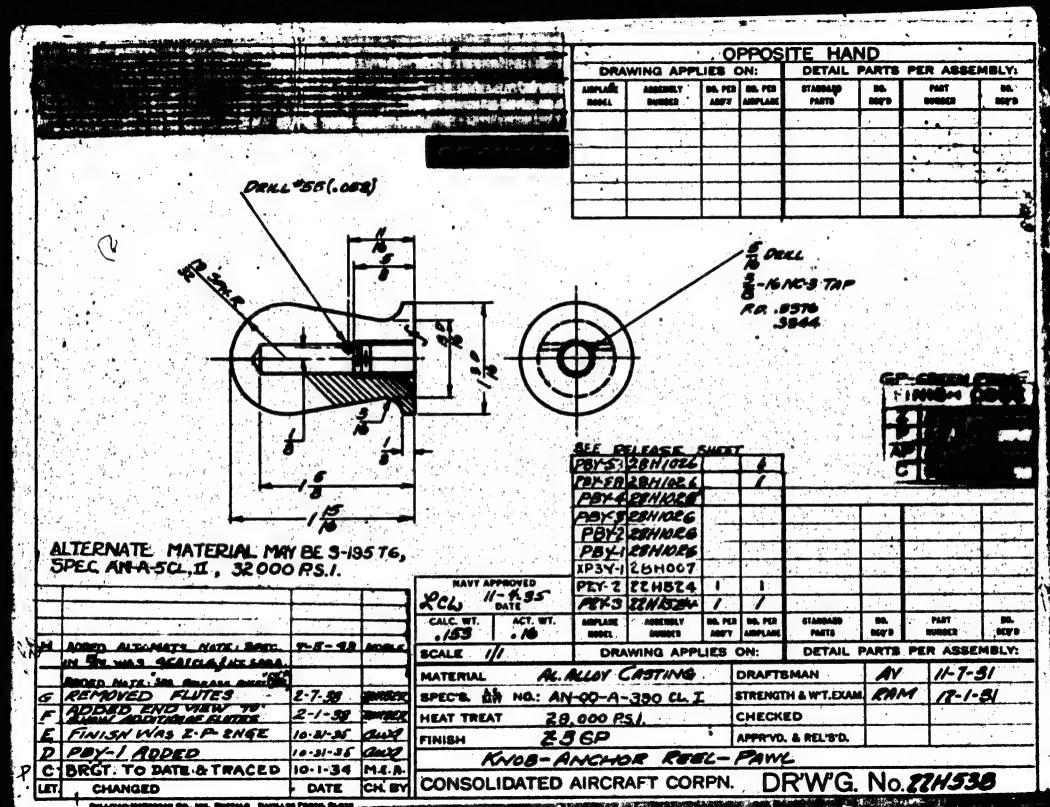
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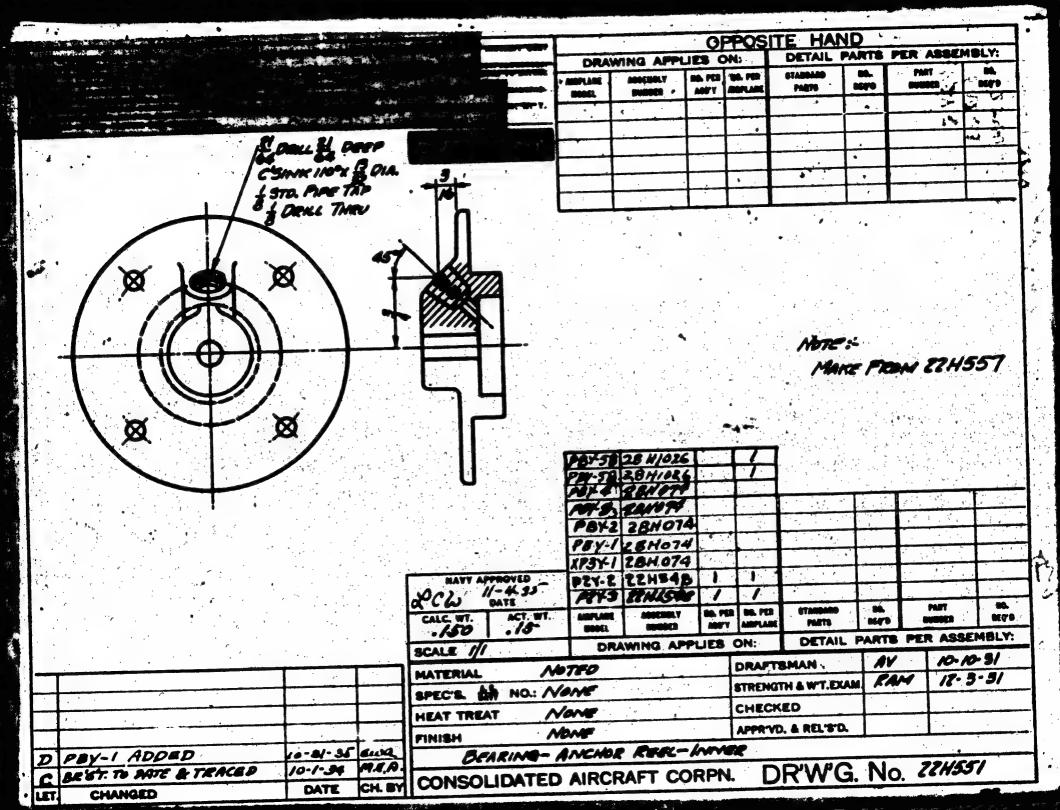
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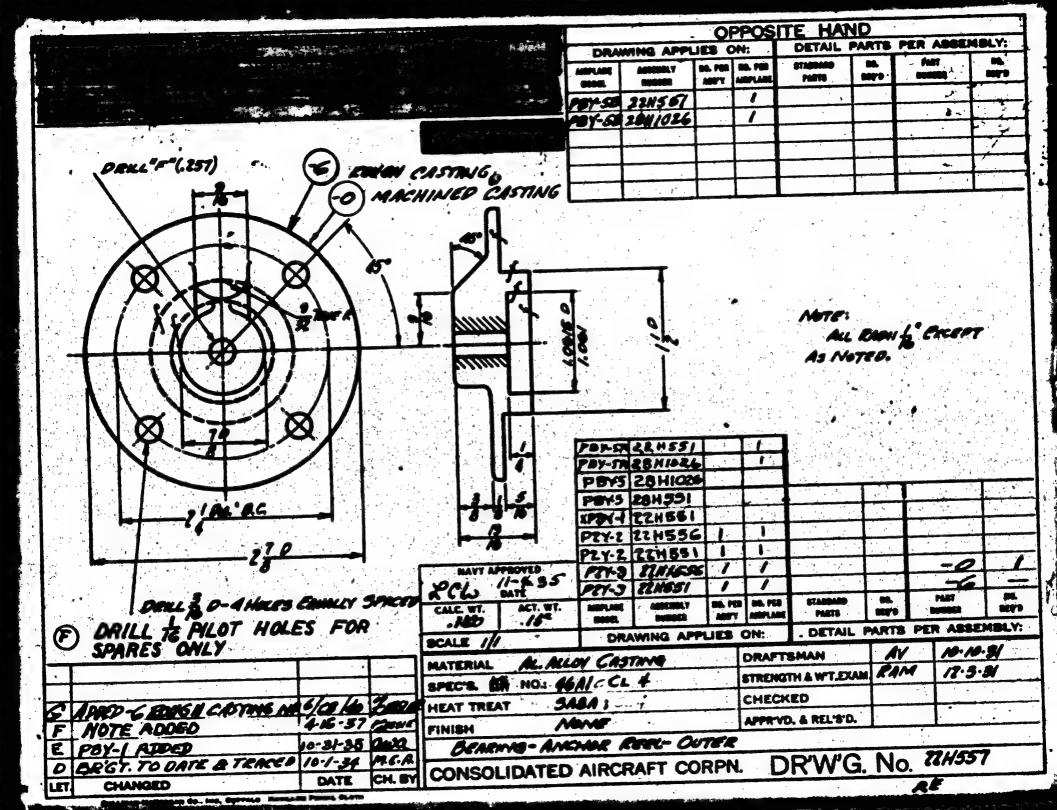
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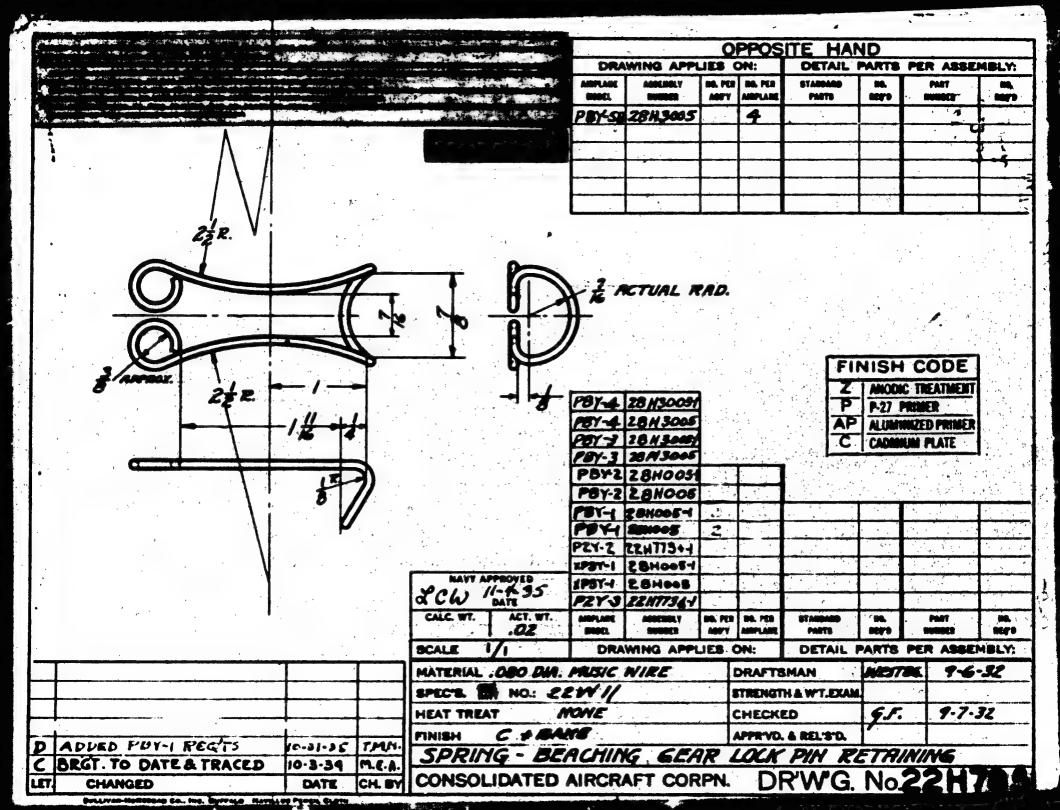
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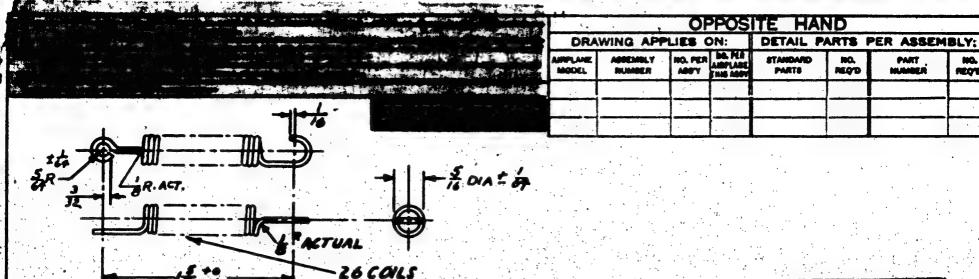




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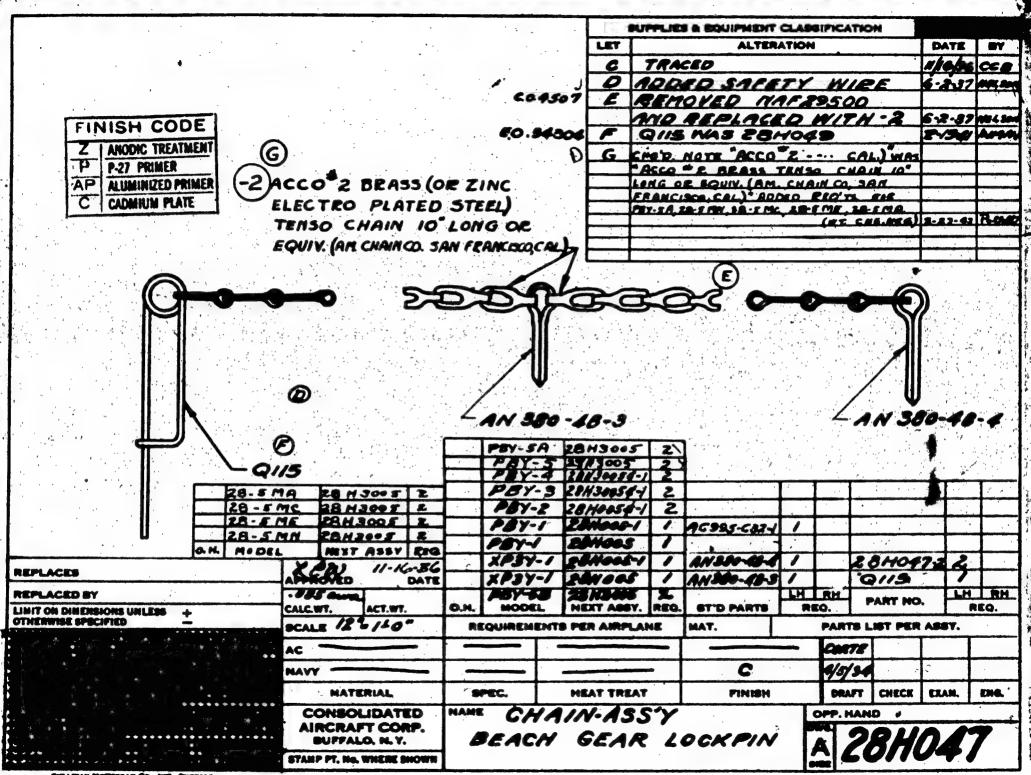
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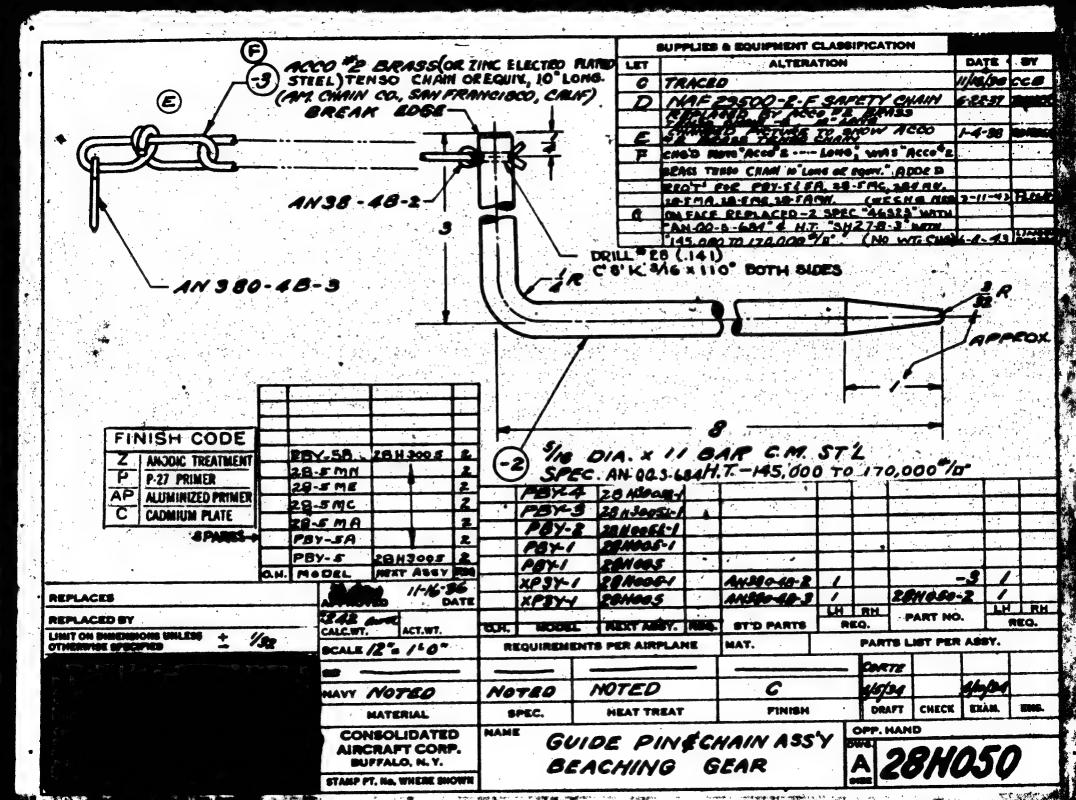
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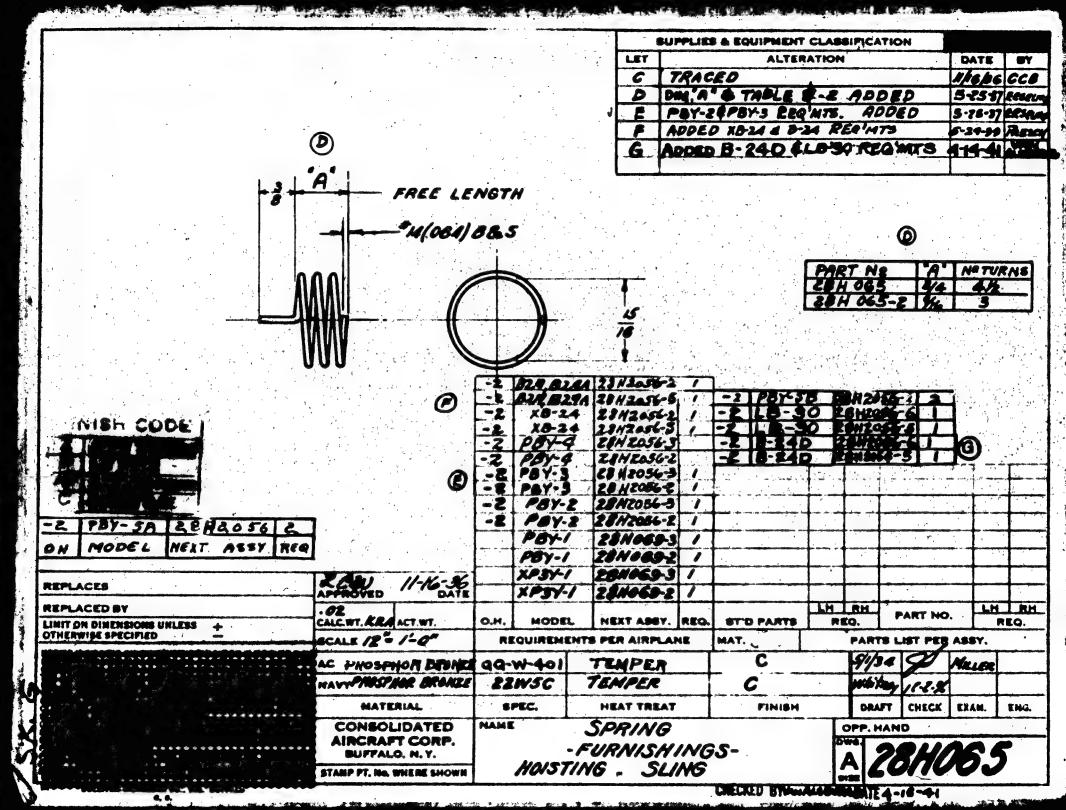
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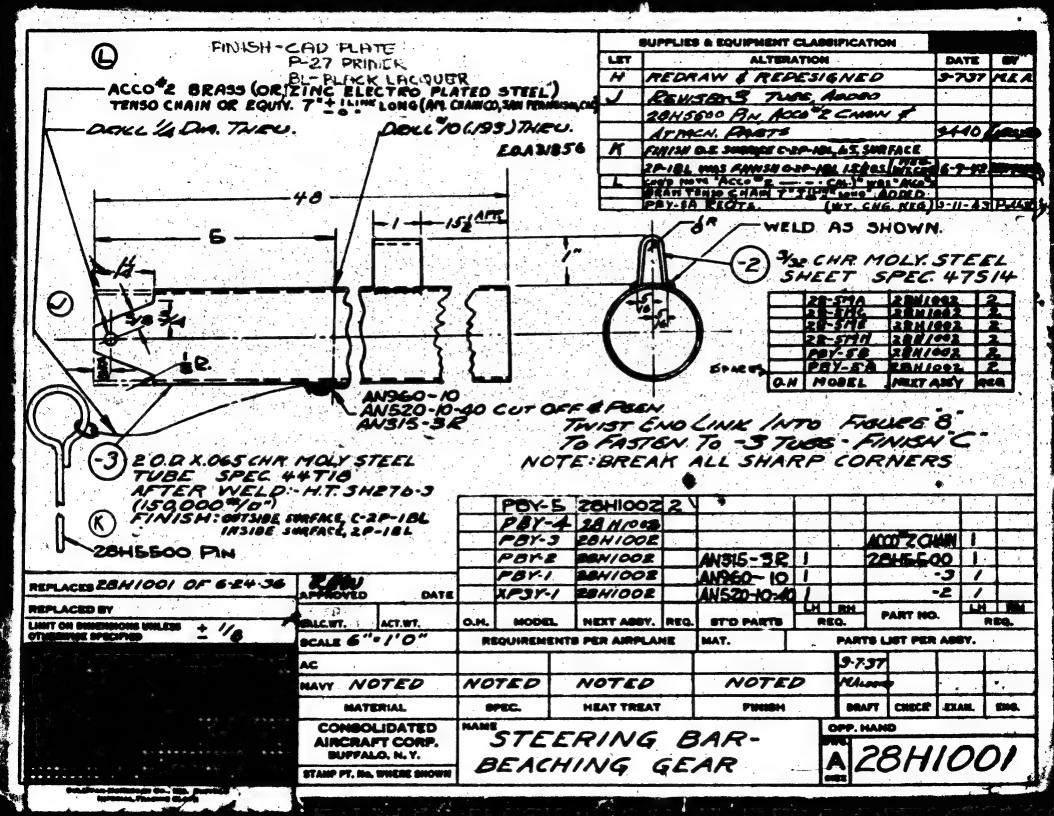
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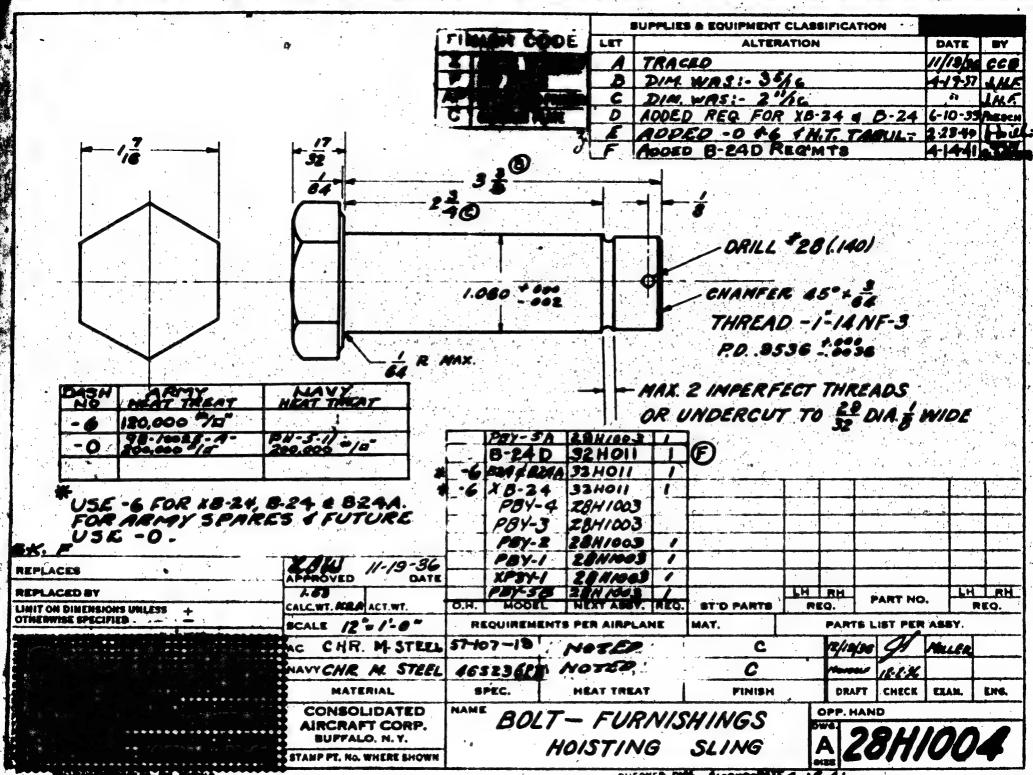


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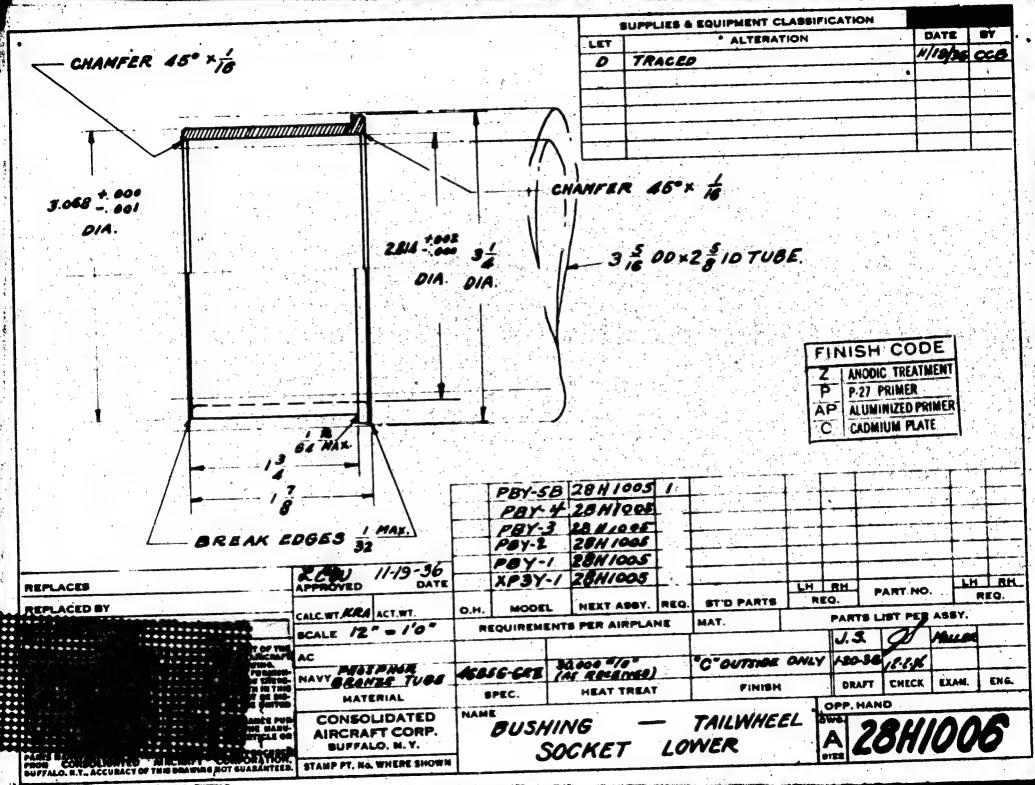


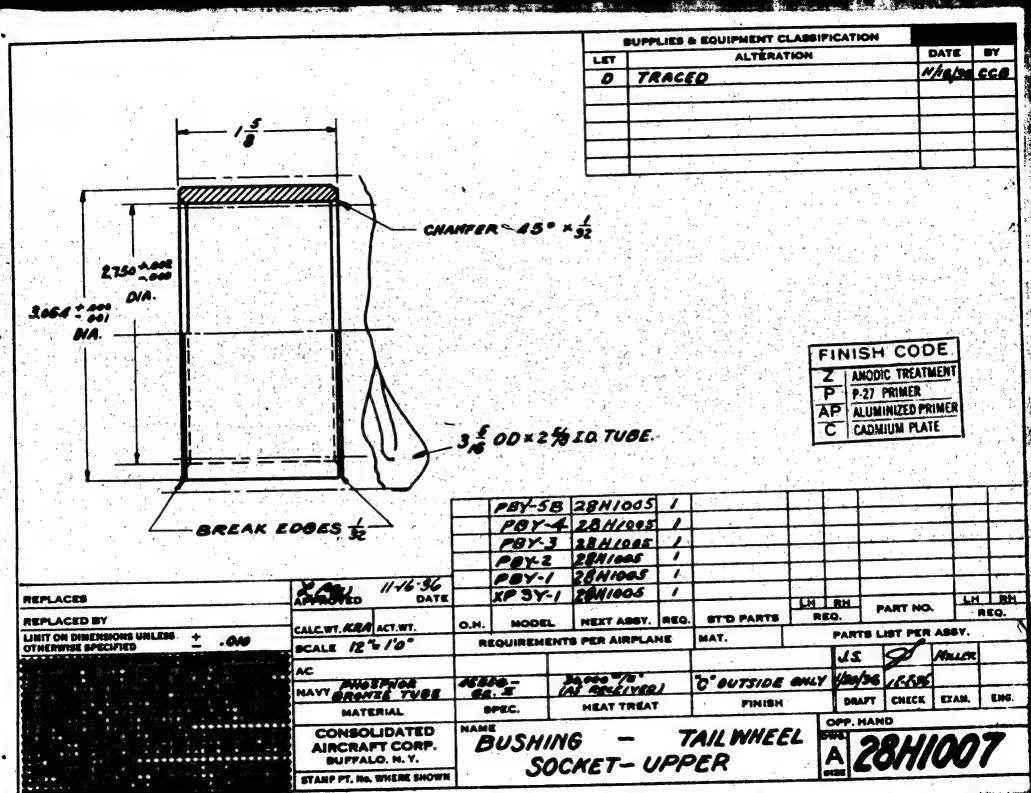






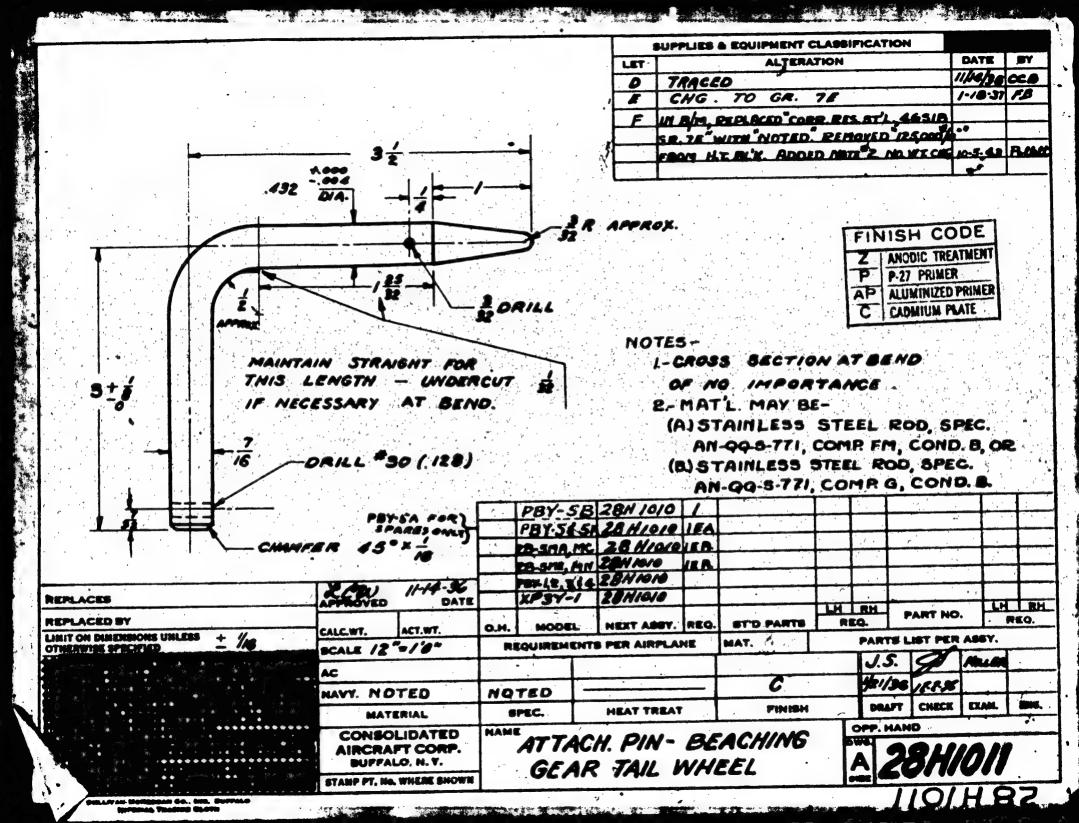
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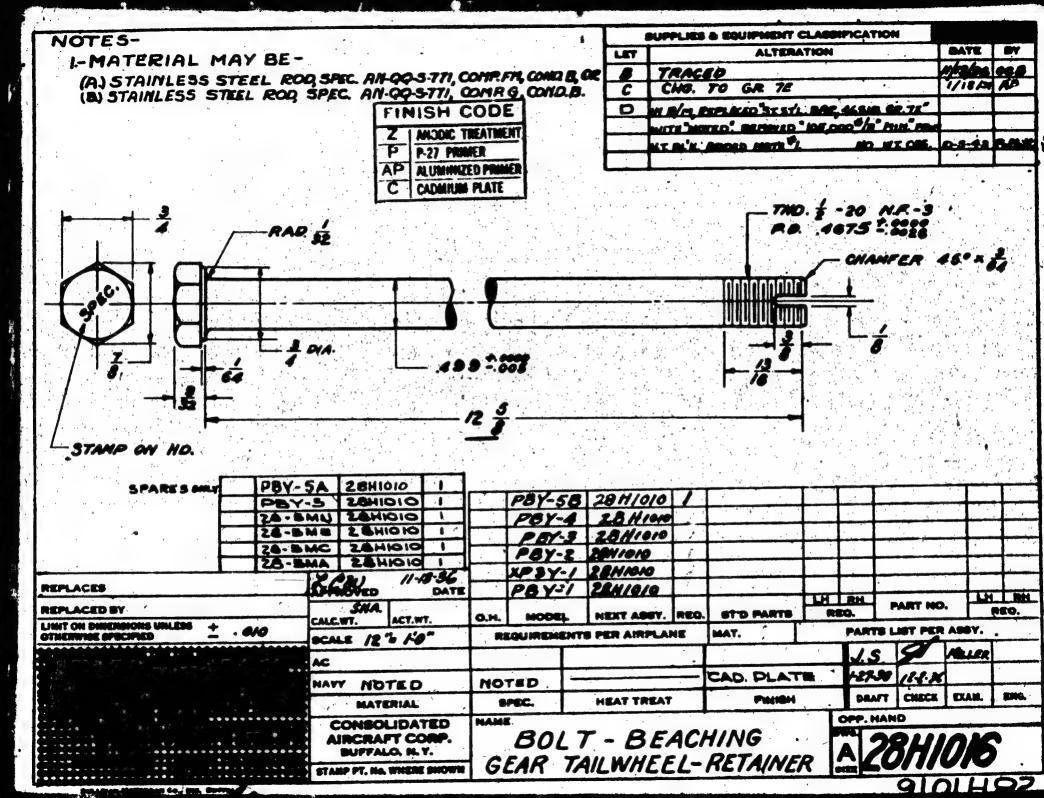


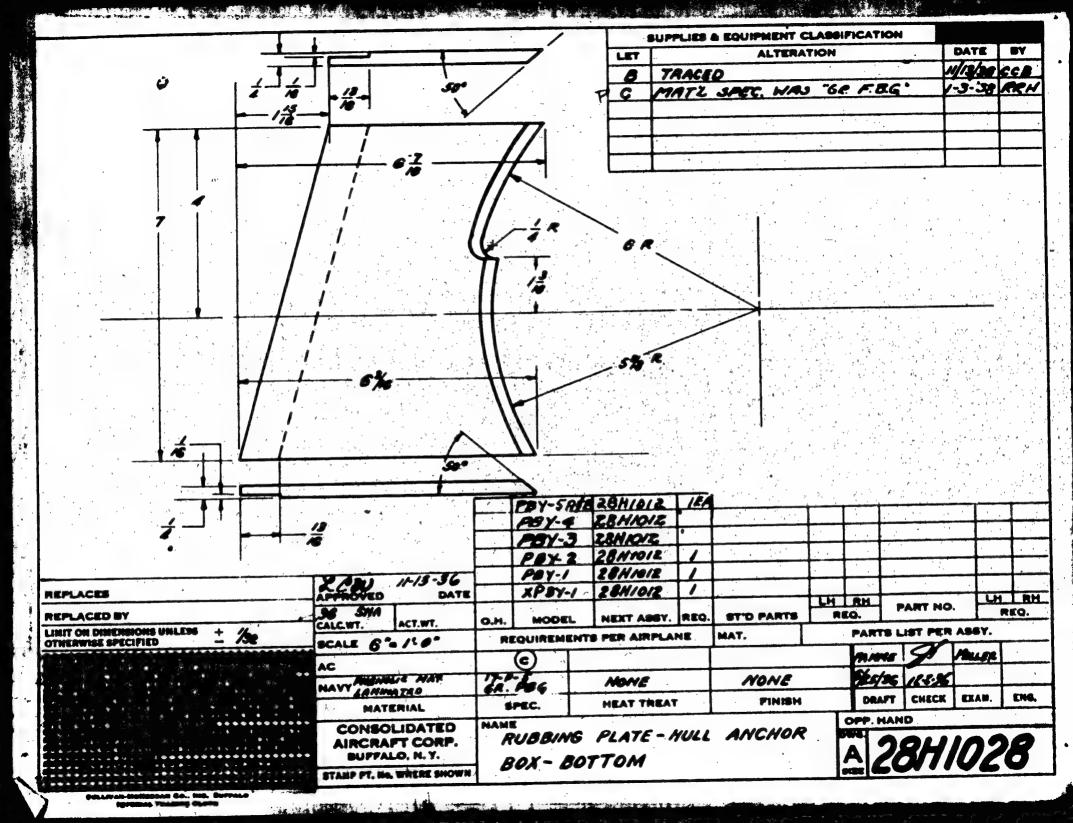


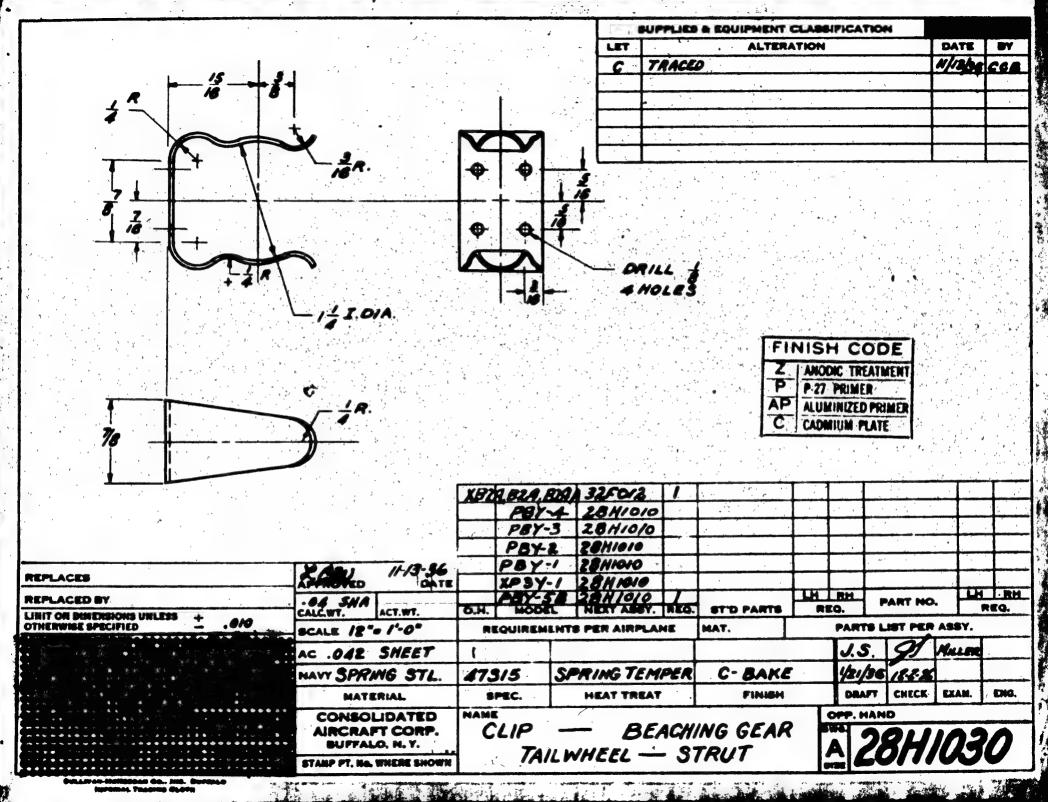
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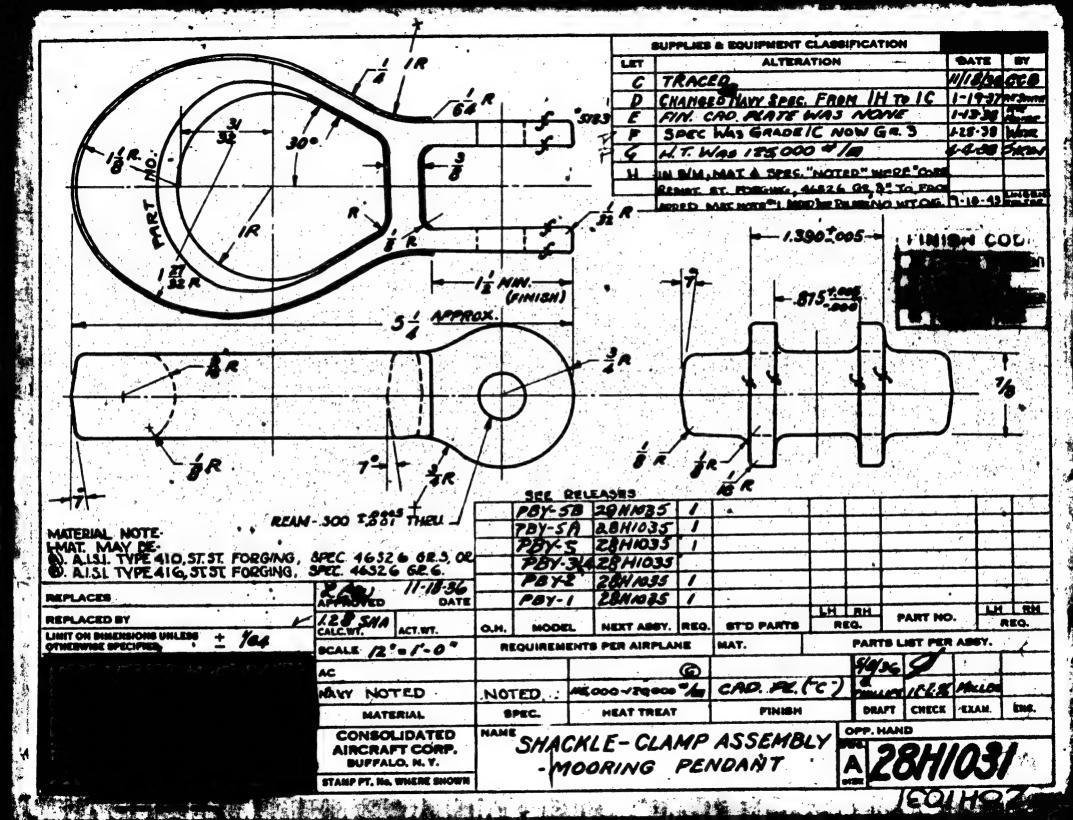
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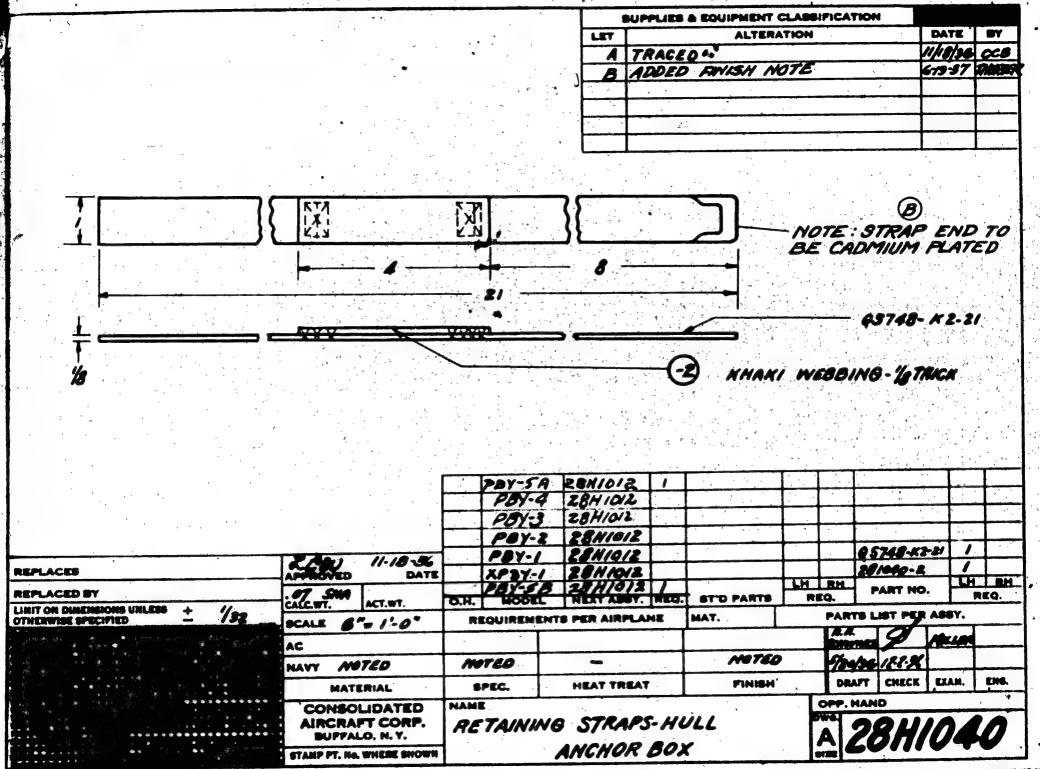








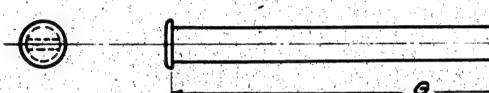




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NAME

BUFFALO, N.Y.

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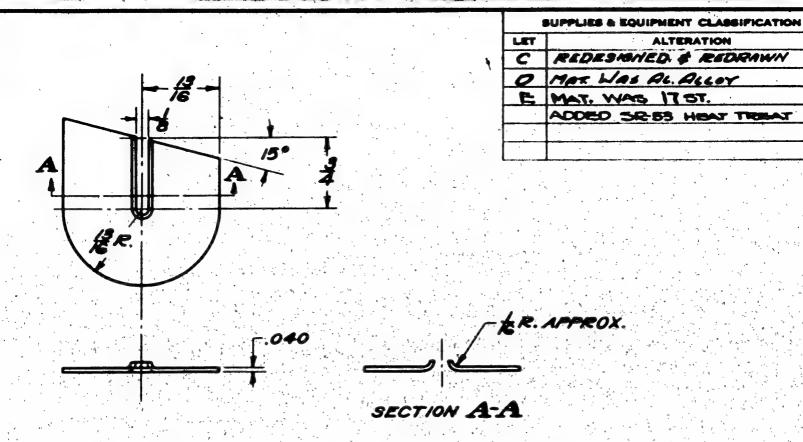
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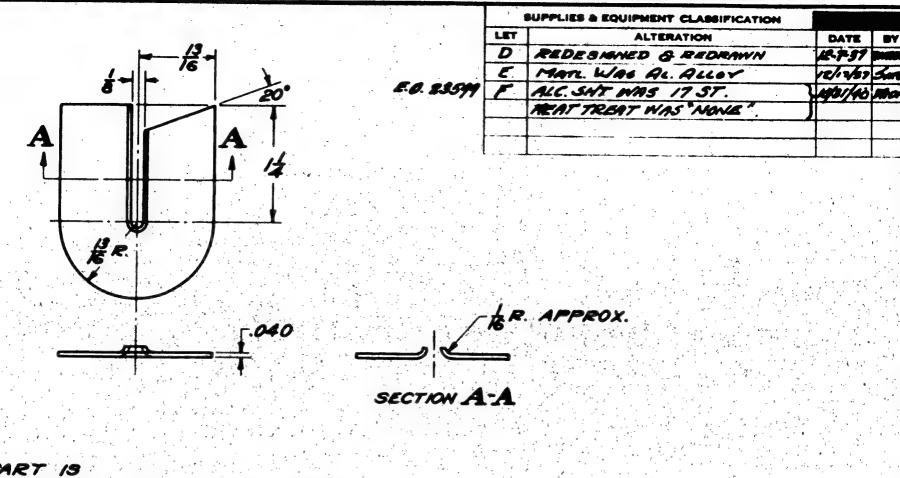


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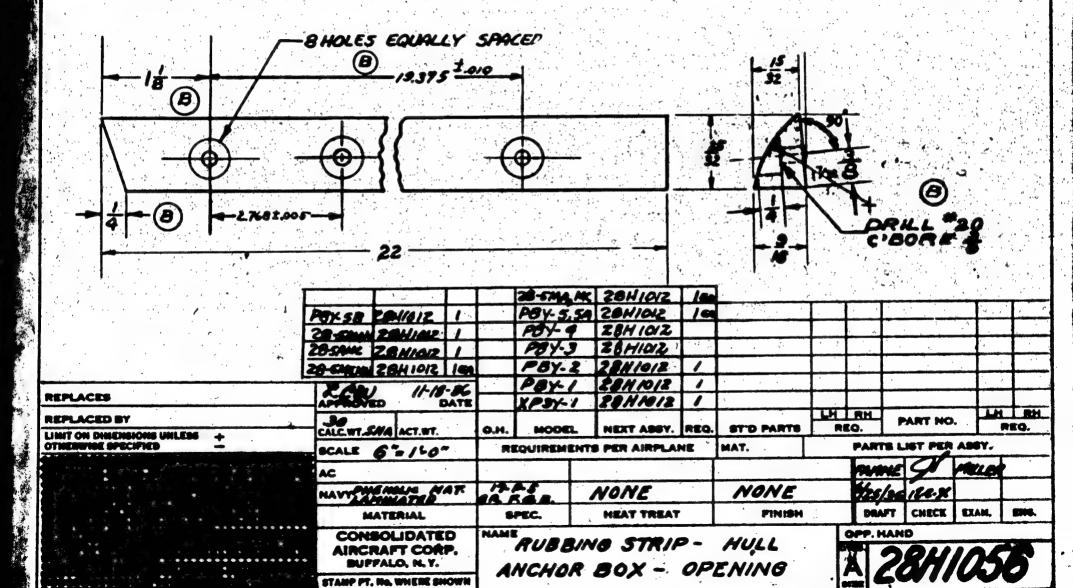
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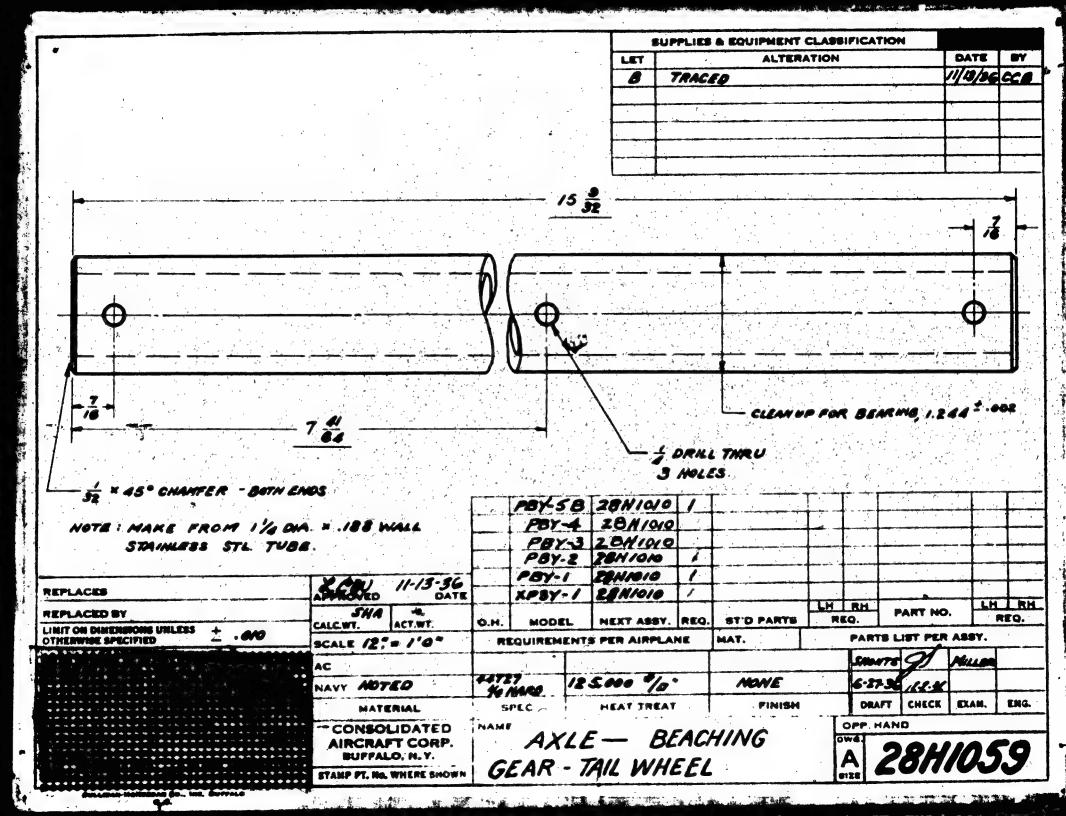
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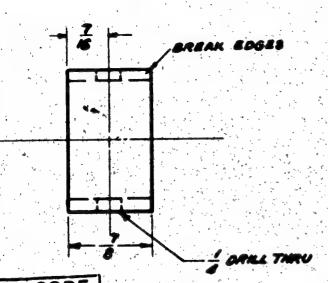
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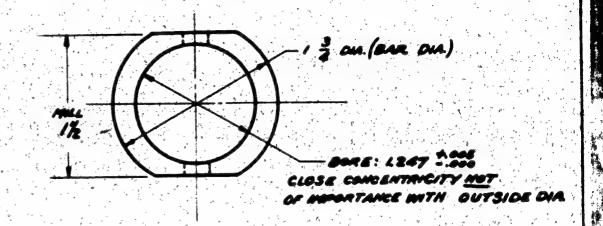
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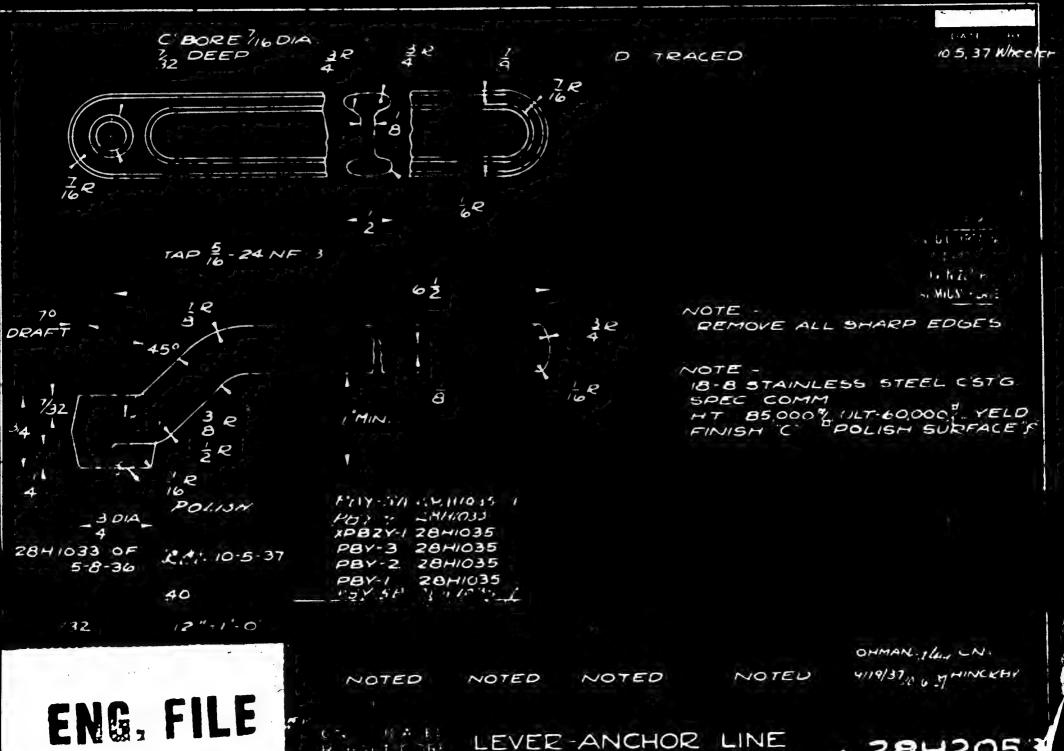
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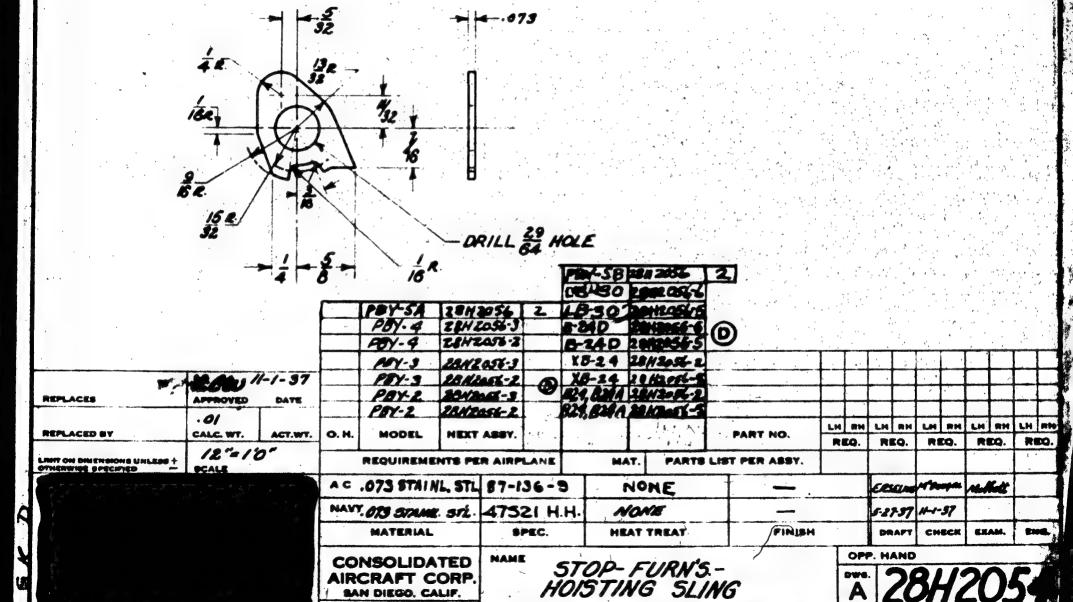
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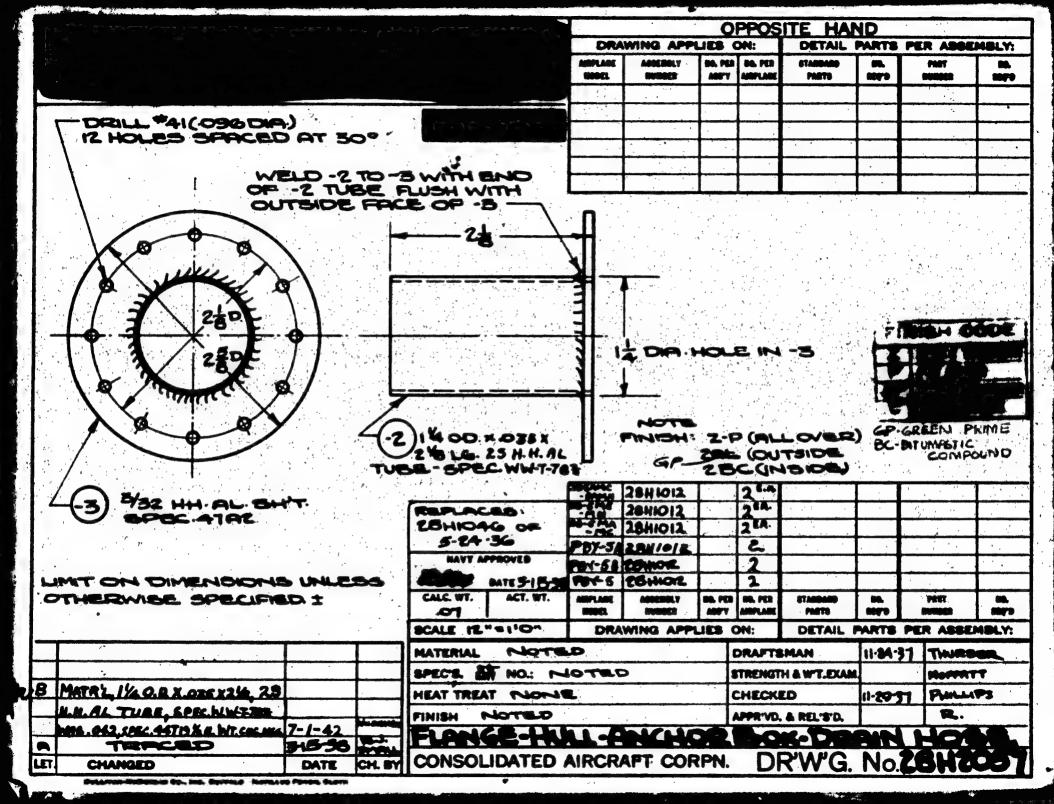
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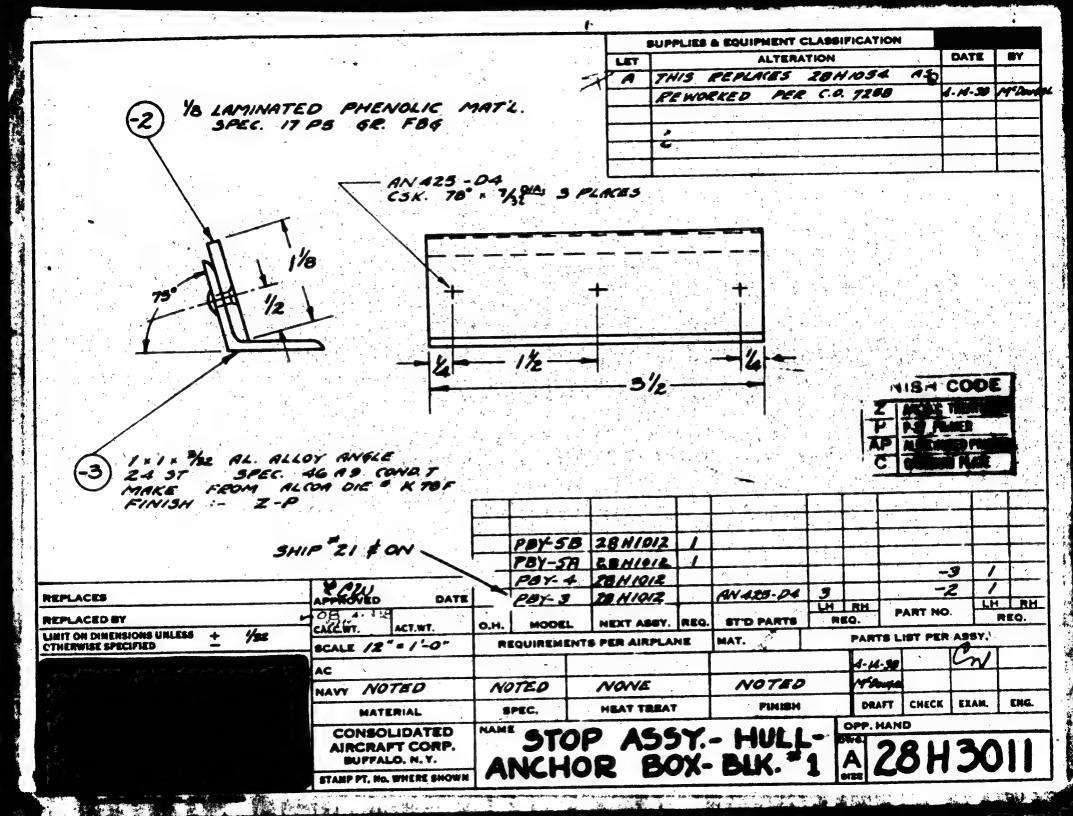
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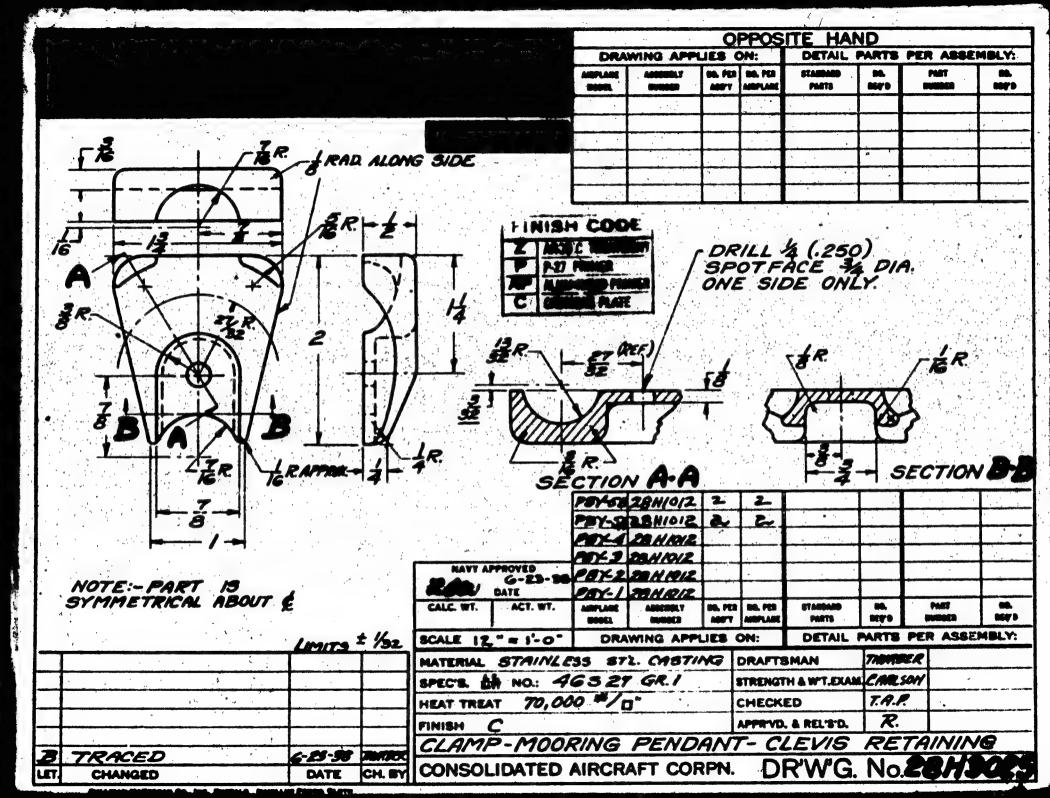
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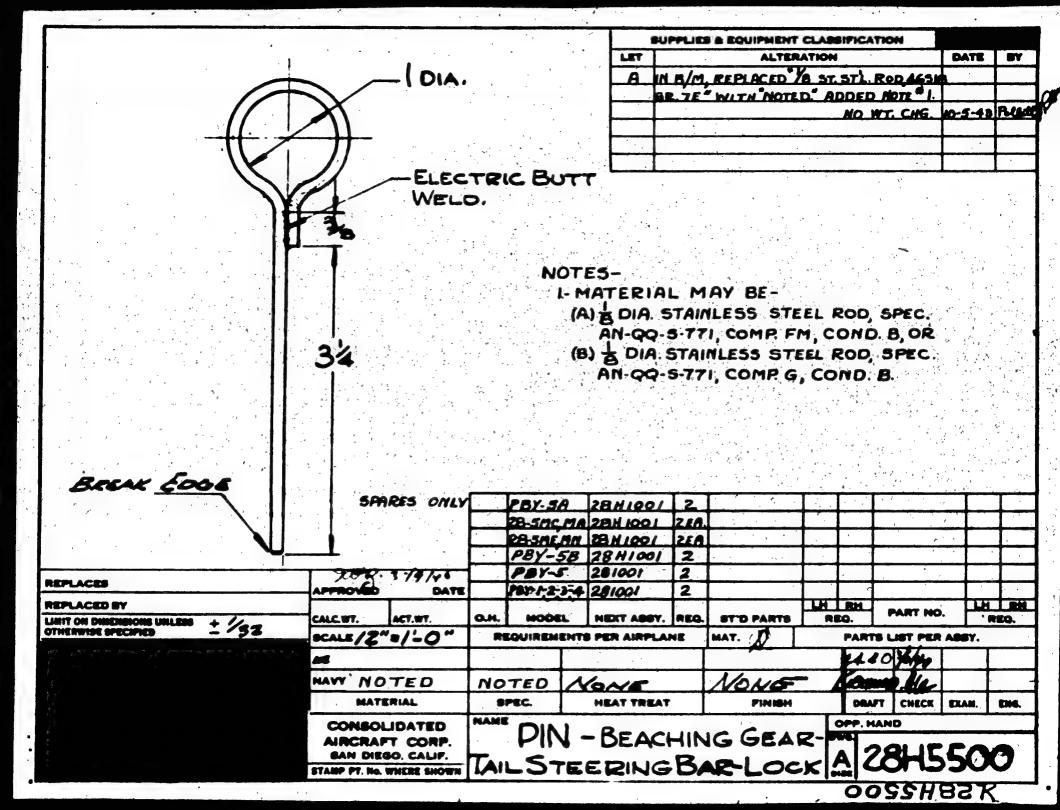


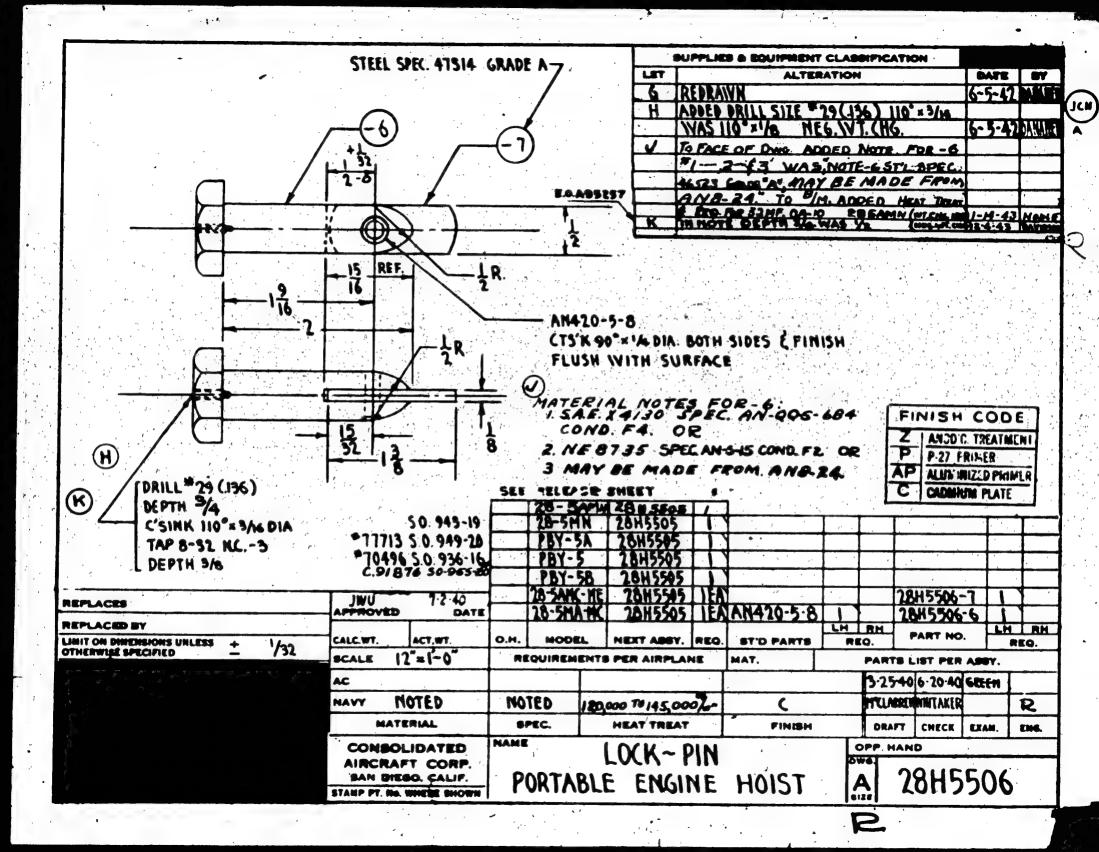
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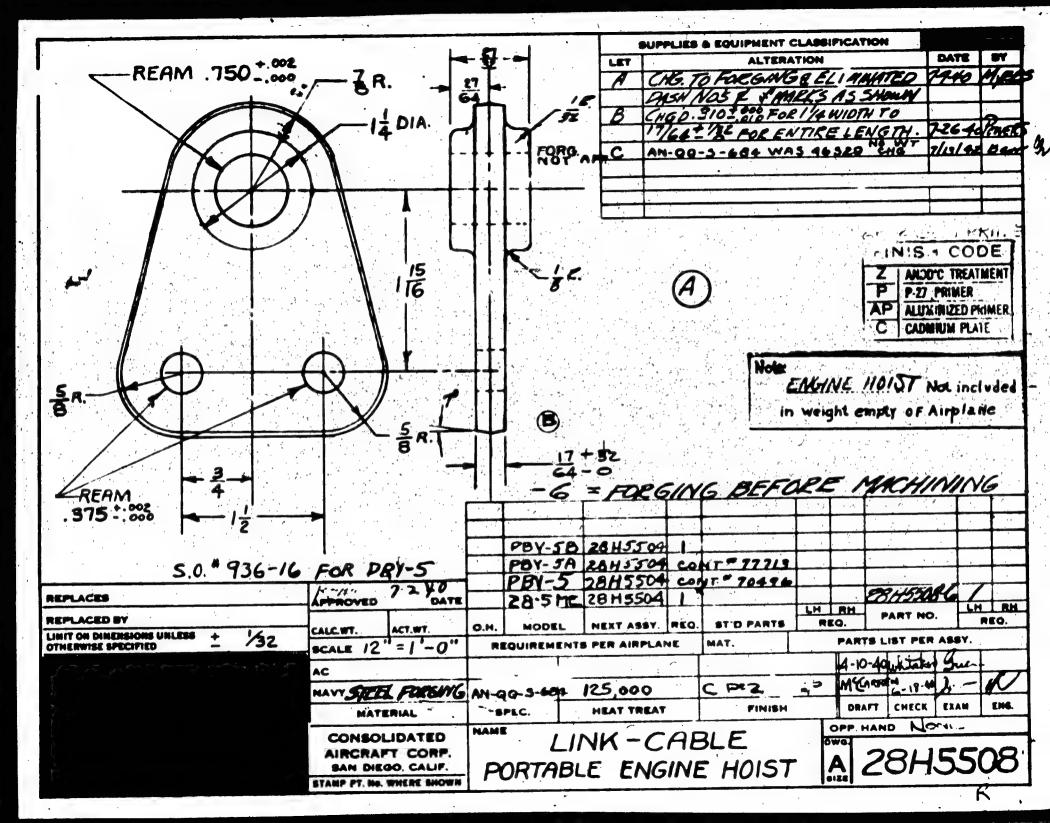


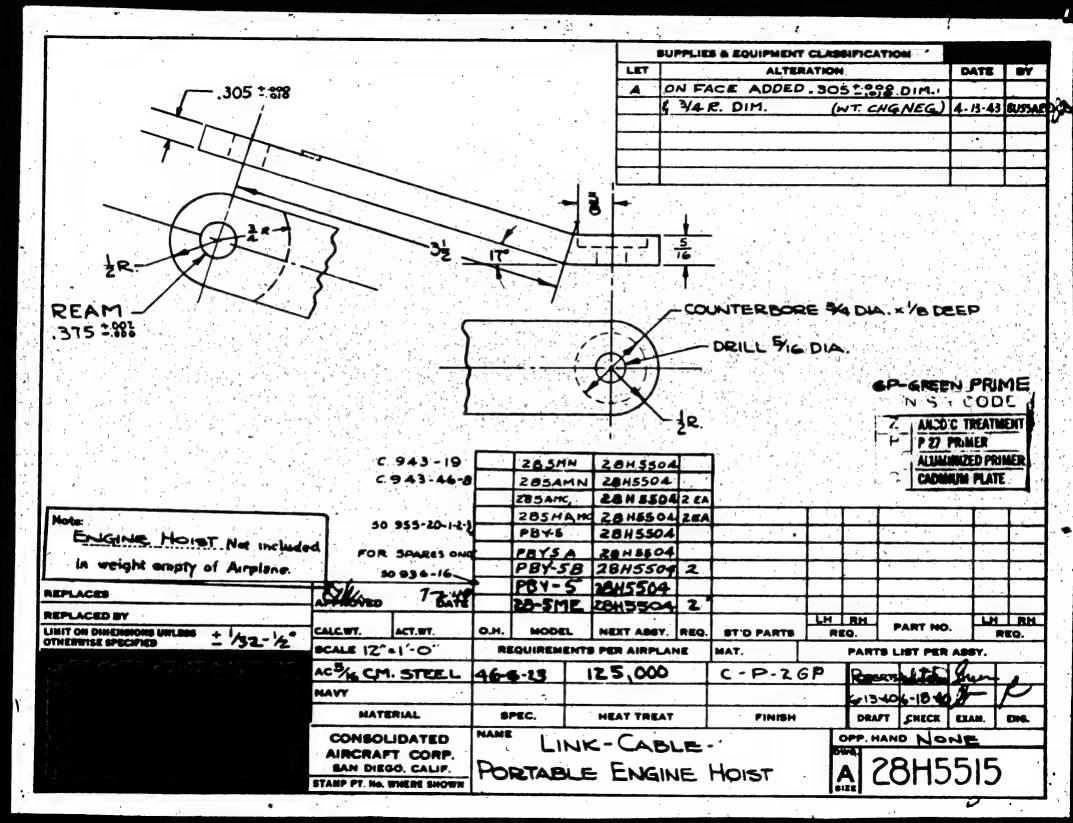


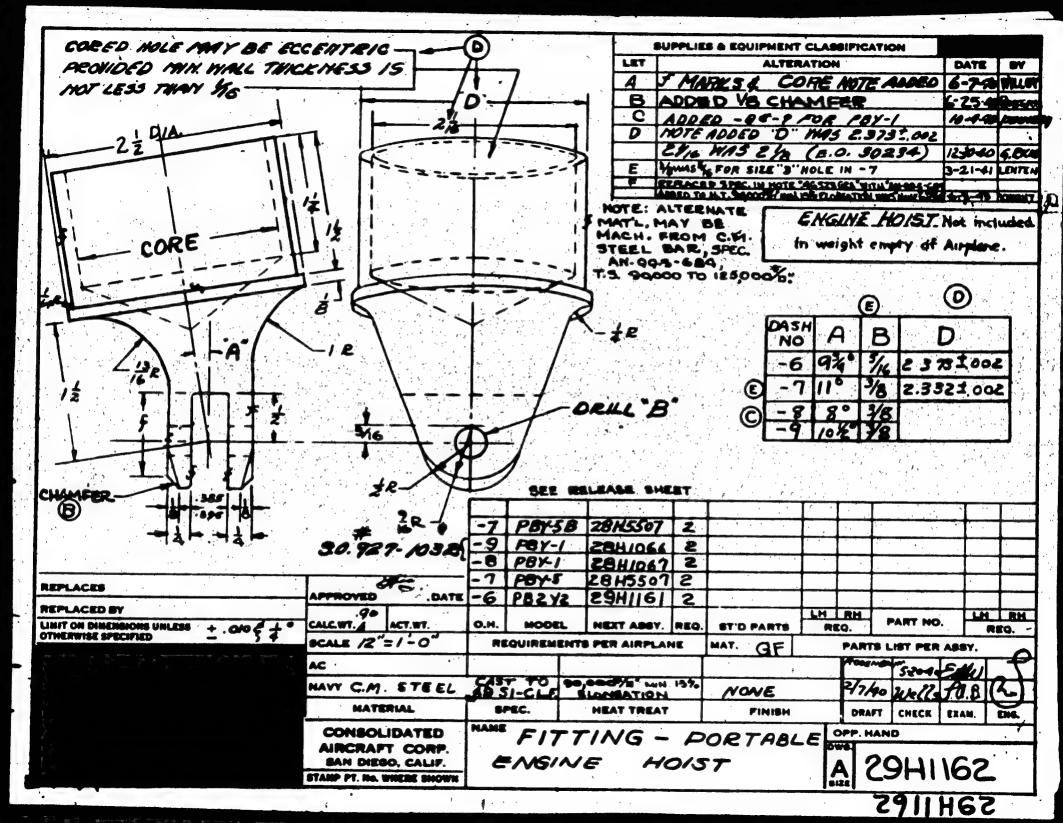




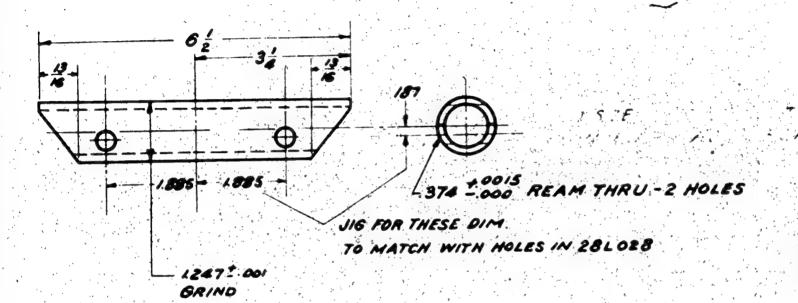








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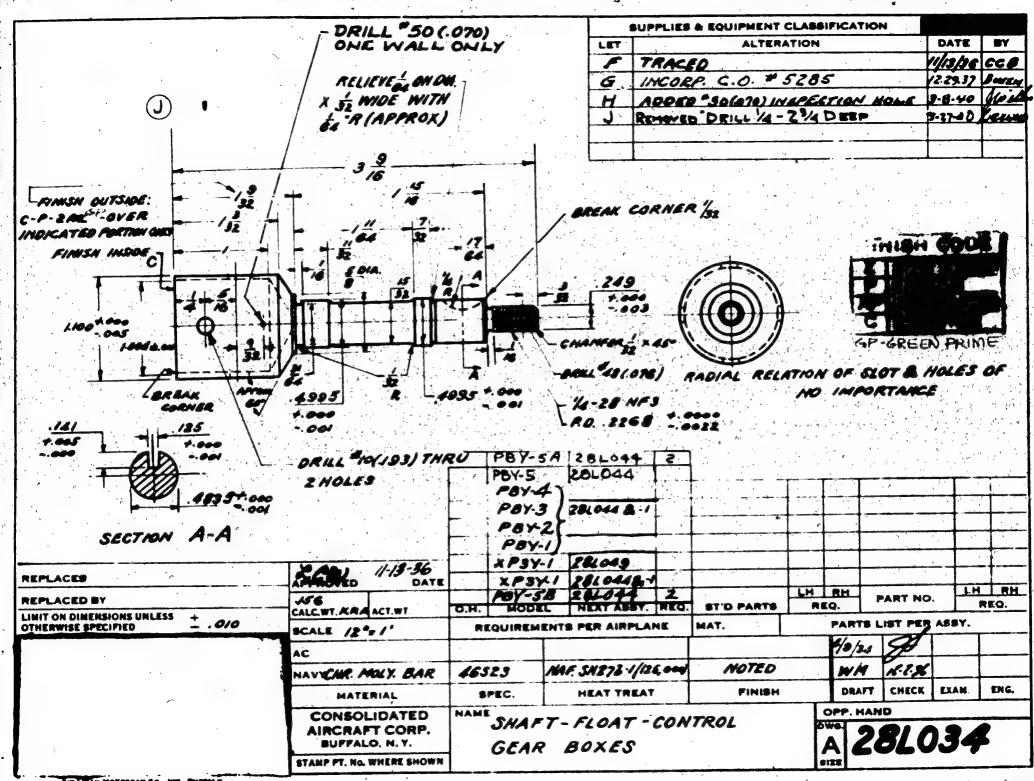
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CONSOLIDATED AIRCRAFT CORP. BUFFALO, N.Y.

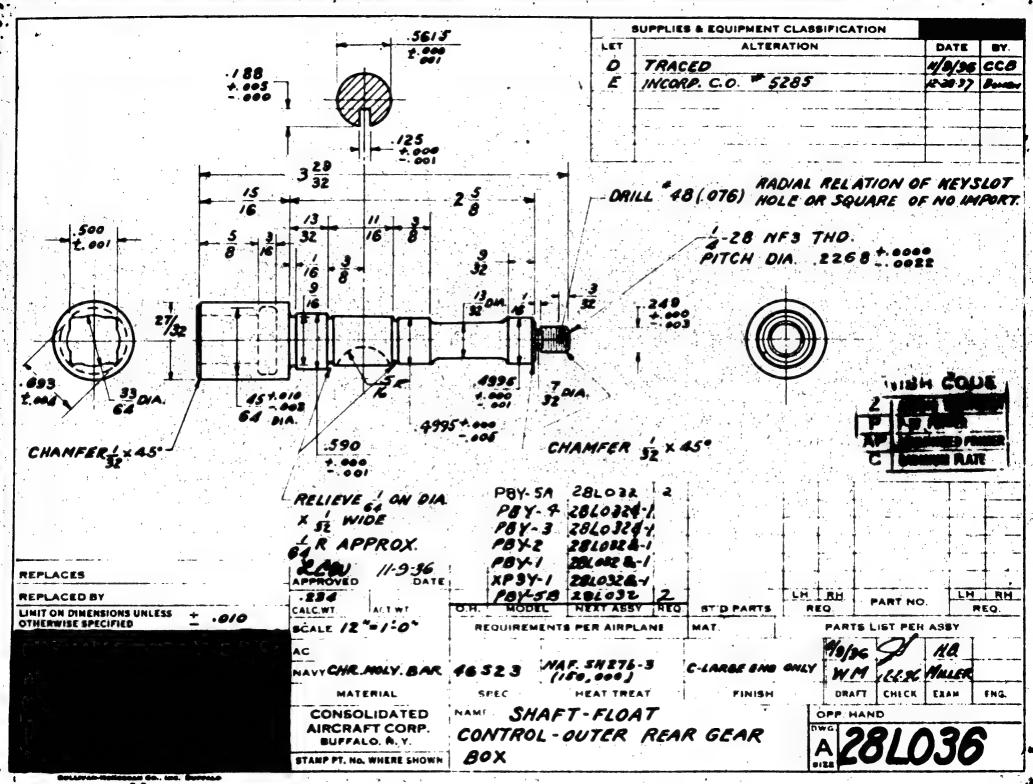
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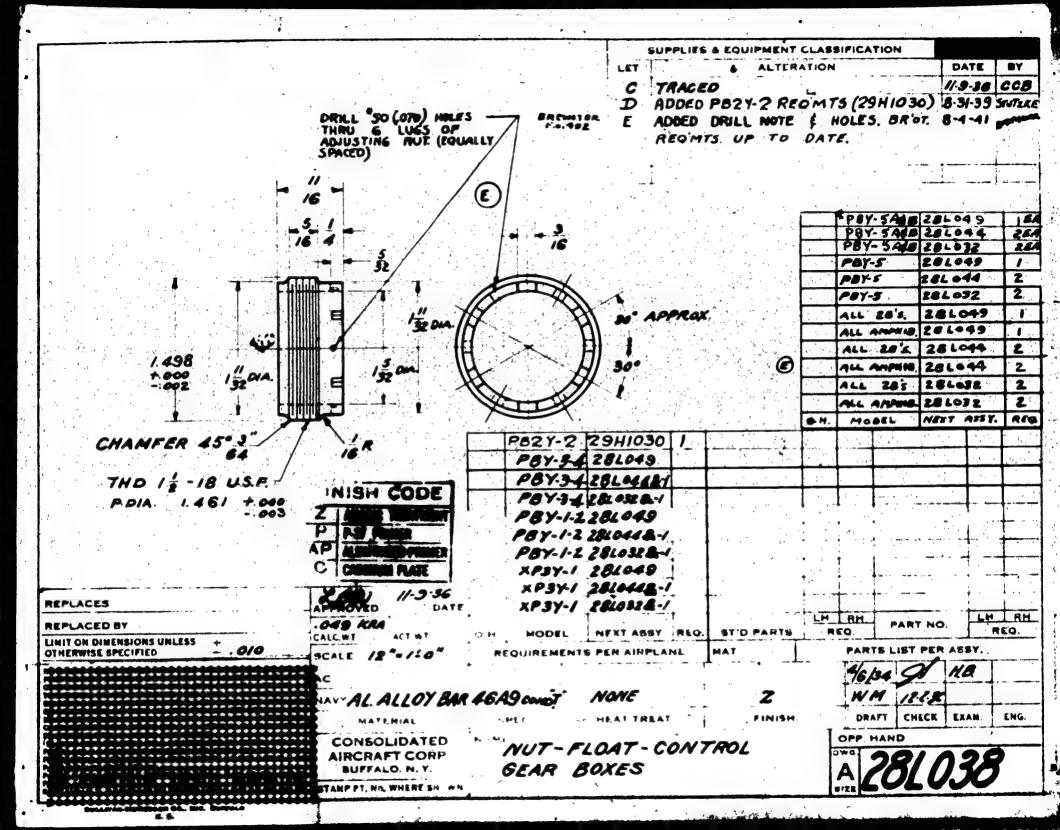
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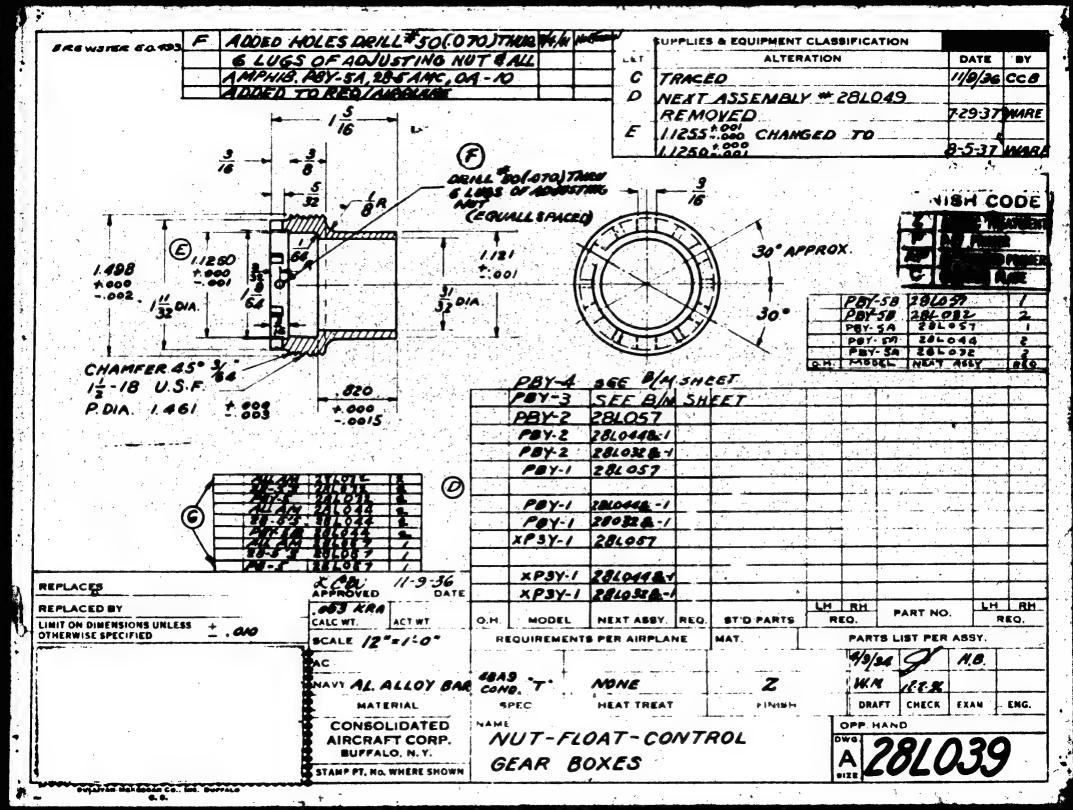
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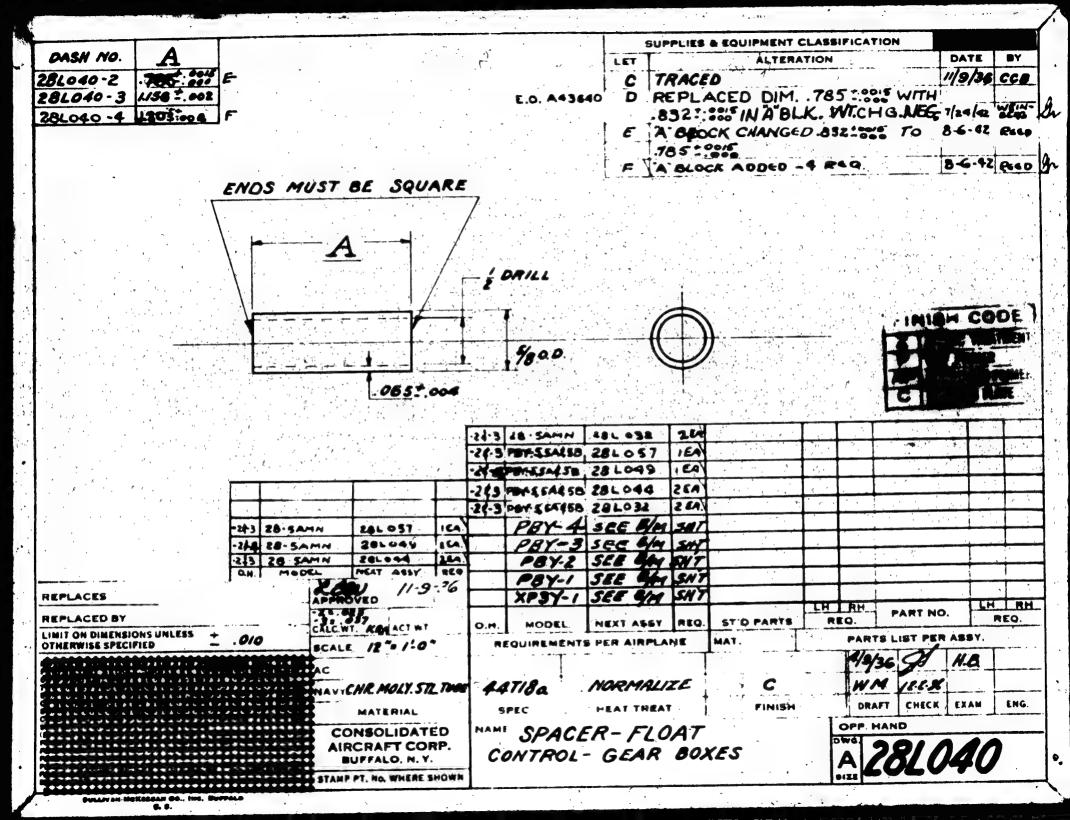


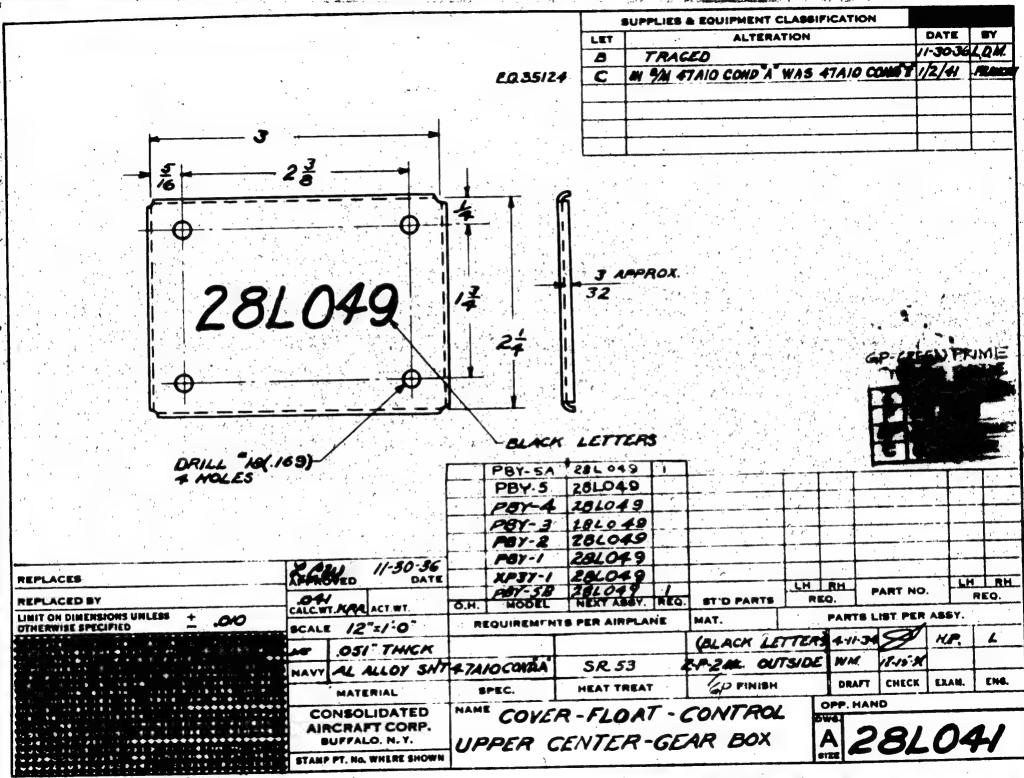
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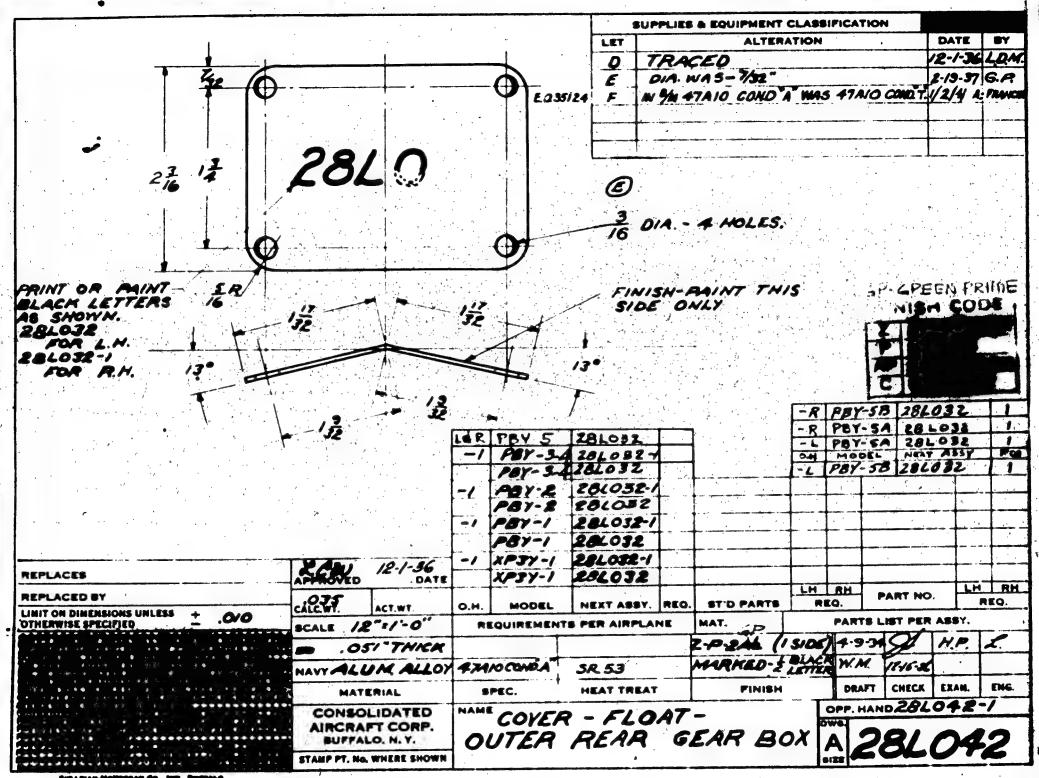




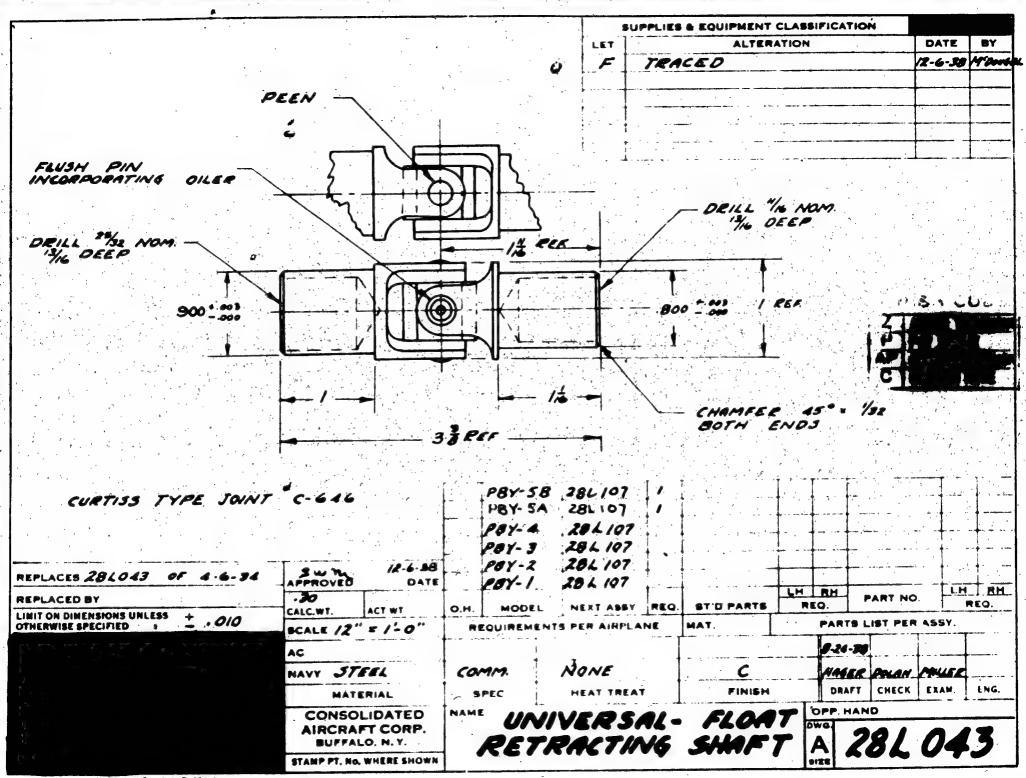


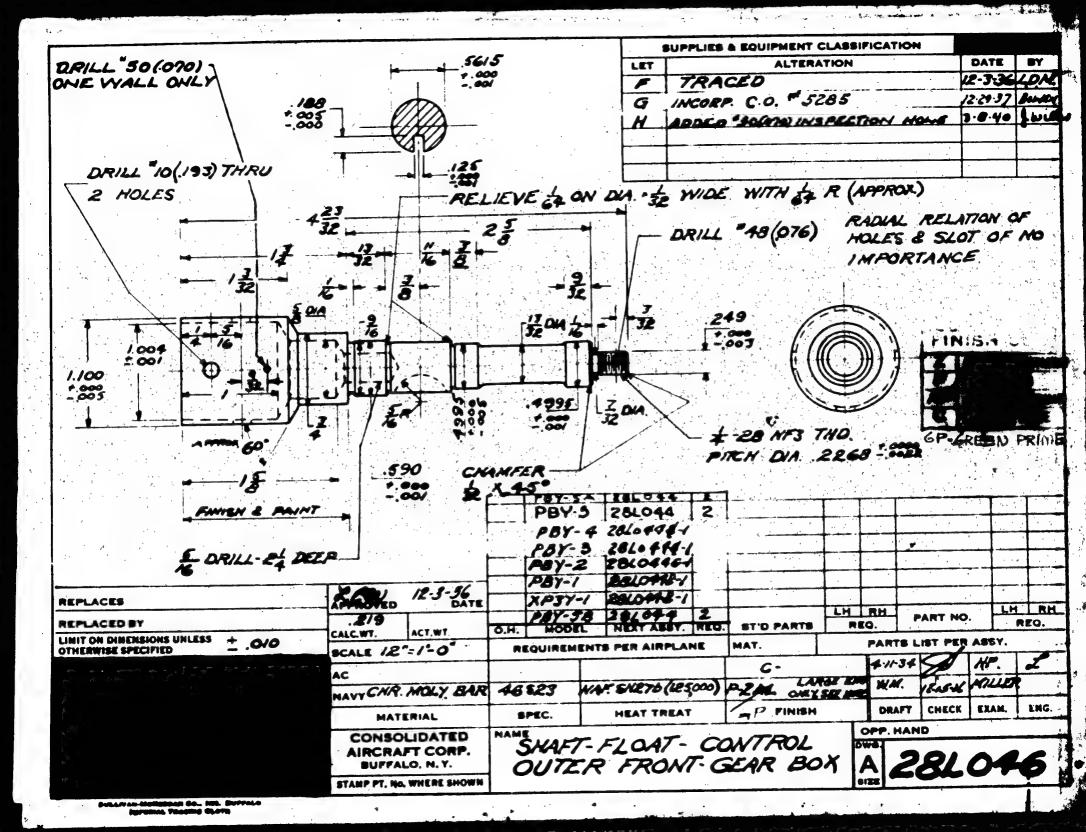


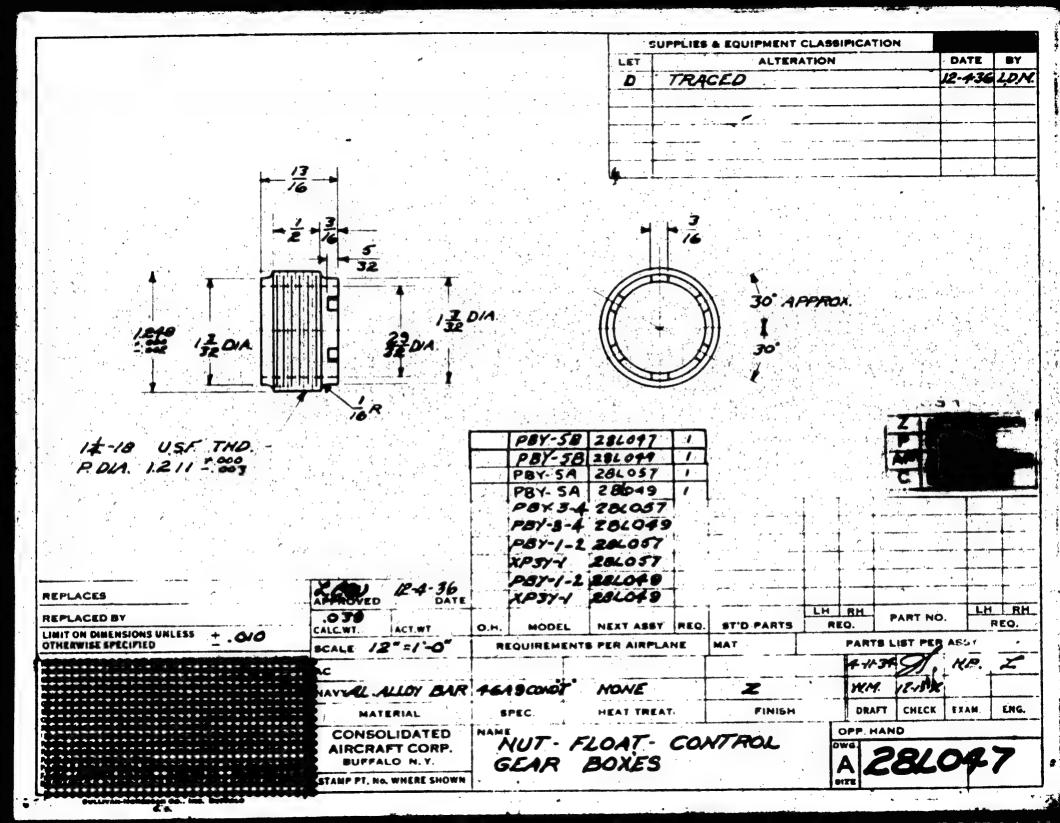
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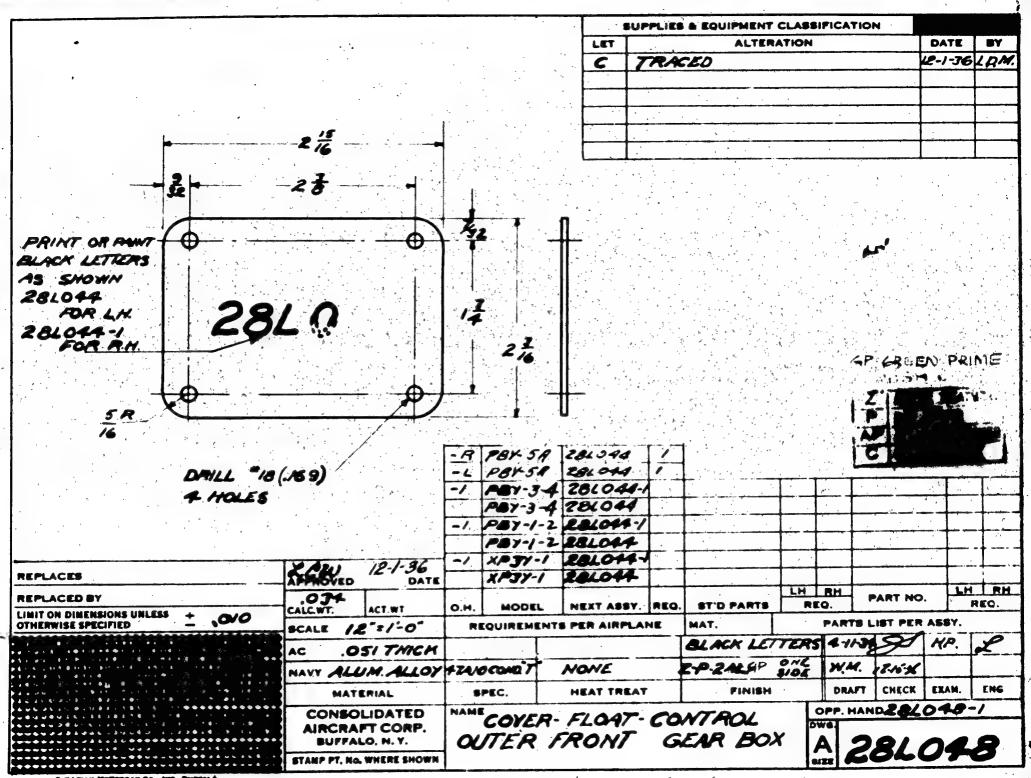


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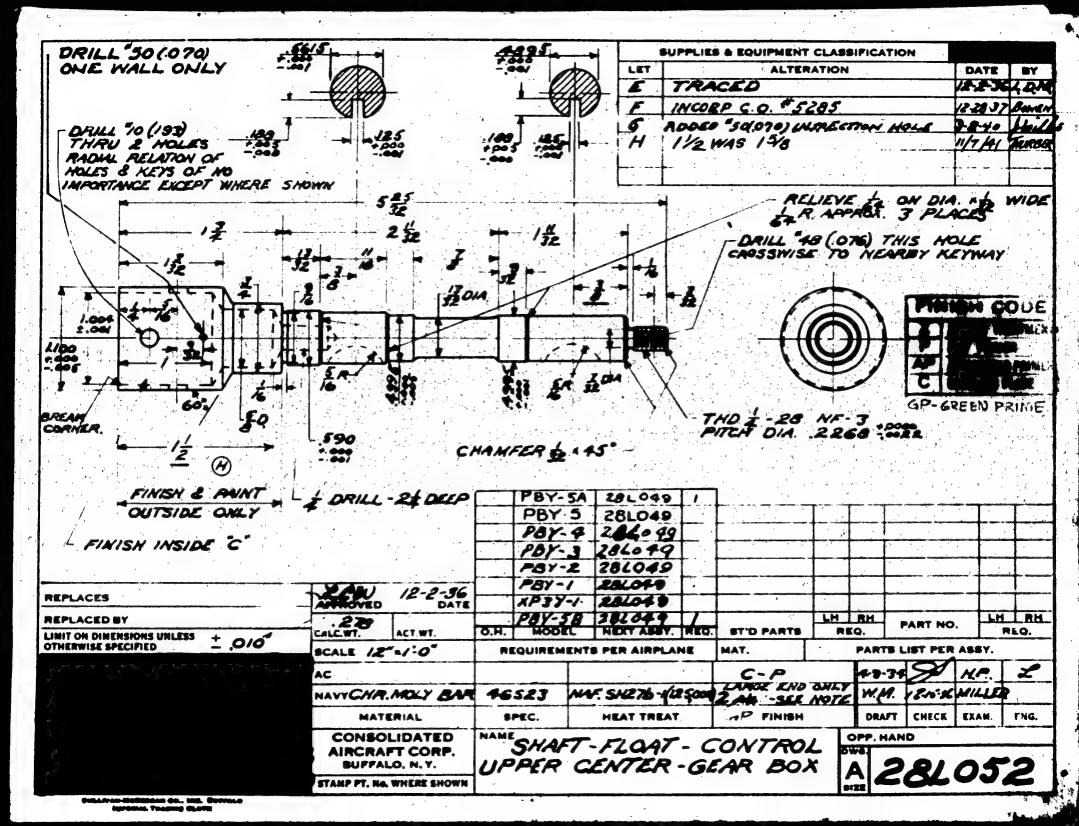


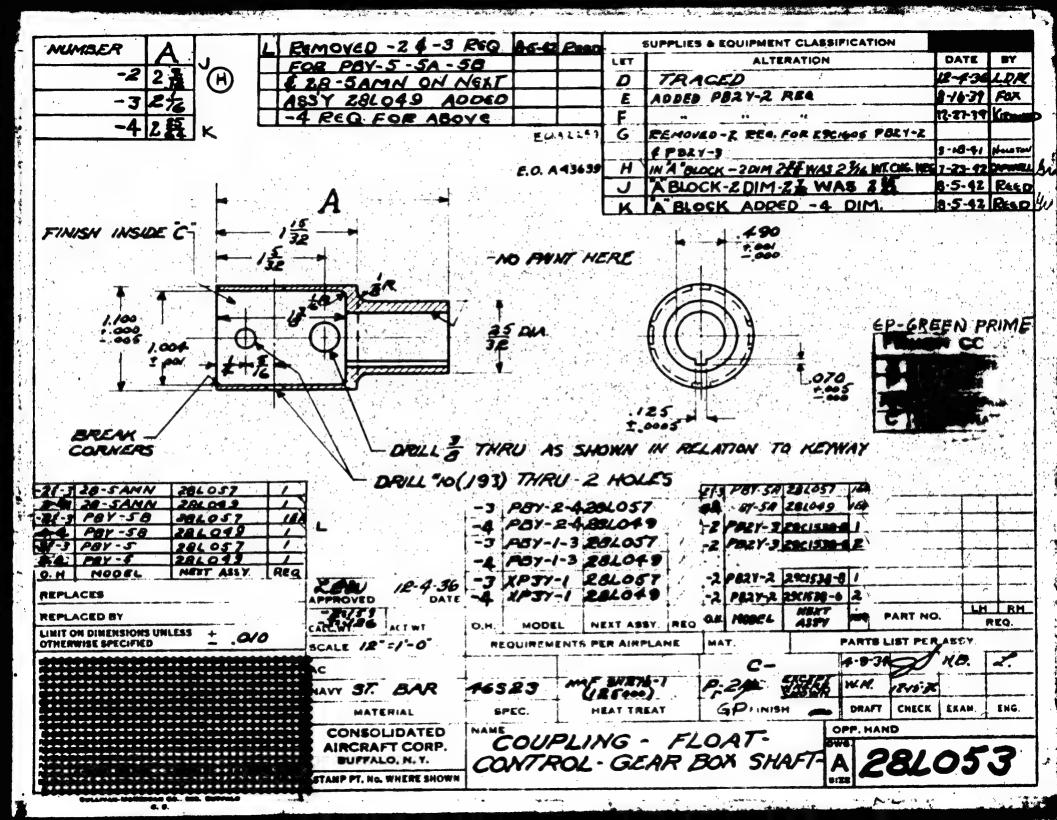


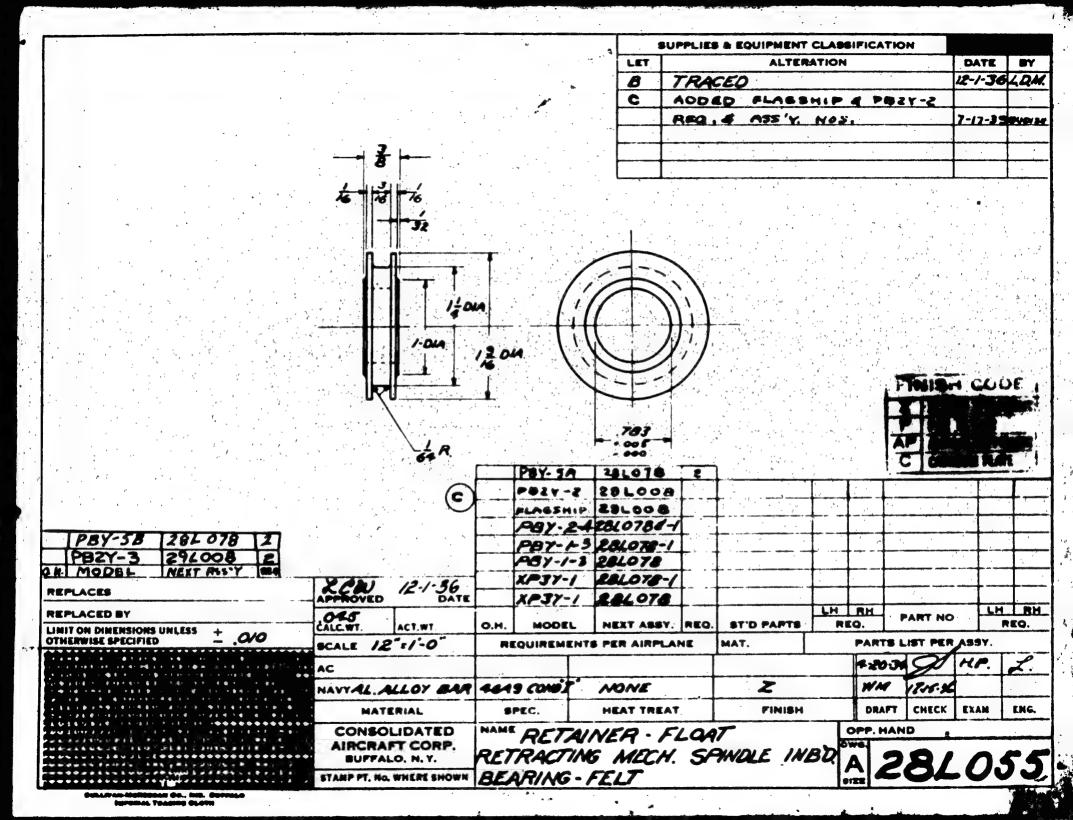




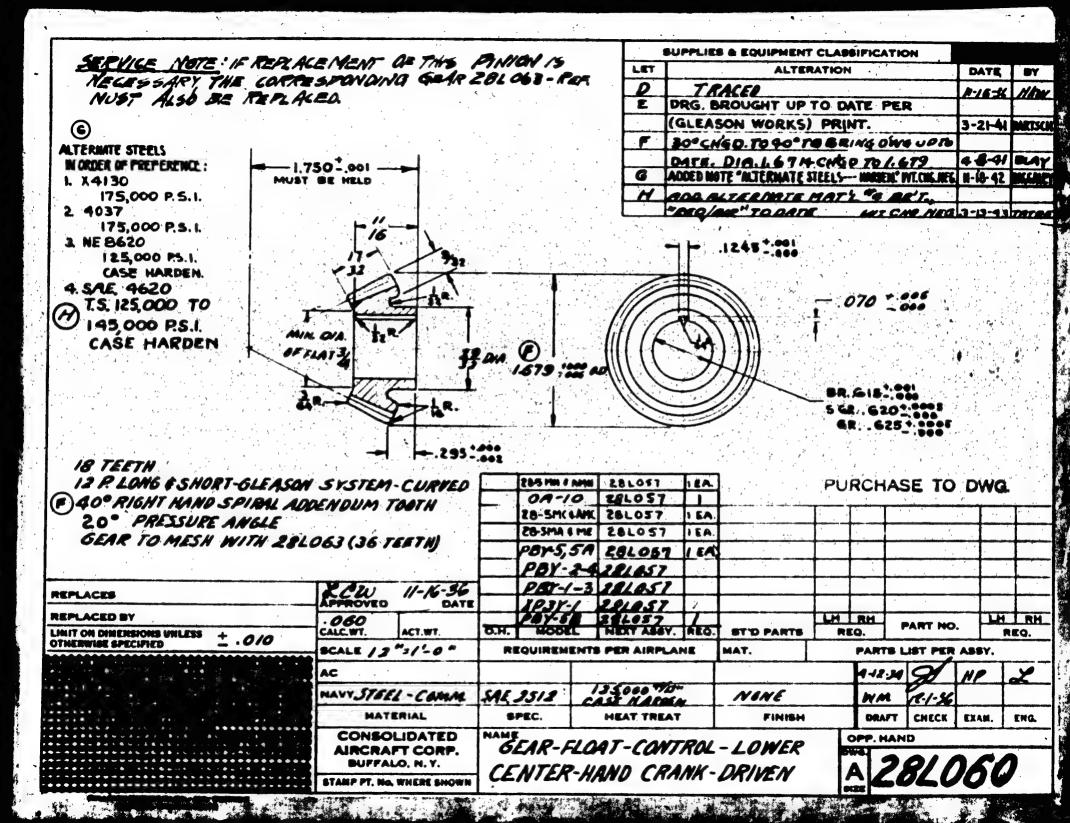
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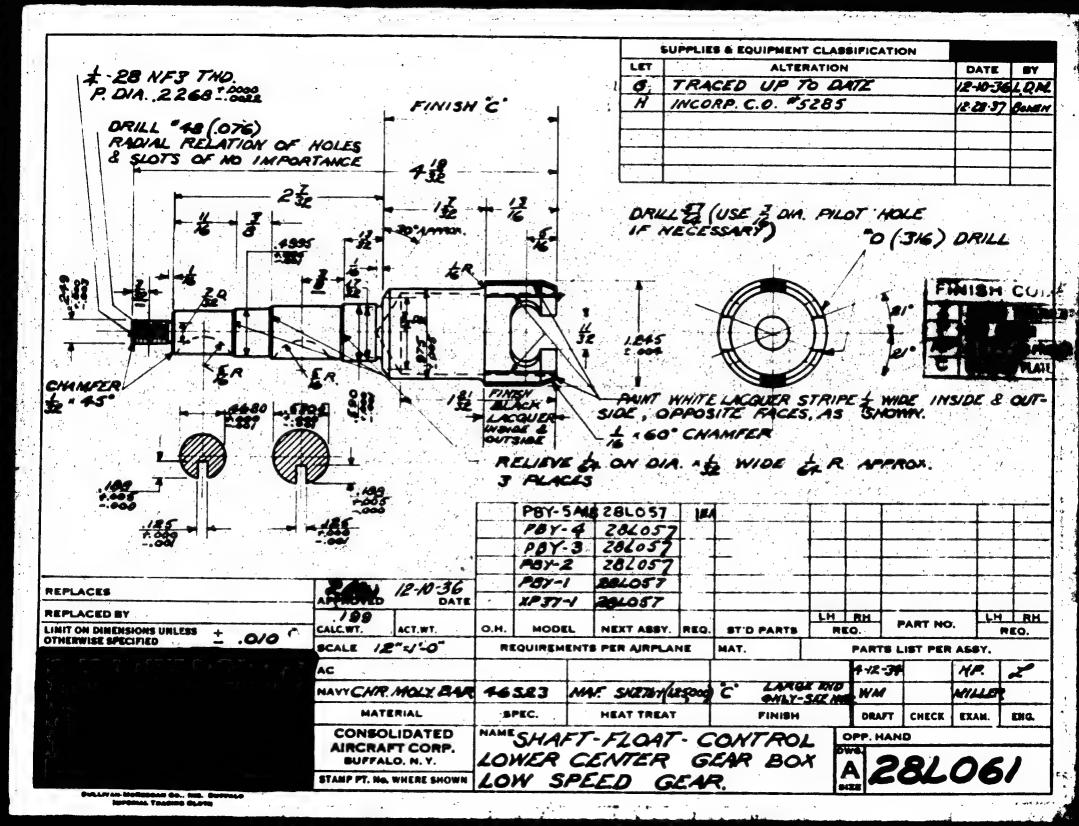


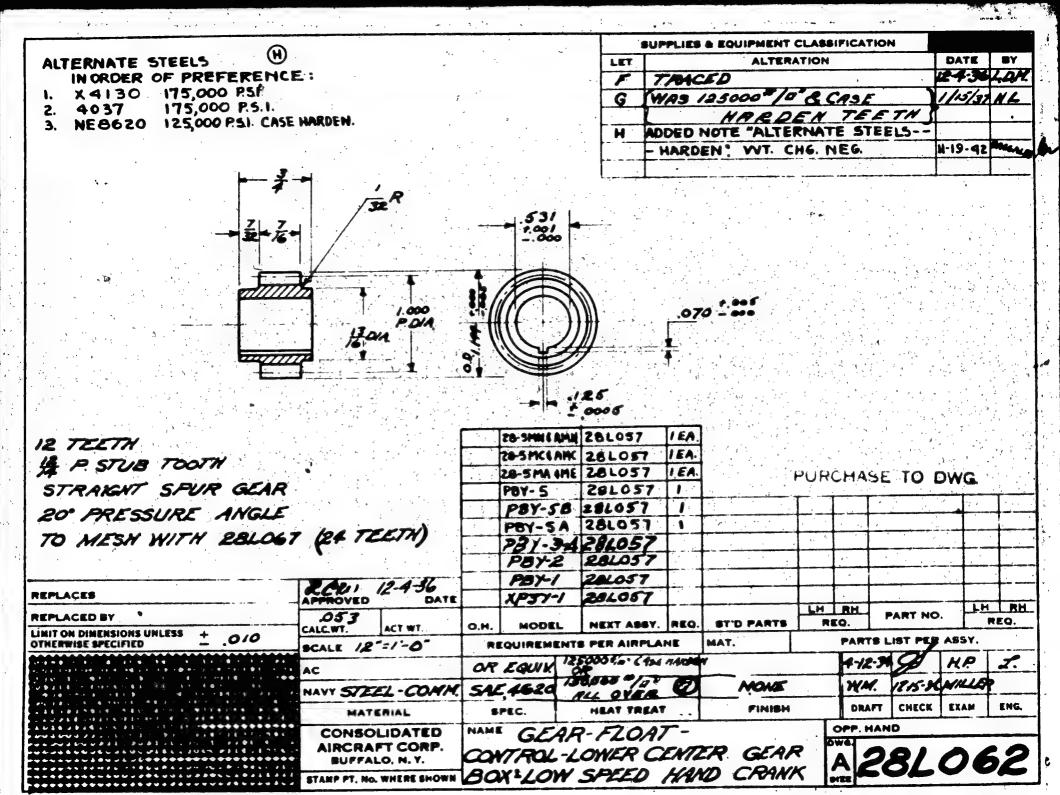


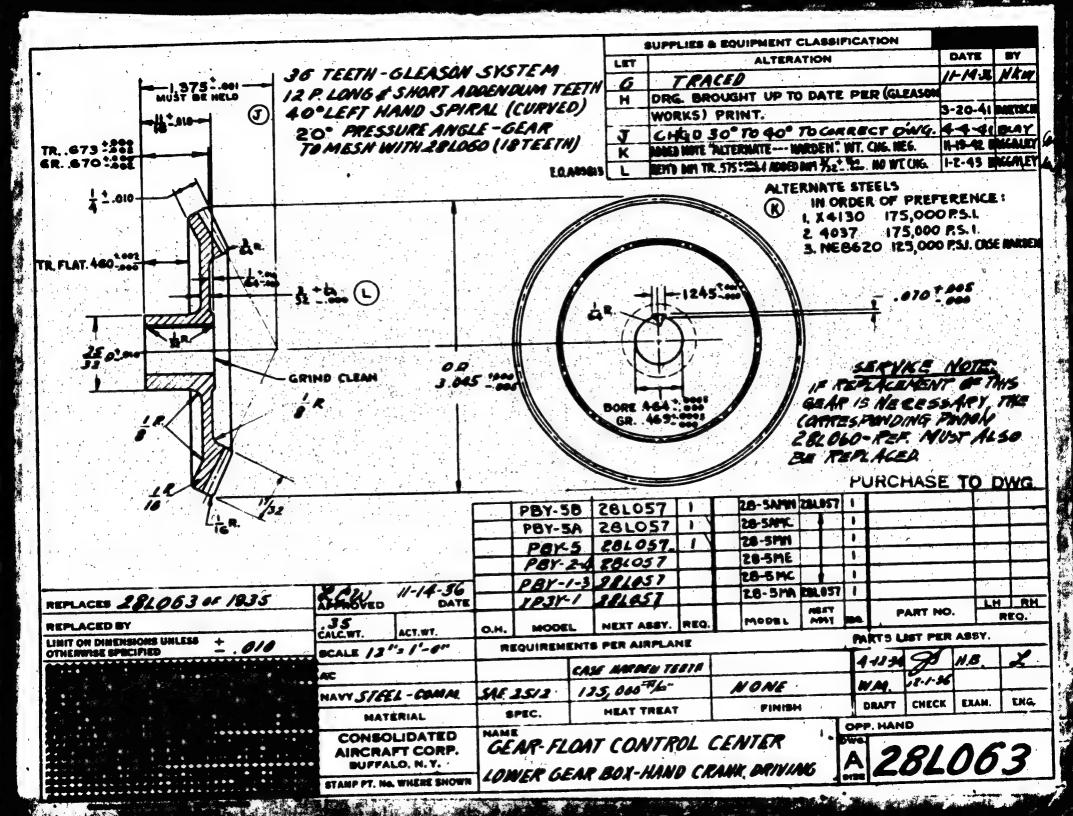


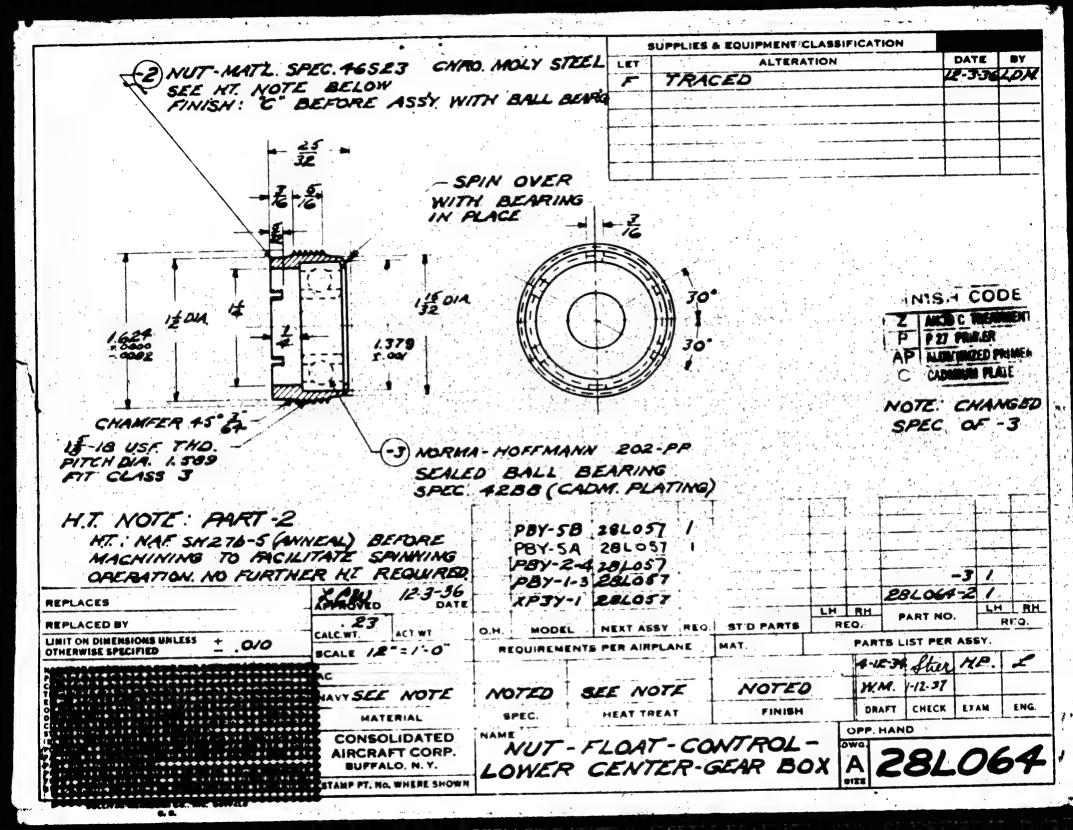
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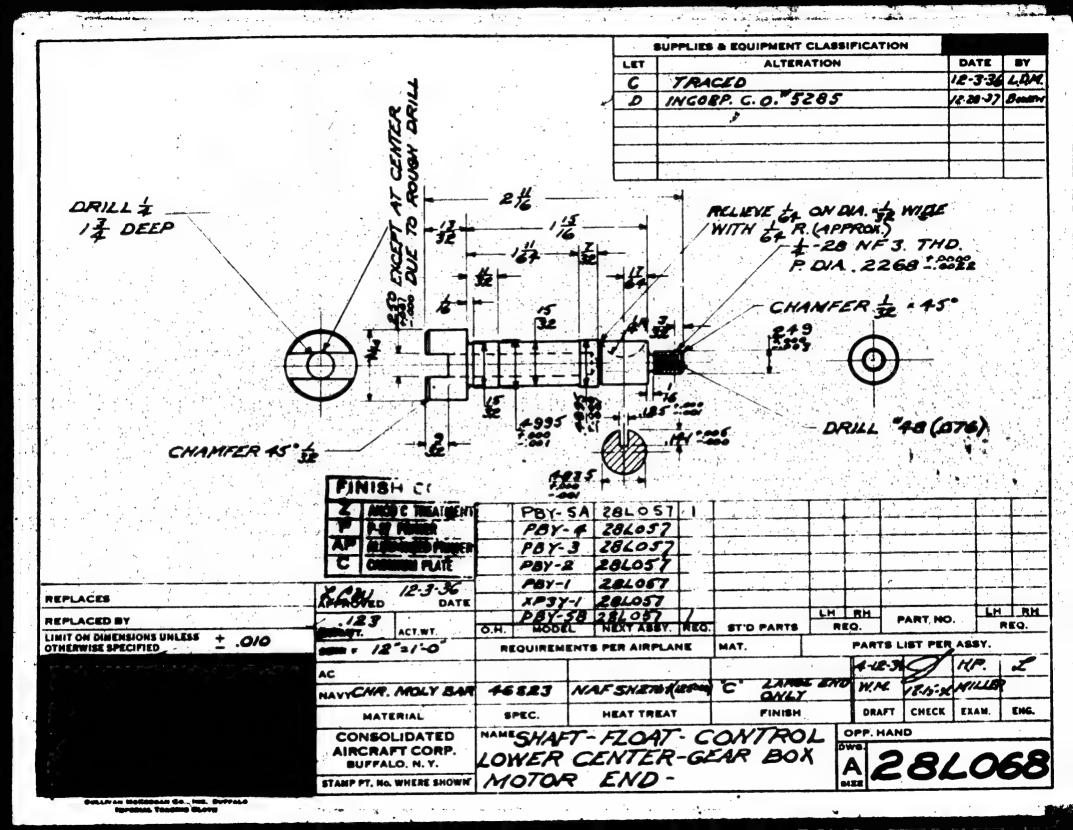


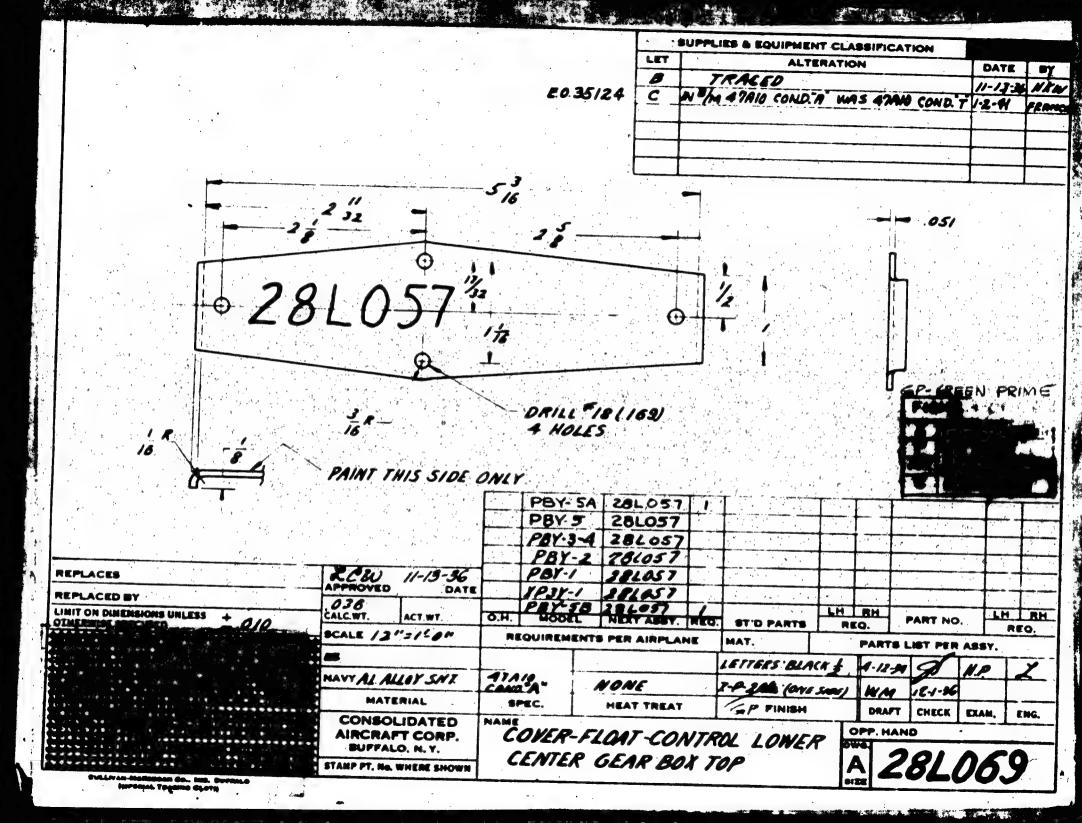






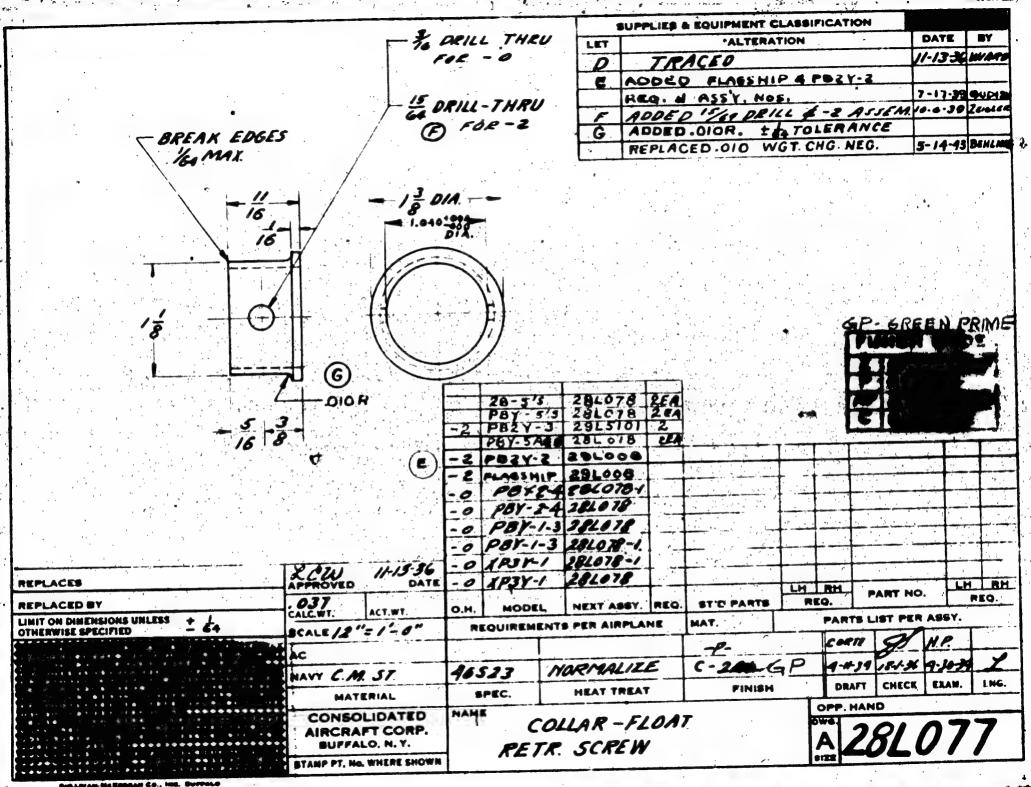


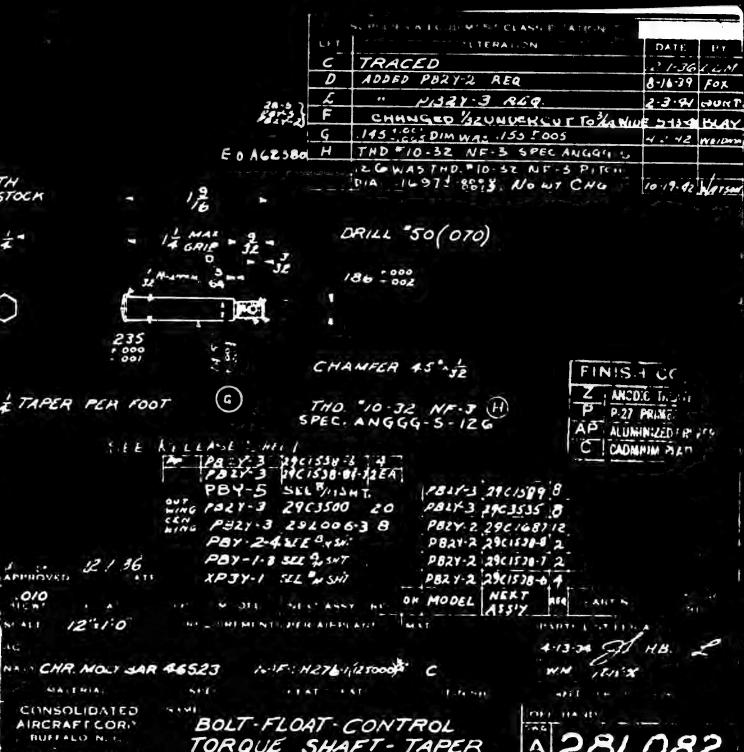




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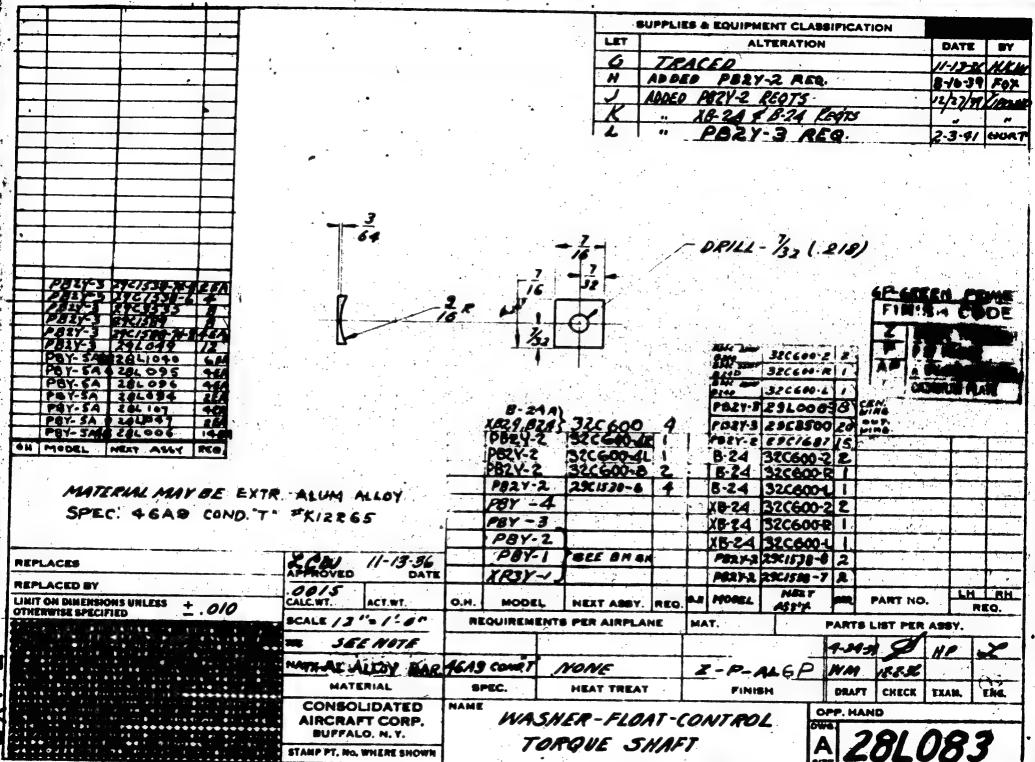
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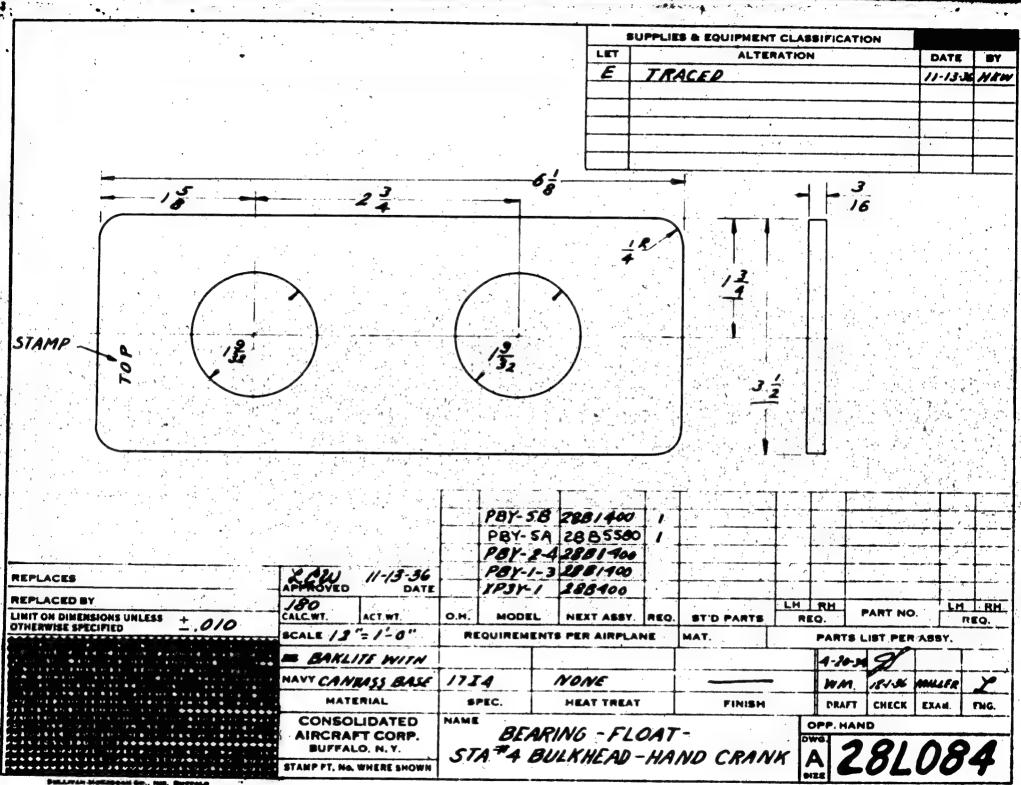
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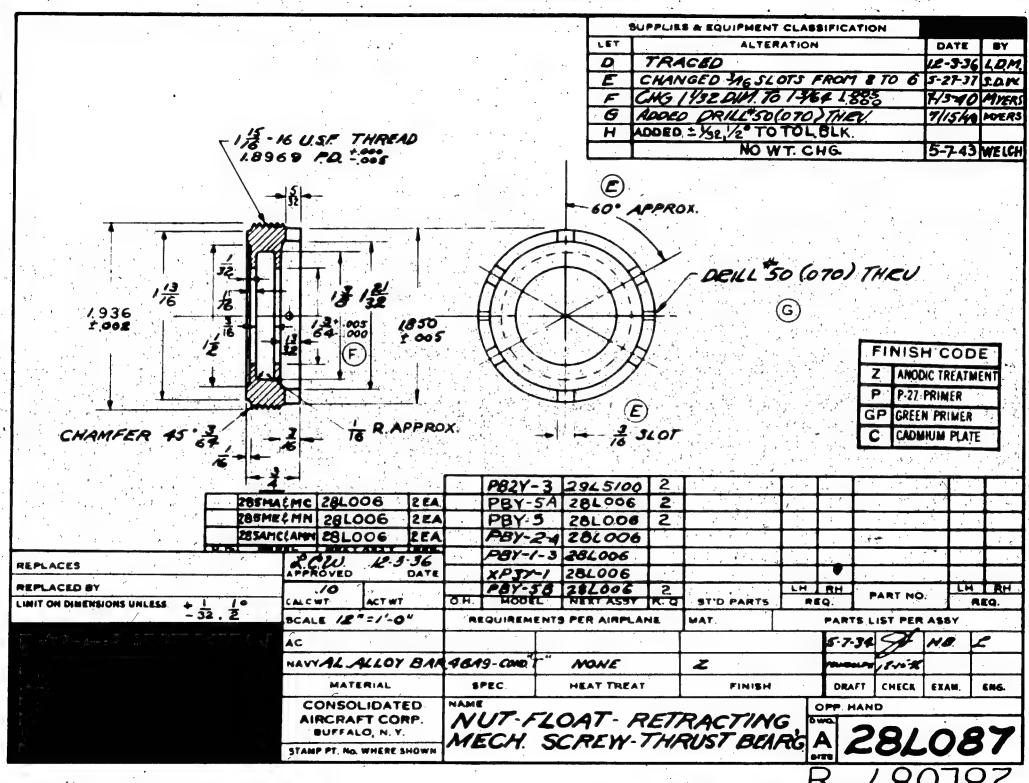
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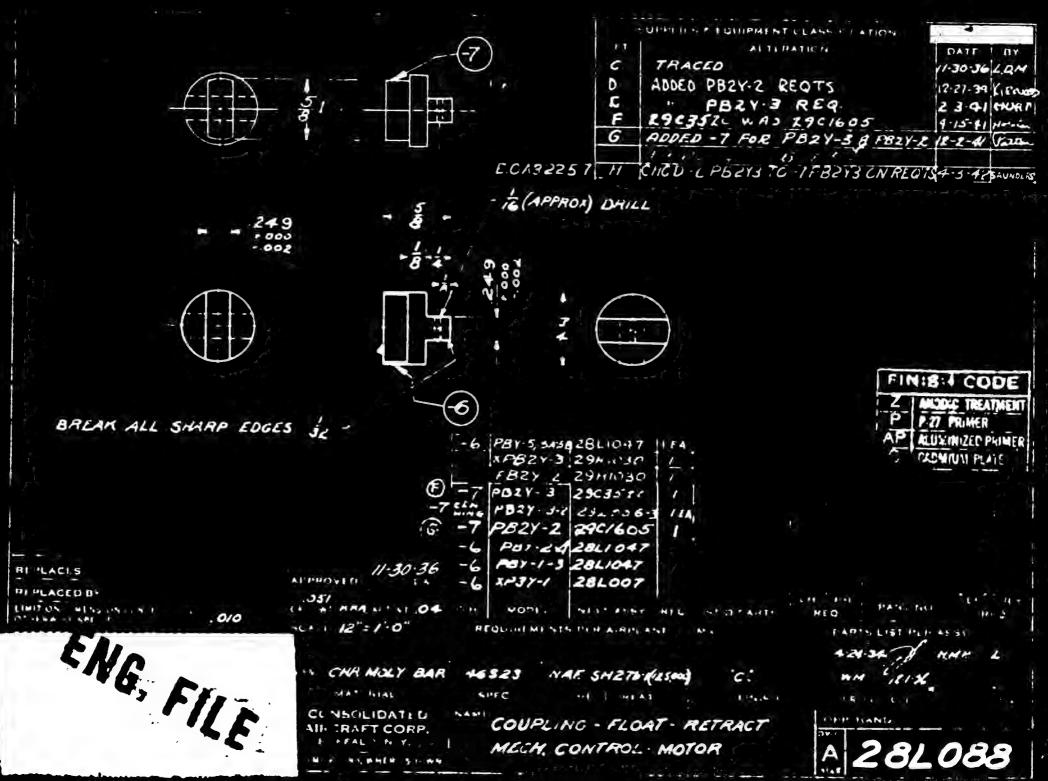


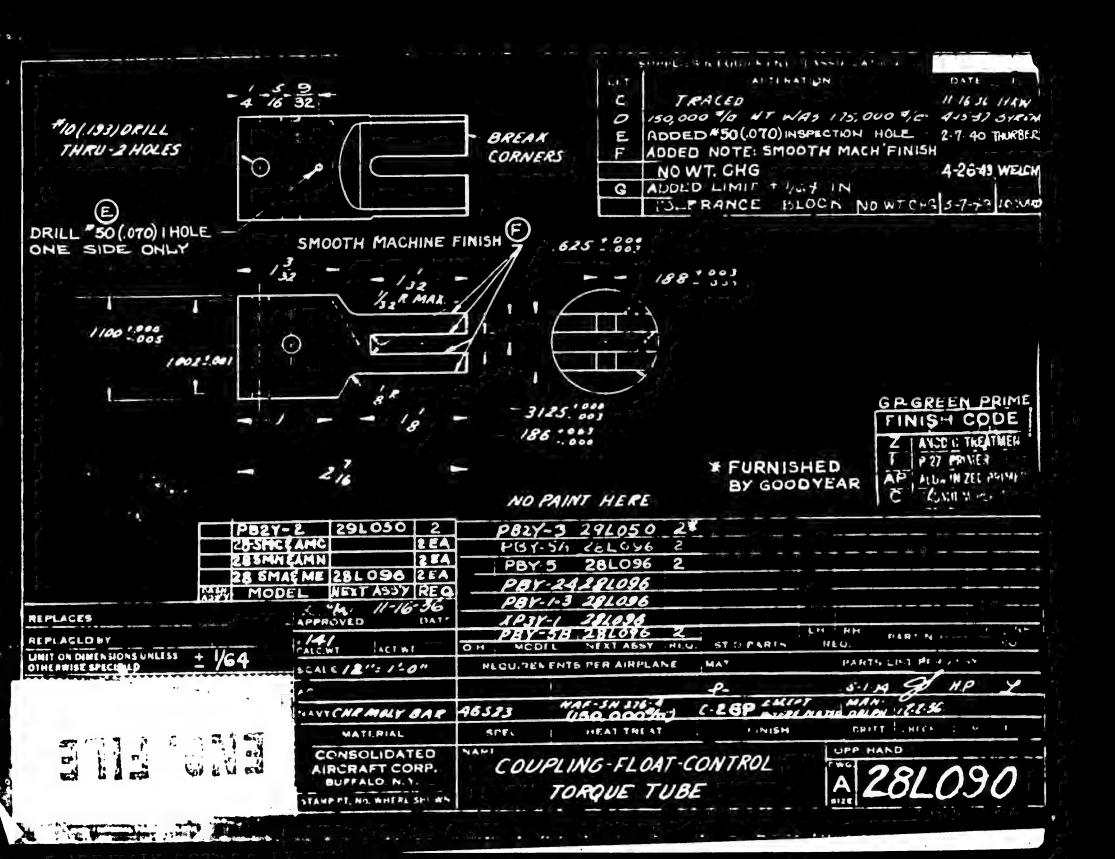
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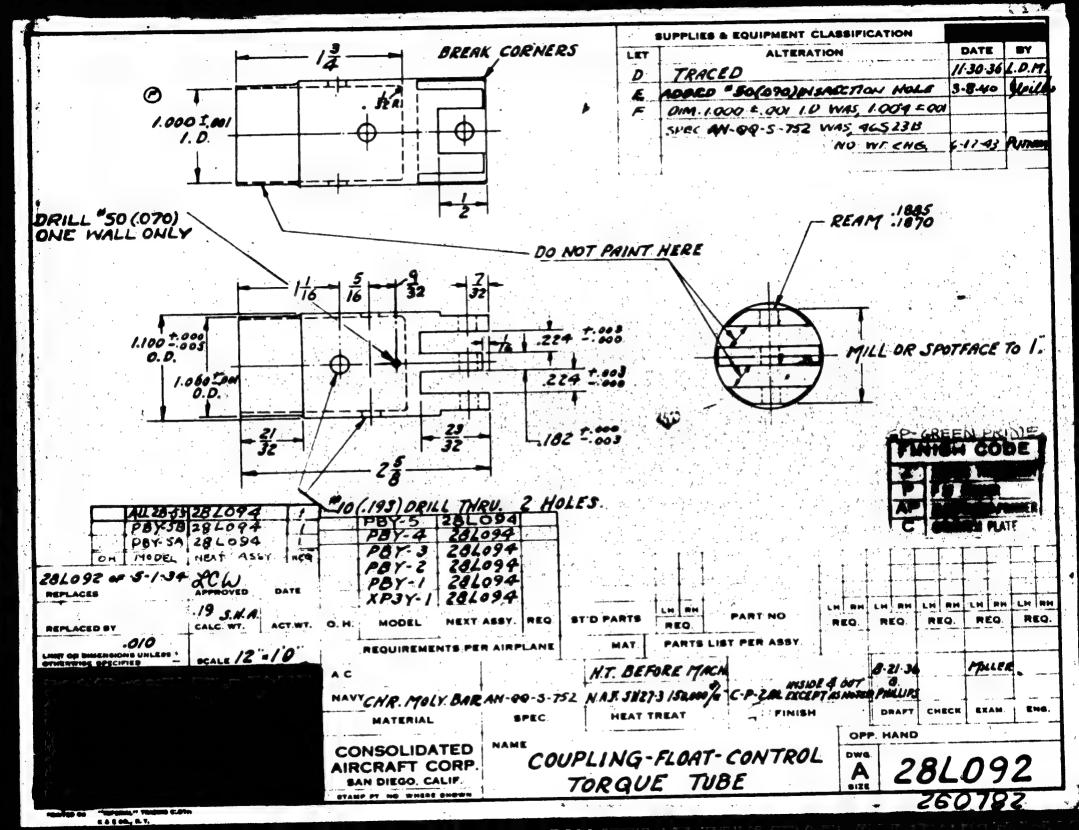
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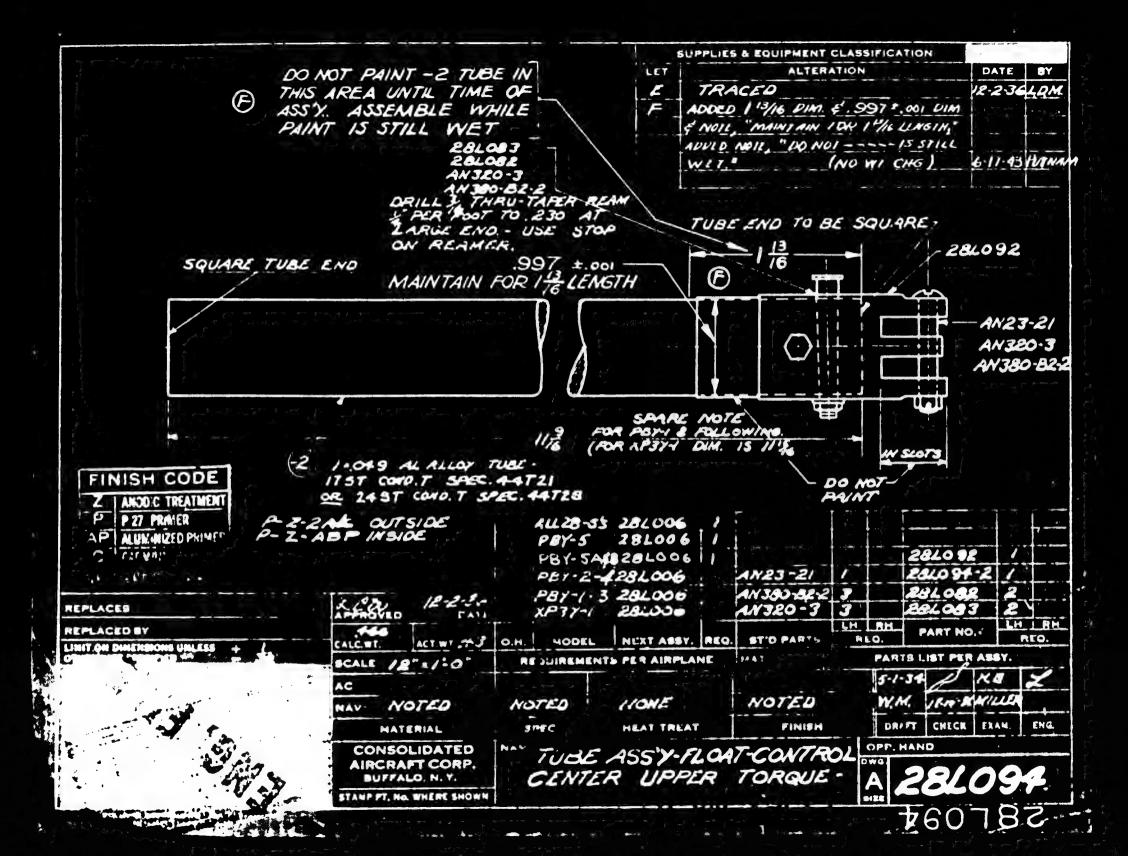










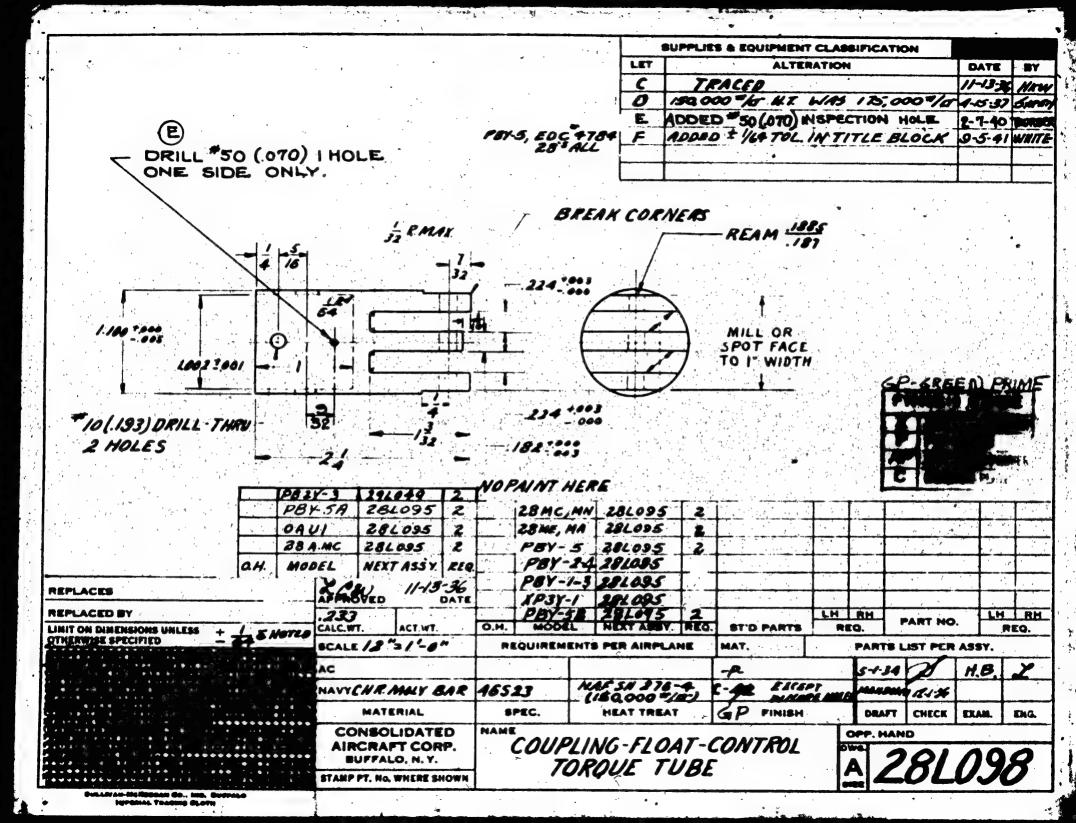


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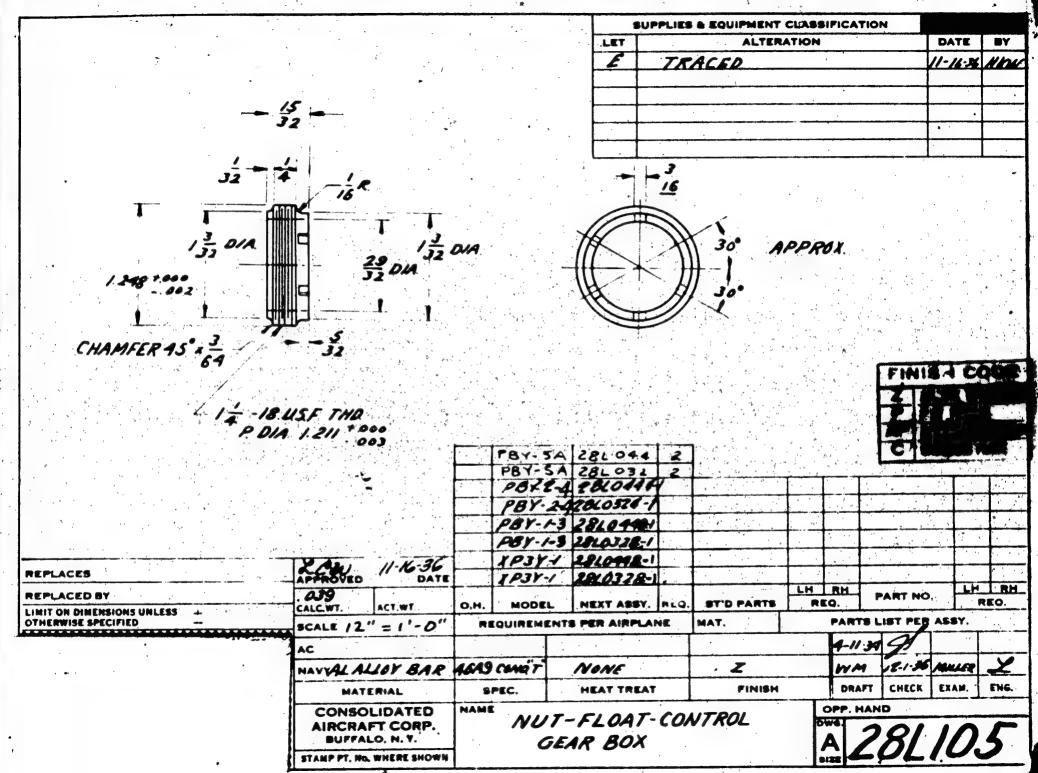


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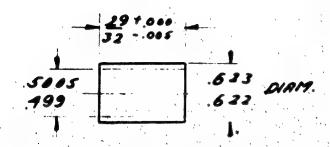


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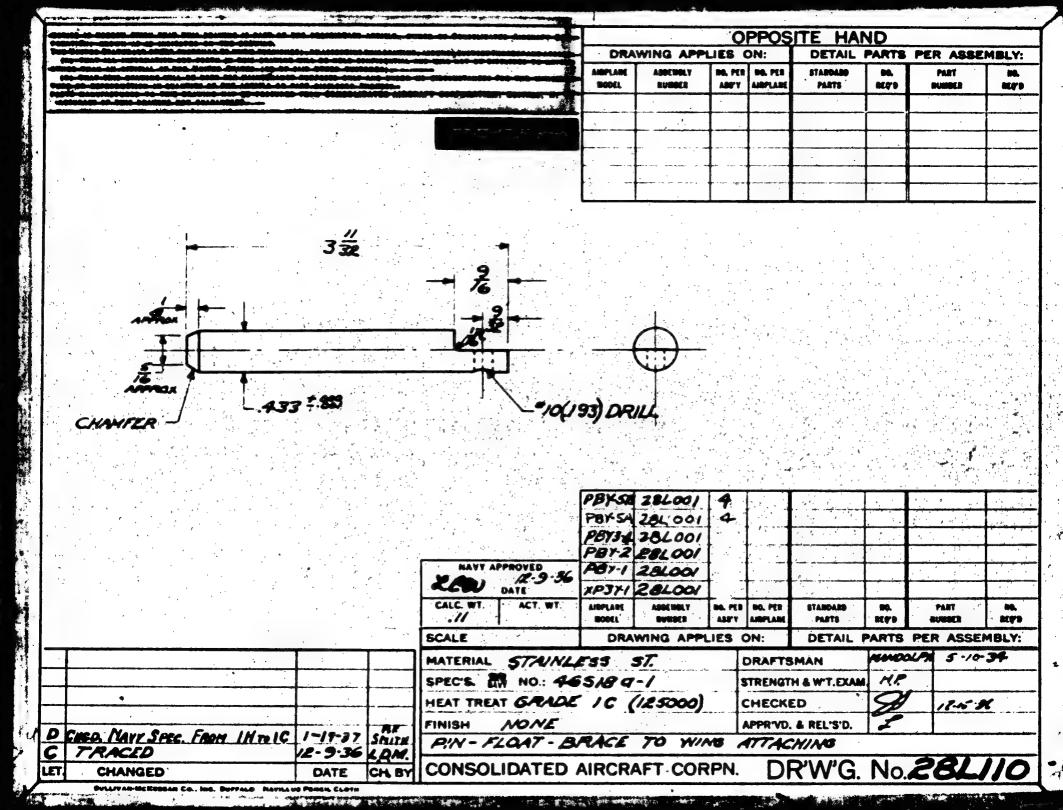
MAT'L. MAY BE-(A) STAINLESS STEEL ROD, SPEC. AN-QQ-S-771,

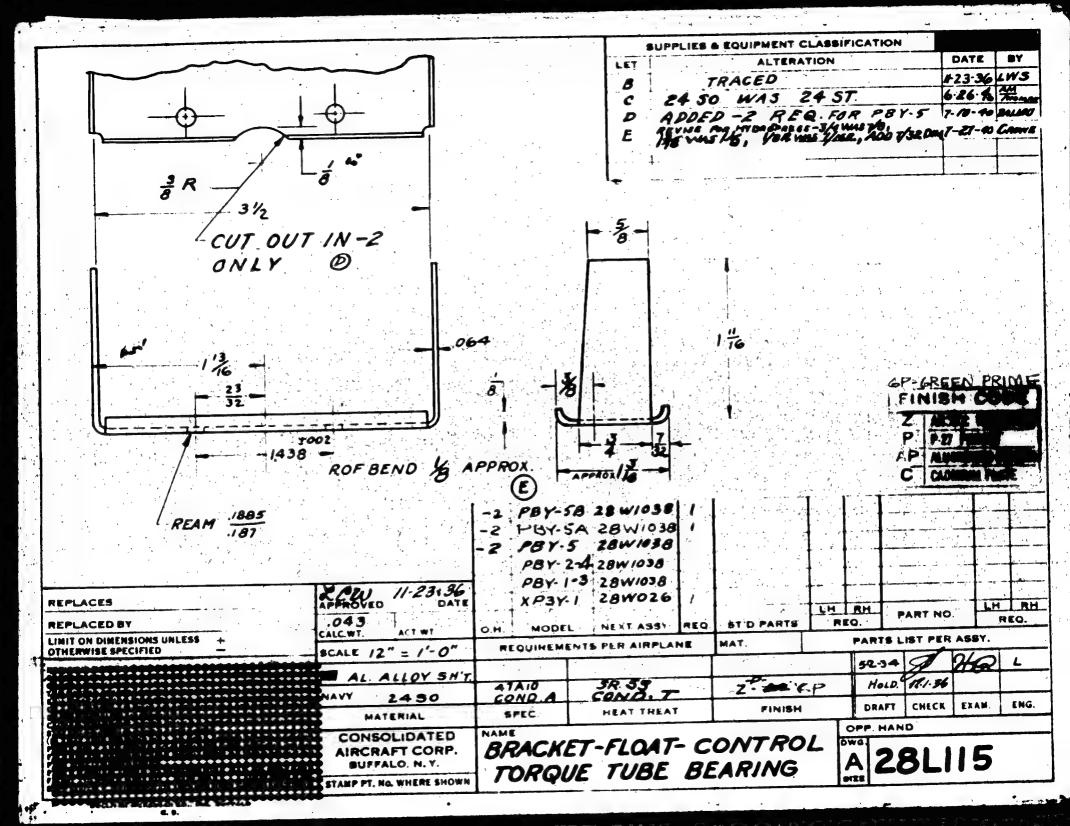
COMP FM, COND B, OR

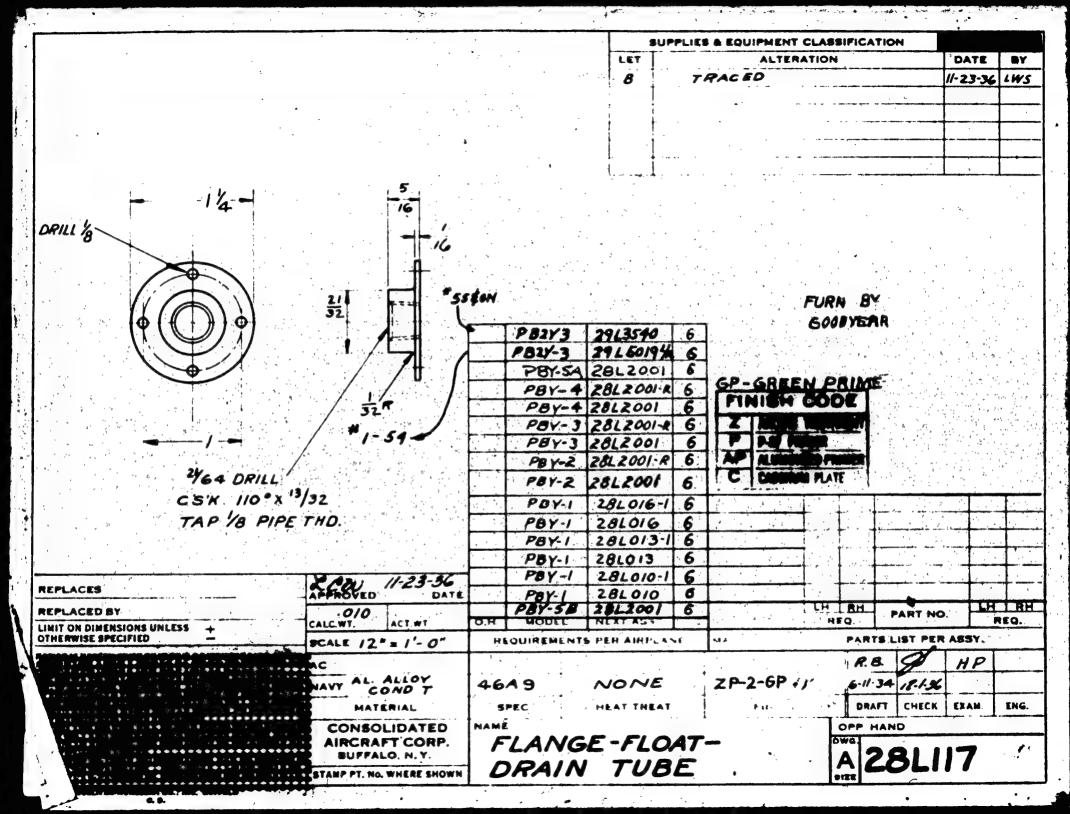
(B) STAINLESS STEEL ROD, SPEC. AN-QQ-5-771,

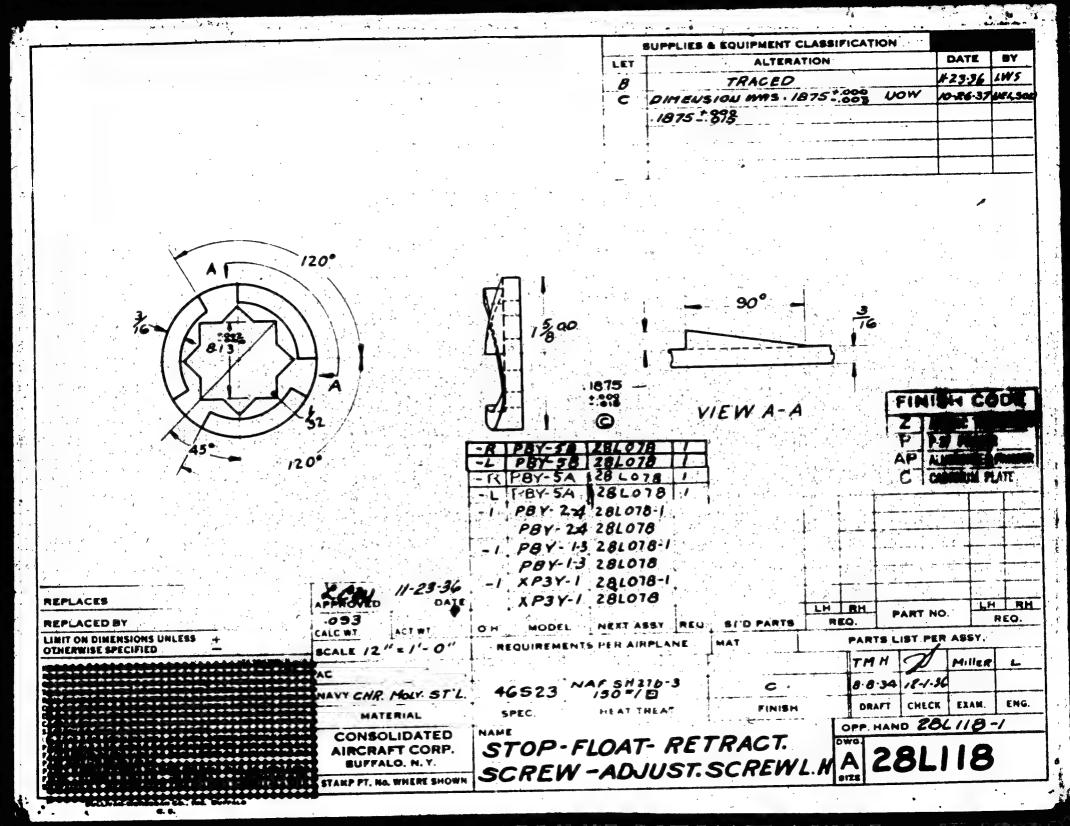
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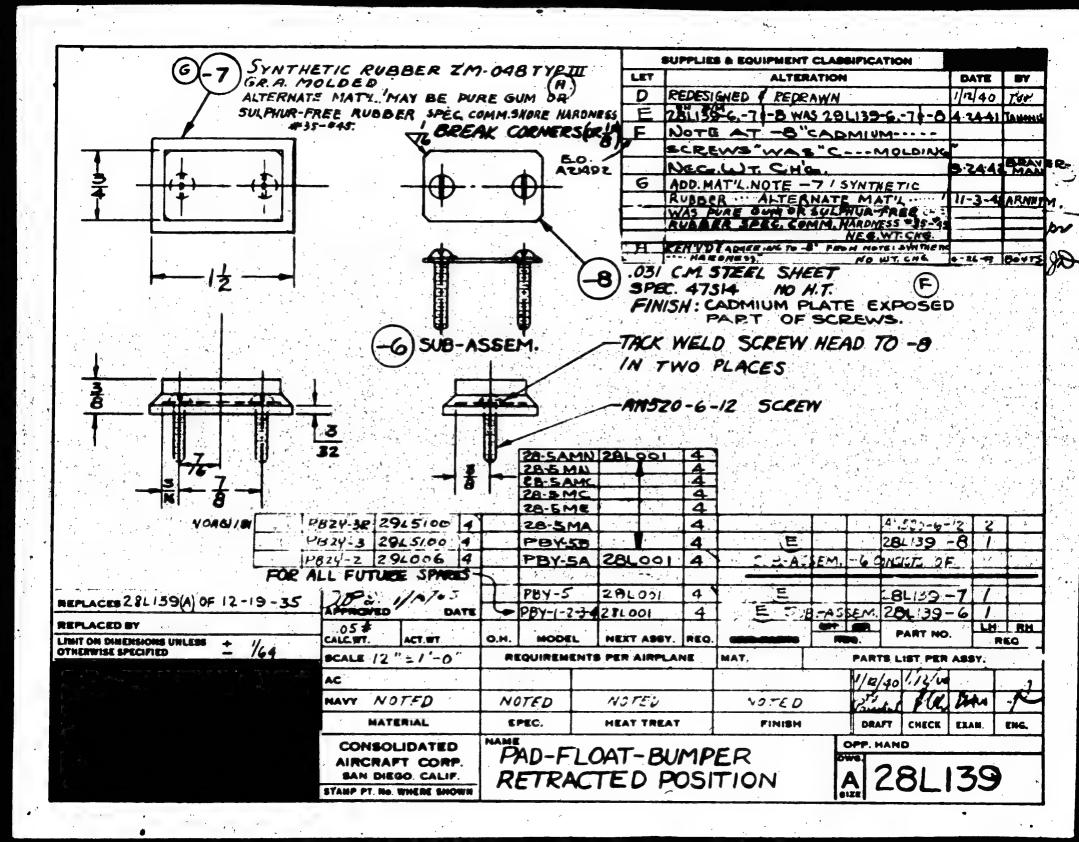
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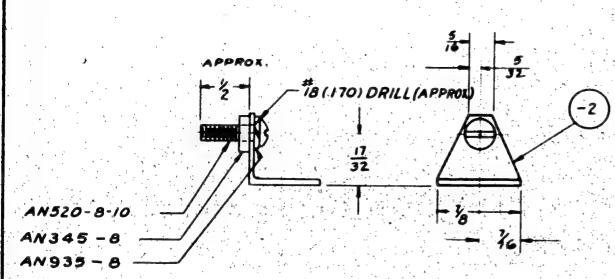








	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	· BY
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3/4 × 3/4 × 1/6 AL ALLOY ANGLE-ALCOA

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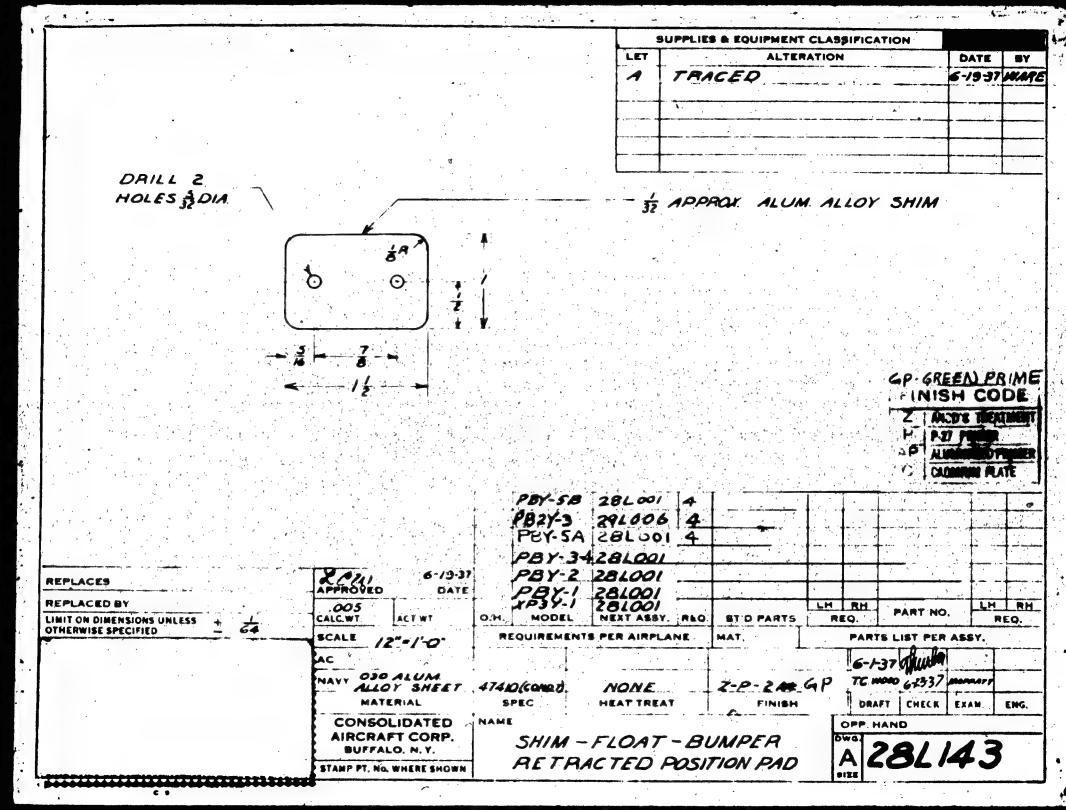
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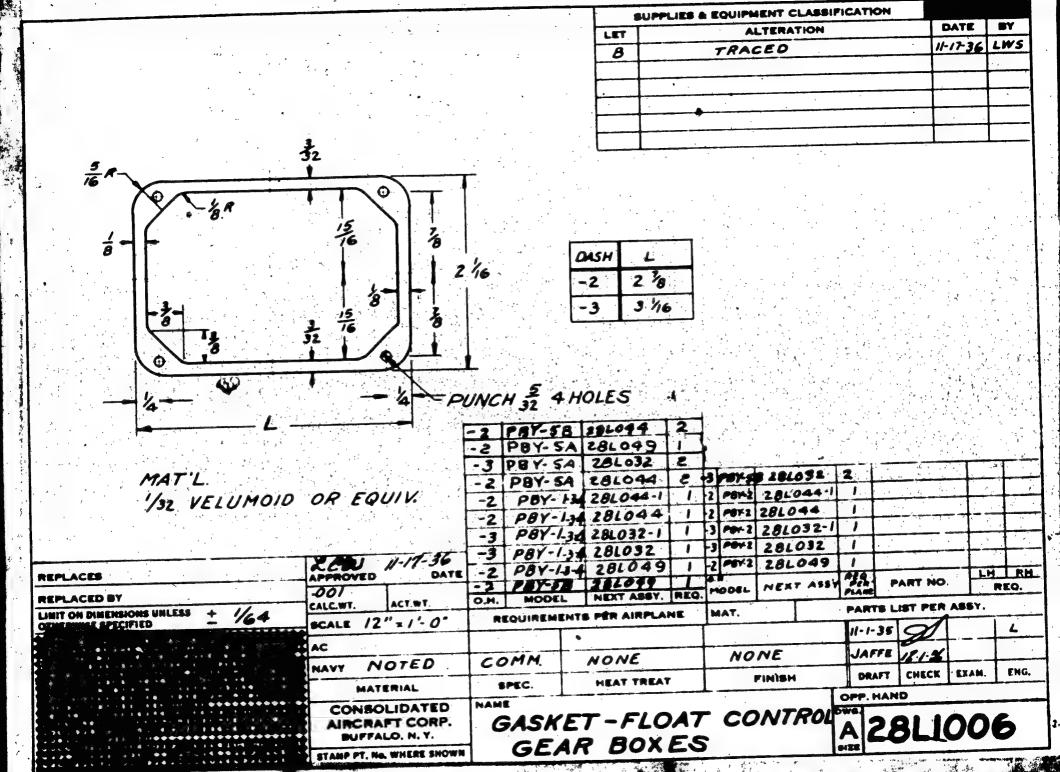
		NAME	NAME				OPP. HAND				
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REPLACED BY					H RH.		LH	RH			
REPLACES	APPROVED DAT		28400/	AN935-8 1		-2					
	XCW 11-17-36	PBY-1	28400/	AN345-8							
		P8Y- 2	281001	ANSEO-8-10	/			,			
		P8794	1 281001			3,55					
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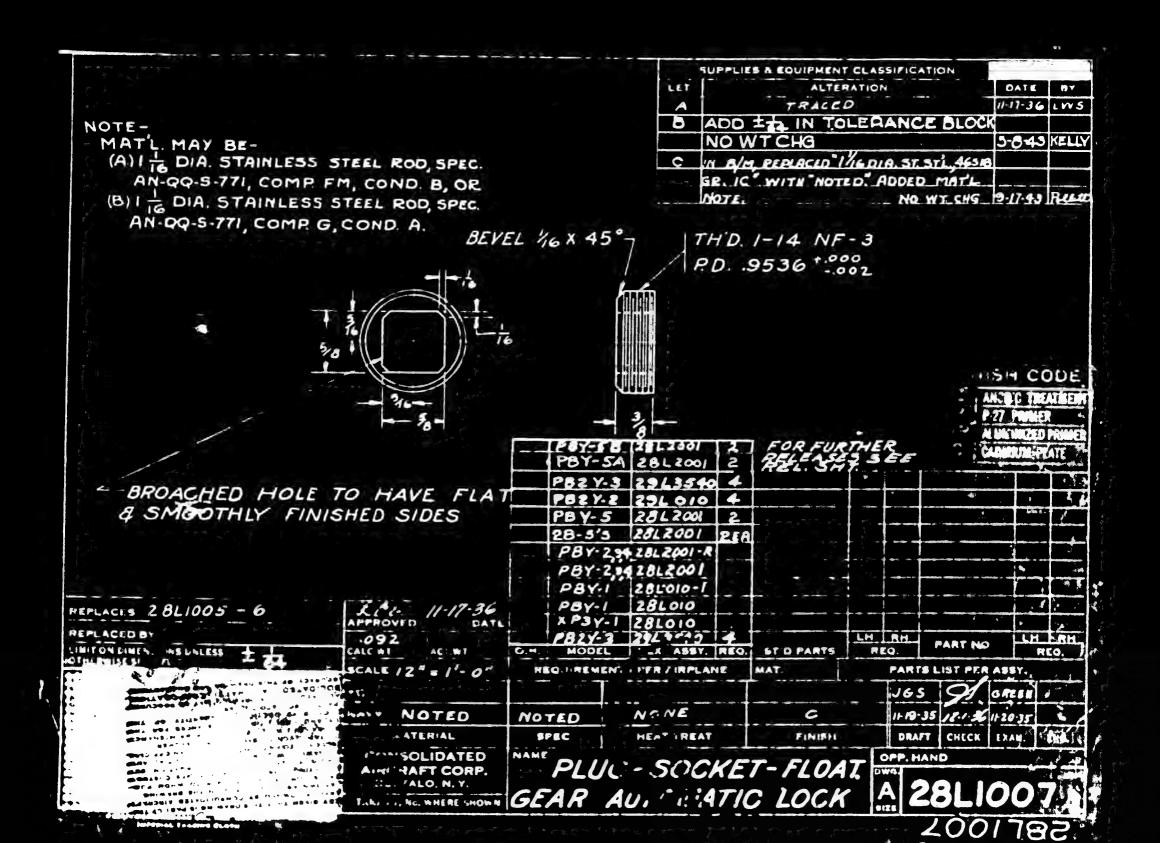
CLIP - FLOAT-

STRUT PIN LOCK

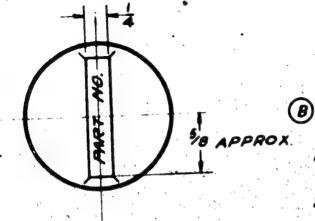
PULLYAN MERIODAN CO., MIR. BUTTALO MUTTONAL TRACING CLOTH A 28L 141







	SUPPLIES & EQUIPMENT CLASSIFICATION	DATE	BY
LET		11-17:36	LWS
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B	IN OIM, REPLACED "ALCOA" 19574," AL ALLOY	<u> </u>	
	COTE " 4GAI CLA" & "23,000 % WITH NOTED" TO PACE, ADDED MATERIAL NOIL		-
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	700120	B :2643	HOD
	NO MT. CHG.	F	17



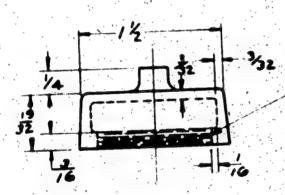
MATERIAL MAY BE-

1-AL ALLOY CASTING 195 T4, SPEC.

AN- QQ-A-390 CLI, TS. 29,000 PS.I., OR

2. - AL ALLOY CASTING S19576, SPEC.

AN-A 5 CLE, TS. 32,000 PS.1.



1 14 -18 USF TH'D BORE 1189 1002 P. DIA. 1.214 ---

SEE RELEASE SHEET

					.,	MG	5	9	64	250	
h	OUREMENT	B PER AIRPLA	NE	MAT.				ST PER			
н.	MODEL	NEXT ASSY.	REQ.	ST'D PARTS	R	KQ.	**		_		EC
	XP3Y-1	281057			LH	RH	-	NT NO	;	LH	Ţ
	PBY-1-3	281057	_		÷.		1				
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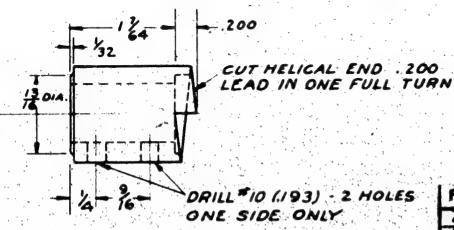
1			PBY-1-3	281087		
		APPROVED 11-17-36	XP3Y-1	281057	СИ	RH PART NO. REO.
•	REPLACES	.10	O.H. MODEL	NEXT ASSY. REQ.	ST'D PARTS R	EQ.
	REPLACED BY	CALC.WT. ACT.WT			MAT.	PARTS LIST PER ASSY.
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			MOTED	NOTED	Z.P. ZZP (OUTSIDE	11-20-35 18-1-36 425-35
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	A CONTRACTOR OF THE CONTRACTOR	MATERIAL	SPEC.	HEAT THEM.		OPP. HAND
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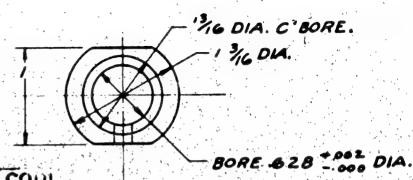
CONSOLIDATED AIRCRAFT CORP. CAP-FLOAT-CONTROL GEAR BOX

A 28L1008 138L1008

GP GREEN PRIME HISH CODE

SU	SUPPLIES & EQUIPMENT CLASSIFICATION ALTERATION TRACEO			
LET		DATE	BY	
A	TRACED	11-17-36	LWS	
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FINISH COUL

Z AKBYC THEATMENT

P P-27 PRIMER

AP ALMINISED PRIMER:

PBY-24 28LIOID.

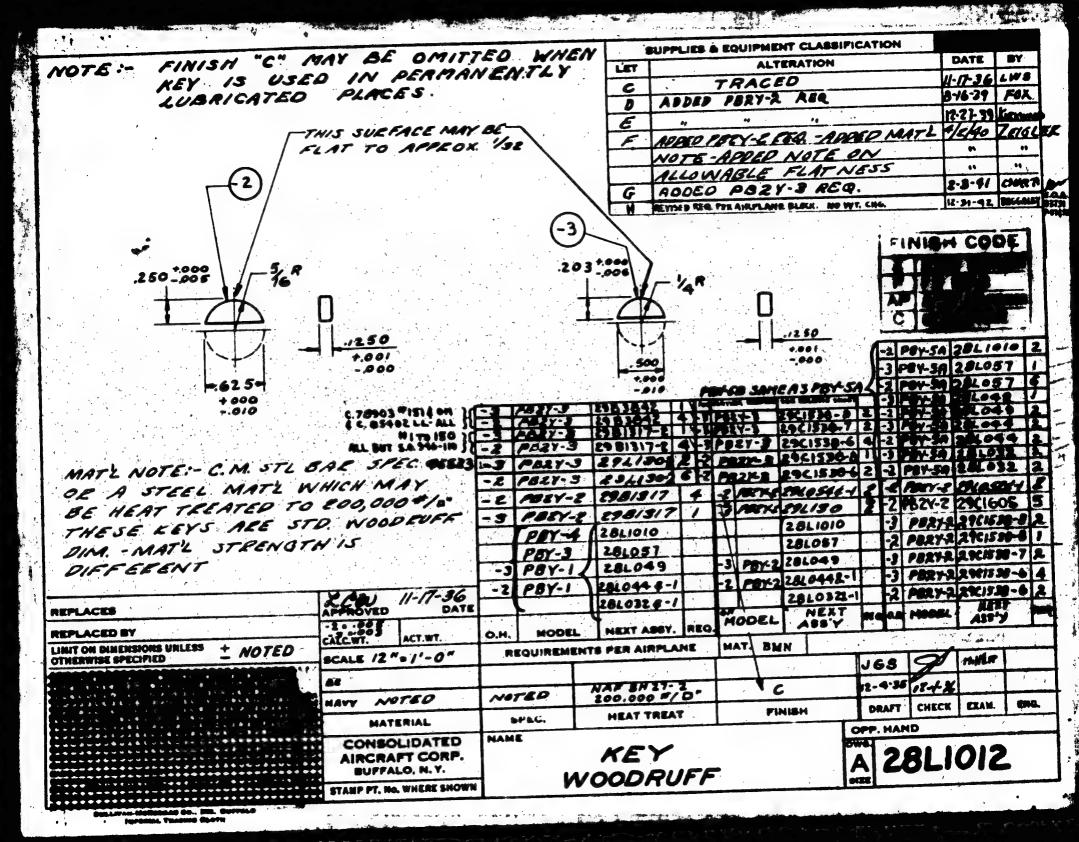
HELICAL AS SHOWN FOR L.H. PART

		-1	PBY-1-3	ZBLIOIO-I	L	- N	101.30					
		1		28 L 1010		-L	PBY-58	28L101	0 1			
	YAM 11-17-36	-7	x P3 Y-1	28L1010-1		-R	PBY-5A	28L101	0 1			
REPLACES	APPROVED DATE			28L1010		-L	PBY-SA	28L10	10 1			
REPLACED BY	15	100		NEXT ASSY.		O.H.	HODEL	-	EN RE	• ~	Int.	REO.
CINET ON DIMENSIONS UNLESS + .0/0	SCALE /2"= /'- 0"	О.Н.	MODEL	S PER AIRPLAN		MAT.	! <u>-</u> T	P	ARTS L	IST PET		
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	MANUSCHE MANY STI	461	523 /	18,000 F/C			C		-17-34	184.5		
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		-		MEAT TOTAT			FINISH		DRAFT	CHECK	EXAM	ENG.

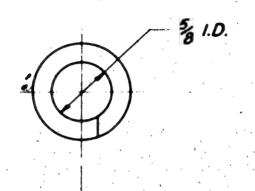
CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. Y. NAME

NUT - FLOAT - RECOIL MECH. - SPECIAL- OPP. HAND 28L1009-1

A 28L1009



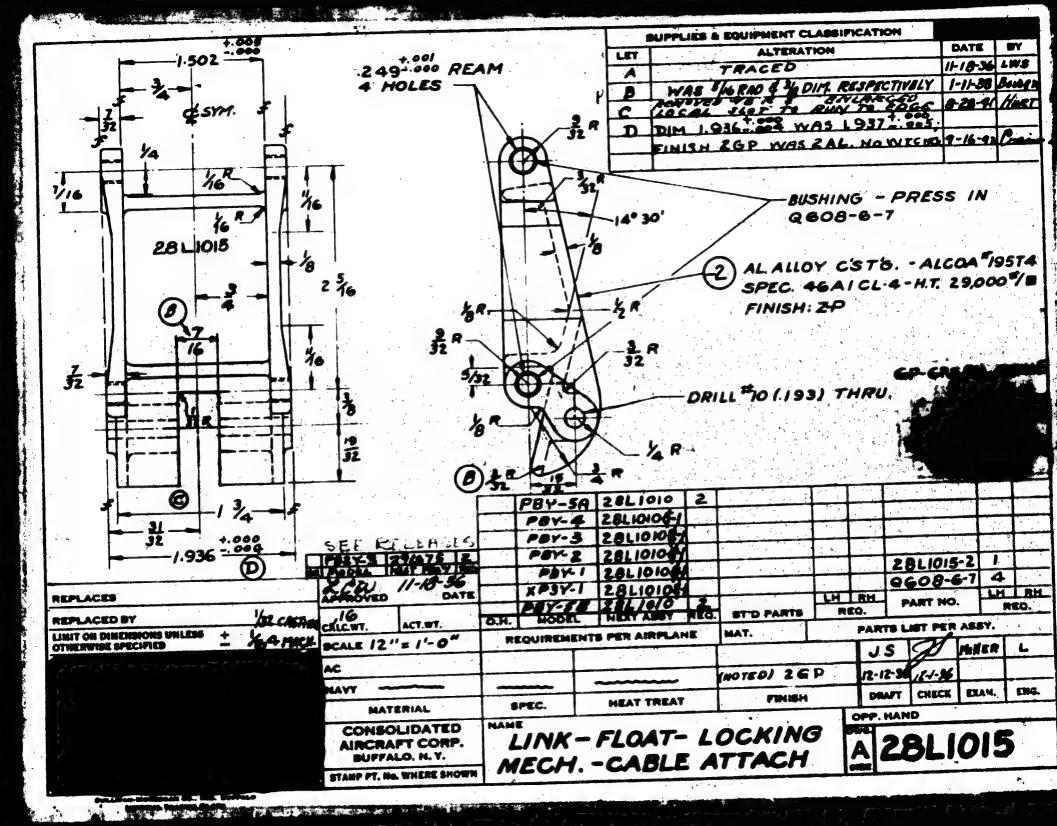
	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY.
A	TRACED	11-17-36	LWS
В	MATERIAL" FELTSAE. F-13,27F7 GR. A" WAS'		
	"FELT, 27FT-A" REMOVED HARD" FROM NOTE		
		10-25-42	MOLL

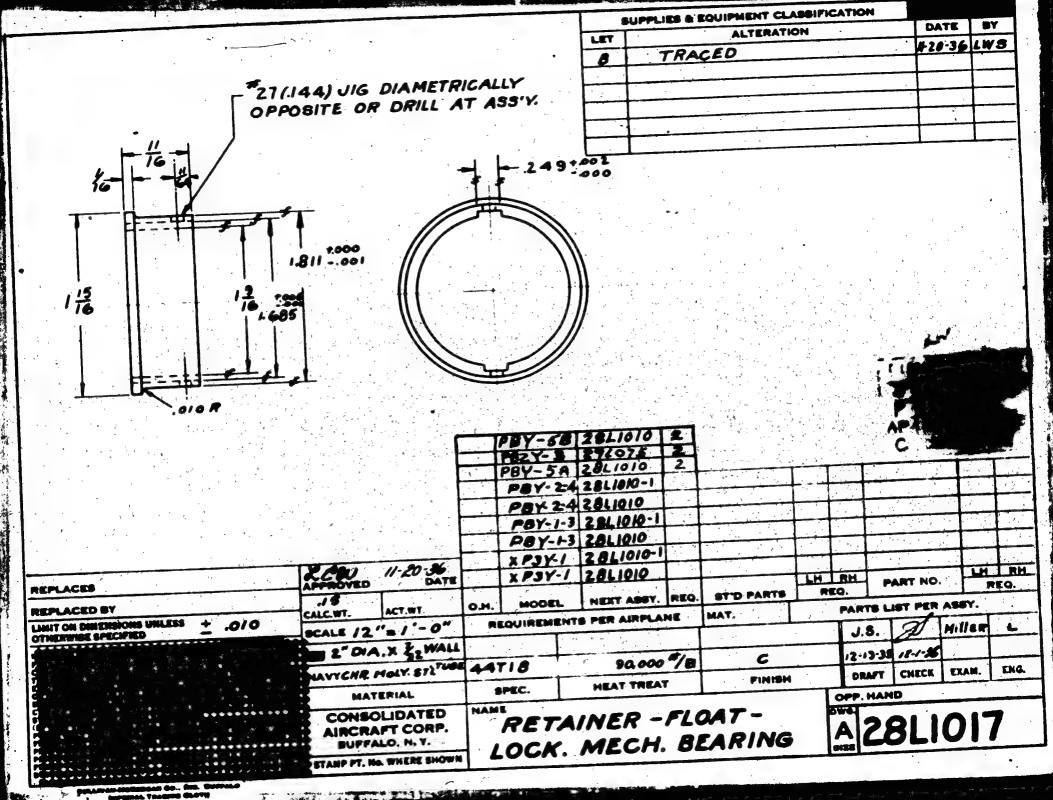


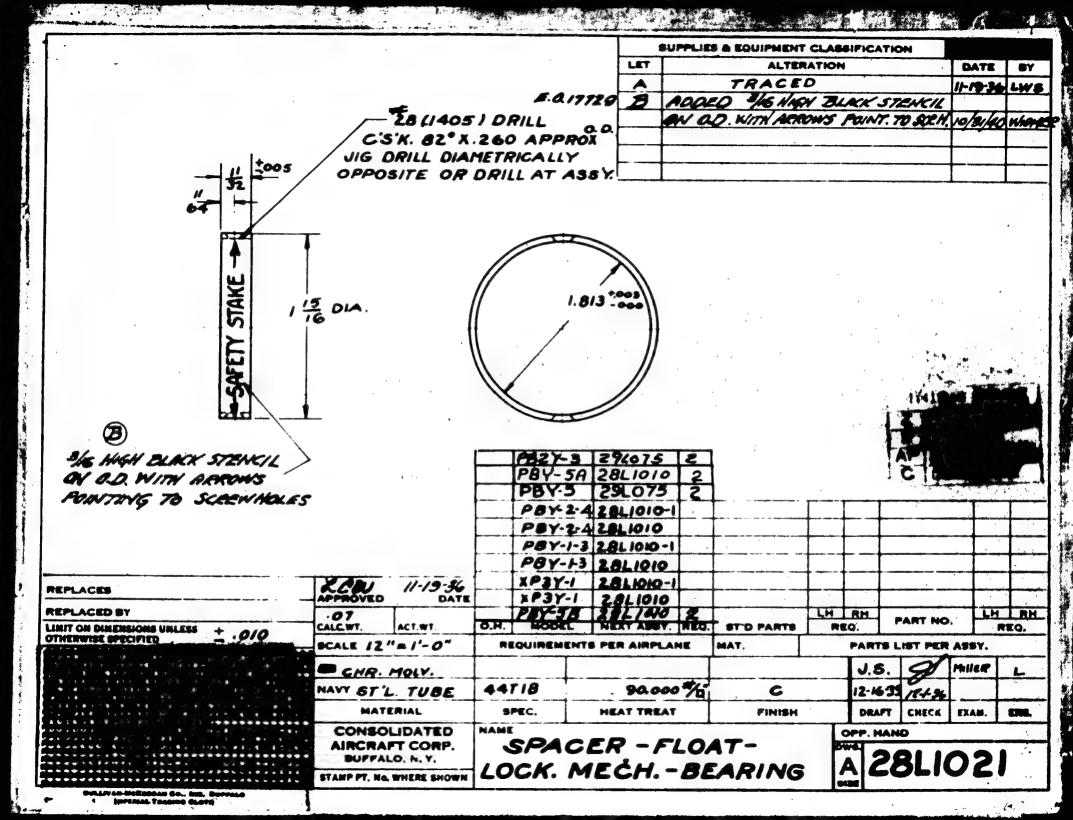
MAKE FROM 3/16 FELT (8) CUT APPROX. AS SHOWN

	BUFFALO, N. Y. STAMP PT, No. WHERE SHOWN					REASE		A 2	BLIC	213	
	CONSOLIDATED AIRCRAFT CORP.	NAME OF 7	'4 /N	ED - FI	O A	T- CONTA		OPP. HAI	4D .		
**************************************	MATERIAL	SPEC.		HEAT TREAT		FINISH		DRAFT	CHECK	EXAM.	ENG.
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	AC				·			J. 6.5	9	MILLER	
OTHERWISE SPECIFIED -	SCALE /2"=/'-0"	REQUI	REMELLT	S PER AIRPLAN	E	MAT.		PARTS	LIST PER	ASSY,	
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REPLACED BY	APPROVED DATE	X	93Y-/	28L032	7 70		4 14	RH			1 RH
REPLACES	ZCW 11-17-36			284049				 			
285MN AMN 28L049 1		P	8Y-1-3	28L032					15 12 14		
28-5MA ME 28L049				281049							
285MC AMC 28LO32 2				28L032			-				
285MN AMN 281032 2				28L049		A CONTRACTOR OF THE PARTY OF TH			1 x x, x x		1 a
28-5MA, HE 28LO32 2		PE	14- E	281049							

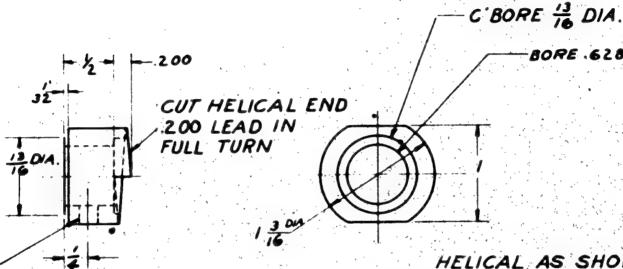
1.15 . 000 ADUED FINISH MOTE THE B CHOOS NES LECTION OF 48 BOX 15 サイ BUSHING QUOD . - 1 PRESS IN 1 ZIAL ALLIY CSTU ALCOA " 95TA FEL 46ALT. + HT 29,000 =/0 28L101+ FINISH : B DRUPEZ TON ZHOLFS THRU of EP (D) · 5 . 300 (1) 14,1 11, 1 32 NF 3 TH'D BUSHING QBID-8-5 PRESS IN PLACL INIS & COUL Z AMODIC TOFATMEN "Alle to 2 noves F P 27 Pk. 4. PBY A 24 10 2 YEAR MILE SEME 291075 PB2Y-3 2915075 7 14. .010 ADMRUV MY 916015 2. 2841110 : HLIOID ! 2010 85 21 4 OF THE ME RUIDIO 28L 014 2 PAY-1 ; PALIDIO 1 28 Suth FINISH IF MICESSARY 9608 6.1 1 1738 B 28, 1010 73 50 W 19:10.0 APSF 1 20 1 1214 1 1 he Millen LINK-FLOAT-LOCK. MECH.







SU	IPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	87
C	TRACED	11-20-36	LWS



FINISH CODE

DRILL#10 (193) ~

HELICAL AS SHOWN FOR LH. 28L1022

OPPOSITE FOR R.H. 28LIO22-1

` '	О.Н.	MODEL	NEXT AGGY.	REQ.	ak	MODEL	ASSEM	•		REQ.
					-		140.00	<u> </u>		LH RH
TE			Z8L1010		-1	PAU-SA	28L1010			
2/	-1	XP3Y-1	28L106-1		-R	PBY-SA	2841010			
1		PBY-1-3	2811010				28L1010	-	1111	
*	-1	PBY-1-3	28L1010-1				28L/010			
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			28L/010-1	1 . 4			. 1 . 1 . 1 . 1 .		,	

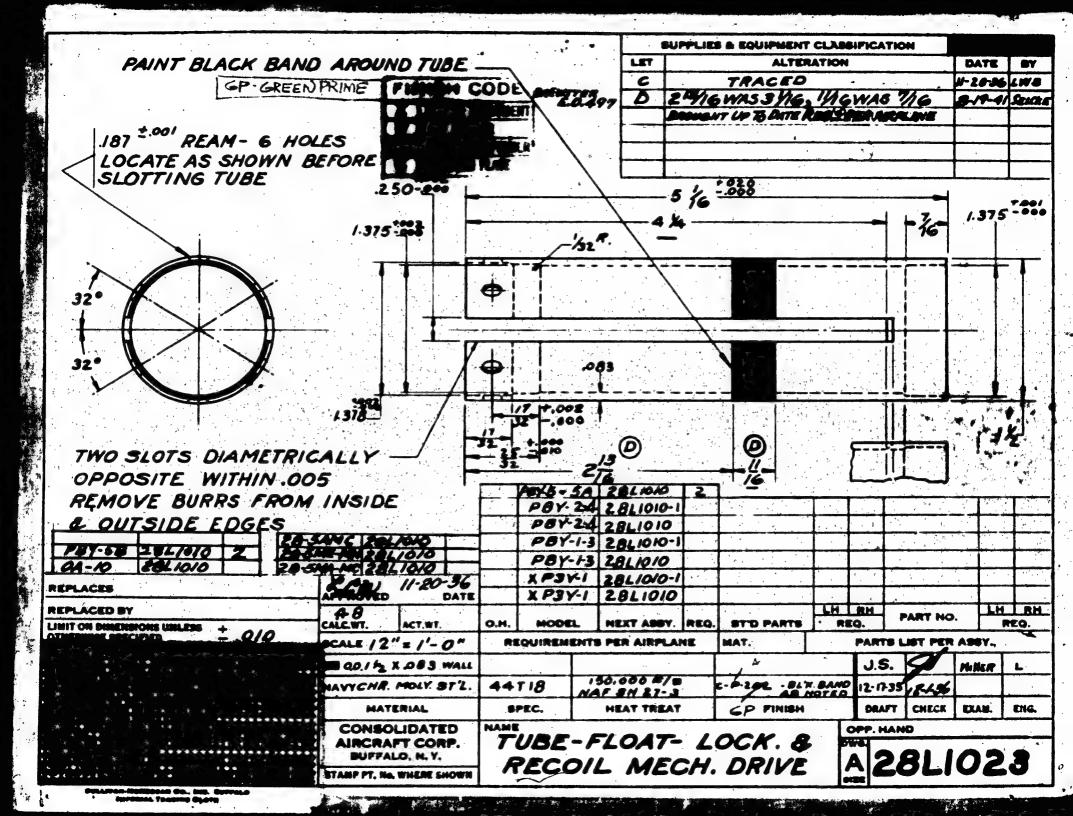
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LIMIT ON DIMERSIONS UNLERS	+	CALC.WT.	ACT.WT.	О.Н.	MODEL	NEXT ASSY.	REQ.	31	1	955					REQ.
OTHERWISE SPECIFIED	± .010	SCALE / 2	" = 1'-0"	RI	EQUIREMENT	S PER AIRPLAI	NE T	MAT.			PARTS	LIST P	EN AS	SY.	
**********	******			 -							16				-,-
											J.S.	120		HER	-
		NAVYCHR	MOLY STL	46	823 X	15,000 4/	9		C		12-17-3	5/8/	*		
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		MAT	ERIAL		PEC.	HEAT TREAT		-	FINISH		DRAFT	CHE	CK E	AM.	ENG,
	**********			1		·						- 3	91 10	22-	- 1

CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. Y.

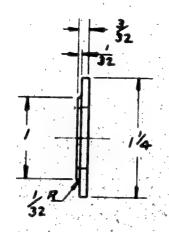
NUT - FLOAT- LOCK. & RECOIL MECH.- END

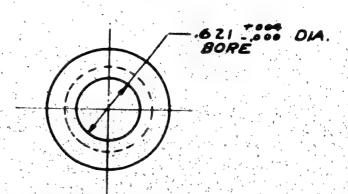
A 28L1022

Inches, Procuse Sparre

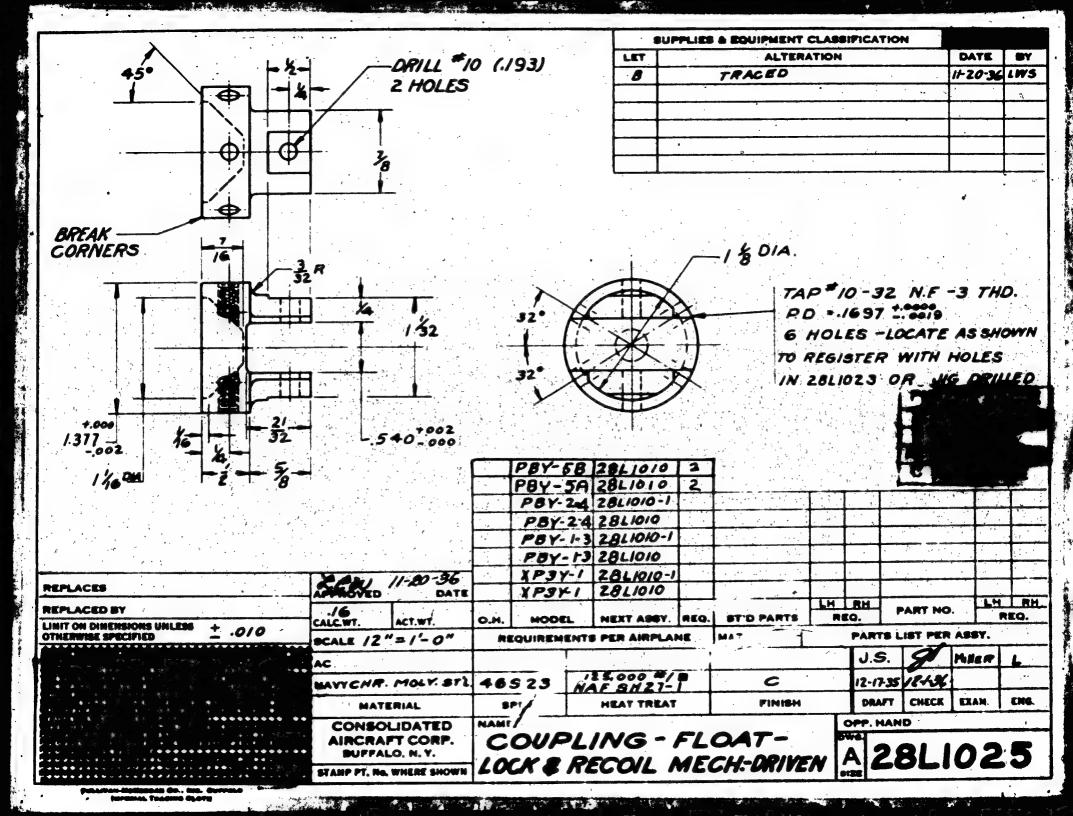


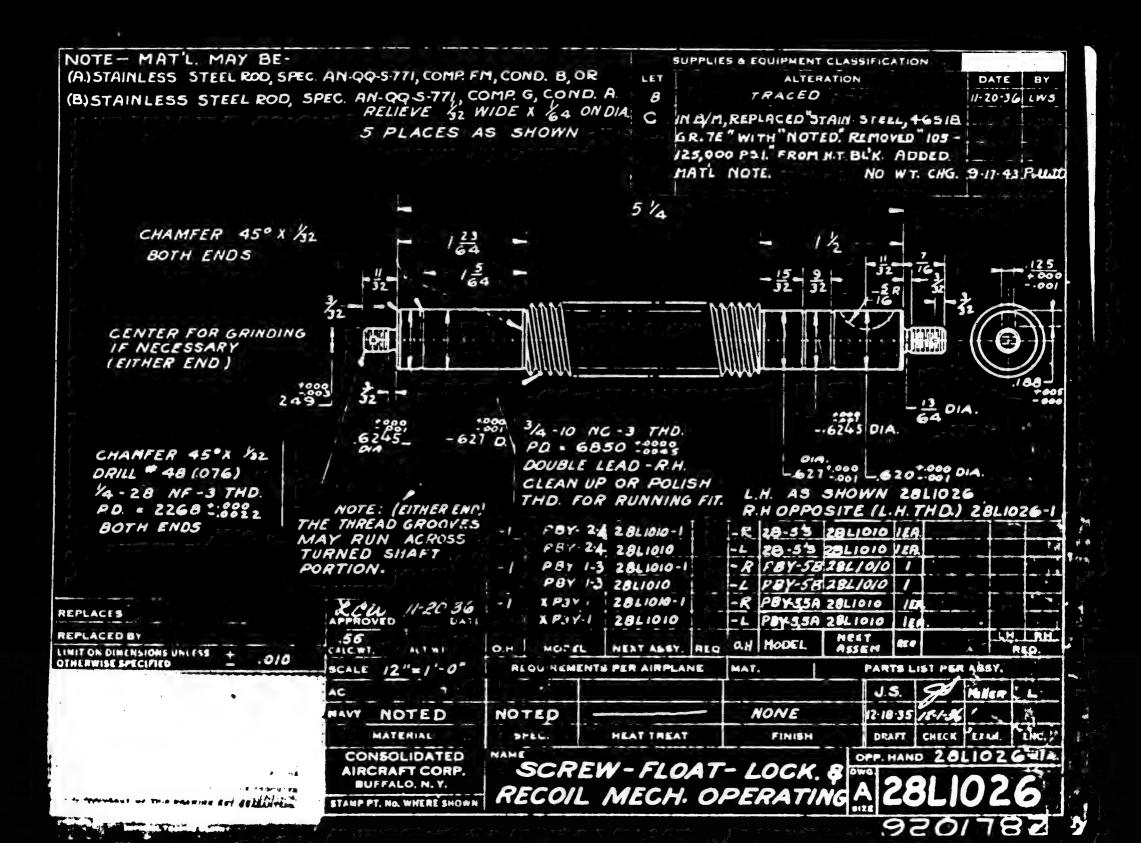
	SUPPLIES & EQUIPMENT CLASSIFICATION		<i>T</i>		
LET	ALTERATION ,	DATE	BY		
A	TRACED	11-20-36	LWO		
•	IN DM REPLACED SPEC. 46823"				
	WITH "AN-QQ-S-684" FOR HEAT TREAT				
	REPLACED NORMALIZE WITH				
	90000 TO 125,000 % (NO WT. CHG)	6-2-43	KNAGAT		

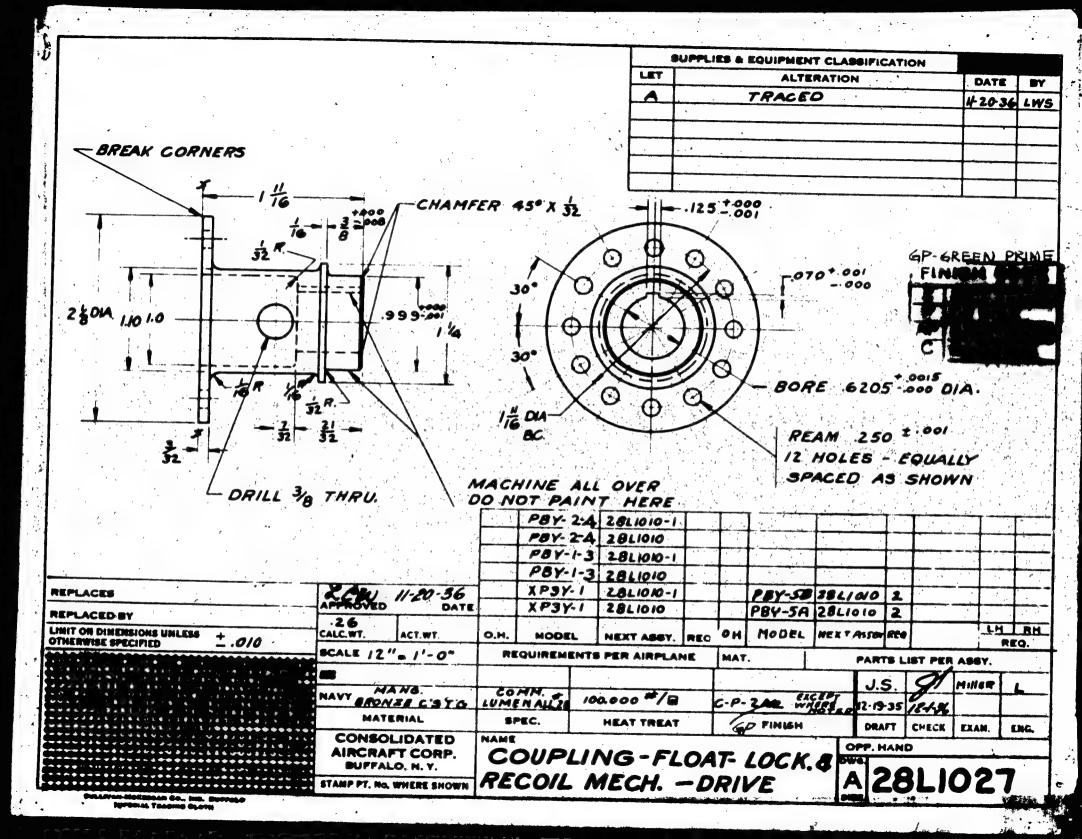


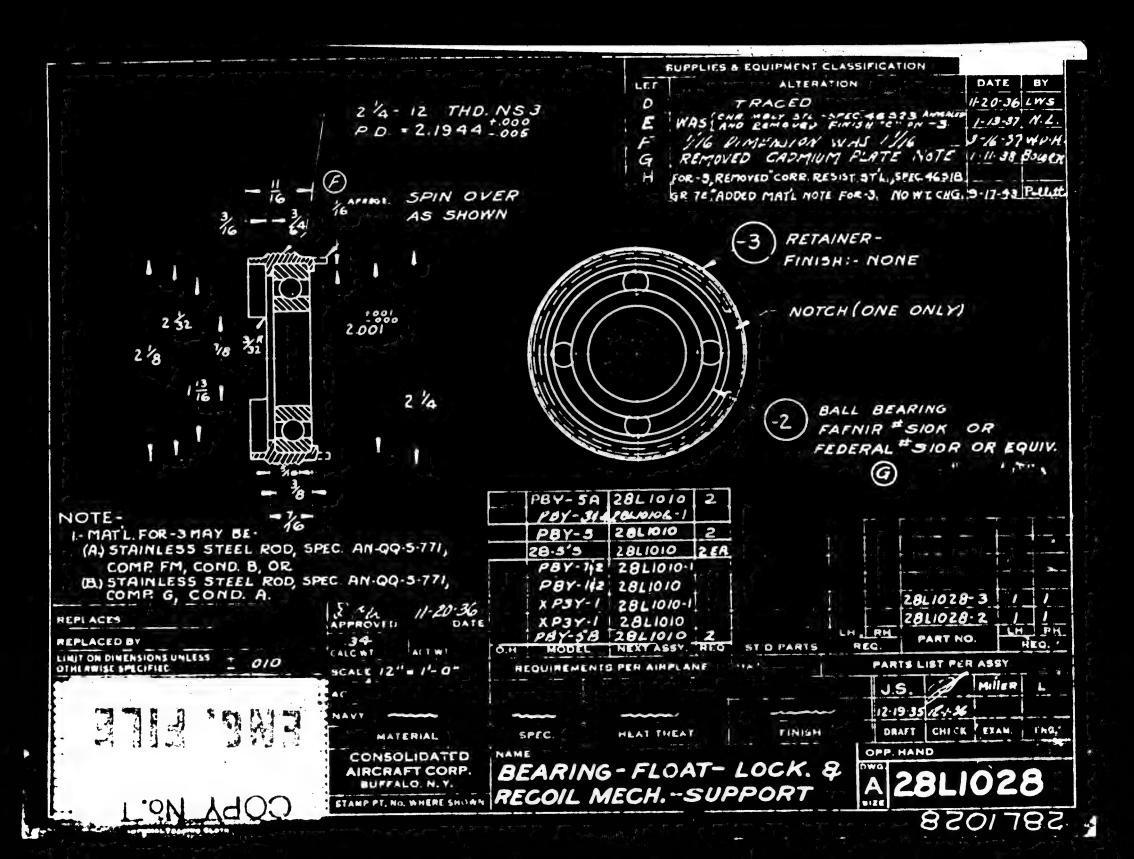


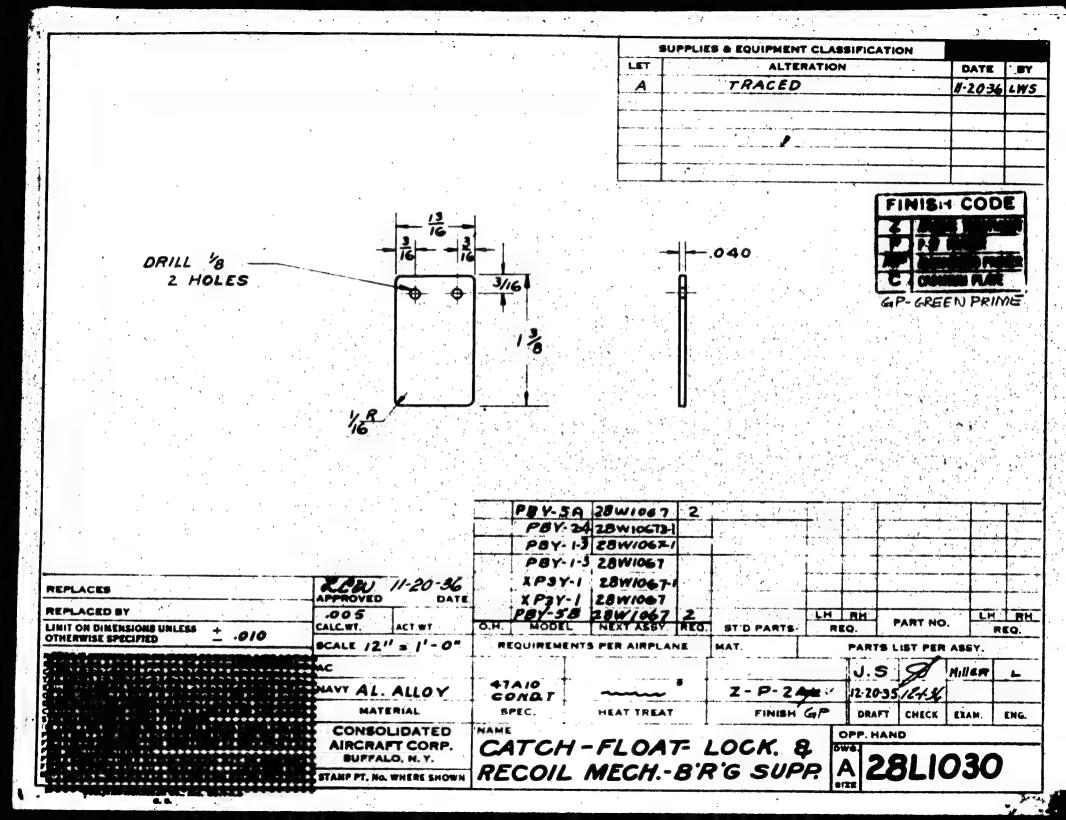
	*******	STAMP P	. No. WHERE SHO	WN			MEUN.	30/	-PI. BK	70		ULI			T
1		. 801	RAFT CORF		SPA	C <i>ER</i>	P-FLOAT MECH.	- L	OCK &		ALL		02		1
			SOLIDATE		NAME			L			OPP. HA		1	<u>'</u>	
			MATERIAL		SPEC.		HEAT TREAT		FINISH		DRAF		EXAB		ENG.
		HAVYG	HR. MOLY.	TL.	AN-QQ-5-	-684	25,000 TO	•	C ·		12-18-	5 18-1-3			-
		AC		-	· · ·						JS	90	Phillip	LAT	L
		Lower St.	12" = 1'-0	, -	REQUI	REMEN	TS PER AIRPLA	ME	MAT.		PARTS	LIST PER	A581	t.	
LIMIT ON DIMENSIONS UNLESS + OTHERWISE SPECIFIED +	-010	CALC.WT.	ACT,WT.	<i>3</i>		HODEL	NEXT ASSY.		ST'D PARTS		EQ.	PART NO	·		EQ.
REPLACED BY		·OZ				A. 1	202,010	-		LH	RH			1 2 24	RH
		- AFFE		ATE	3.74	P3Y-				-	+	*			+ 2
REPLACES	20-1	130	J 11-20-5	2		P3Y		1		1				- 4	1-
			2011010	2		BV.	3 28L1010	-		-				, ,	
			2641010	2		PAY-L	-4 2.8L1010			-	1 2				
	20-	SAMN	2841010	2	1 + 6	701-2	2 8L1010-1	4		-					1
							A 28L1010	12		1		quite			
		14 3.		; .			8 28L1010					CI			
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	**					BY-8	281 1010					2.24	4. 6		
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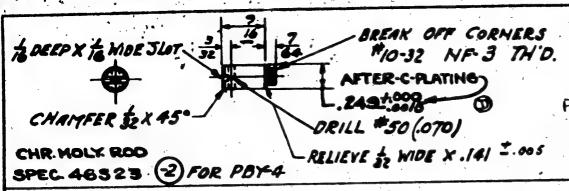




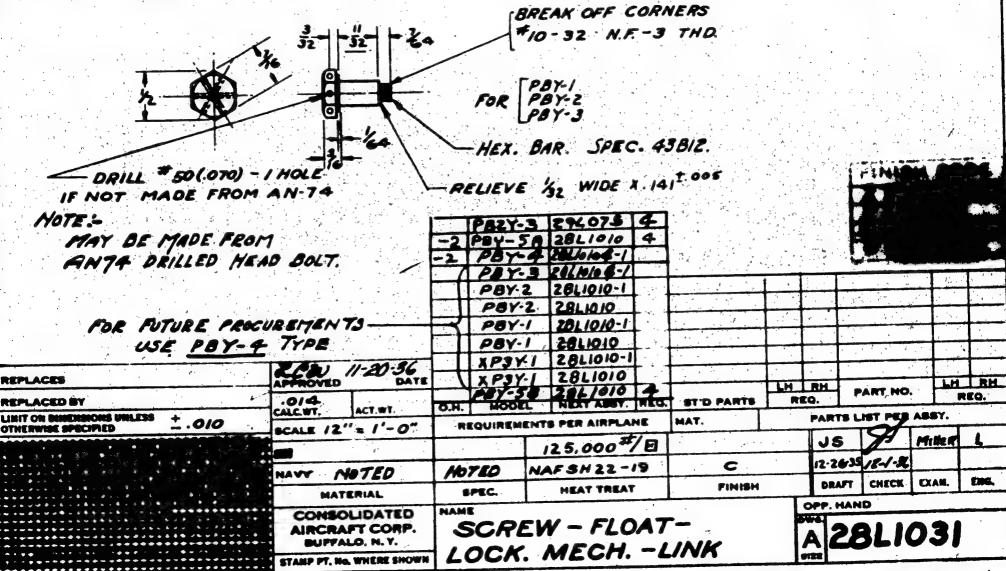




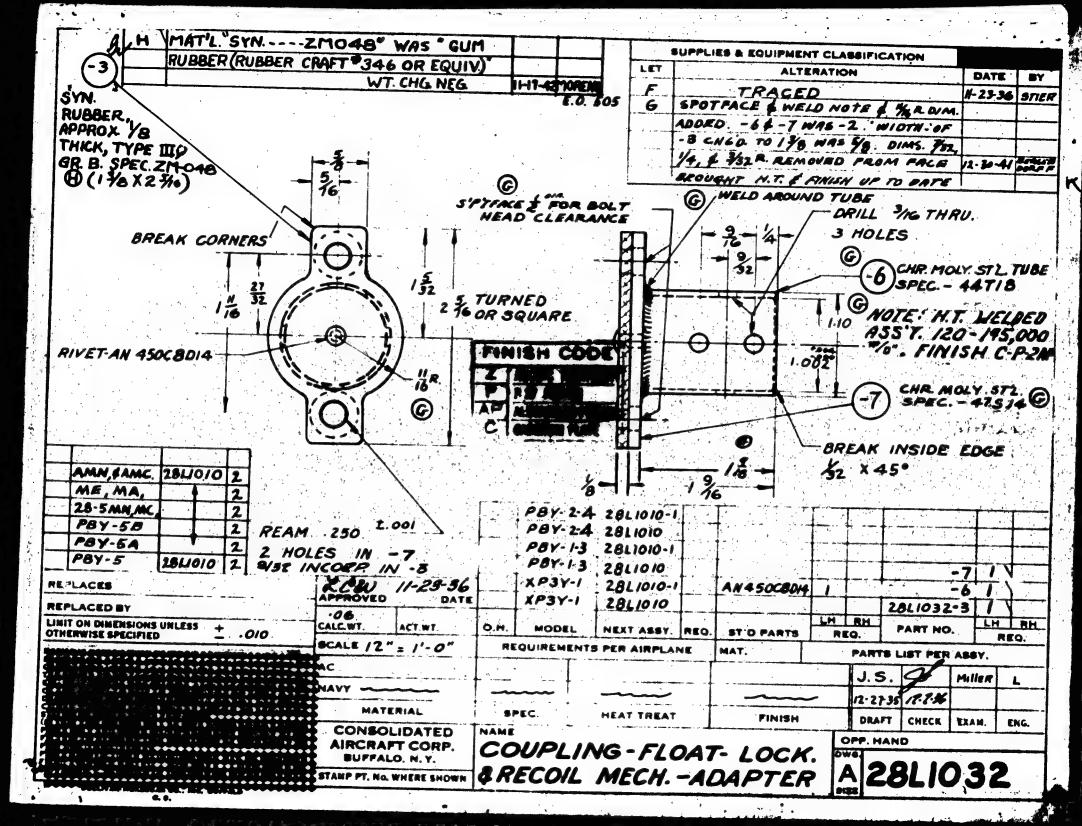


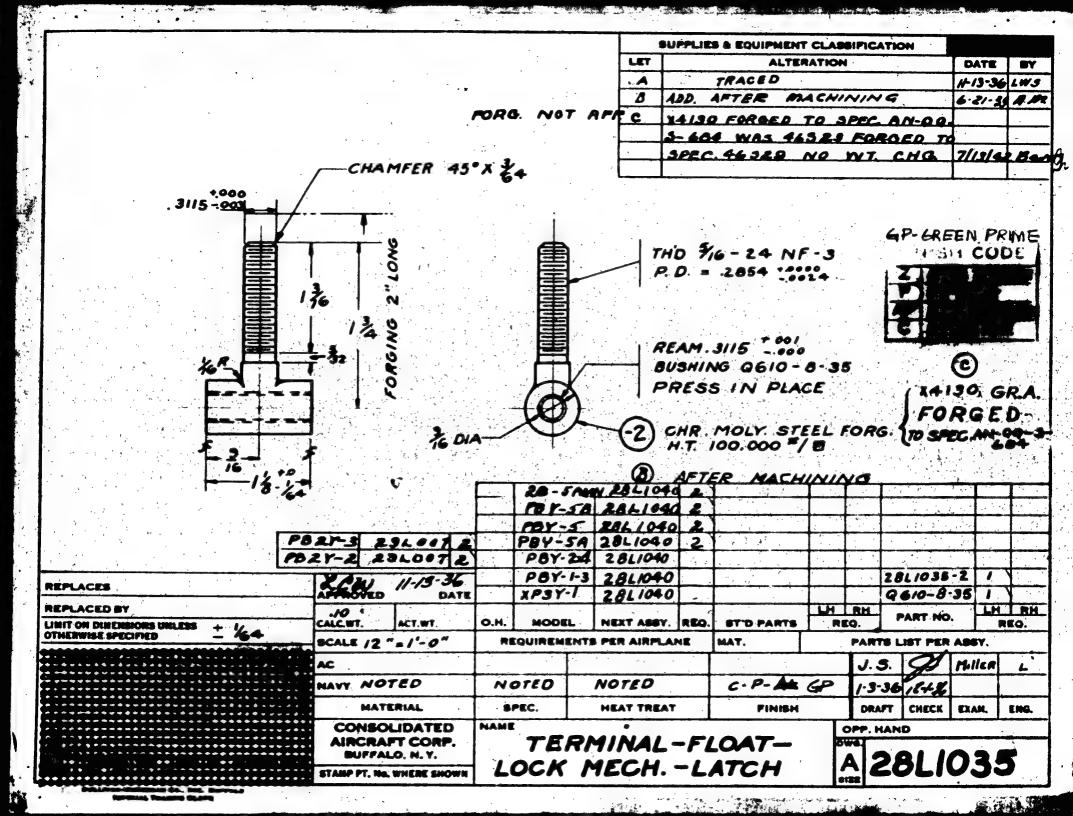


	Supplies & Equipment Classification		
LEY	ALTERATION	DATE	87
8	TRACED	11-20-36	LWS
18-	PRY-A PERUIREMENTS ADDED	1638	
	W04 250 Time	2-10-31	G.
E	APPED-2 FOR PBY-4 REQUIREMENTS	3.3.38	BNAP
		·	

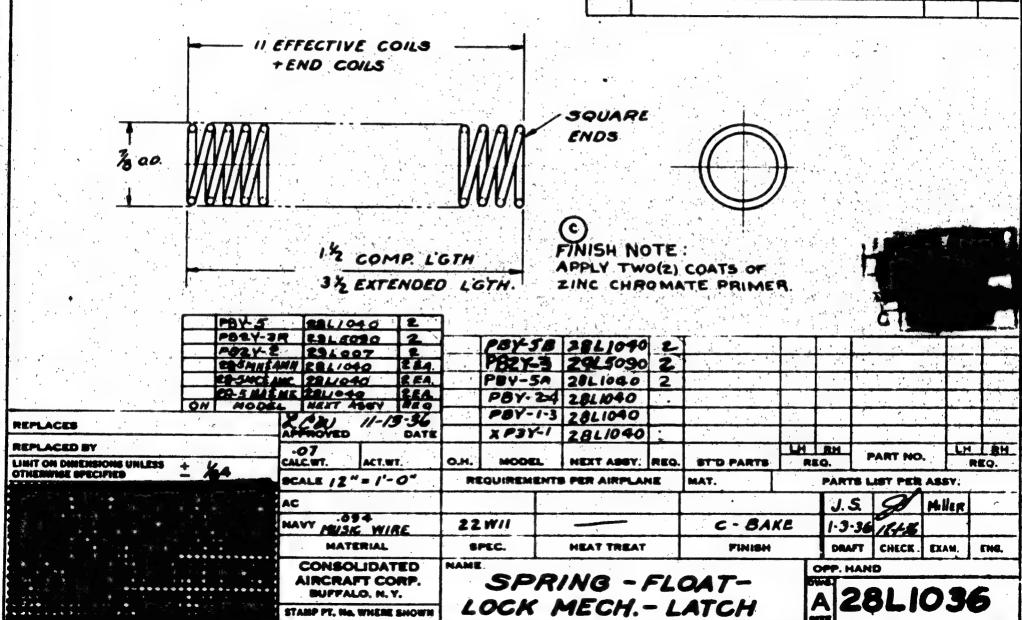


Personal Product Co. Sep. Current



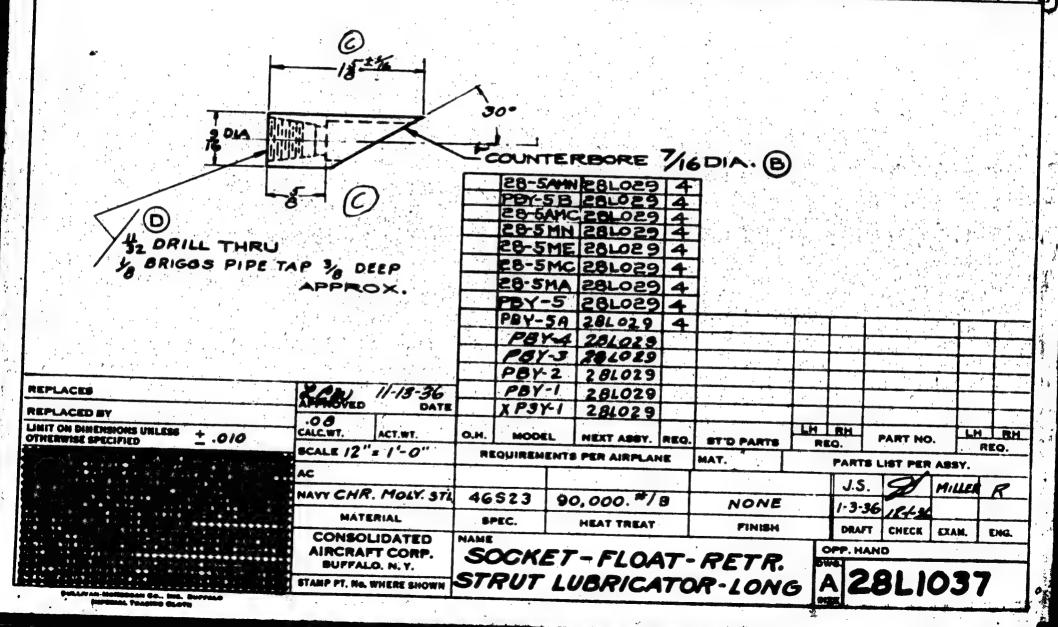


	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	5 Y
•	TRACED	11-13-36	LWS
C	ADDED FINISH MOTE: APPLY		
	CHROMATE PRIMER NO WT. CHG.	4-27-49	BANG
•		• 4	1

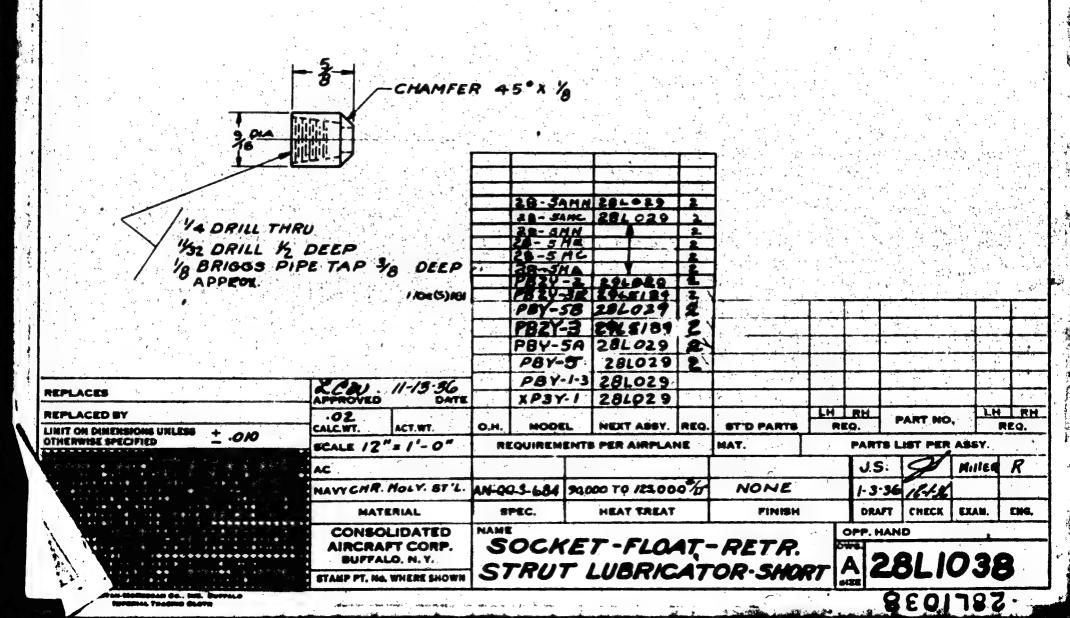


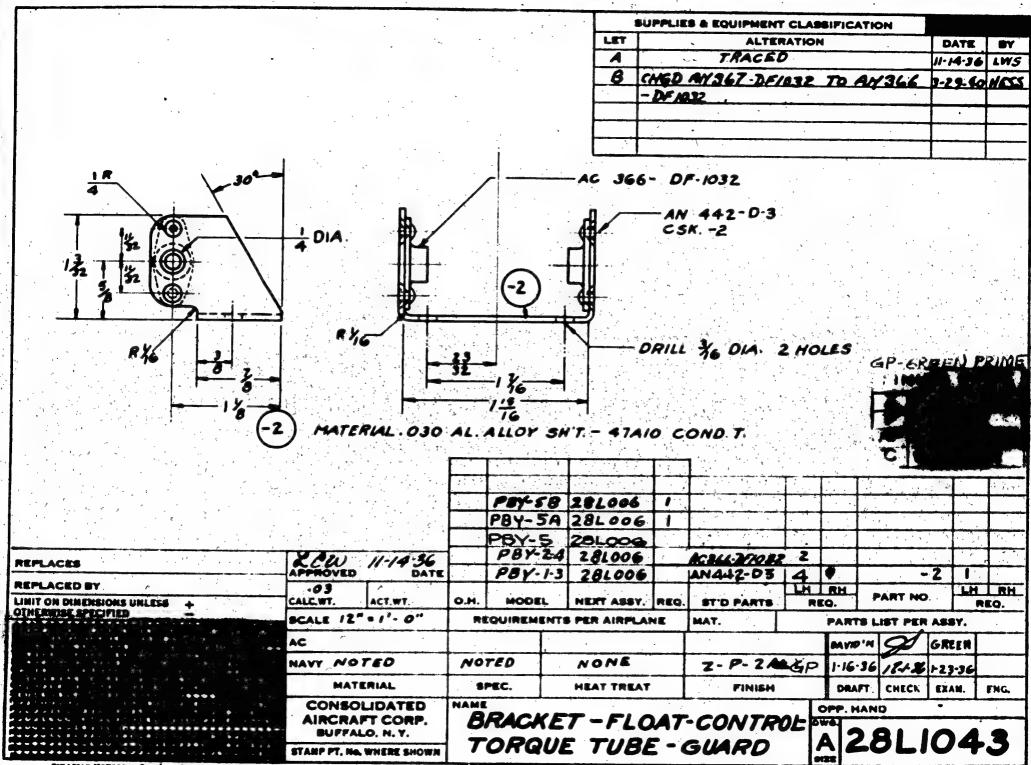
BREWSTER EO 531

		SUPPLIES & EQUIPMENT CLASSIFICATION		~ .
	LET	ALTERATION	DATE	BY
	A	TRACED	11-13-36	,
J.	8	ADDED COUNTER BORE		
H	<u>c</u>	MYNAS CHIADDED TO REMOVED IL	72737	MEA
-		JOEDHULL THRU WAS "II/42		
-		DRILL PEEP" REM. " 4DRILL		
		THRU! WT. CHG. NEG.	4-31-42	MALER



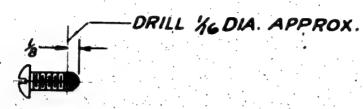
	Supplies a Equipment Classification : 4		
LET	ALTERATION	DATE	87
A	TRACED	11-13-36	LWS
B	HT. NONE WAS \$000 6" NO WICHE	4-26-43	Bet75
Ċ	IN BAN PEPLACED SPEC "46323" WITH		
	"AN-QQ-3-684" A H.T. "NONE " WITH		
	*90,000 TO 125,000 /g-" NO WT CHO.	6-2-43	1
	4		





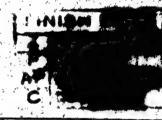
MAANAO-MORGODAN BO., Jun. Burna MUPOMAL Tuading GLOTO

. , 81	IPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	DY
À	TRACED	11-13-36	
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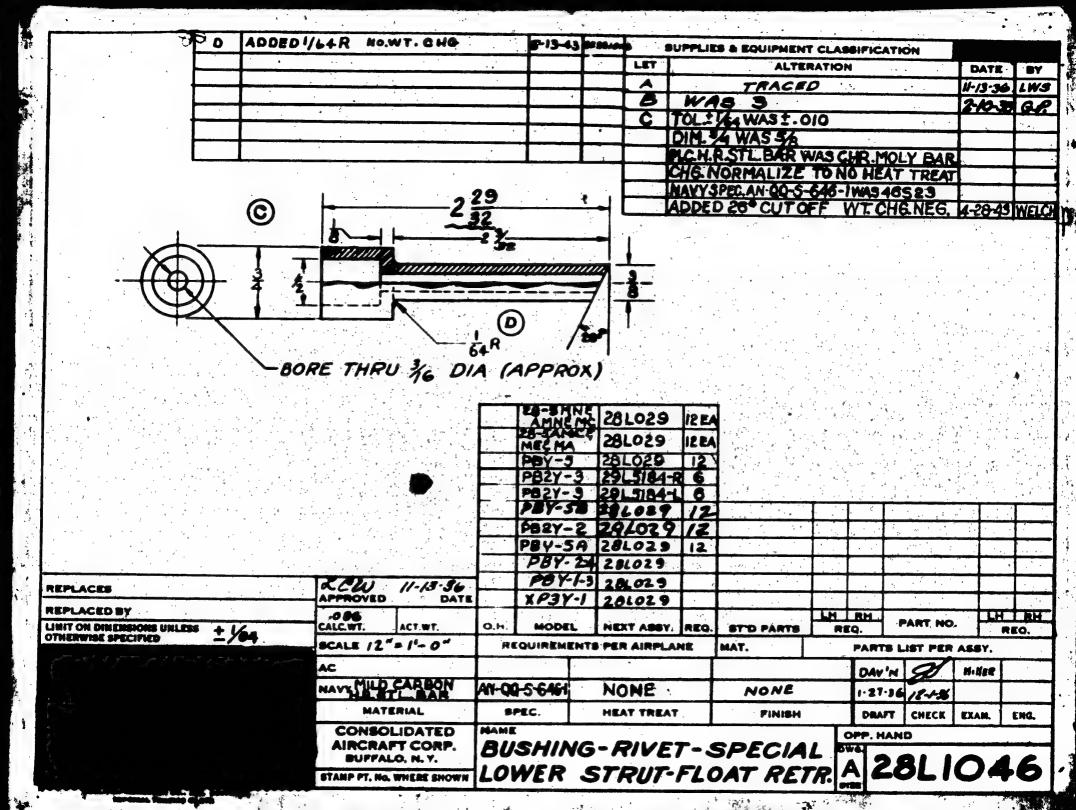
REWORK ANSZO -10-8 AS SHOWN

FLOAT RETRACTING MECH A 28L1045

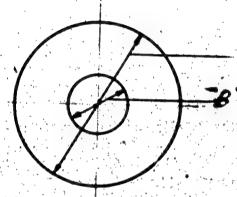


	CONSOLIDATED AIRCRAFT CORP.	NAME		EW-S	:D	FCIAL		OPP. H	AND		
	MATERIAL		PEC.	HEAT TREAT		FINISH		DRA		ERAM	ENG,
	NAVY NOTED	No	OTED	NONE		C		1.23	36 184.56		
	AC				10.00	* . * .		DAVIC	501	Miller	
	SCALE	RI	COUREMENT	S PER AIRPLAN	IE .	MAT.		PART	S LIST PER	A96Y.	
LIMIT ON DISPENSIONS UNLESS + OTHERWISE SPECIFIED	CALC.WT. ACT.WT.	О.Н.	MODEL	NEXT ASSY.	REQ	ST'D PARTS		RH:	PART NO		REQ.
REPLACED BY	OO 4 9		XP3Y-1	286001			F				
REPLACES	KCW 11-13-36			281001	. ,		£		r		
				28L001							
			PBY-5A		8		- 1				-
				294006	8			-		. 1	
		4: .	PBY-5B	28L00/	8					- 1.	

MALETAN MORROOM CO., 1981. Suppl



	SUPPLIES & EQUIPMENT CLAS	SIFICATION		
LET	ALTERATIO		O TO	
·A	TRACED	,		
	ADDED - 4.		1-10-5	
C	ADDED -5	1. 0.1	2/21/4	
P	ADDED PRZY.7 TO	COM.	11.1	
	MUDAU HOTE FOR ALBER	SARE METERICA	Chales	
	APPED MINSH NOTES	WT. CHE MEG.	4-16-42	A Contract



.006 -. DIO THICK STAINLESS STEEL ALTERNATE MATERIAL FOR-S .010 - .015 ALCLAD - SPEC. 4 FINISH MOTE: STAIN. STL - NONE ALCLAD -Z

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	MATERIAL
	CONSOLIDATED
3	AIRCRAFT CORP.
E	BUFFALO, N. Y.
	TAMP PT. No. WHERE SHOWN

-					
	1-4	ALT. 285	28L1010	44	
Ņ.	-2	A41 285	2 1 1010	20	
	2	ALL 286	29L 1010	Zin	regarding to the second
. , '-	-4	PEYSSA,50	28L1010	4 EA	
	-3	PEYS, SA, SR	28L1010	254	
	-2	PBYS, SASS	2811010	25	
1	72	PAIRS	PRILLIPS:	-	
	-3	PB2Y-2	29C/538		
4 1	-5	PB24-2	294.075	6	
	-4	PB2Y-3	2915075	6	+ FURN BY BOOK
		PBY- 2-4	28L1010-1		
	45	PBY-24	2.8L 1010	1, 2, 1	
		PBY-1-3	2811010-1		1 1 1 1 1 1 1 1

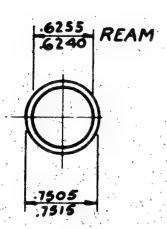
i					چې د محمد د خومند د او		-			
	RI	QUIREMENTS	PER AIRPLAI	WE .	MAT.	!	PART	S LIST PER AS		
	О.Н.	MODEL	NEXT ABBY.		ST'D' PARTS	REC	0.	PART NO.		LRH.
i			r			UA	BM		1-6-	
		XP3Y-1	Z811010		Contract Contract			-2	+ -	-
			28L1010-1				14, 11	-3.	1	,
				<u> </u>			1.7	-4	2	2
		PAY-1-3	2811010	-		-			1 _	
		PBY-1-3	2811010-1					2 1 1 1 1 1 1 1	+	
		PBY-24	2841010	1.						-
	-	78Y-2-4	28L1010-1				, 1			
	F9.	PBC1-3	2412075	16	+ FURN BY GOO	-	D	ISH NO. DA	B/_ 1/_	71.3
		IVEZV 7								-

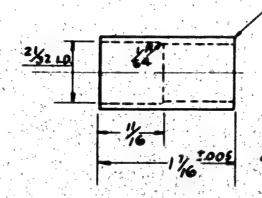
·		
475/9	NONE	NOTED
SPEC.	HEAT TREAT	FINISH
MAME T		

SEAL-FLOAT- LOCK & A 28L1050

2-18-36 18-1-2 CHECK EXAM. DRAFT

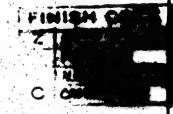
	SUPPLIES & EQUIPMENT CLASSIFICATION			
LET	ALTERATION		DATE	BY
G	TRACED	7	IE-AS	LWS
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				-
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′				
		4		





AIRCRAFT CORP.

CHAMFER 45 X 1/4



ALL DIM. SHOWN AFTER PLATING BUSH. DIA'S. MUST BE CONCENTRIC WITHIN .002

A 28L1051

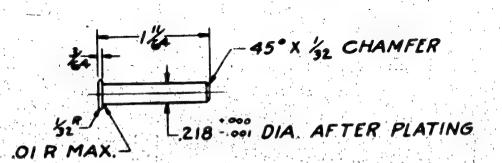
	CONSOLIDATED	NAME									
	MATERIAL		PEC.	HEAT TREAT		FINISH		DRAFT	CHECK	EXAM.	ENG.
	NAVY CHR. MOLY, TUBE	44	718	25,000 \$/	8	C OUTSIL		9-2-36	1818	•	
	AC .			1/4			³ 6	PHILLIPS	2	MILLER	?
OTHERWISE SPECIFIED 2.0/0	SCALE /2" = 1'-0"	RE	QUIREMEN	TS PER AIRPLAI	NE	MAT.		PARTS	LIST PER	ASSY:	11.1
LIMIT ON DIMENSIONS UNLESS +	CALC.WT. ACT.WT.	O.H.	MODEL	NEXT ASSY.	REQ.	ST'D PARTS	-	EQ.	PART NO.	_	REQ.
REPLACED BY	· OBB	3.5	PBY-1	28L029	-		1	RH			1-0
REPLACES	APPROVED 12-1-36	1		281029			1 /				
			PBY-3-	1 284029							
			PBY-54	28L029	4		0.25	· · · · ·			
			70176	ZALUZY	14			1	14		
in the contract of the contrac			DOLCE	28L019	A	4.		1			7

STRUT RETRACTING LOWER

Personal Medicadas Co., Inc., Burry Ferenal Tracing Claric

	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY
	TRACED	11-14-36	LWS
C.	HT. 80000 WAS 125 000 H	11-1046	TATRE
·	•		



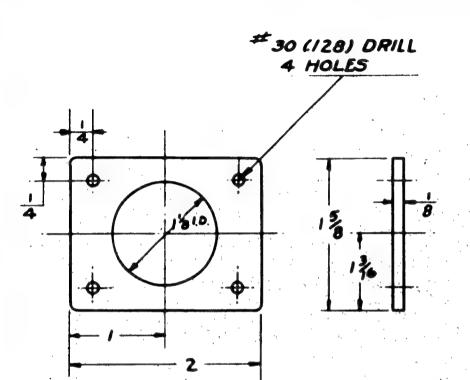




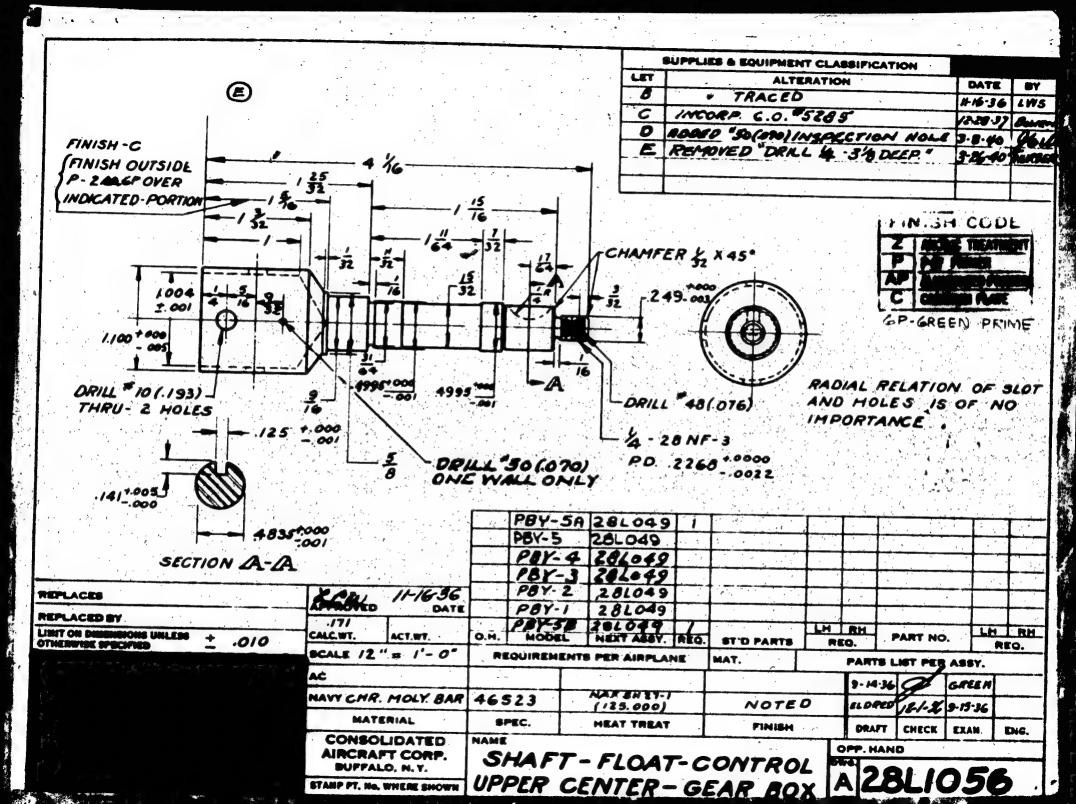
	AIRCRAFT CORP.		-FLOAT-		٦	7	8LK	152	
* * * * * * * * * * * * * * * * * * *	CONSOLIDATED	NAME	PIN (SPEC	(IAL)			10		
	MATERIAL .	SPEC.	HAAT TREAT	FINISH		DRAFT	1	EXAM.	CNG.
	NAVY OR # 1330 ST'L	46523	89,000 TO MIN.	c	· · · · · · · · · · · · · · · · · · ·		181.2		
e, a re regional terrette to the to	AC					SHONT	9		R
LINIT ON DIMENSIONS UNLESS + .0/	SCALE /2"= 1'-0"		IENTS PER AIRPLANE	MAT.	- 1	PARTS	LIST PER	1.22.22	
REPLACED BY	-013	O.H. MOD	TE THEAT ABOV. MEG	ST'D PARTS	RE	0.	PART NO.	R	EQ.
REPLACES	APPROVED N-14-36		- 13 28L1010	: ,	LH	784		LH	RH
			- 1-3 20L1010-1	Jan Care Leis					ļ
		POV	2-4 28L1010-1 2-4 28L1010	1 / 1					
		1004	5A 28L1010 6		1				

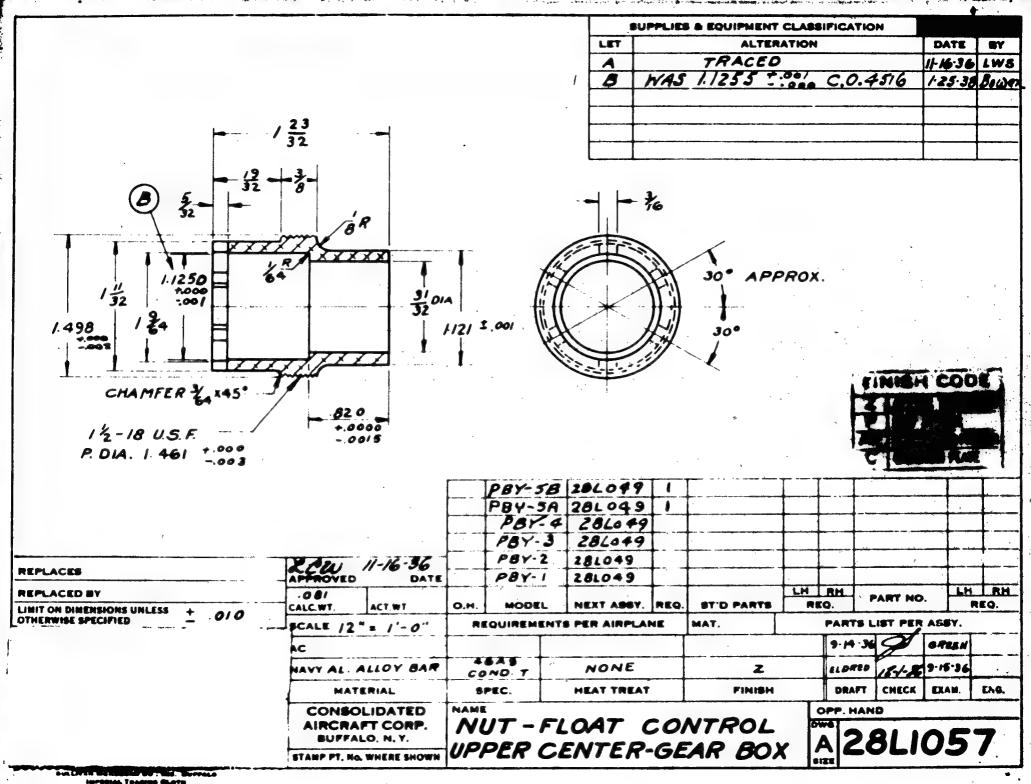
FALLD DOSR & TOD TO TOLERANCE BLOCK NEL . 1 MAY 2844 BOYTS 1 14 36 LH 2 35 Mines PHANIST MY TOUR DAKETES THAN I'D I'M ' AN . FNIO HIRLM 12 TC "/16. 14 11 11 40 \$304 12239 " HFEUT-D 10 1 153,335 " " 11 11 80,000 4, 11 2 25 HI HWAVERMA HREAD LAPTEDS OF ME 14 78 VIAL 11 16 1161- 1 16 THE SE AMEL SOL -THO : 29NI S VEF FFF CHAMFER 45° X 11 REF. TE SLOT IN DEEP SIMILAR TO HILL 11 EXCEPT AS SICCOM SOUTH GEATY, WY PE PRIVER SECTION OF STREET GOPD TEAR . WILL OF . 50 I'MY SA " PY- 5 255 B 1856 F. 3 1113 3 Price of PBY- 2 281029 PBY.1 28L029 12"=1'-0" NICHLE STIFL 46521 H736 ... 2 BOLT (SPECIAL) -FLOAT-LOWER RETRACT STPUT

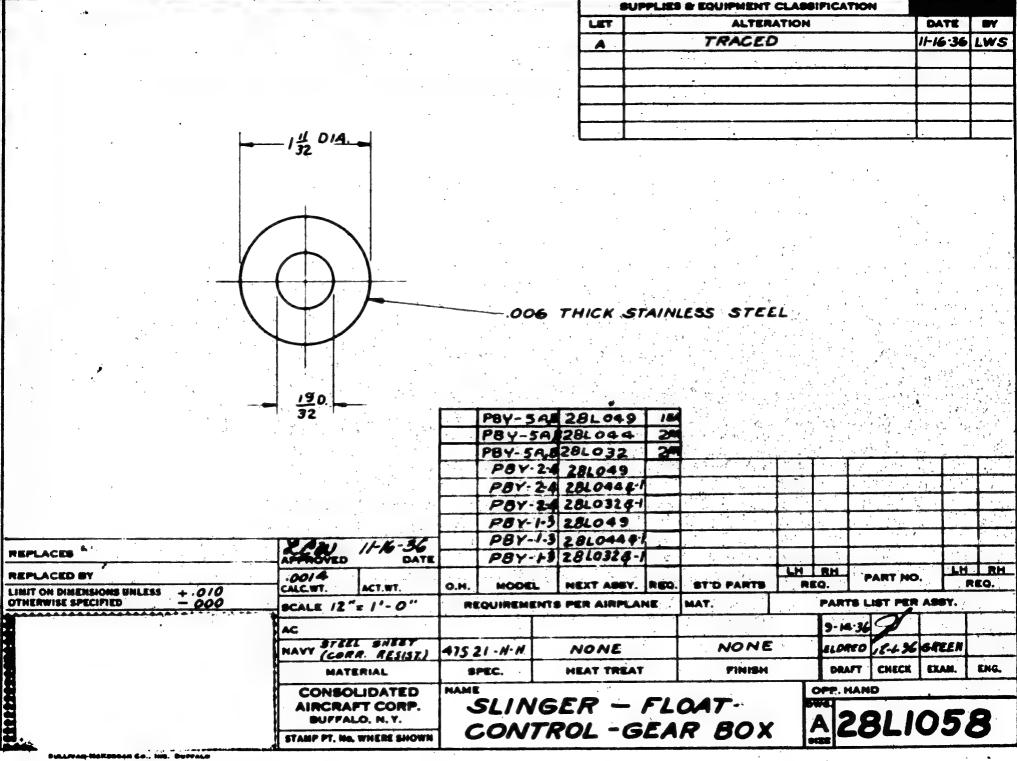
	SUPPLIES & EQUIPMENT CLASSIFICATION			
LET	ALTERATION	D	ATE	87
A	TRACED	11-1	4:36	LWS
				,
		1		



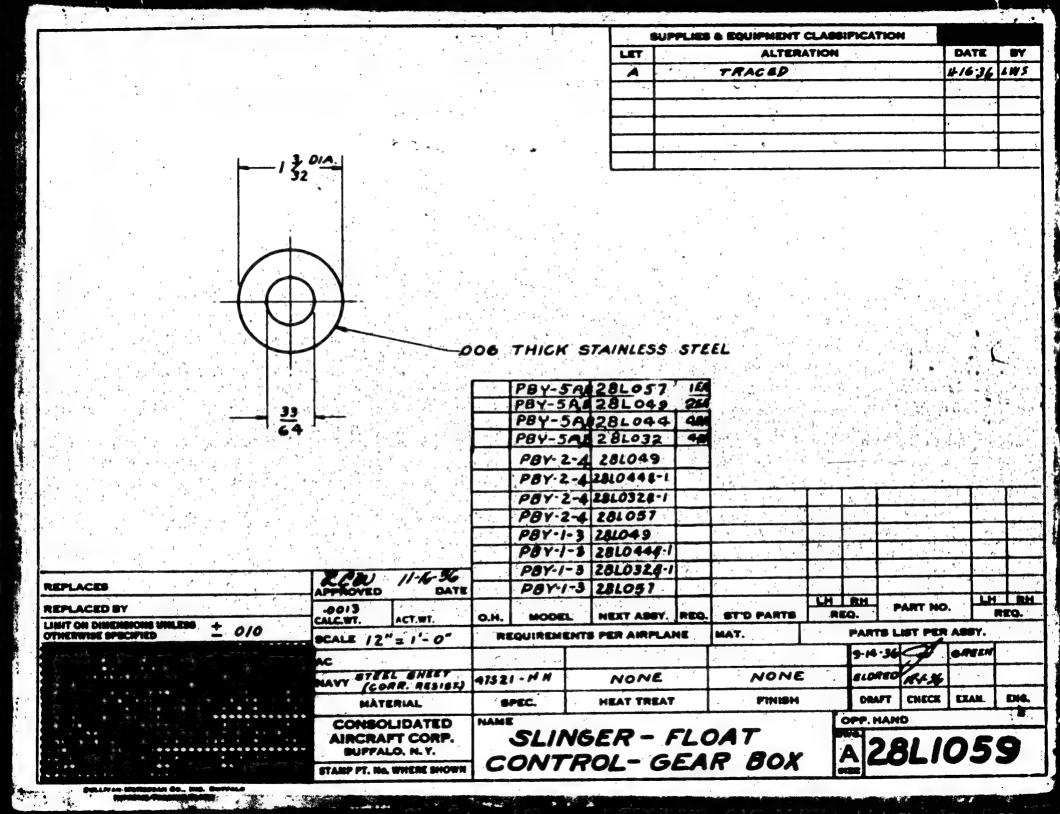
	AIRCRA	LIDATED FT CORP. LO, N. Y.	NAM	N. P.	TROL C				A 2		.	
	MAT	ERIAL		PEC.	HEAT TREAT		PINISH		DRAFT	CHECK	EXAM.	ENG.
	HAVY 1/8 LA	M. PHEN.	1796	F.04.			NONE		8-28-30	121.34		
	AC								PHILLIPS	1	MHER	
OTHERWISE SPECIFIED -	SCALE /2'	1 1'-0"	RI	EQUIREMENT	PER AIRPLÀI	ME	MAT.		PARTS	LIST PER	ASSY.	
LIMIT ON BIMERISIONS UNLESS + L.A.	CALC.WT.	ACT.WT.	О.Н.	MODEL	HEXT AGEY.	REQ.	ST'D PARTS		to.	PART NO		REQ.
	APPROVED	DATE		PBY-F3	28L1047	<u> </u>	ļ	LH	19 14	-		H RH
REPLACES	ZAN.	11-14-36			28L1047							
· ·				PBY-5A		1		;				
				P8Y-58	2841047	1						* *
			-	1000		1					* + P	-
2						I	1			- 4 - 4 - 4 - 4		

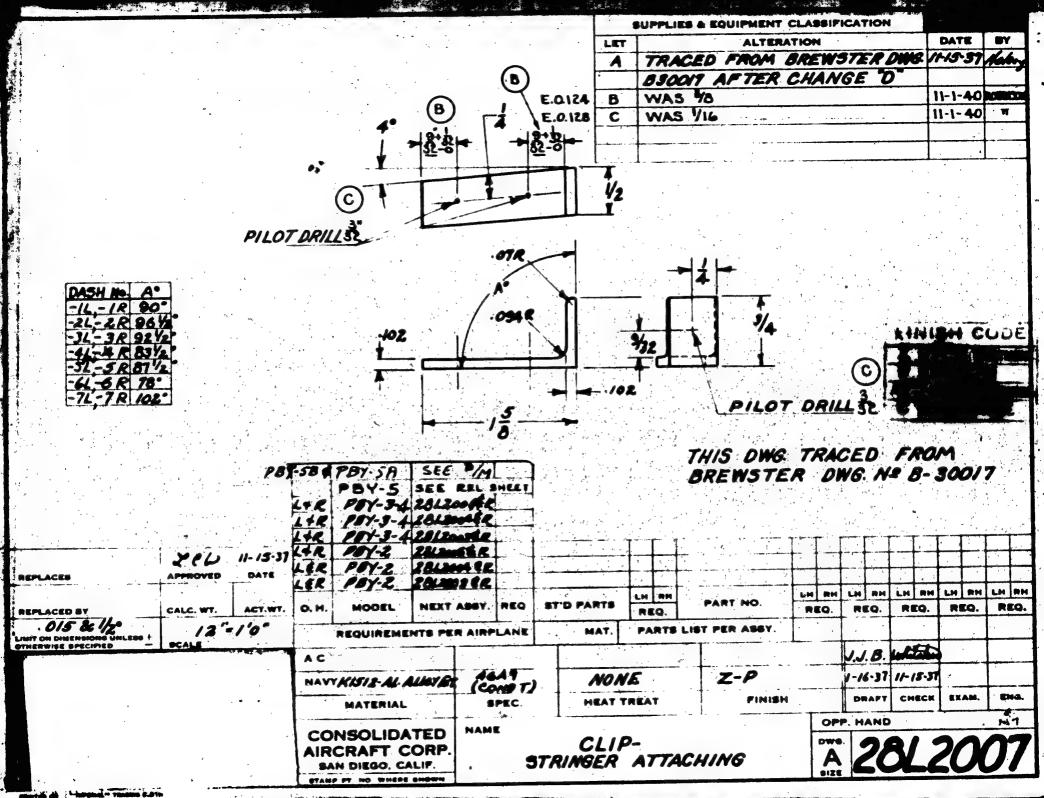


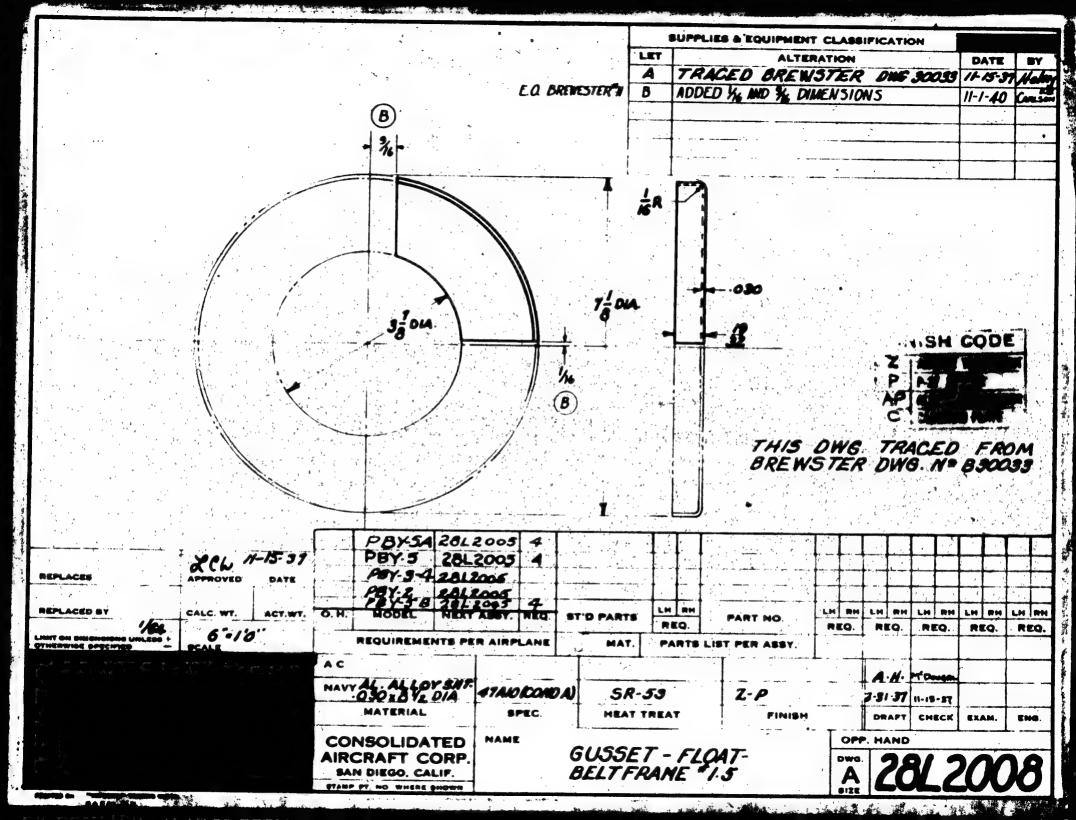


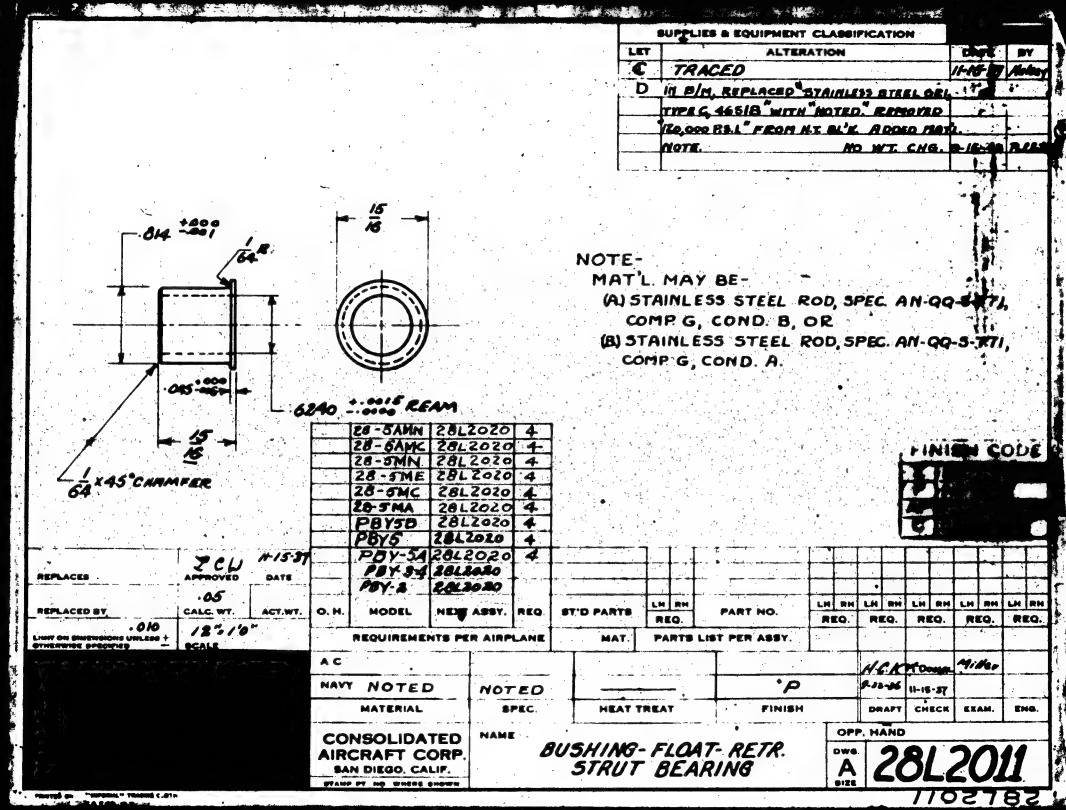


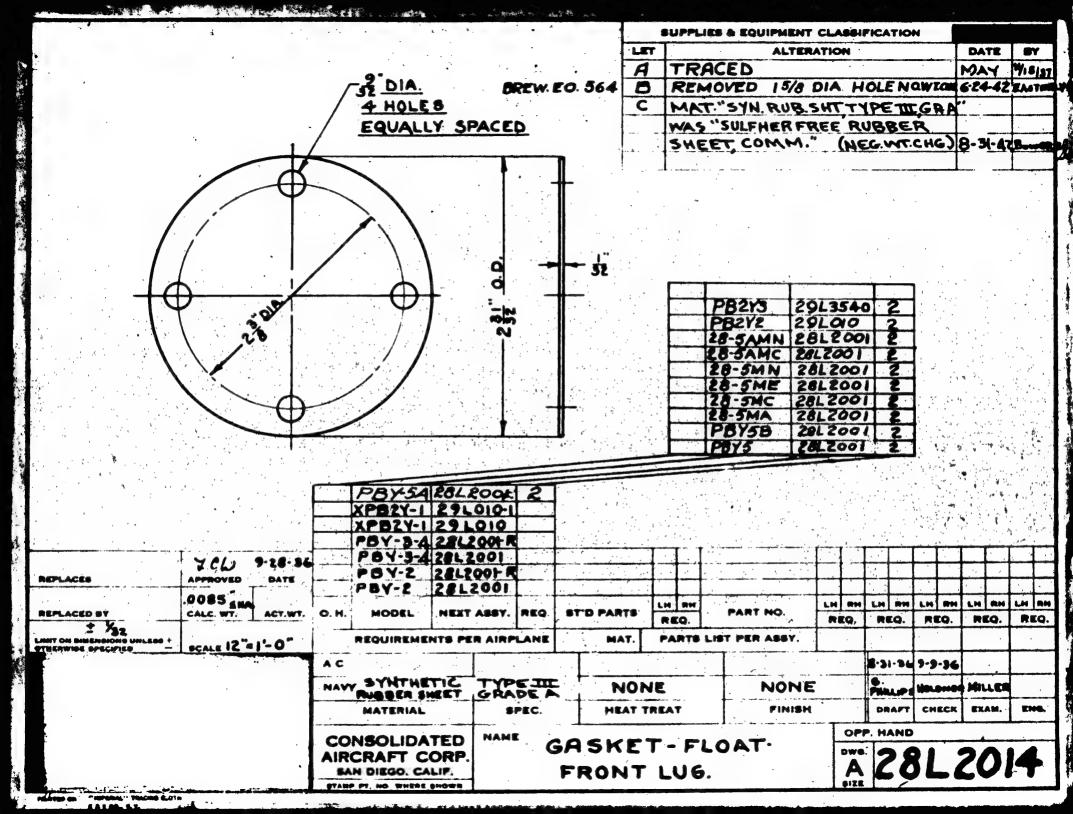
ALMAN MERSSOAN CO., INS. BUFFALD INFERNAL TRACING CLOTH





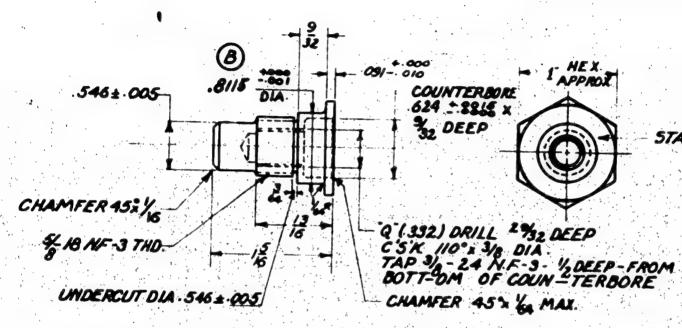






	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY
A	TRACEO	4.10.00	44.
8	WAS .BI4 : SO BREWSTER ENG. ONDER #38	2/7.38	Reserve
		0,700	2000

STAMP PART Nº HERE





			AIR	NSOLIDA CRAFT C N DIEGO, CA	ORP.	NAME	BU.	SHING-F	LOAT-	RI	ETR.		OP!	2	0		20/	17)
				MATERIAL	en e establicada	8P	EC.	HEAT T	REAT		FINISH) T		DRAP		ECK	EXAM,	E.	46 .
			NAV STUNESS STEEL		465/8		120,000	made to the p		C-P			3-9-1	N-1	3-37		\prod_{i}		
			AC	. 874 in 154	57767						na Panganara anna Transa ata ayar 2004			SHEW	3 11	W.	Mist,		
MALE CONTRACTOR OF THE CONTRACTOR OF T	SCALE	1	,	REQUIREME	NTS PE	RAIRPL	ANE	MAT.	PARTS	LIBT	PER ASSY.								
.00	12-10-	••••••••••••••••••••••••••••••••••••••	-	1				PARIS	REQ.		PART NO.	R	EQ.	REQ		EQ.	REO		EQ.
REPLACED BY	. 06 CALC. WT.	ACT.WT.	О. Н.		1276	2010 ASSY.	4	ST'D PARTS	LM RM	÷		LH	RH	LM B		-	LH B	-	-
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TRACED FROM BREWSTER DWG 1/-4-37 W/M 30034 AFTER CHAMBE'A' BREWSTER EATO 280 148 WAS VIG W-1-40 NOTE: LOCATE 4- "30 HOLES FROM 28L2022 (REF.) 180 MATERIAL: 05/x/2x3 AL ALLOY SHEET PBY-SARBL2000 8 THIS DWG TRACED FROM BREWSTER DWG. Nº 30034 PBY58 2812 906 | 8 PBY 38 28L 2003 POY- 3-4 7 PBY-2 REPLACES REPLACED BY LH BH CALC. WT. LH RH LH RH LH RH LH RH ACT.WT. O. H. REQ. REQ. REQ. 12-10-REQUIREMENTS PER AIRPLANE MAT. PARTS LIST PER ASSY. ---110.00 NAVY NOTED 47A10 Z-P NONE 4-21-37 11-5-37 COND'T MATERIAL FINISH DRAFT CHECK EXAM. CONSOLIDATED NAME OPP. HAND FILLER SHEET AIRCRAFT CORP.

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FL'T. BULKHEAD "O.65 &" 2.0

SUPPLIES & EQUIPMENT CLASSIFICATION

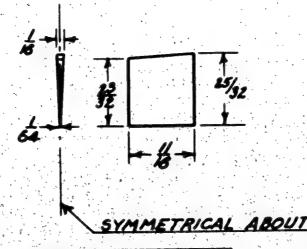
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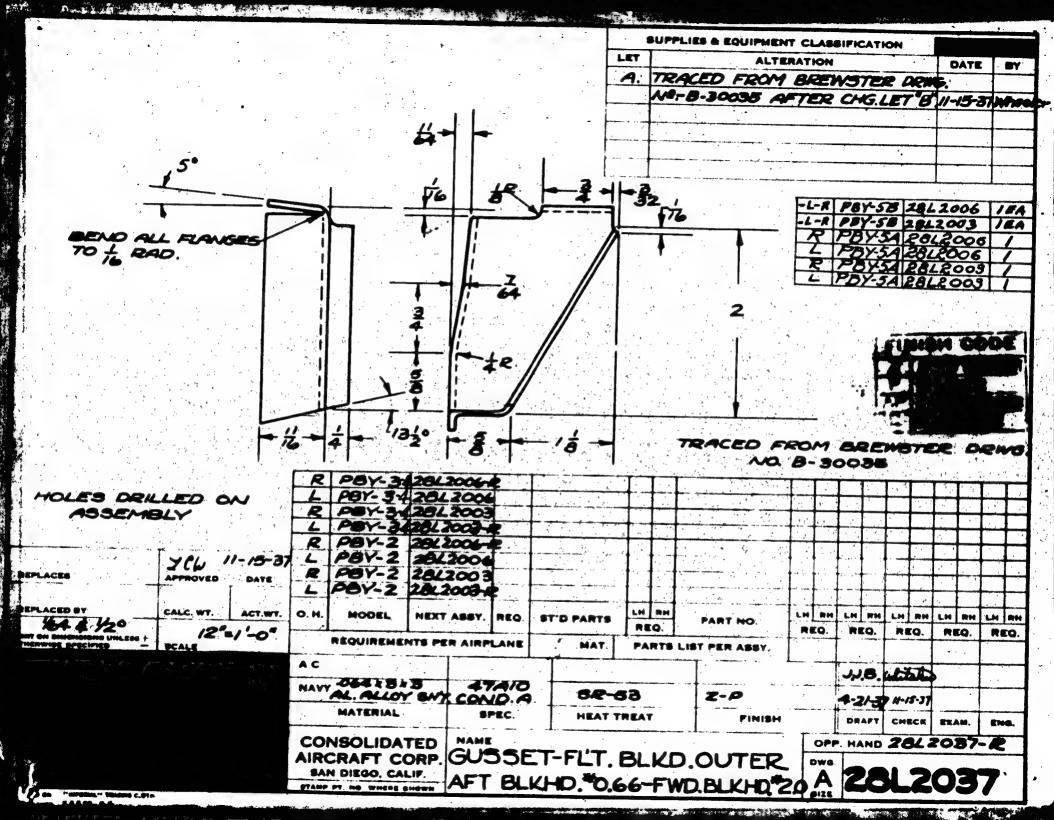


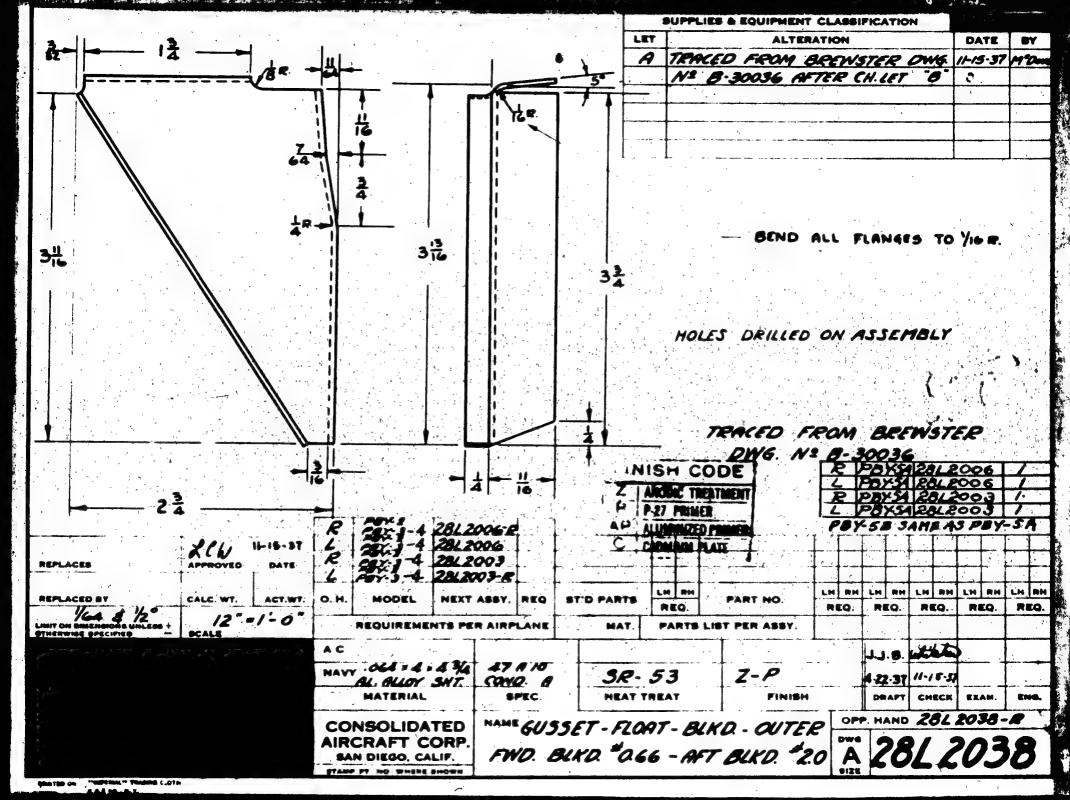


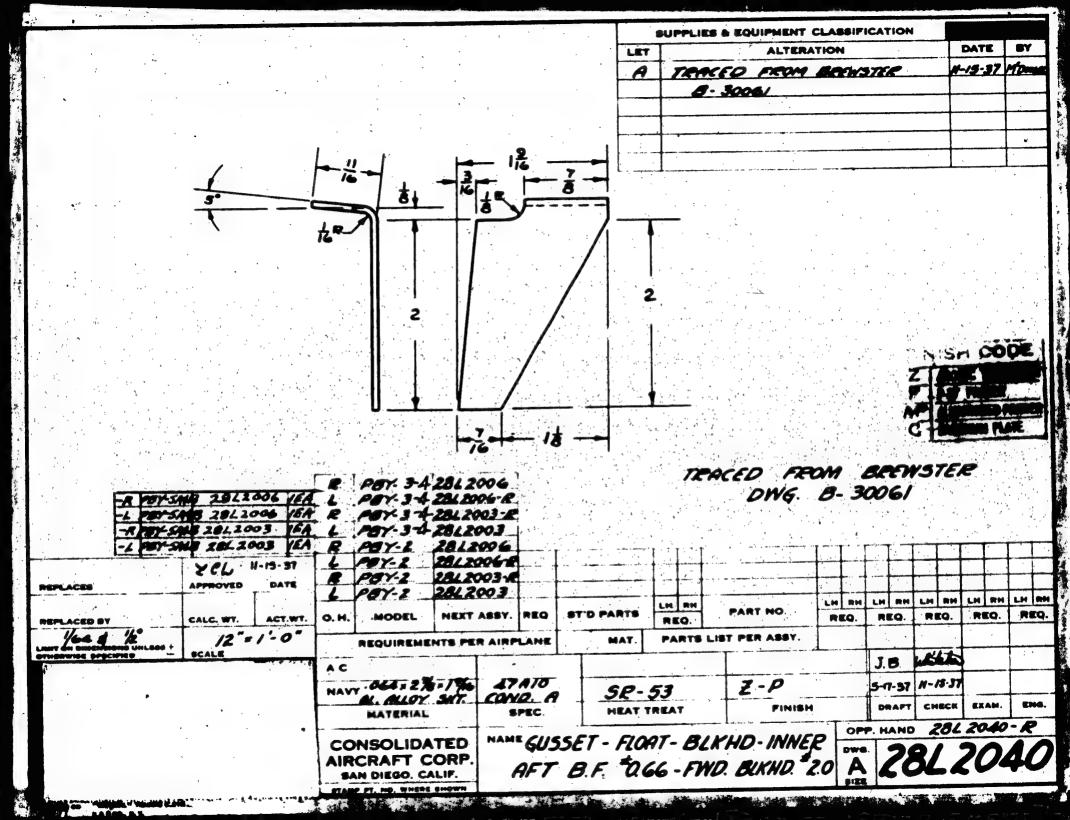
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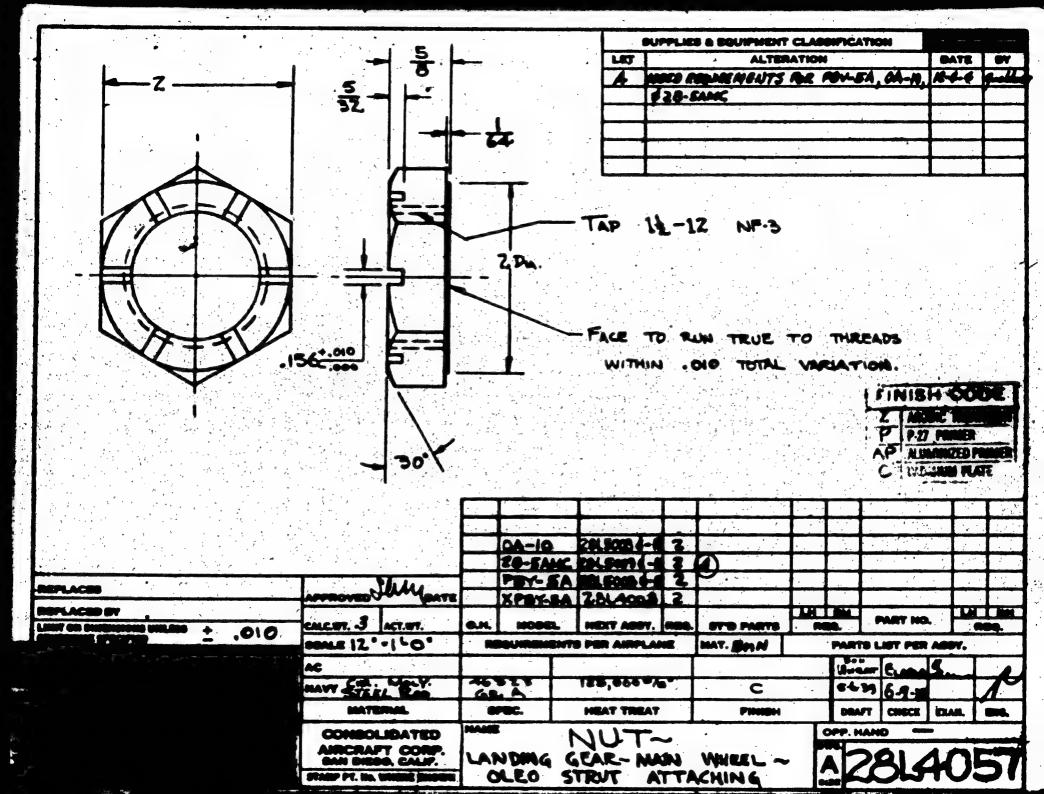
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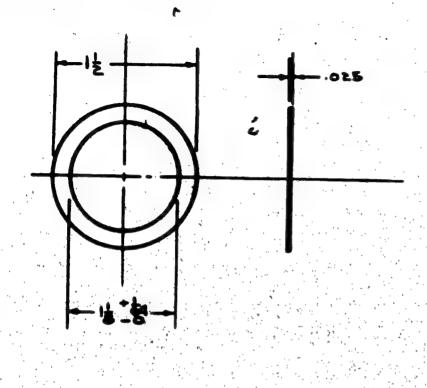
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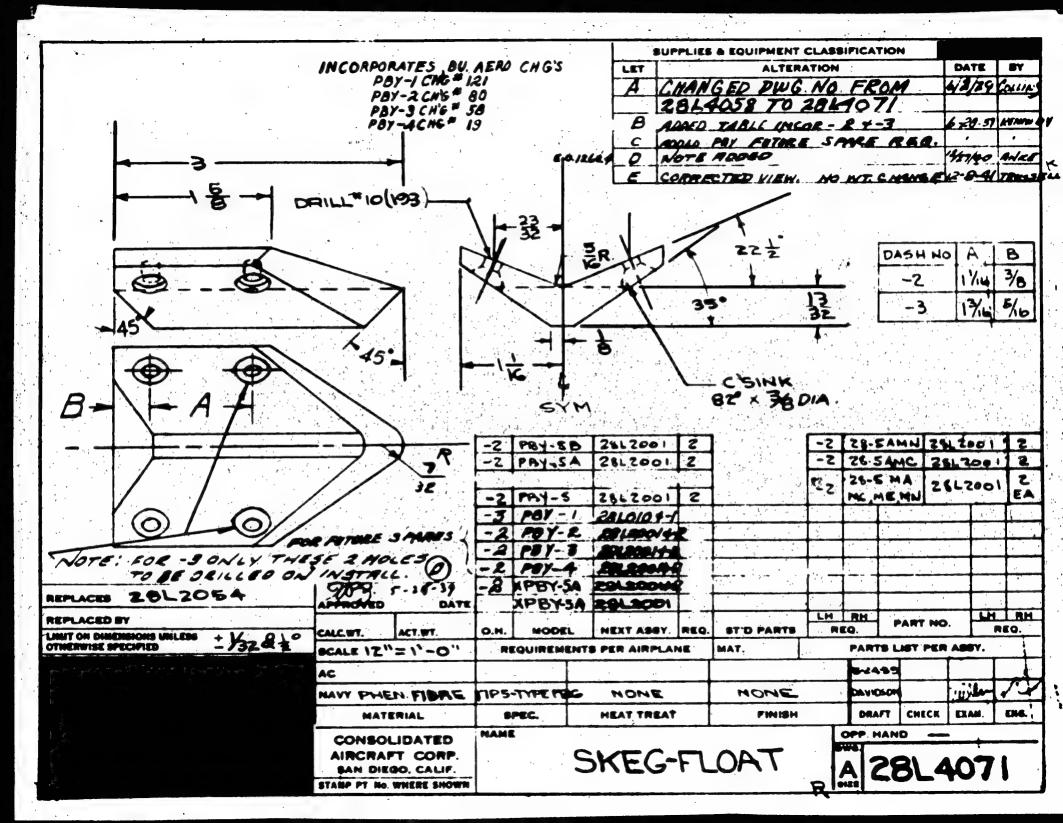


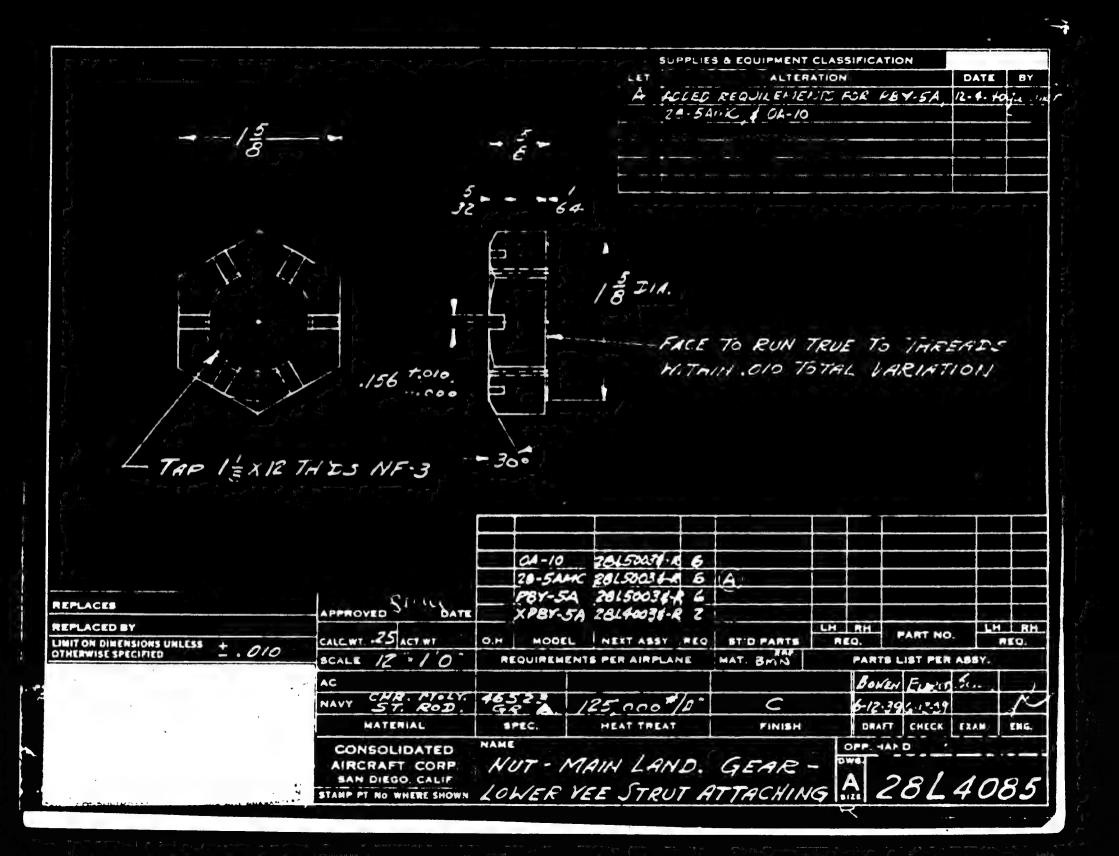


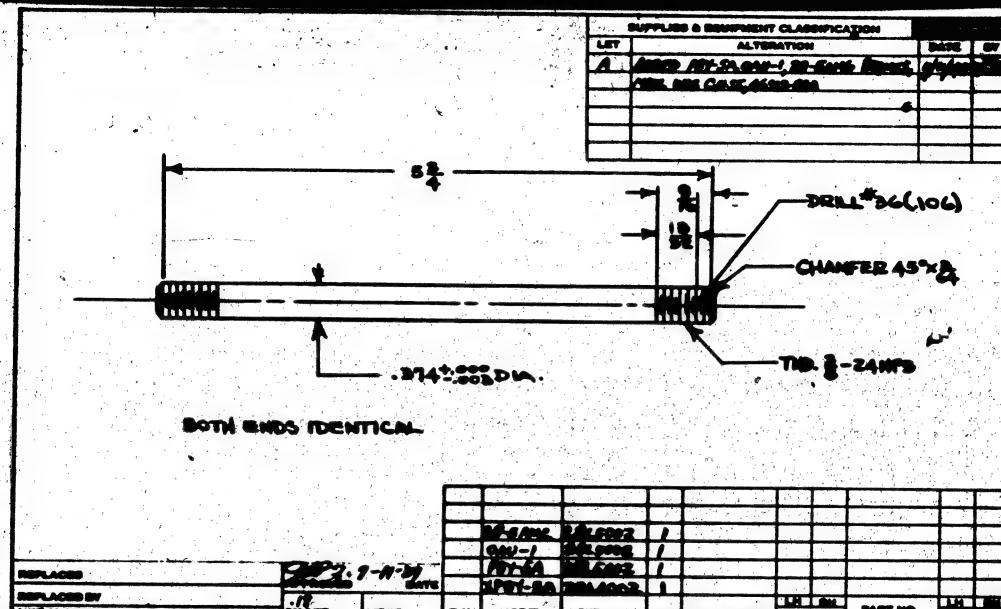


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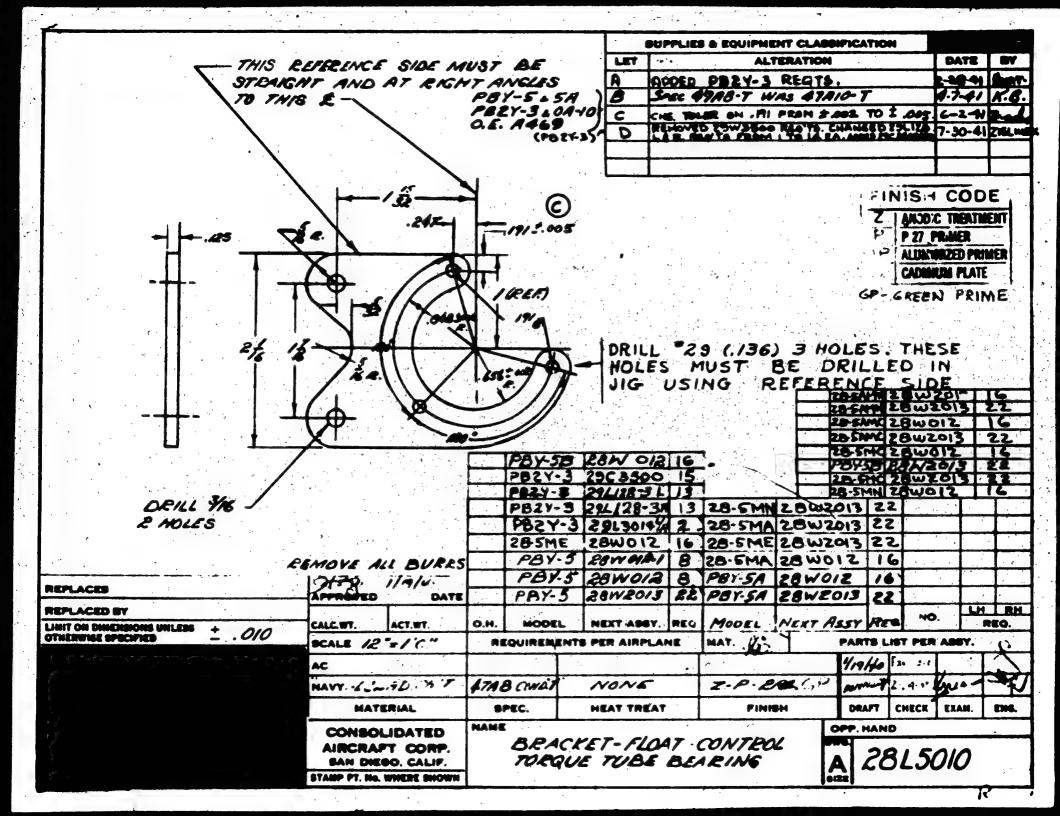
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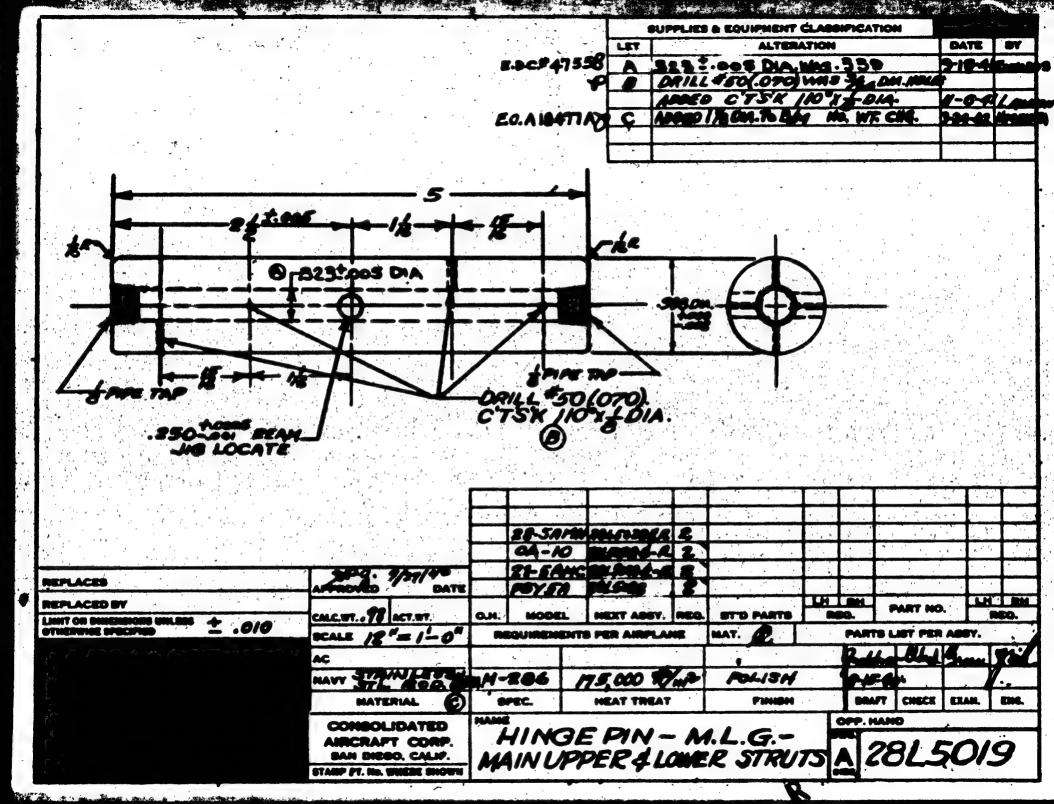


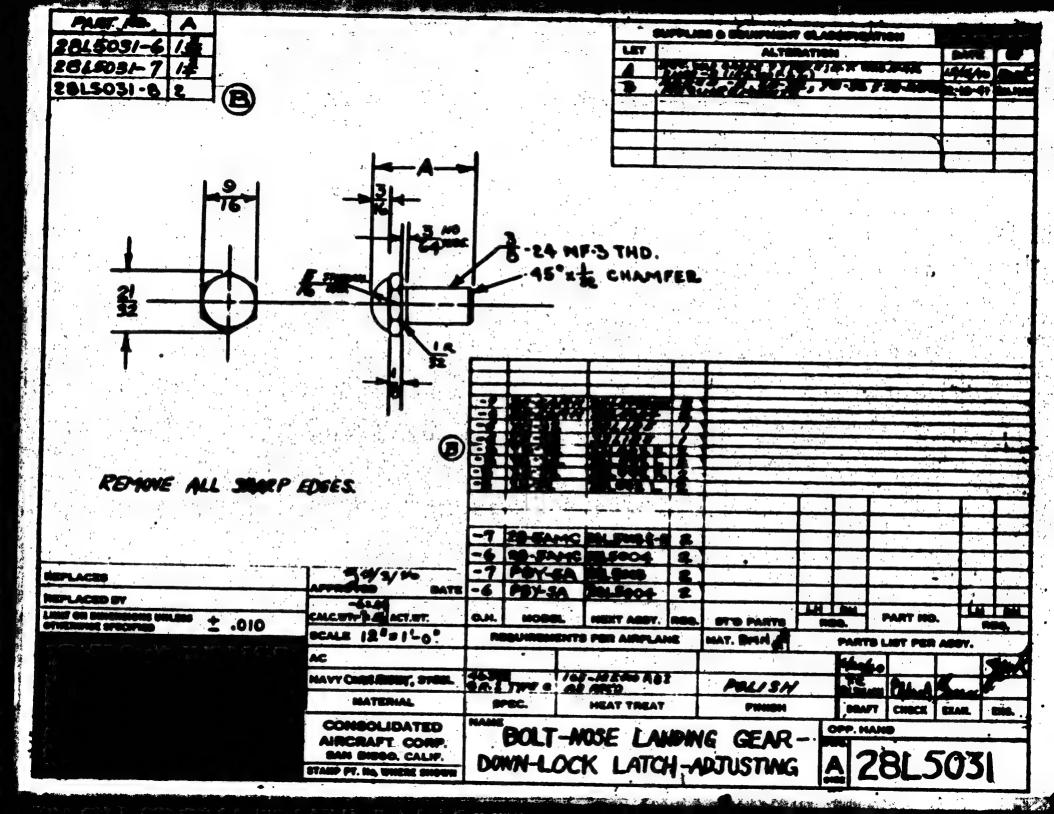


ACT.UT. OTTO PARTY - .010 IONE 175160" MAT. M-286 WY STIST. ROD /M 900 Mark St CHECK EXAM, OFF. HAND PIN-NOSE LAND'G AIRCRAFT CORP. **Z8L4093** GEAR-SCISSORS

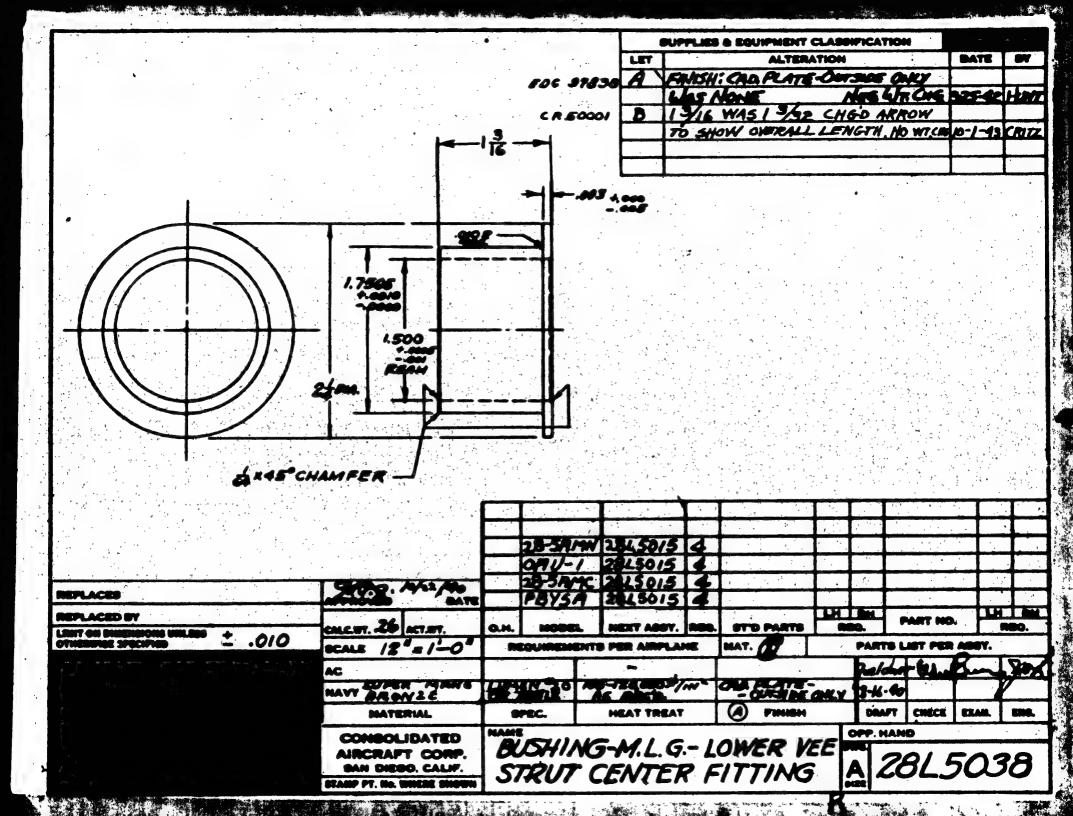


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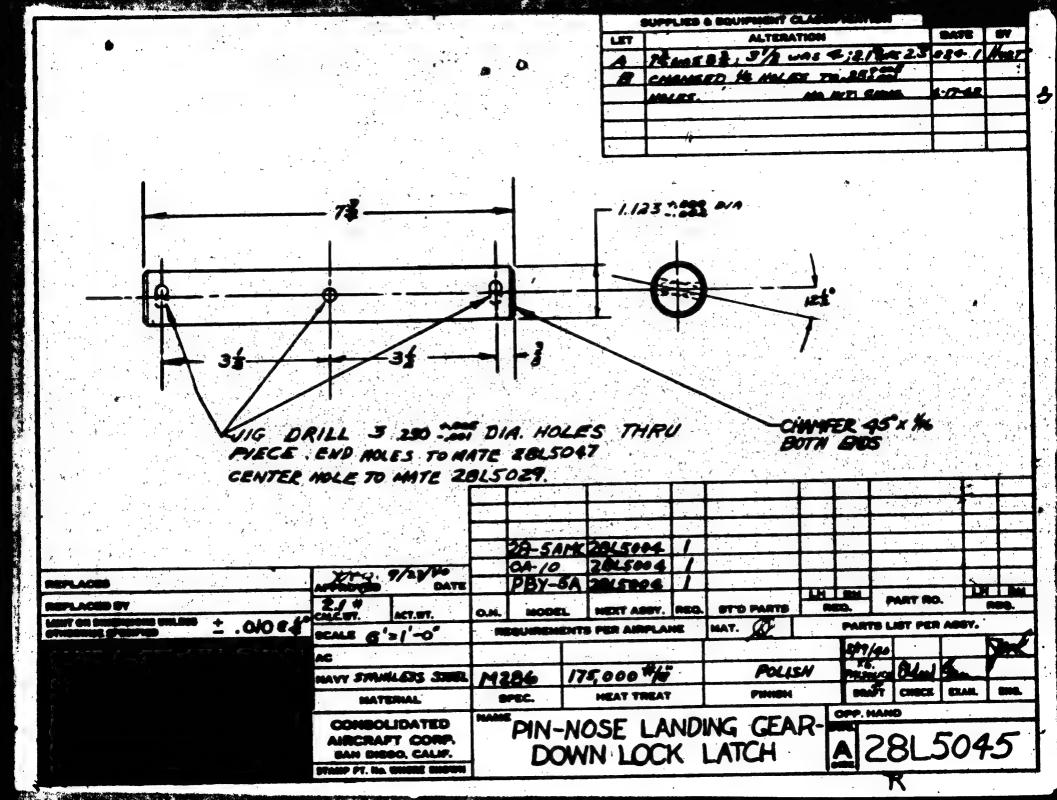


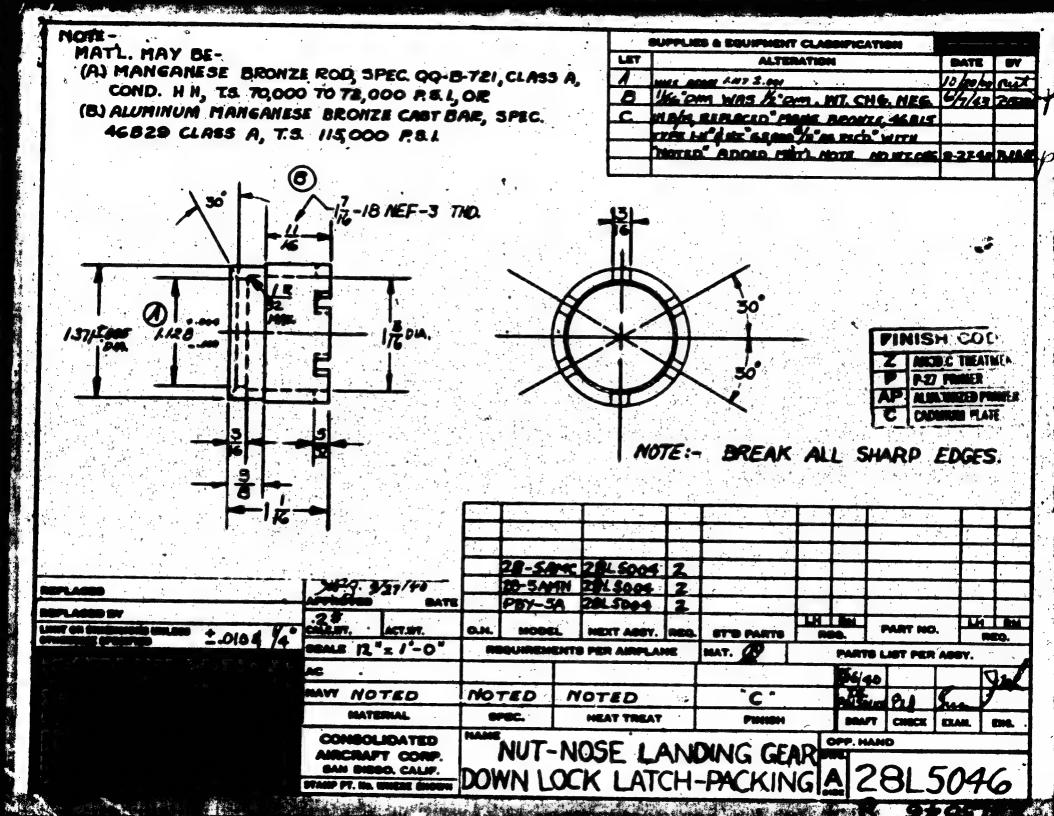
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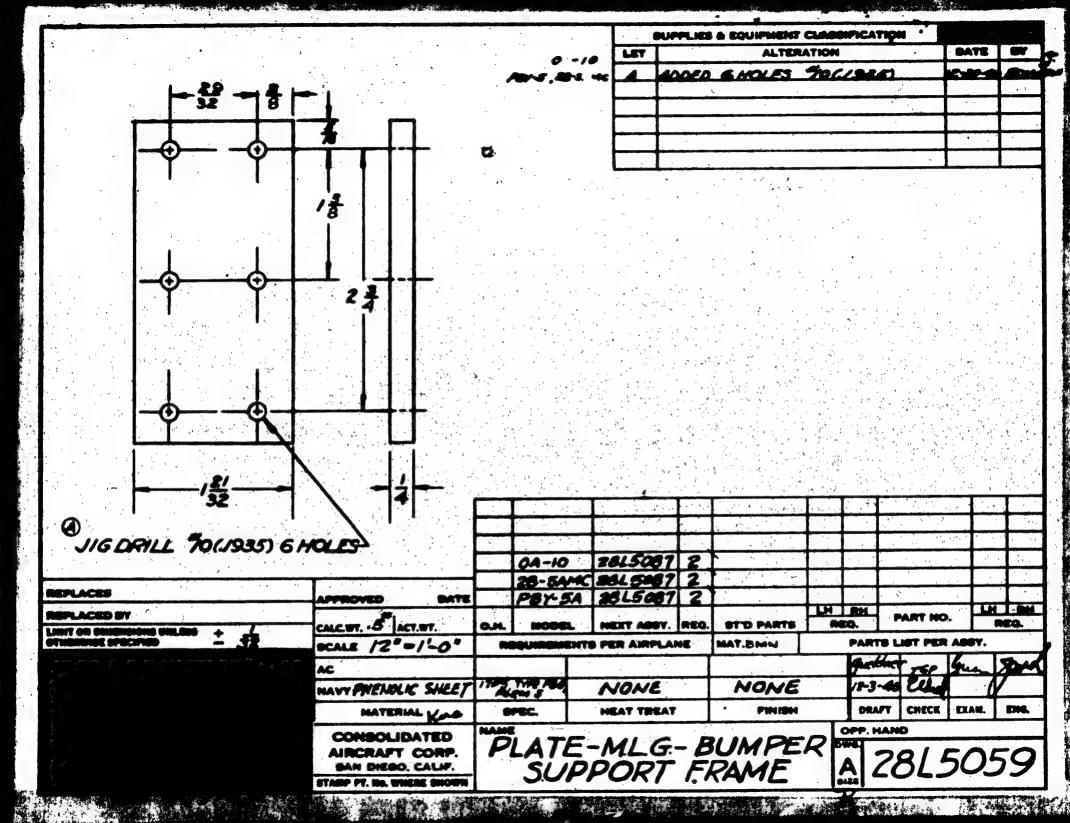
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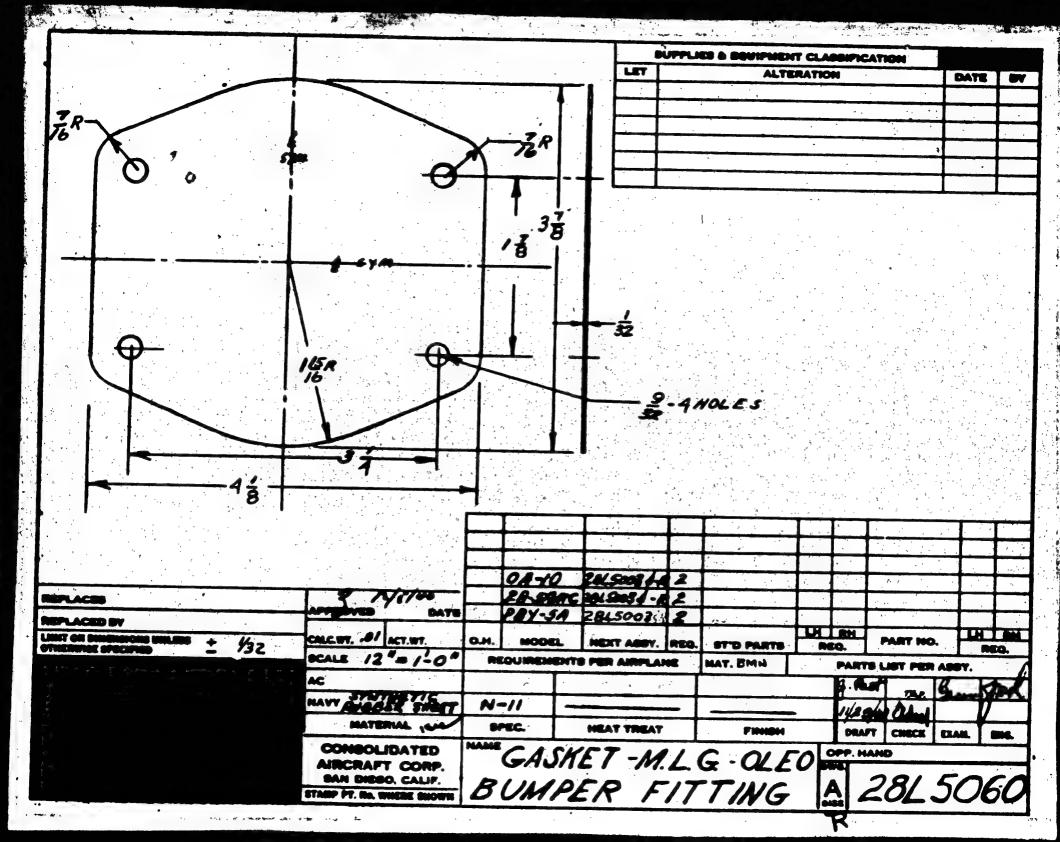
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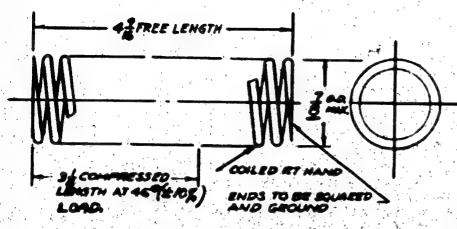








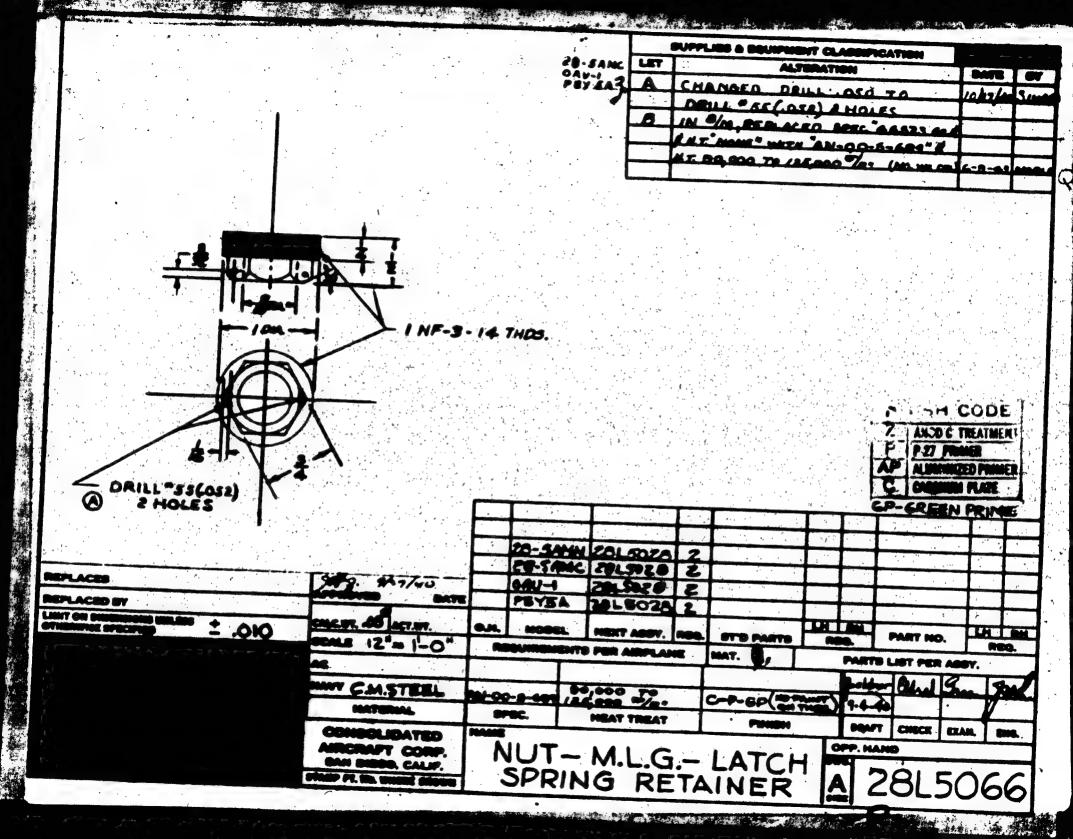
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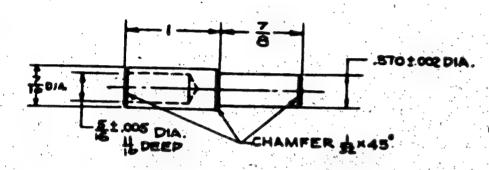
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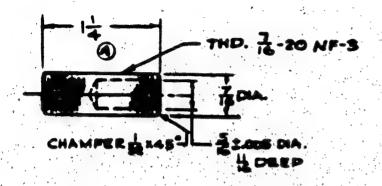


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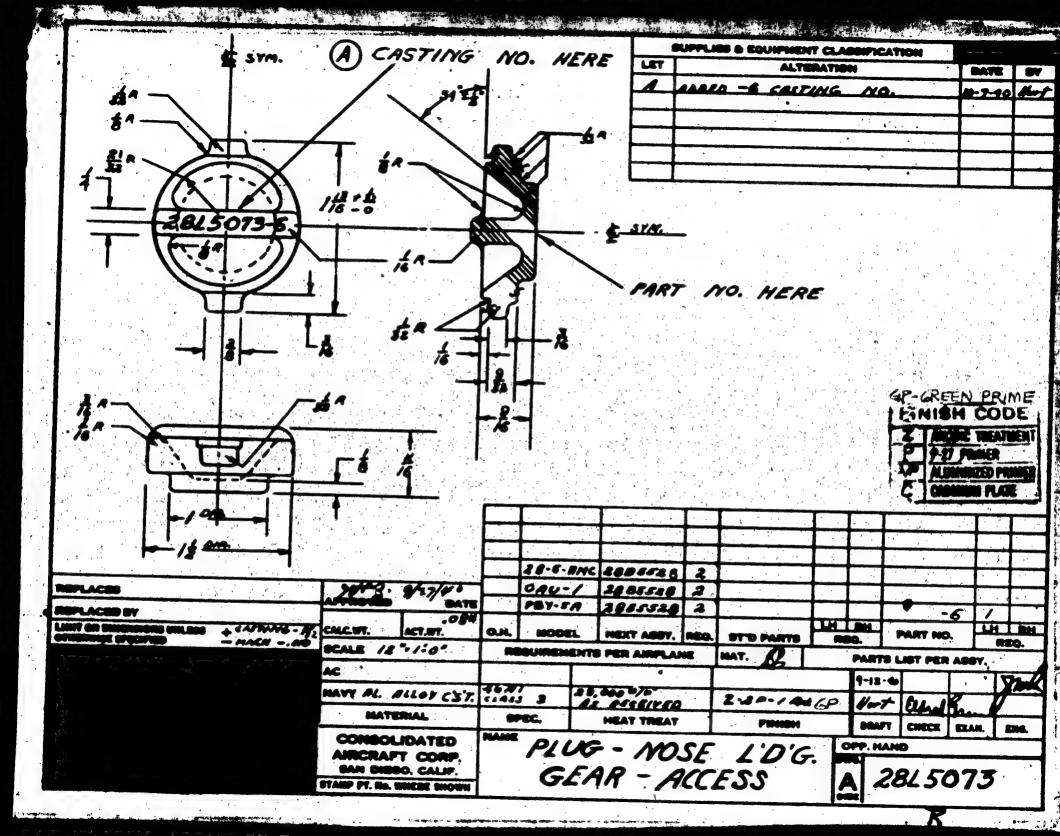


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				PEC.	HEAT TREAT		FIRMO		DRAFT	CHECK	EXAM.	EDIG.
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	THROS. ENTIRE LEASTN.		,
	IN B.M. PEPLACED SPEC. 46524 GRA		
	WITH "AN-OG-S-684" IN MT. PLOCK.		
	REPLACED "NONE" WITH " SO.OCO TO		
	125.000 % " NO WT. CHE.	G-9-43	ecm de la

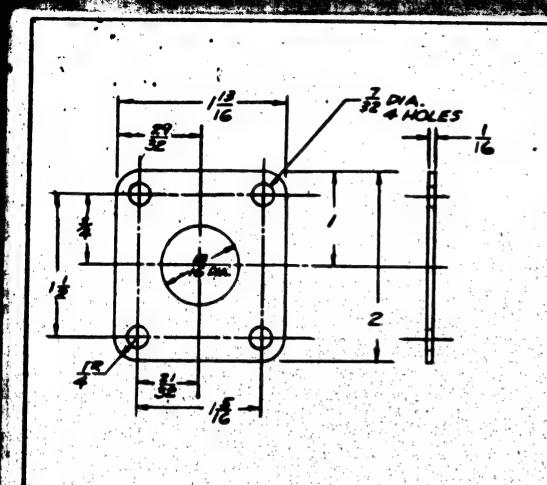


		AIRCRAF	LIDATED FT CORP, BO, CAUF.	S	CREV	N-M.L. SE ROD	G	LATCI	H VG	A 2	8L	50	71	
			BRIAL	24.04	PEC.	HEAT TREAT		FINISH		DRAF	1	EXAM.	83	HL.
		MAYYCH!	STL ROD	AM-Q	-5-604	90,000 TO 128,000 T/	9.	HOME	,	7-25-	le		V	
		AC .								Pel	-104	19-4	180	7
Interinet specifics	- 200	SCALE		700	COUNTRIES	ITS PER AIRPLA	NE	MAT.		PARTE	LIST PE	A ABBY.		
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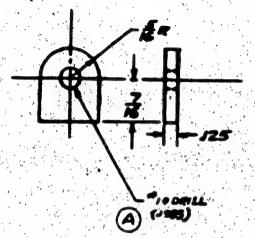
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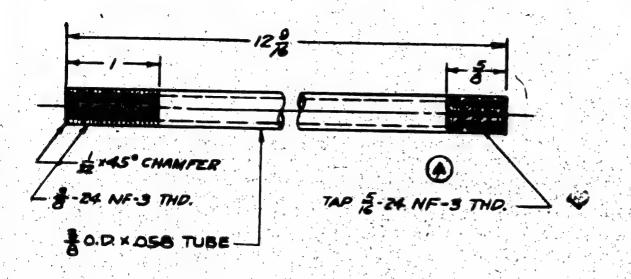
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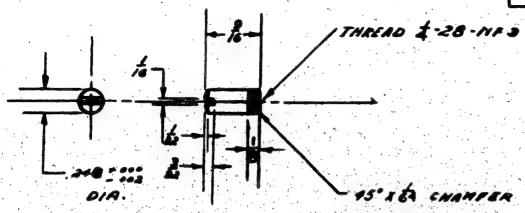
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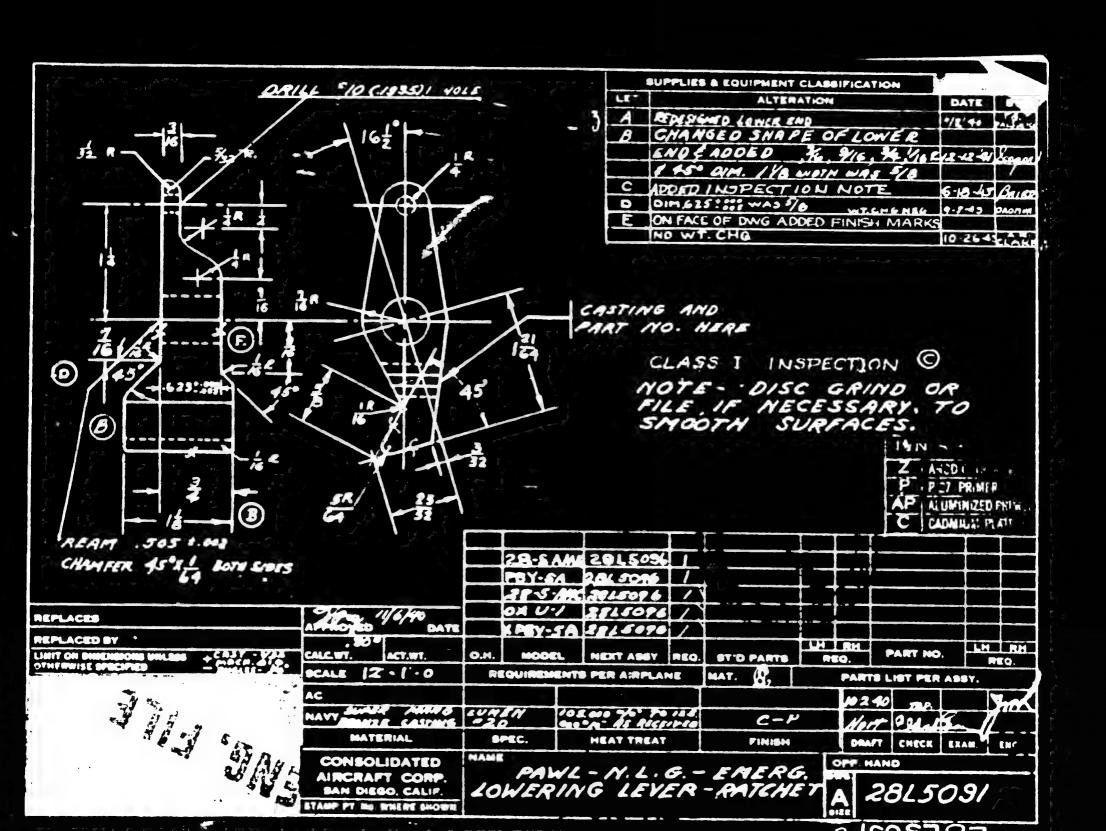
(A) STAINLESS STEEL ROD, SPEC.

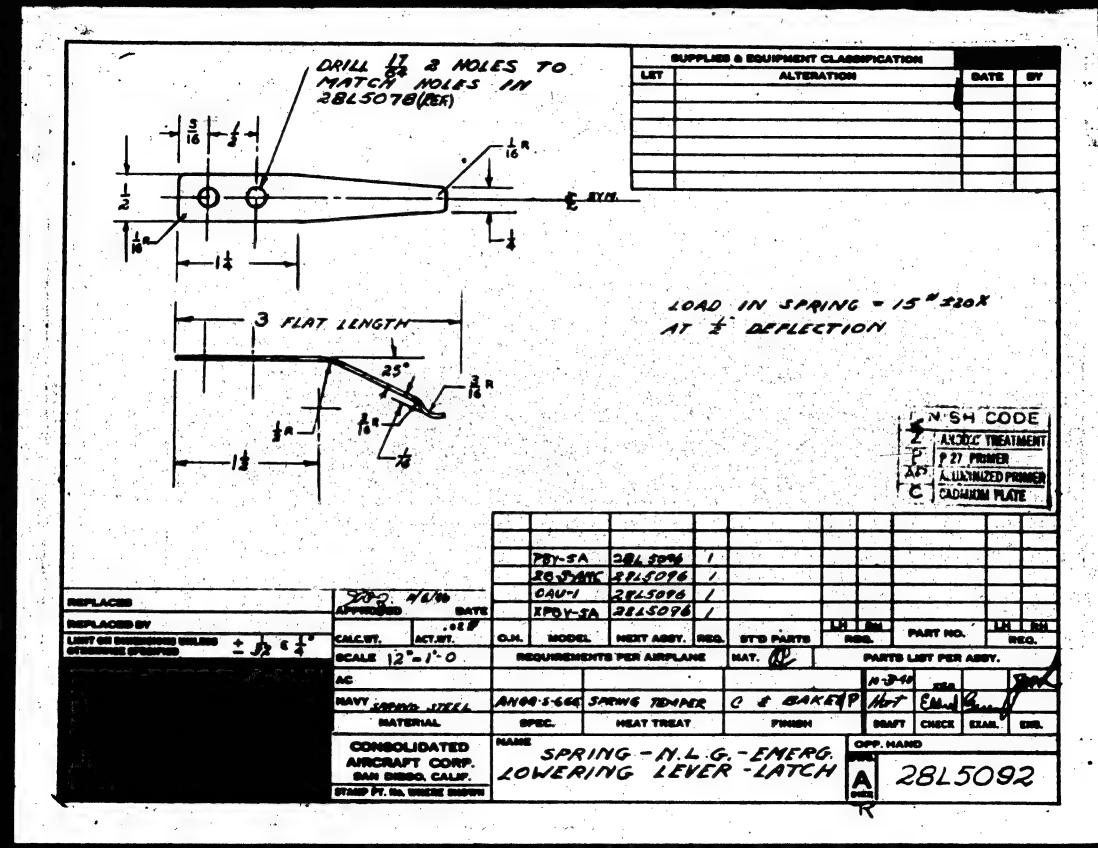
AN-QQ-5-771, COMP. 6, COND. B, OR

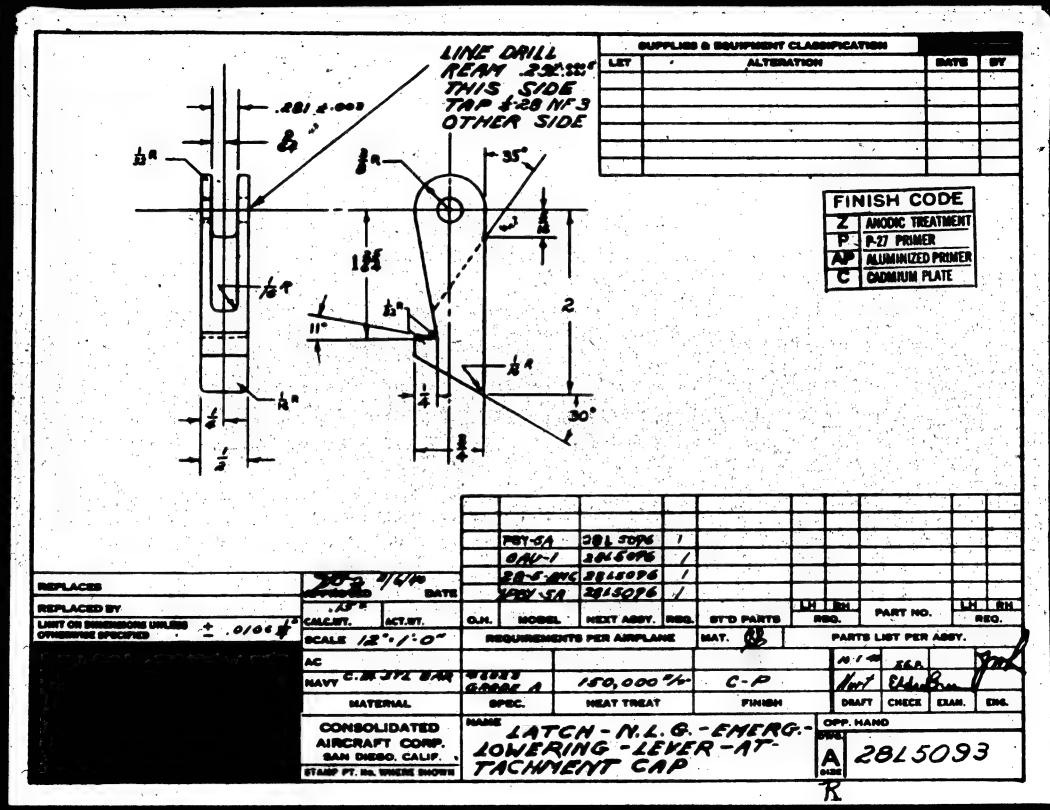
(B) STAINLESS STEEL ROQ SPEC.

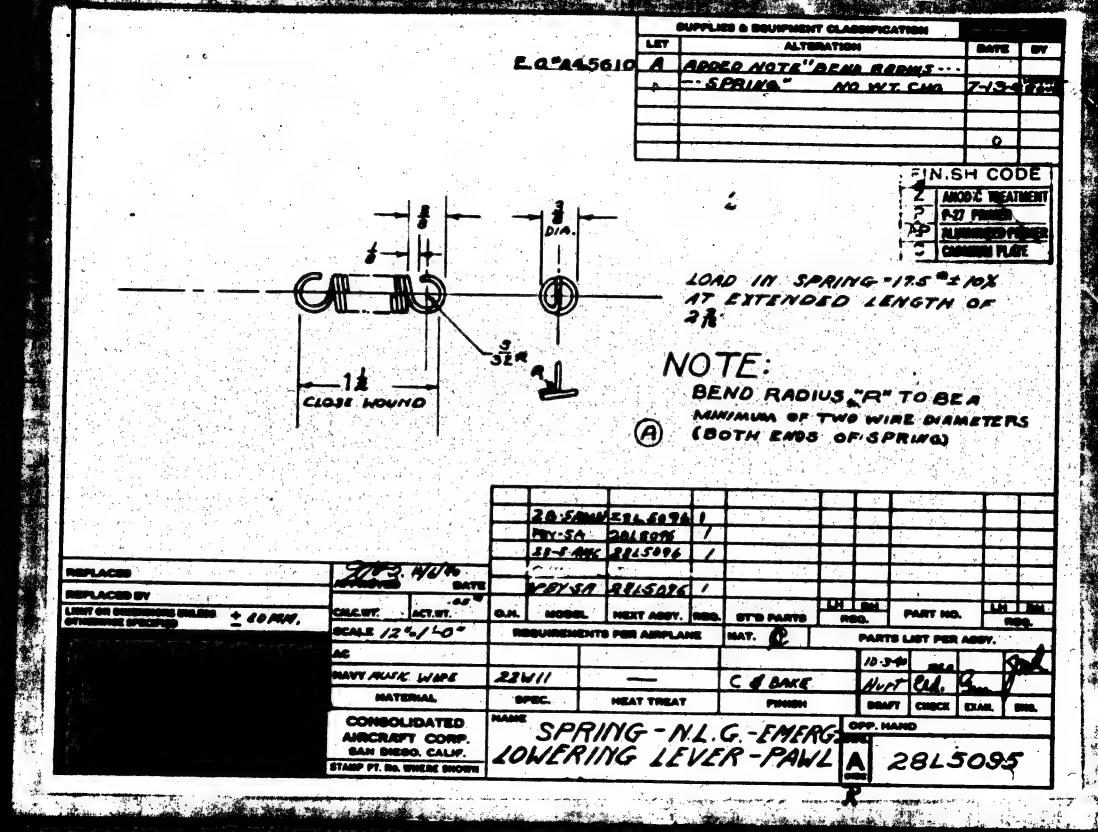
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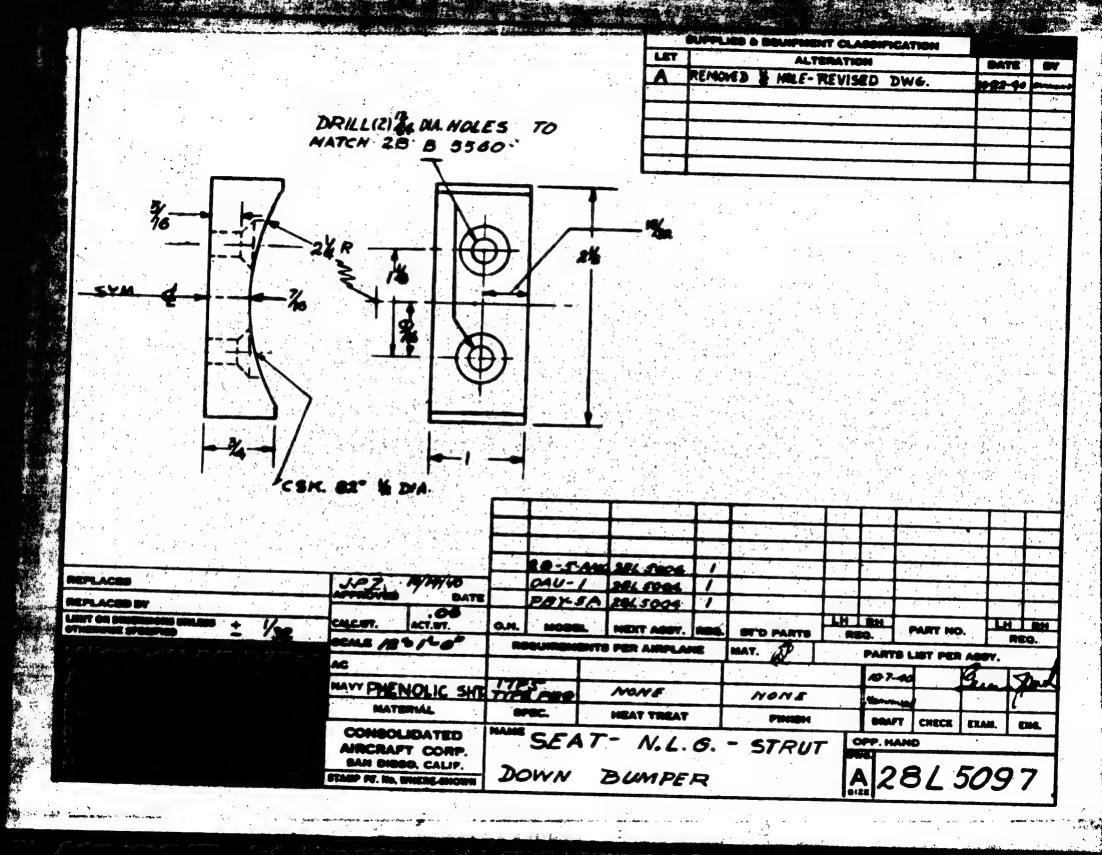
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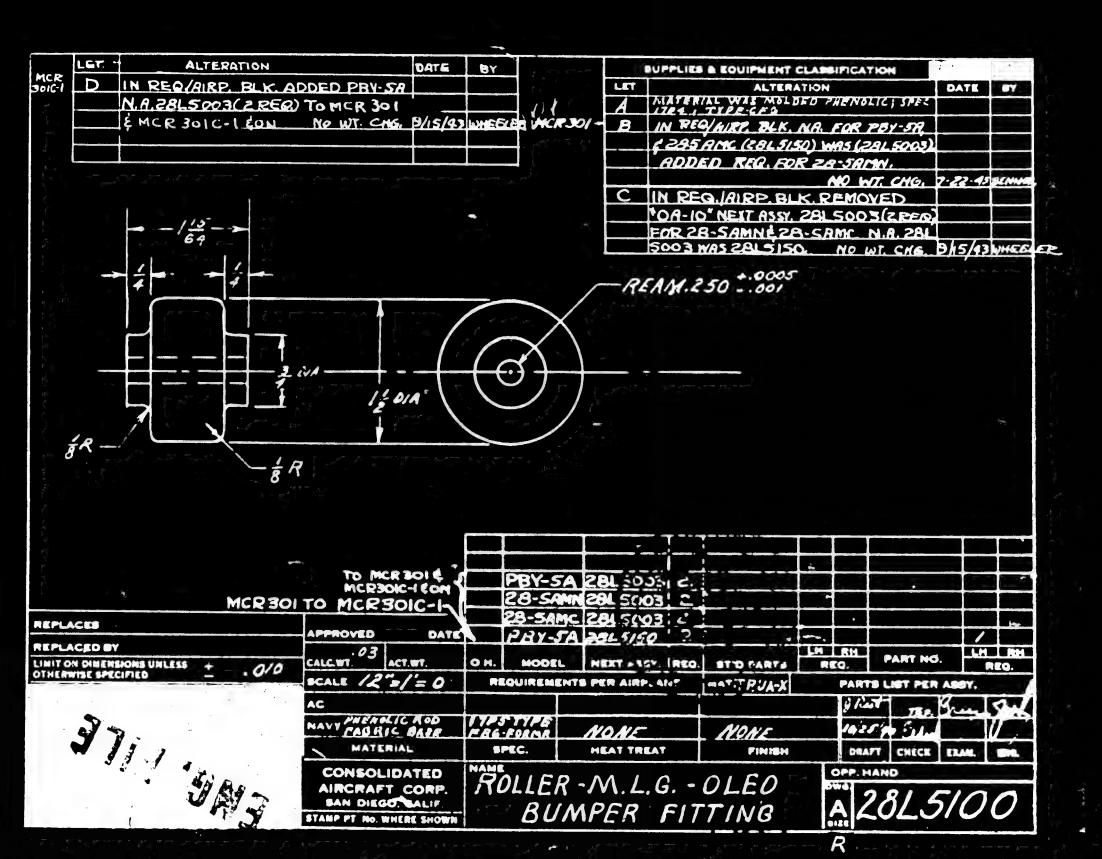




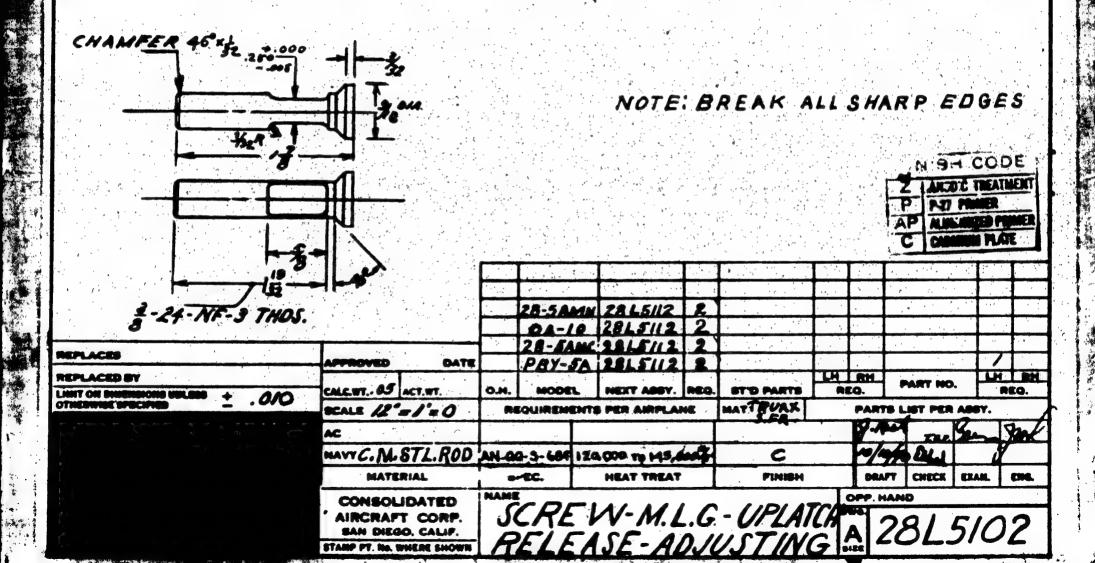




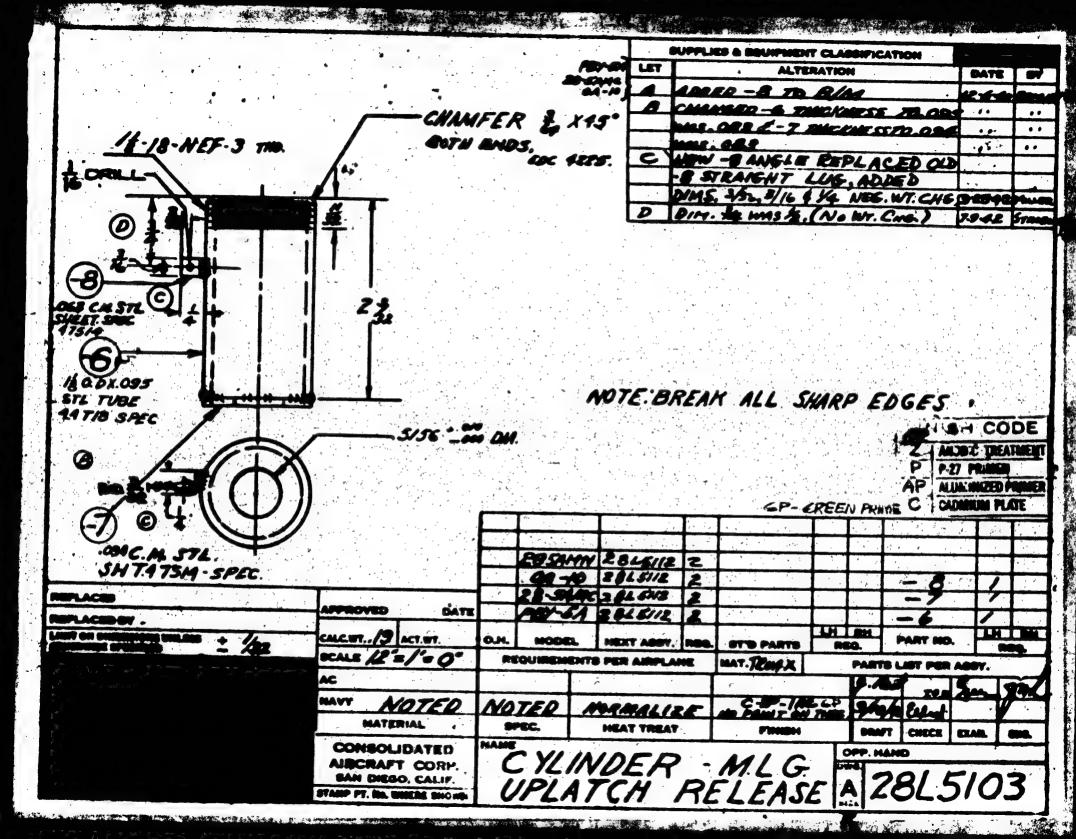




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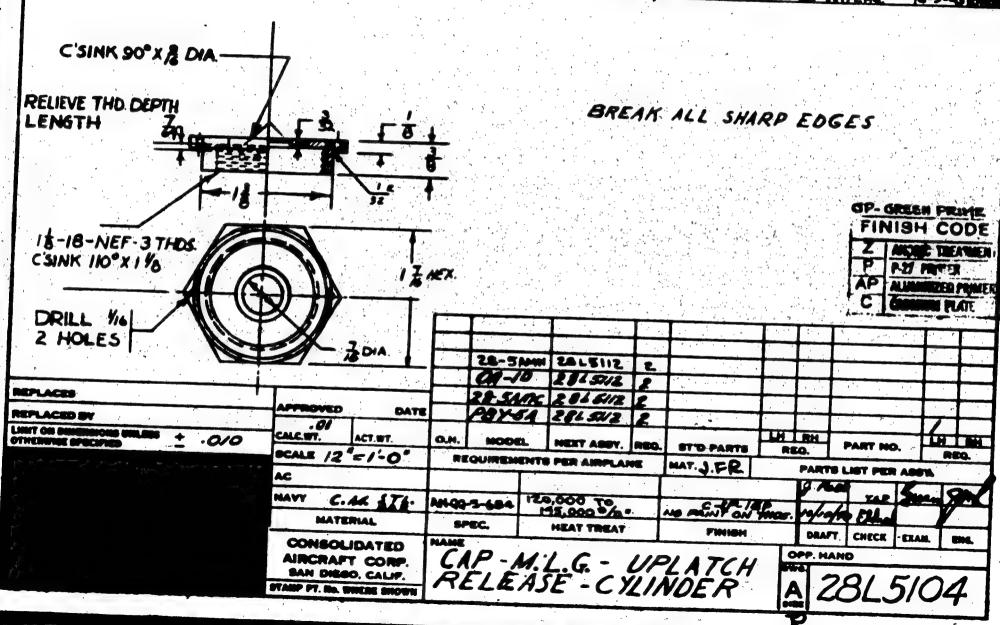


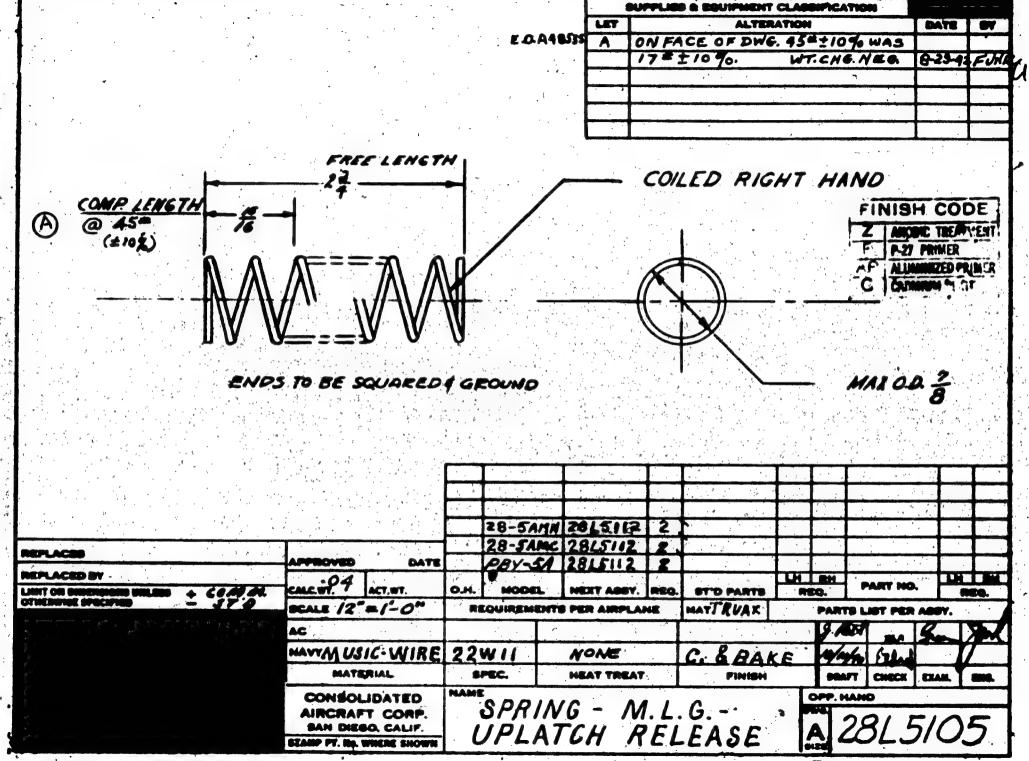
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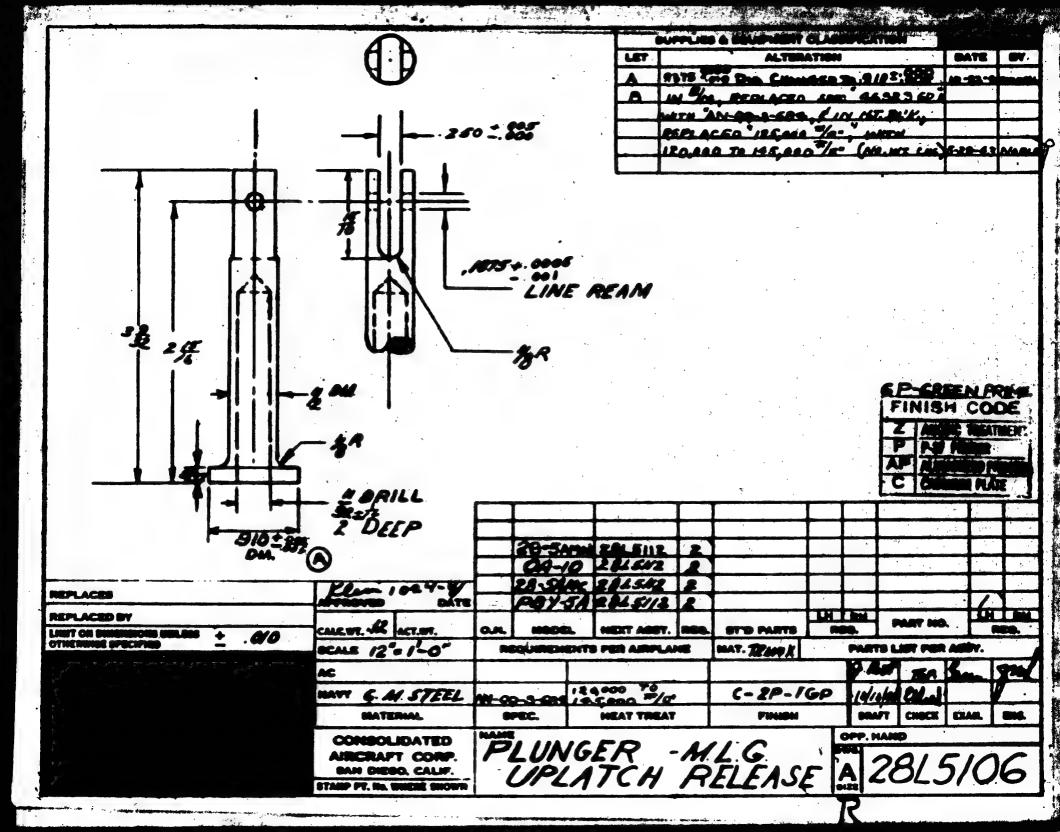


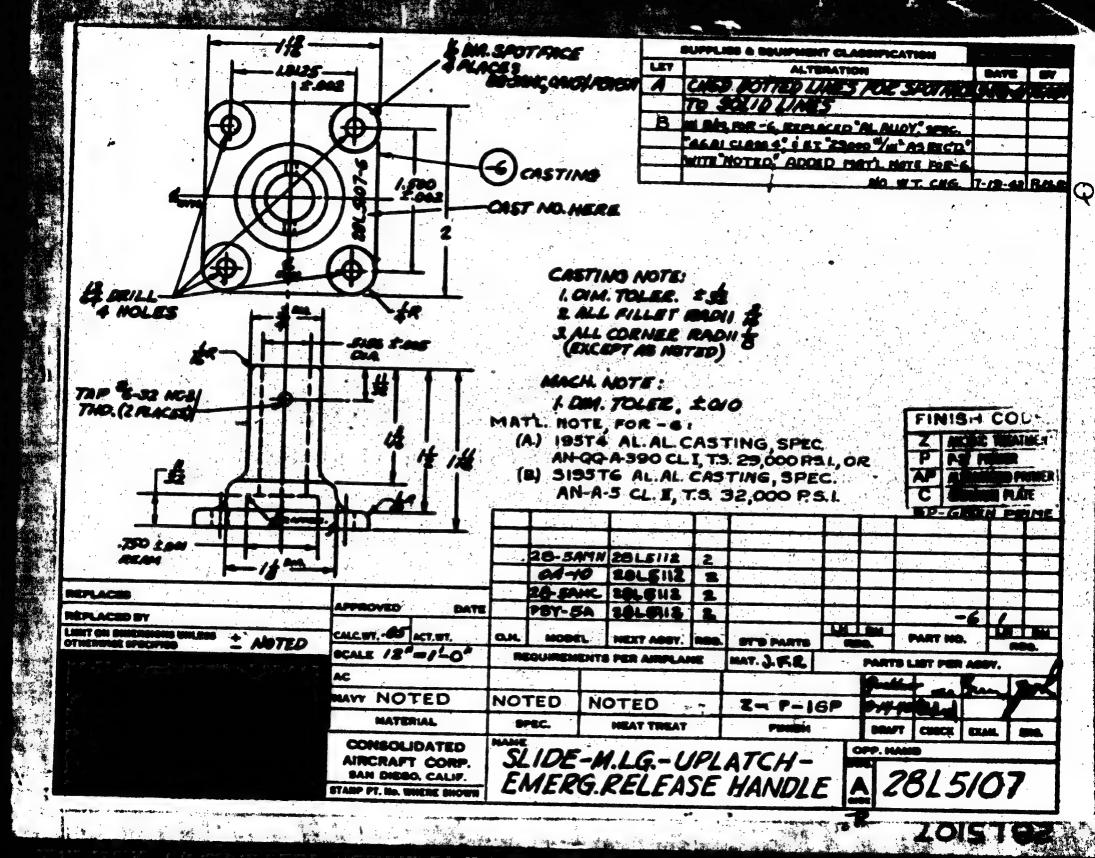
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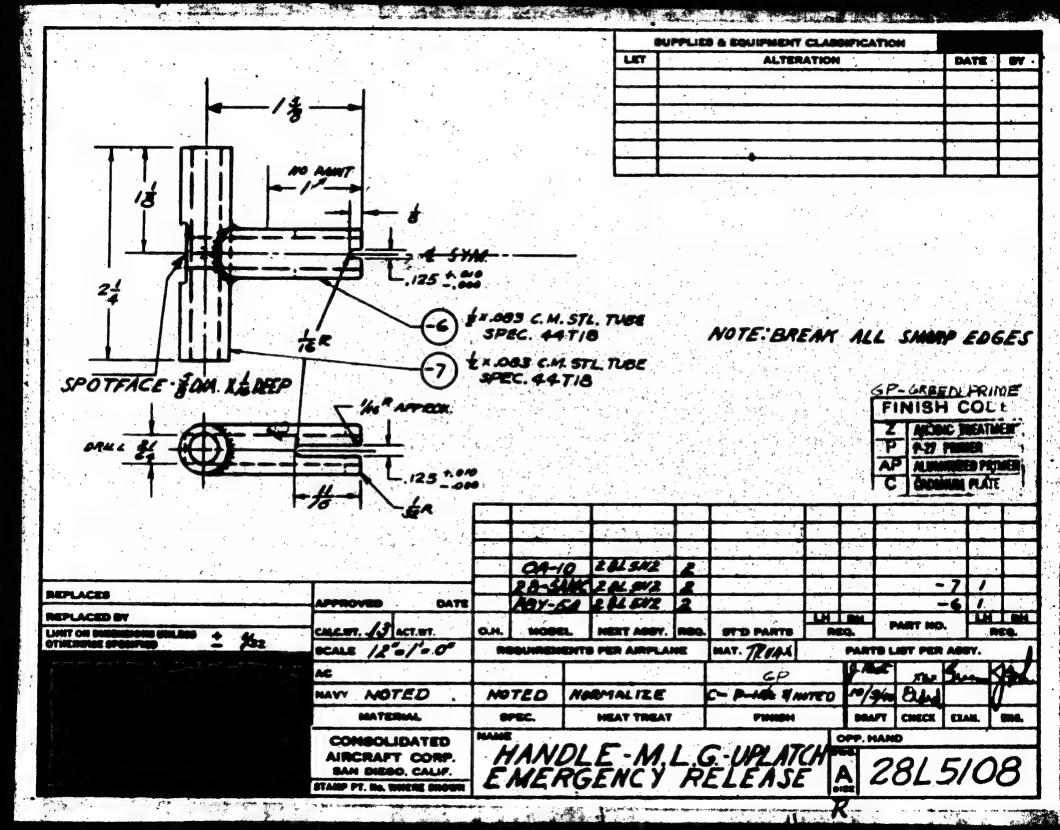
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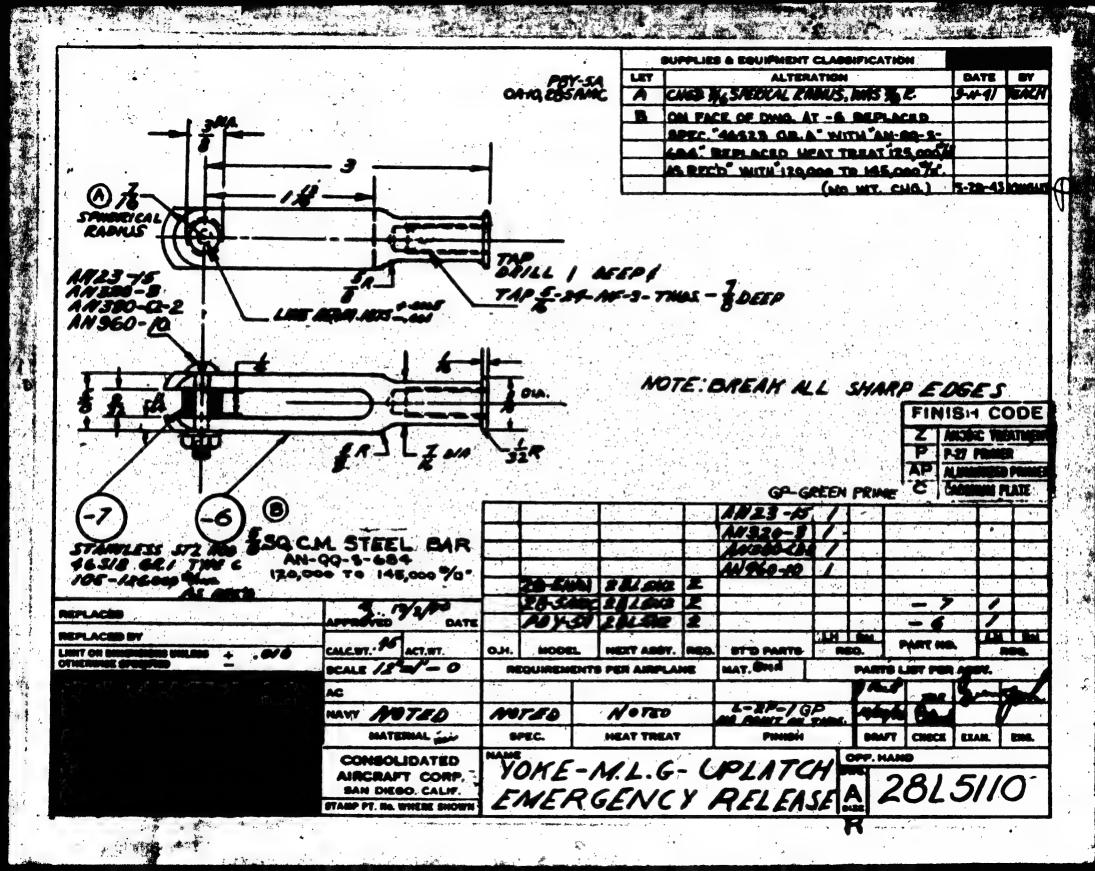












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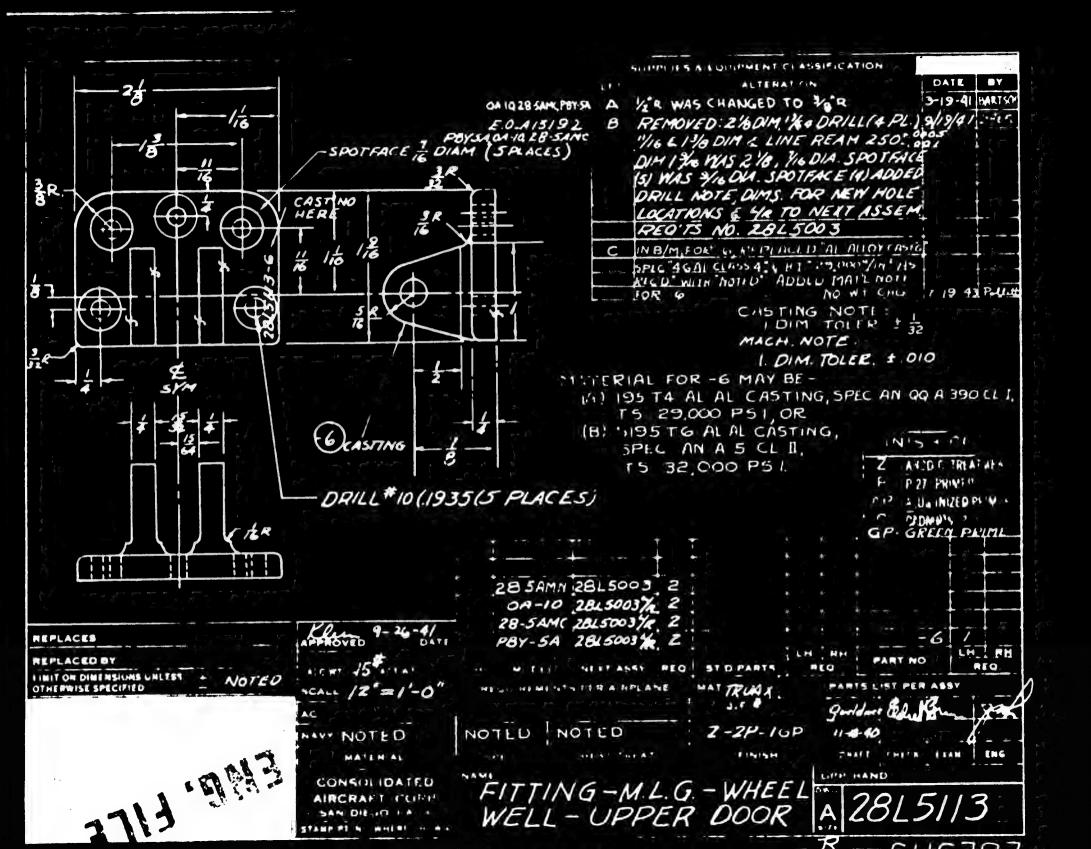
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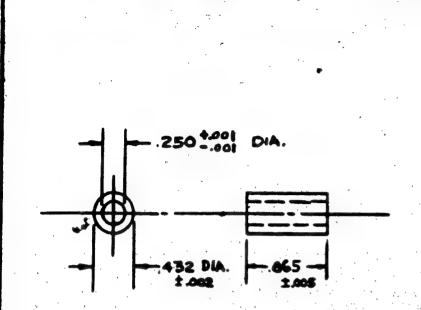
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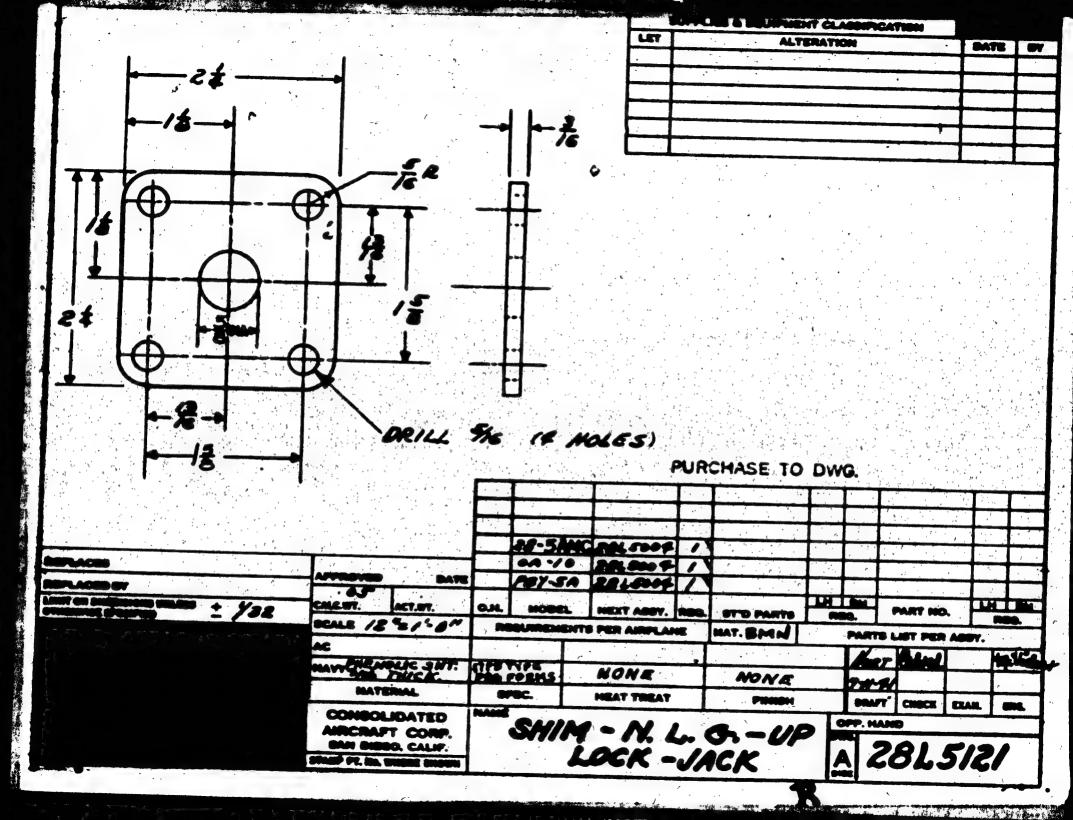


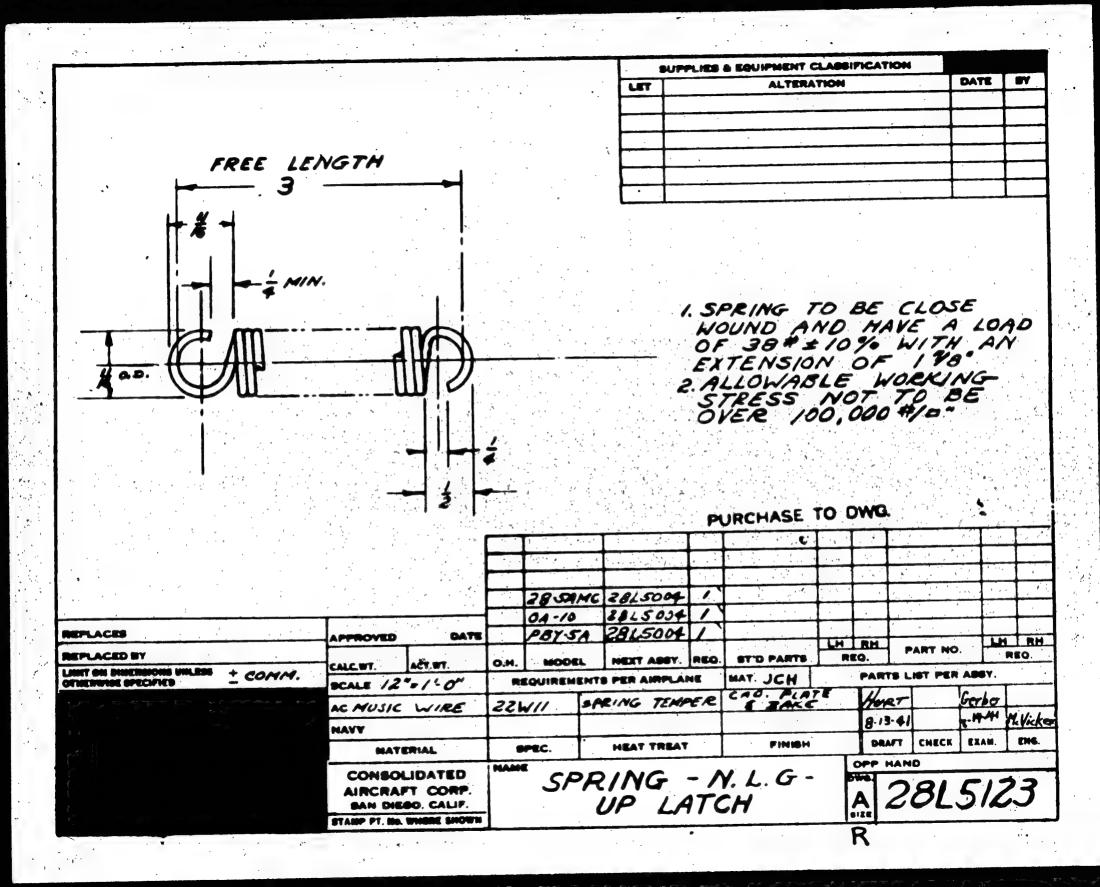


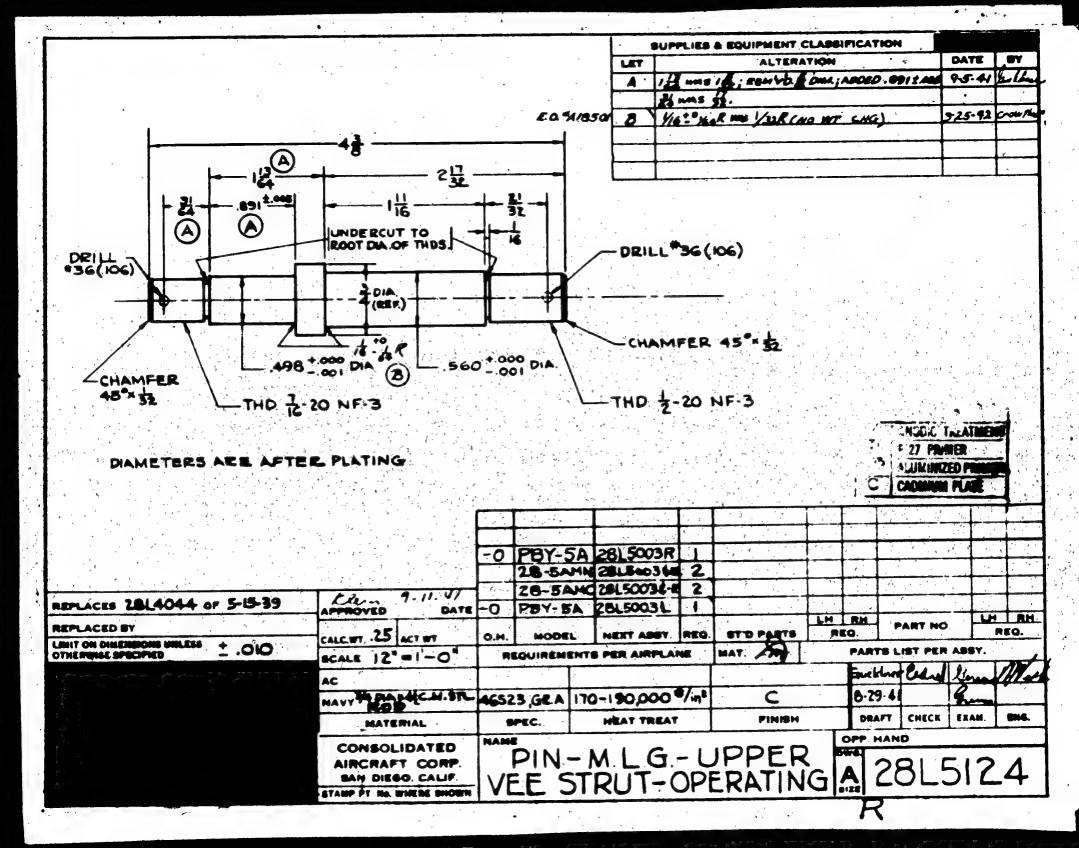
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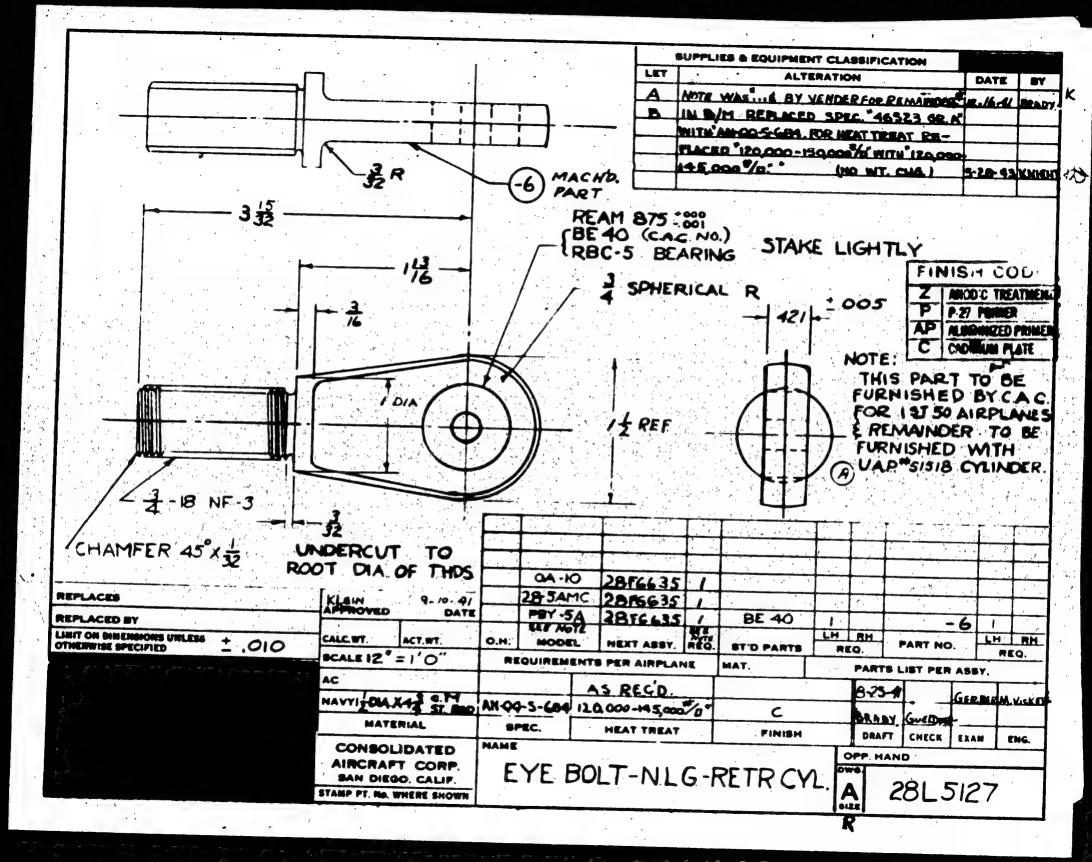
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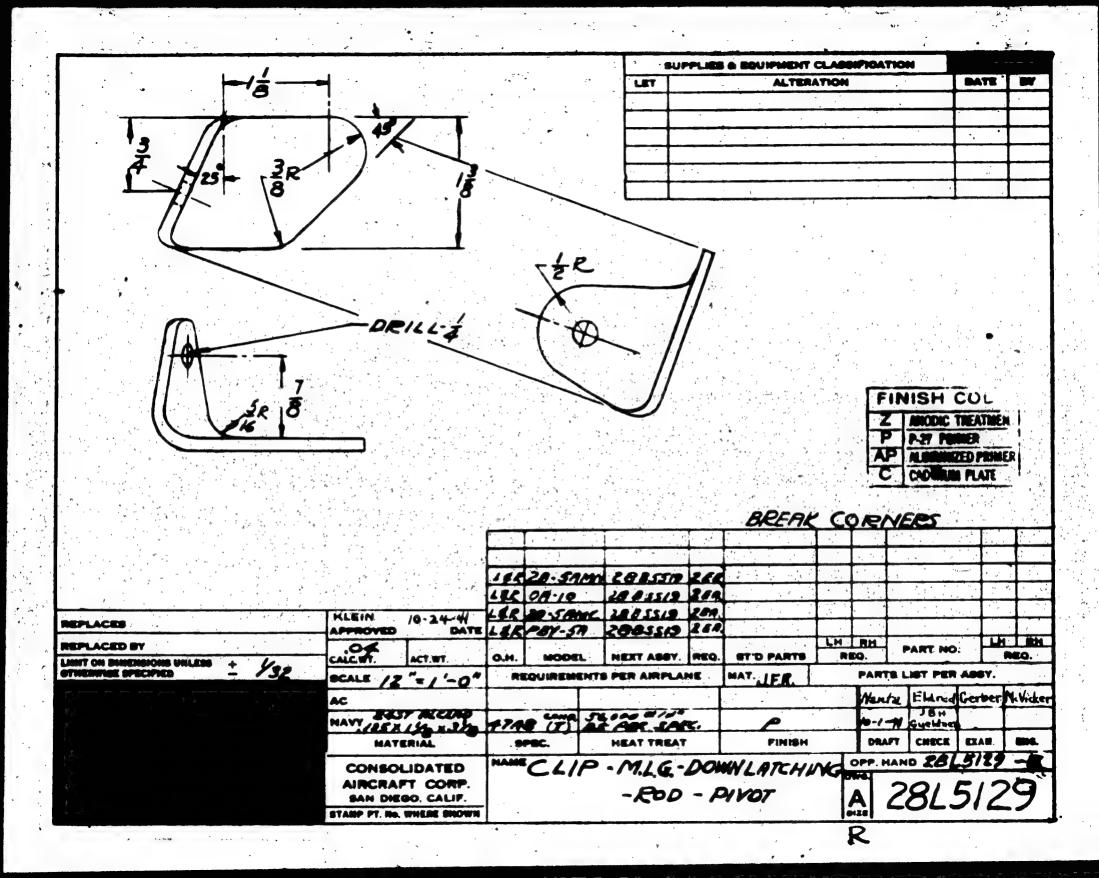
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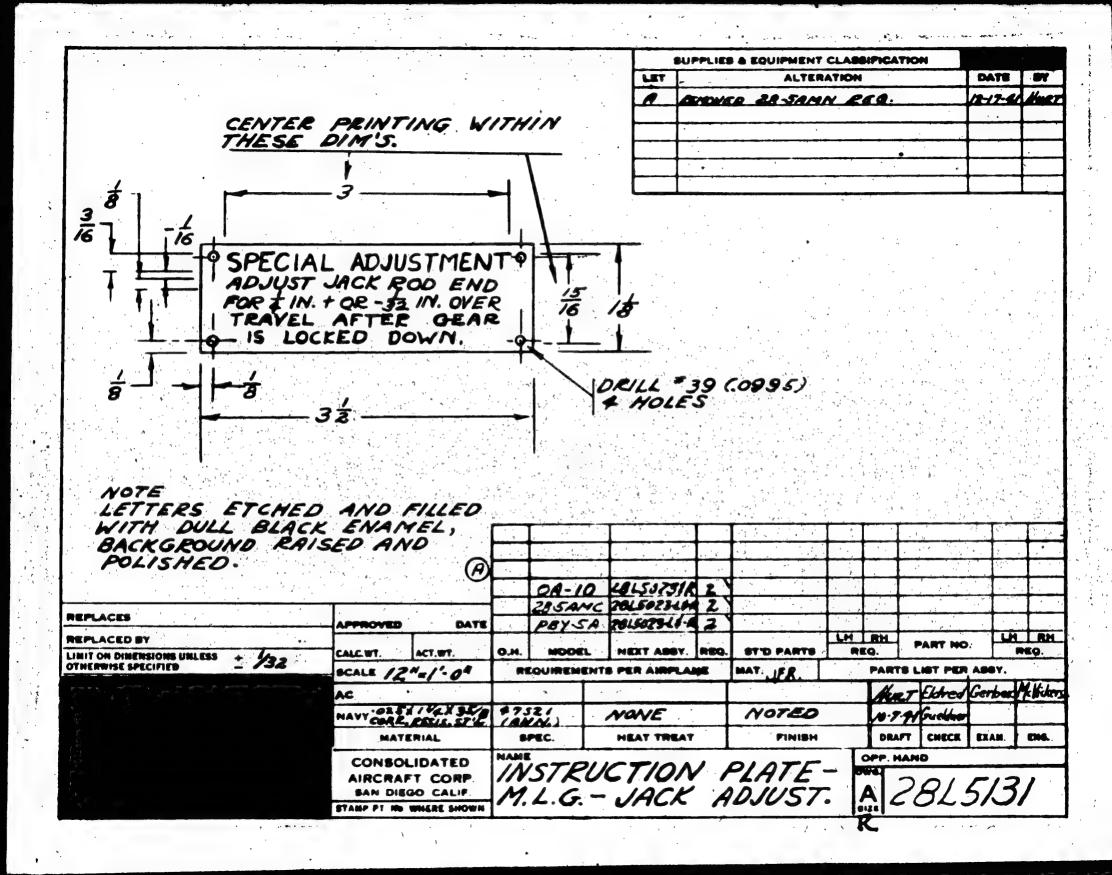


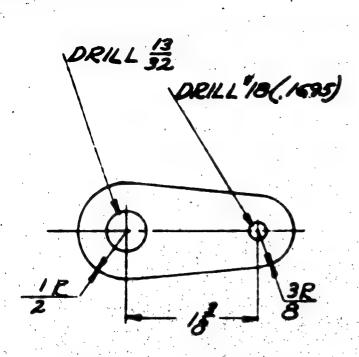








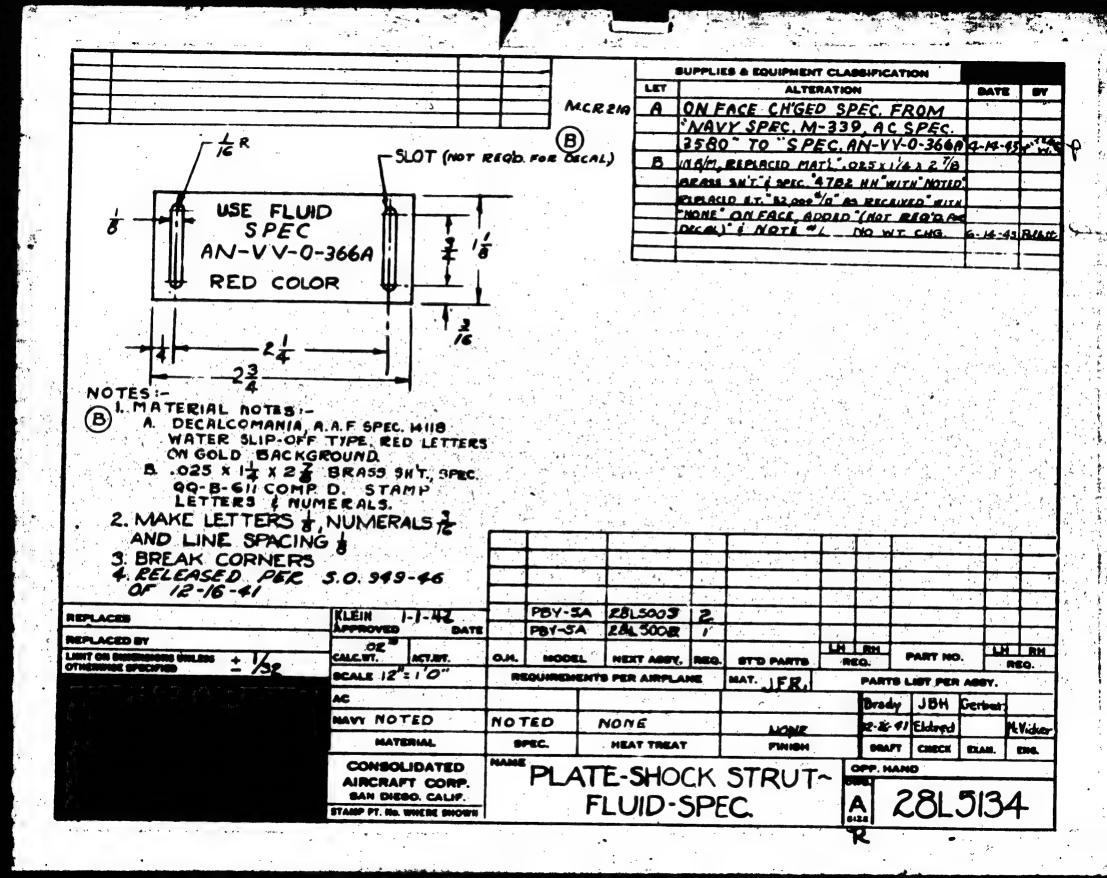


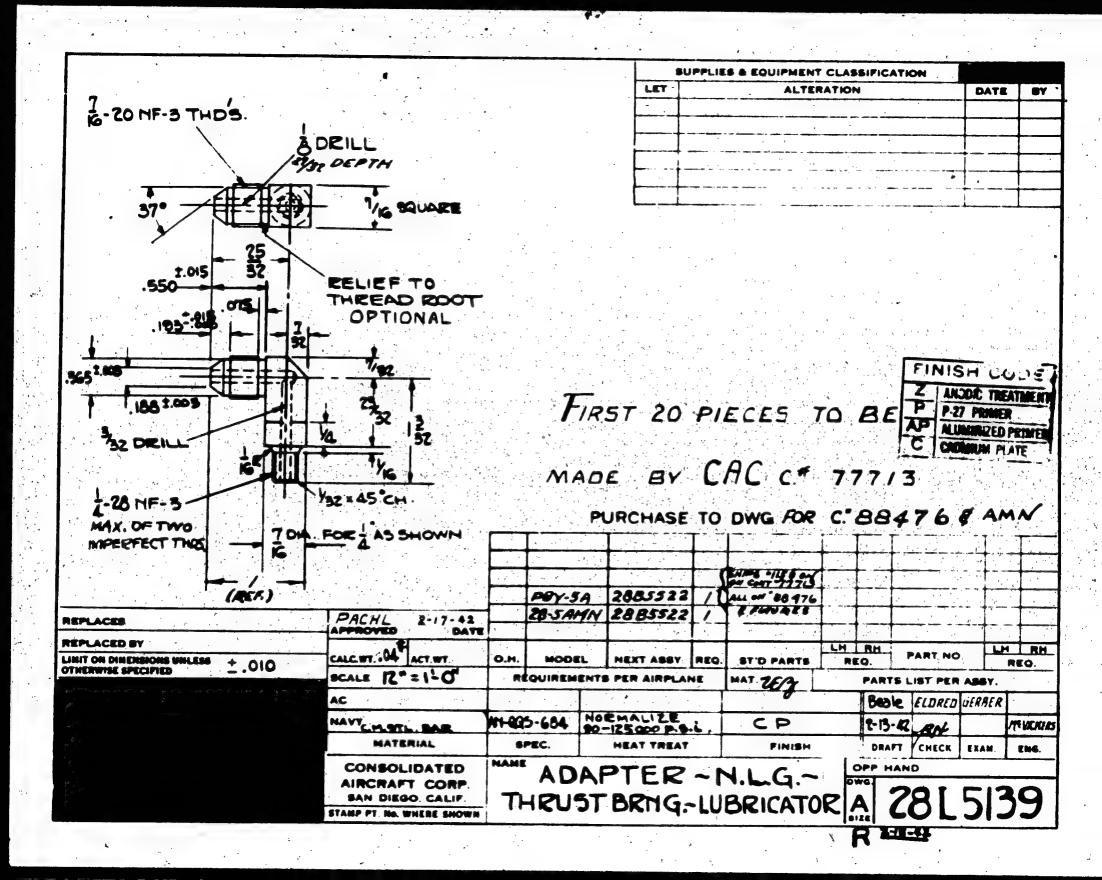


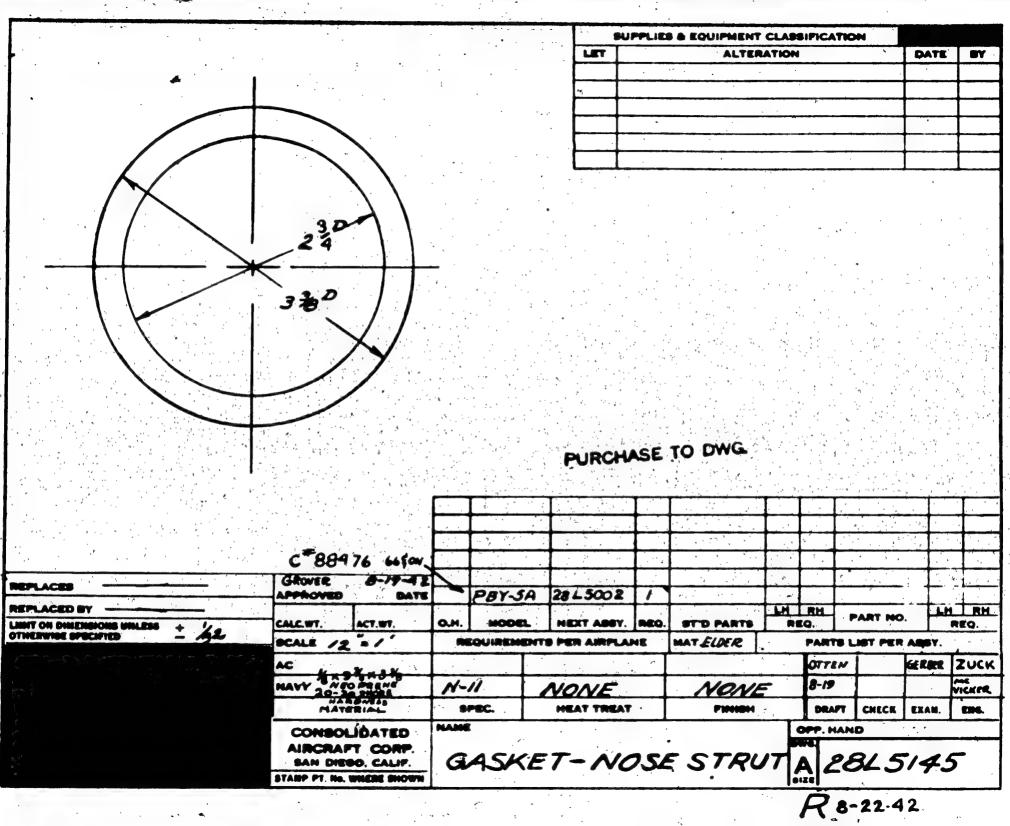
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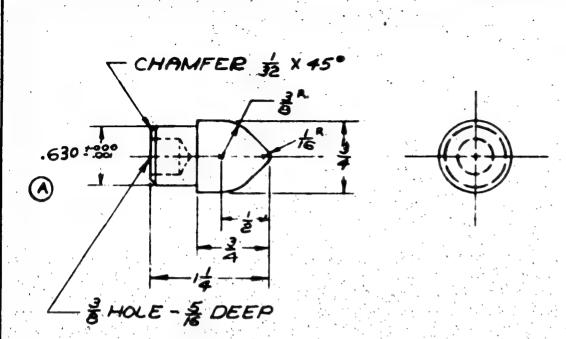
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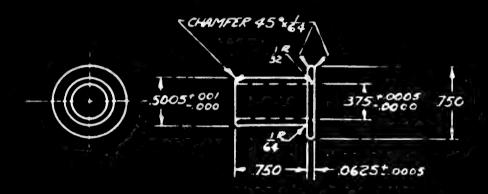
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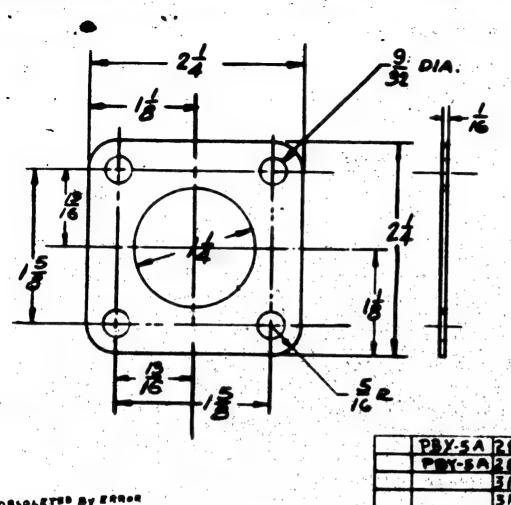
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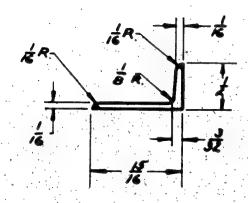


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MAT'L : BLACK RUBBER EXTRUSION - 45 SHORE.

COMPOUNDED FOR LONG SERVICE.
THIS SECTION WILL BE EXPOSED
TO ELEMENTS & SALT WATER.

PARTS MAY BE PURCHASED PROMISER CO., LOS ANGELES, CAL.

	ECW 2-17:38	POY- 4 208	7350				
REPLACES	APPROVED DATE	PBY- 3 288	2350				
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A. F. V.		CONSOLIDATED AIRCRAFT CORP. SAN DIEGO. CALIF.		SEAL - HU OT'S HATCH	JLL -		40

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APPROVED

CALC.WT.

AC NAVY DATE

ACT.WT.

MATERIAL

CONSOLIDATED

AIRCRAFT CORP.

SAN DIEGO, CALIF. STAMP PT No. WHERE SHOWN O.H.

RUBBER SECTION SCHLEGEL

CINED - POR SCIDING MATTINES

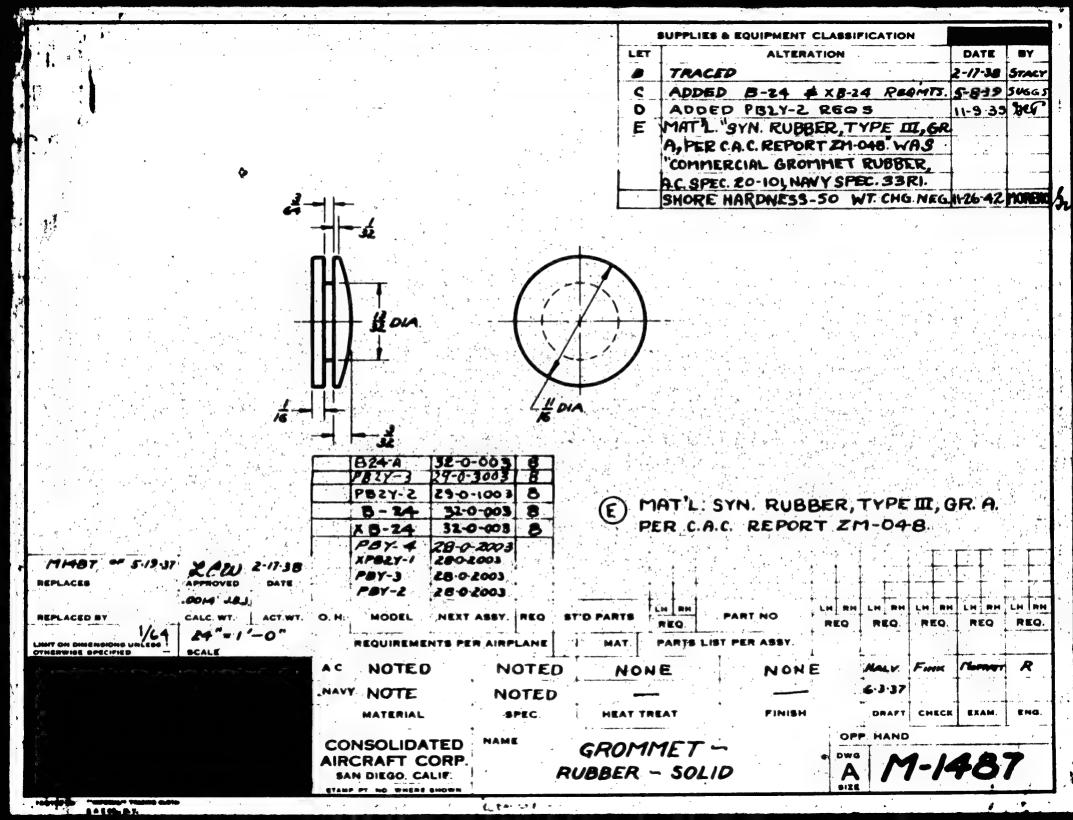
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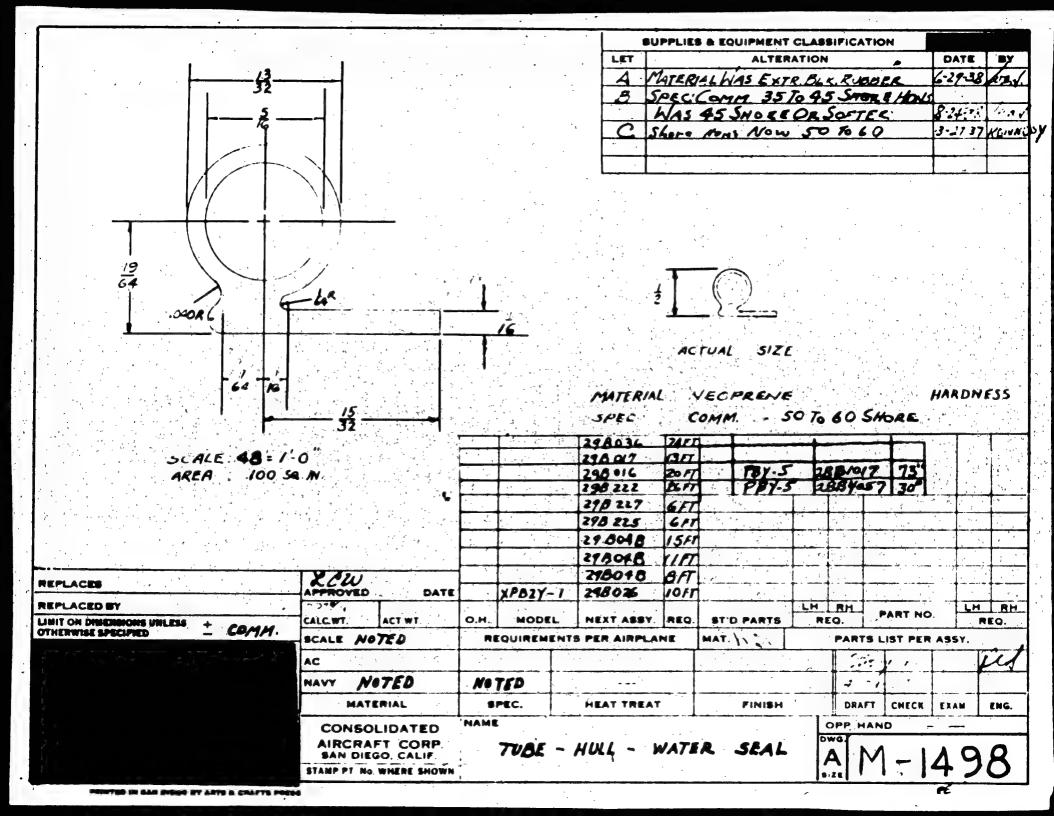
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REPLACES

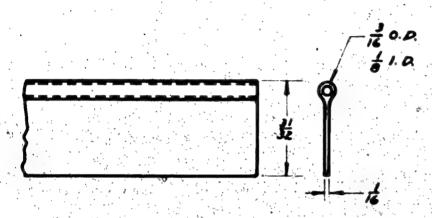
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LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED





	SUPPLIES & EQUIPMENT CLASSIFICATION		
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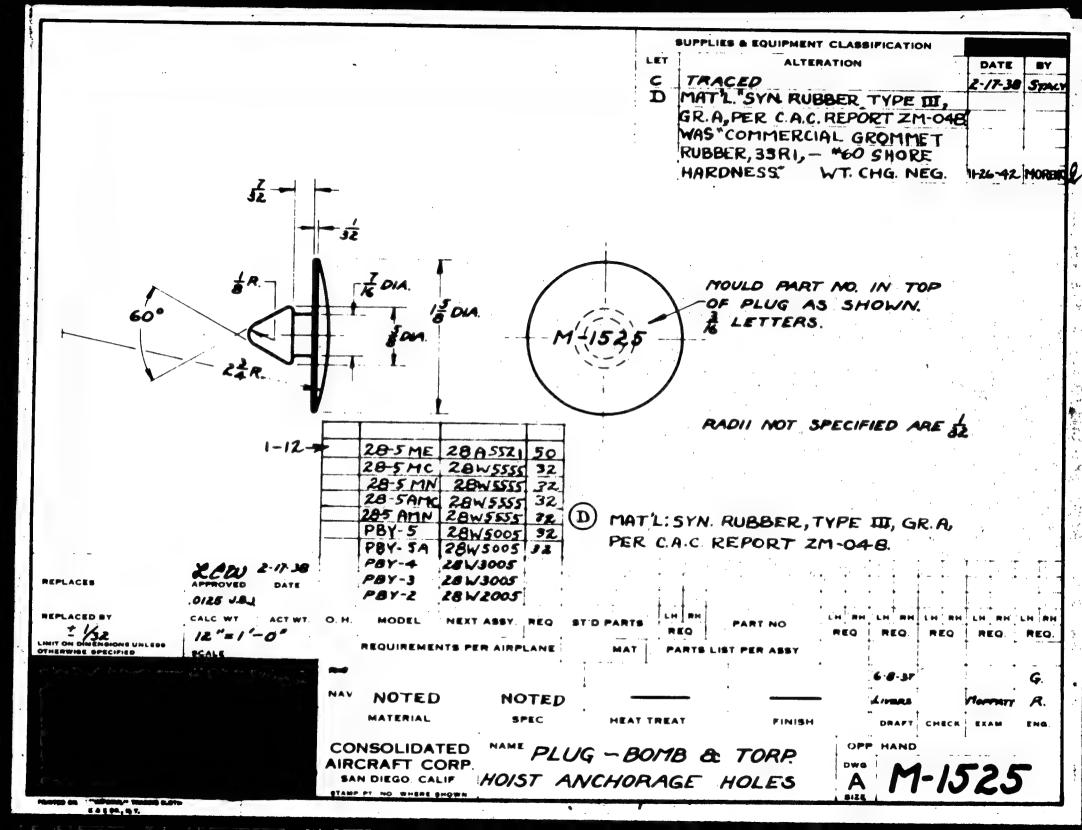
B FOR -2 ASSY. ONLY

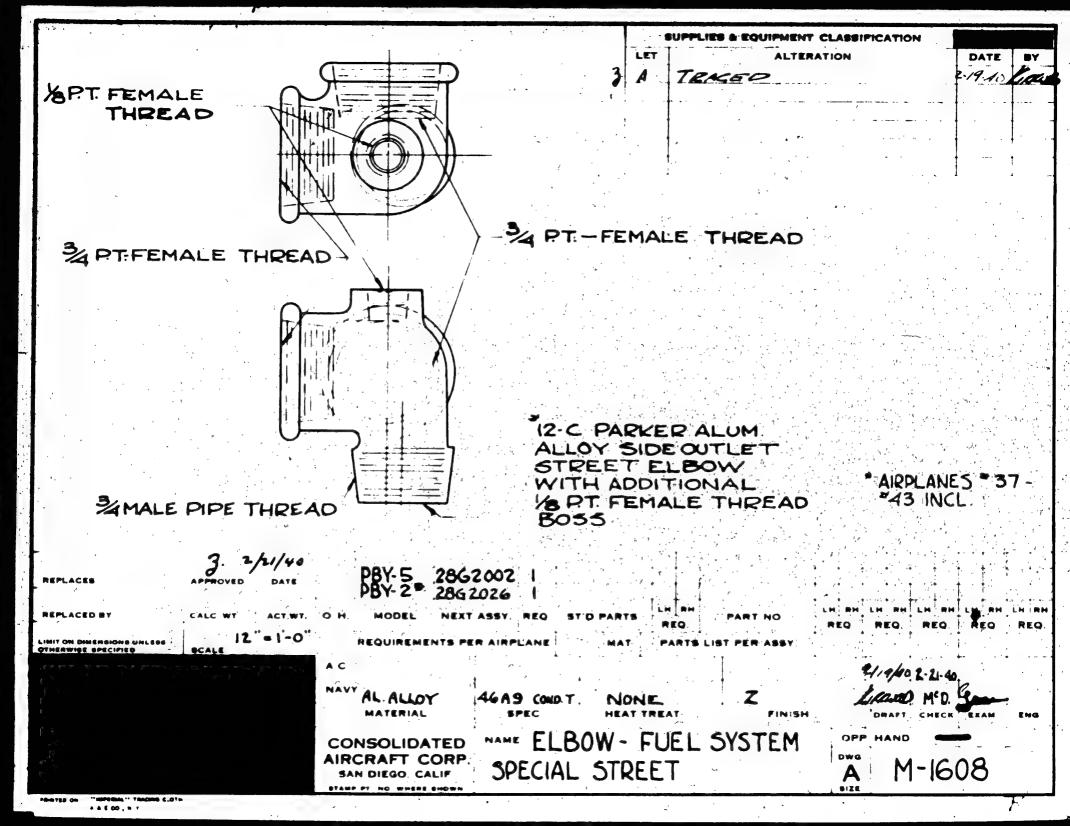
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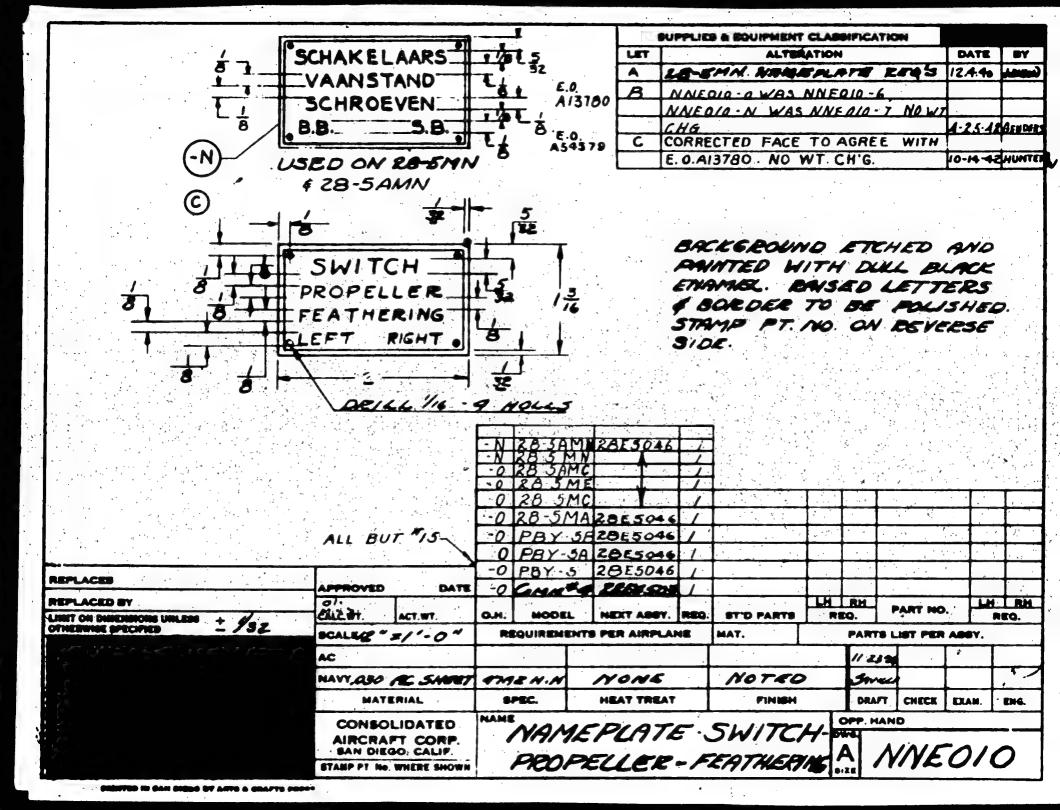
MATERIAL
FOR -0 ASSY, ONLY
MAKE FROM COMMERCIAL RUBBER
COMPOUNDED TO RESIST SALT WATER
AND ADHESION IN COMPRESSION,
60 To 70 SHORE

MAY BE PURCHASED FROM KIRKHILL RUBBER CO. LOS ANGELES, CAL.

LIMIT ON BIMERINGONE UNLESS OTHERWISE SPECIFIES REQUIREMENTS PER AIRPLANE MAT. PARTS LIST PER ASSY0 -2 RAC NAVY NOTED 33R/ NAVY NOTED 33R/					NSOLIDA CRAFT C		NAM			_	SEC GE ~		_	- 41	DWG	P. HAND		15	
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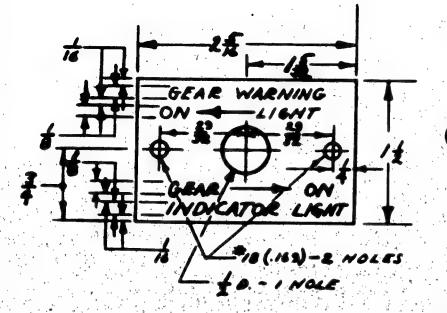






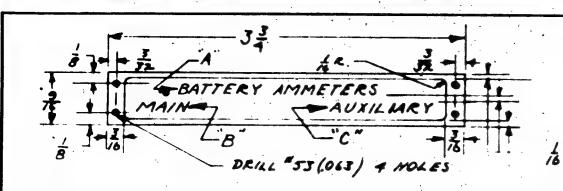
SUPPLIES & EQUIPMENT CLASSIFICATION ALTERATION LET DATE WHEEL DOOR WAS NIVE "-Phone LOCKED. NITE CHANGED NAMEPLATE FROM 10-15 TO MASON ETCHED TO FLUORESCENT TYPE. MODED REQINTS FOR PBYSA LETTERS TO BE RECESSED AND FILLED WITH PALE GREEN FLUOR-ESCEIT L'ACQUER (#10 US. I WHEELS RADIUM CO. OR EQUIV. BACKGROUND FINISHED DULL BLACK STAMP PART NO ON REVERSE SIDE 123 PBY 5A 28F500321 EA 1037-5A REPLACES APPROVED REPLACED BY LH RH LIMIT ON DIMENSIONS UNLESS CALC WT REQ. OTHERWISE SPECIFIED SCALE REQUIREMENTS PER AIRPLANE PARTS LIST PER ASSY. AC DRAFT CHECK EXAM OPP HAND CONSOLIDATED AIRCRAFT CORP SAN DIEGO CALIF INDICATUM LIDATS STAMP PT No WHERE SHOWN

	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	BATE	•
A	CHANGED NAMEPLATE FROM	12-12-2	
	ETCHED TO FLUORESCENT		
	TYPE		
B	ADDED PRYSA REOMTS.	A-4-10	200
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LETTERS TO BE, RECESSED AND
FILLED WITH PALE GREEN FLUORESCENT LACQUER (* Z-10 U.S. RADIUM
CO. OR EQUIV.)
BACKGROUND FINISHED IN DULL BLACK.
STAMP PART NO ON REVERSE SIDE.

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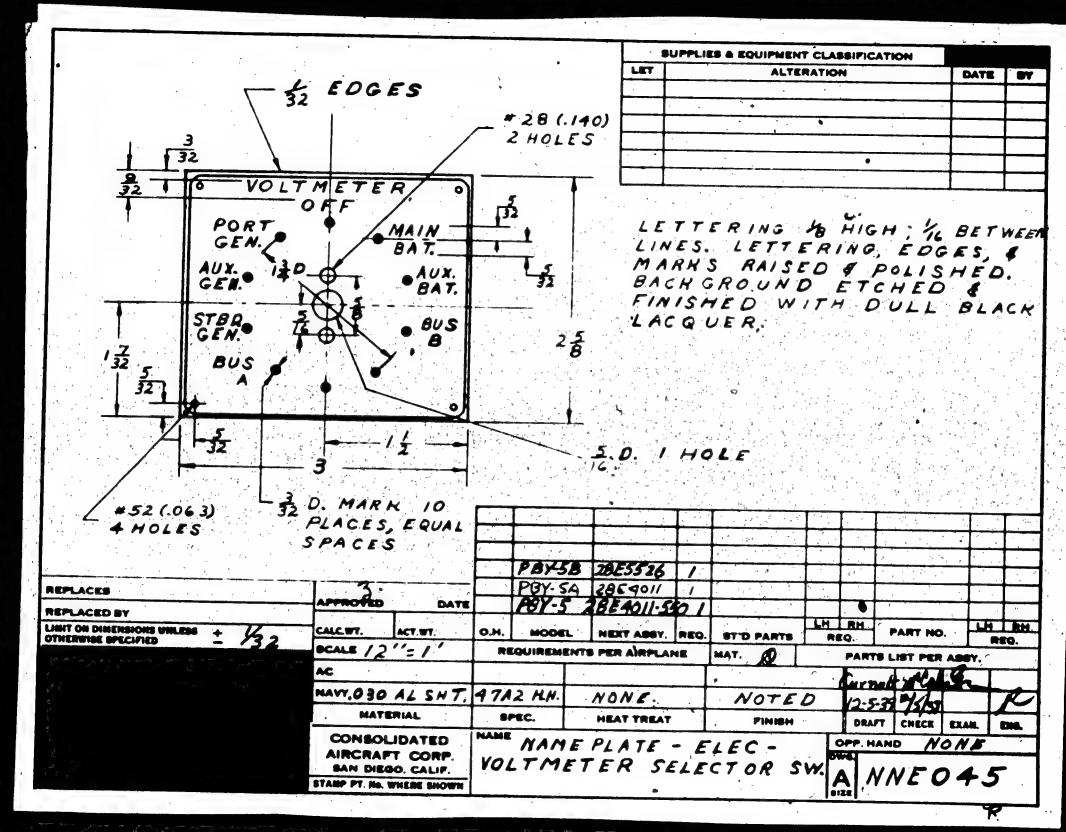
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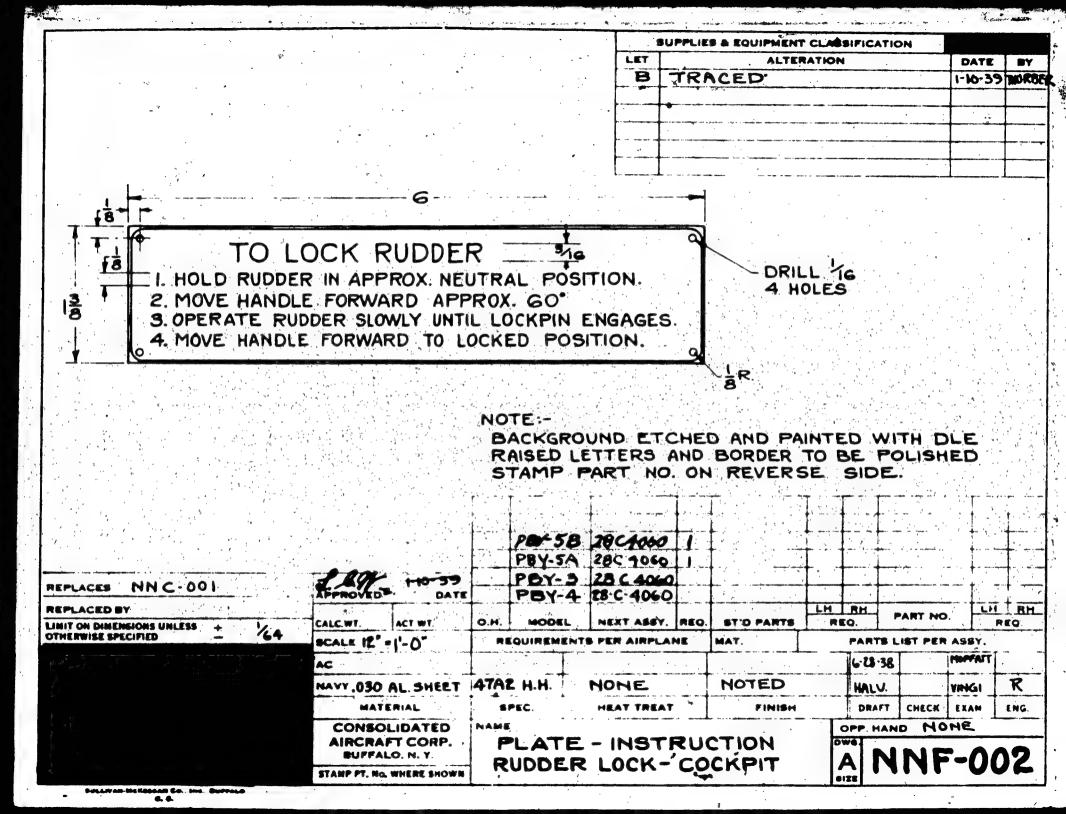
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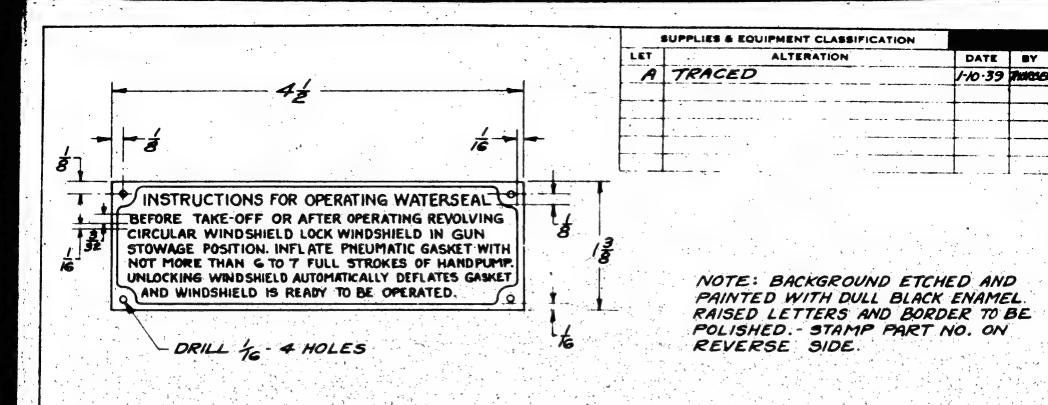
LETTERS TO BE & HIGH. LETTERS & BORDER TO BE RAISED BACKGROUND ETCHED AND FINISMED WITH DULL BLACK LACQUER.

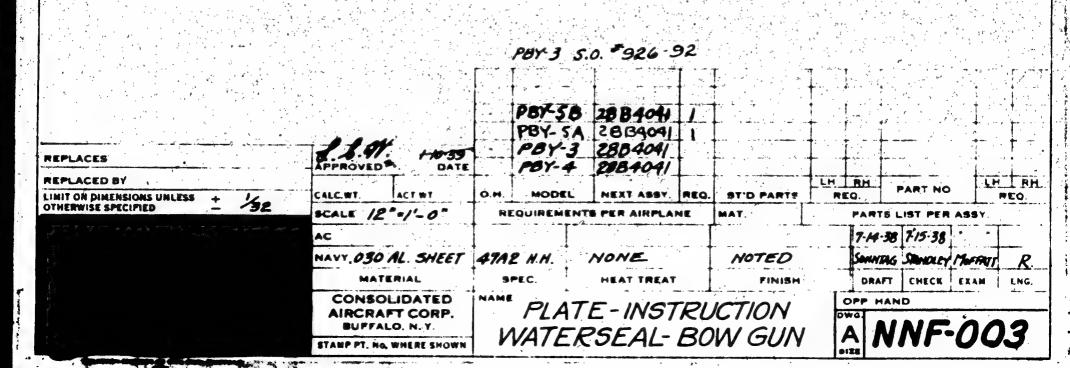
STAMP PART NO ON REVERSE SIDE.

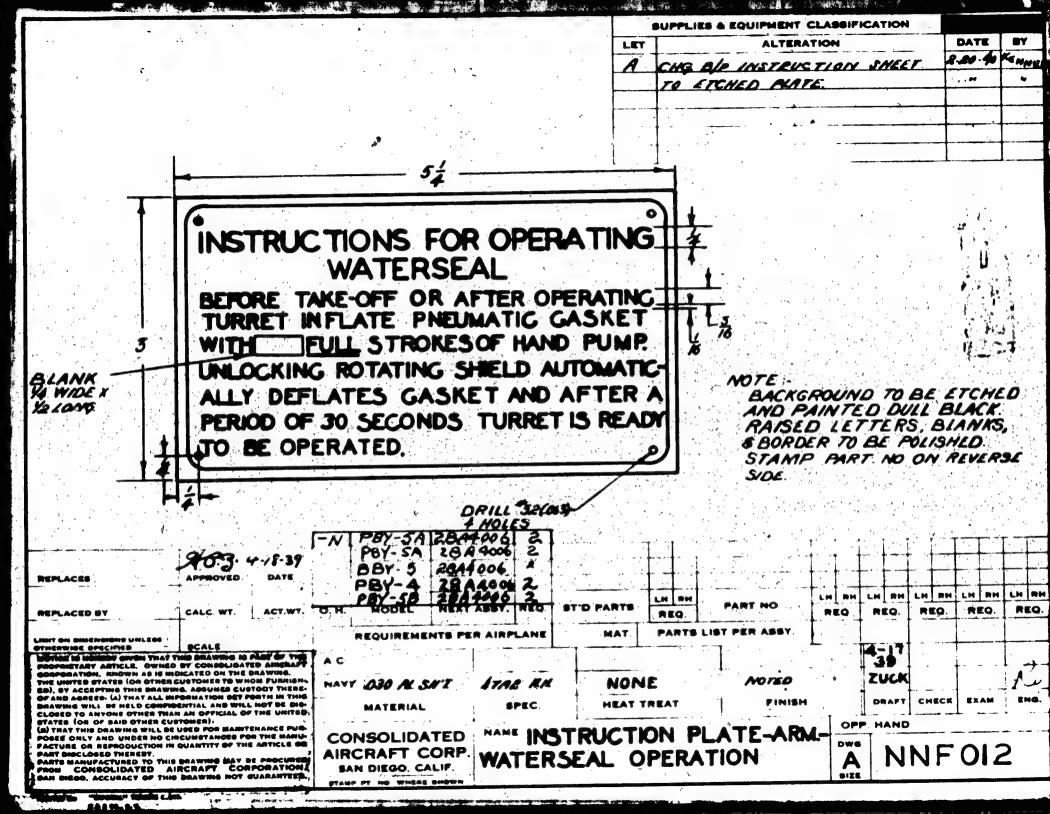
28E6258 2856258 PBY-58 1104385 PBY- SA PBY- SA 110P385 PBY-5 28E 90W-550 REPLACES 25F40N-550 P81-5 DATE REPLACED BY ,006 LH RH LH RH PART NO. O.H. MODEL NEXT ASSY. ST'D PARTS REQ. CALC.WT. ... REQ. LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED SCALE /2 "/ -0" MAT. REQUIREMENTS PER AIRPLANE HAVY, OSOAL, SNT NOTED 1742 N.M. NONE MATERIAL SPEC. HEAT TREAT FINISH CHECK EXAM. NAME OPP HAND NONE CONSOLIDATED NAMEPLATE - ELEC. ~ AIRCRAFT CORP. NNE044 SAN DIEGO, CALIF. DISTRIBUTION PANEL STAMP PT. No. WHERE SHOWN

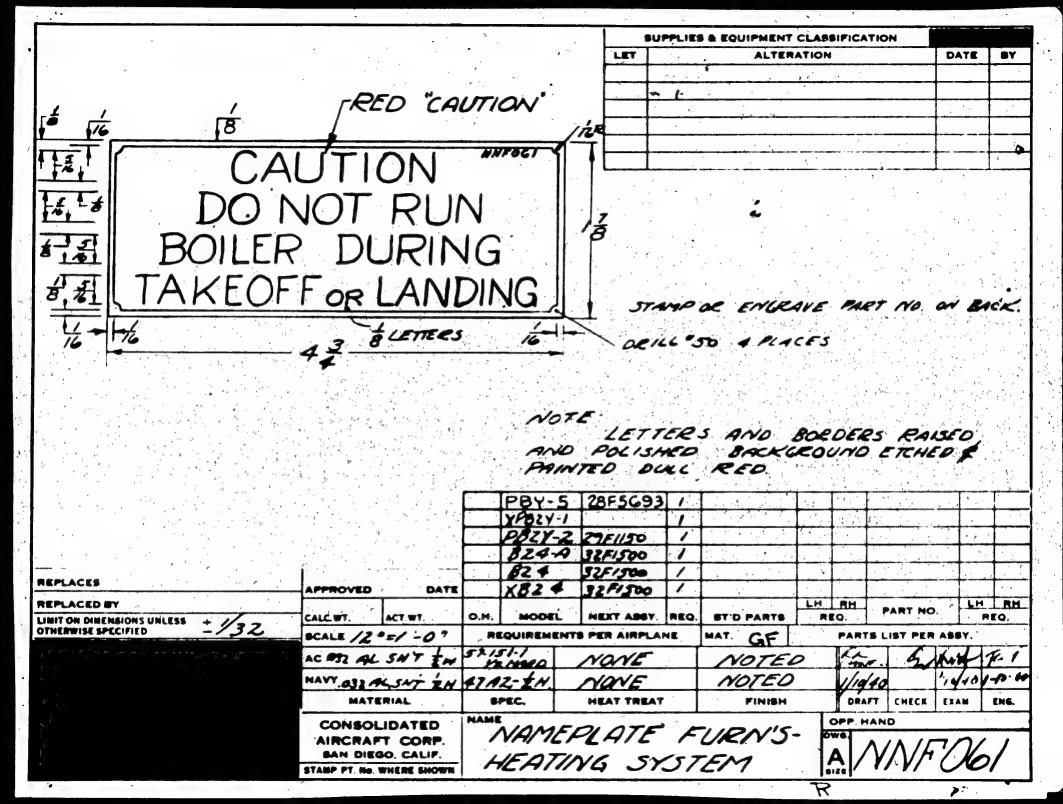


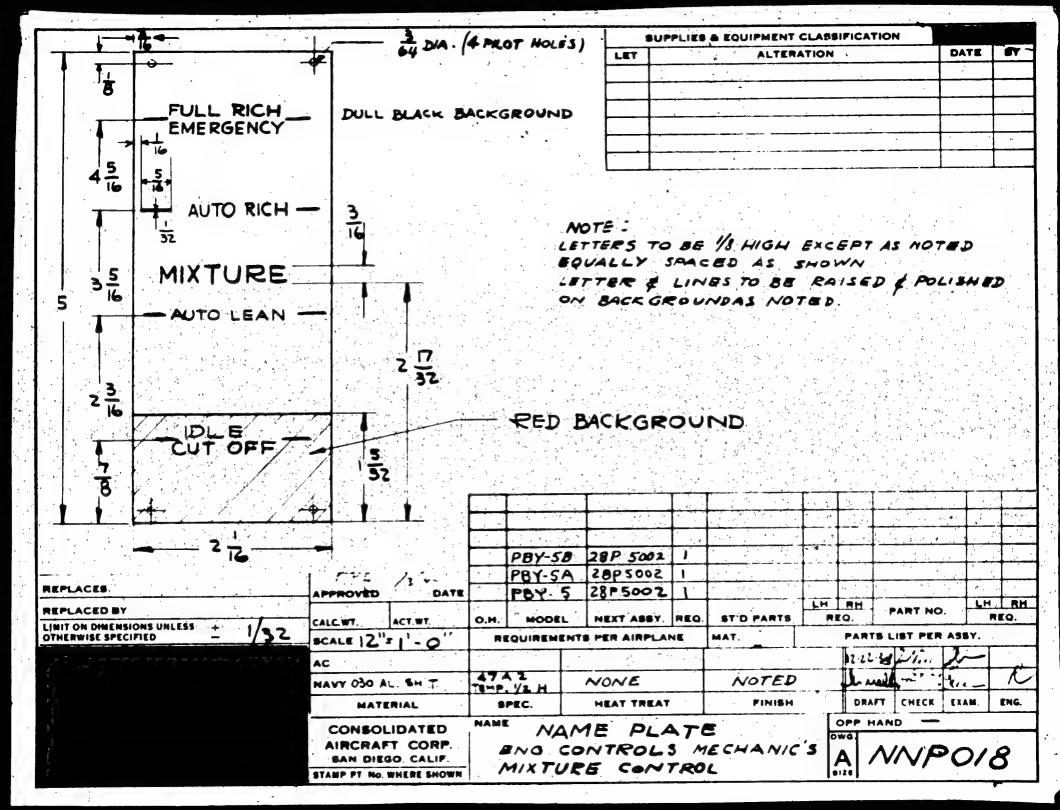




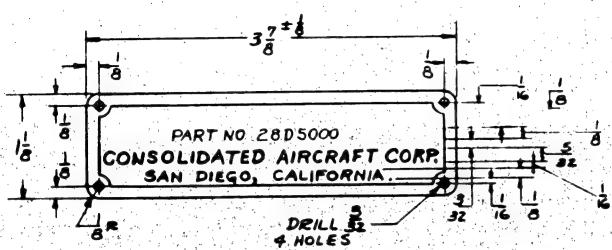








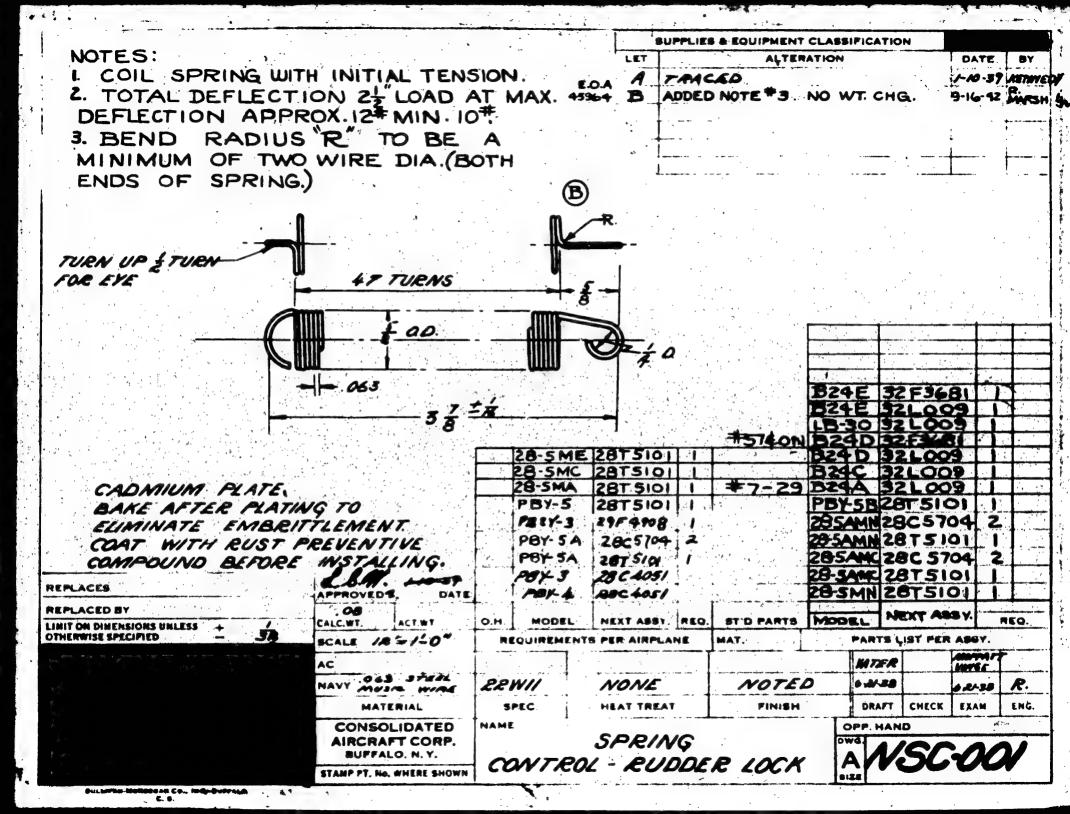
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LET	ALTERATION	DATE	87
A		2-7-40	
B	REMOVED: MODEL (PBY-5) ENGINE	4-9-42	WEADM
	NA & CONTRACT NO BLOCKS FROM		
	FACE OF PLATE		
			<u> </u>



NOTE:

LETTERS & BORDER TO BE RAISED & POLISHED ON DULL BLACK BACKGROUND.

	CONSOLIDATED AIRCRAFT CORP SAN DIEGO, CALIF. STAMP PT. No. WHERE SHOW	E/	PLI	ATE 6 COWL -ID	ENT	IFICATION	4	5wel	NPC	015	•
	MATERIAL		SPEC.	HEAT TREAT	r	FINISH	T	OPP. H		EXAM.	E346
	MAYY OSS HIR ALU		LF HARD	NONE	• • • •	NOTED	<u>. </u>	_	12.5.30		_
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OTHERWISE SPECIFIED + /32	SCALE IZ" =1'0"		REQUIREME	MAT.		PARTS LIST PER ASSY.					
REPLACED BY	CALC.WT. ACT.WT.	0.1	MODEL	NEXT ABOY	REQ.	ST'D PARTS	L.H	RH.	PART NO.		REQ.
REPLACES	APPROVED DA	re	PBY		Z			-			RH
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ENDS MUST NOT PROJECT BEYOND OUTSIDE CARC OF COLS

FINISH CODE

LH RH

REQ.

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PBY-3 50 986-92

6-24-50 74-30

LH RH

REQ.

ZR W/S NOVE COND. M SPEC

BOTTONS BOLLY MATATE R. ENG. CHECK EXAM. DRAFT

PART NO.

SPRING- WATERSEAL VALVE- BOW GUN- HULL. OPP. HAND

REPLACES REPLACED BY LIMIT ON DIMENSIONS UNLESS

> NAVY ar among may CONSOLIDATED AIRCRAFT CORP.

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REPLACED BY LIMIT ON DIMENSION OTHERWISE SPECIFIC	<u>+</u>	32

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DRAFT

CONSOLIDATED AIRCRAFT CORP.

SPRING - FURNS -NAV'S SEAT LOCK

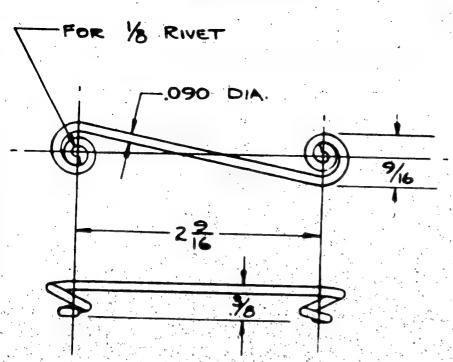
NSC-004

. (SUPPLIES & EQUIPMENT CLASSIFICATION				
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A	ADDED CAD PLATE NOTE	6-21-41	Non.		
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WWW.

SPEC. 48-26 (5% COMPLETE TURNS)

	CONSOLIDATED AIRCRAFT CORP. SAM DIEGO, CALIF. STAMP PT. No. WHERE SHOWN	MAME S/	PRING-BO	TCH	A NSC	018
Control of the contro	MATERIAL	- SPEC.	HEAT TREAT	PINISH	DRAFT CHECK	EXAM, EMA.
	NAVY				Moss Wislay	121/29 F.W.E
Comment of the Comment	AC NOTED	NOTED	NONE	SAD PLATE	4/1/39 STANDLE M	FAH I'
OTHERWISE SPECIFIED _ 3L	SCALE /2": /'O" "	REQUIREM	ents per airplane	MAT. GF	PARTS LIST PER A	DEY.
LIMIT ON SMERSHOWS WILESS A	CALCUT. ACT.WT	О.Н. МООЕ	L NEXT ABOY. RE		PART NO.	REQ.
REPLACED BY	APPROVED DATE	XB-5	18 32 FB 33 1		RH	Life Bre
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·	SUPPLIES & EQUIPMENT CLASSIFICATION		
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SIMILAR TO DZUS SPRING # 1375 DZUS FASTENER CPINC., BABYLON, NY.

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parte office	مبر ج	- Commence of		*•1'-0"			PER AMPLA	NE.	MAT.		PARTS	LIST PER	ASSY.		
LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	<u>±</u>	1/32	CALC.WT.	ACT. WT.	О.М.	MODEL		REQ.	ST'D PARTS	LH	RH EQ	PART NO	Ŀ	HEC	
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-	-	SUPPLIES & EQUIPMENT CLASSIFICATION		
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LOAD TO COMPRESS - APPROX 6 /N.

FREE LENGTH 75

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MM

SI TOTAL COILS TO GIVE 29

GRIND ENDS SQUARE

FOD.

FINISH CODE

Z | ANODIC TREATMENT

P P 27 PRIMER

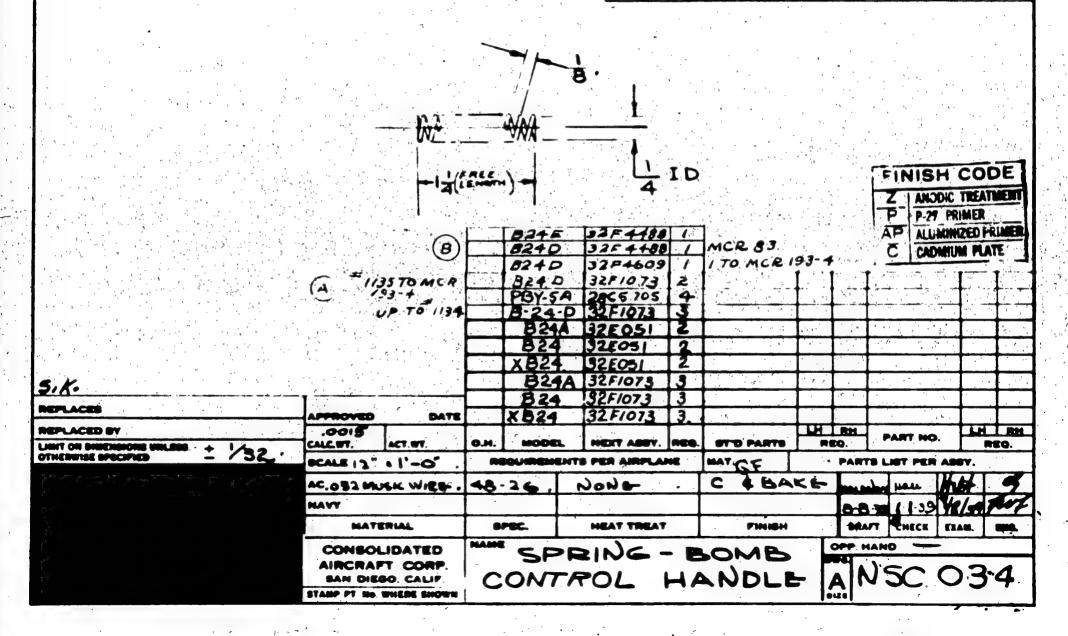
AP | ALUMINIZED PRIMER.

AP ALUKINIZED PRIMEN.

	CONSOLIDATED AIRCRAFT CORP.		SP	RI	NG-	N	OSE		WELL	NSC		
	MATERIAL	NAME	PEC.	-	EAT TREAT		FINISH		DRA		DIAM	EH4.
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LET	ALTERATION	DATE	87
À	LIMITED BZ4D TO 1135-3 REGO		
	ADDED R240 1135 TO MCH 193 4		
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B	ADDED REQ. FOR 32F4609 \$		
	32F4488 TO 0/M	3-17-44	COMPR



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LET	ALTERATION	DATE	97
A	REMOVED MENT ASSY, BROWTS	2-15-39	1
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14 EFFCTIVE COILS

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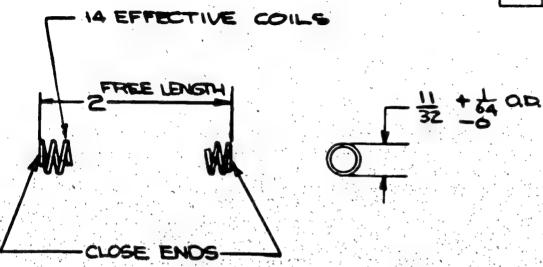
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	CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF. STAMP PT No. WHERE SHOWN	1 DG	RIN .GE	G-COM	1P. ON	SAFET ITROL	<u>ا</u>	A A	45C	0.	5/
	MATERIAL	SPEC.		HEAT TREAT		FINISH		DRAFT		EXAM.	ENG.
	NAVY						,	4.260	2/1/39	9/4/69	9-11-21
	AC.DSE PHOS, BROWLE	QQW4	01	NONE				Die	Line	, 144	fal
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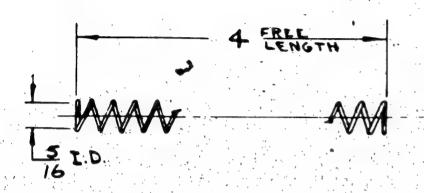
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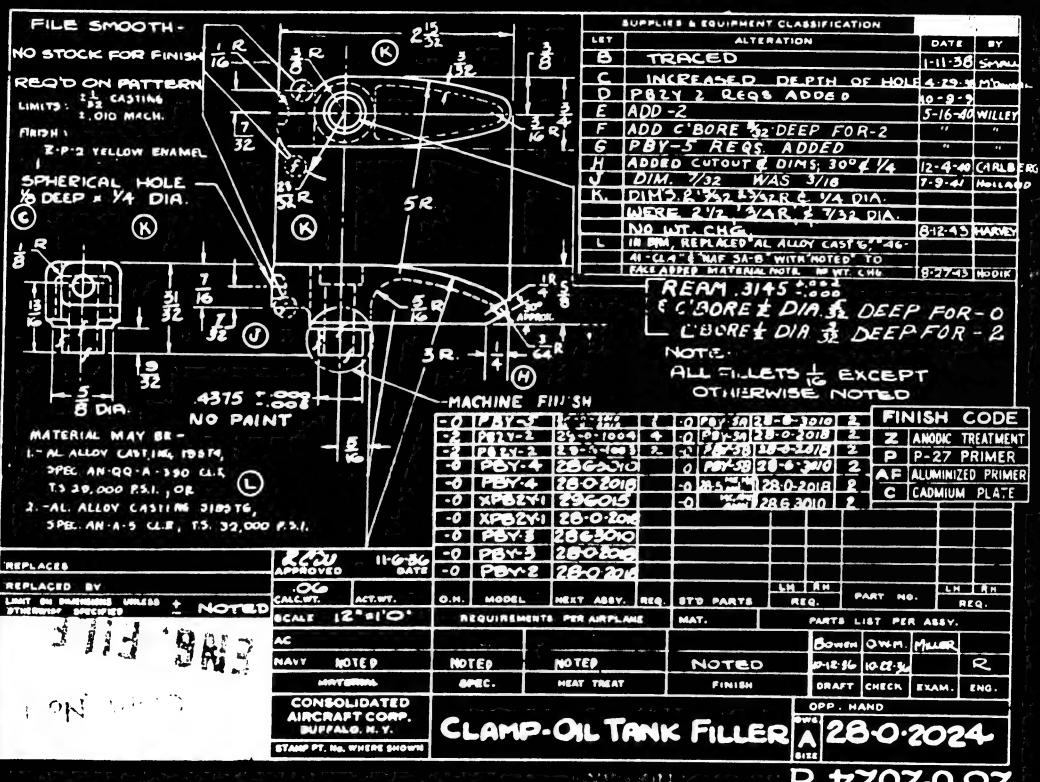
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	MATE	·		PEC.	HEAT TREAT		FINISH		DRAF		EXAM.	DH6.
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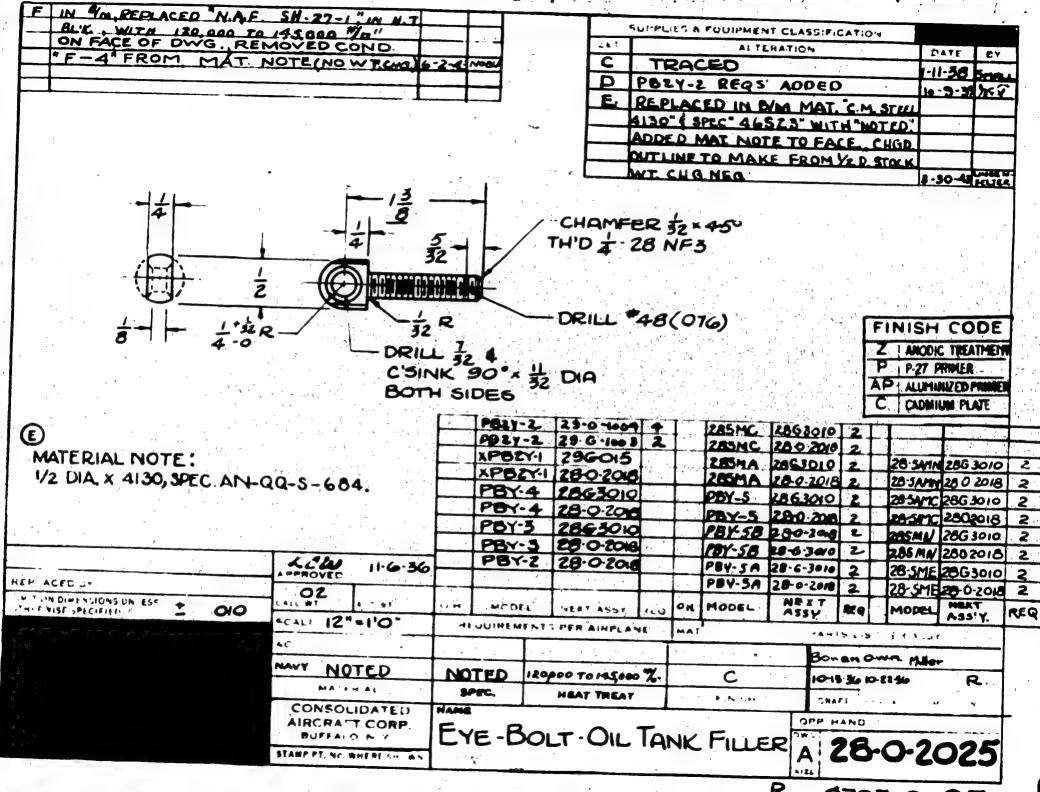


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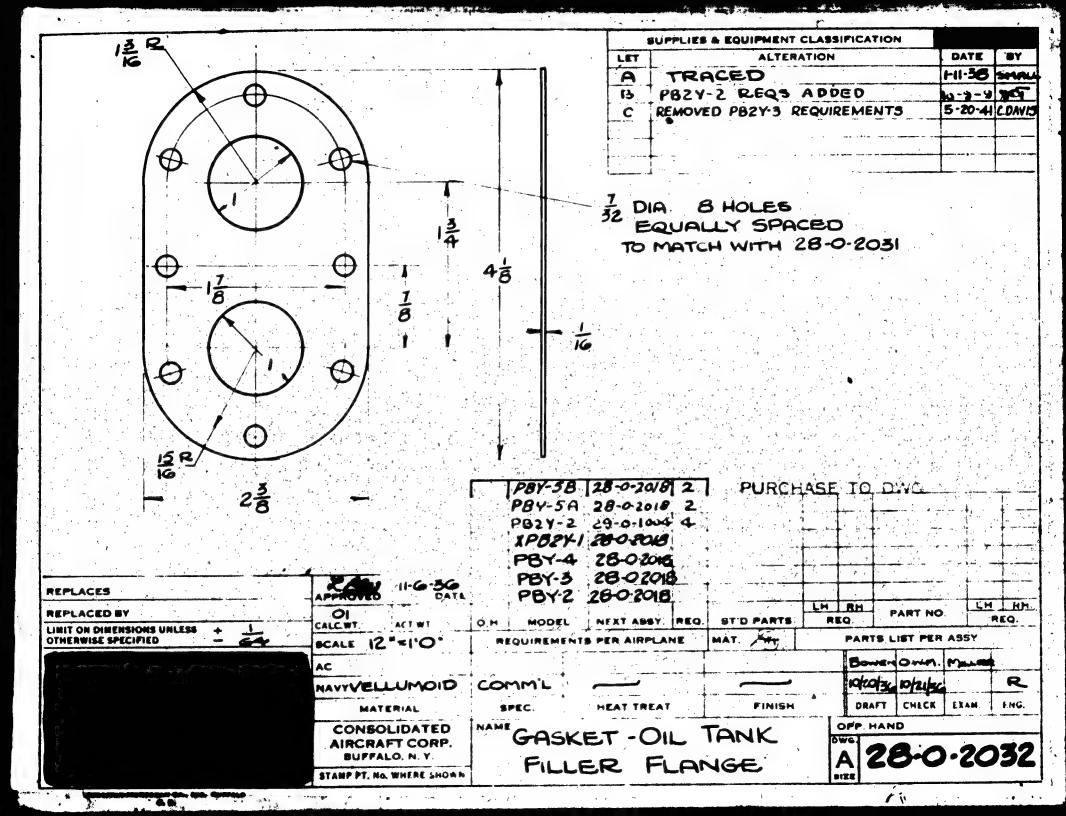
	AIRCRAI SAN DIE	LIDATED FT CORP. GO. CALIF. WHERE SHOWN			FURN	S.	SEAT		AN	VSC	07	75
	CONCO	. i04750	NAME		CBBIK	16		<u> </u>	 OPP. H/	ND		
	MAT	ERIAL		PEC.	HEAT TREAT		FINISH		DRAF	TCHECK	EXAM.	DIG.
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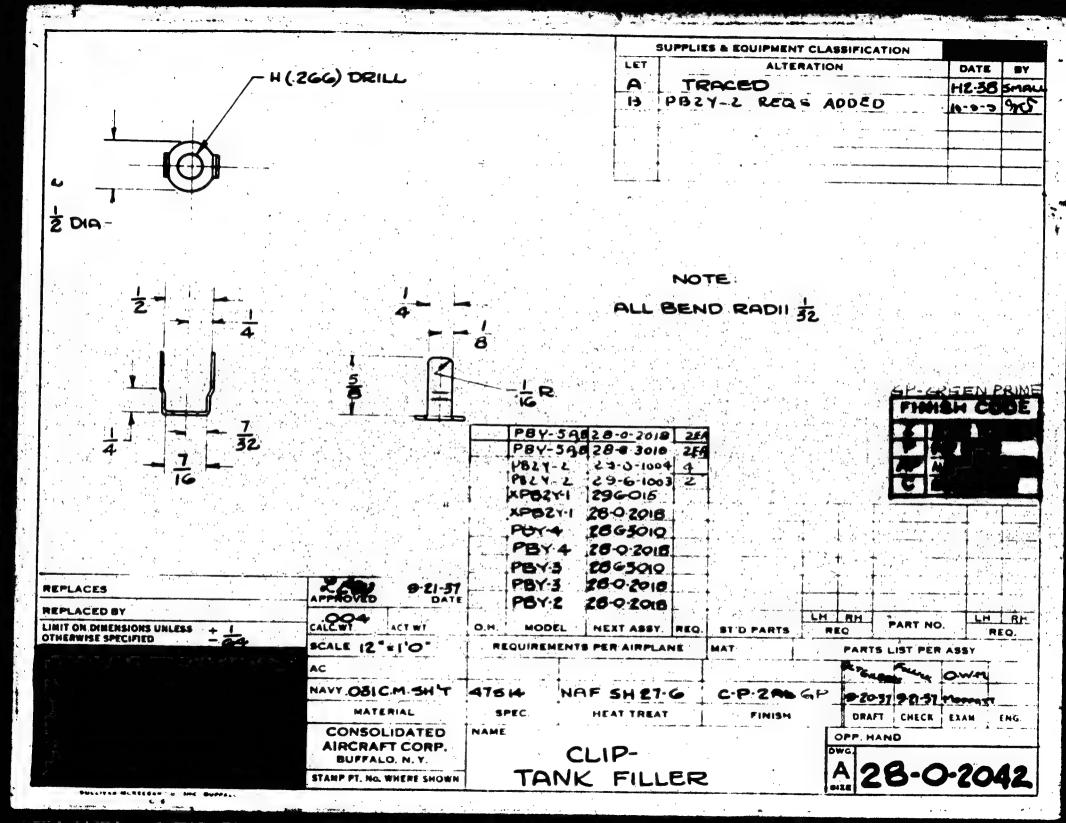


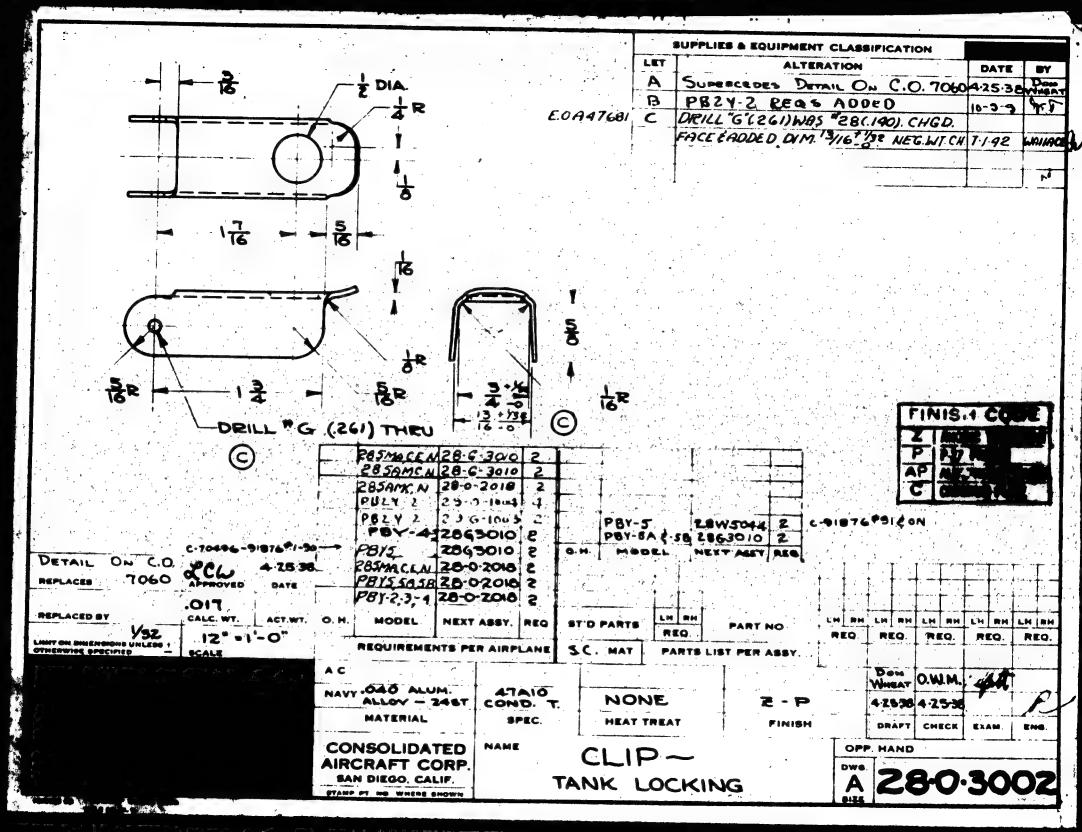
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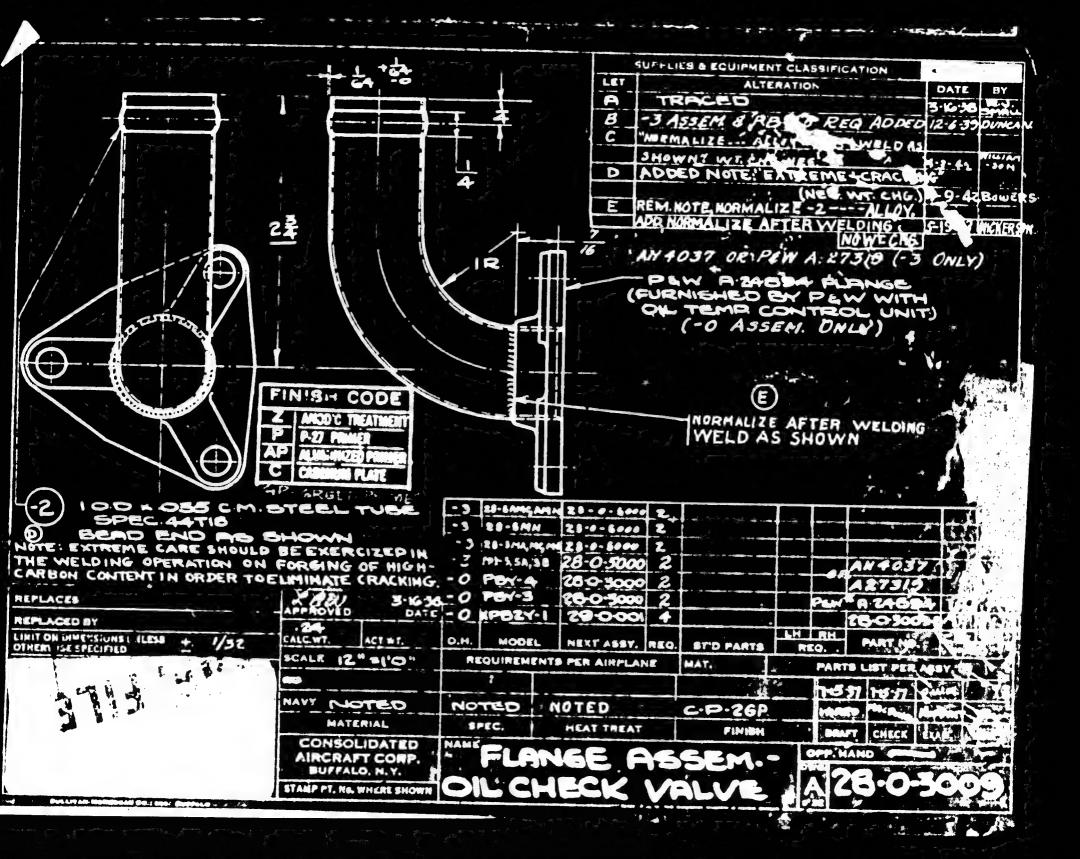


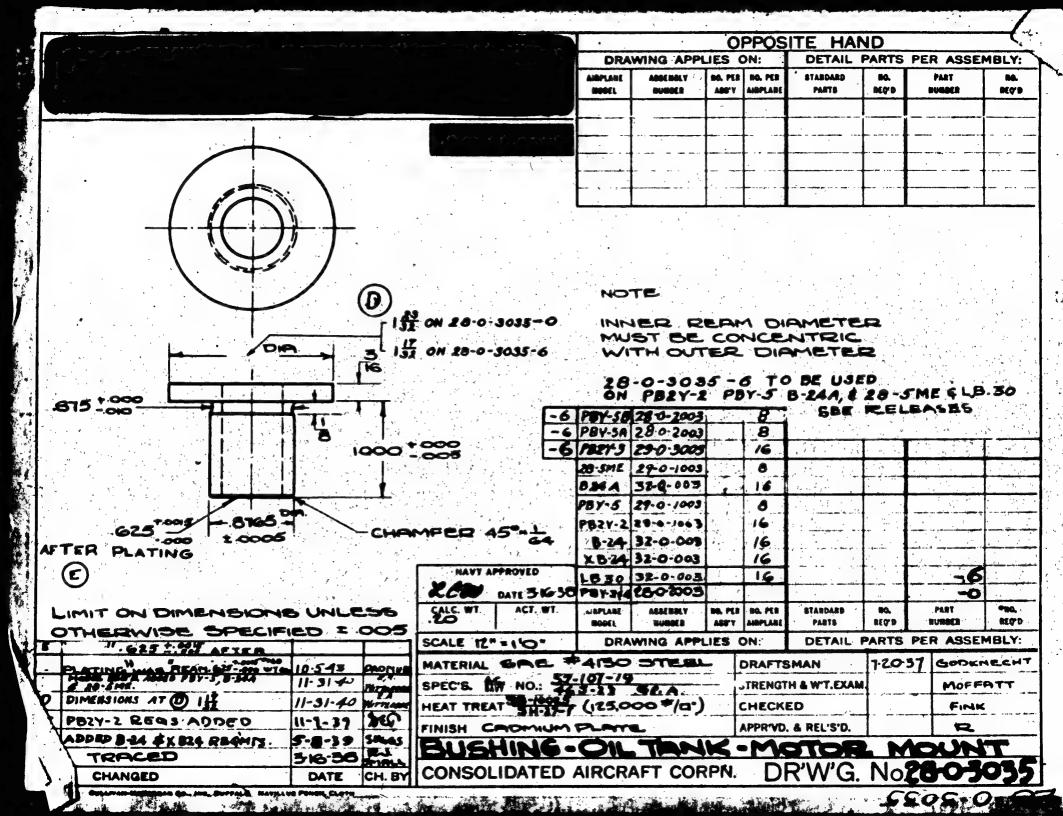
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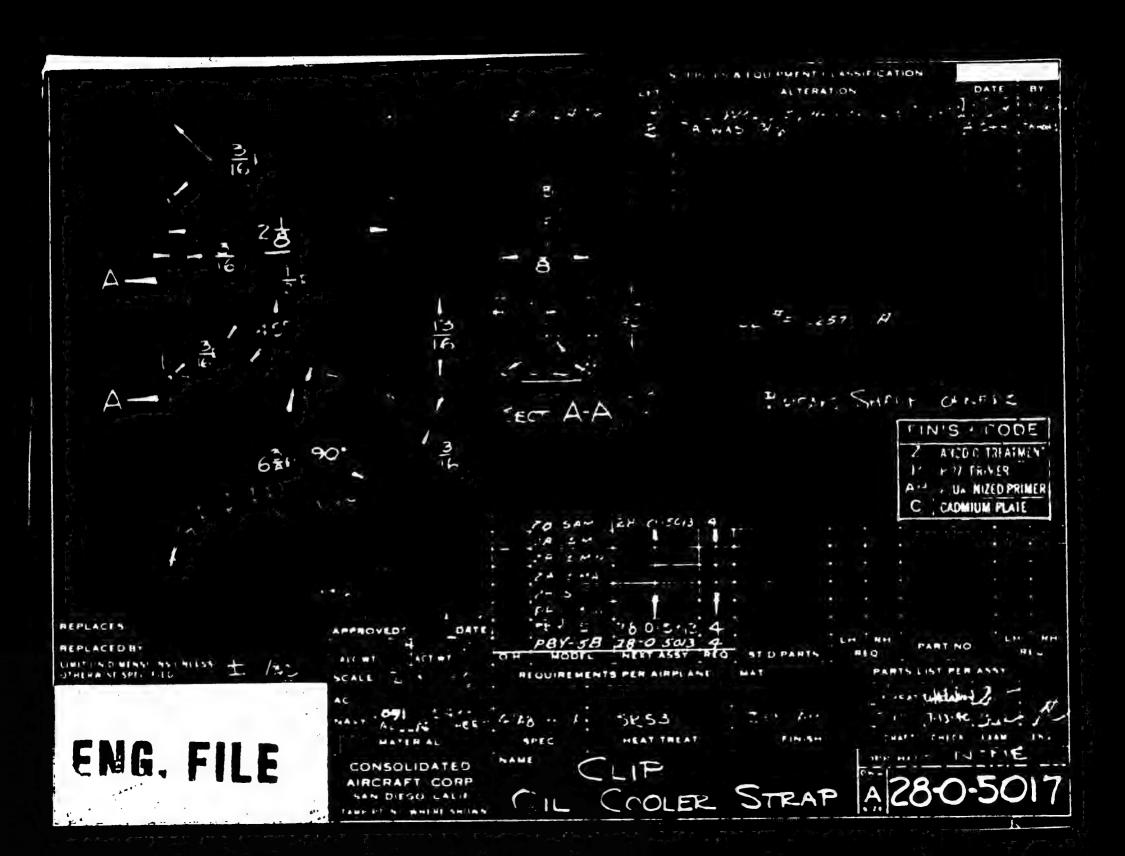


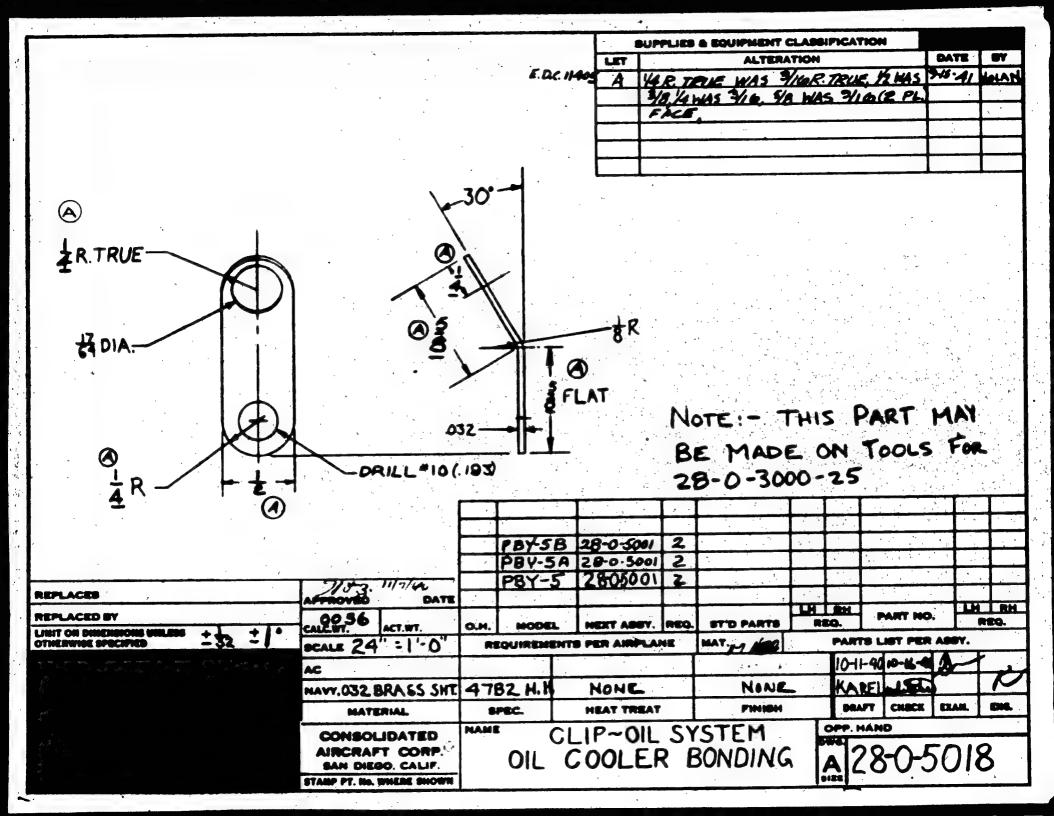


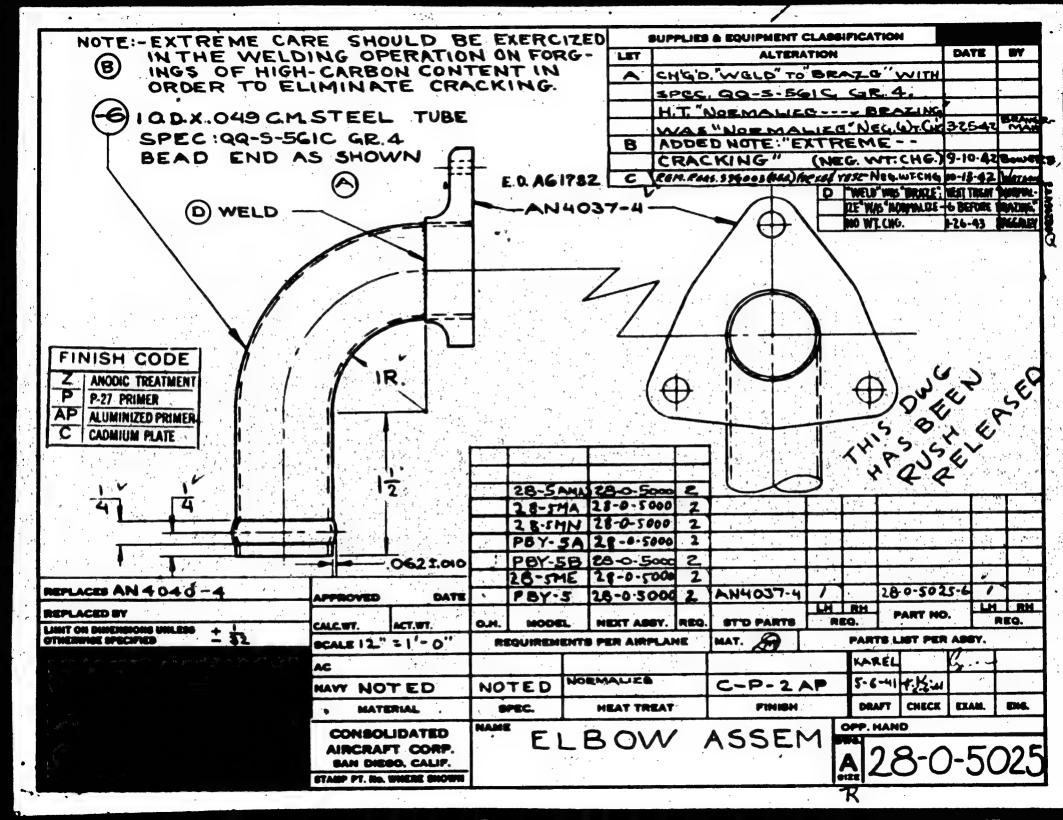


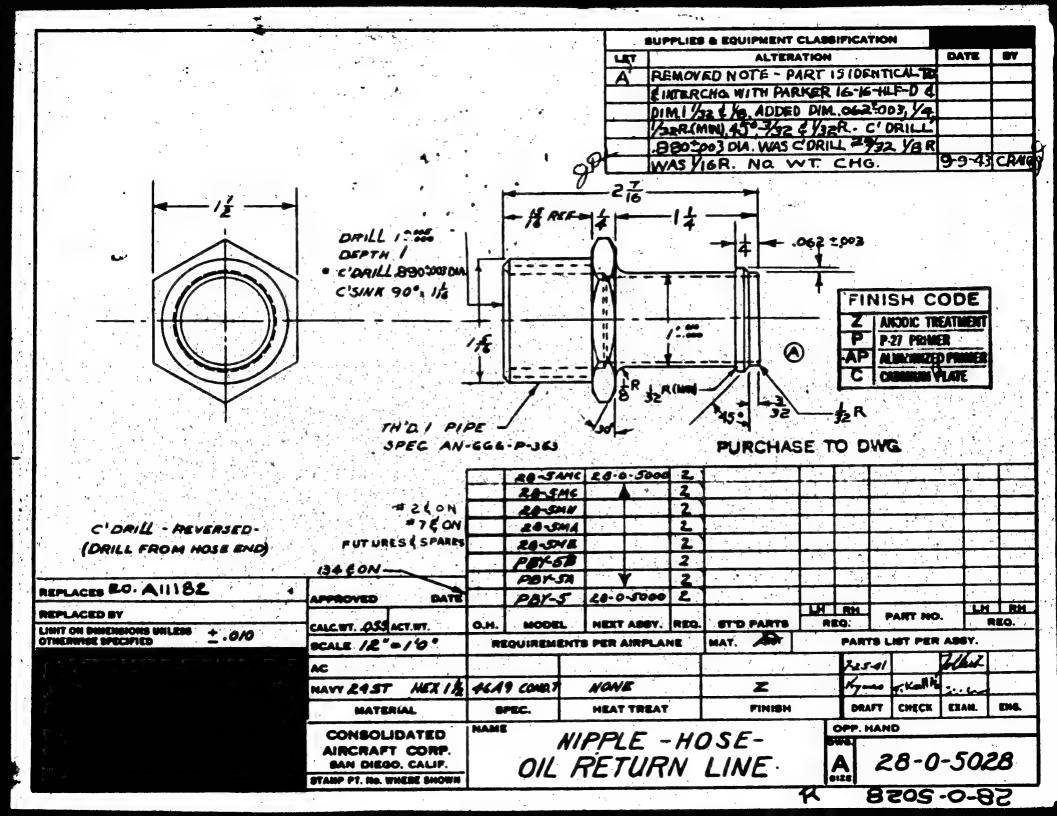




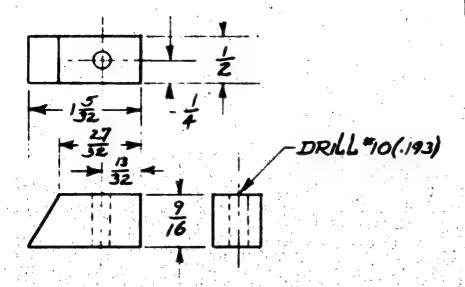




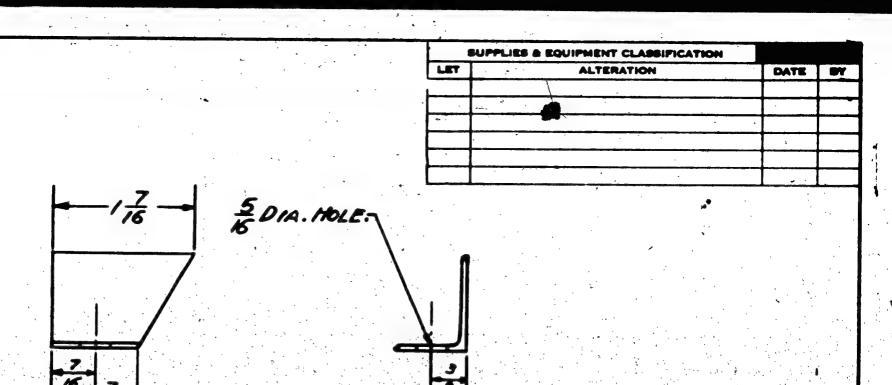




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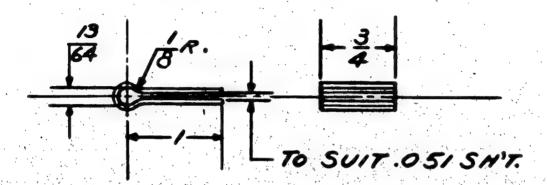
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C. NO. 8) 464 Can 80 7/6 PBY-SA ZA-0-5032 4 Can 90 7/6 PBY-S 20-0-5032 4 REPLACES MOTED MODELS APPROVED DATE PBY-SB 20-0-5042 4 REPLACED BY LIMIT ON DIMERBIONS WILESS + //2 DTHERWISE SPECIFIED -/32 BCALE /R*s/'-O* REQUIREMENTS PER AIRPLANE MAT. 75- PARTS LIST PER ASSY. AC		MATI	ERIAL			HEAT TREAT		FINISH		11		EXAM.	EM
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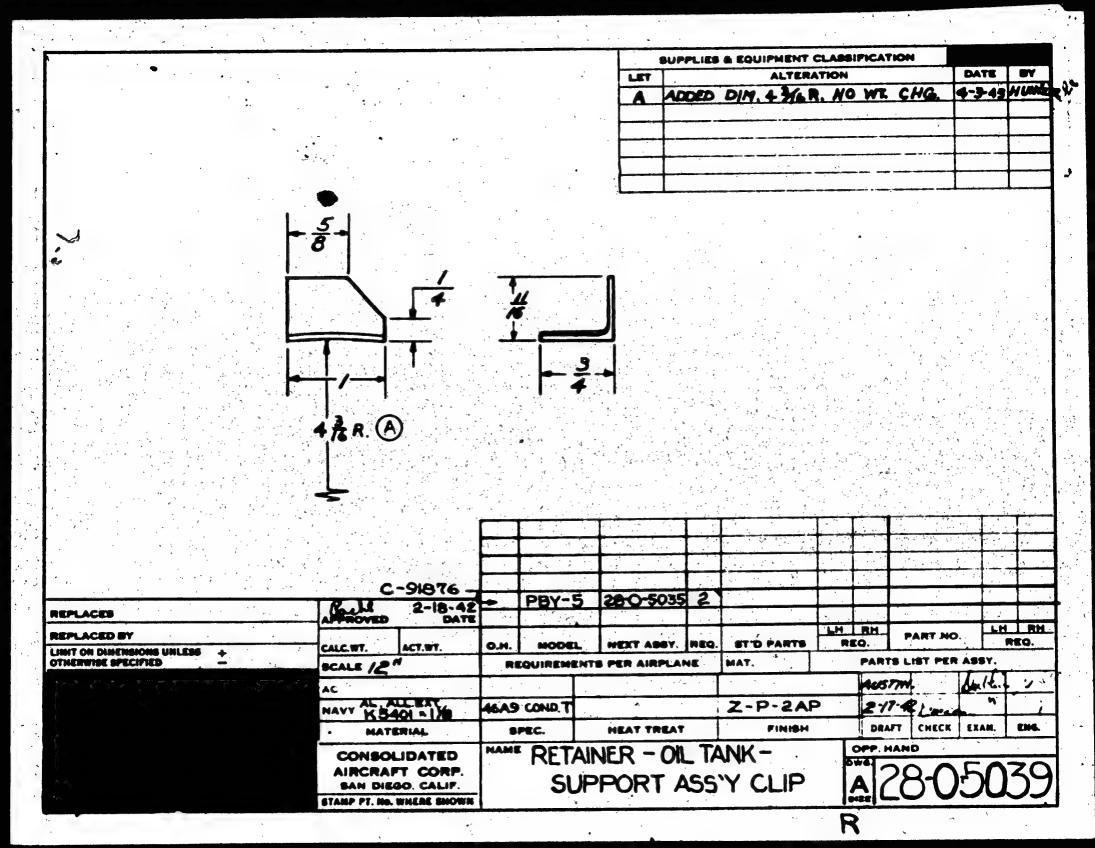
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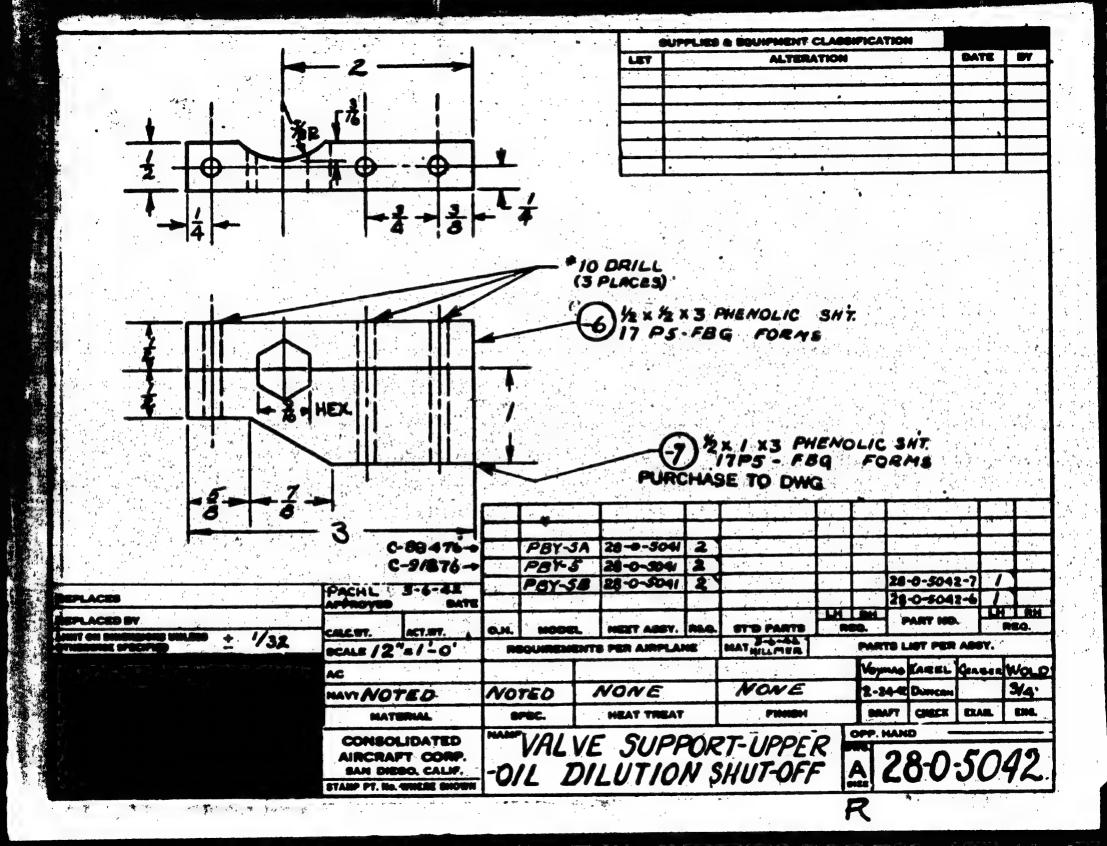
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			MATE	ERIAL		PEC.	HEAT TREAT		FINISH		DRAF	T CHECK	EXAM,	ENG.
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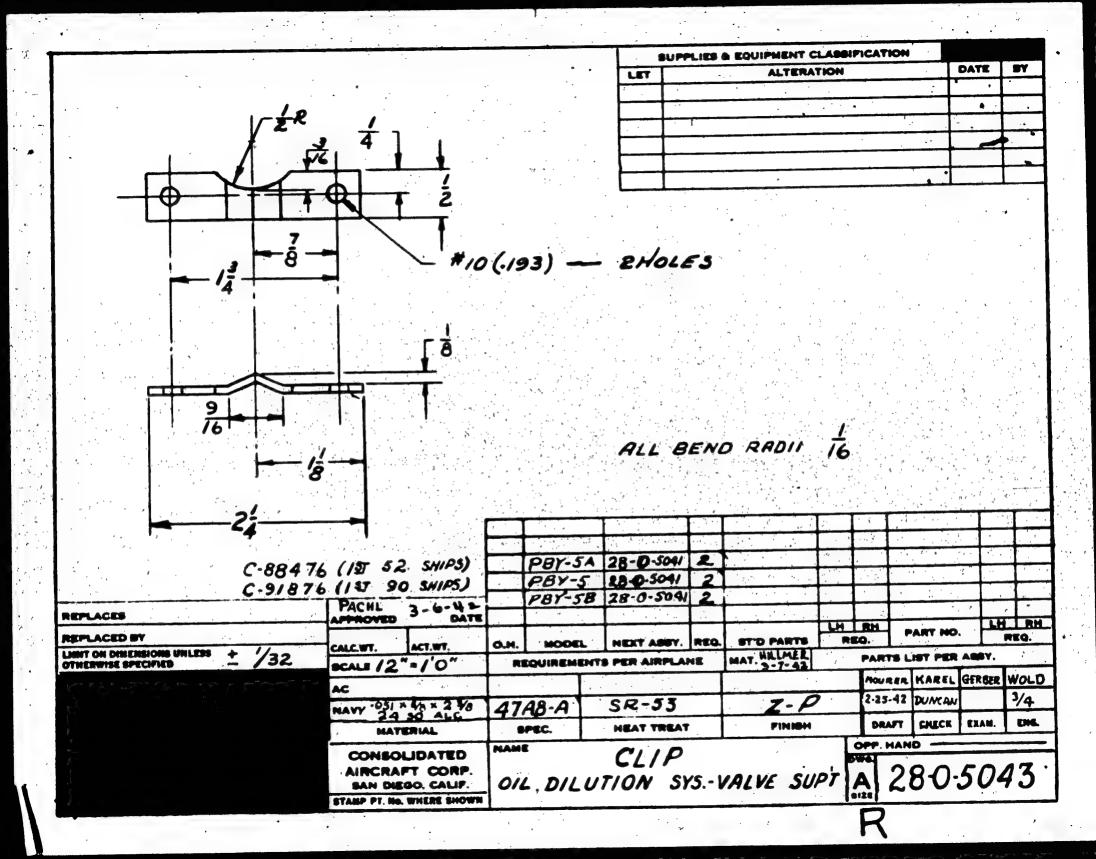
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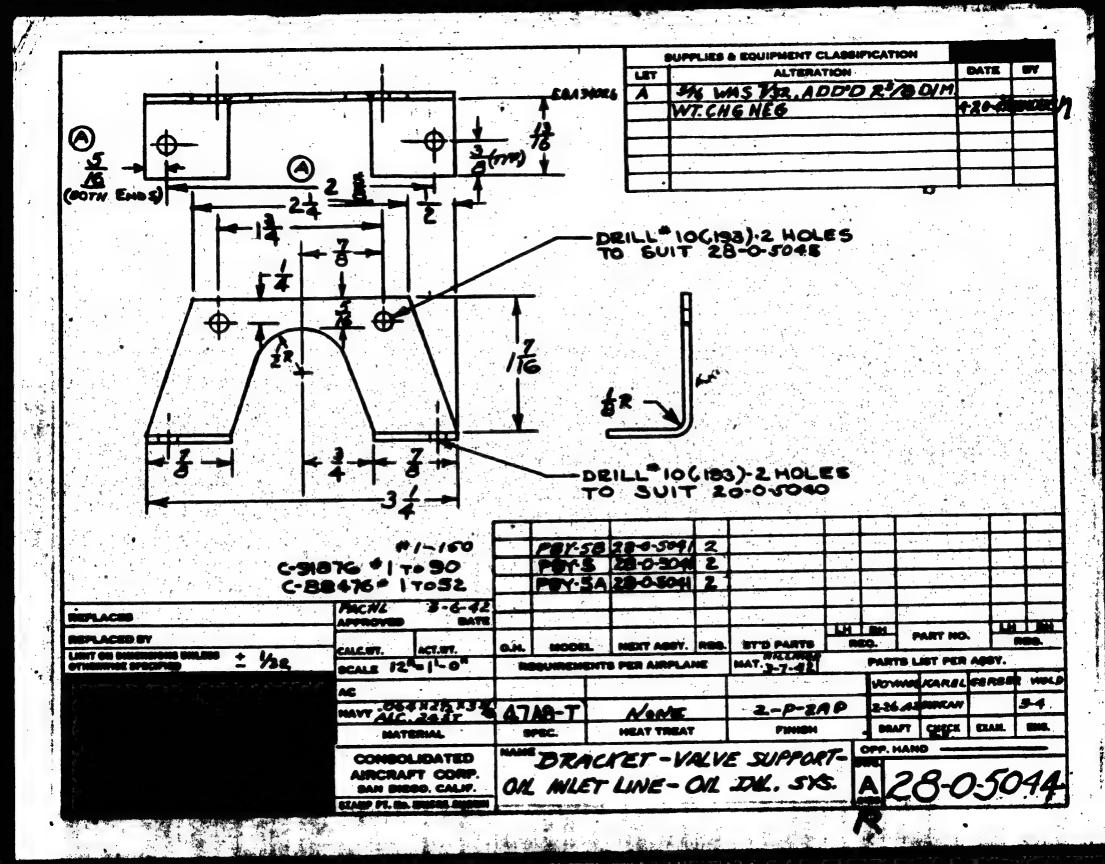


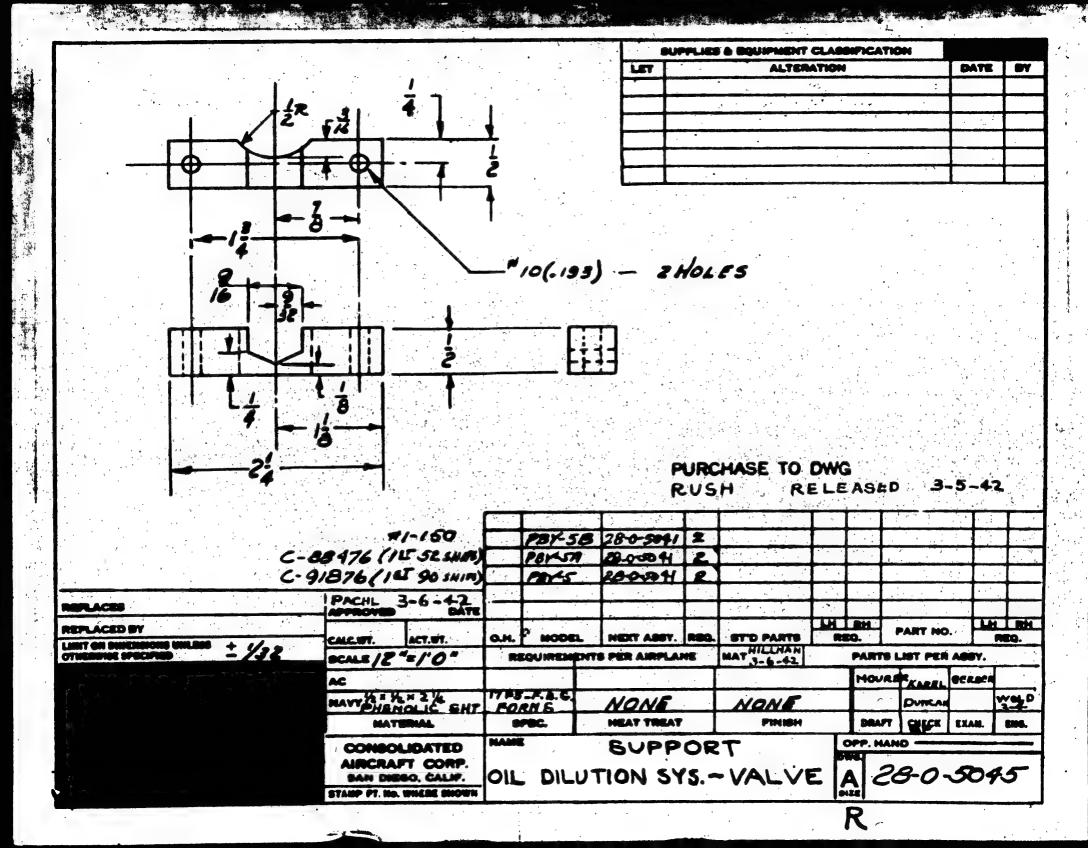
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	AIRCRAI	LIDATED FT CORP. 80, CALIF.		CLIP S'X-	-011 7A	WK	r- SUPPO	AT.	A 2	8.0-	503	8.
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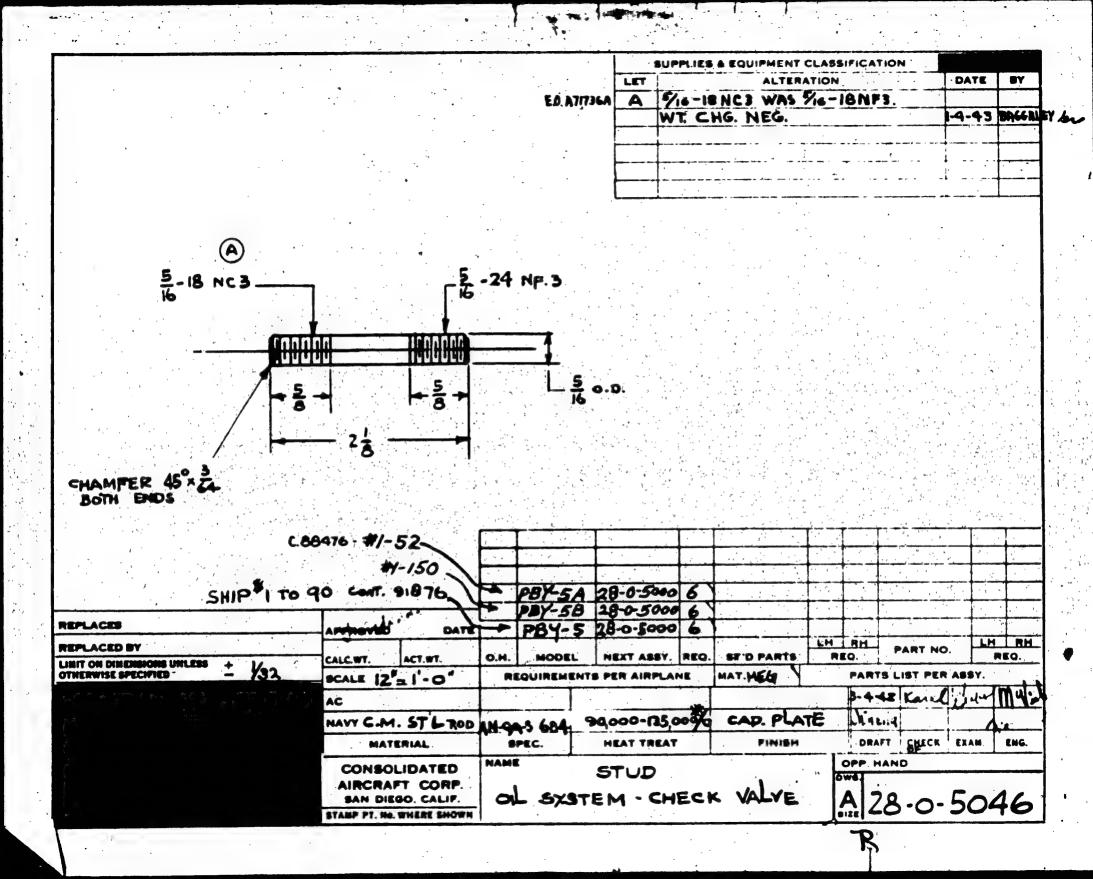


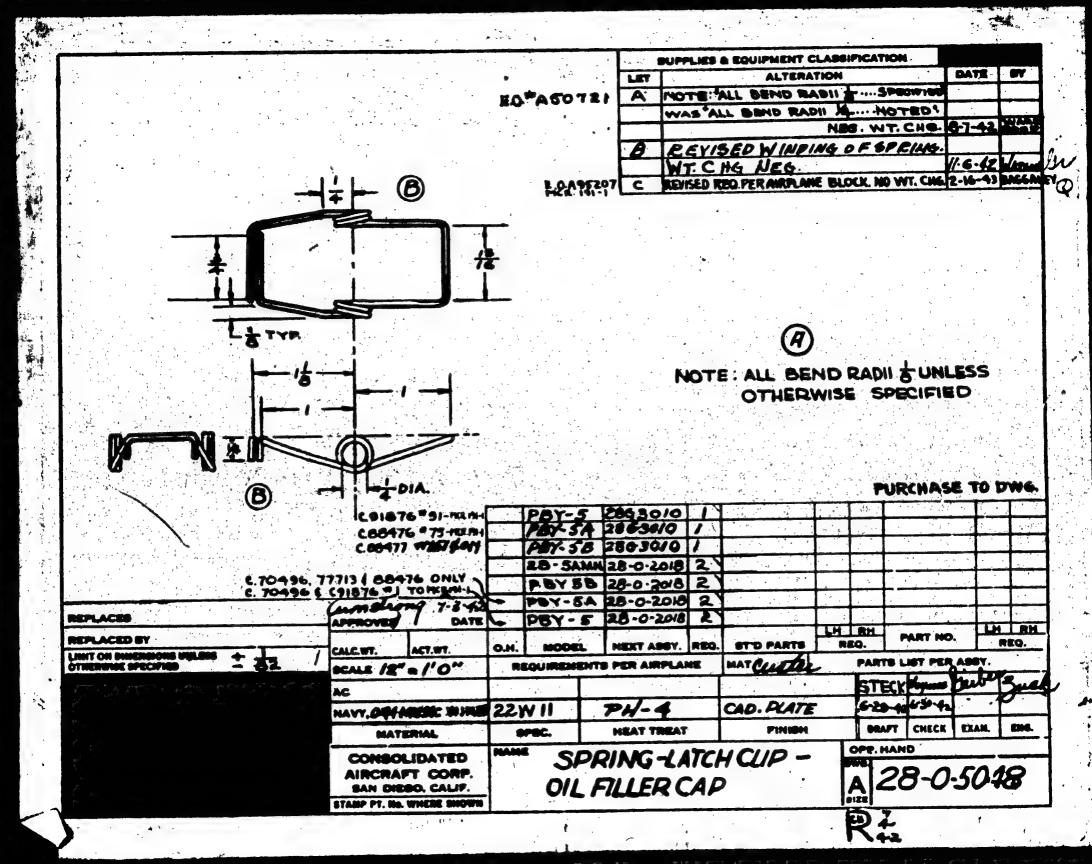


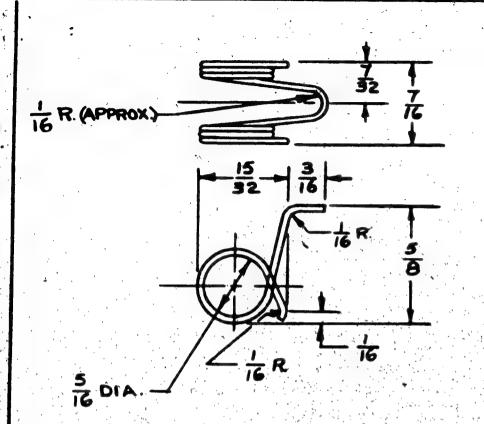








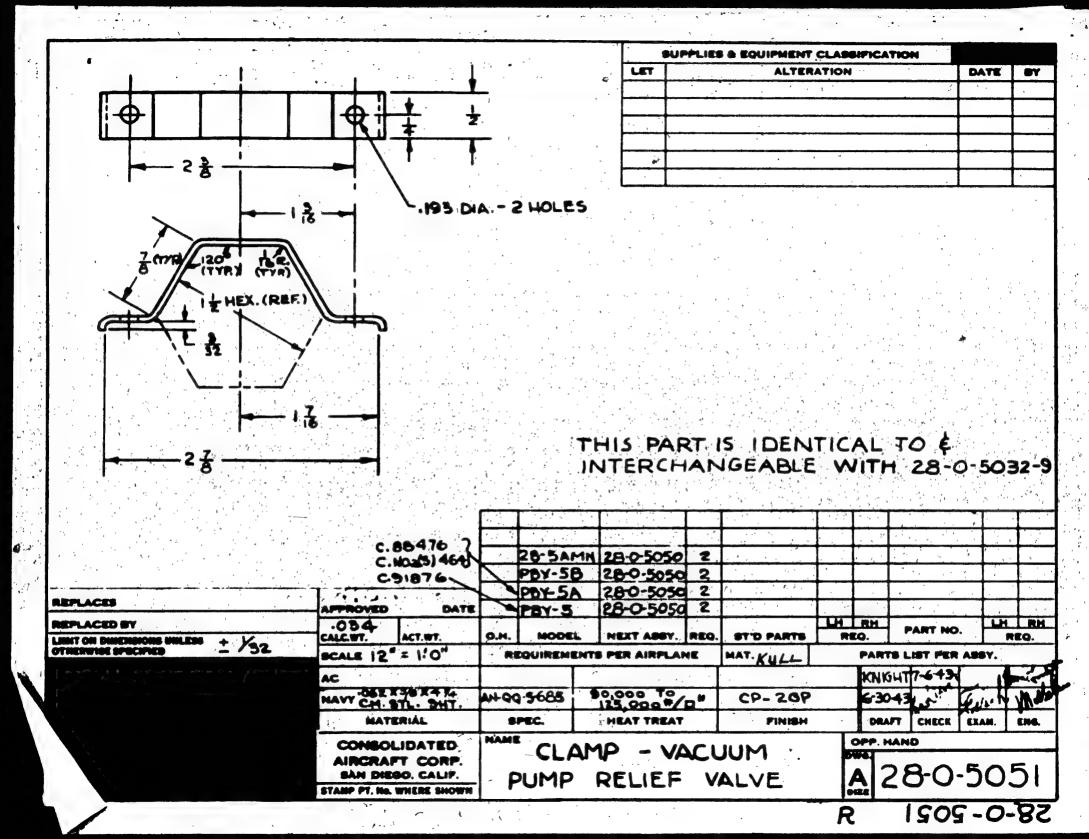


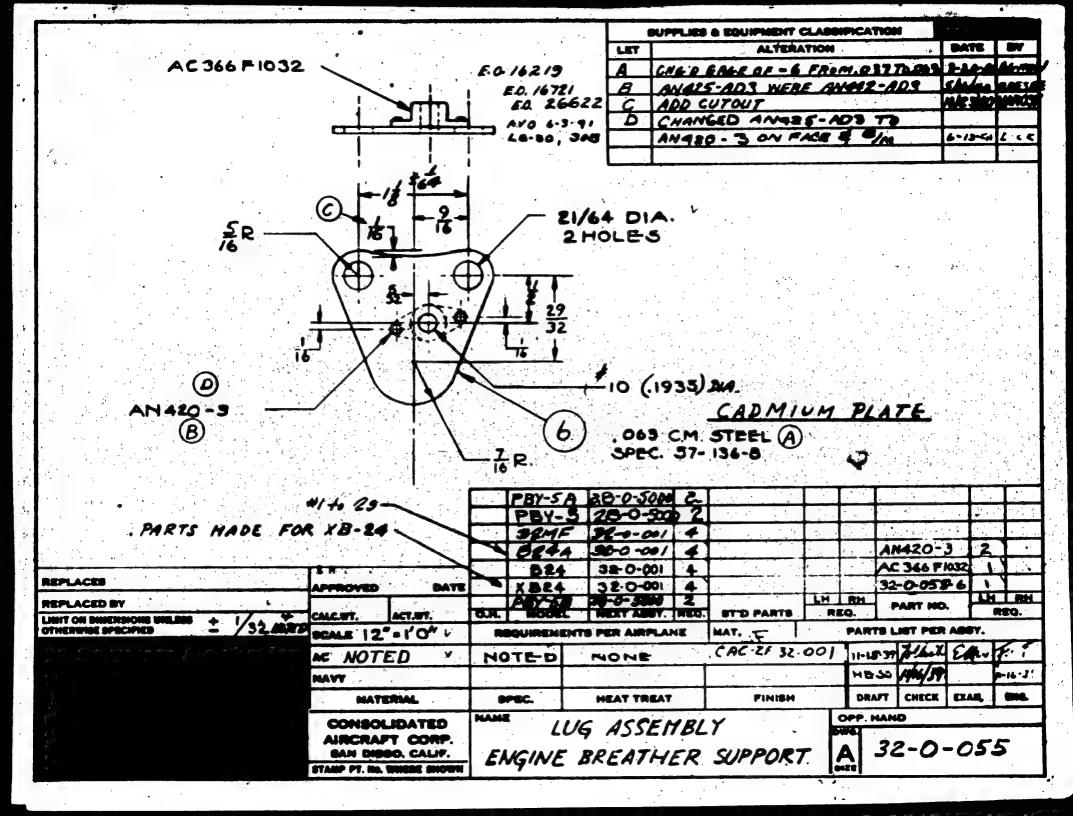


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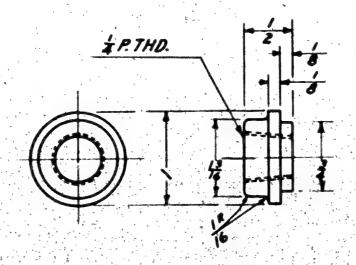




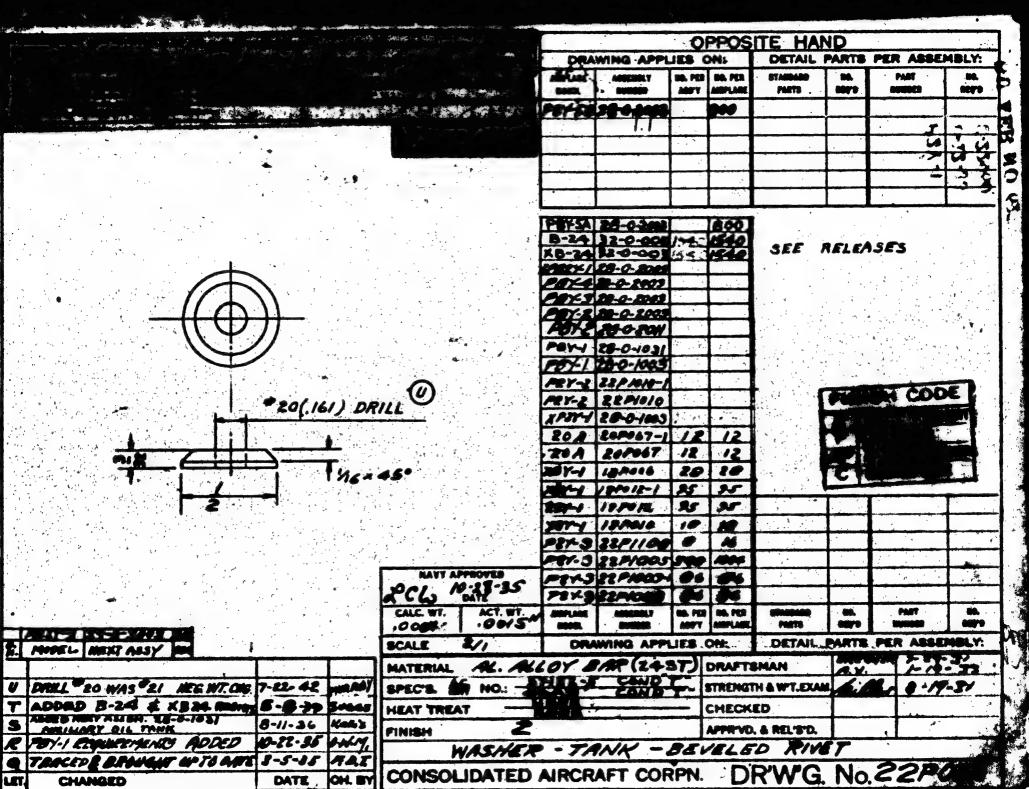
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THINE OF RUDIS I ... 3-25-41

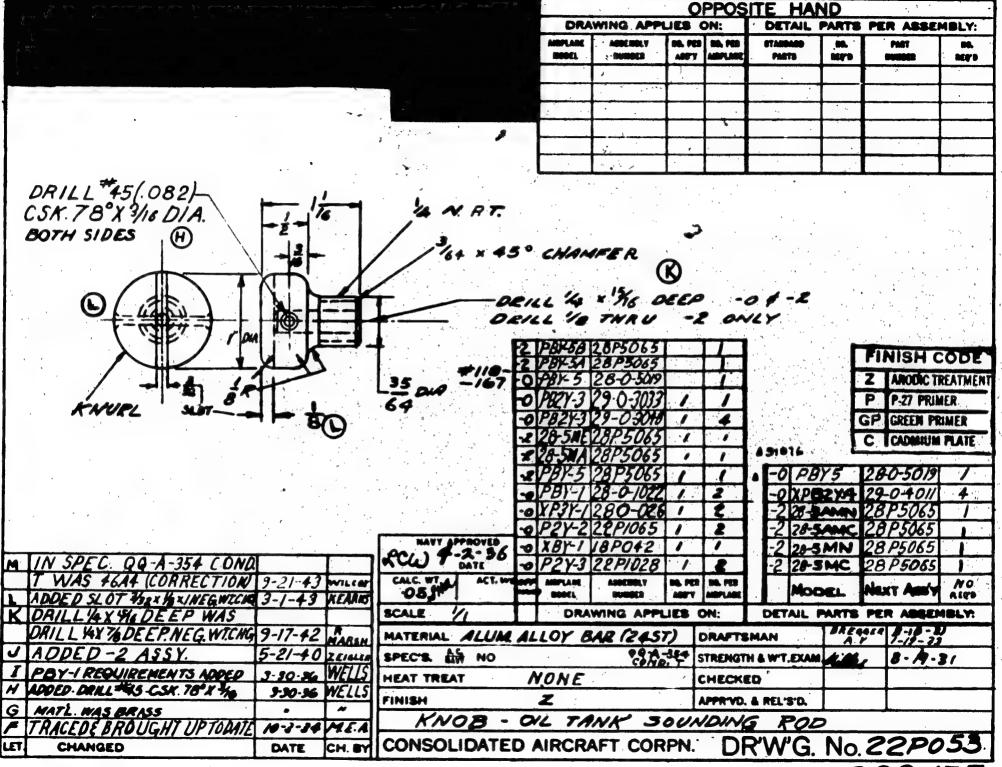
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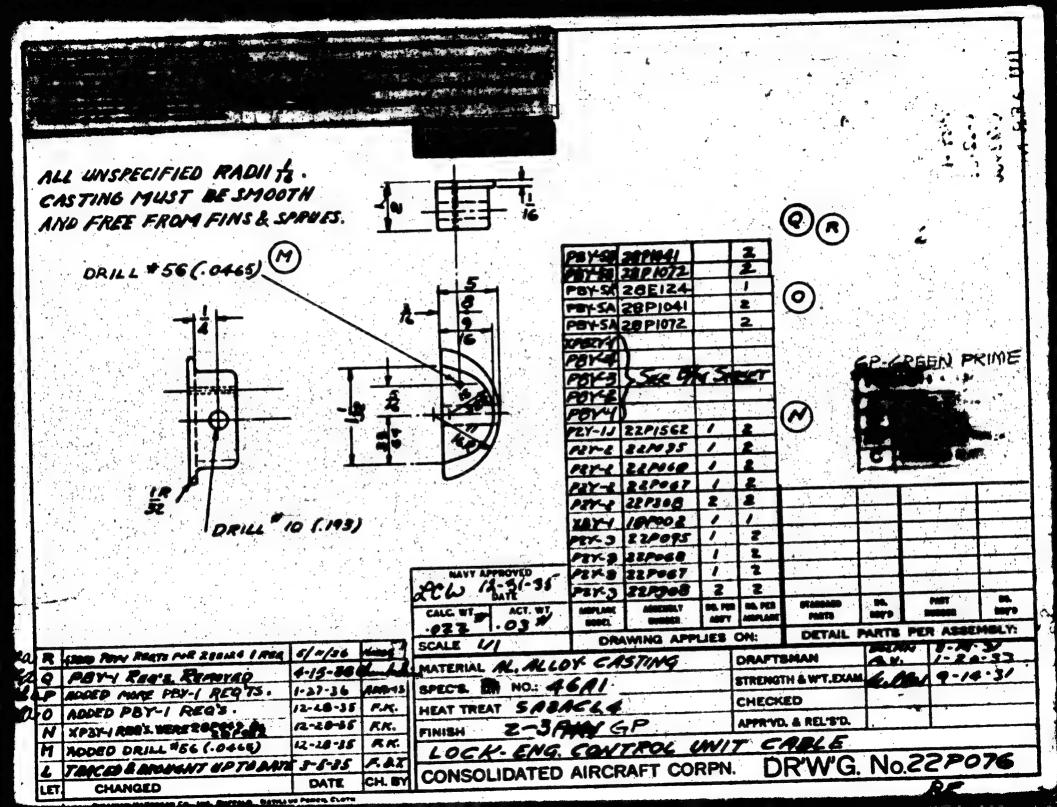
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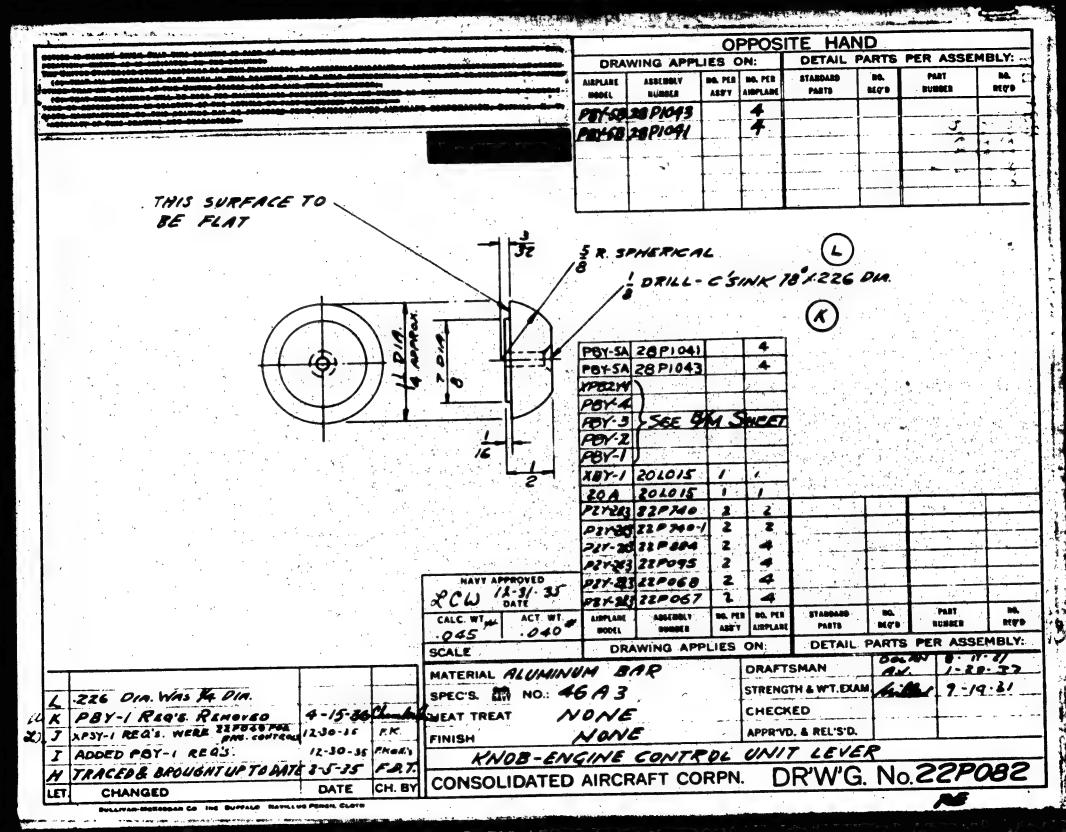


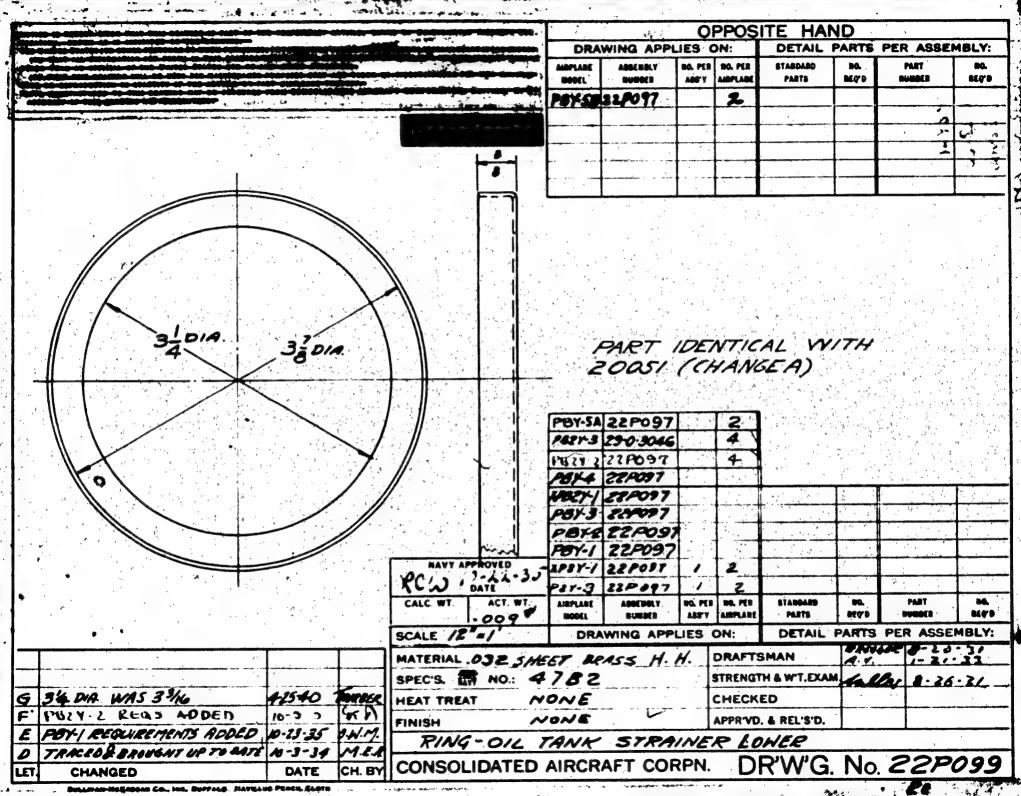
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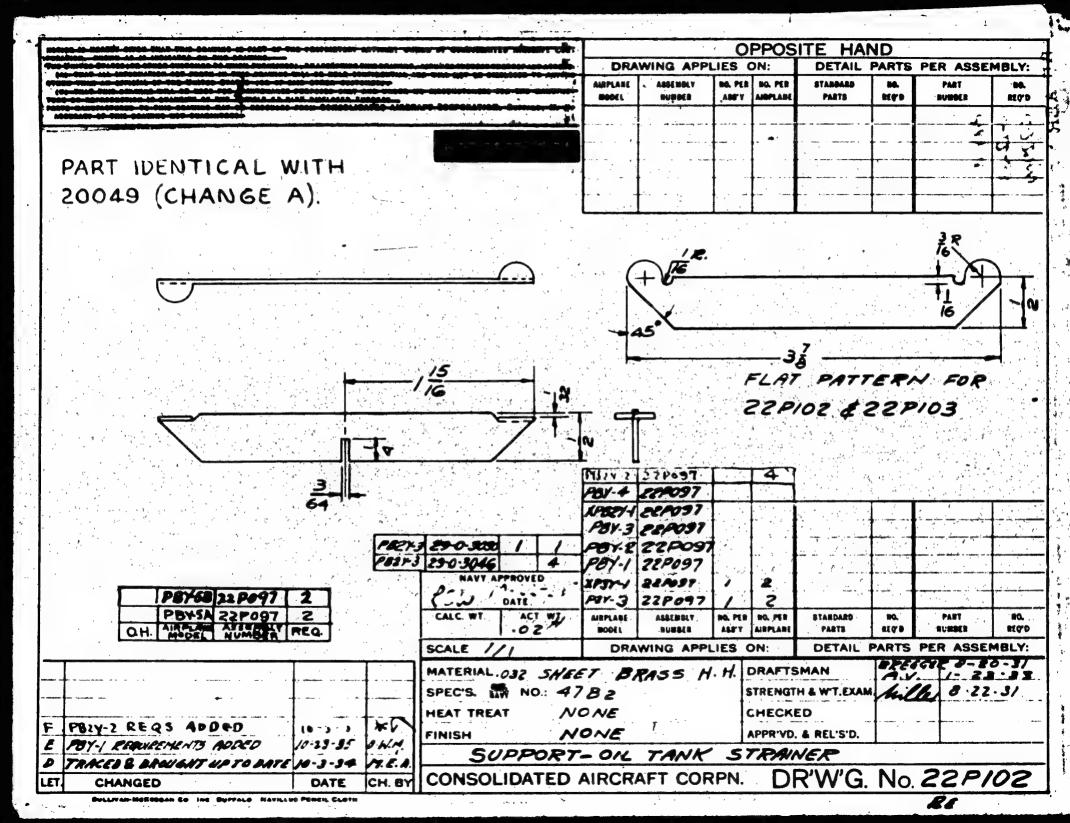


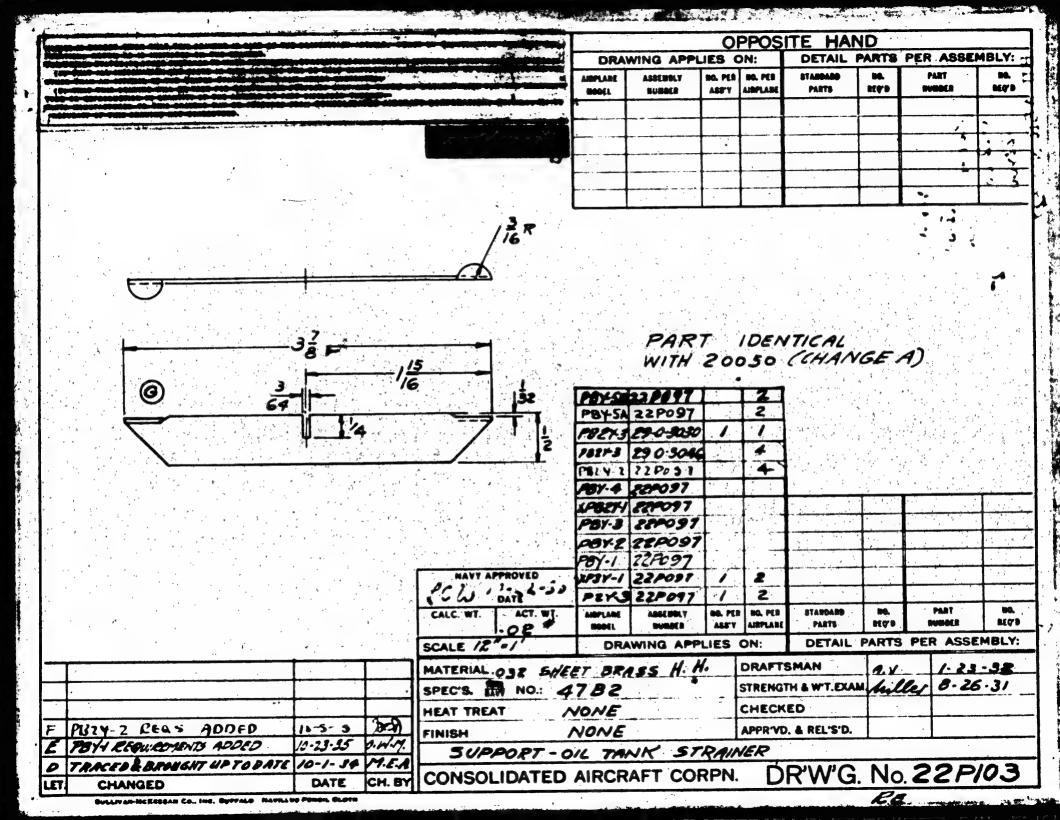
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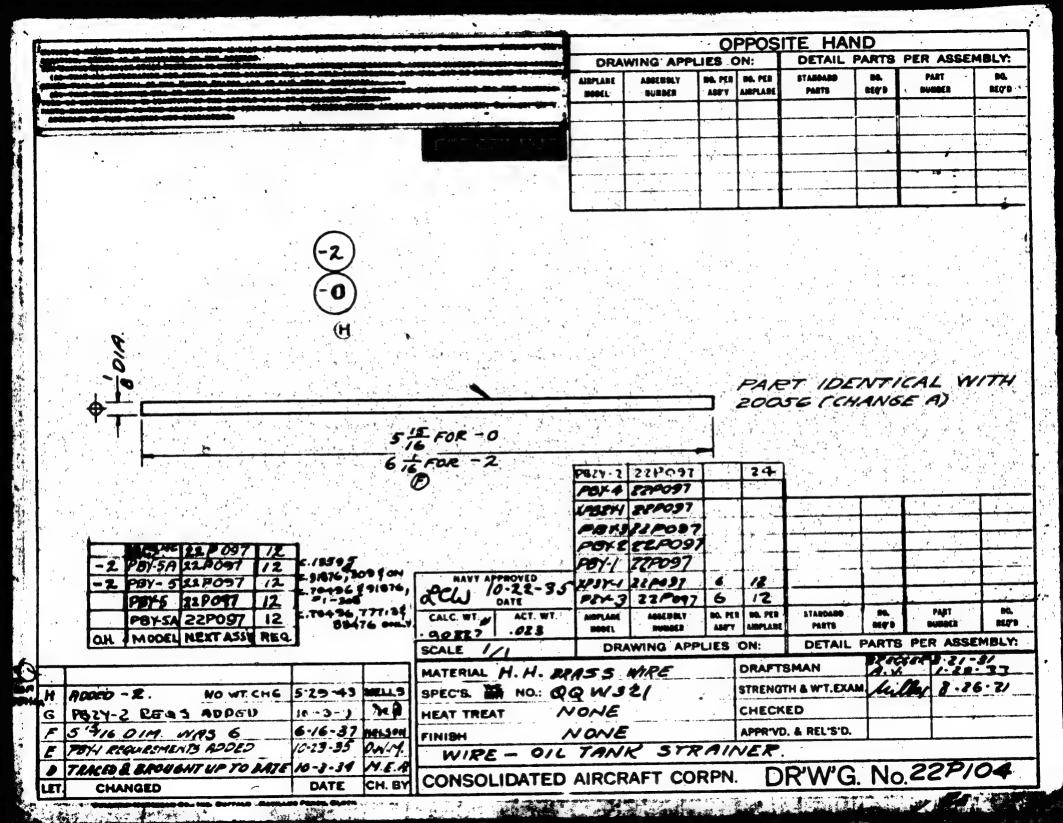




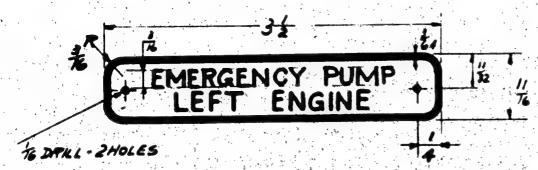






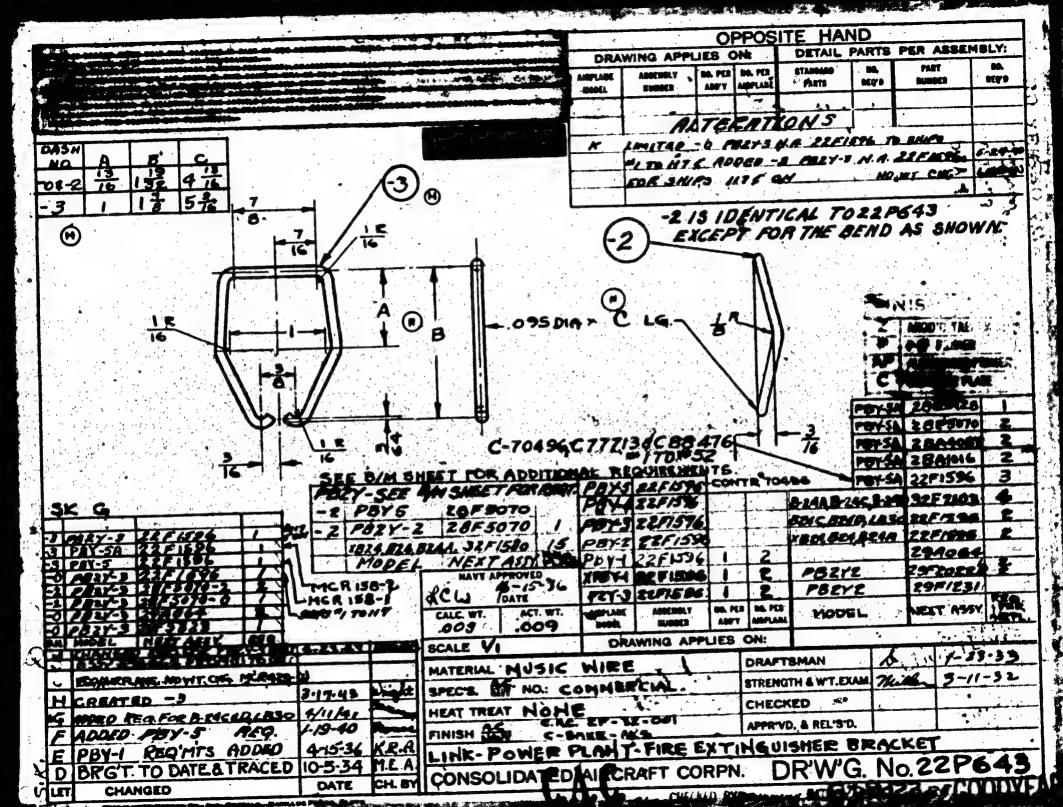


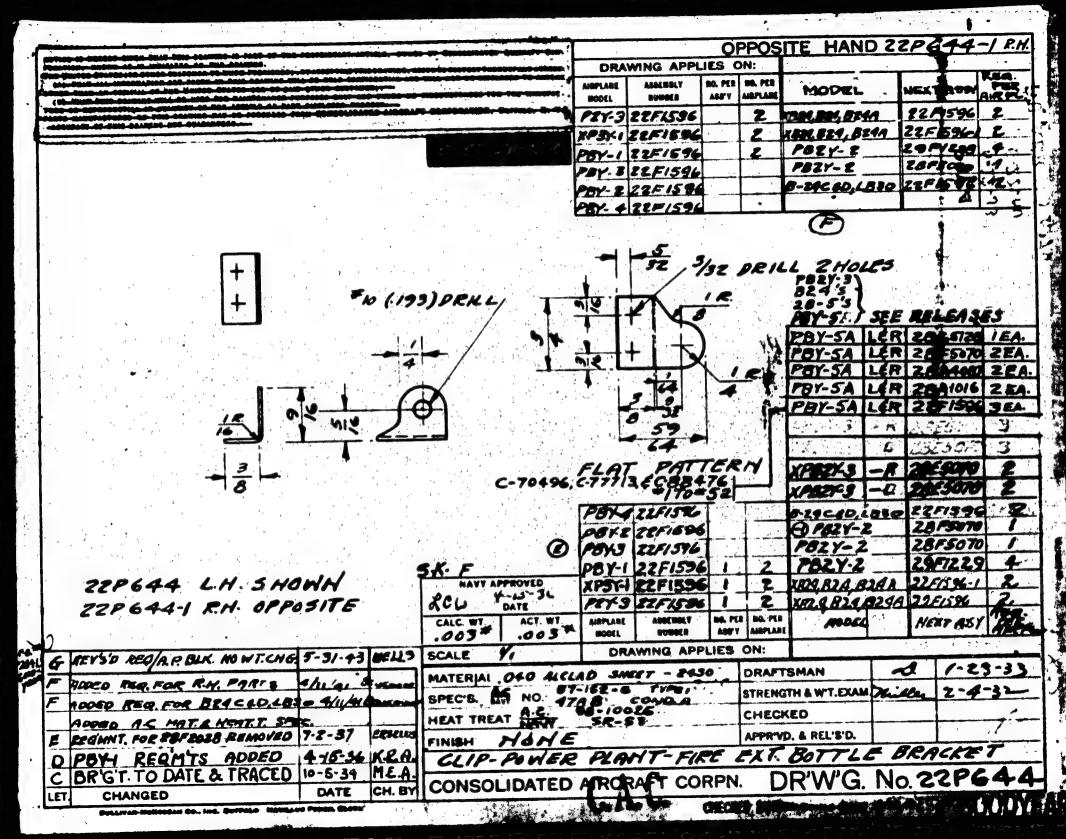
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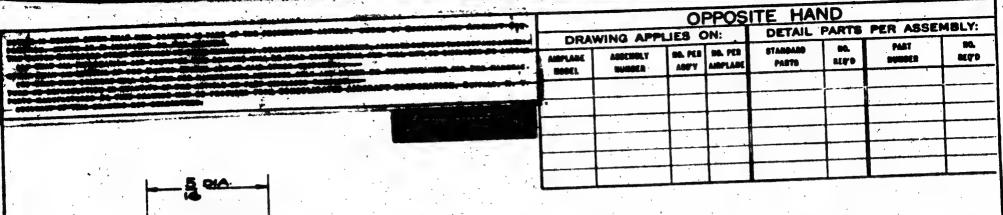


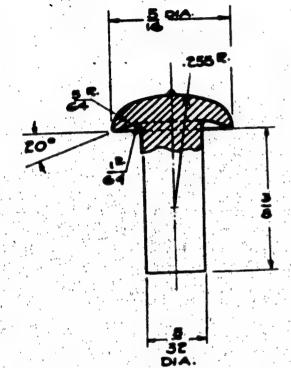
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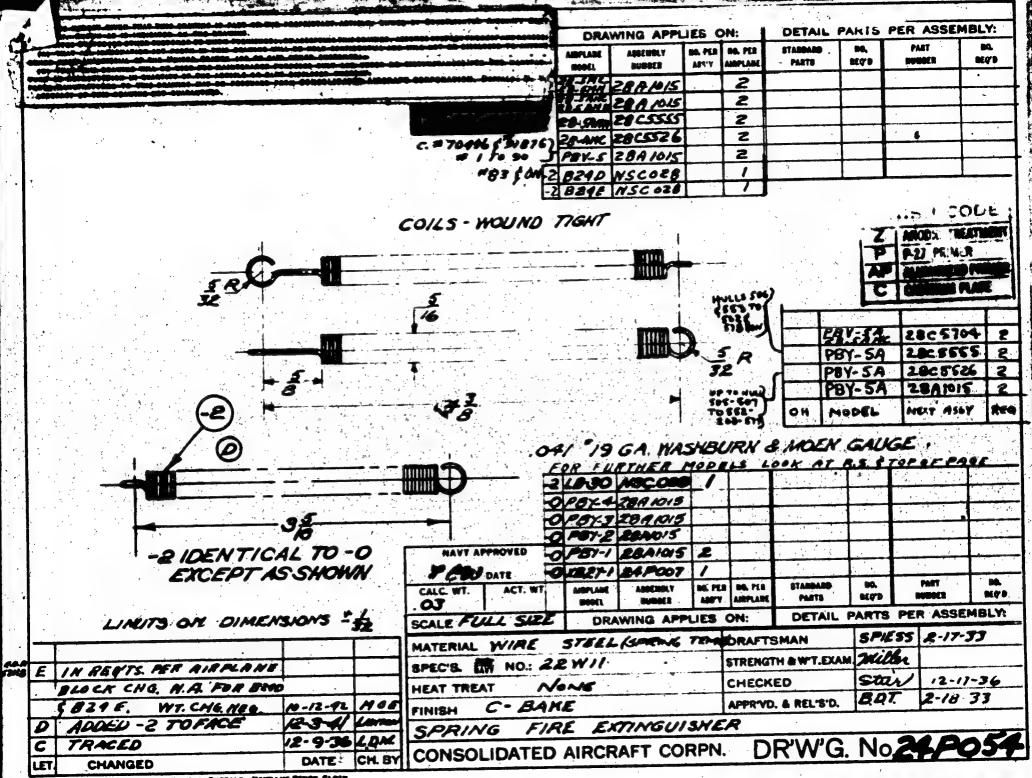
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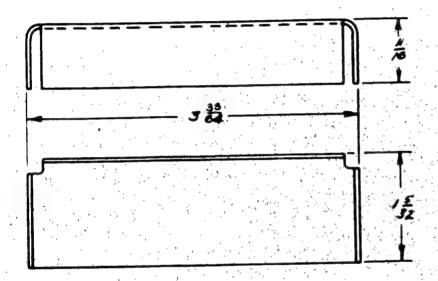
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DRWG. No. 22P1141 CONSOLIDATED MERCENT CORPN. CHECKED BY RUDIS DATE 574



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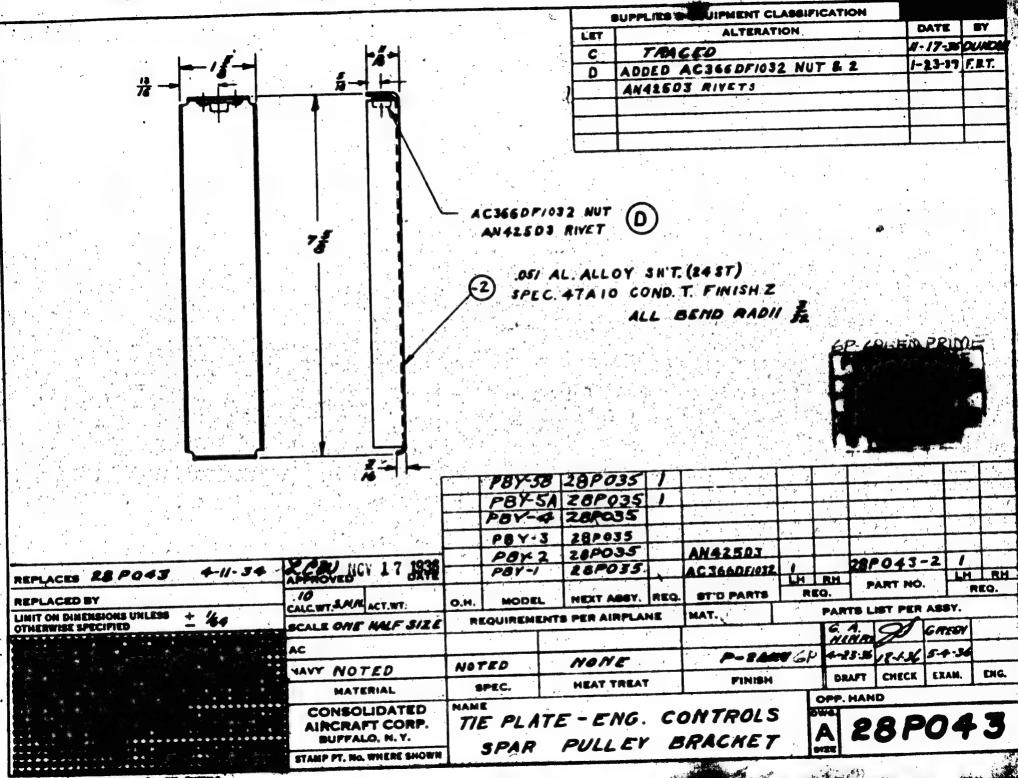
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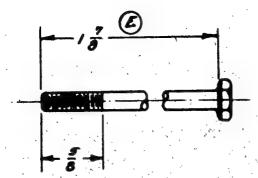
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CONSOLIDATED

AIRCRAFT CORP. BUFFALO. N. Y.

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N.F.-3 - PITCH DIA 1697 (8000)
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PULLEY BRACKET - SPECIAL

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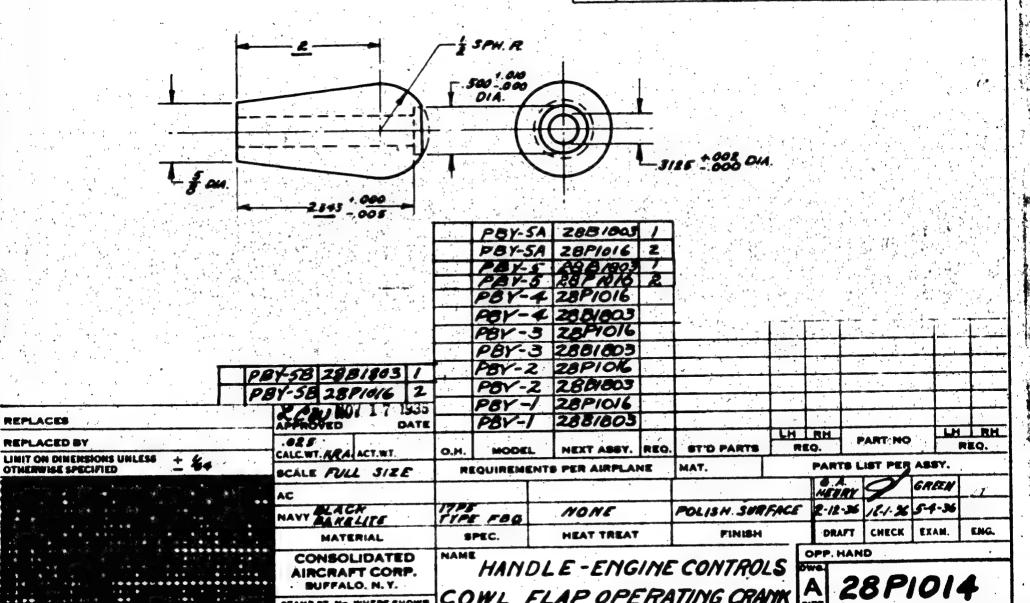
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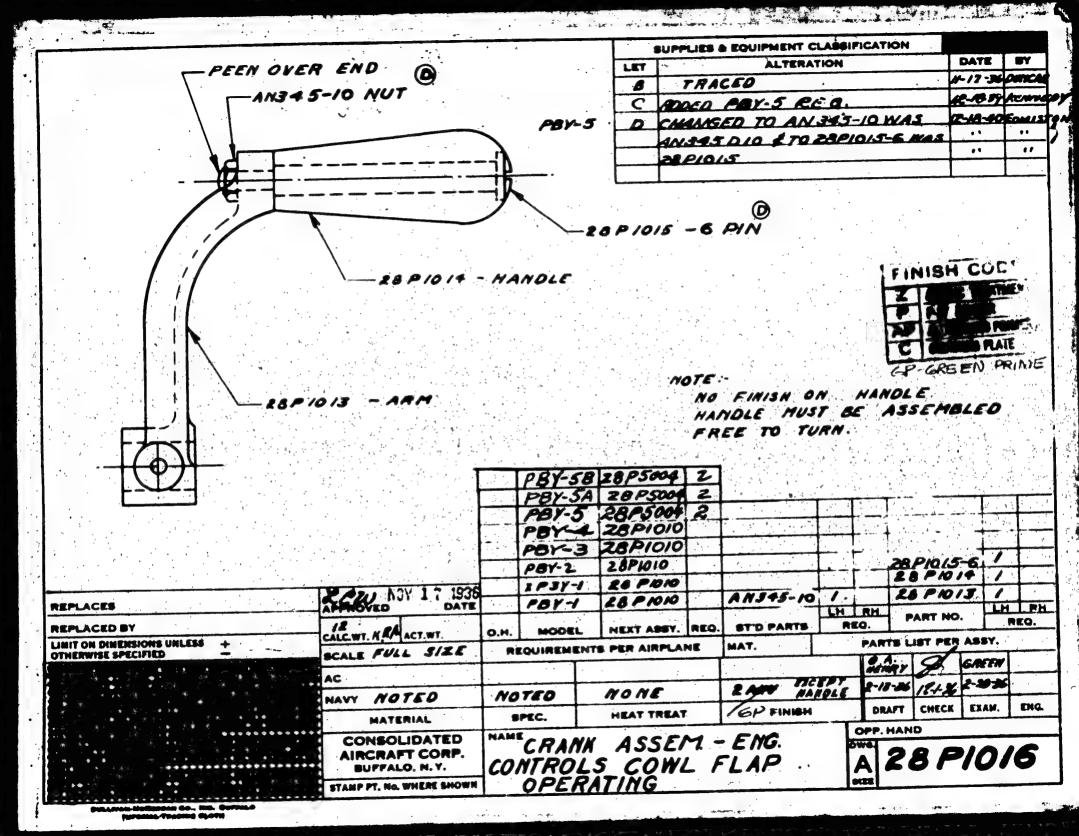
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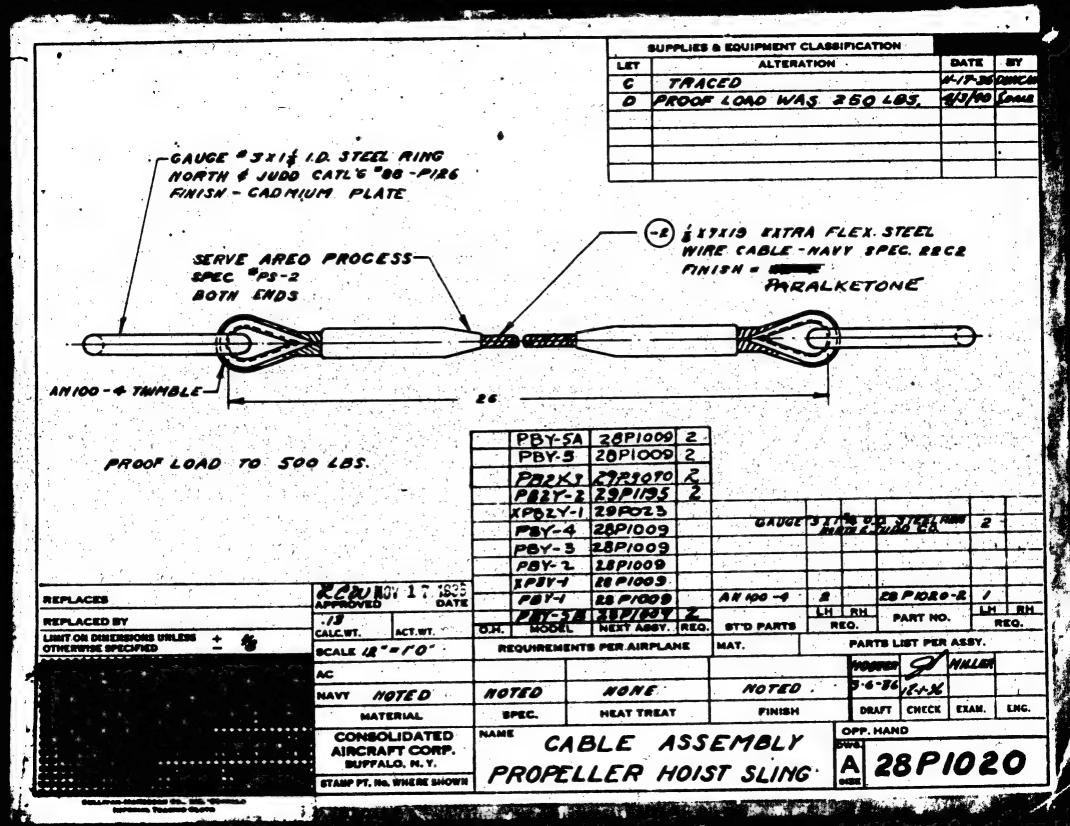
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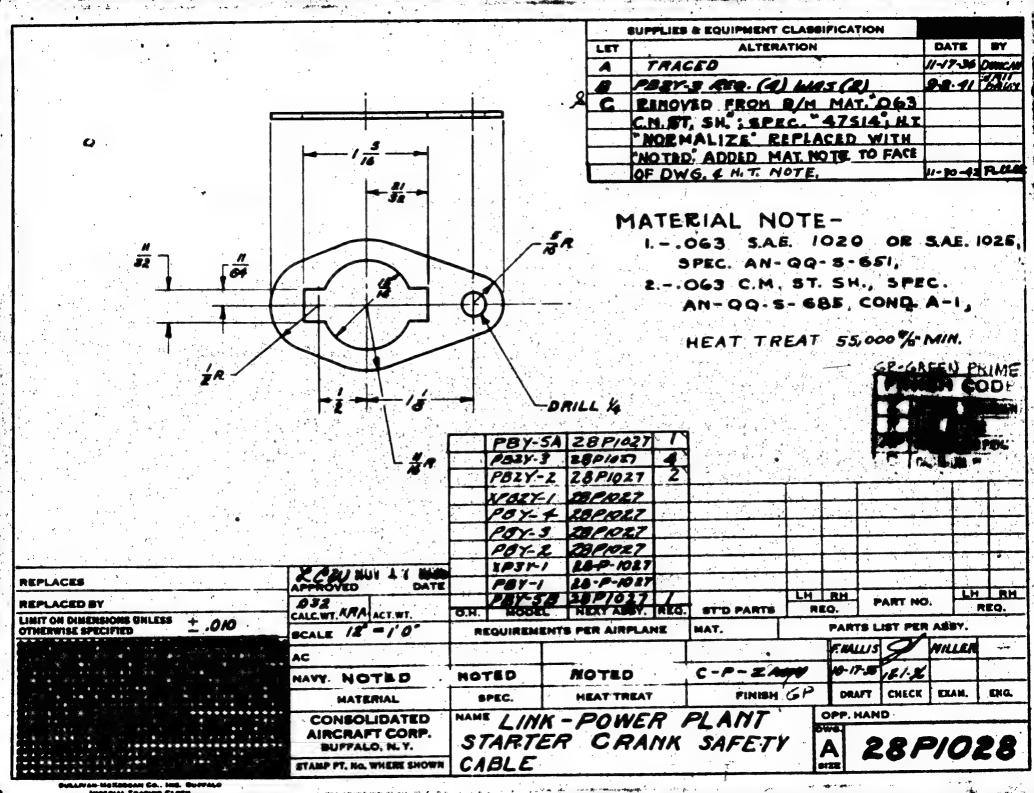


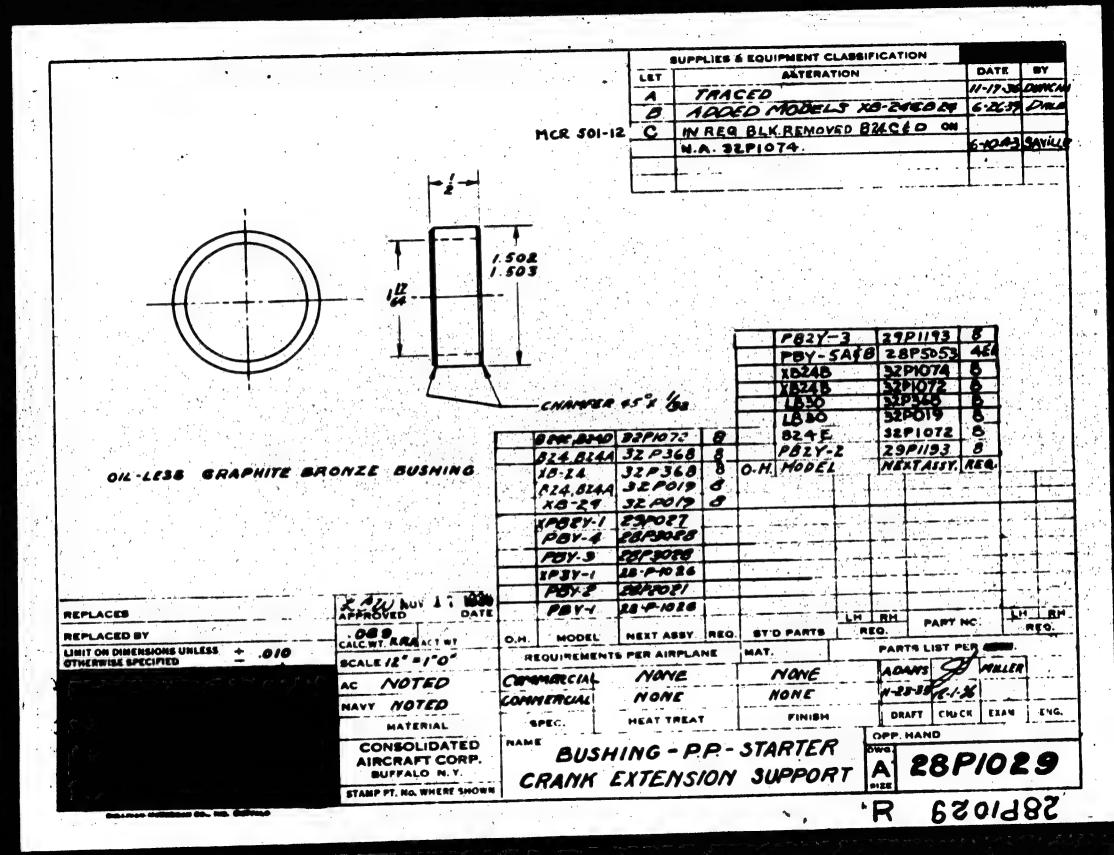
COWL FLAP OPERATING CRANK

BUFFALO, N. Y.

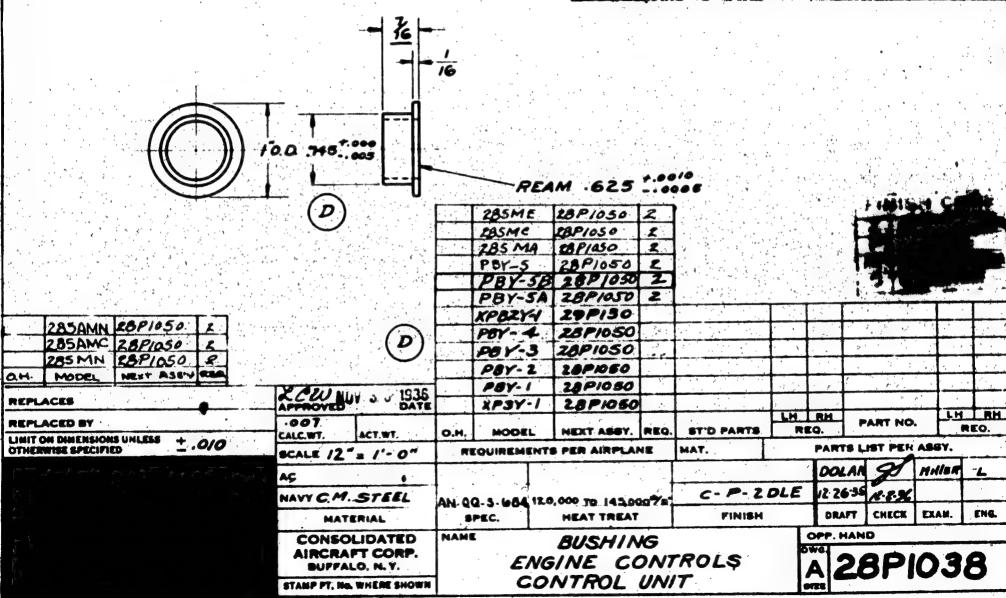


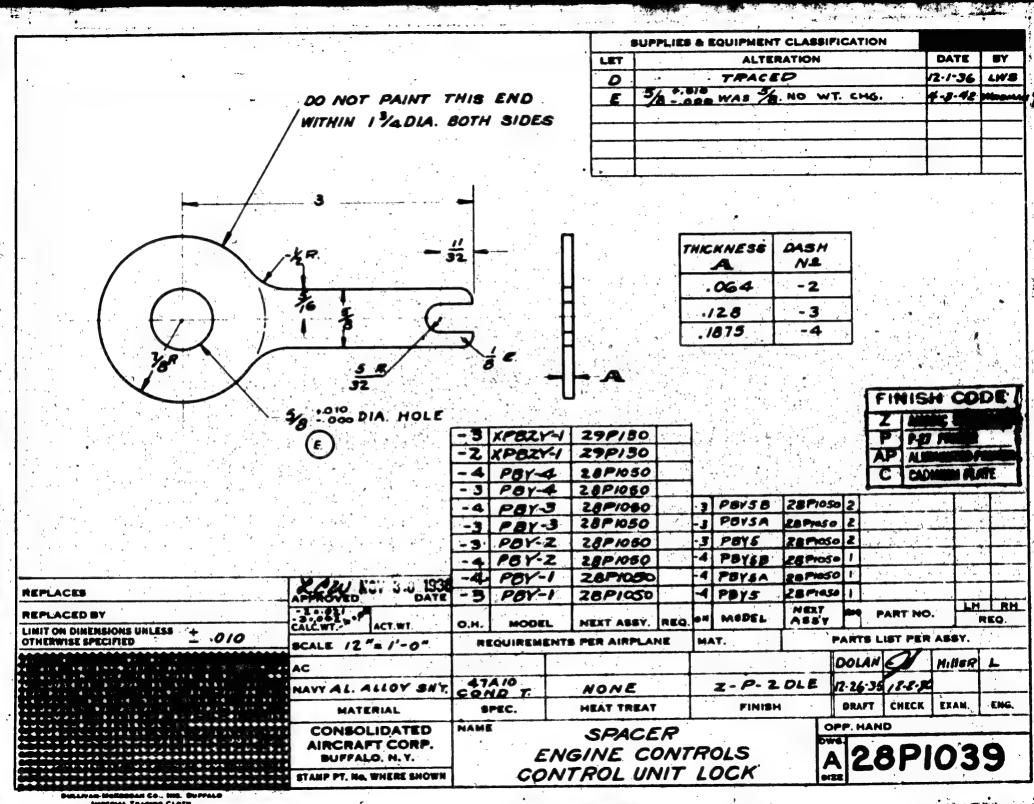


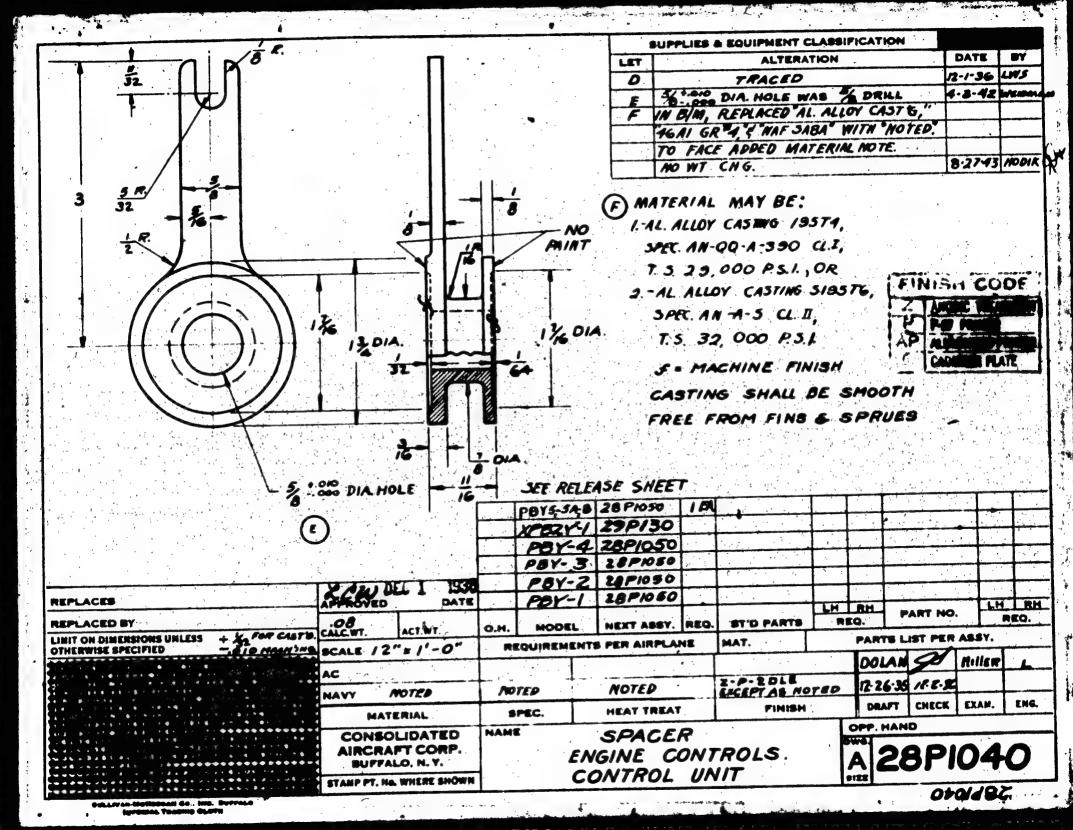


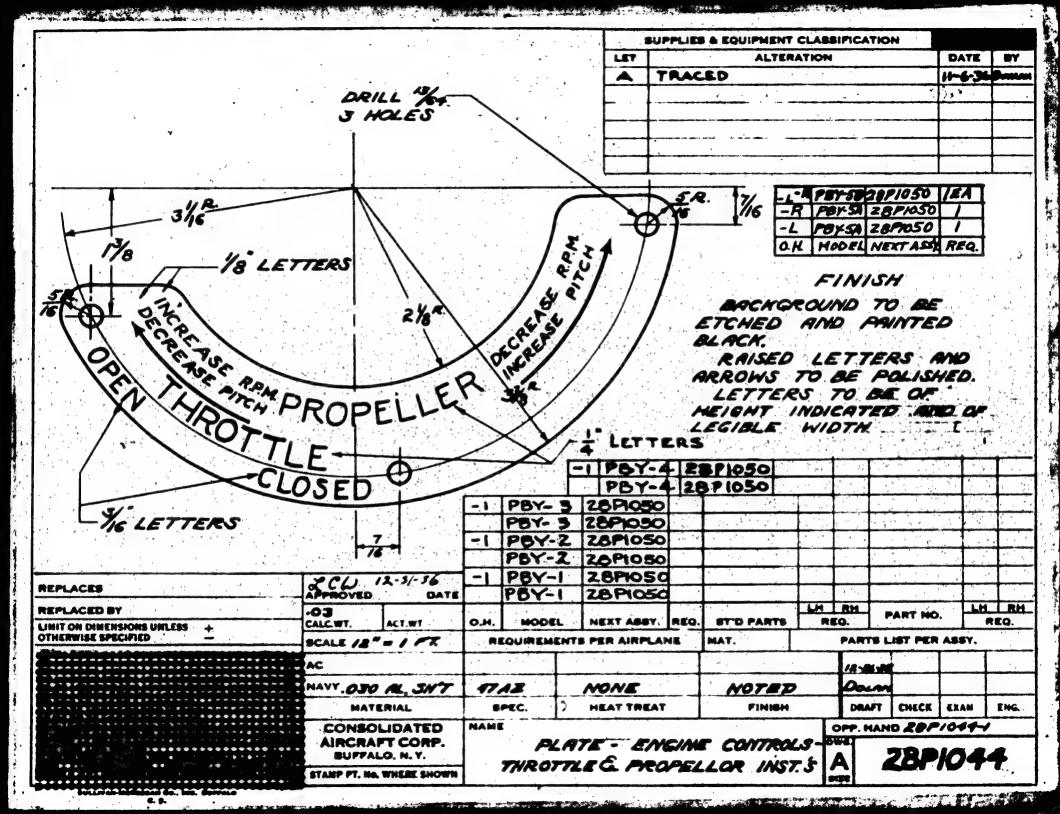


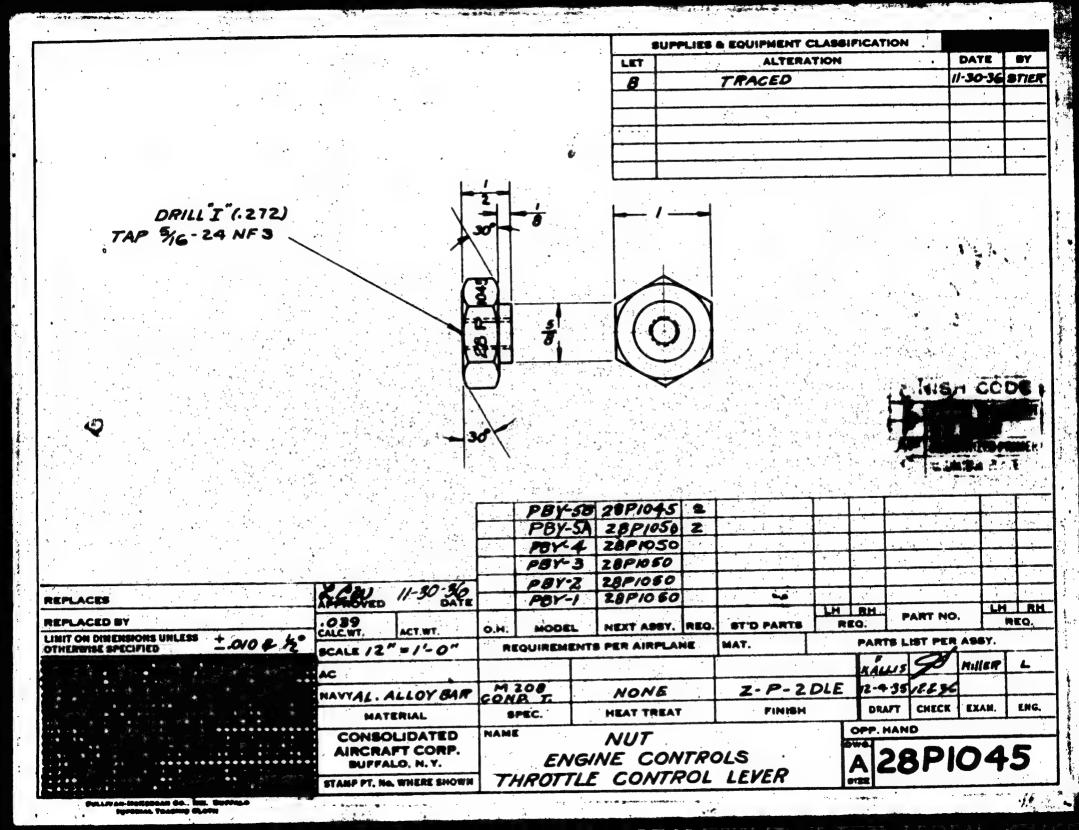
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	E	IN BIM REPLACED SPEC. "46523" WITH		
		TAN-00-3-664" A H.T. "NAF SH27-1"		
		WITH 120,000 TO 145,000% BRO'T	6-1-A3	CALTRO
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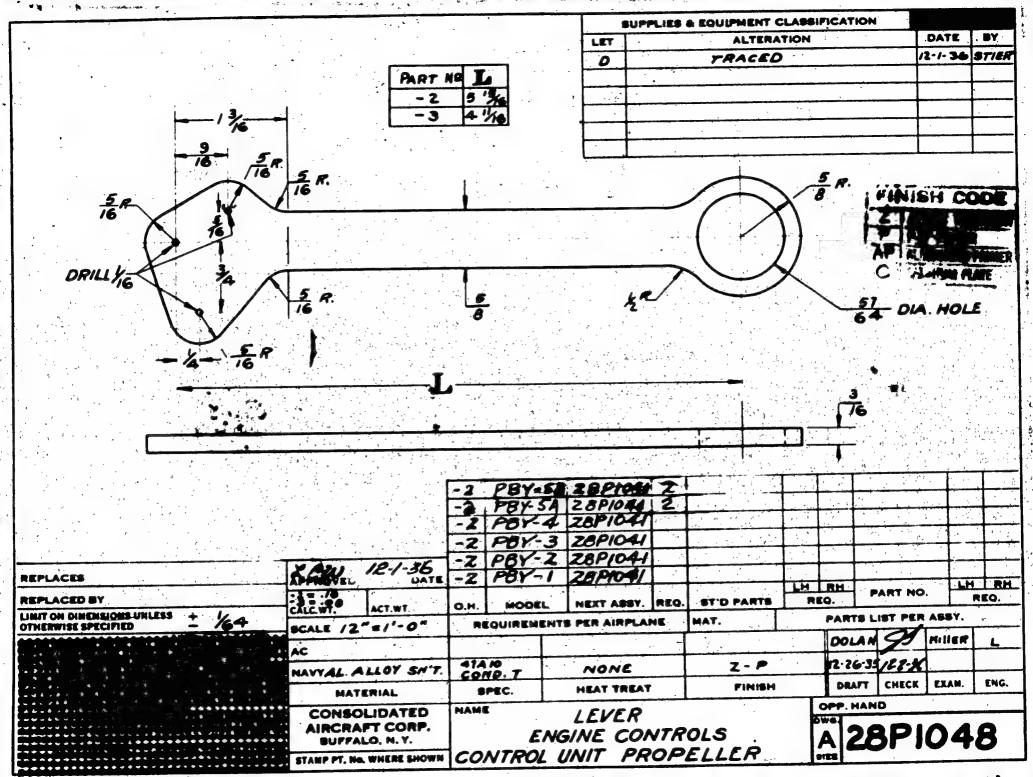












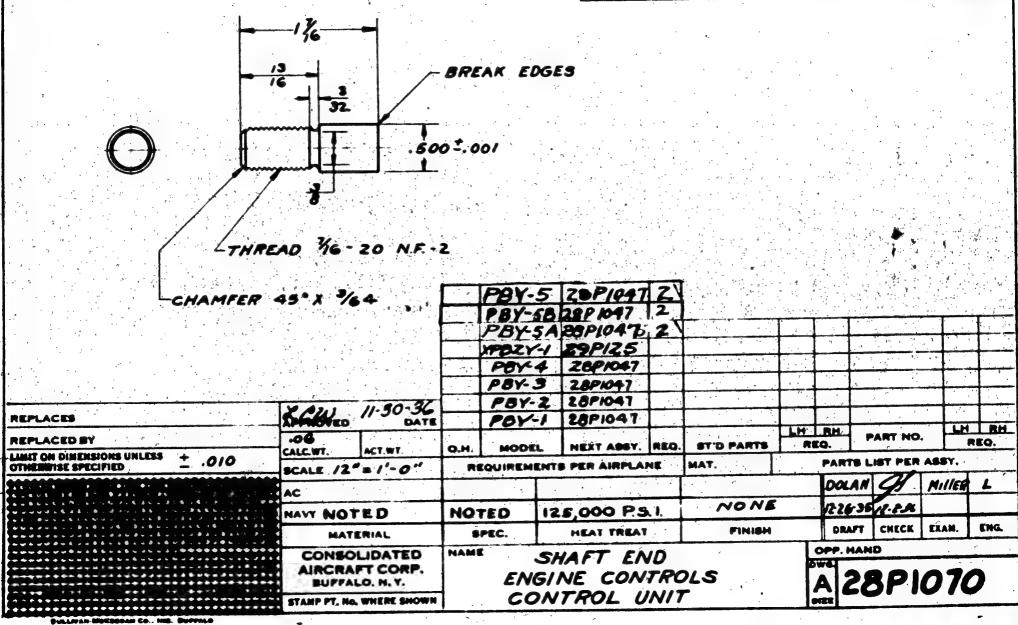
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	BOTH ENDS	n %			28-5MI (AT	R 28P 1047) EA			
REA CHAMFER 45°X 3/6	BOTH ENDS	1/2			28-5MC CAM	28P1047	IBA			
	BOTH ENDS				28-5HL4AM	28P1047	IBA			
	BOTH ENDS	CAY-	SA 20/	24.7. 6-39.	28-5HL4AM	28P1047	IBA			
	BOTH ENDS	POY-	4 28P	047	28-5ML4AM 28-5MA4M PBY-5B	28P1047	I EA			
	BOTH ENDS	POY-	-4 28P	047	28-5HL4AM	28P1047 28P1047	I EA			
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LACES LACED BY	BOTH ENDS APPROVED //-50-36 APPROVED DATE ./58 CALC WI. ACT.WI. SCALE /2"=1'-0"	PBY- PBY- PBY- PBY- C.H. MODE	-4 28P1 -3 28P1 -2 28P1 -4 28P1 th mext	047 047 047 047 047 MBBY. R	28-SMC4M 28-SMA4M PBY-5B PBY-5 EQ. MODEL	28P1047 28P1047 28P1047 28P1047 PEXT ASSY.	REQ	91	A ASSY.	REQ.
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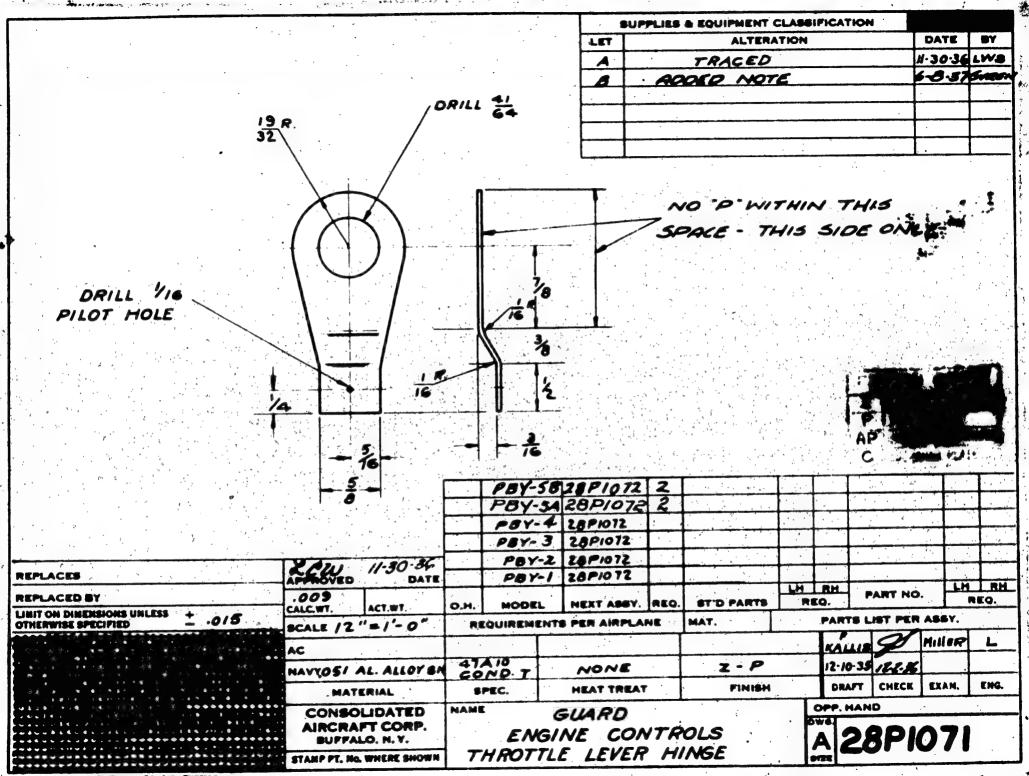
PULLFRANCHINGSON GO., INC. SUFFAL SUFFERING TRANSMO GLATA MATERIAL NOTES-

(I.) N.E. 8735 STL, SPEC. AN-S-15. OR

(2) S.A.E. X 4130, SPEC. AN-QQ-5-684, COND. F-4.

	Supplies & Equipment Classification		
LET	ALTERATION	DATE	BY
A	TRACED	11-30-34	LWS
В	REMOVED FRON BIN, MAT. C.M. STERL		
	SPEC"46523: REPLACED WITH "NOTE		
	PENOVED H.T. "NAF SH 27-1," REPLACED		
 	WITH "125,000 RS.L. ADDED HAT, NOTES		
	1\$ 2. (WT. CHE NEG)	12-26-4E	RULE





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		ERIAL	. .		SPRING		3	OPP.	. HAND		
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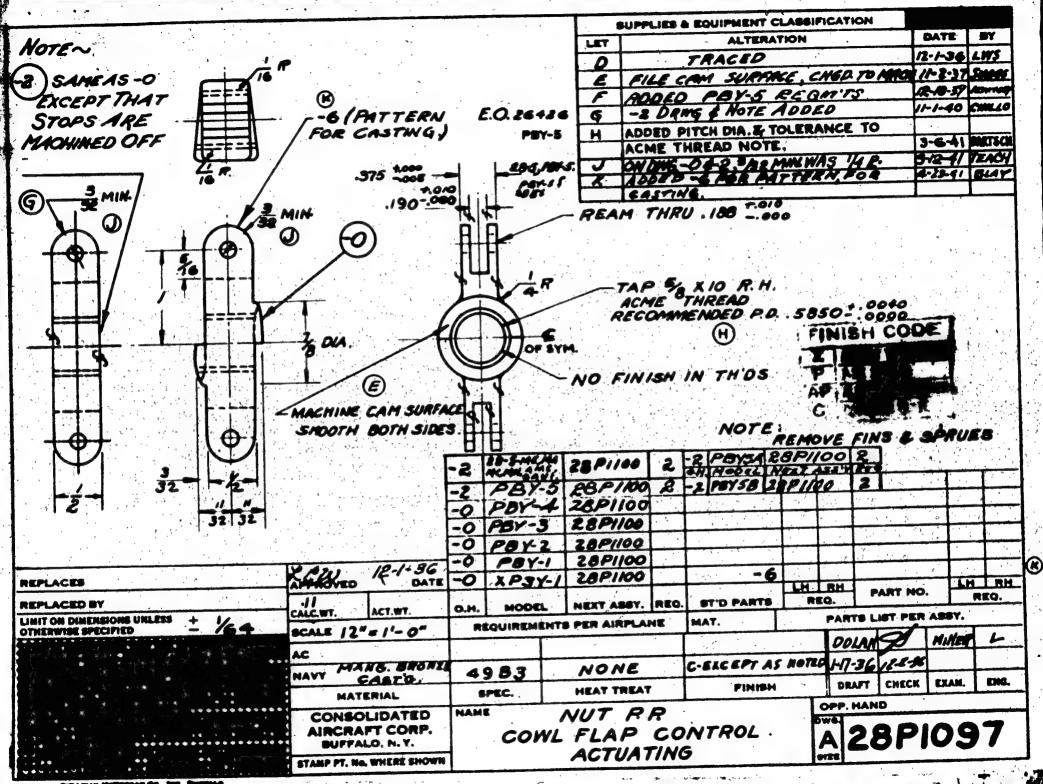


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	CONSO	LIDATED	NAME		STO				OPP. HA	ND	,	
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	NAVYAL. A	LLOY SH'T.	CON	NP. T.	NONE		z.P	····	12.54	18.6%		
	AC					-			DOLA	19	Miller	L
OTHERWISE SPECIFIED - /32	SCALE /2	"=1'-0"	RE	QUIREMENT	S PER AIRPLA	NE	MAT.		PARTS	LIST PER	ASSY.	
REPLACED BY LIMIT ON DIMENSIONS UNLESS + 1.	CALC.WT.	ACT.WT.	о.н.	MODEL	NEXT ASSY.	REQ.	ST'D PARTS		RH.	PART NO	.	H RH.
REPLACES	APPROVED	DATE		P8Y-1"	28P1043							/· ·
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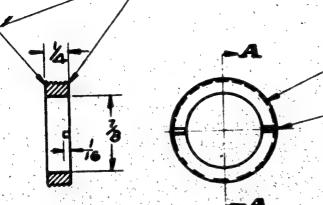
ENGINE CONTROLS THROTTLE LEVER

HOLES



Statement photons ground

	SUPPLIES & EQUIPMENT CLASSIFICATION ALTERATION	DATE	BY .
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-	AND PRYS REQ.	R-18-37	******
C	100 ASY-5 REQ. 3/32 WAS 3/64	6-8-43	DADIN
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CUT SLOT ACROSS DIAMETER 432 WIDE X YIG DEEP AS SHOWN

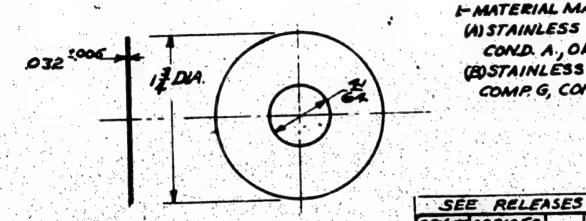
SECTION A-A

GP-CREEN PRINE

	AIRCRA	FT CORP.	NAM	COWL	TAINER FLAP C BEARIN	ON	TROL		A 2	BPI	999	•
	{	ERIAL							OPP. HA	ND		
				PEC.	HEAT TREAT		FINISH		DRAFT	CHECK	EXAM.	ENG.
		LLOY BAR	M	208 NO 7			Z-P-FIGE	et th	11.17-30	18.8.8		
	AC							Ö	DOLAL			
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				PBY-4	28P1100			- 1		\$	1.6	The said
				PBY-5	28P1100					, 	2.0	*

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LIMIT ON DIMENSIONS 1.00

10-11-43

DATE

12-8-36 LAM.

B IN MAN STAINLESS STEEL SHOOT & "47510GRIS REPL. BY NOTED."

TRACED

CHANGED

ADC, MATERIAL NOTE. NO INT. CHG.

NOTE:

I-MATERIAL MAY BE:

(A) STAINLESS STEEL SHEET, SPEC. AN-QQS-75C,

COND. A., OR

(B) STAINLESS STEEL SHEET, SPEC. AN-QQS-772,

COMP. G, COND. A.

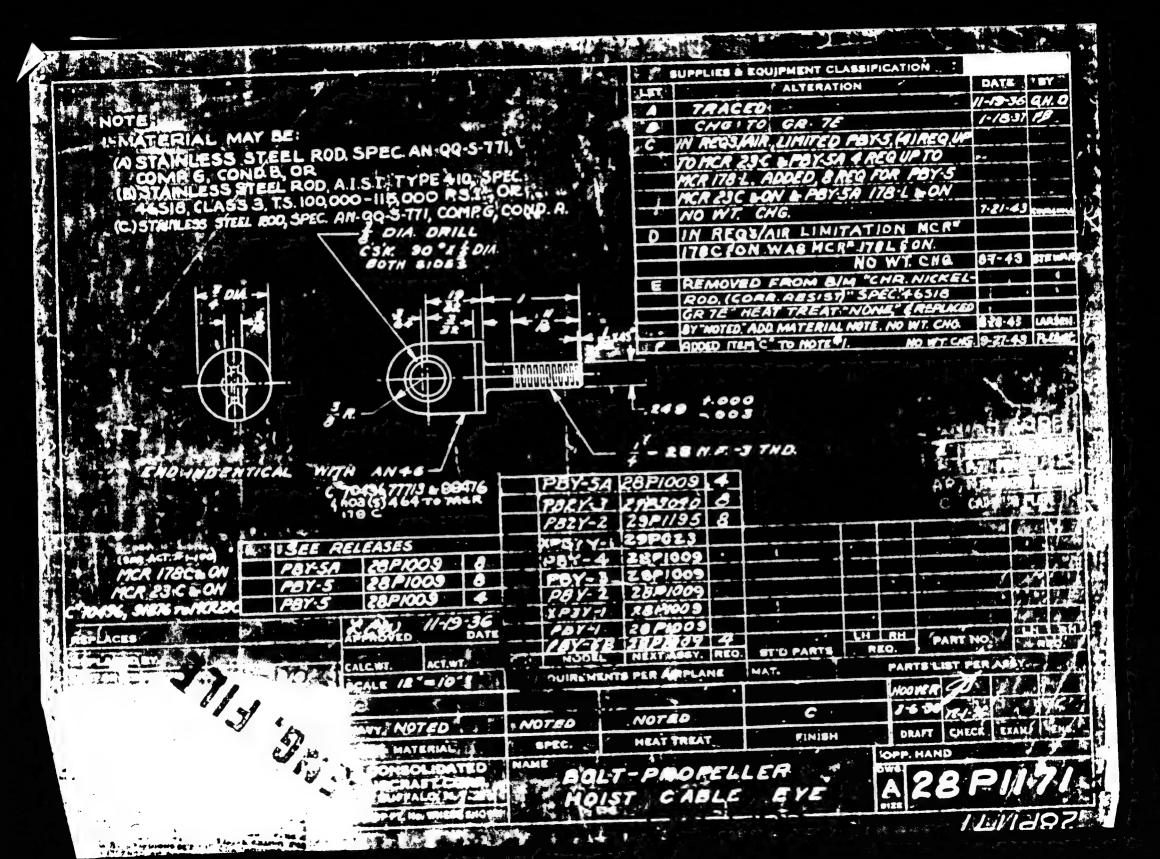
DRWG. No.28

SPECE M NO NO?	ED	an anager of the second		STRENGT	H & WT.EXAM		in 12-1	
MATERIAL NOTED	77			DRAFTS		MOON		-36
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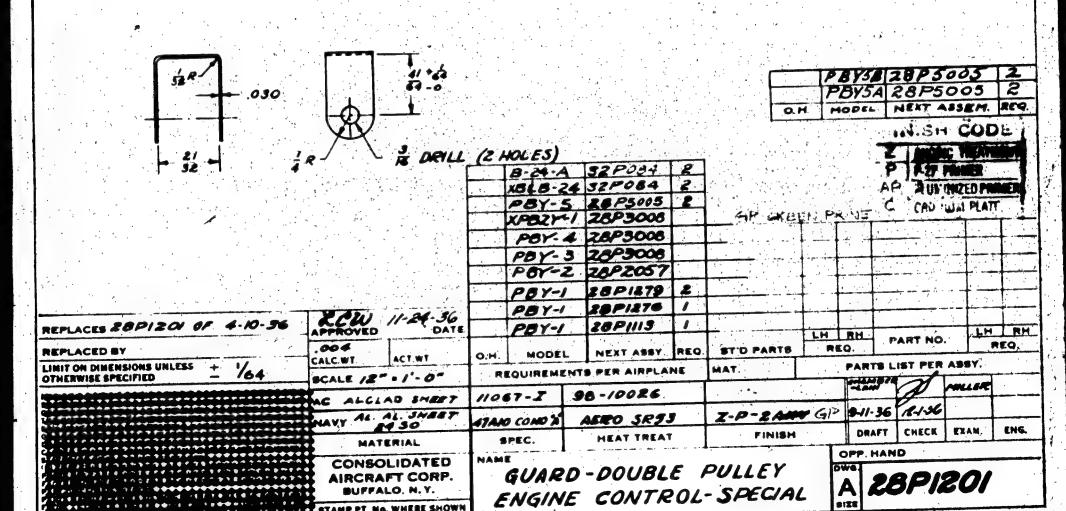
CONSOLIDATED AIRCRAFT CORPN.

	SUPPLIES & EQUIPMENT CLASSIFICATION		
LET	ALTERATION	DATE	BY
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C	2973300 WAS 2973090 (16 RSG)	1-54-15	Que.
	FOR PORY-3. CHG. 157.		
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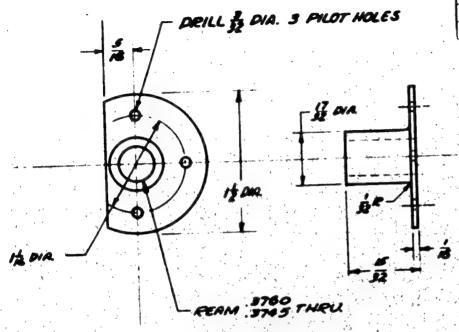


MATERIAL NOTE; - DIA. ST'L BAR (1.) N.E. 8735, SPEC. AN-S-15. OR TRACED (2)5 A.E. X4130, SPEC AN-QQ-5 684, COND. F-4. ilered YEY 2, -3 4 4 KEGMYS 21-38 WHEAT 1227 37 Wedi ADDED AB 24 8 24 4 PBY & REQ. BEHD REGS AUDED 1.30-41 WALLA FIVISH NOTE HOUSE REMOVED FROM B/M "CM STEEL BAK" NAVY SPIC "46 523" AKNY SPF ST. 101 19" PEPEALED WITH NOTED KEMQYIU HT NAVY "NAF, SHZT-1 ARMY "98 -10025 RIPLACED WITH ILLO WI CHO. NEG " 12 EL-42 PULL DRILL 50(.070): 11 - 2011 -CHAMFER 45°X TO THREAD "10-32 N.F.3 14. 5 xx DIA PD 1697 - 349 RAD 25 MA 186" 302 DIA. 249:000 DIA. PBY-5A 28P5005 4 PAZY-Z 23P1002 24 73002 STAMP HEAD AS SHOWA PBY. 5 28P5005 32 PO 07 3275 BLYC, DIE 32P1007 100 956 NESS- PER PBY-4 2EP300E MBK 3 ZEP3CCE ZEPZCOE PBYZ 12.4.36 28P, 308 PBY-1 28P5005 12":1-5" CADMIUM RATE YEARY NOTED NOTED 125,000 P.51 ERG. FILE 5.27301715-M 125,000 P.S.I. HOTED NOTED BOLT - ENGINE CONTROLS

SPECIAL SHOULDER A ZBP1221

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	ADDED PBY- 3 & PBY-4 REGIMTS	12.22.50	MANON
		 	



AIRCRAFT CORP.

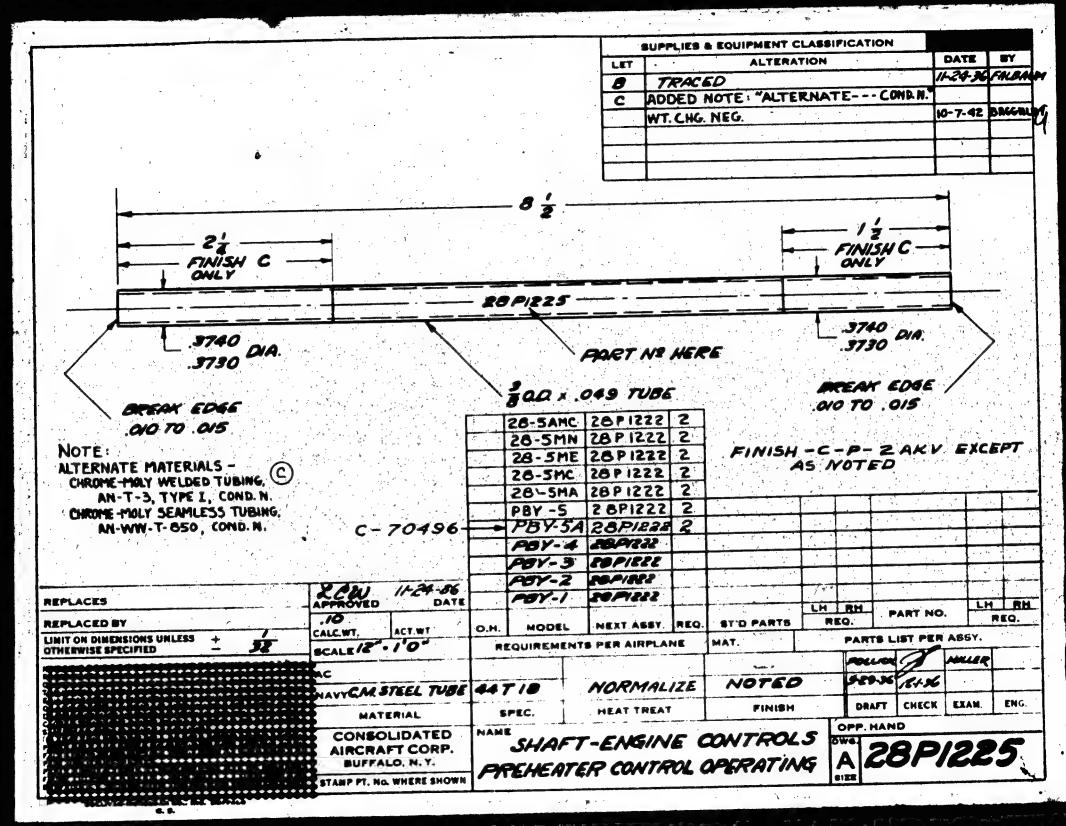
BUFFALO, N. Y. STAMP PT. No. WHERE SHOWN

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P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

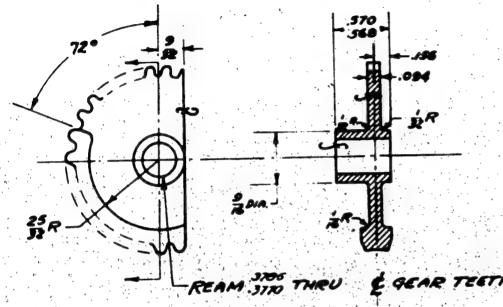
PBY-4 2852186-80 28FZ156-30 26 2136 ZOPISZ-/ XP3Y-1 28P168 11-24-36 DATE 28F1031 LH RH REPLACES LH RH PART NO. REQ. REQ. OZJ ST'D PARTS REPLACED BY ACT.WT. LIMIT ON DIMENSIONS UNLESS MAT. SCALE FULL SIZE OTHERWISE SPECIFIED MEMRY 528-36 12+56 Z.P NAVYALLIN ALLOY BAR 4649 COMET NONE ENG. DRAFT CHECK EXAM. FINISH HEAT TREAT MATERIAL OPP. HAND CONSOLIDATED

GUIDE - ENGINE CONTROLS PREHEATER CONTROL SHAFT

A 28P1223



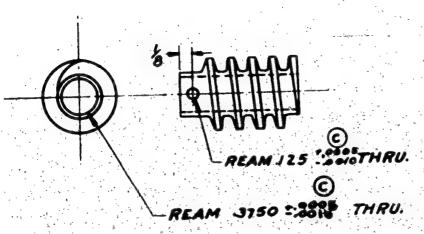
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MAKE FROM -4 1043 WORM GEAR BOSTON GEAR CAT. '50, PAGE 69

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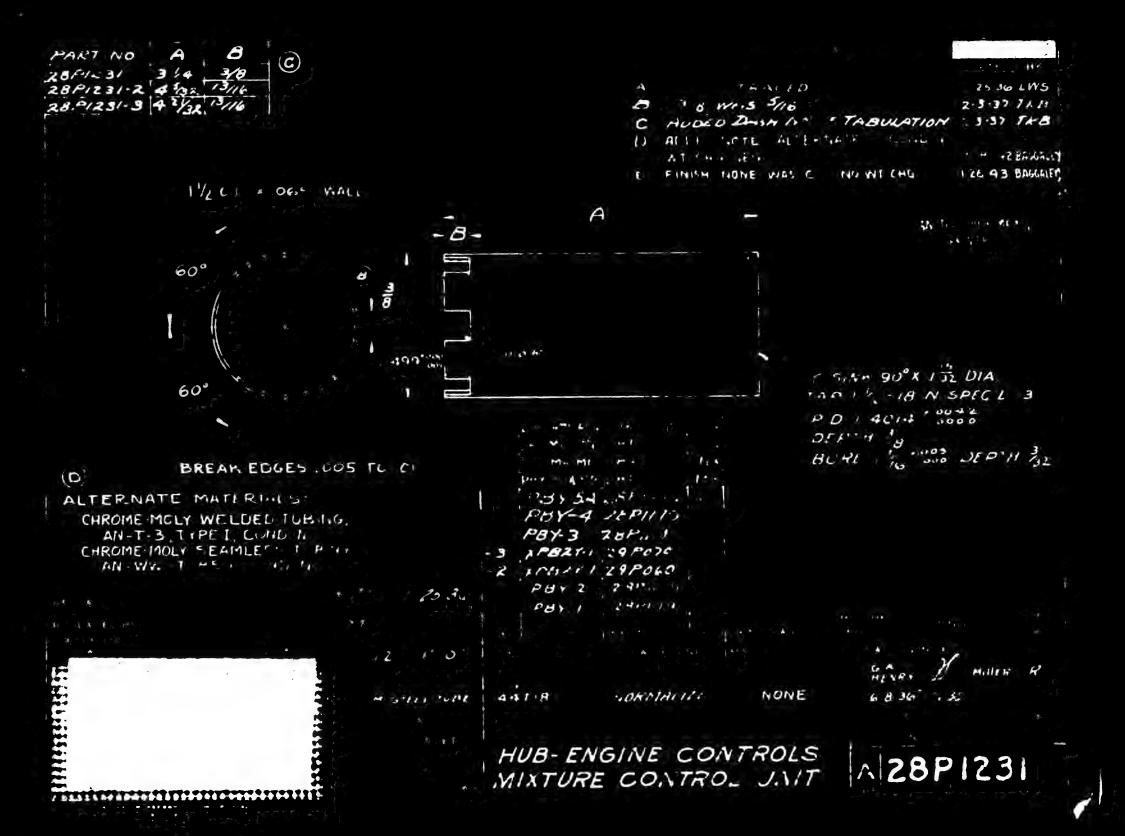


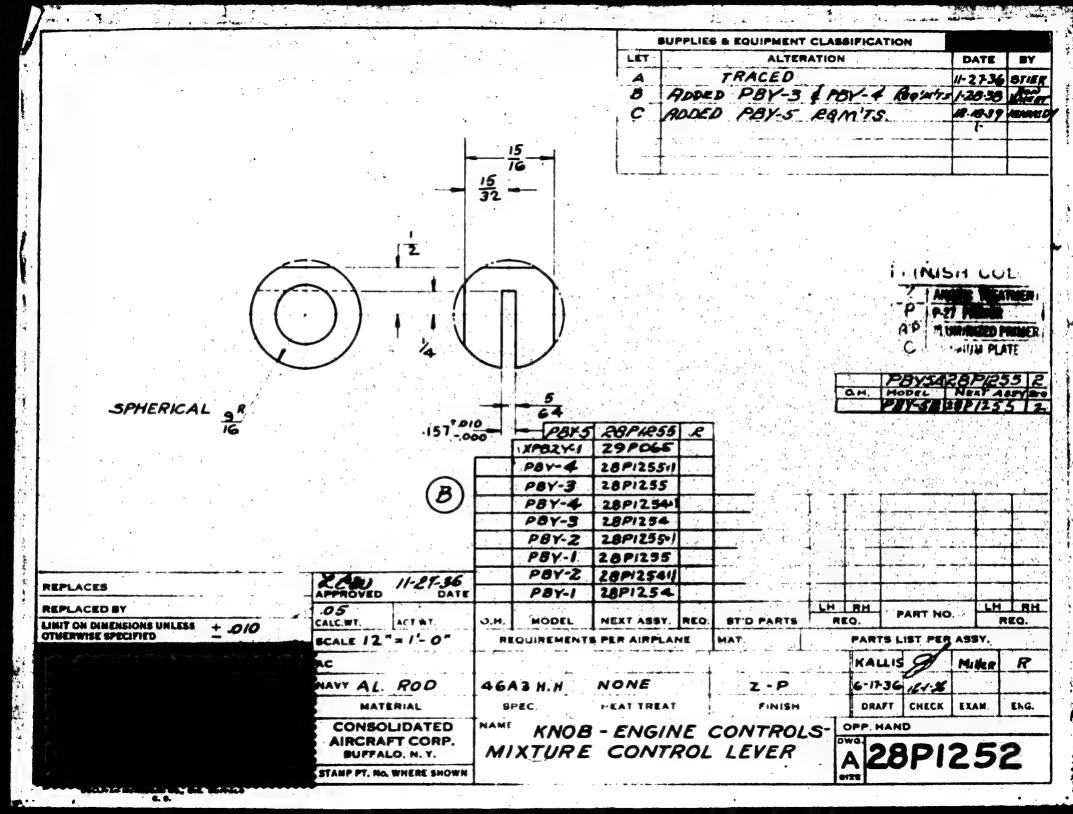
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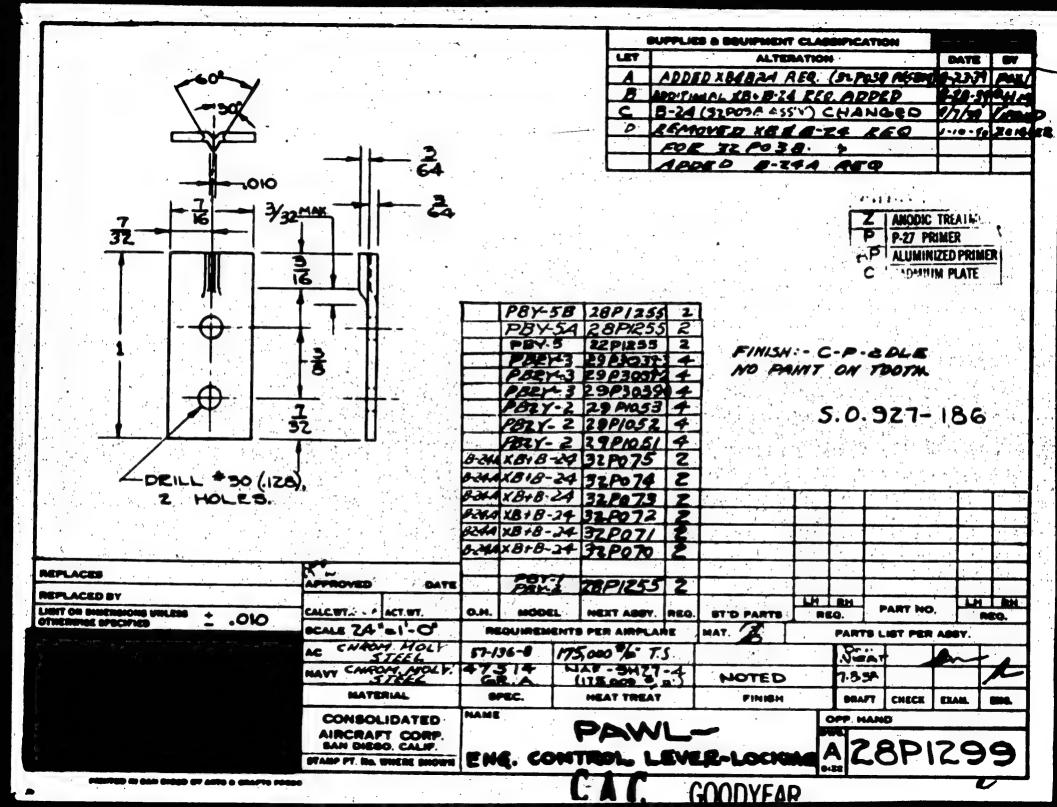
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EXCEPT AS SHOWN SAME AS
HIVH. WORM
BOSTON GEAR CAT. 50 PAGE 69

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MATERIAL-

SELF-LUBRICATING BRONZE MAY BE PURCHASED FROM-

CHRYSLER CORP. AMPLEX DIVISION BOZI COMANT ROAD, DETROIT, MICH.

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	-5	PBY-4	28 P8026		-

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28P5028 R 28P5024 2 28P5152

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733SHIP

PBY-4 28P3025 - 3 20P300 28/3024

PBY-3 28P3025 2*8P5*026 28P300 2 88*P5*028 28P2066 32 PQ18

25P2045 32 POI B PBY-2 28P2001 -3 X8-24 32/0/8 DATE

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CONSOLIDATED AIRCRAFT CORP. BUFFALO, N.Y.

STAMP PT. No. WHERE SHOWN

NAME

BUSHING-ENGINE STARTER CONTROL

OPP. HAND

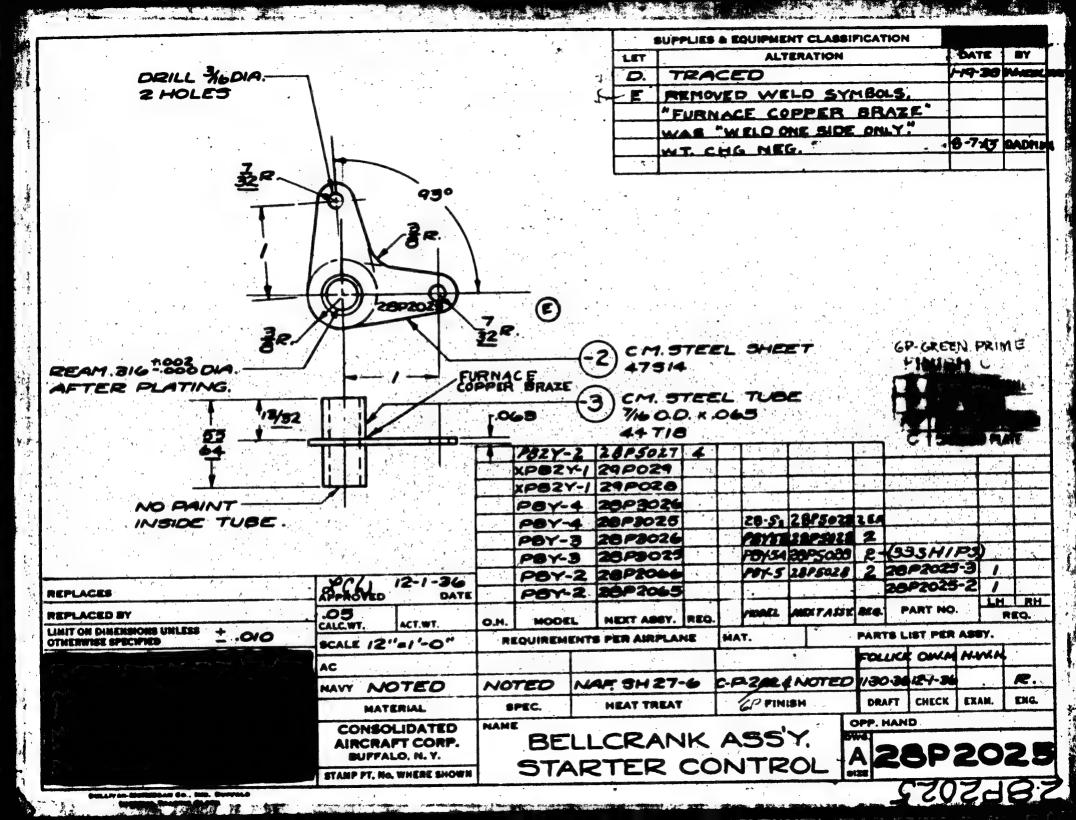
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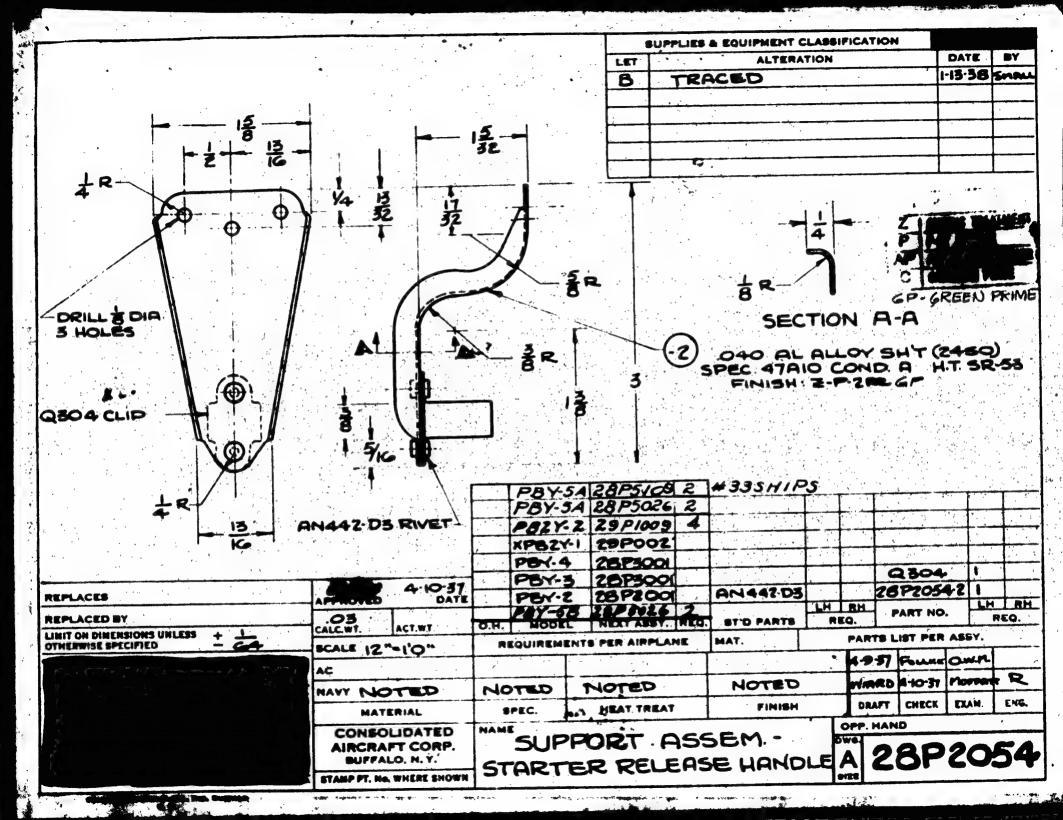
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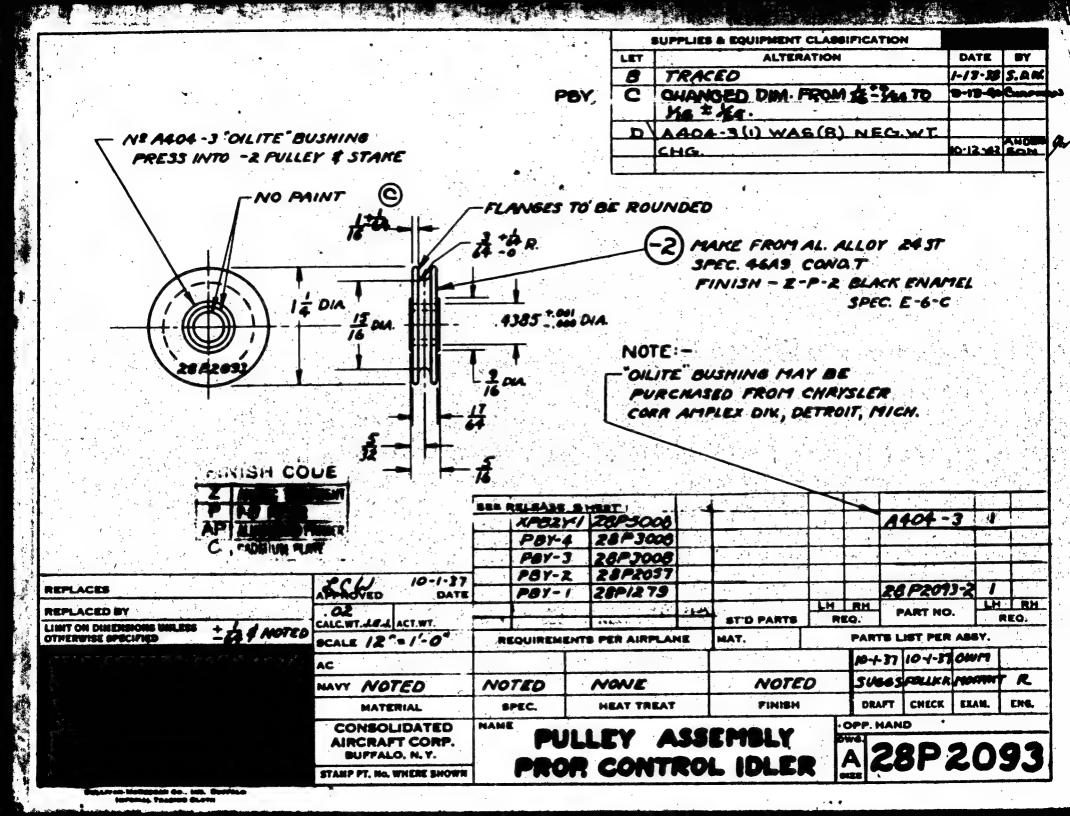
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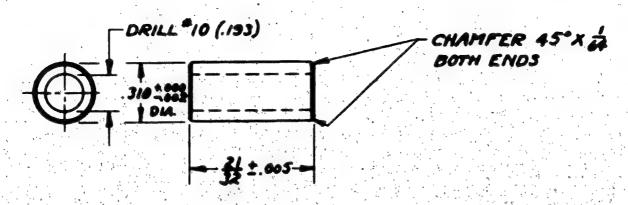
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NOTE -

MAT'L MAY BE-

(A) STAINLESS STEEL ROD, SPEC.

AN-QQ-5-771, COMP. FM, COND. B, OR

(B) STAINLESS STEEL ROD, SPEC.

AN-QQ-5-771, COMP. G, COND. A.

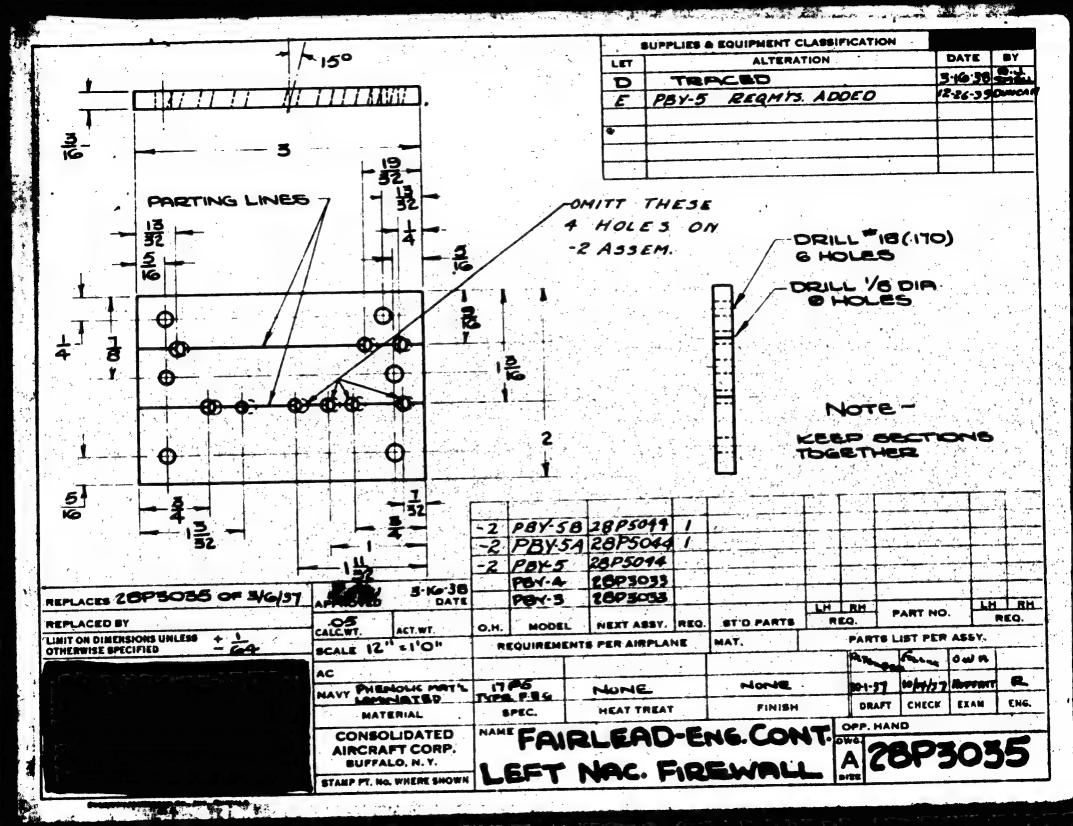
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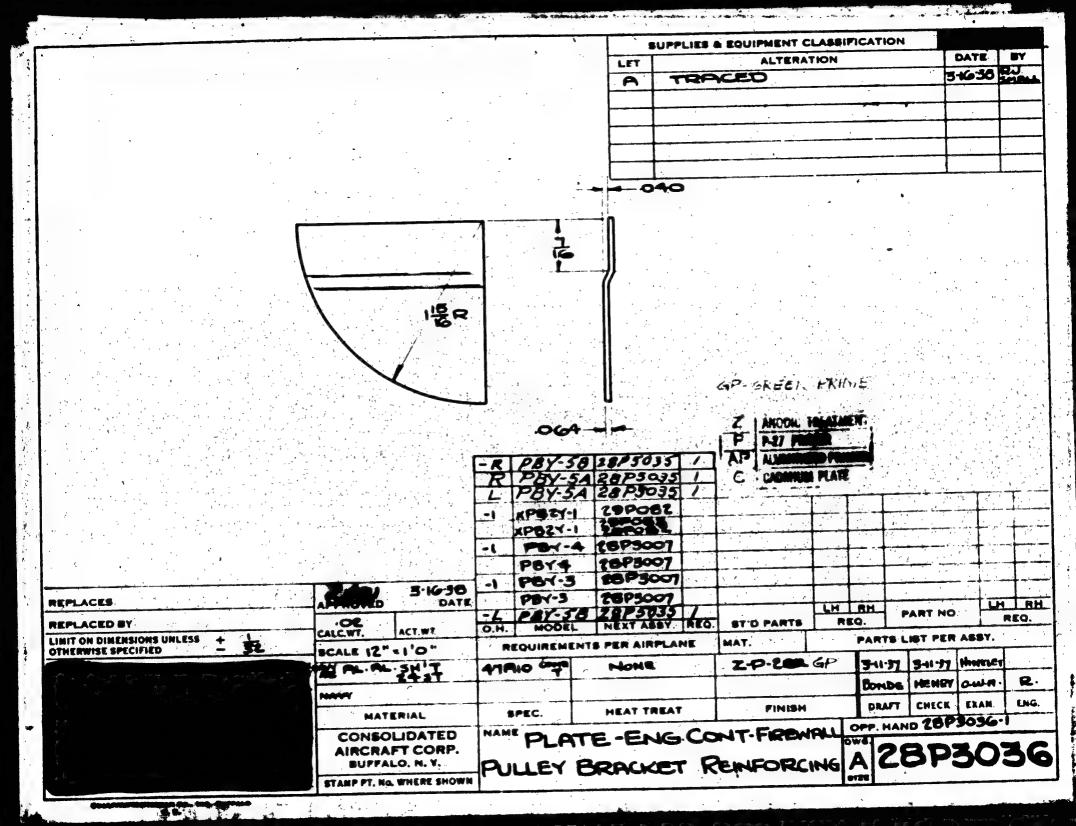
AIRCRAFT CORF.

BUFFALO, N.Y.

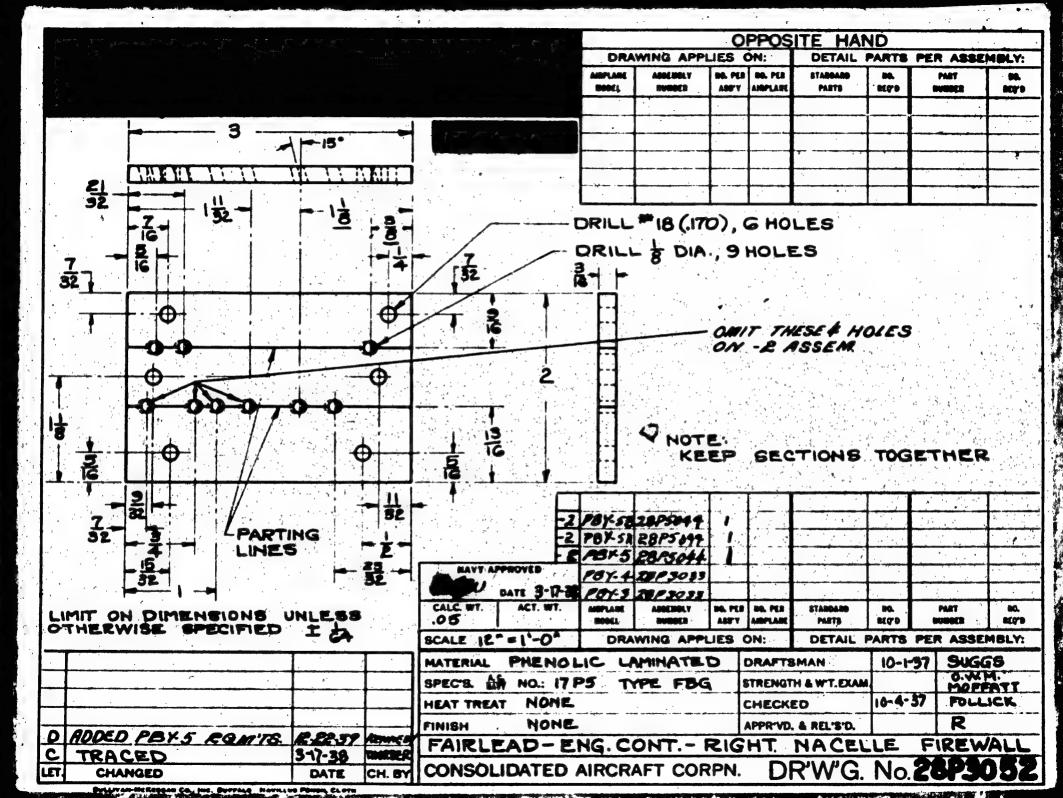
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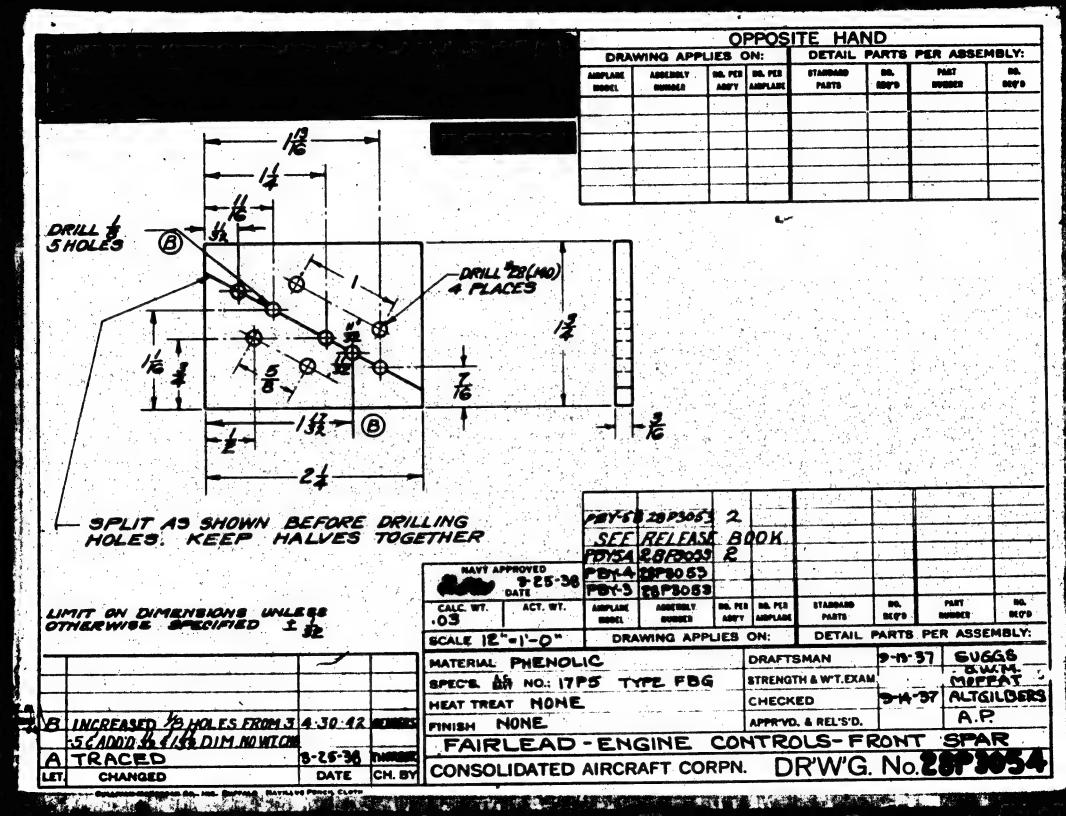
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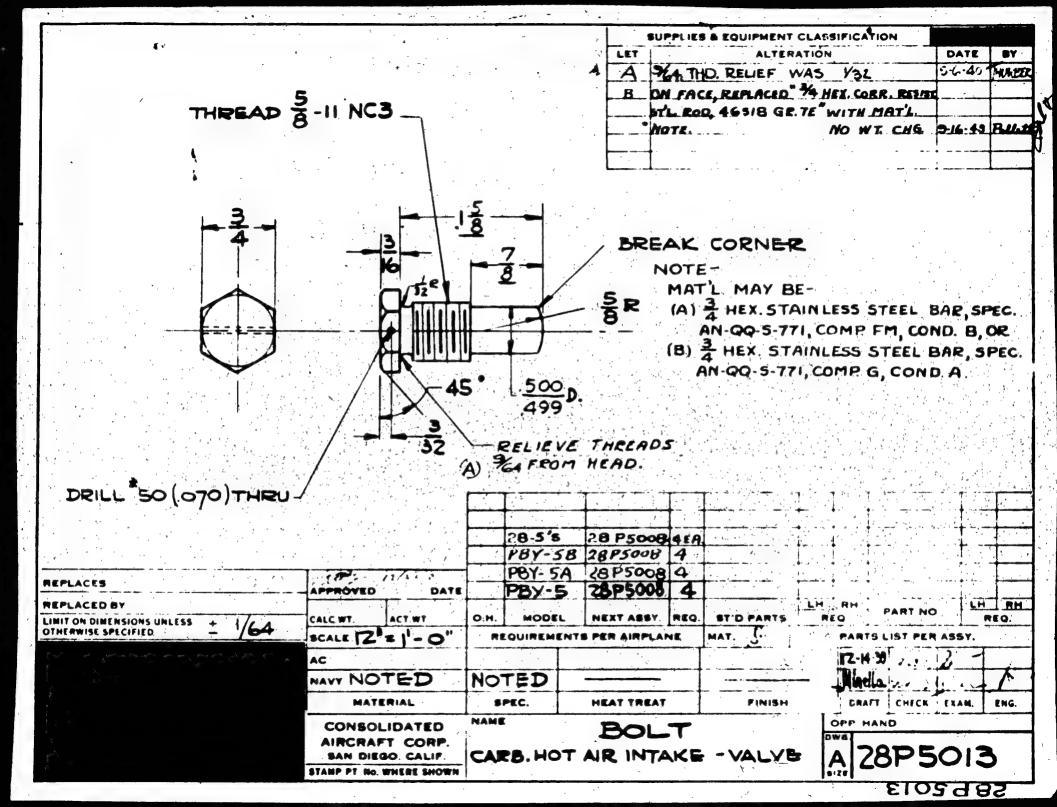


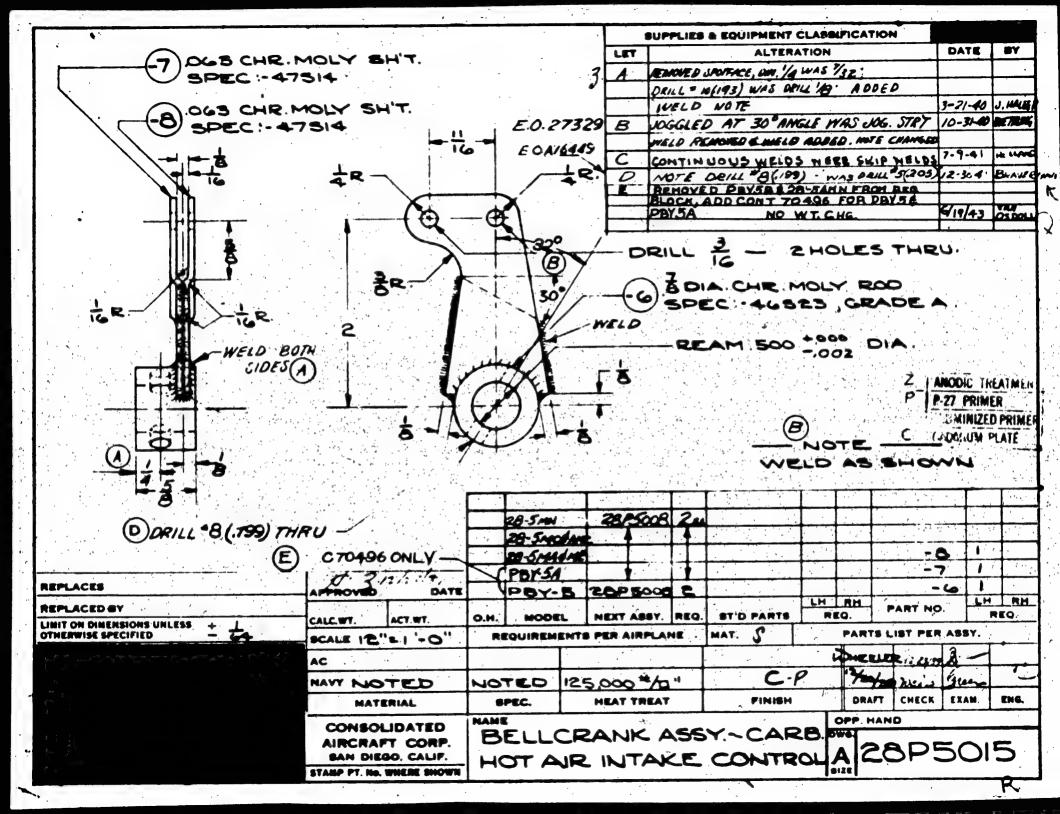


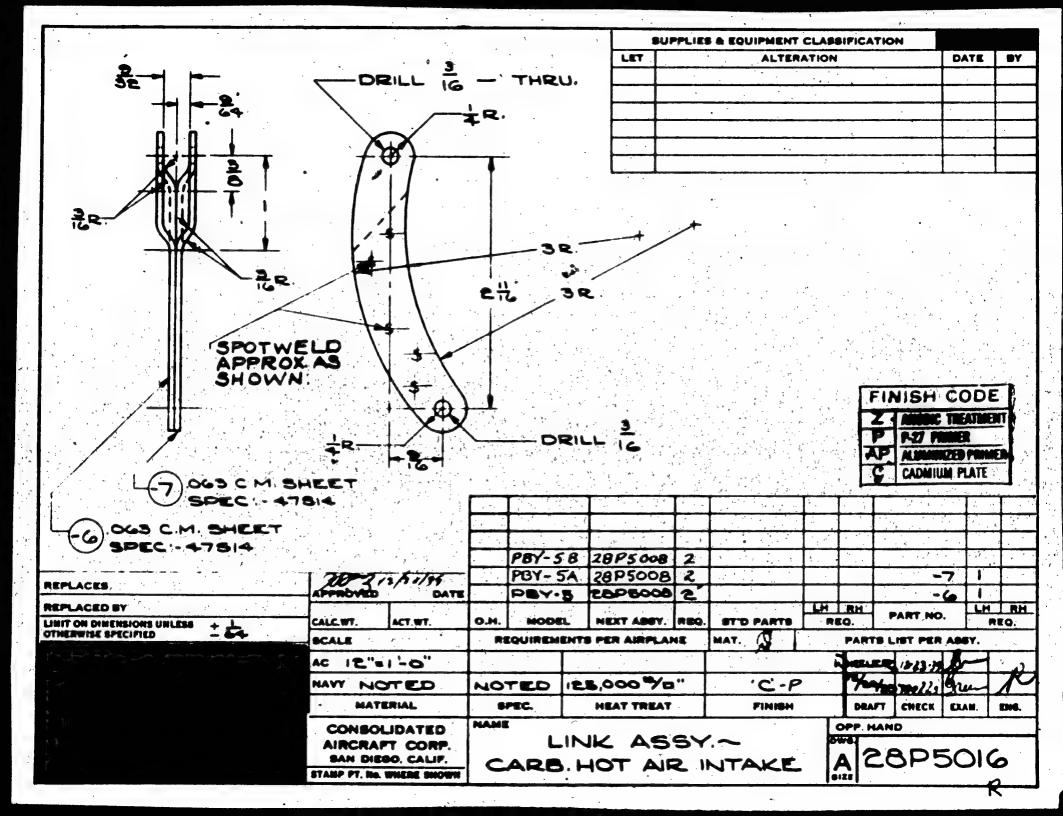
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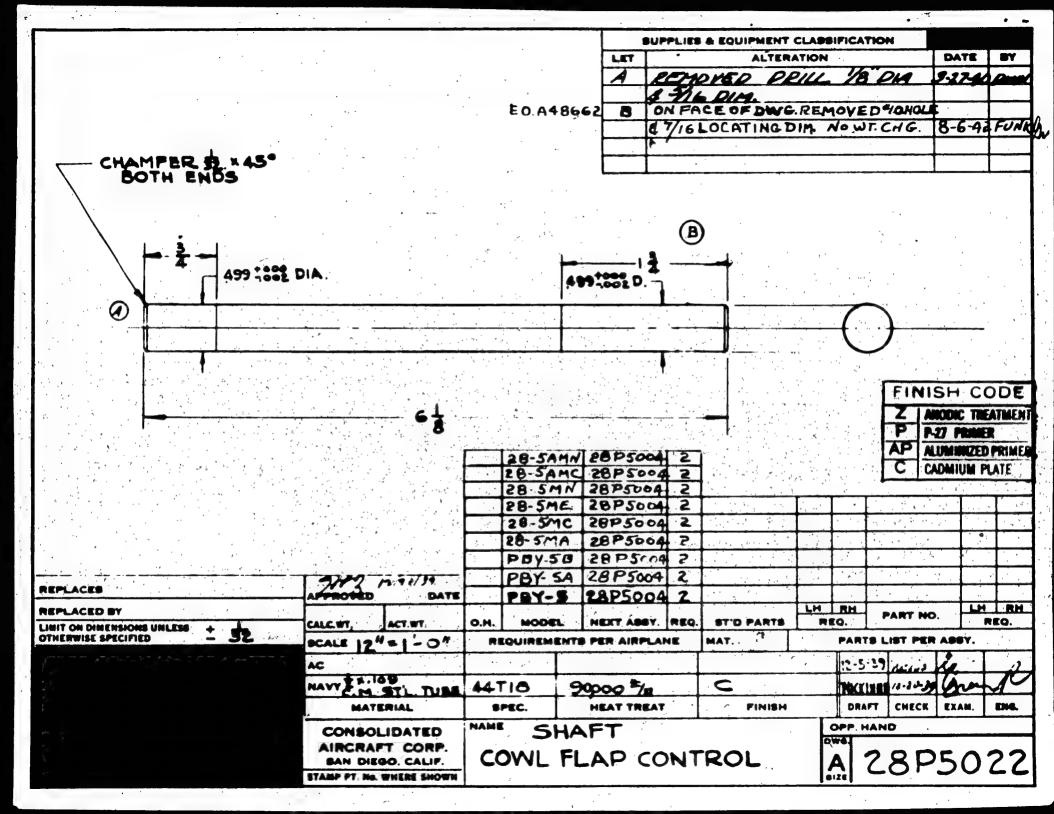


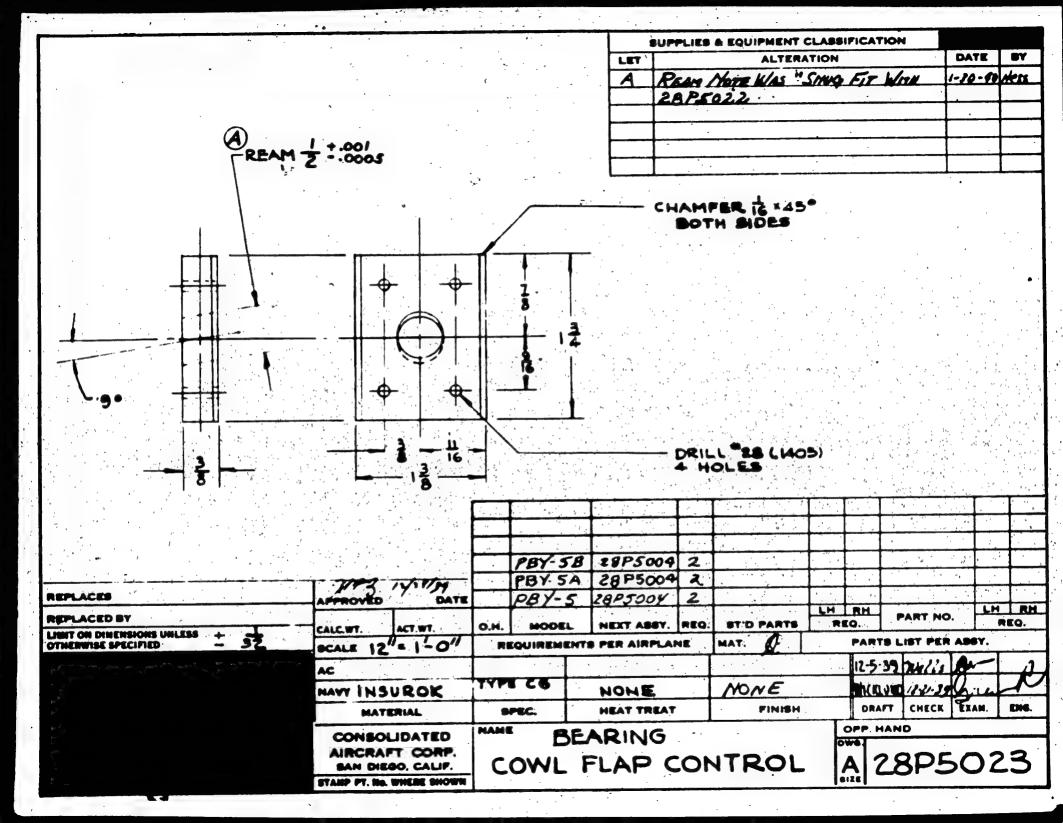




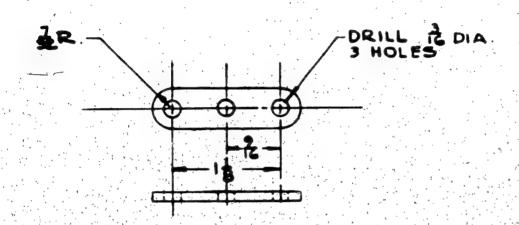








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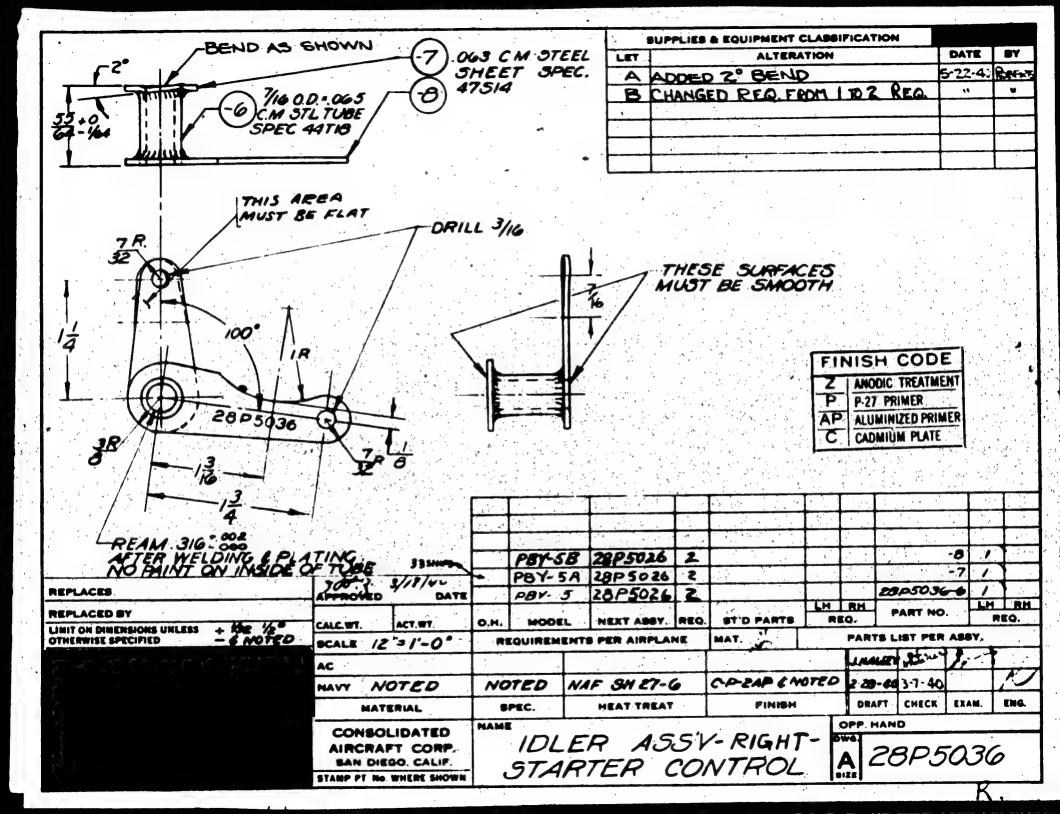
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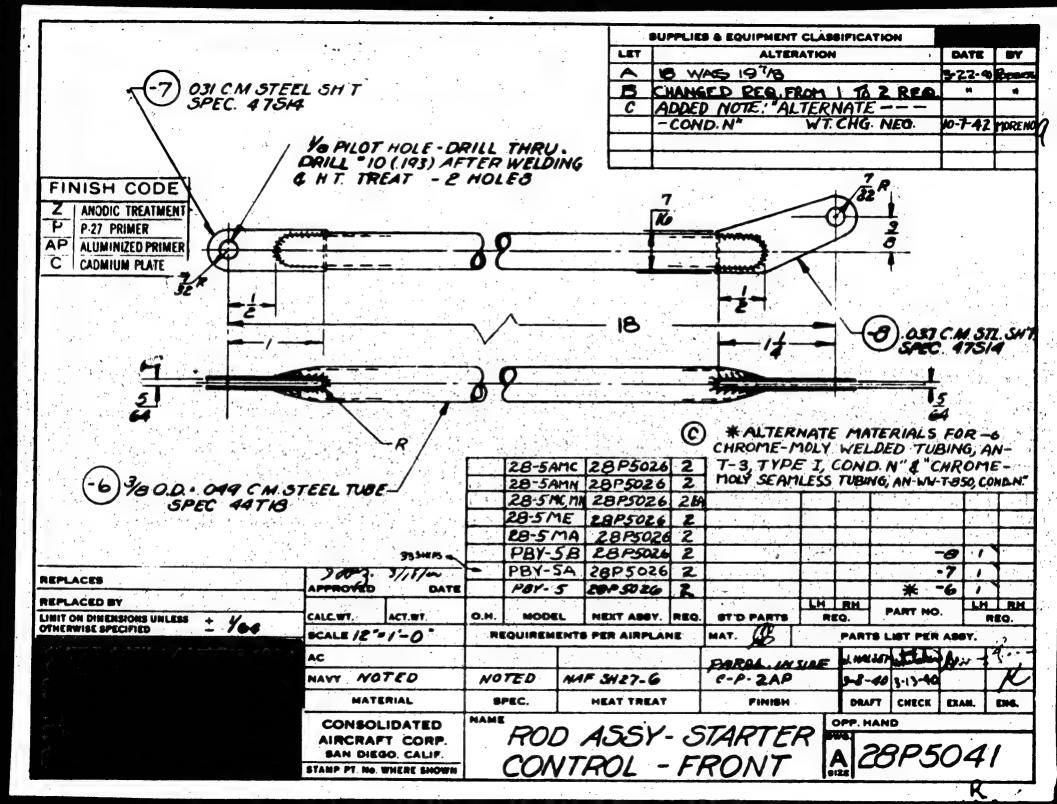
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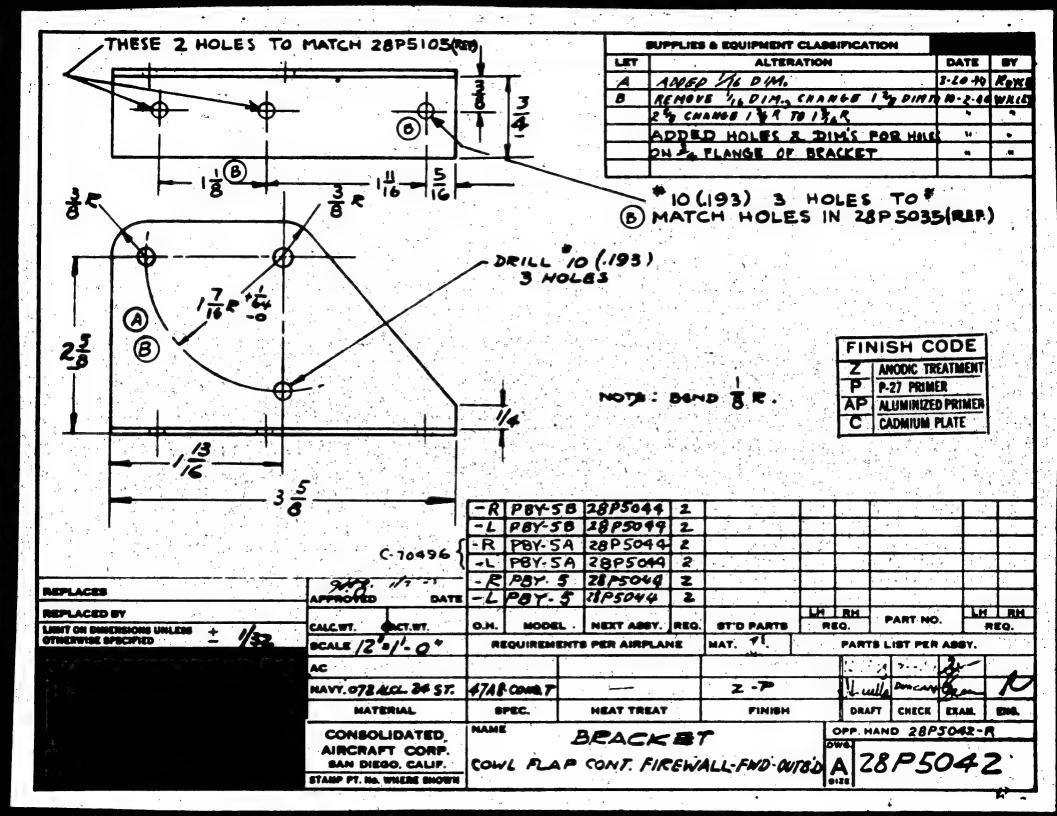
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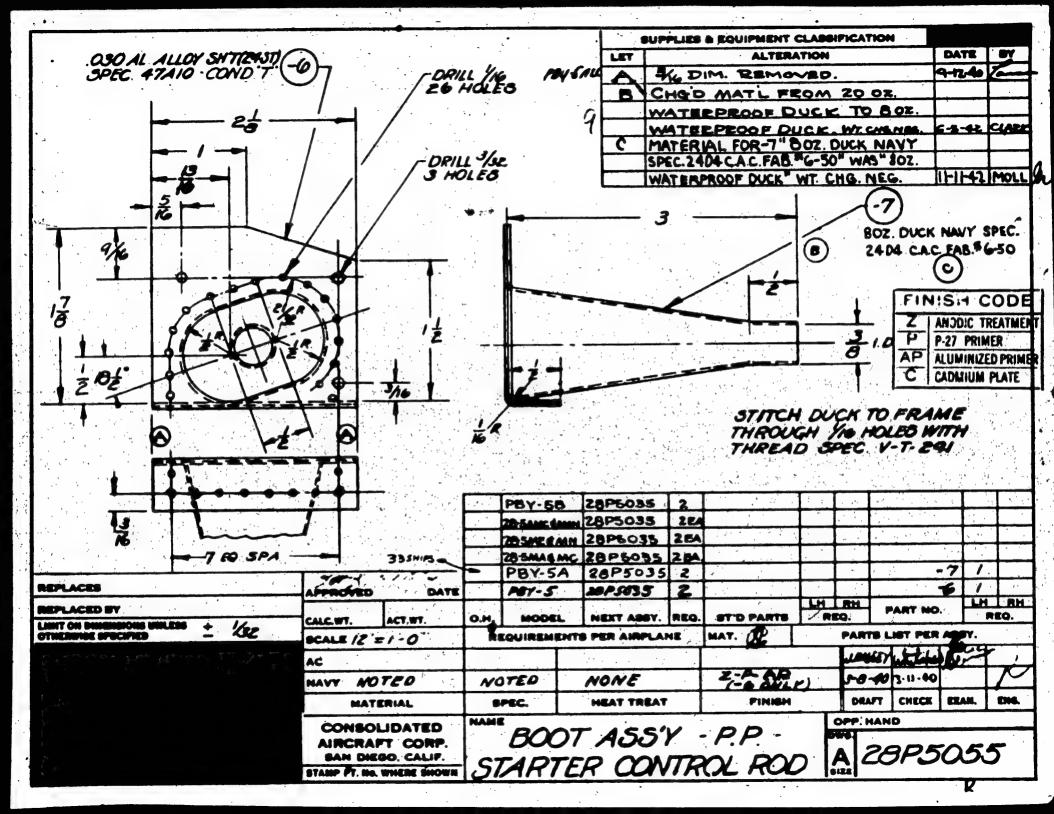
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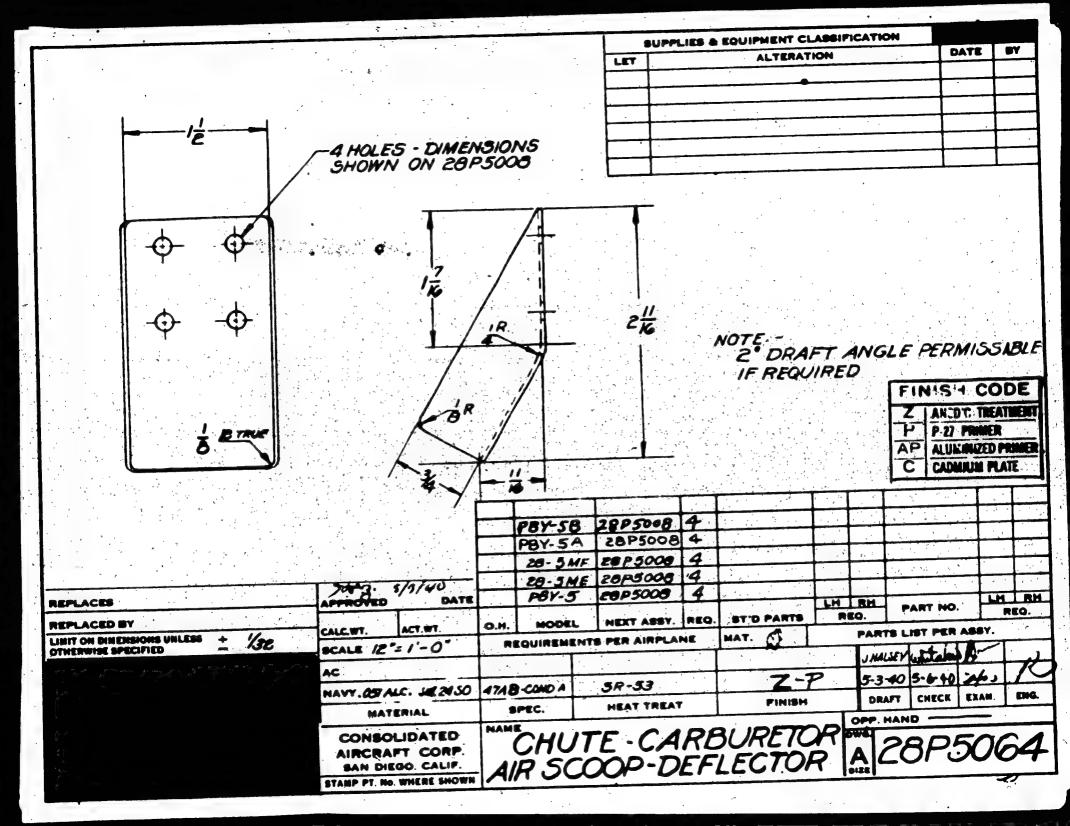
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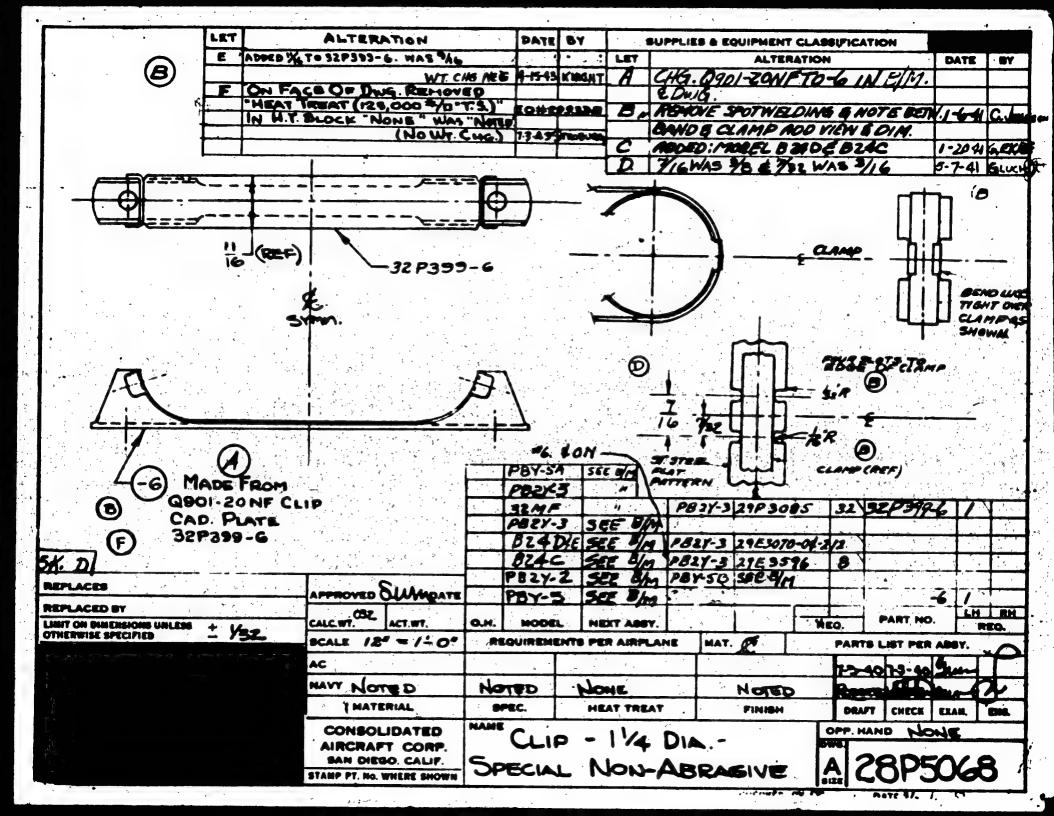


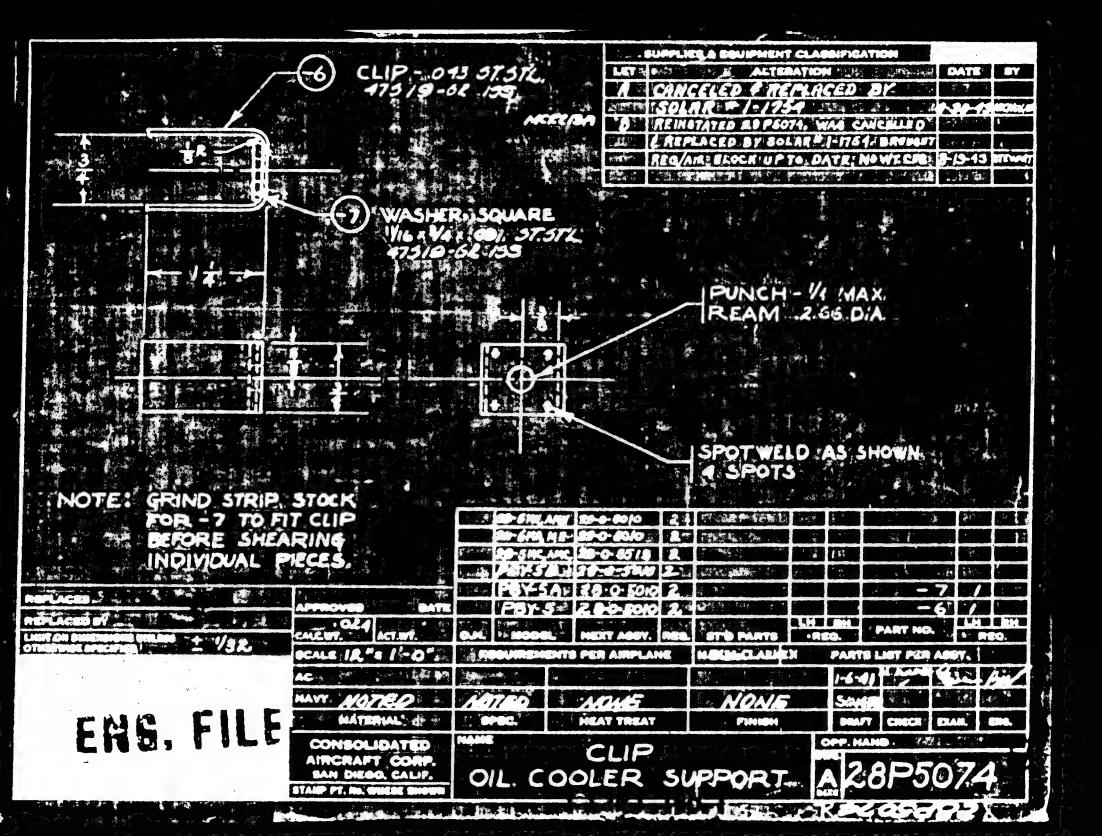


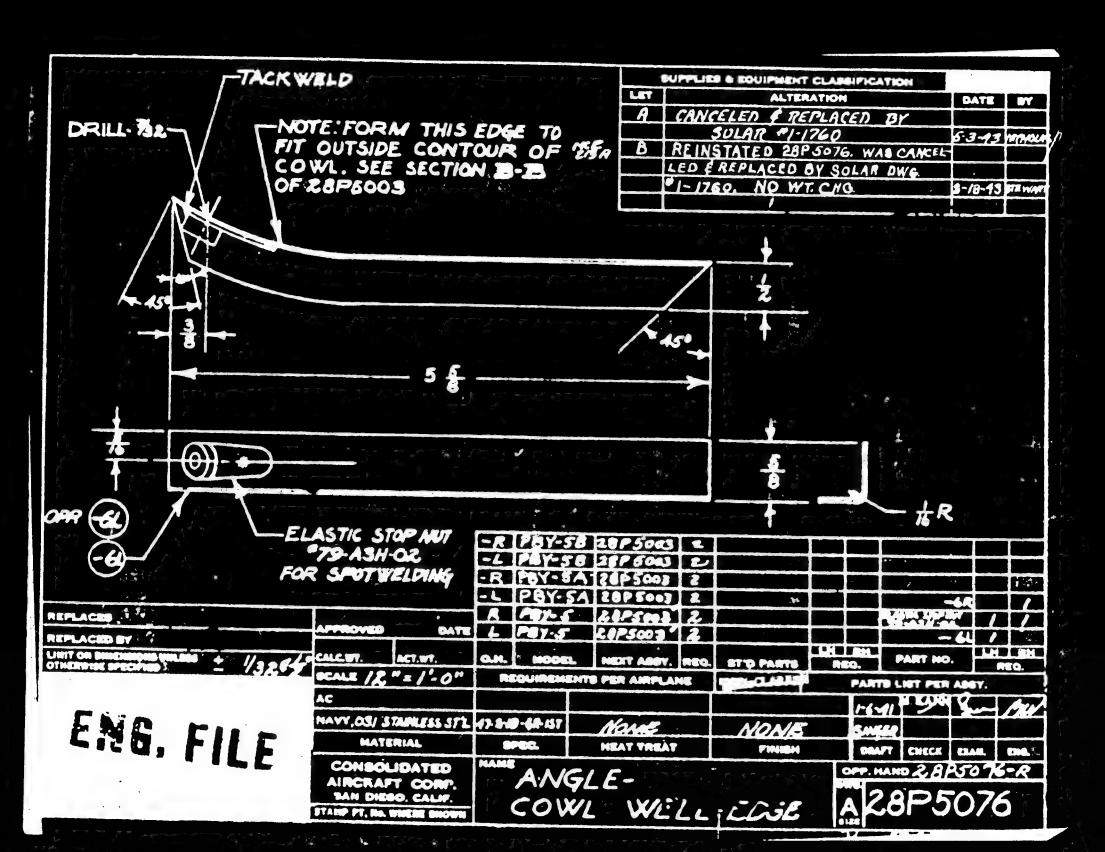


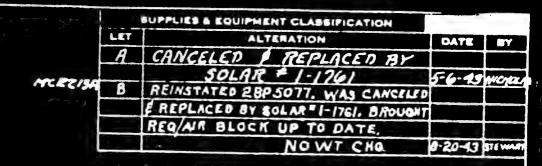


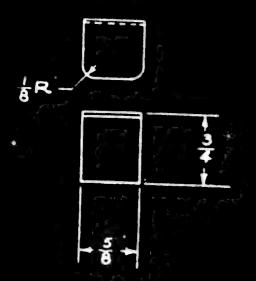










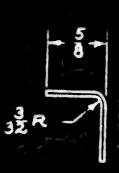


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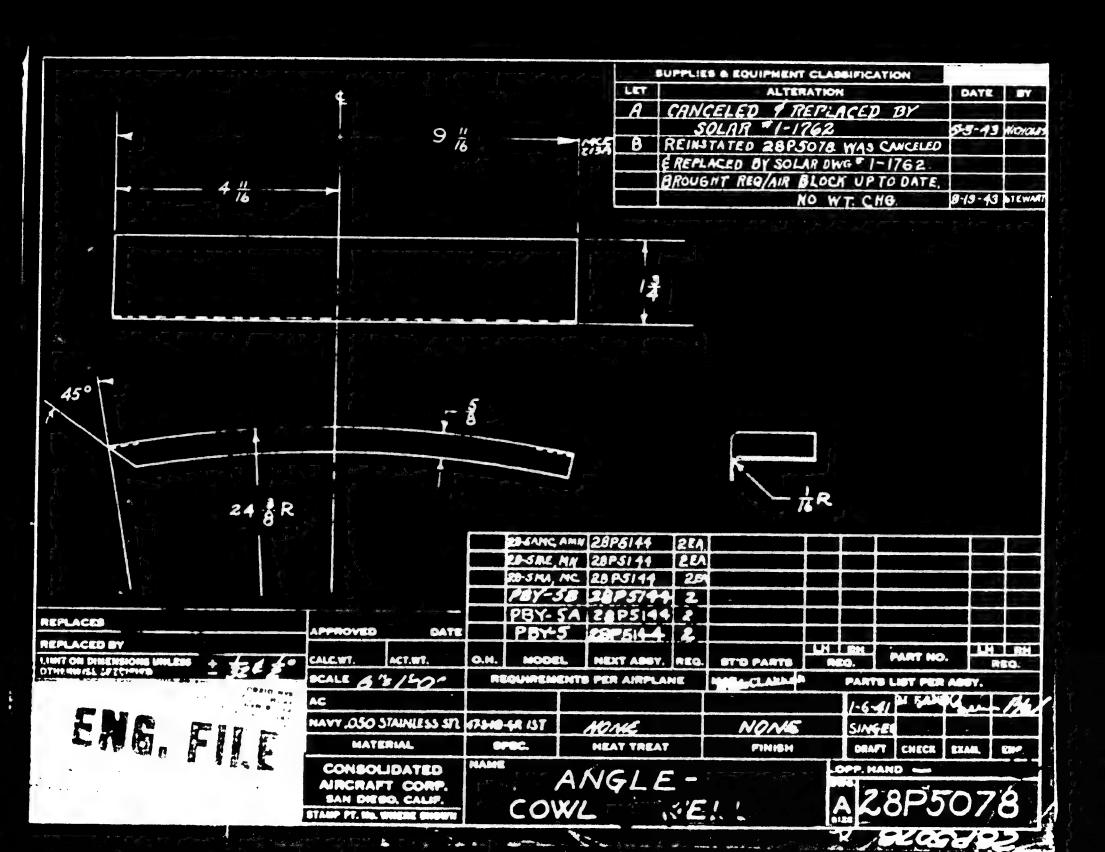


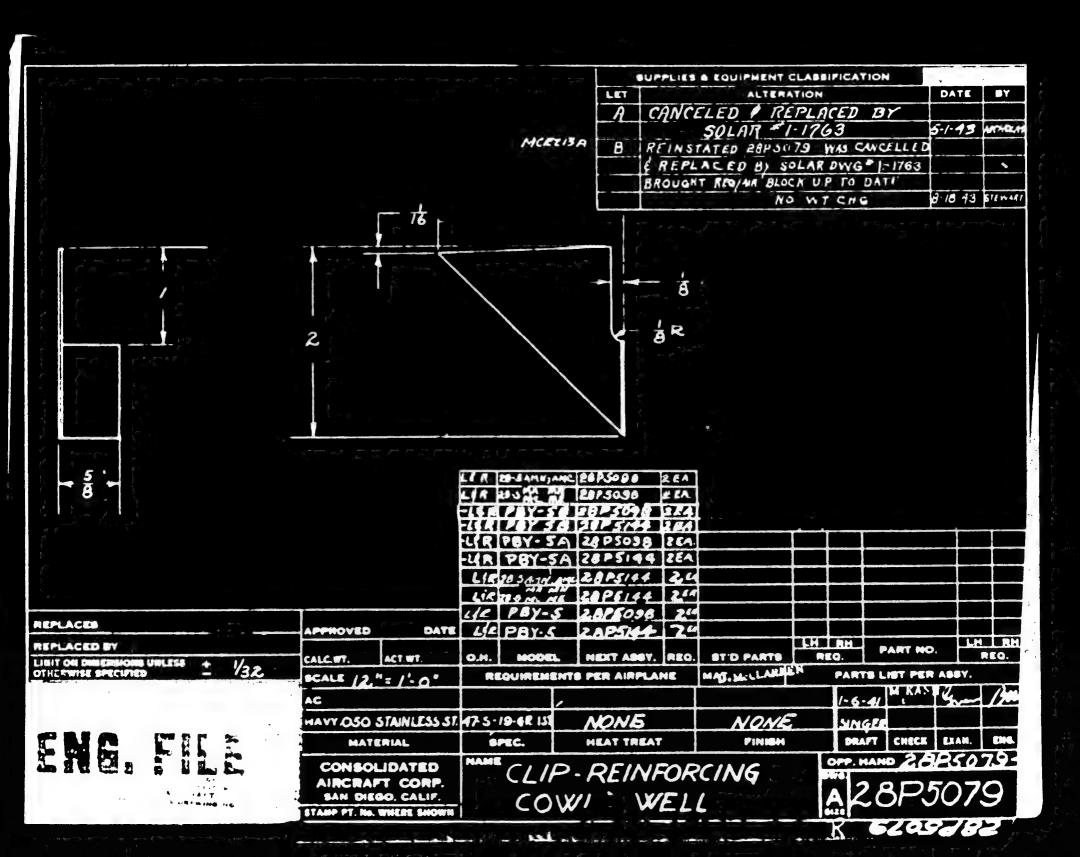
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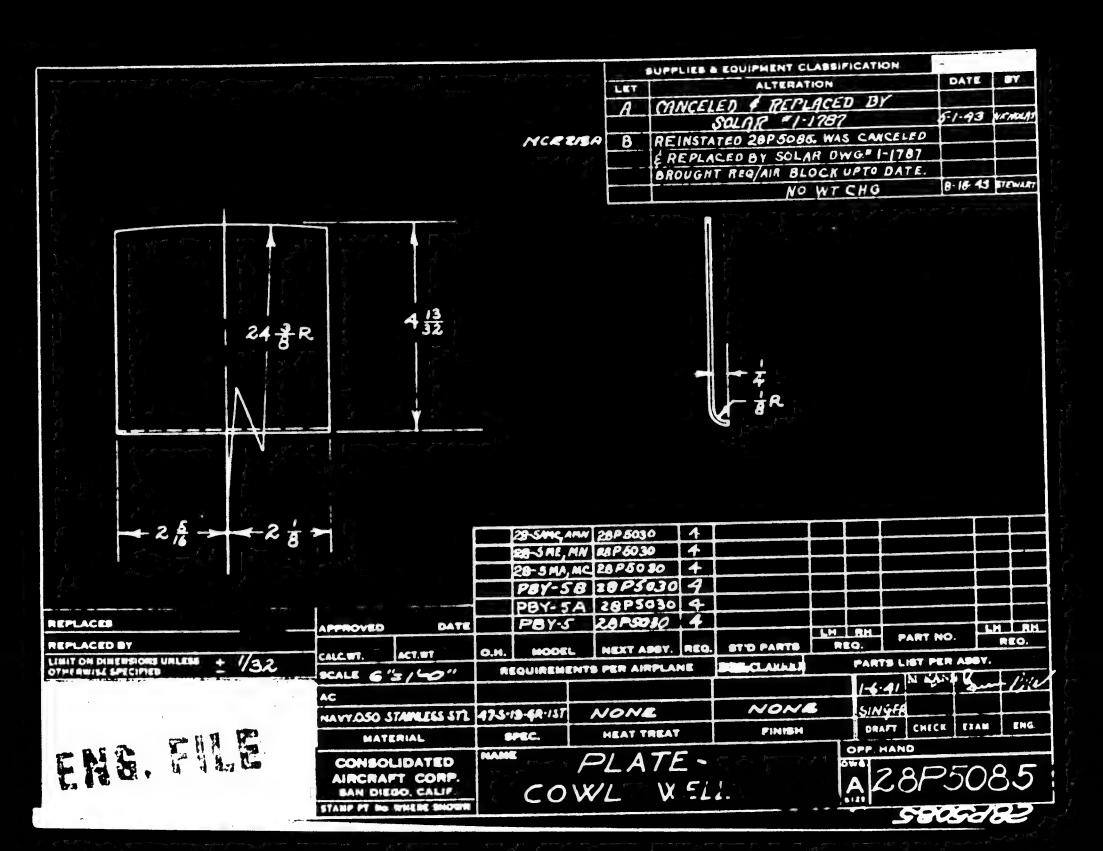
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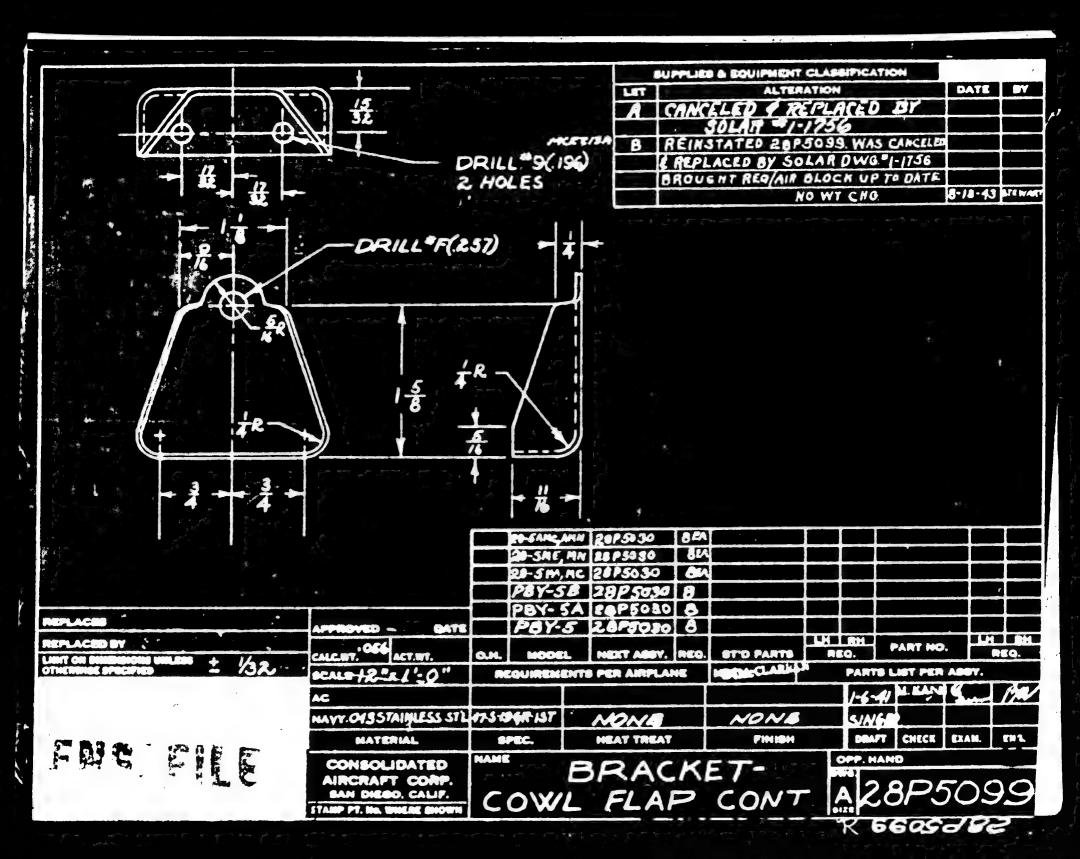
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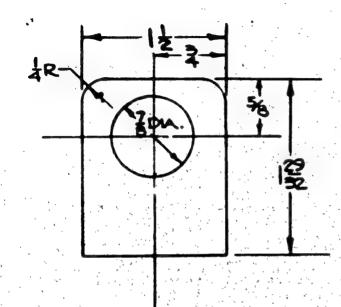








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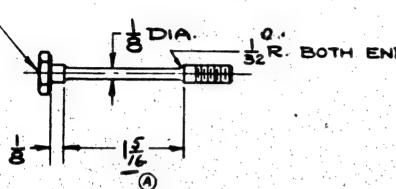
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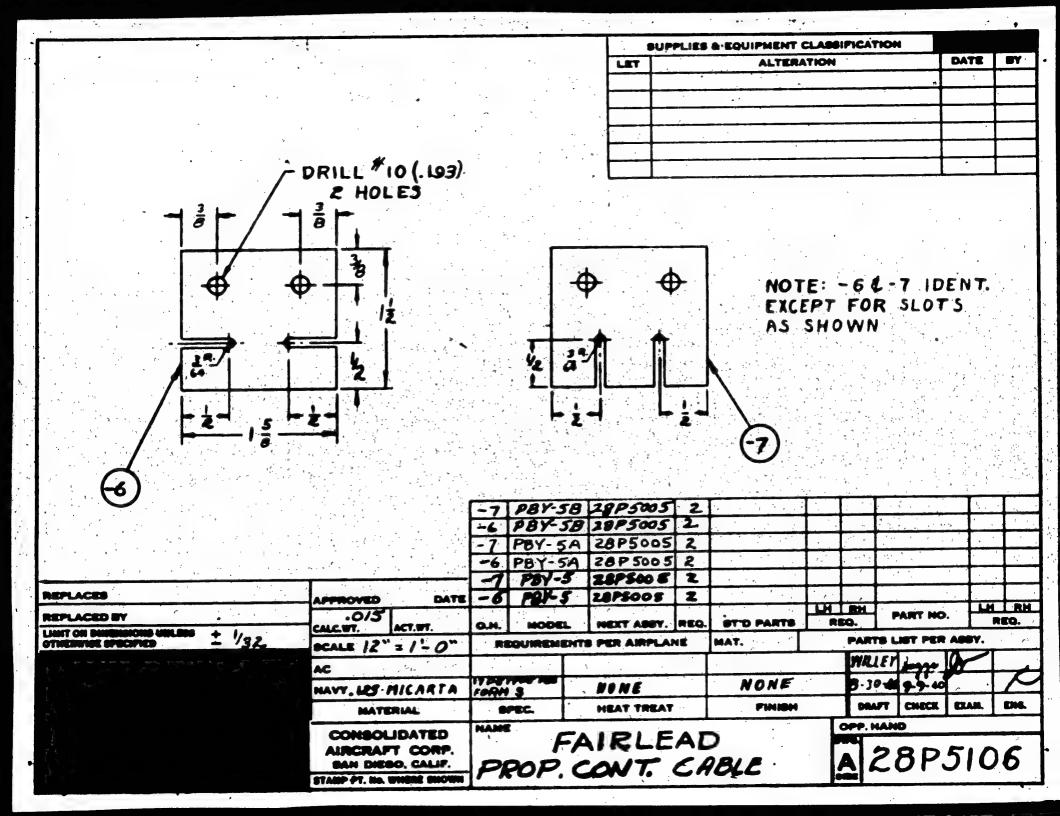
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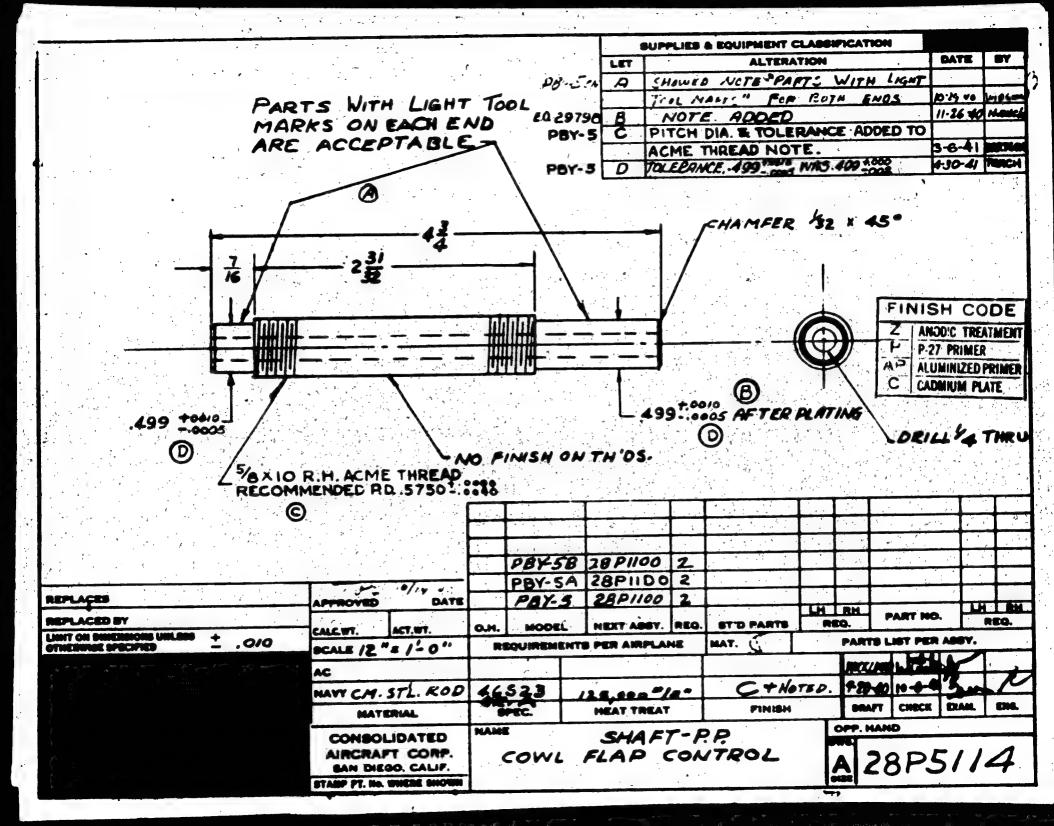


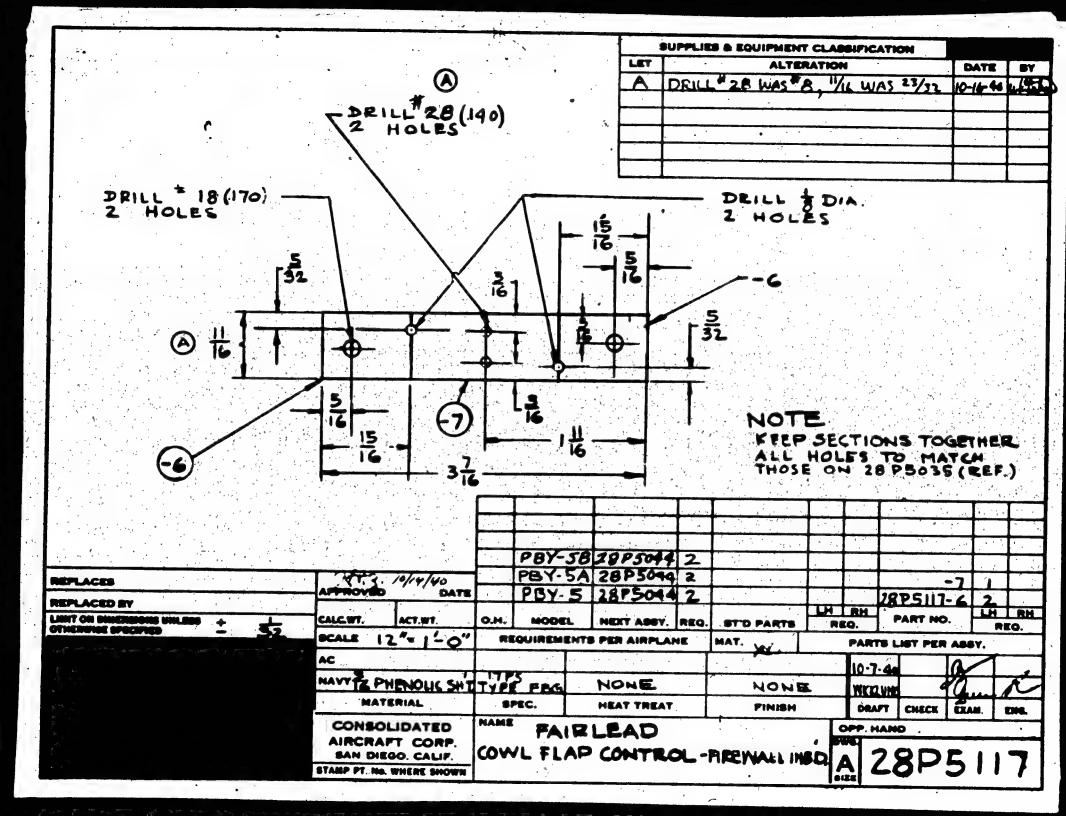
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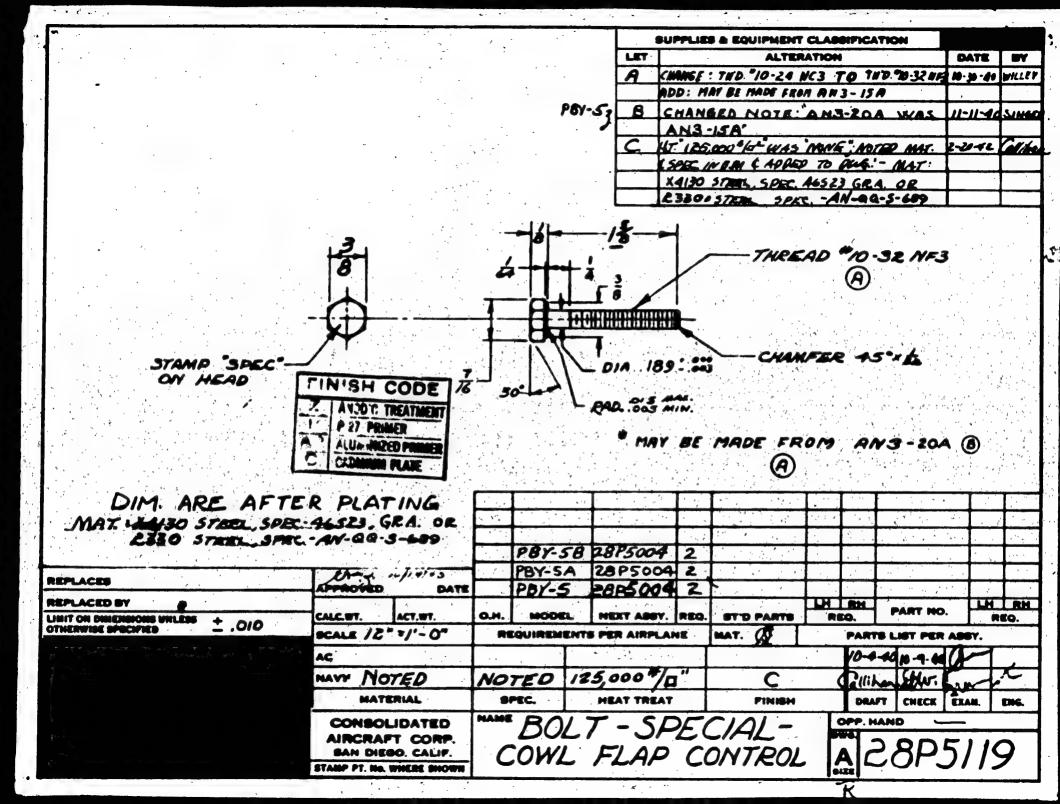
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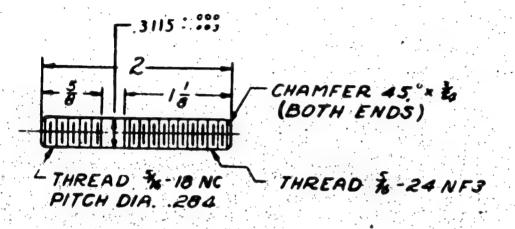






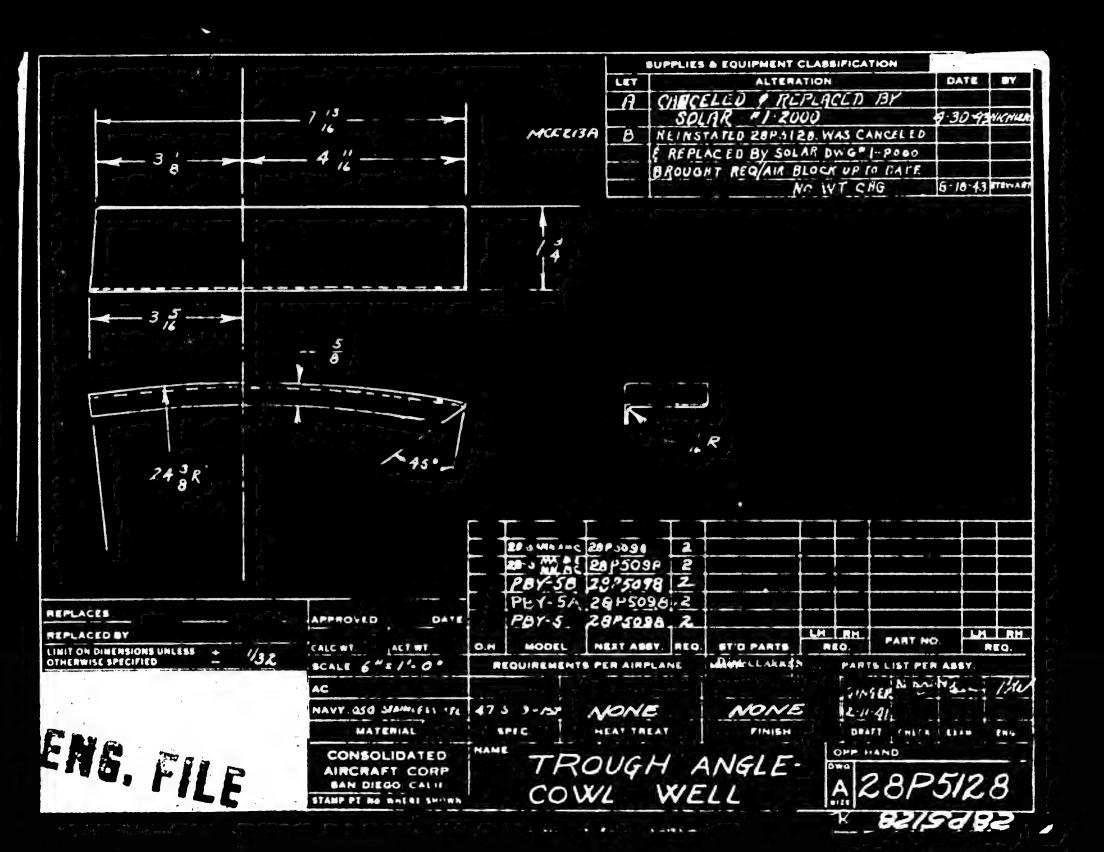


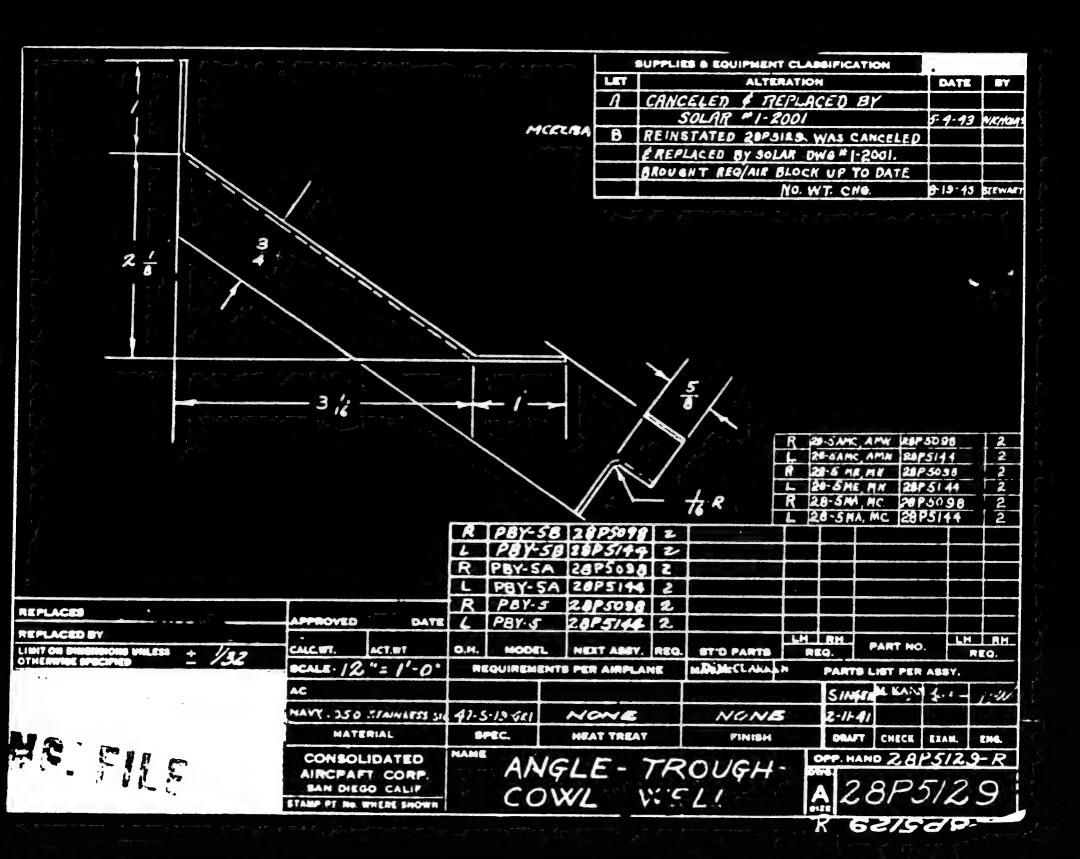
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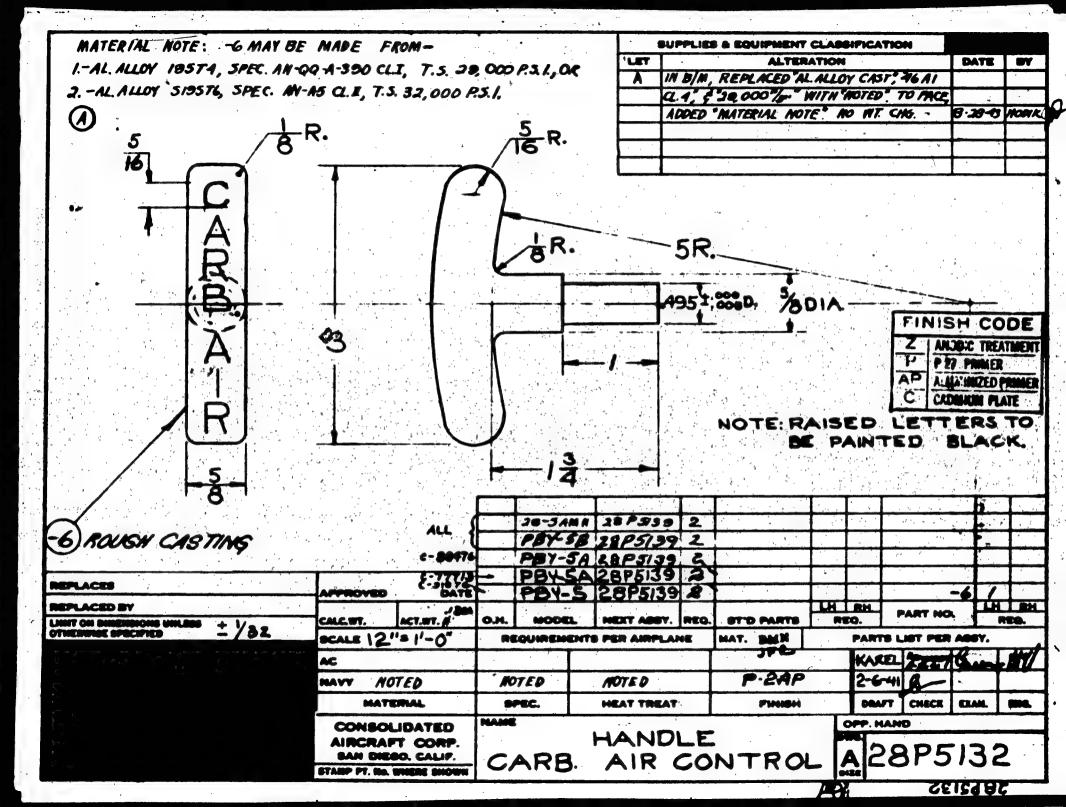
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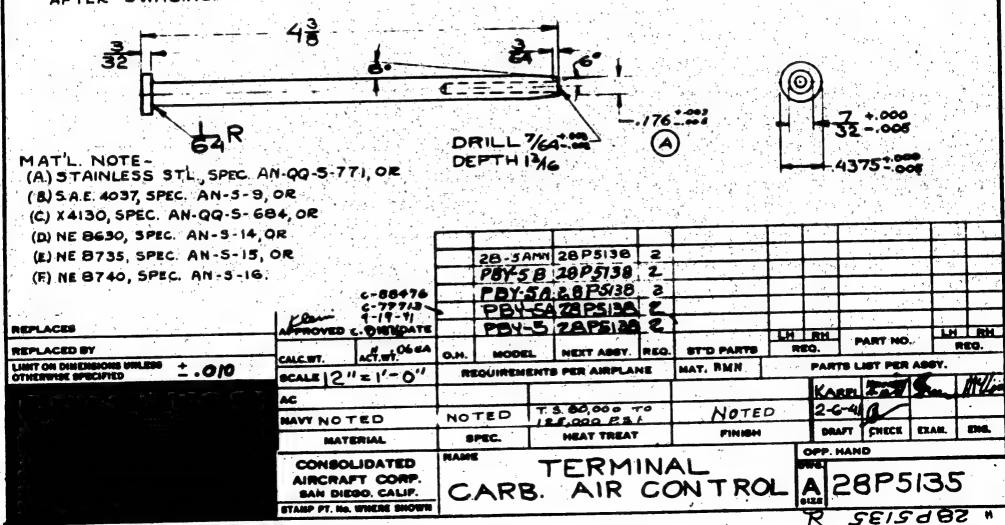
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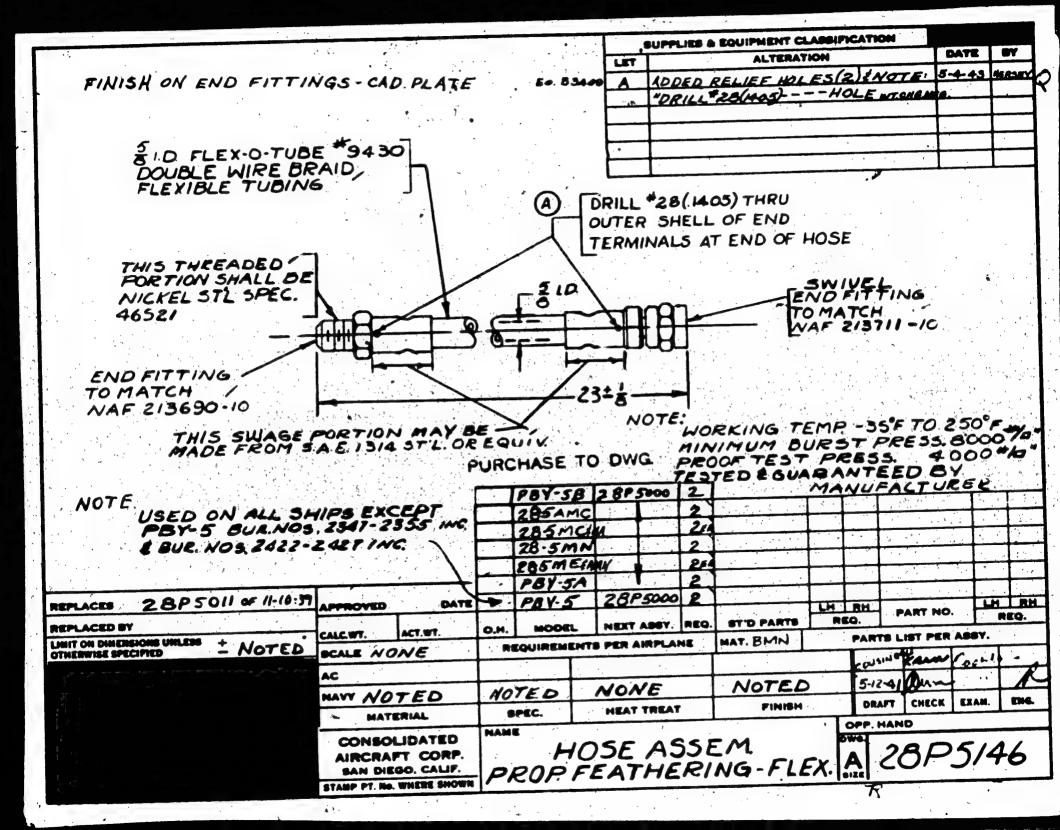


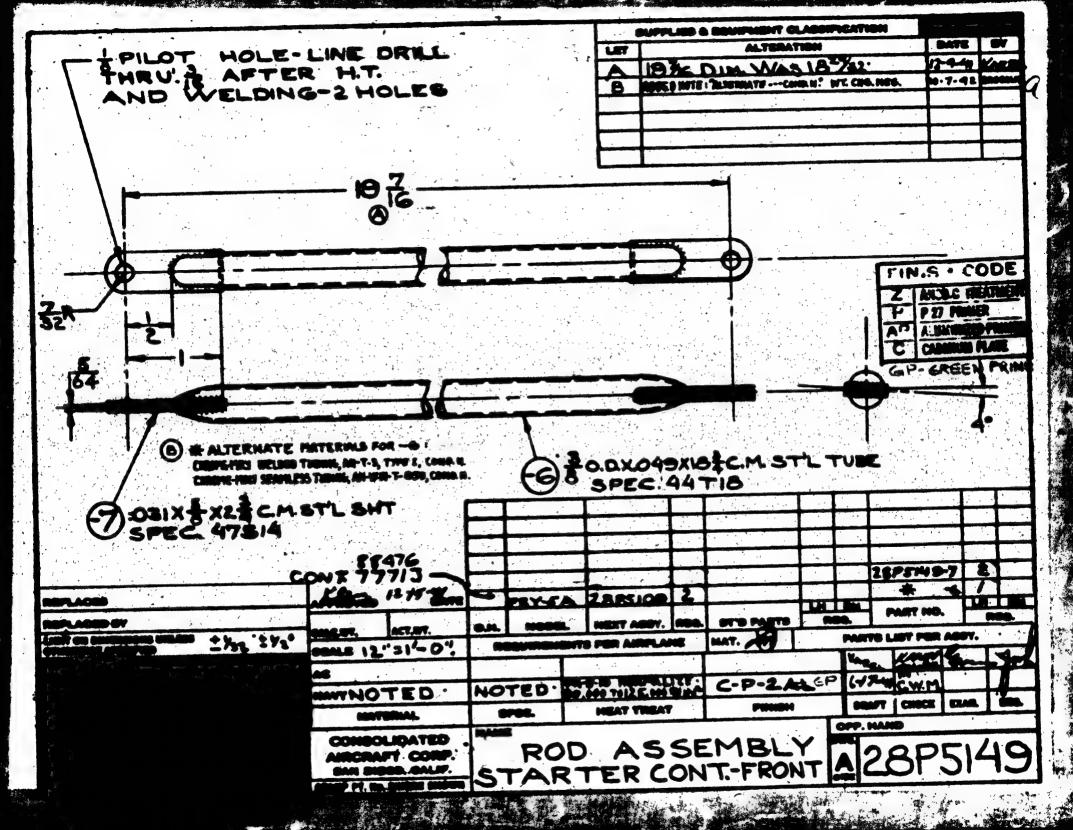
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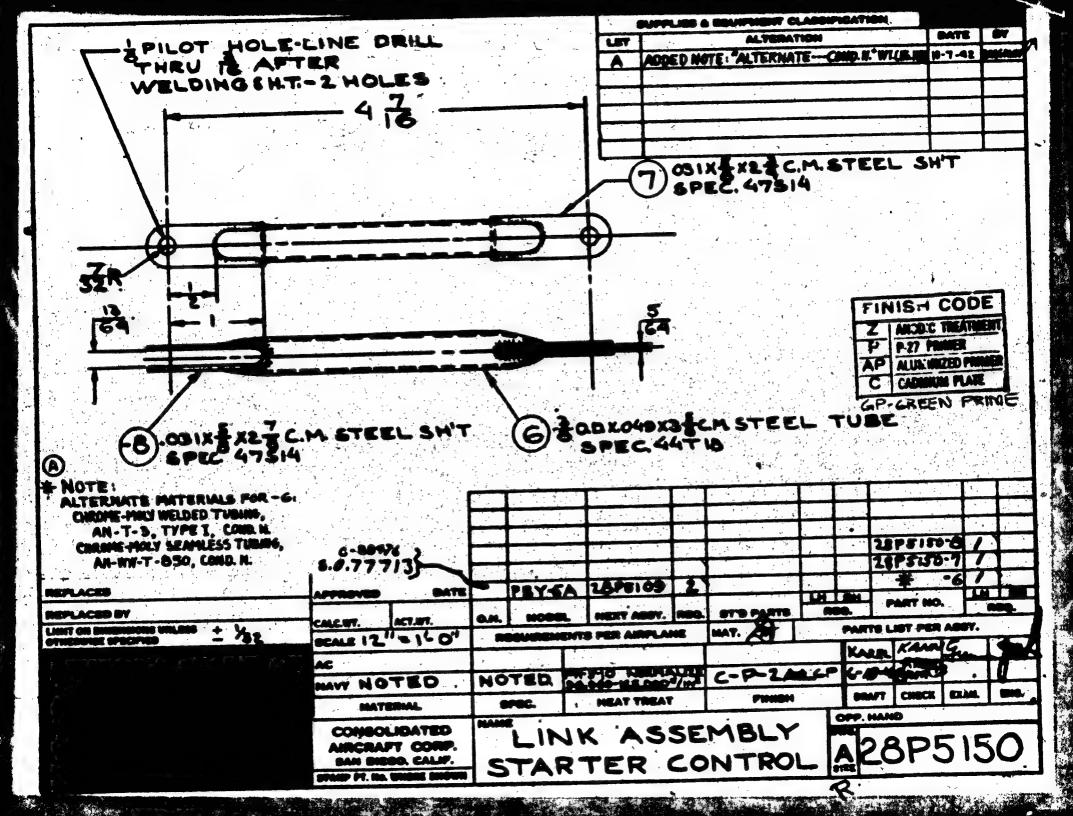
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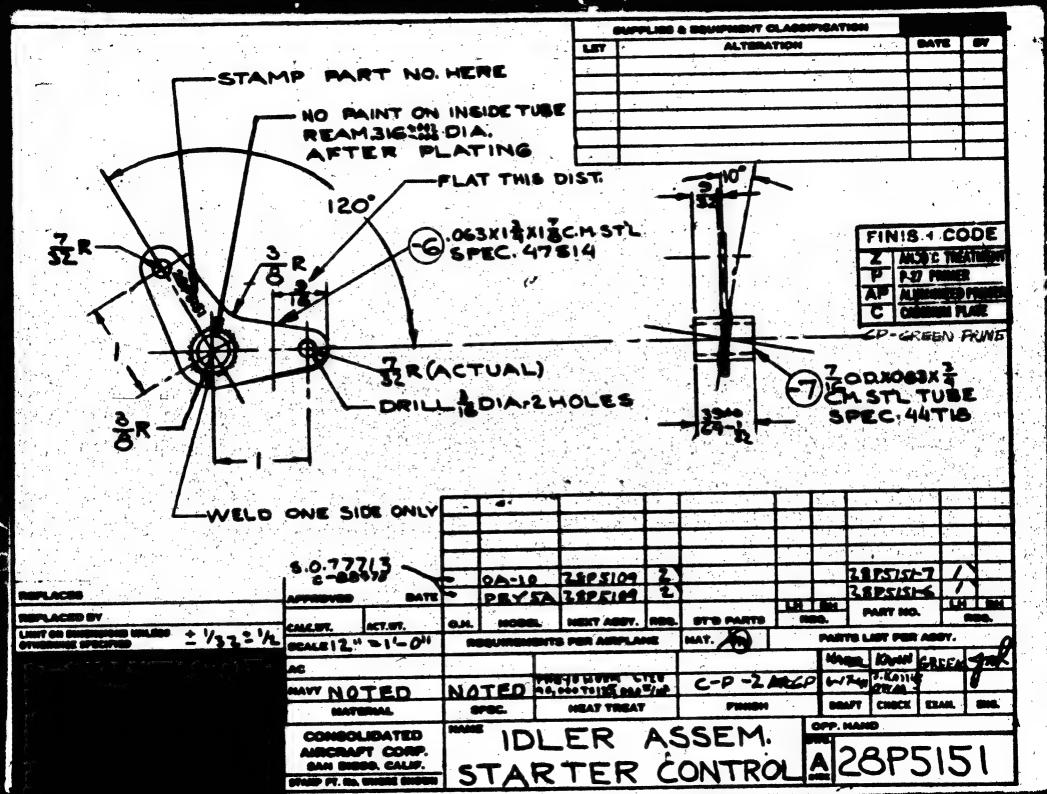
FINISH NOTEFOR CORR. RESISTANT STEEL - NONE.
FOR ALL OTHER MATLS. - CADMIUM PLATE BEFORE
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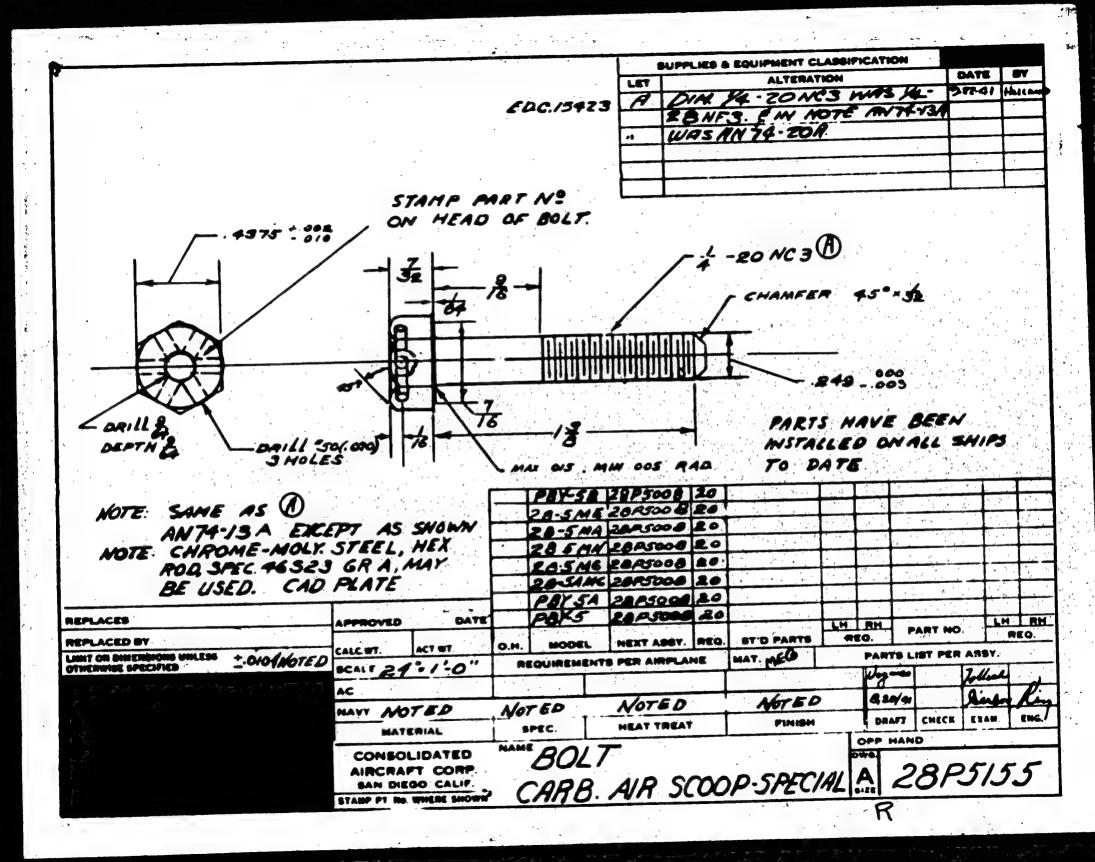












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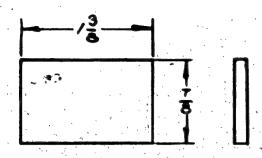
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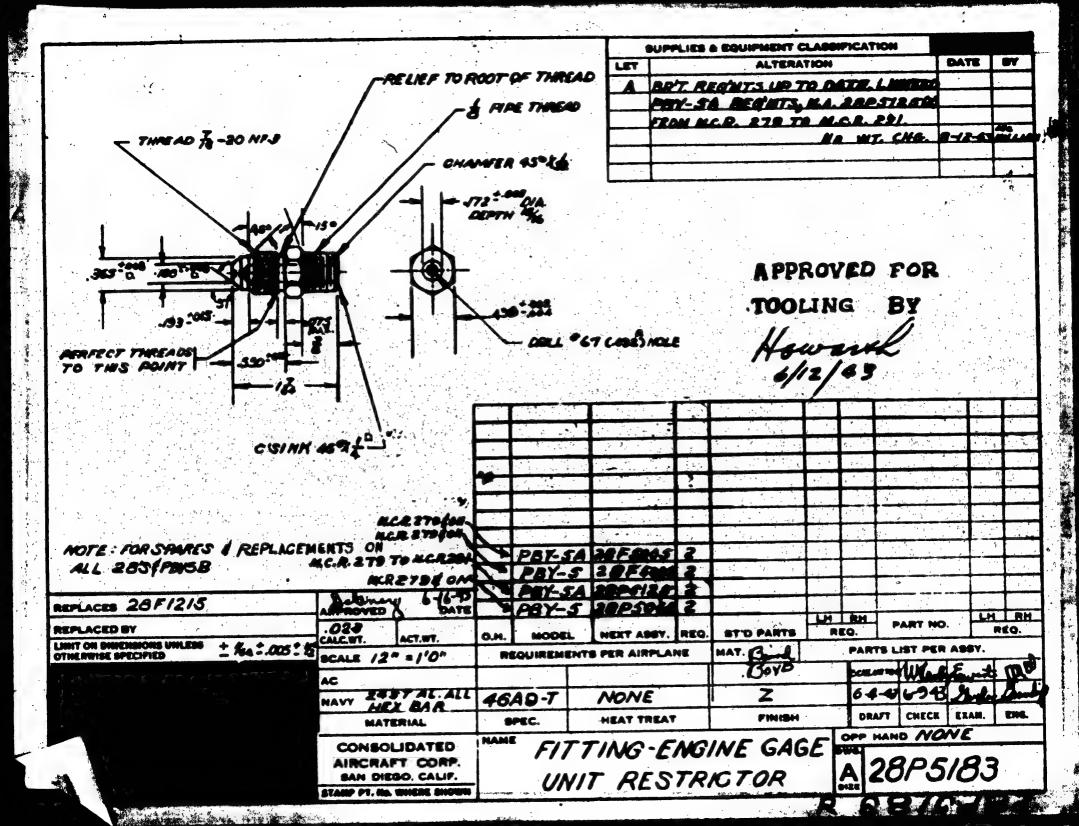
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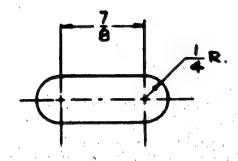
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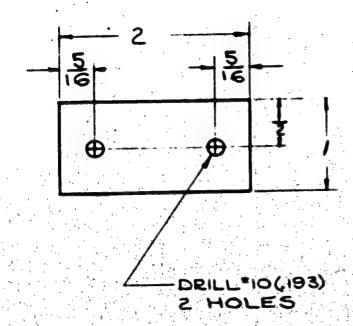
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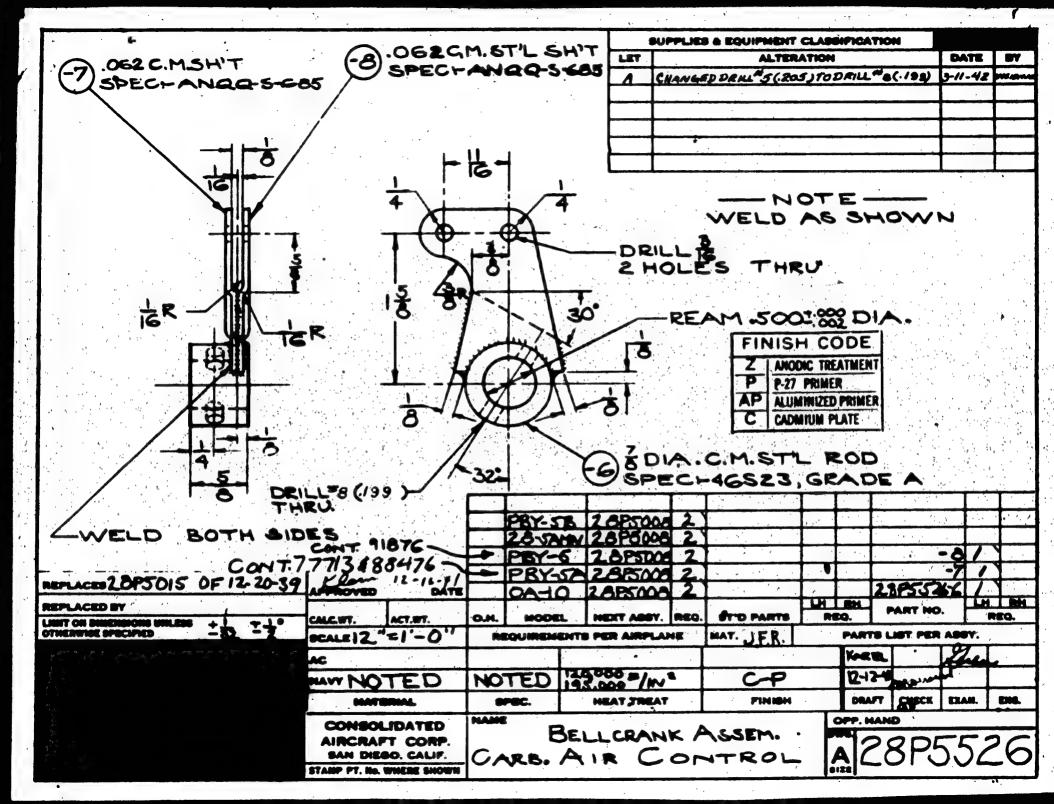
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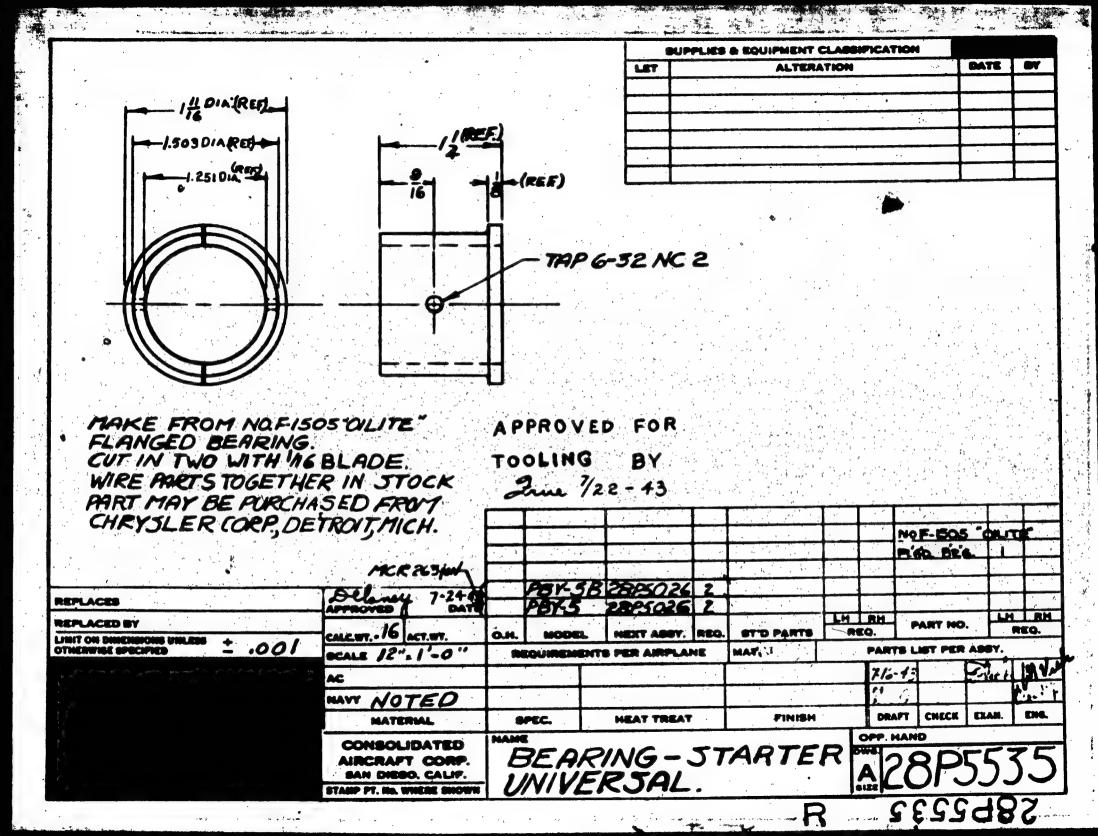
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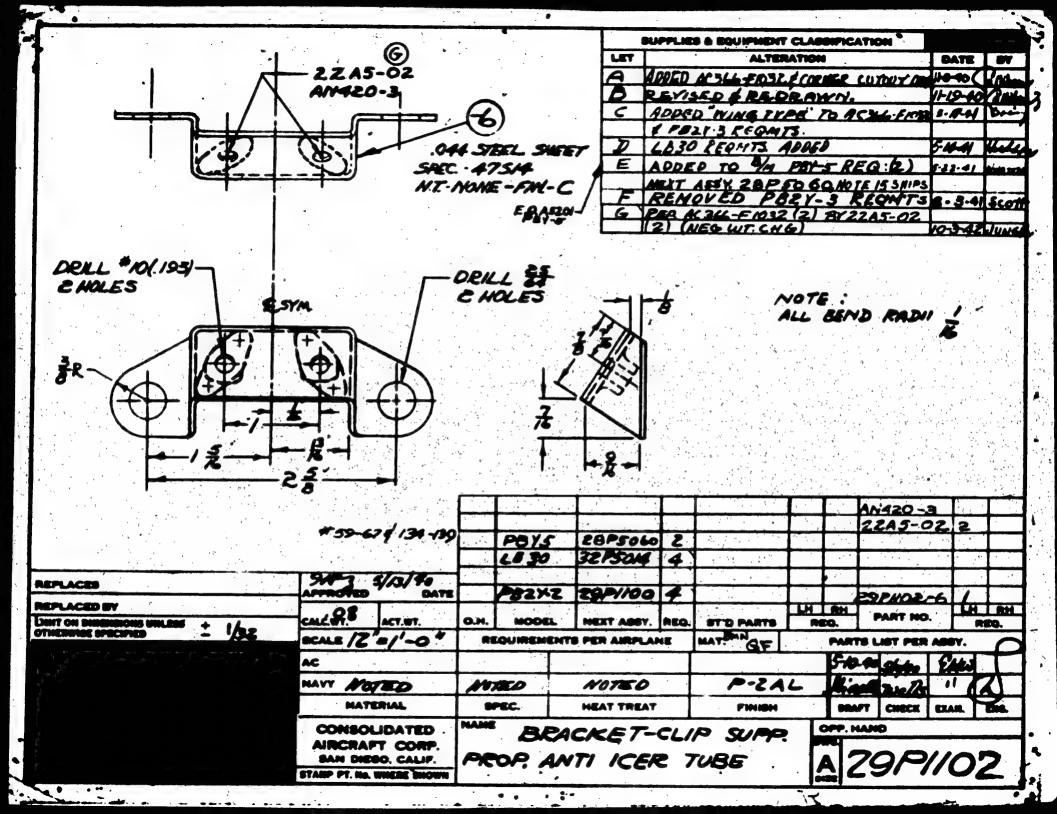


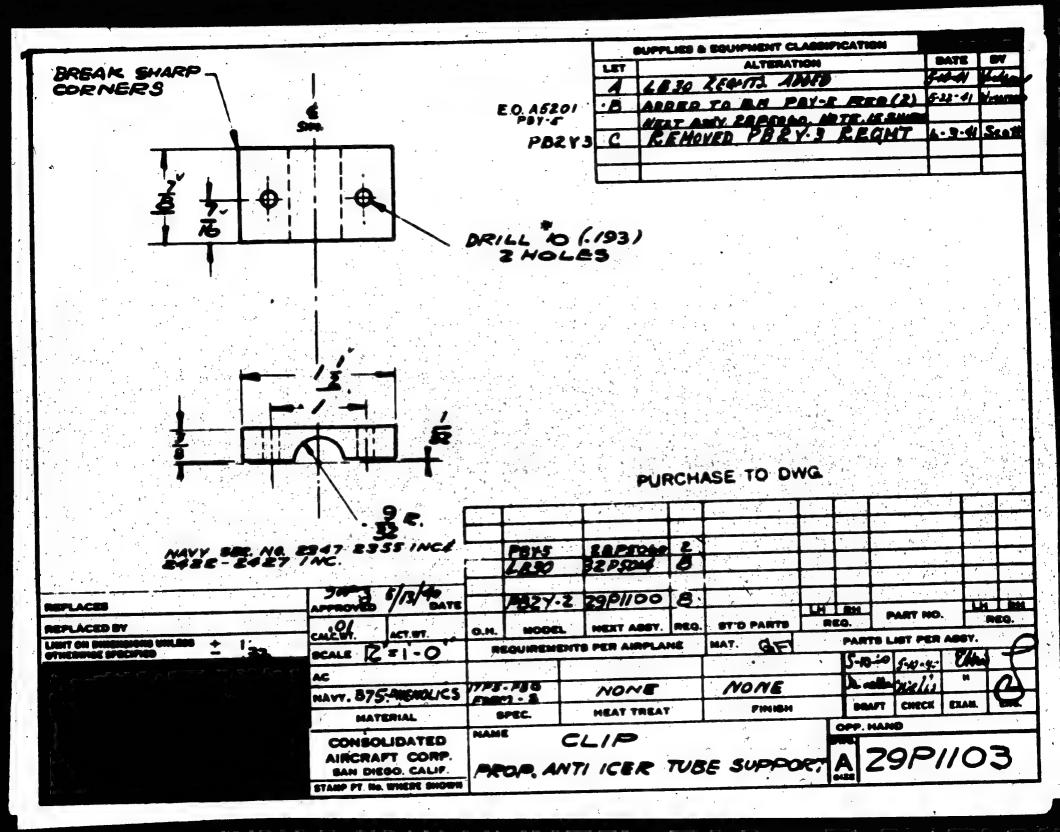
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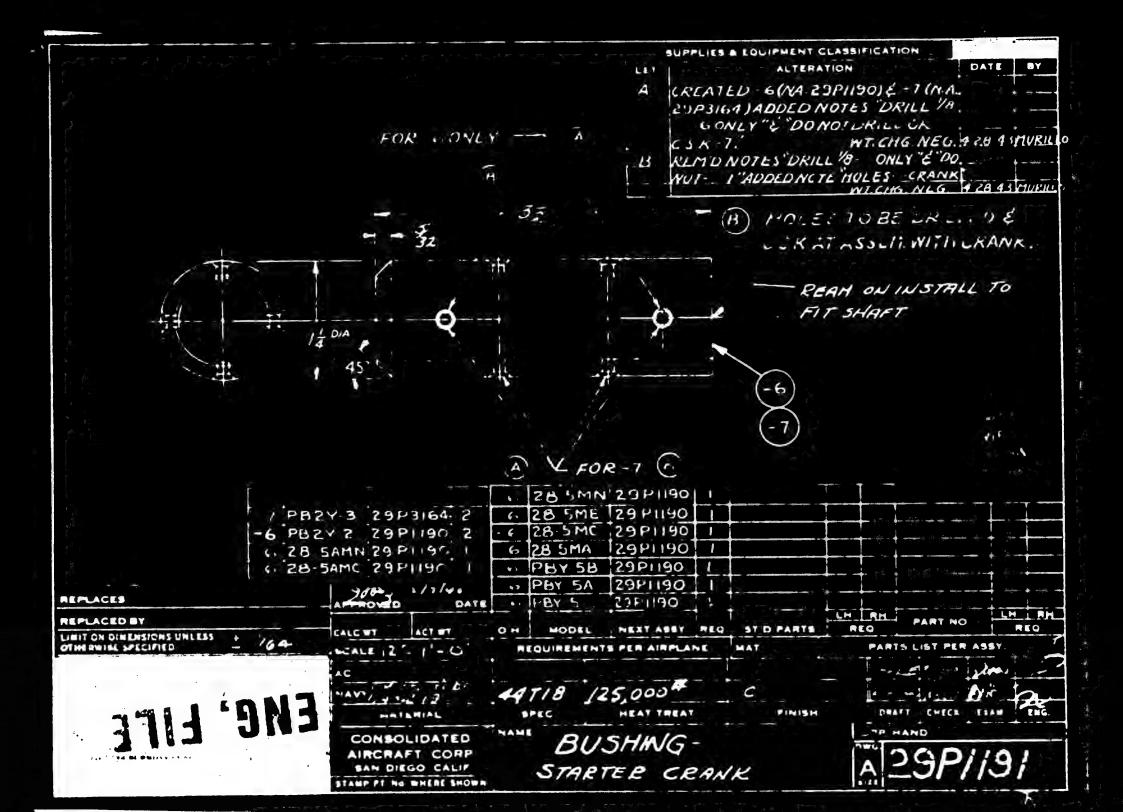


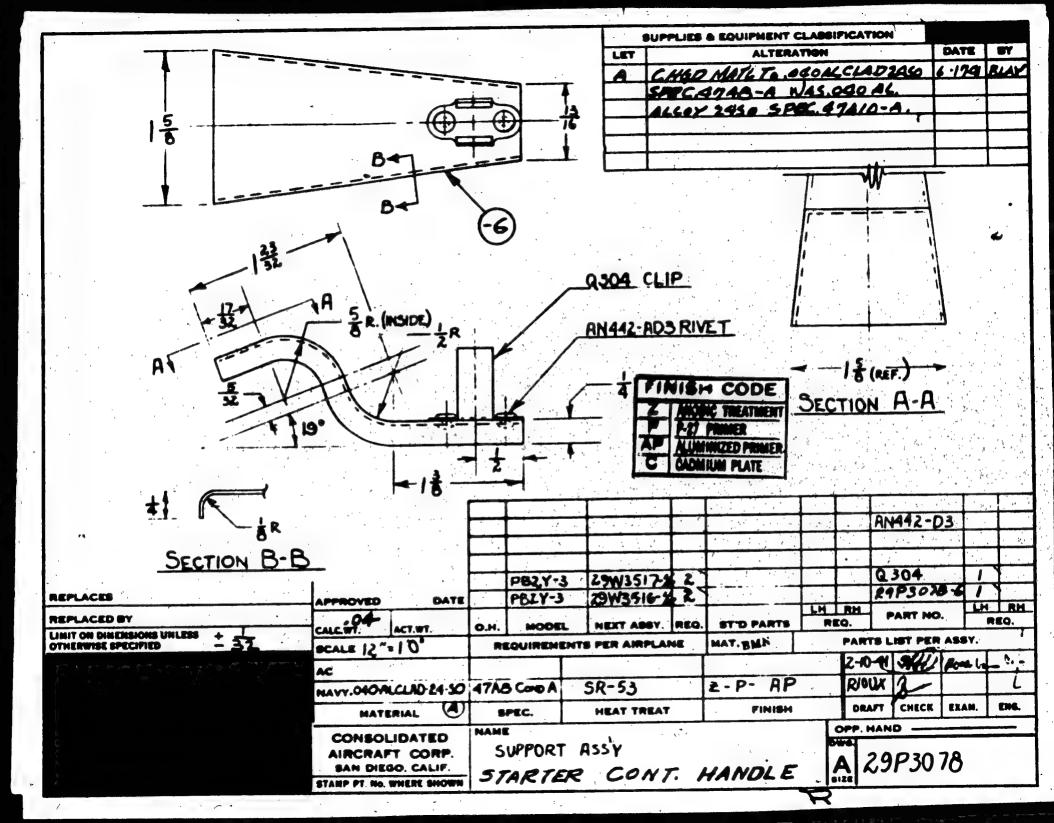
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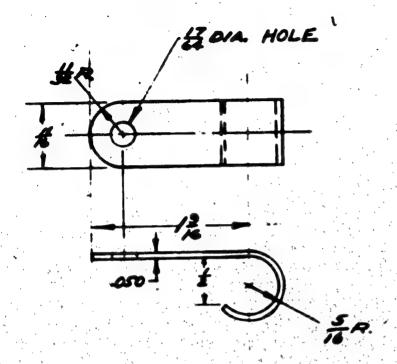






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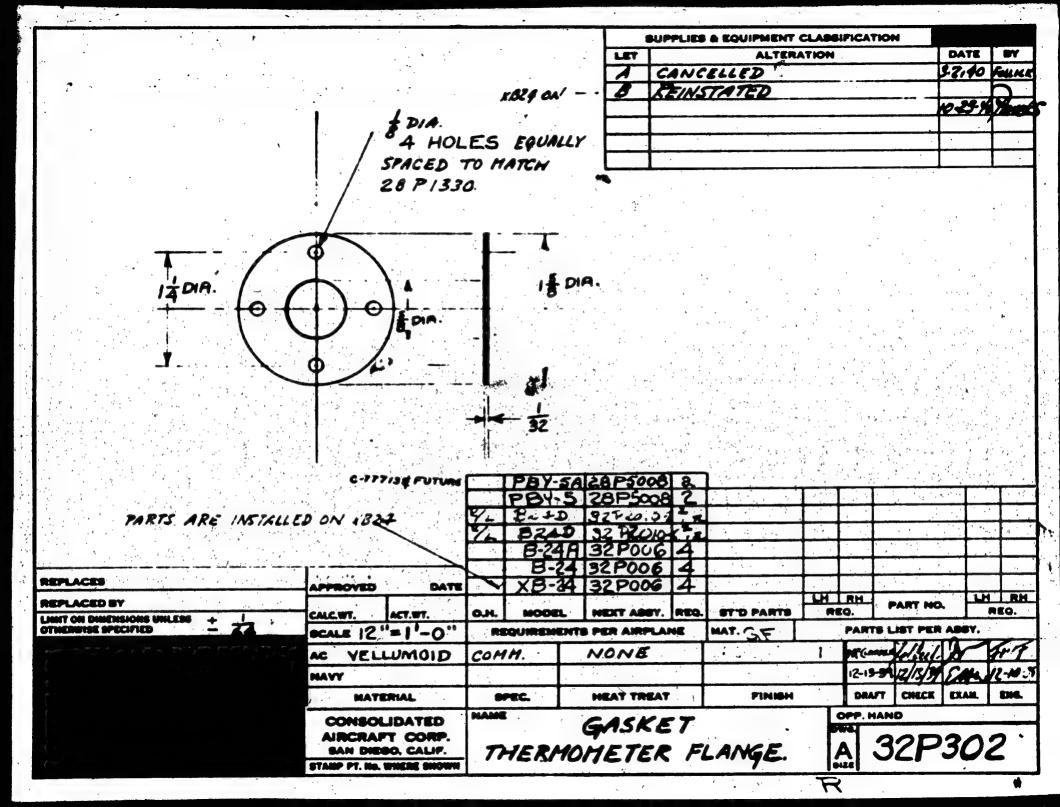


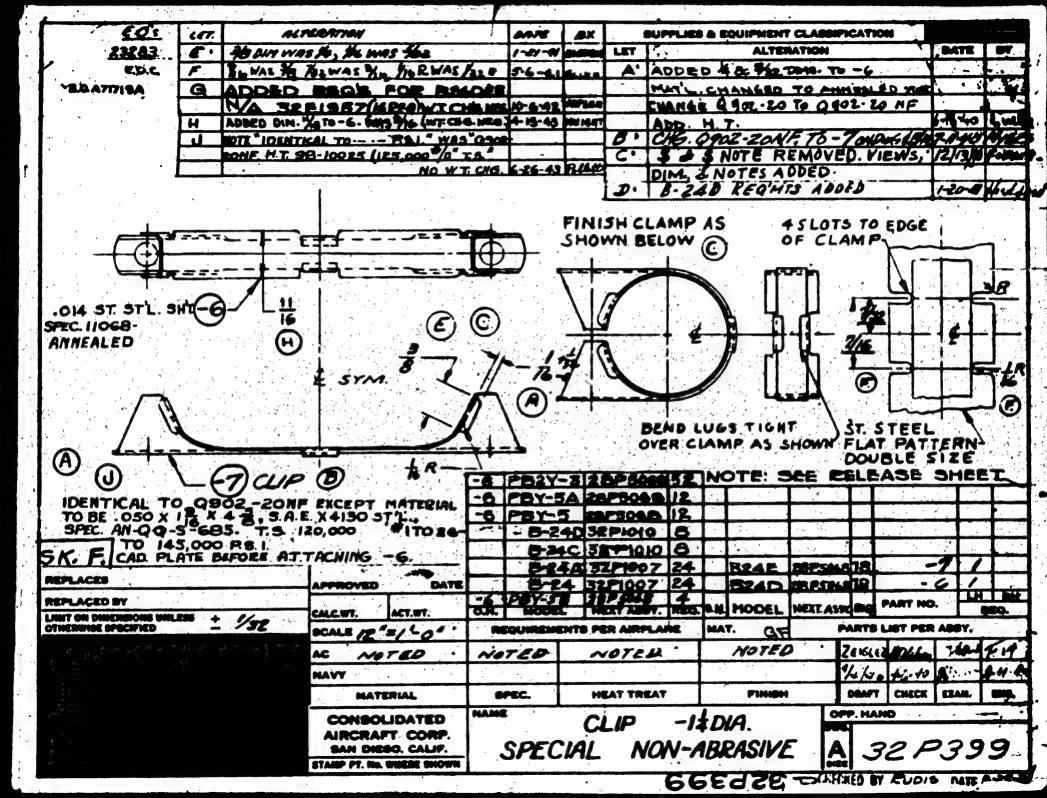
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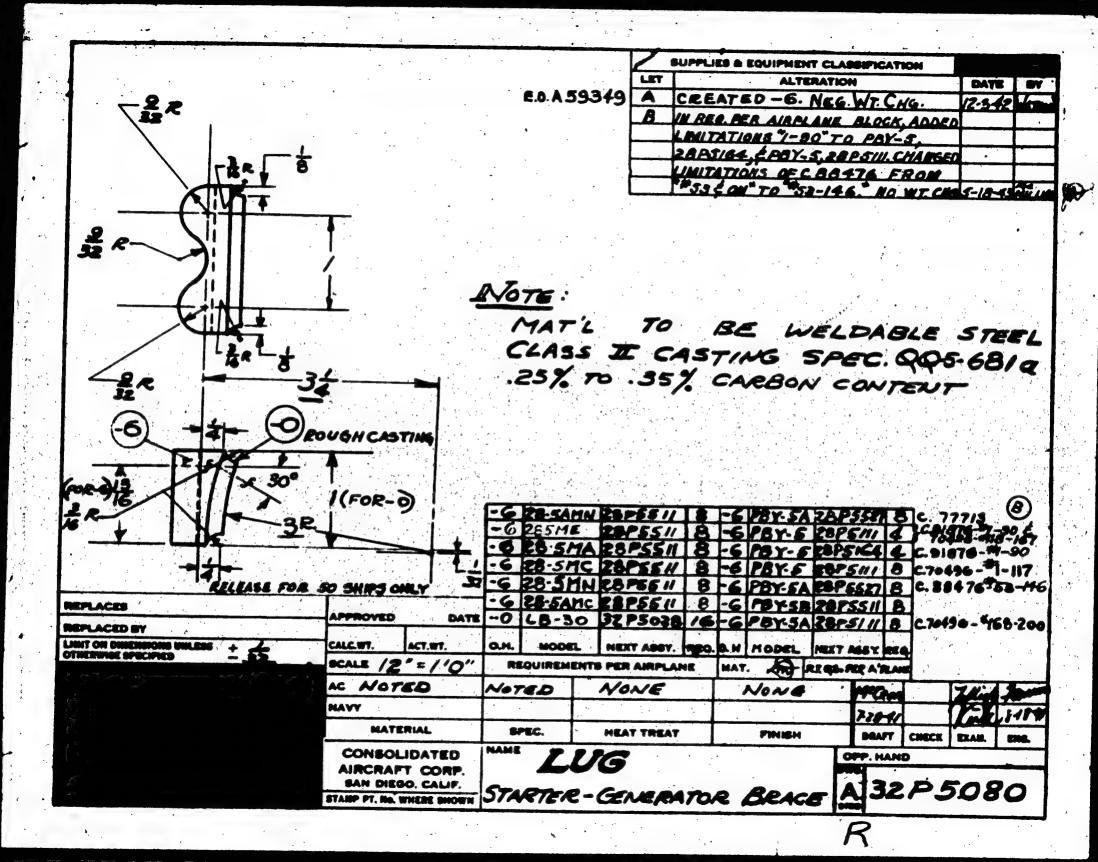
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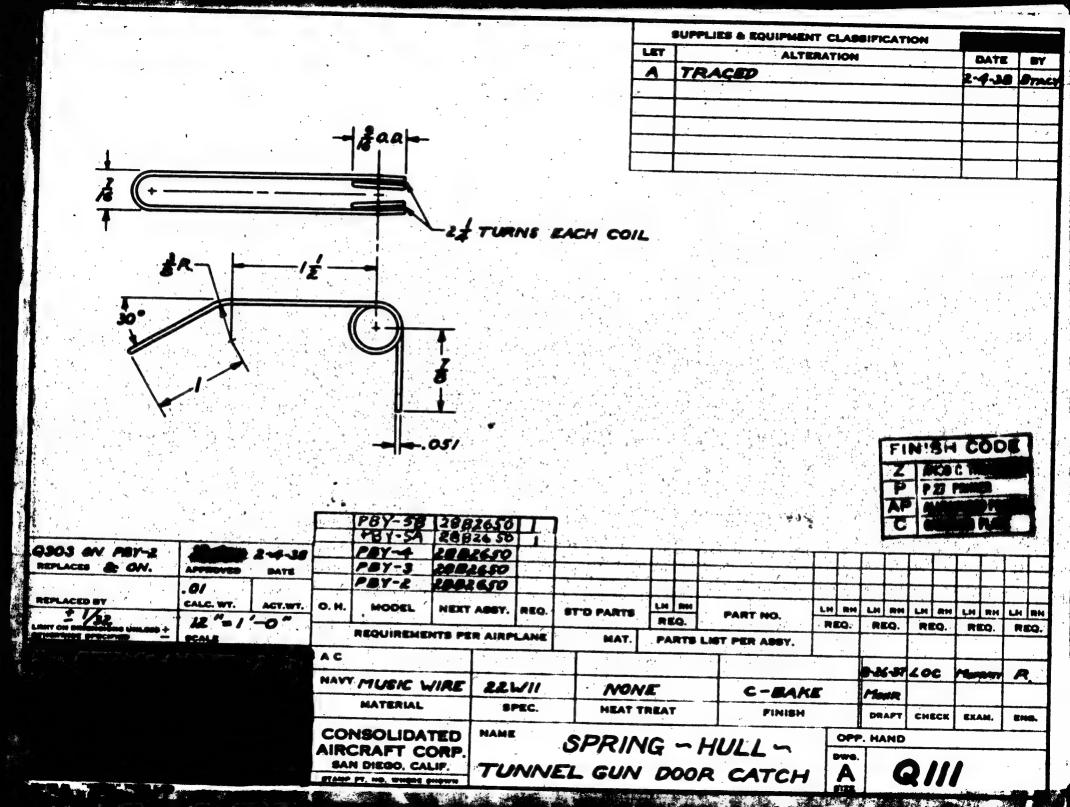
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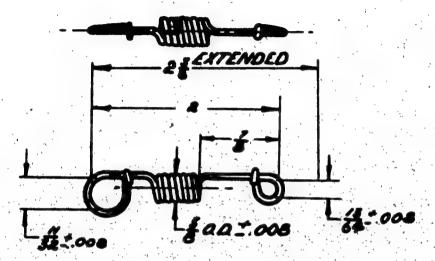








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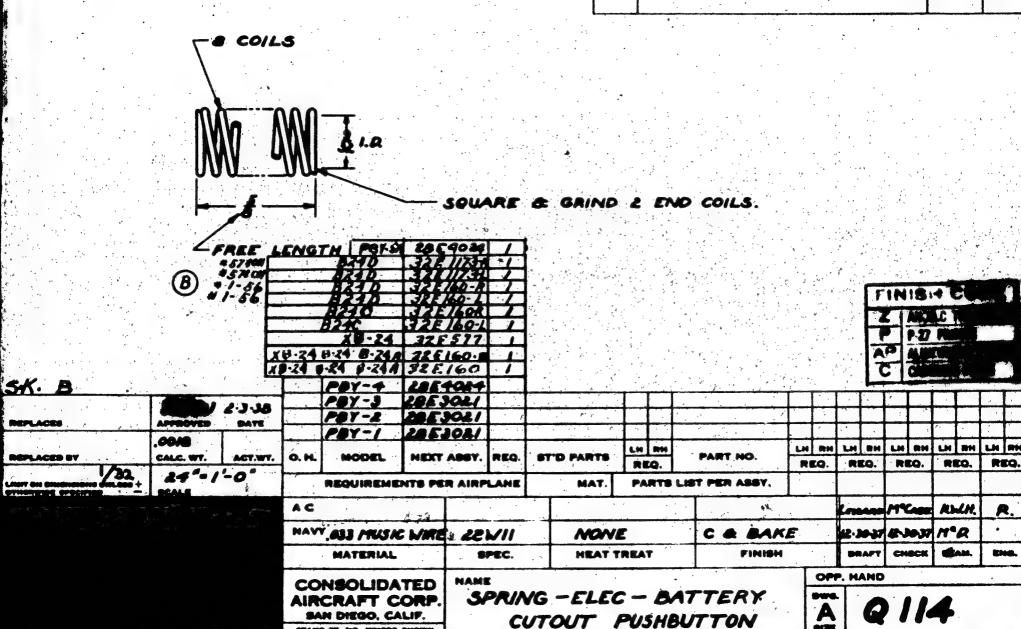


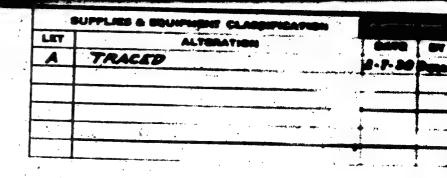
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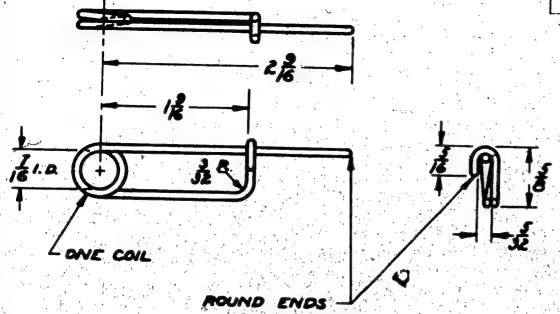
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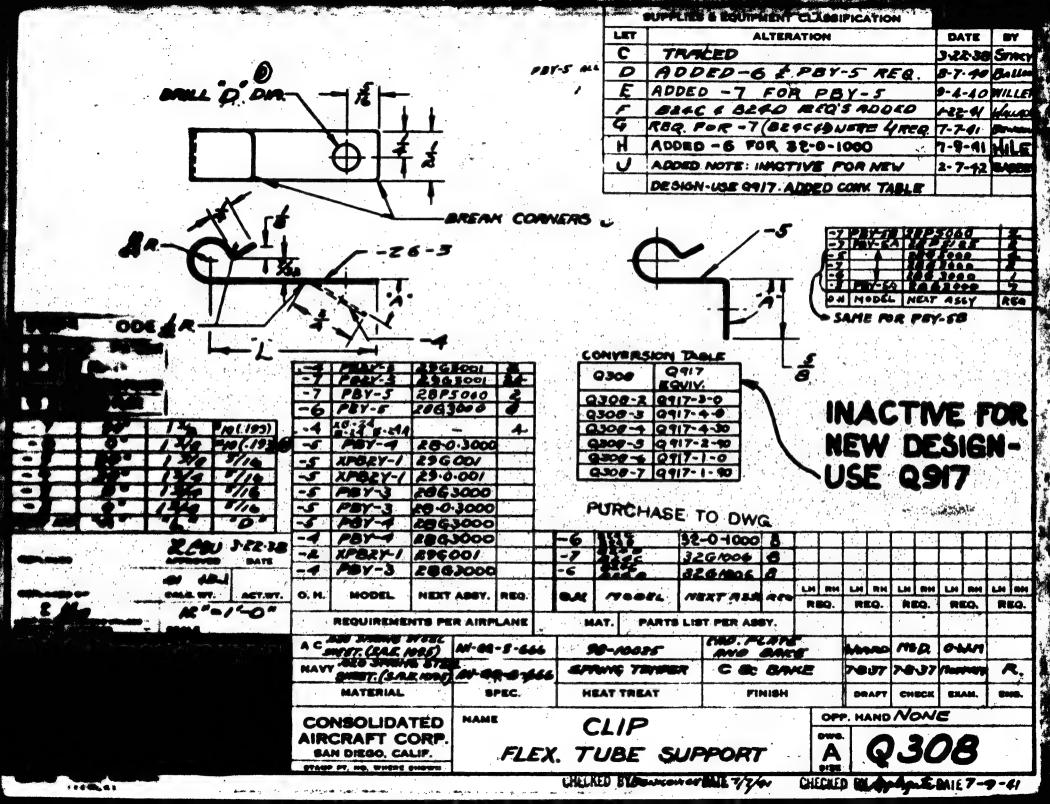
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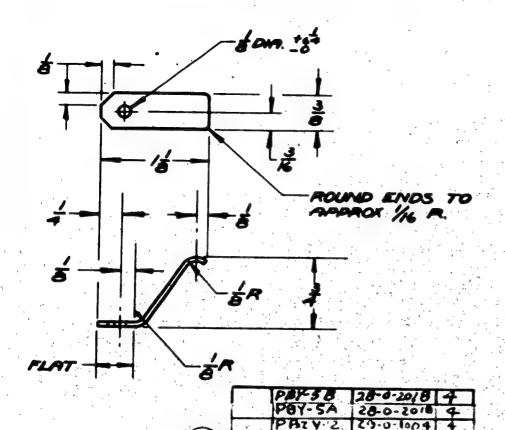






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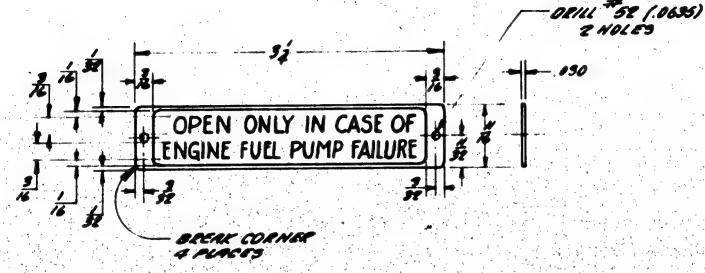
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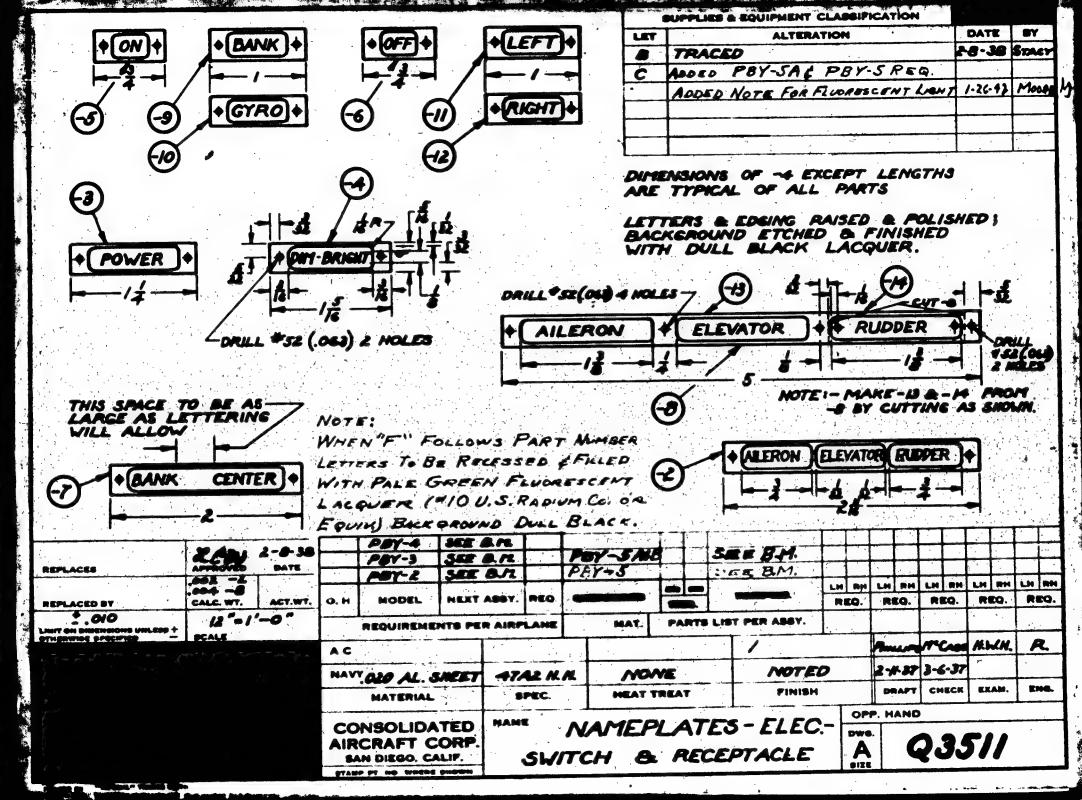
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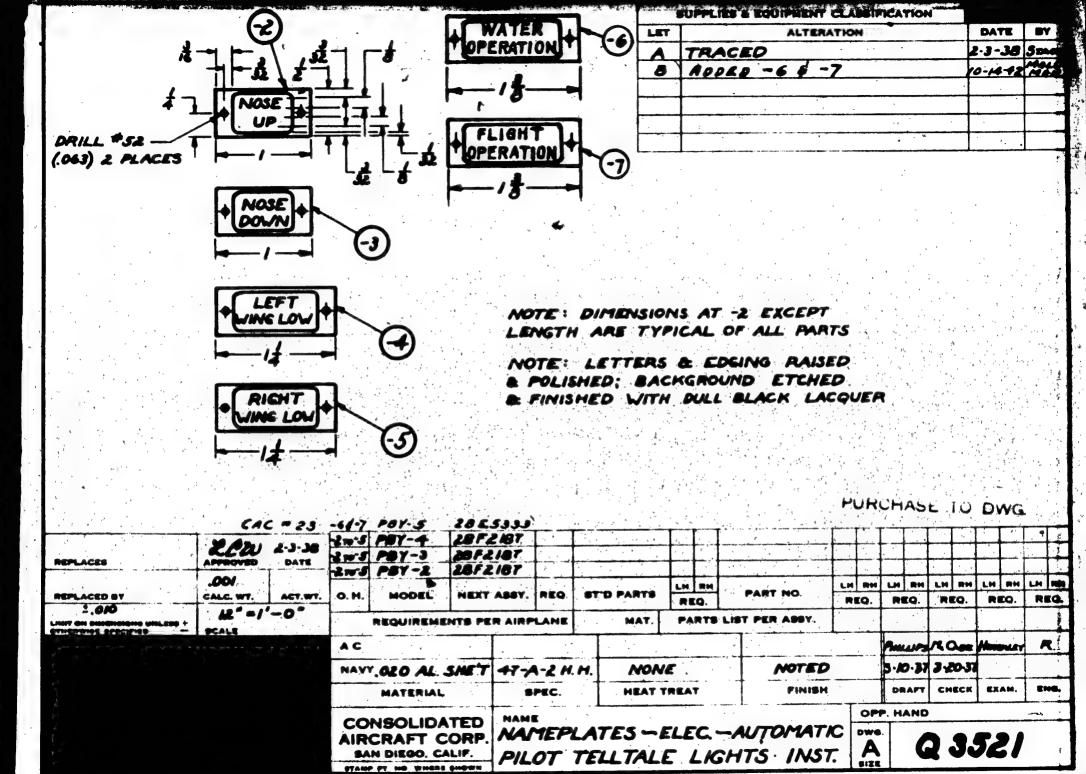
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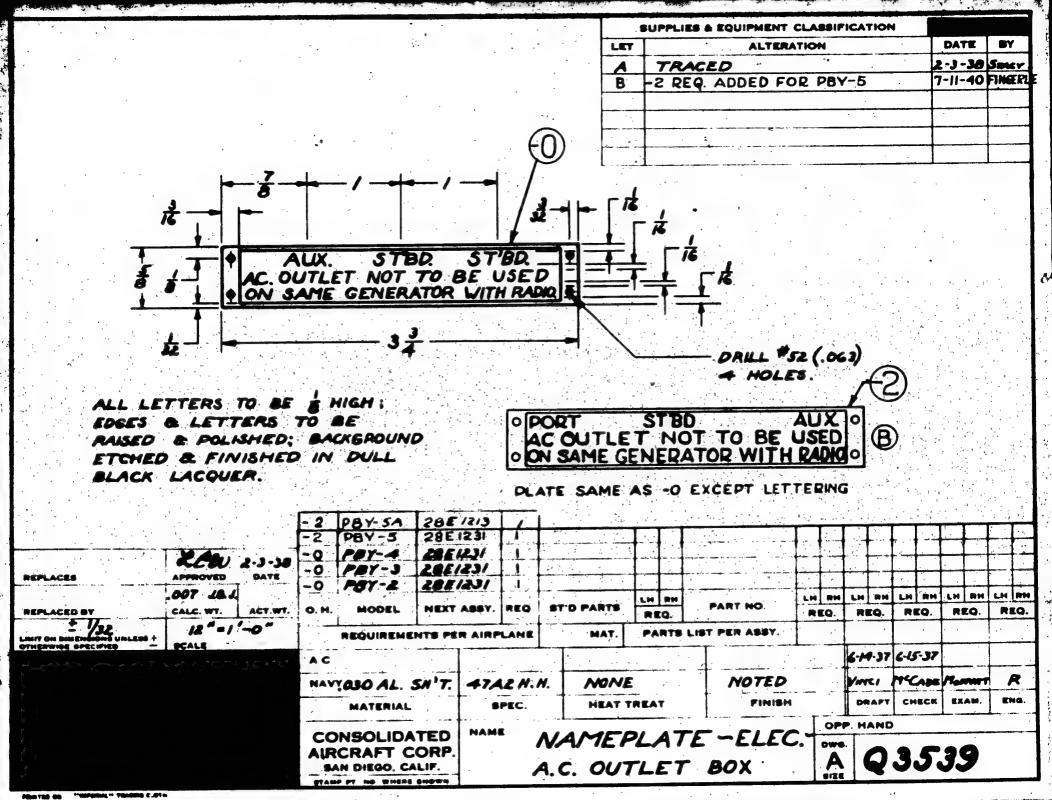
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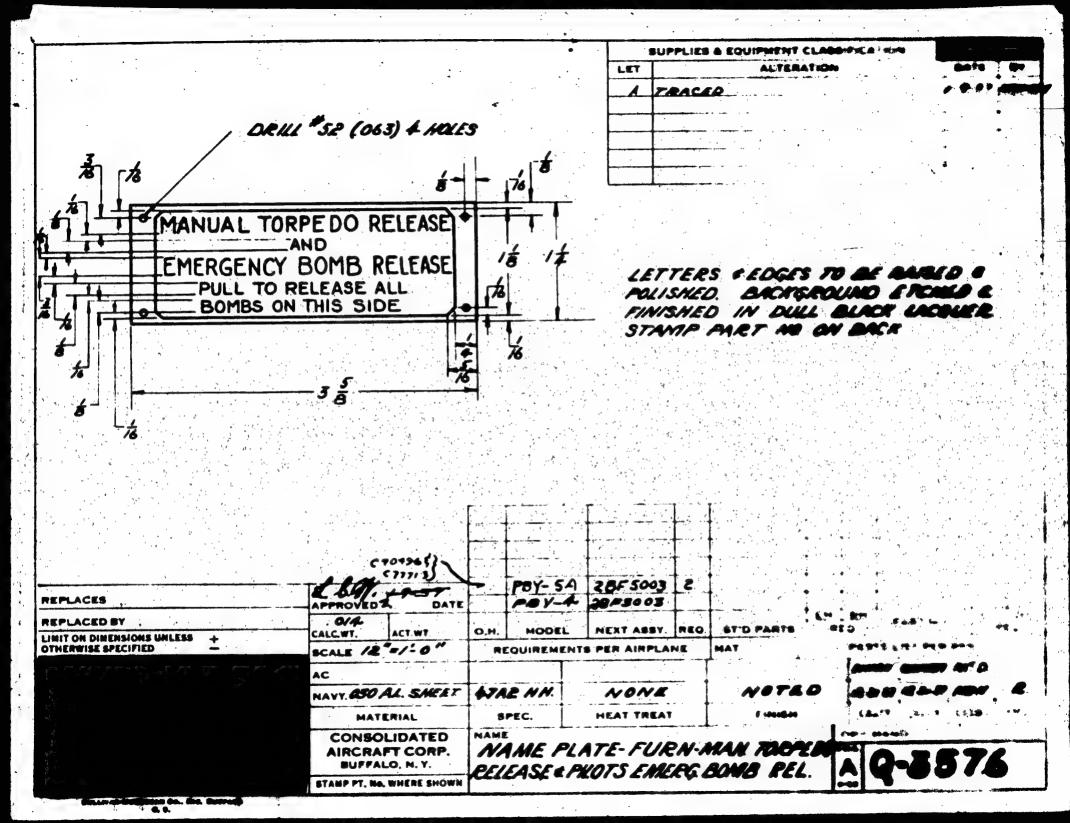
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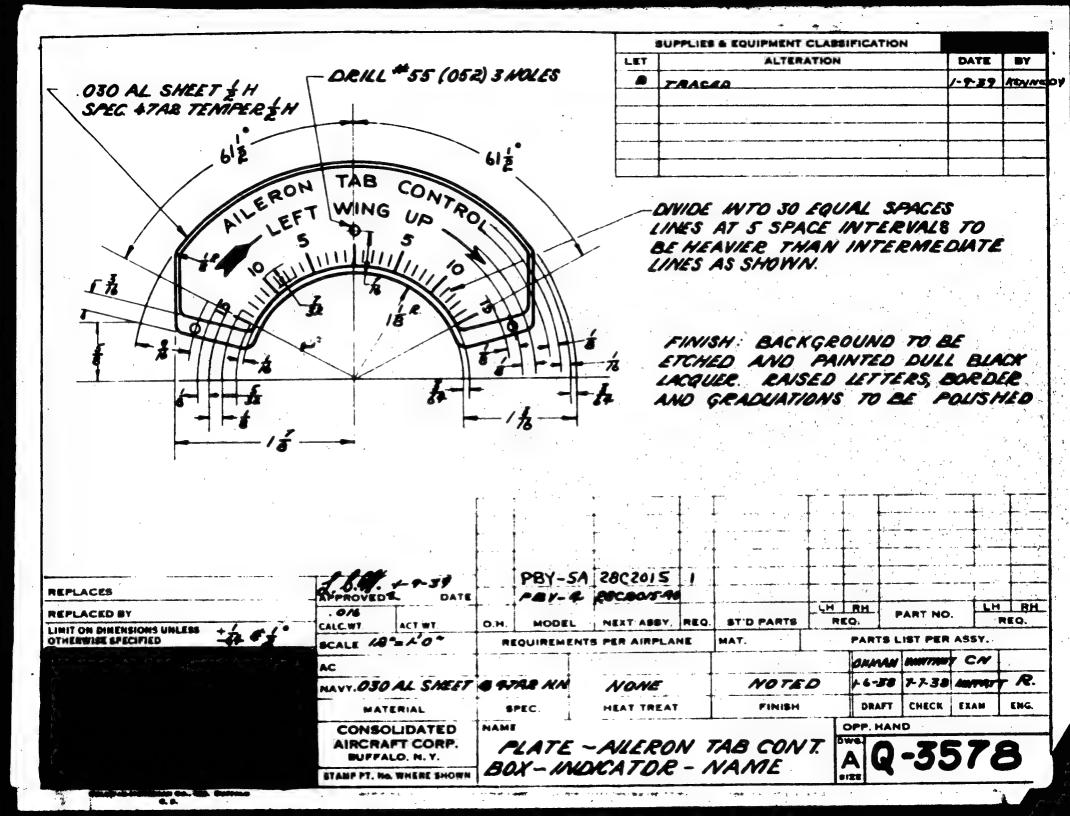


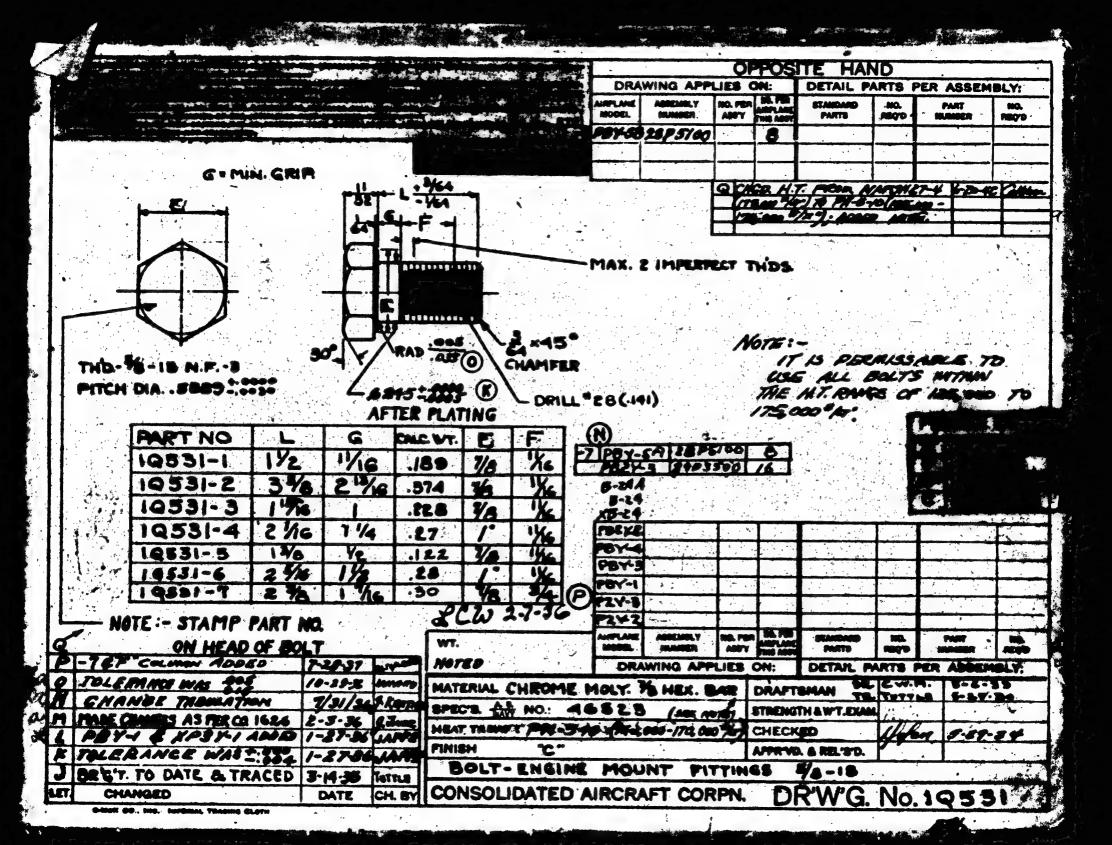


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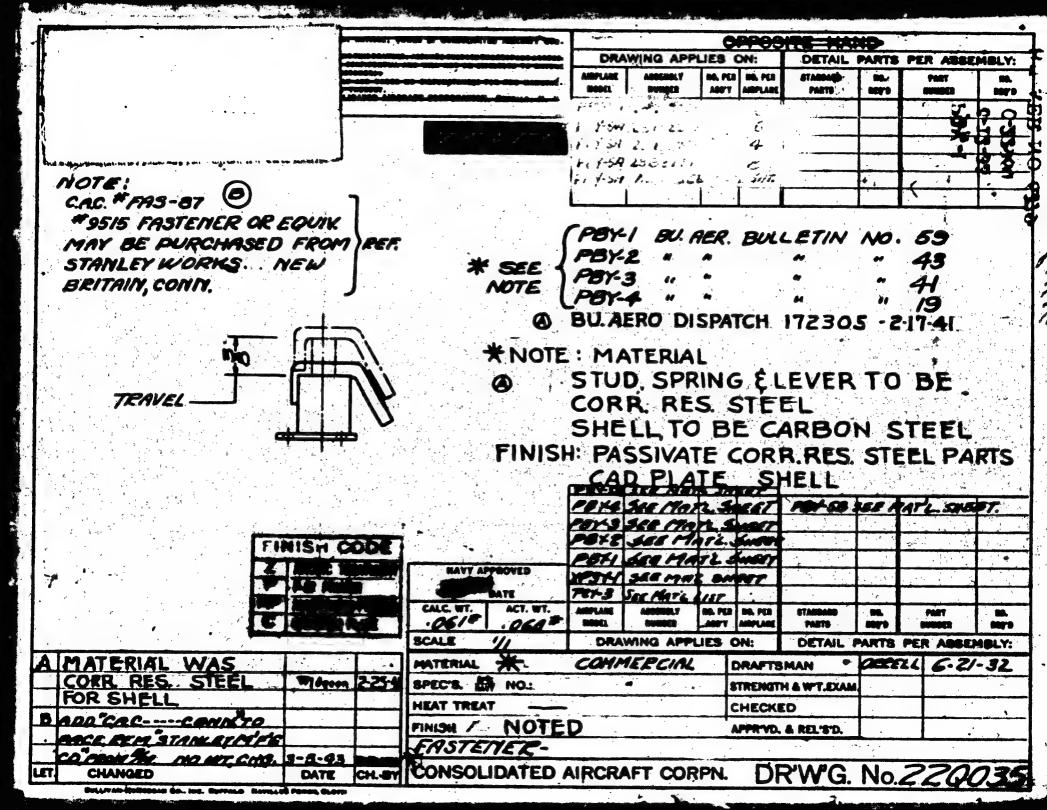
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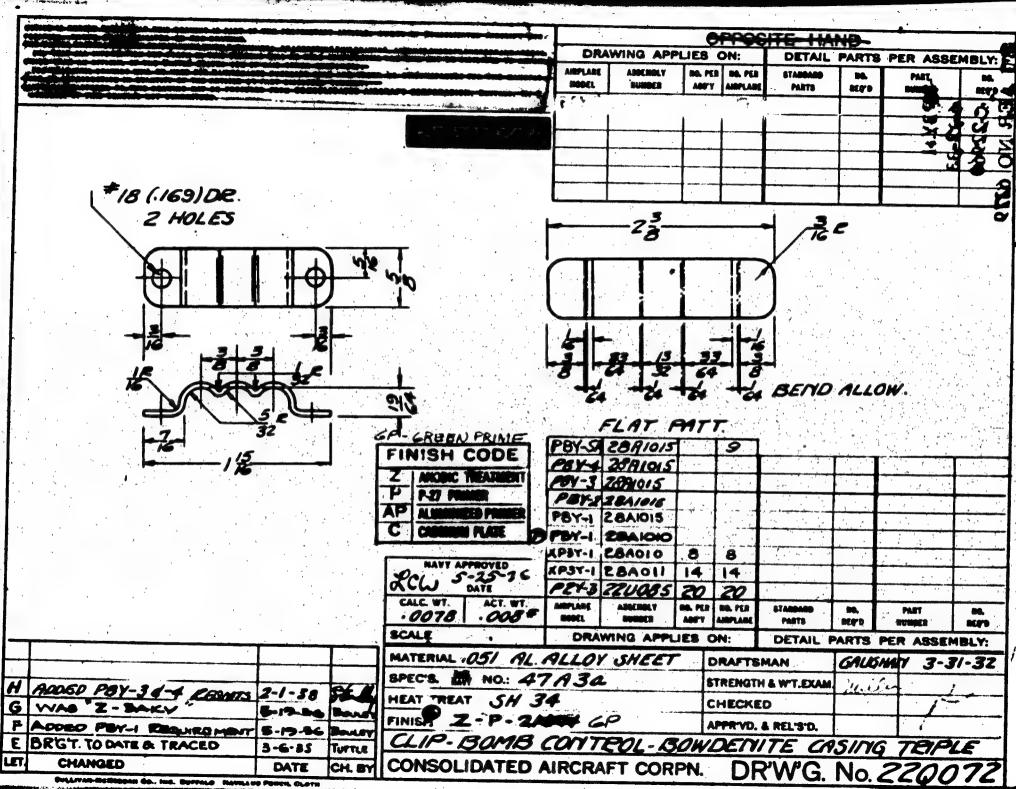
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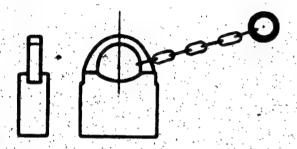
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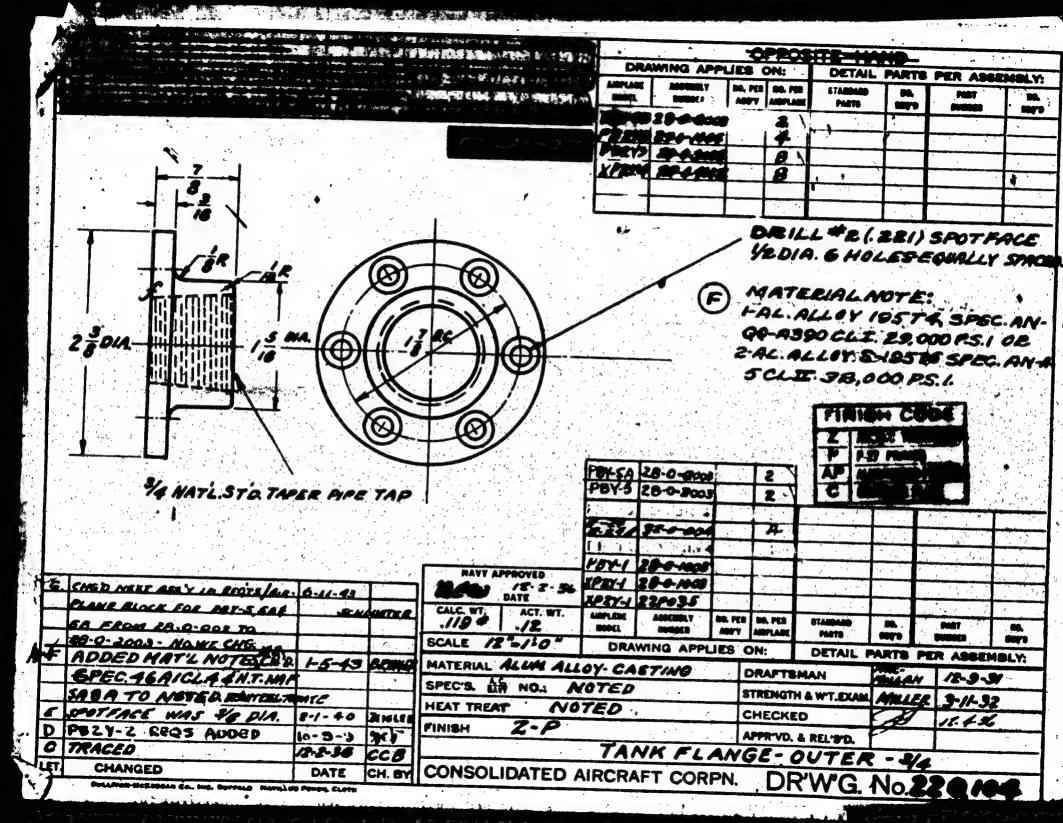
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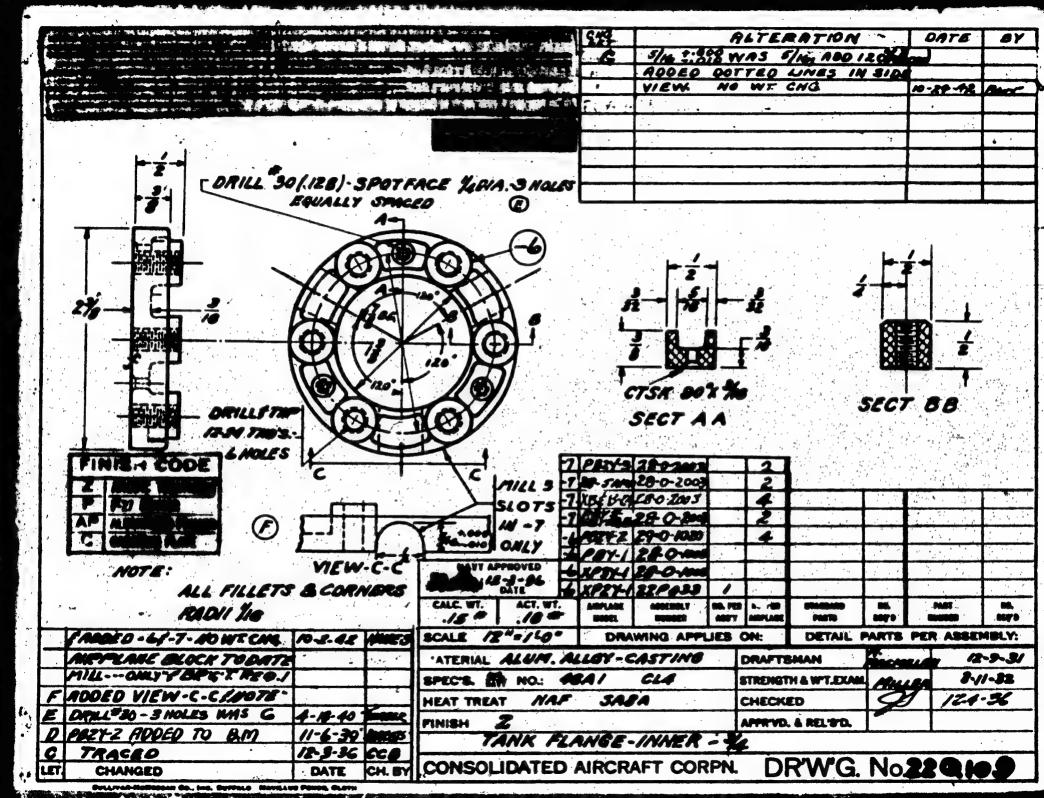
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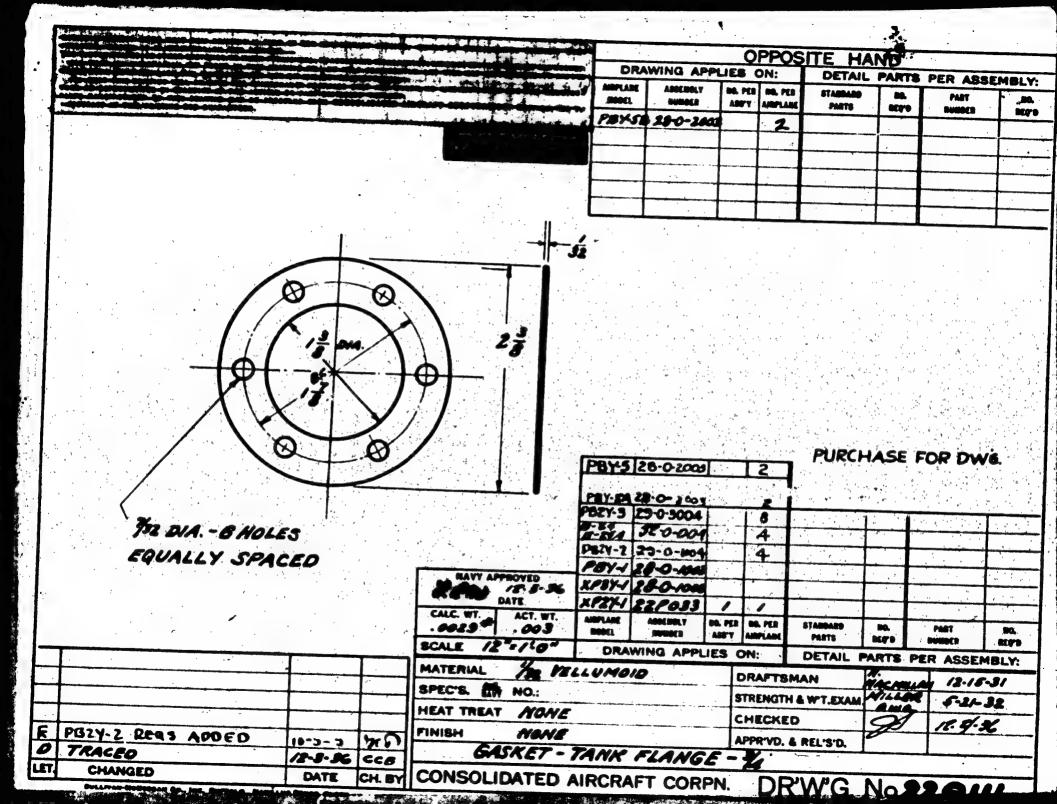
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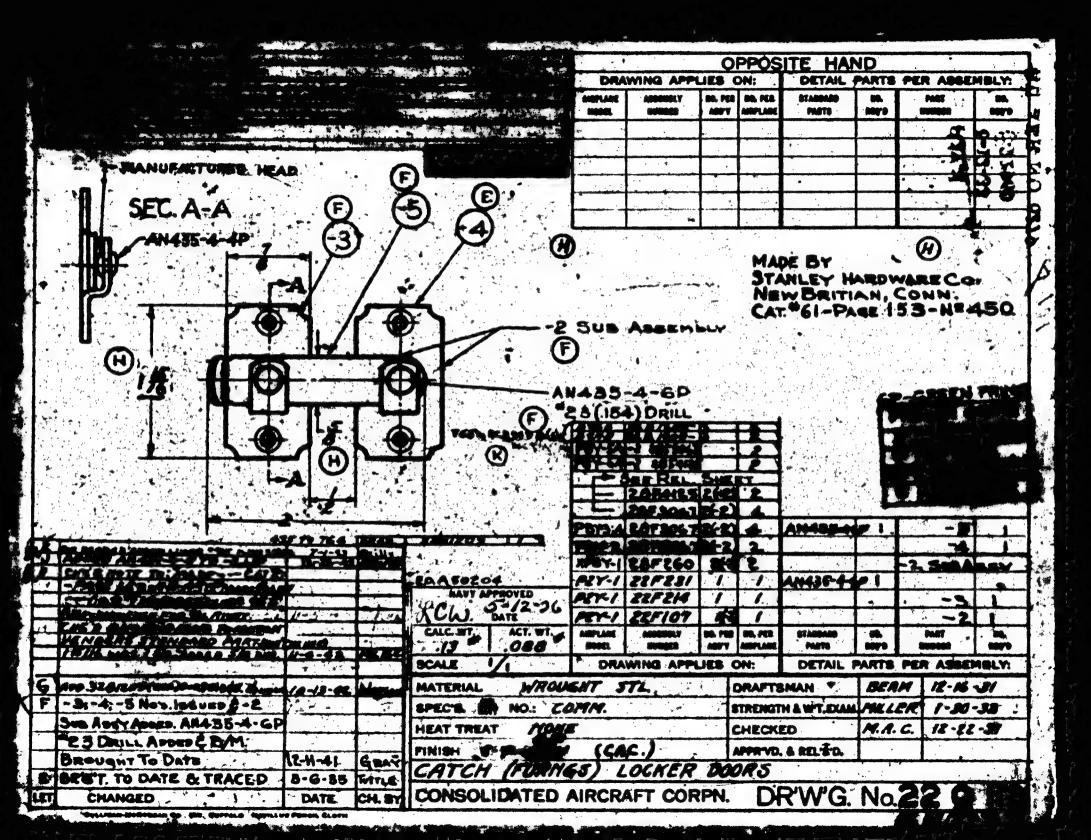
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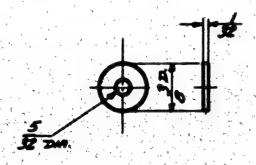




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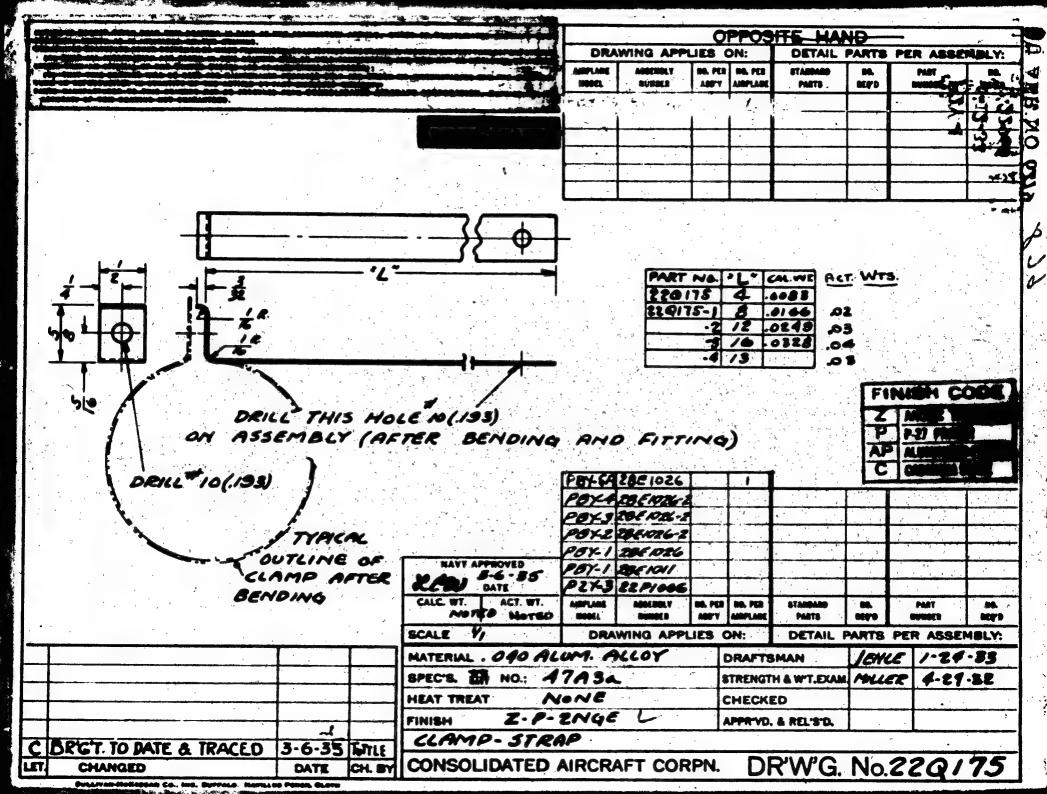
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CONSOLIDATED AIRCRAFT CORPN.

DR'W'G. No.220136



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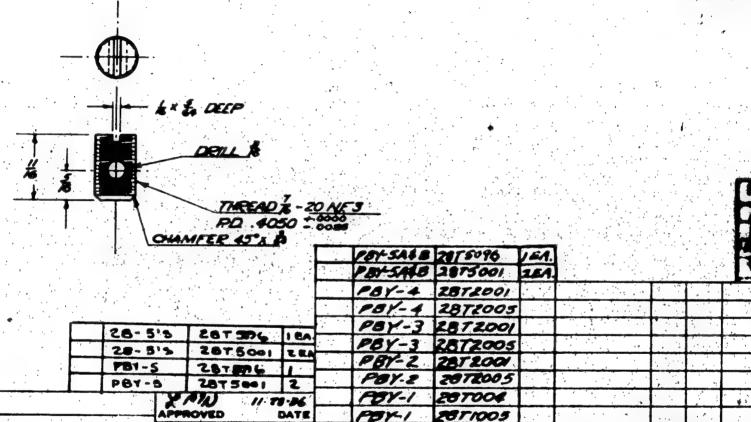
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MI-905-684

SPEC.

CONSOLIDATED SAIRCRAFT CORP.
BUFFALO, N. Y.

NAVYCHE MOLY ST.

CALC.WT.

SCALE /2" -/"

± 00 \$ 50

STUD-SHAFT-TAIL
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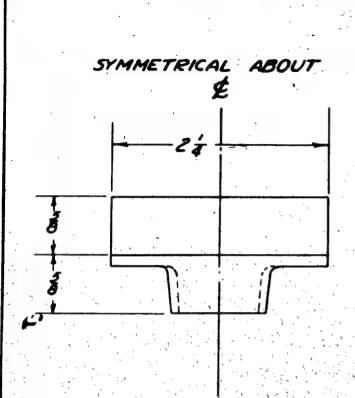
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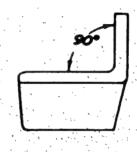
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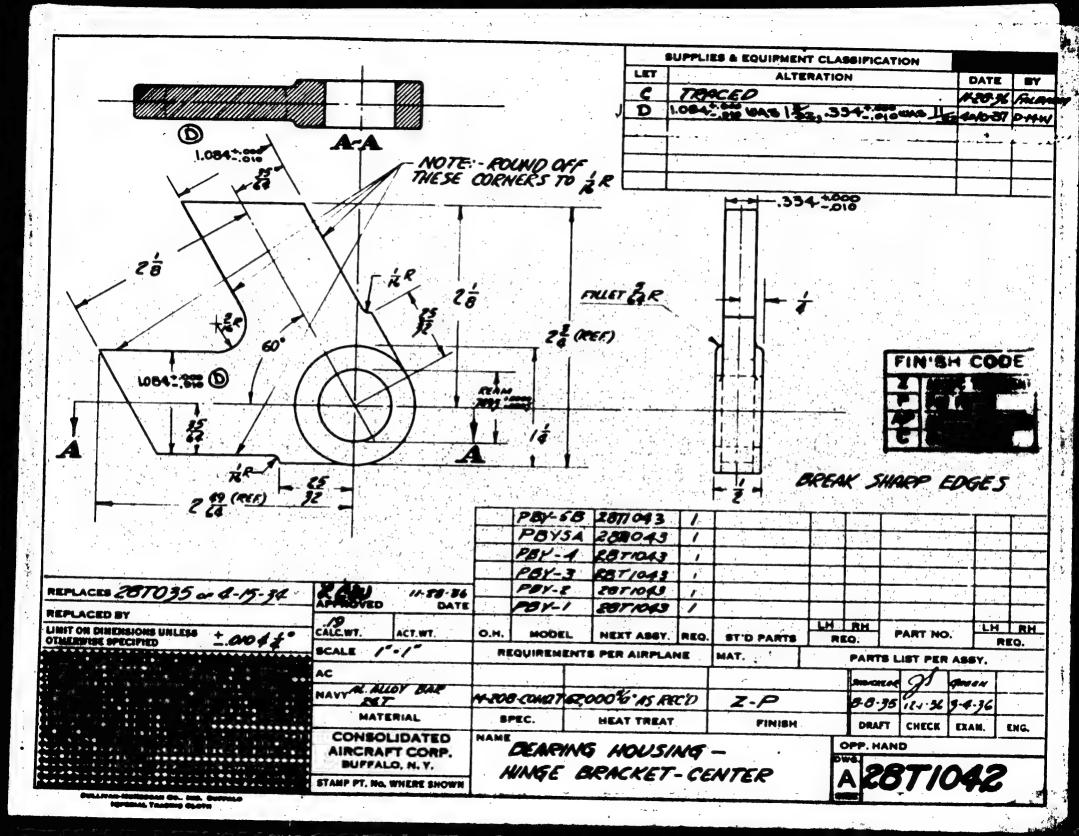
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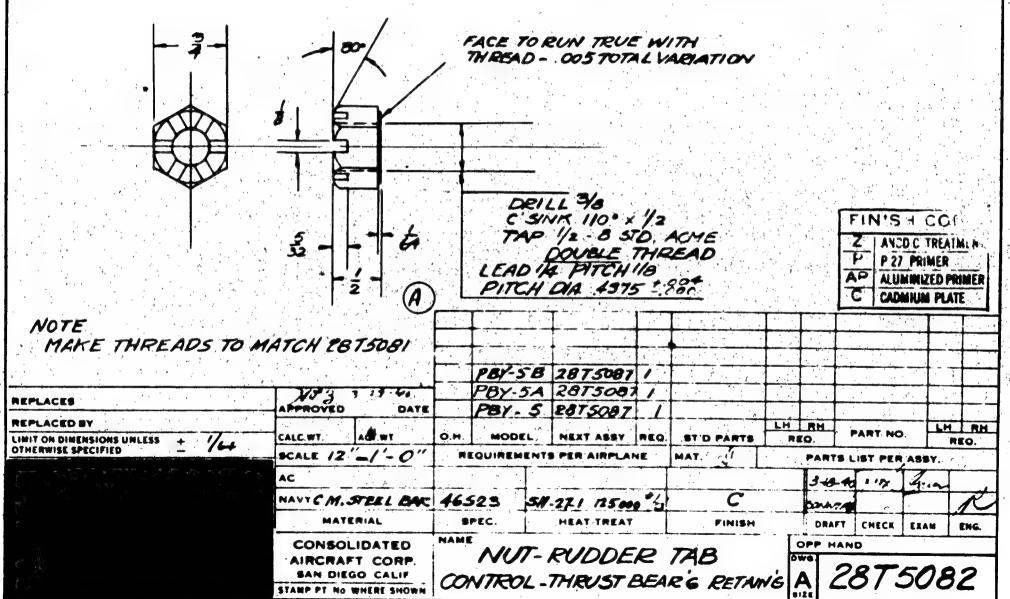
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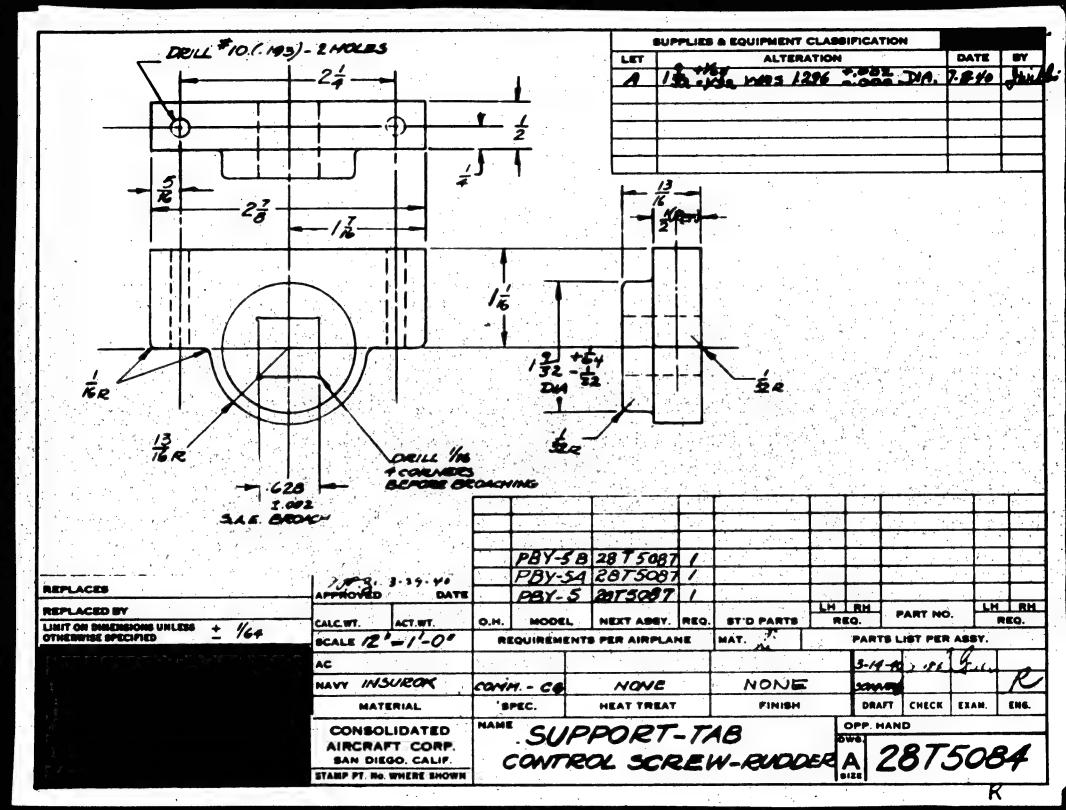


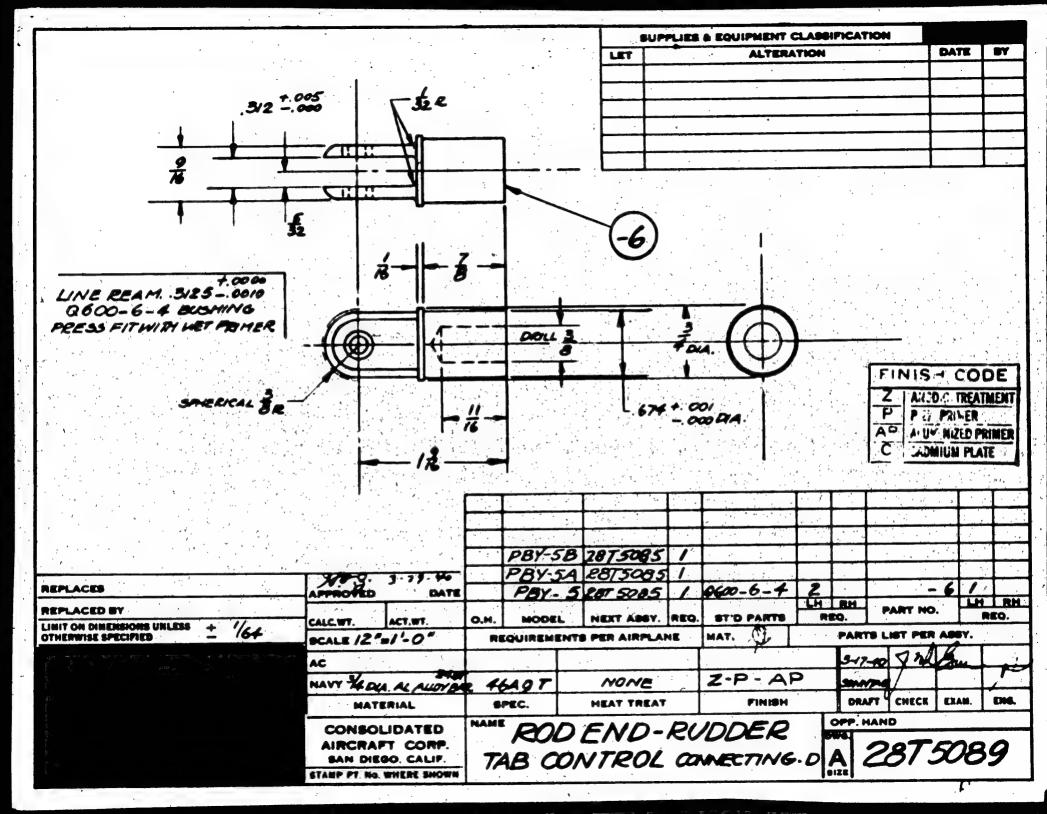
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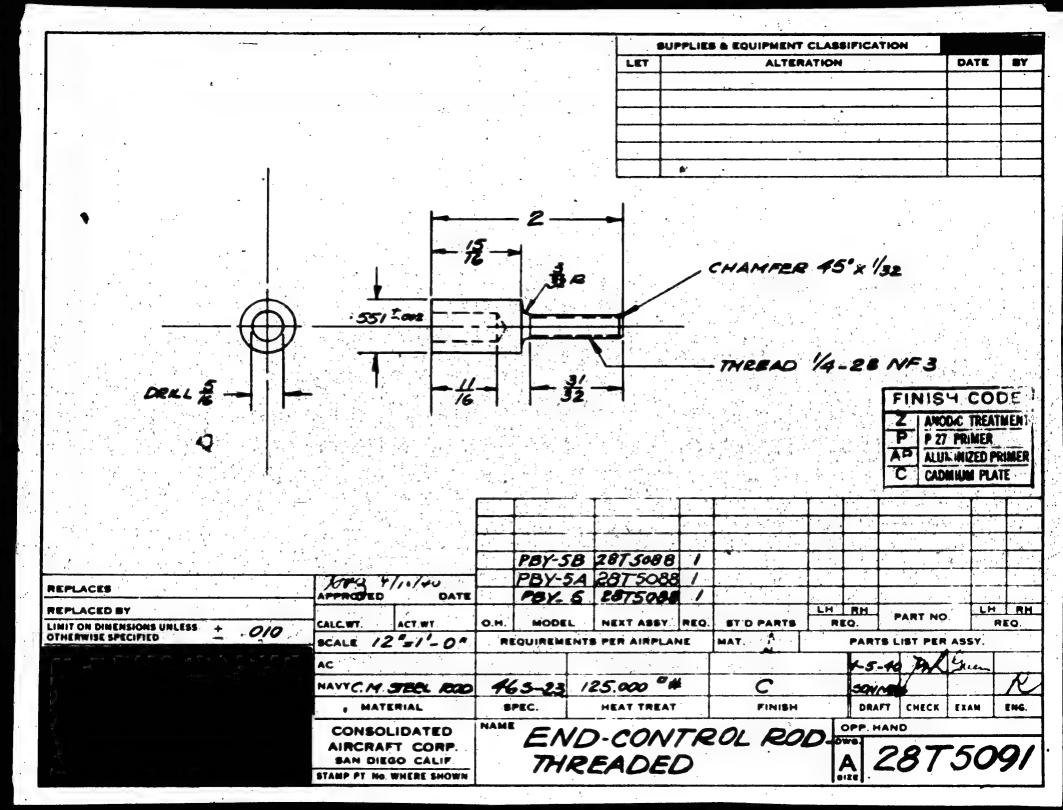
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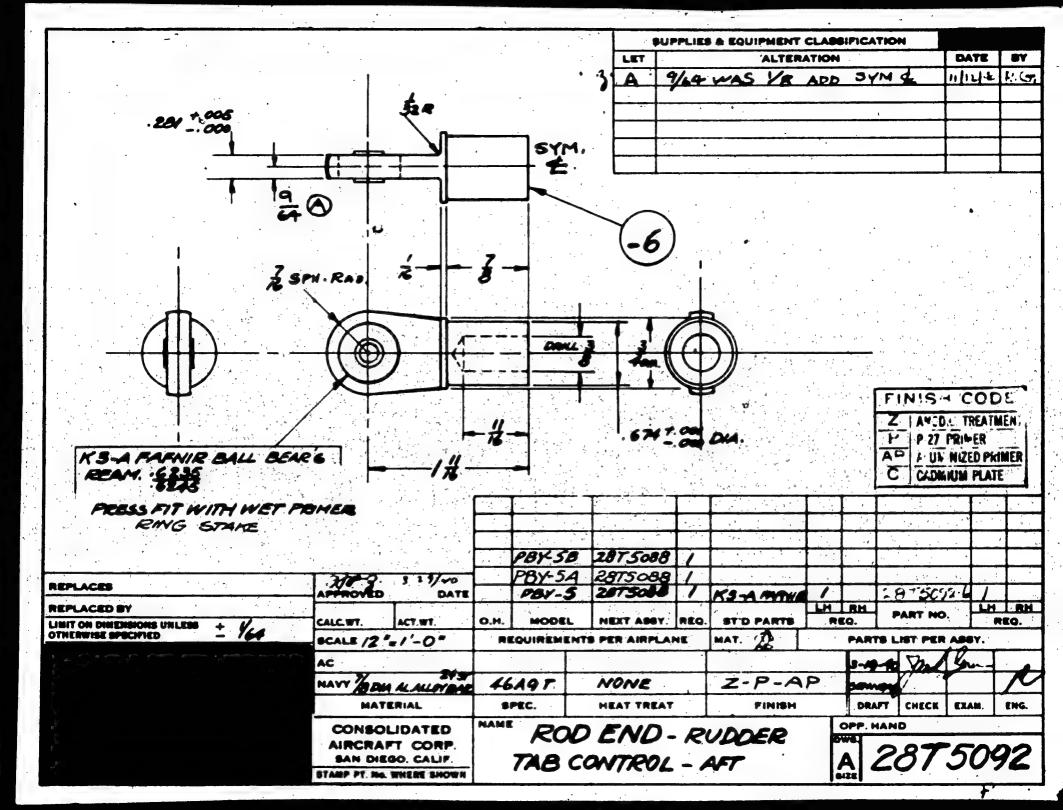


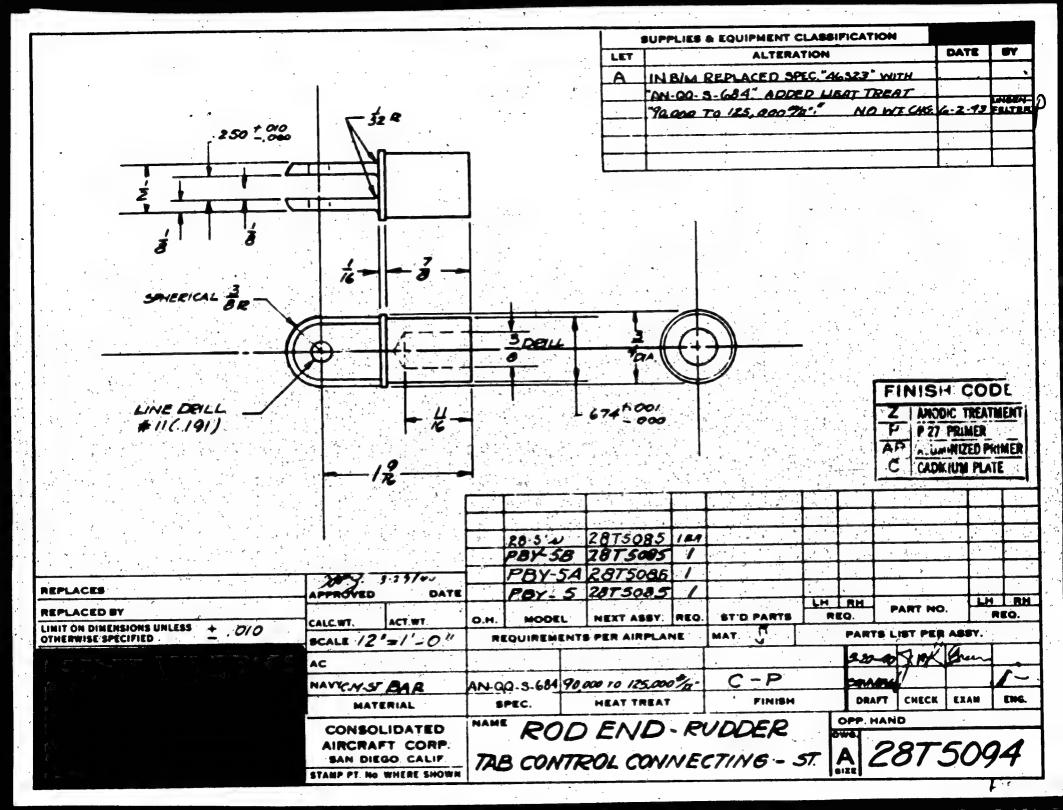


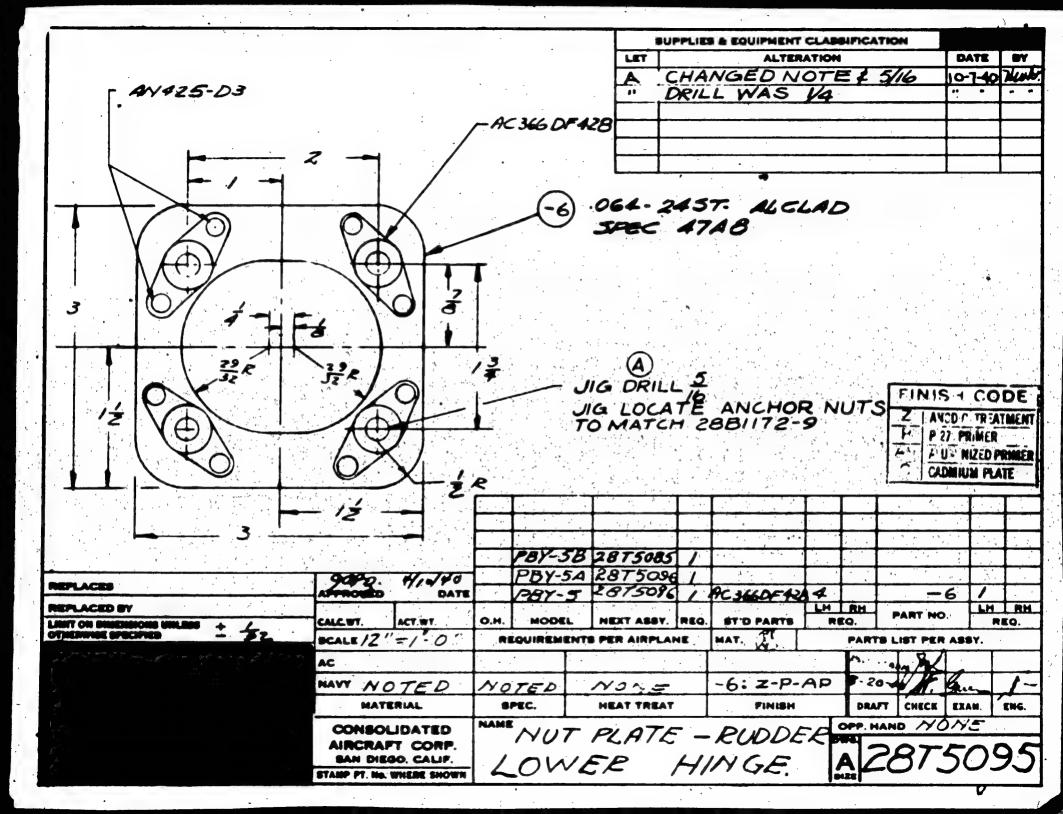


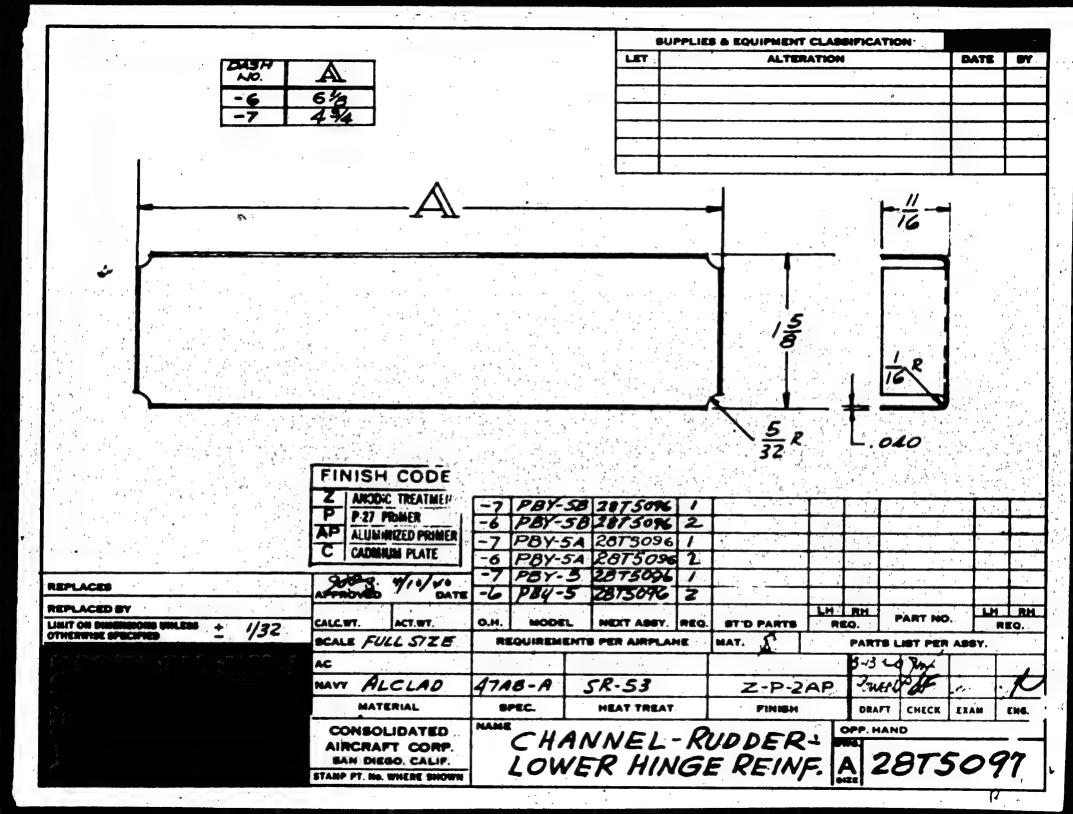
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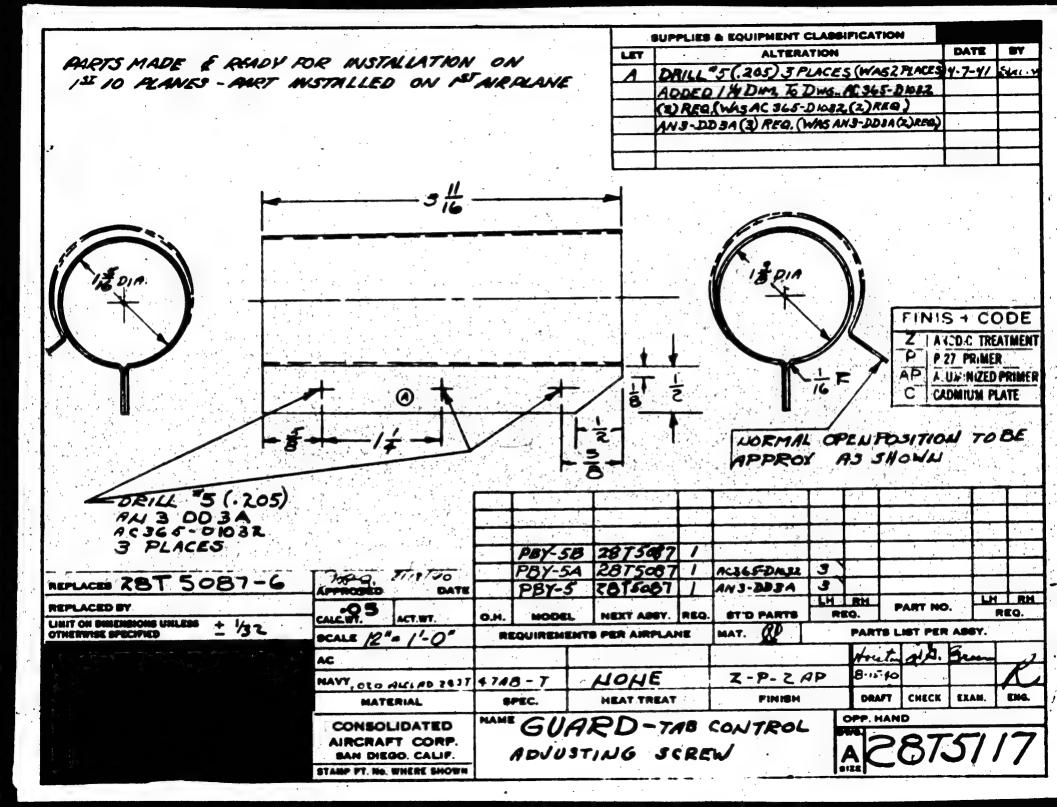
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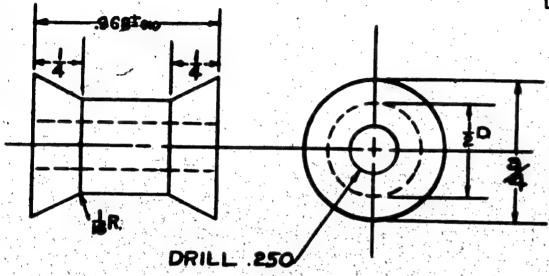
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	SUPPLIES & EQUIPMENT CLASSIFICATION		
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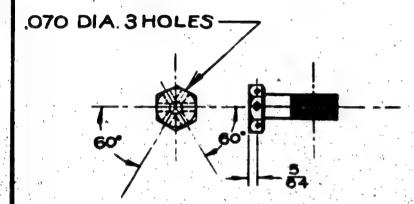
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CONSOLIDATED

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OPP. HAND NONE

APPROVED FOR

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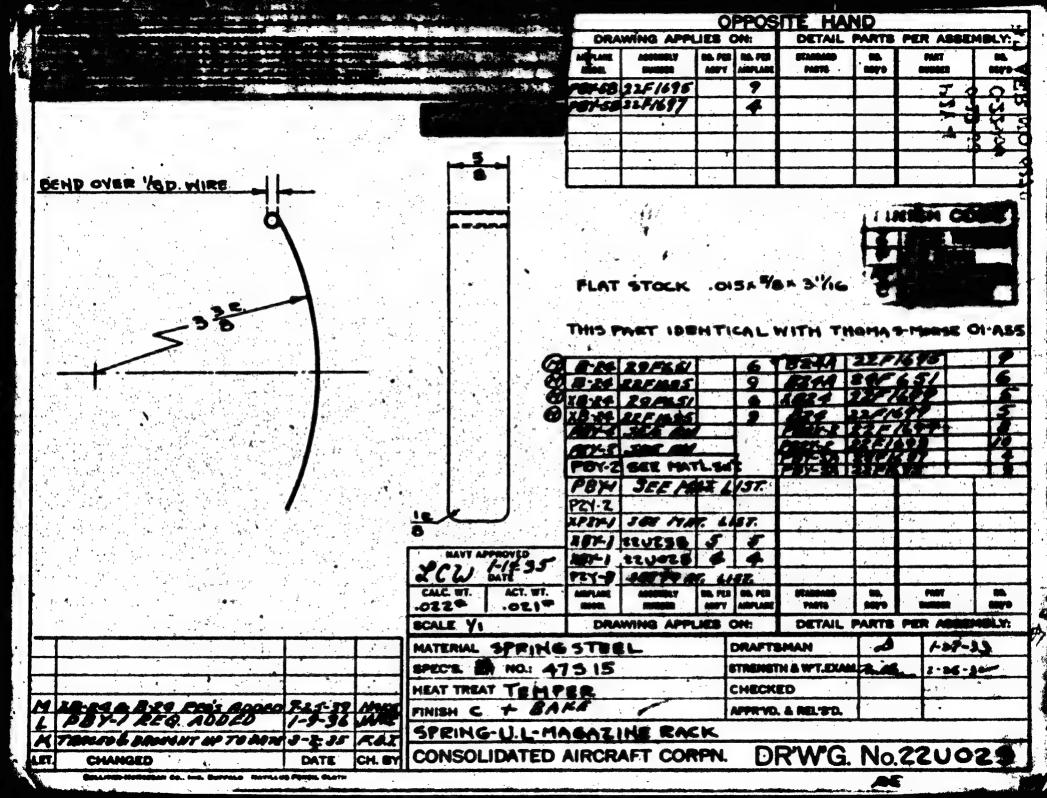
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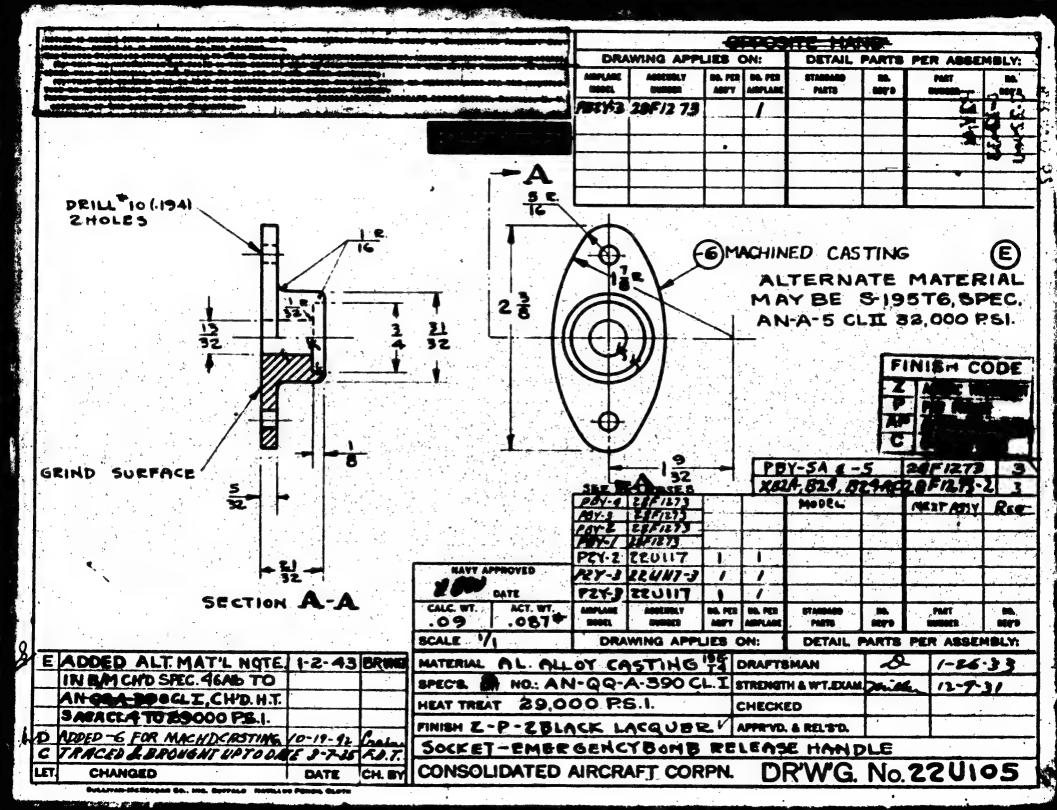
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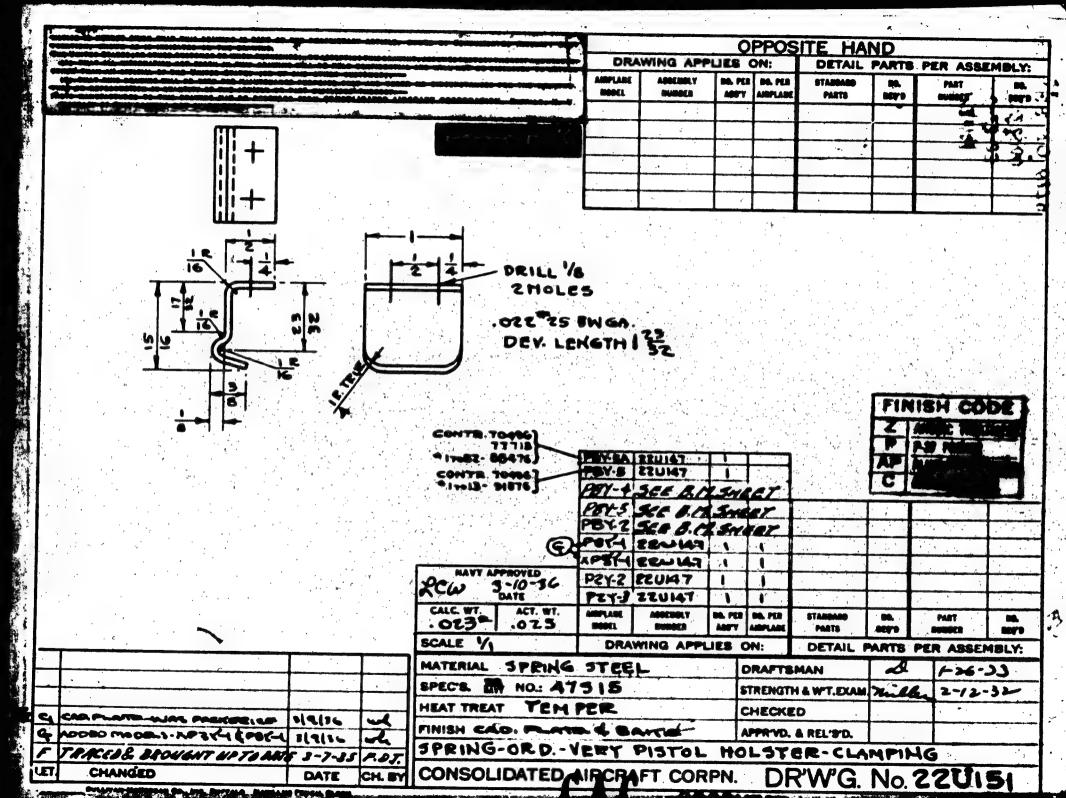
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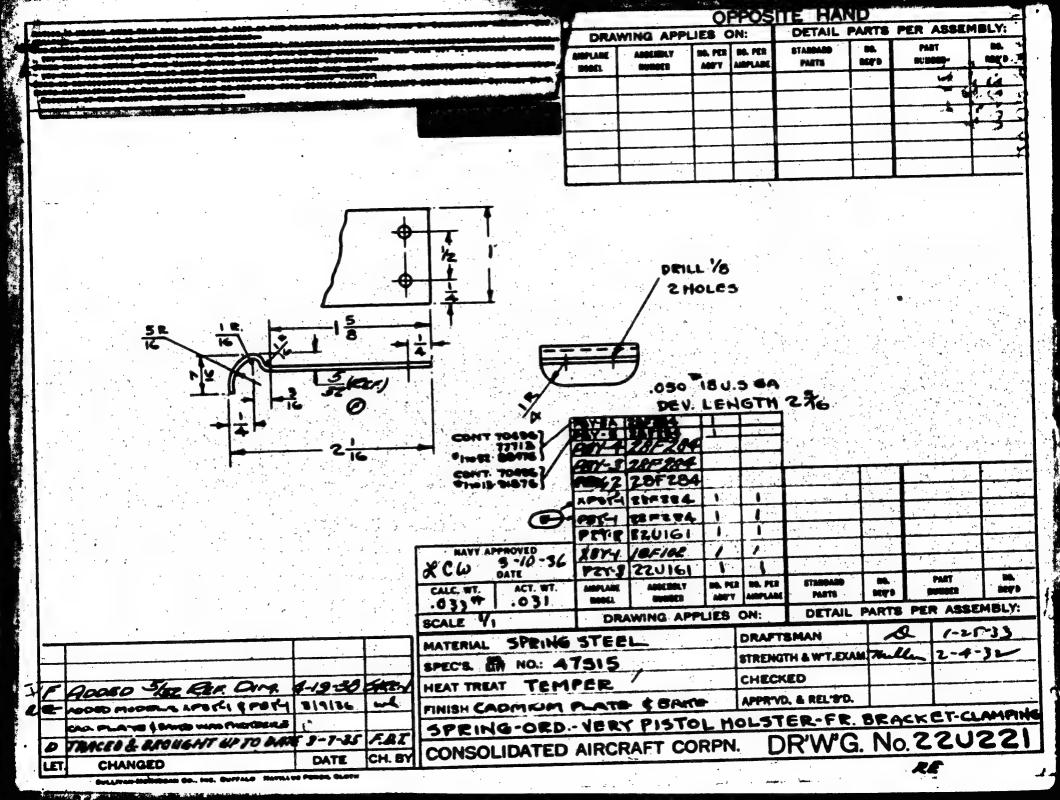


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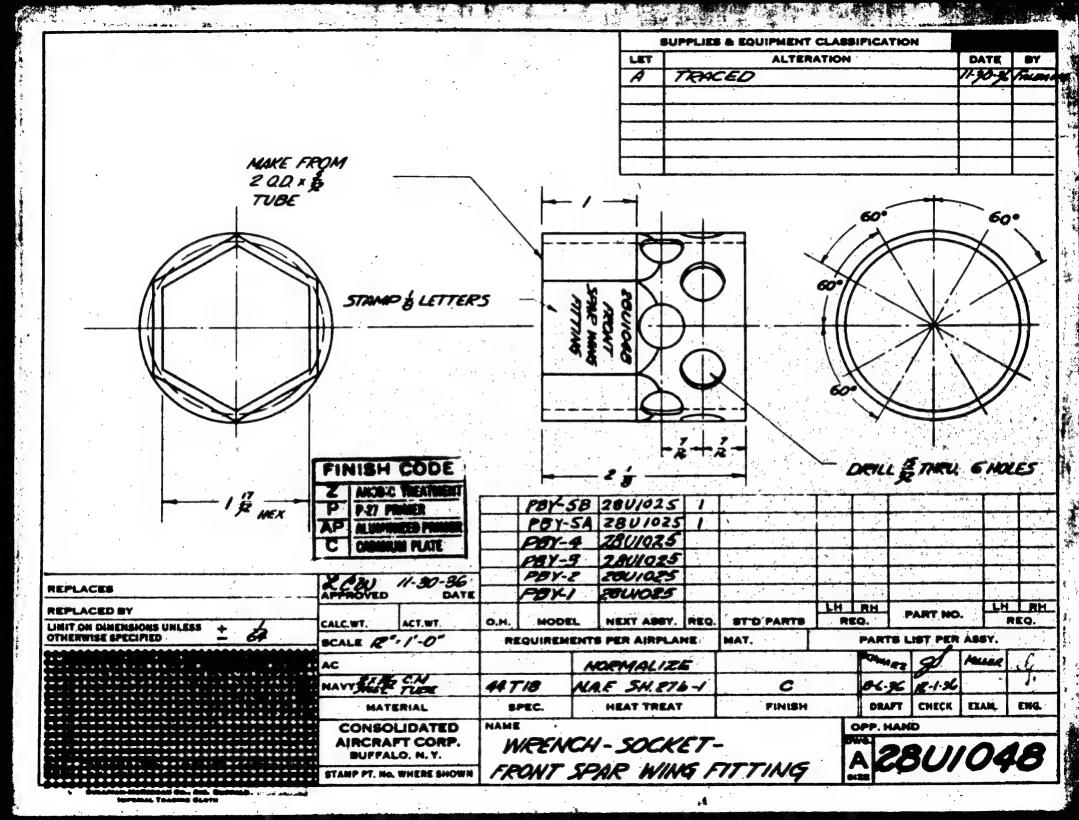
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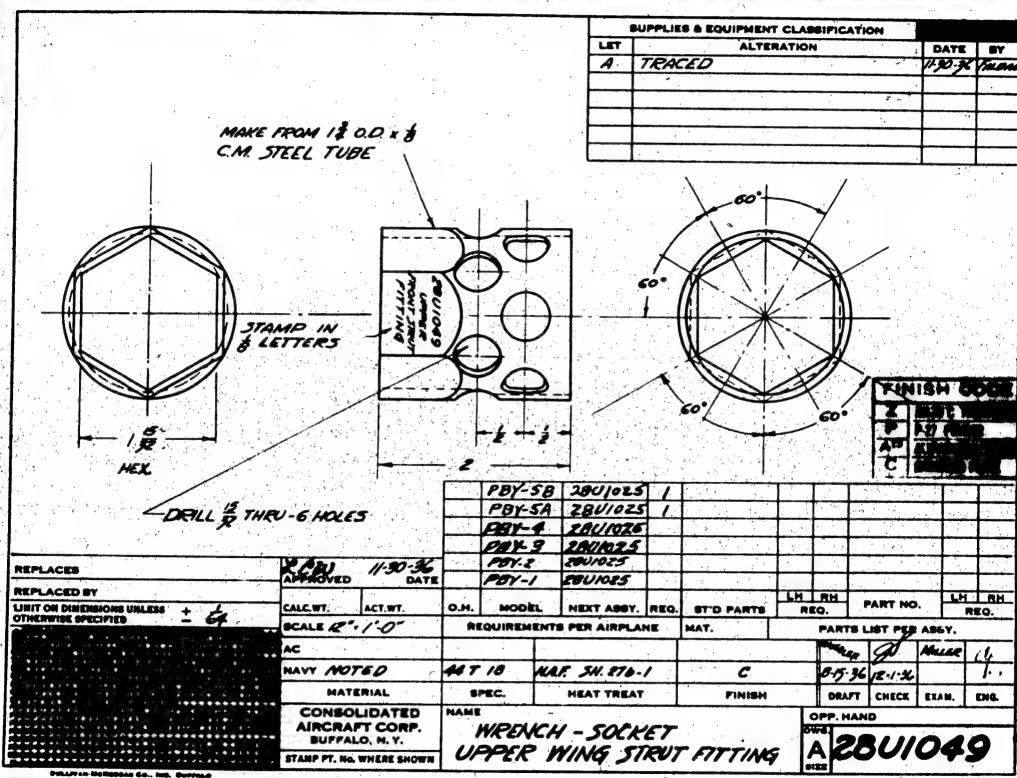


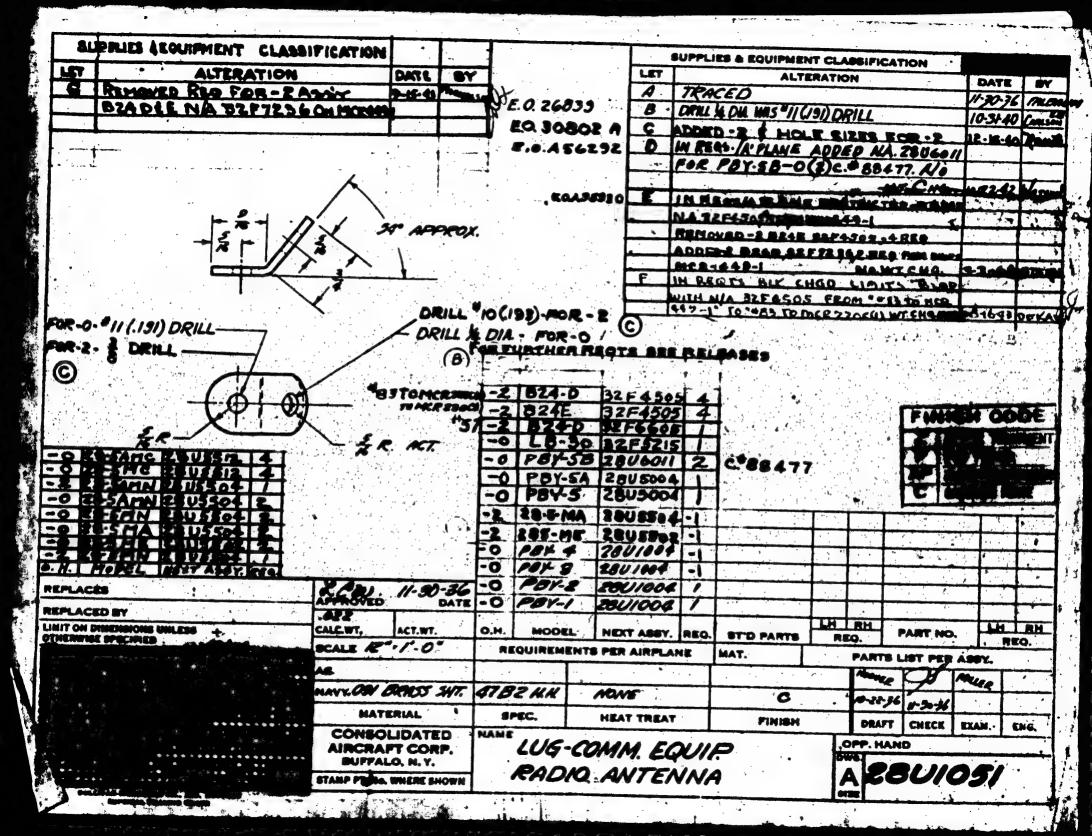


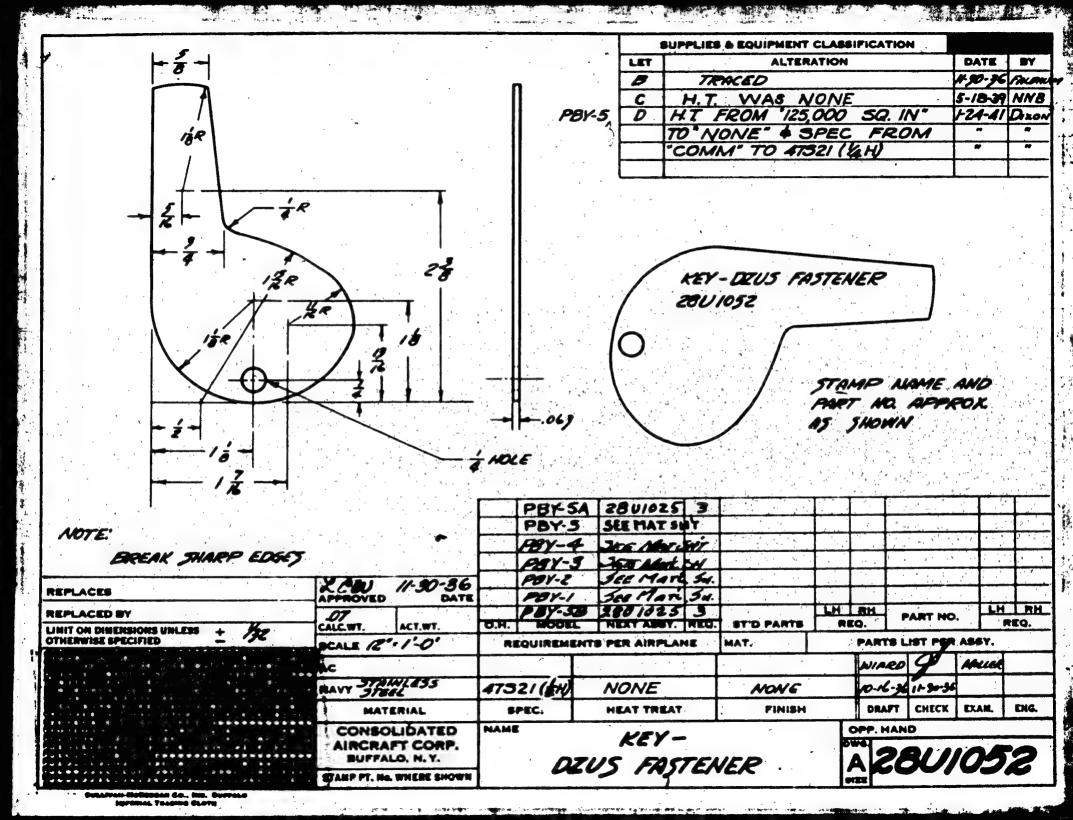


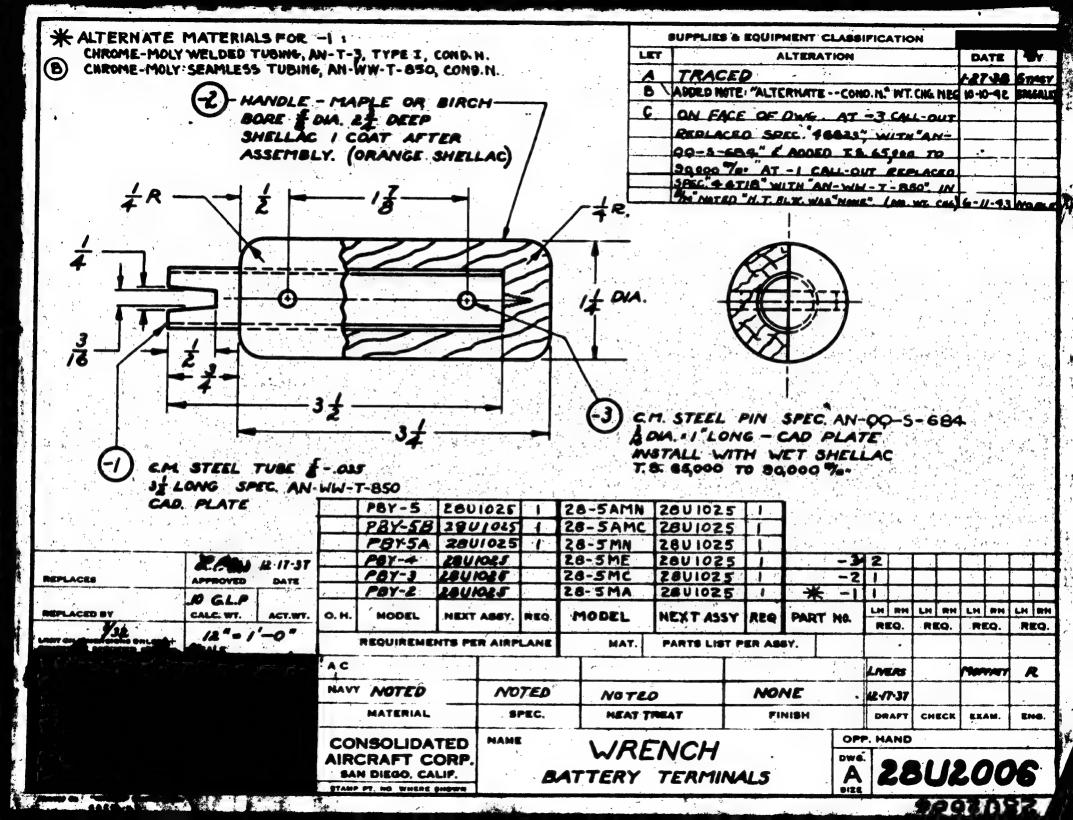
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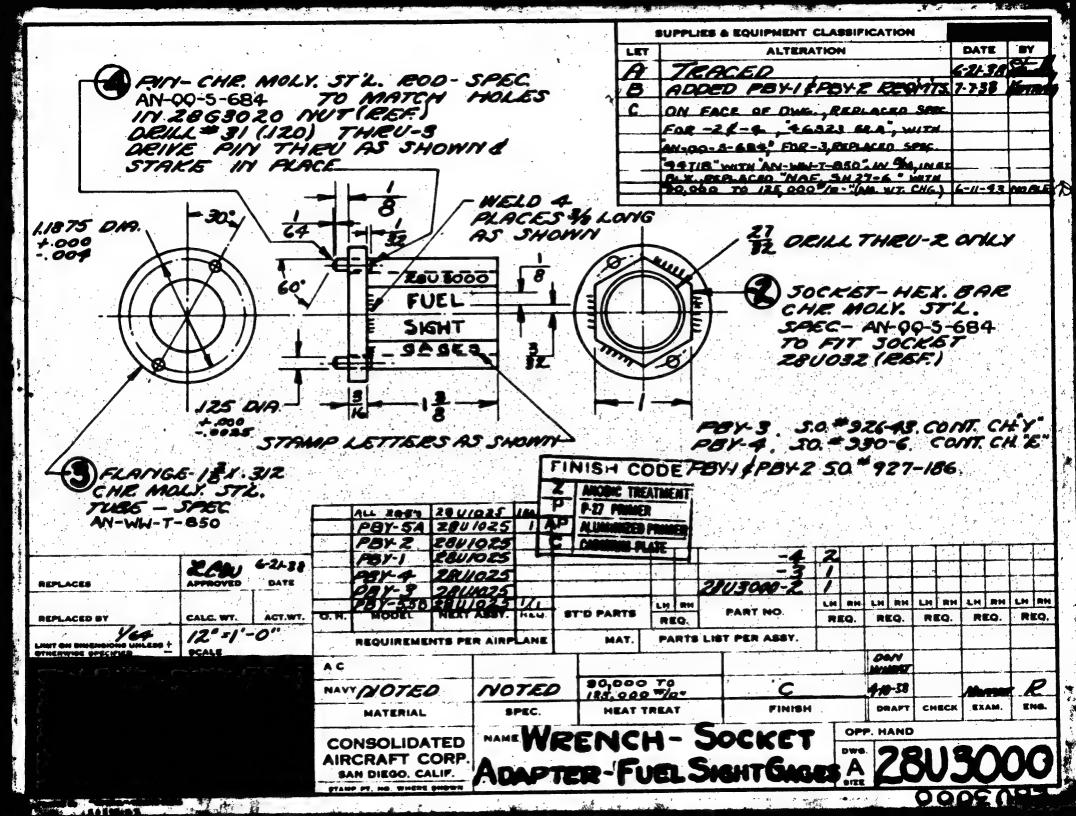


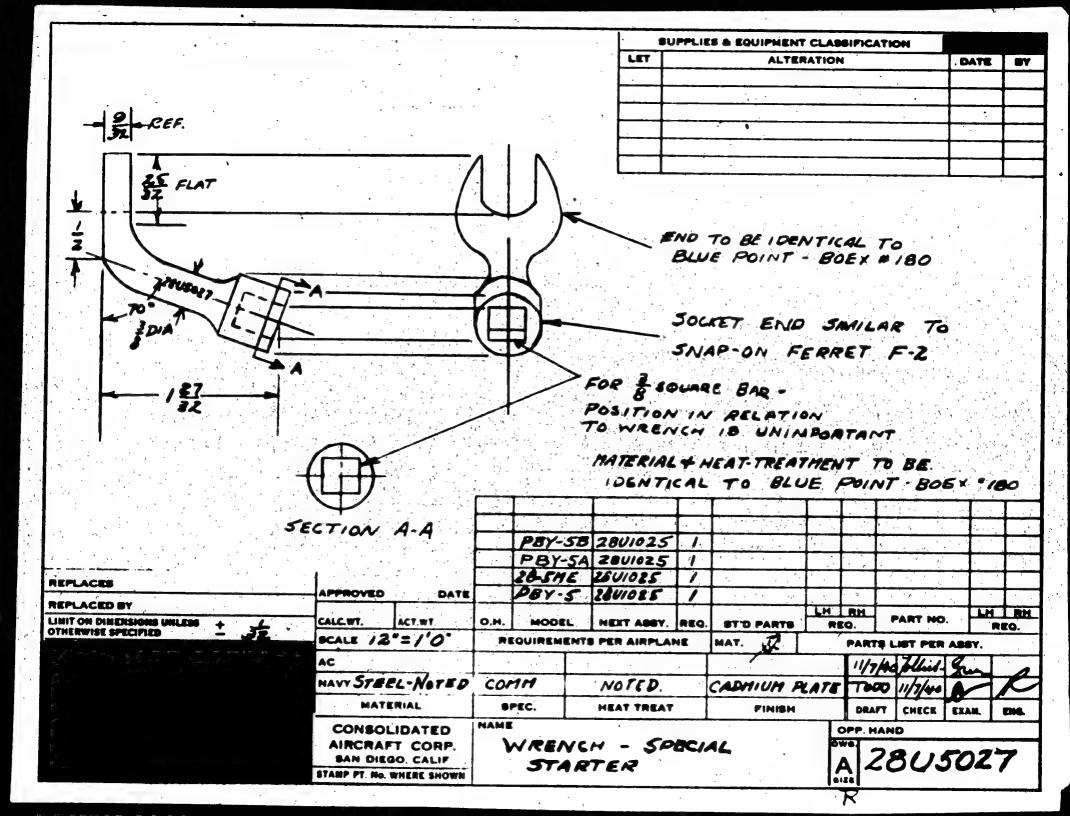


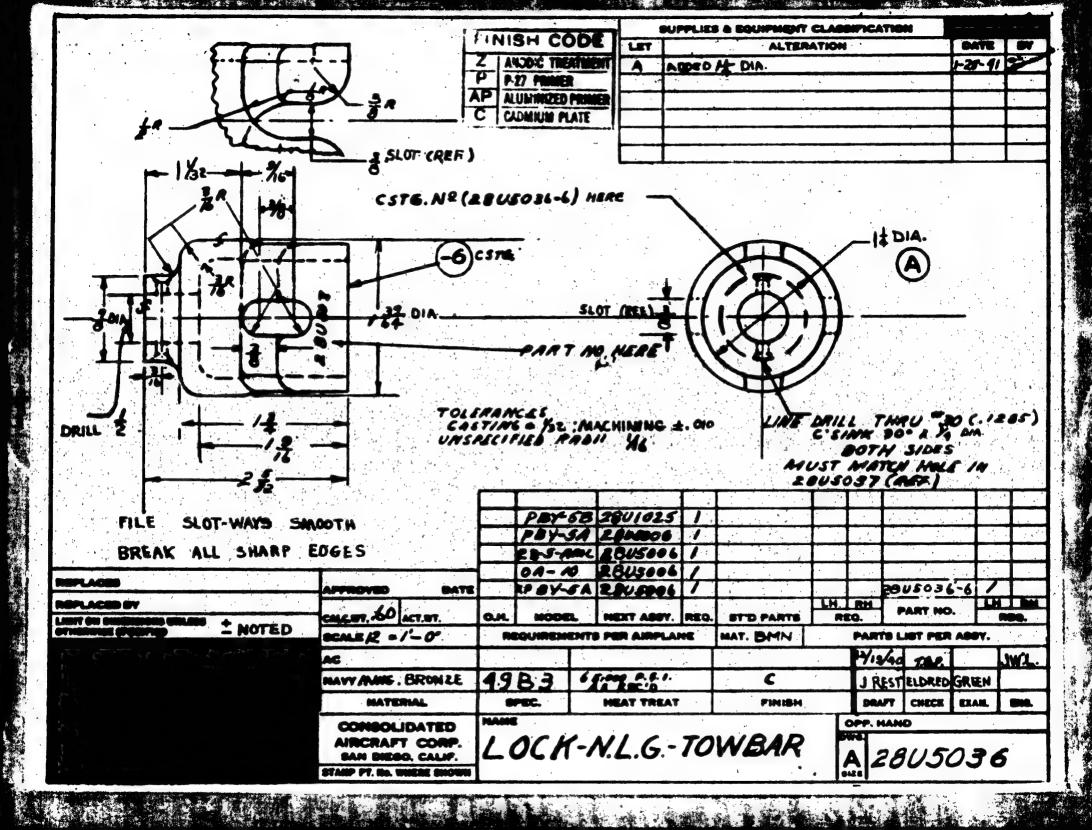




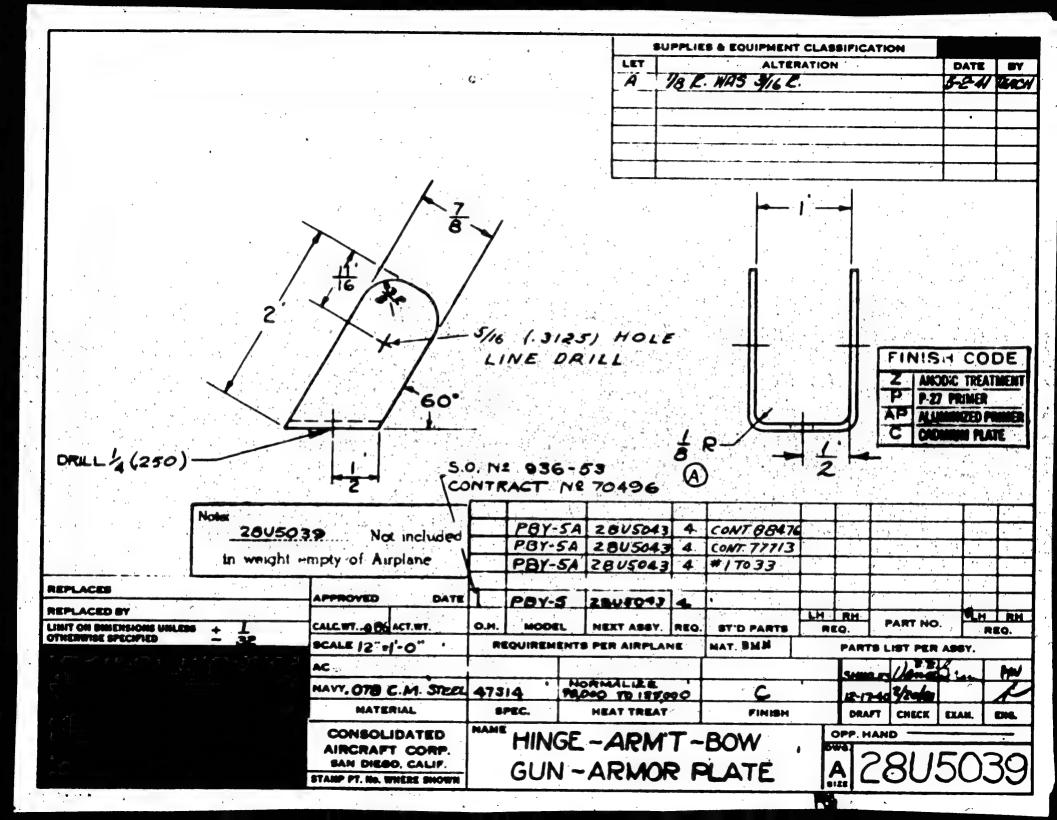


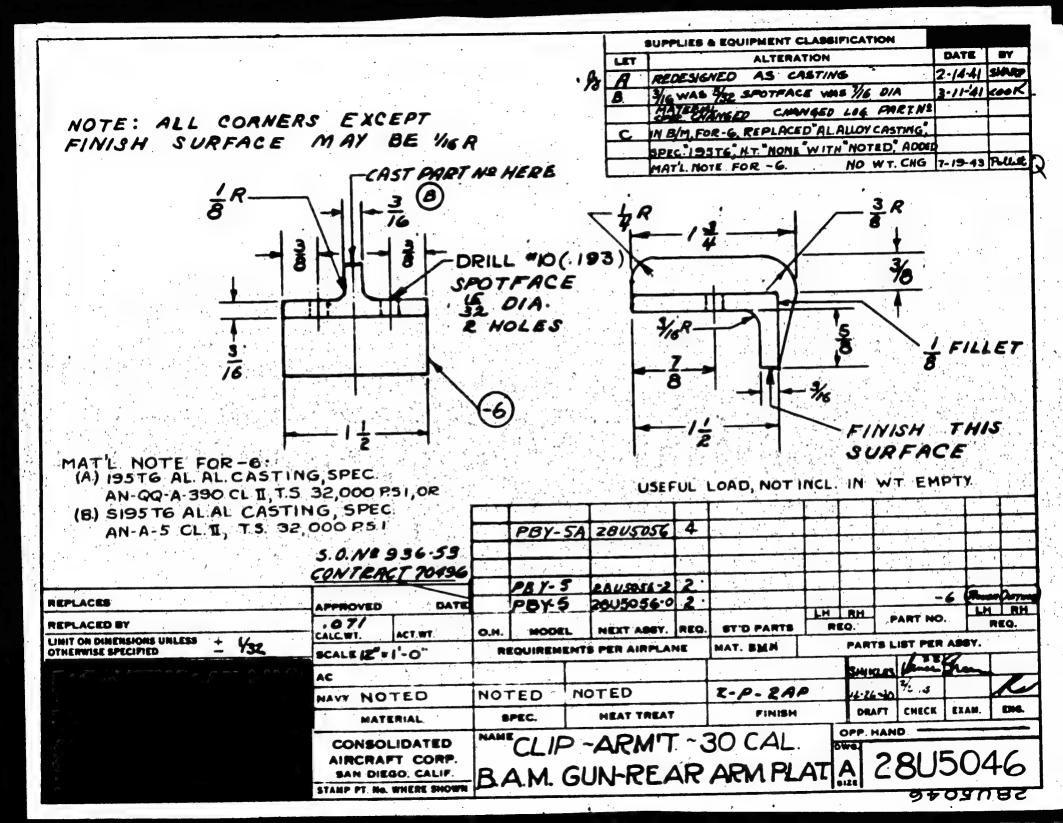






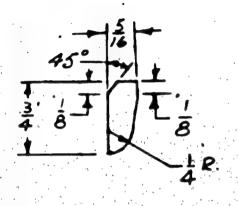
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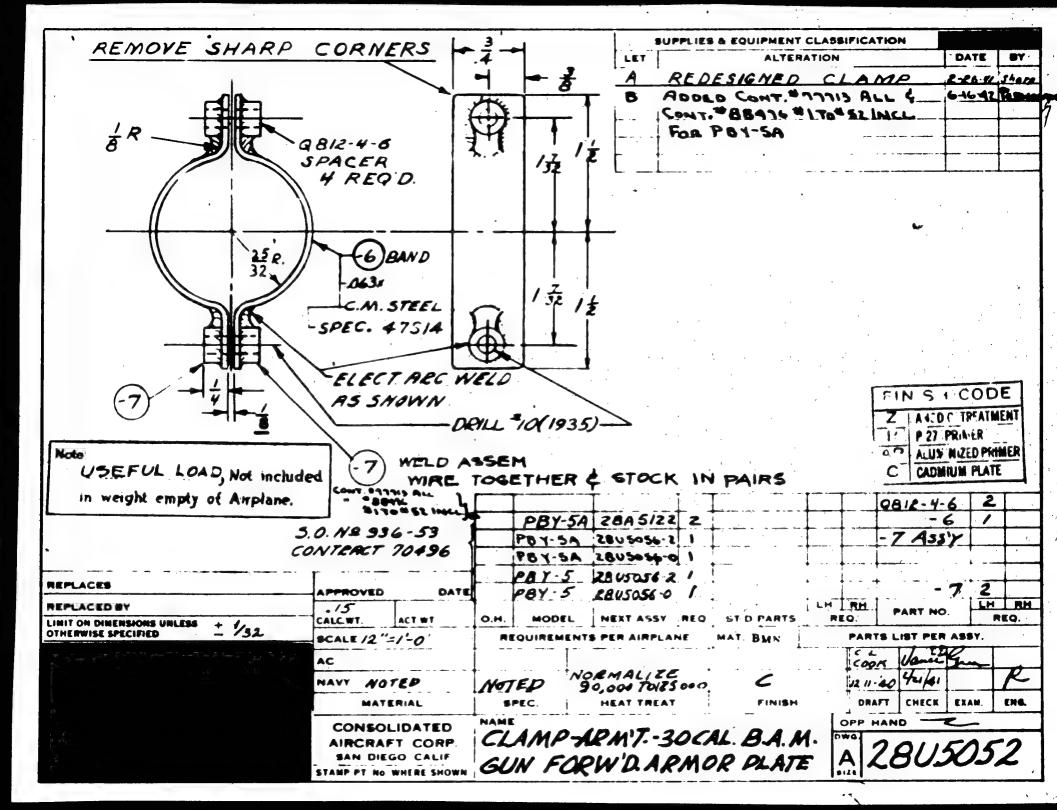
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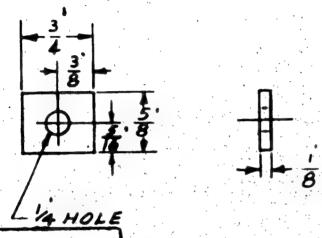


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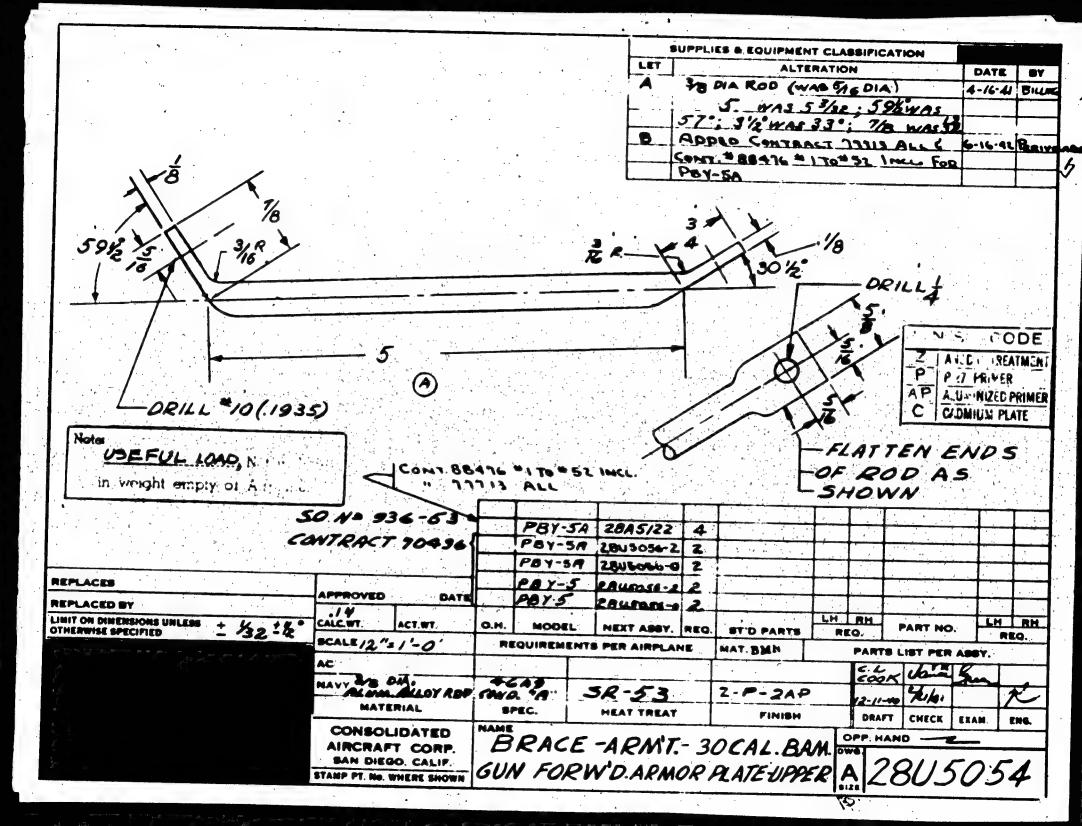


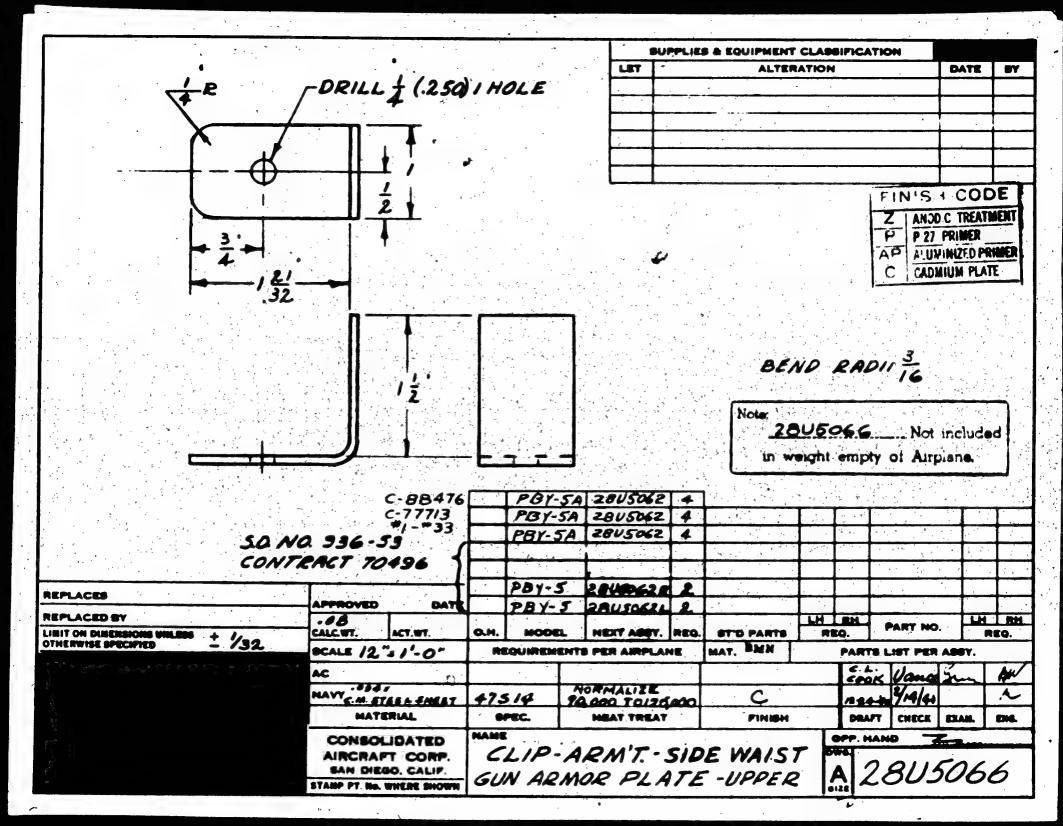
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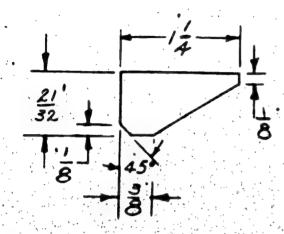
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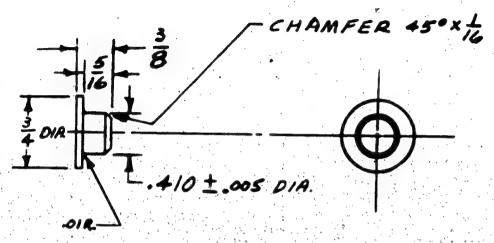
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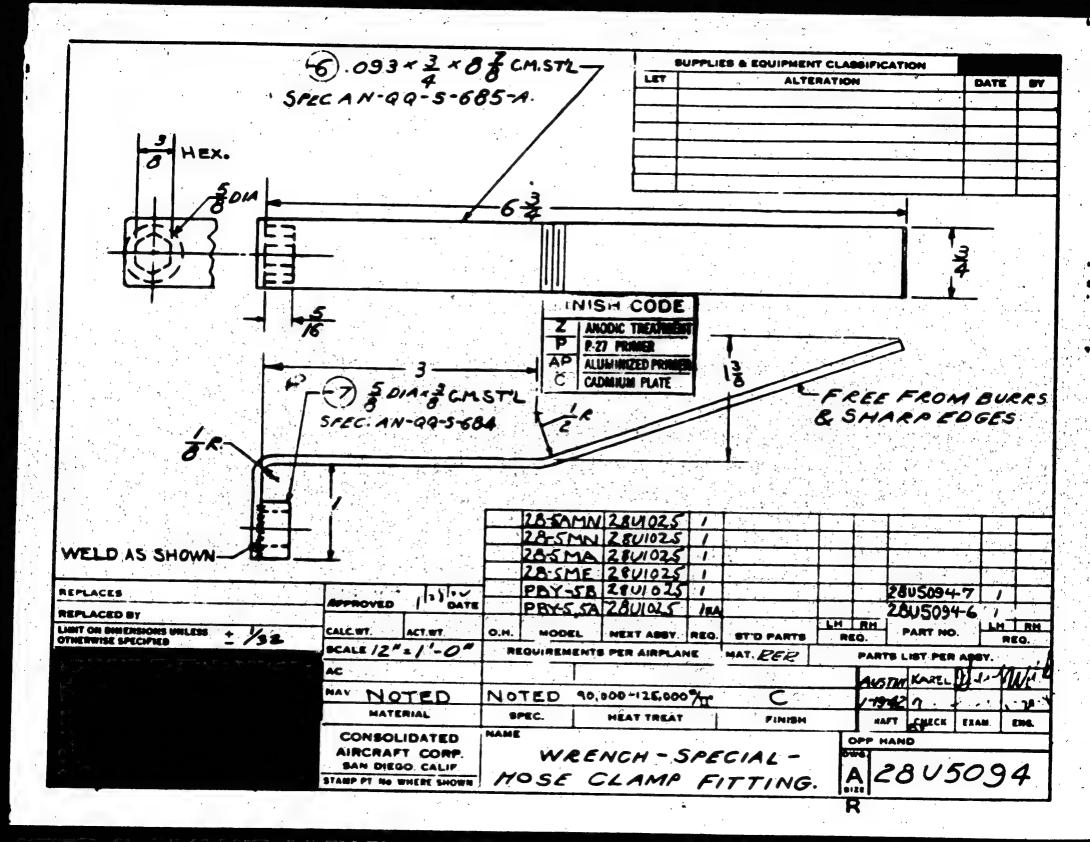
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	APPROVED DATE	PBY-S	A 2805074	10 weight en	npty of Airplane.		
PLACED BY	APPROVED DATE	PBY-S	A 2805074	10 weight en			
PLACED BY	APPROVED DATE	PBY-S PB: F-5 Q.H. MODEL	A 2805074 A 2805074 2805074	# 2 C-88476 2 C-777/3 2 C-777/3	npty of Airplane.	**O. LH	
PLACED BY	APPROVED DATE OBB CALCUT. SCALE 12": 1'-0"	PBY-S PB: F-5 Q.H. MODEL	2805074 2805074 2805074 NEXT ABOY.	# 2 C-88476 2 C-777/3 2 C-777/3	LH RH PART	**O. LH	
IPLACED BY	APPROVED DATE OSB ACT.WT. SCALE 12": 1"-0" AC	PBY-S PB-Y-S PB-Y-S QM. MODEL REQUIREMEN	A 28USO74 PRUSO74 LBUSO24 NEXT ASSY.	### PARTS #### PARTS ###################################	LH RH PART	NO. LH	
PLACED BY	APPROVED DATE OBB' CALCUT. ACT.WT. SCALE /2"2 /'-Q" AC MAVY GAL STEEL	PBY-S PB-Y-S PB-Y-S Q.H. MODEL REQUIREMED	A 28USO74 PRUSO74 LBUSO74 NEXT ABOV. TO PER AIRPL NORMALIZIO, 000 TO 125	# 2 C-88476 2 C-777/3 2 2 REG. STO PARTS MAT. BMN	LH RH PART PARTS LIST	**************************************	
PLACED BY	APPROVED DATE OBB' CALCUT. ACT.WT. SCALE /2"2 /'-Q" AC NAVY CAL STEEL MATERIAL	PBY-S PB-Y-S PB-Y-S QM. MODEL REQUIREMENT	A 28USO74 PRUSO74 LBUSO74 NEXT ABBY. NORMALIZI S,000 TO 125 HEAT TREA	In weight end of the second of	LM RM PART PARTS LIST I	NO. LH	
EPLACES EPLACED BY INT ON DIMENSIONS UNLESS HERWISE SPECIFIED	APPROVED DATE OBB' CALCUT. ACT.WT. SCALE /2"2 /'-Q" AC MAYY GAL. STEEL MATERIAL CONSOLIDATED	PBY-S PBY-S PB-Y-S PB-Y-S OM. MODEL REQUIREMED #7-S-M S SPEC. MANUSSET-	A 28USO74 28USO74 28USO24 NEXT ASSY. WORMALIZI 5,000 TO 125 HEAT TREA	In weight end of the second of	PARTS LIST I	NO. LH.	MEO.
IPLACED BY	APPROVED DATE OBB' CALCUT. ACT.WT. SCALE /2"2 /'-Q" AC NAVY CAL STEEL MATERIAL	PBY-S PBY-S PB-Y-S PB-Y-S OM. MODEL REQUIREMED #7-S-M S SPEC. MANUSSET-	A 28USO74 28USO74 28USO24 NEXT ASSY. WORMALIZI 5,000 TO 125 HEAT TREA	# 2 C-88476 2 C-777/3 2 2 REG. STO PARTS MAT. BMN	PARTS LIST I	NO. LH.	MEO.

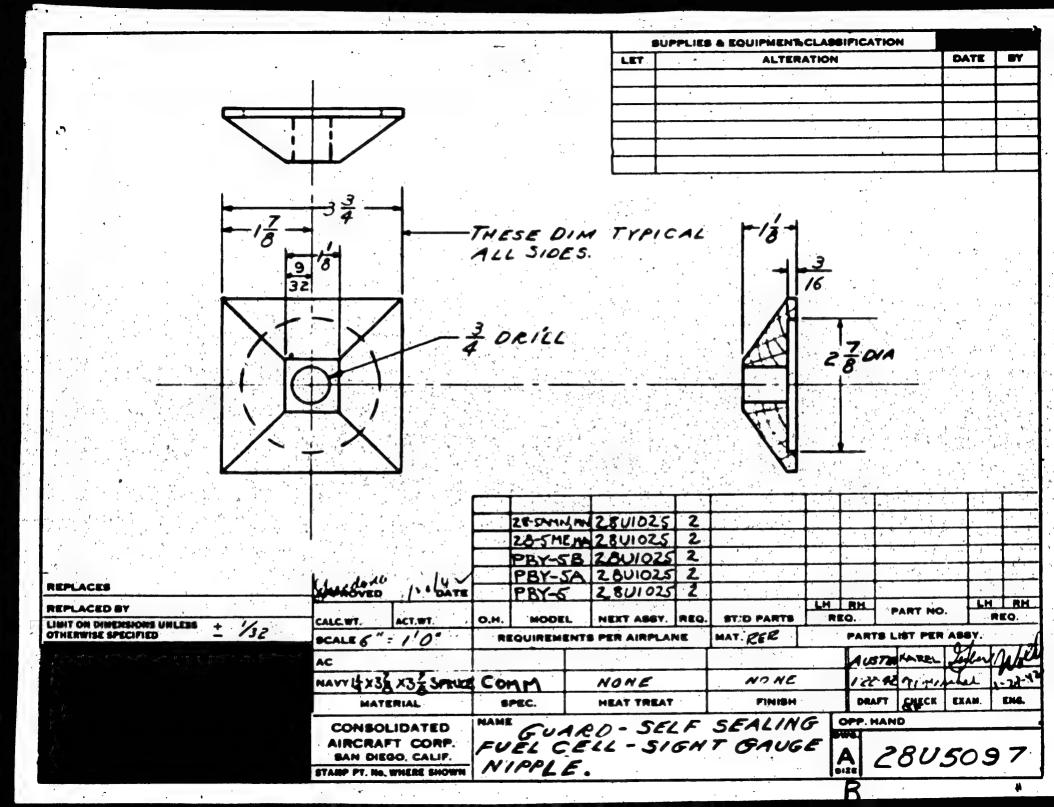
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A	IN NM REPLACED SPEC."46523"		
	WITH AN GOS - 604 A IN HIT BLOCK		
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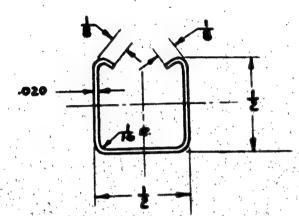
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OTHER SPECIFIED - 63 2	AC /2 "31"-0"		OUMENENT	PER AIRPLAN		MAT. BMN		ARTS	LIST PER AS		
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		IAN-CC	1-ン-6万年 90.	700 TO 125 <i>00</i> 4	9 25	MANE	1	S-SE-SES	K/34/4		





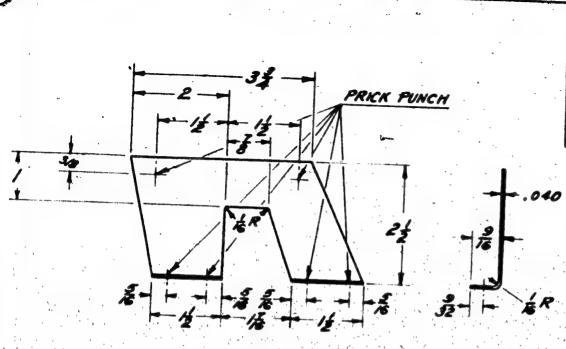
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CRIMP EDGES APPROX. 45 AS SHOWN

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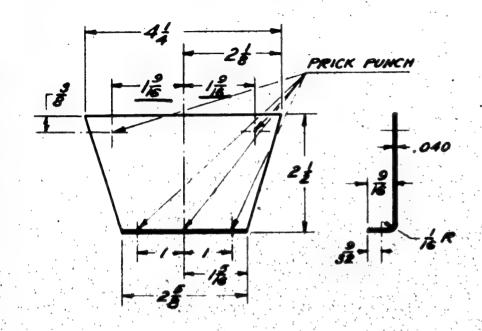
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	MAVYAL AL	LOY SHEET	47AK	-C000A	SE-53	Í	NONE		10000	· Zame		
the state of the s	AC			. 8 .		ď			0-19-3	7 620-31		,
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		8-19-37	-	POY-			1 2 1				1.7	
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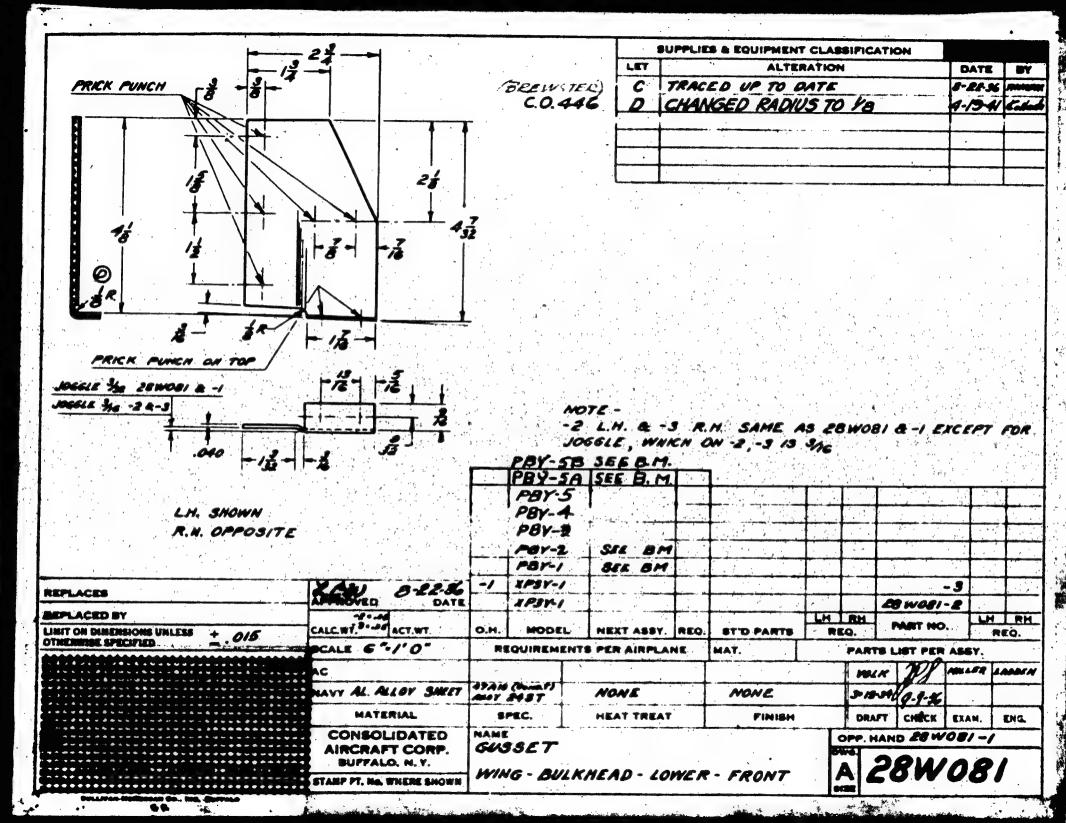
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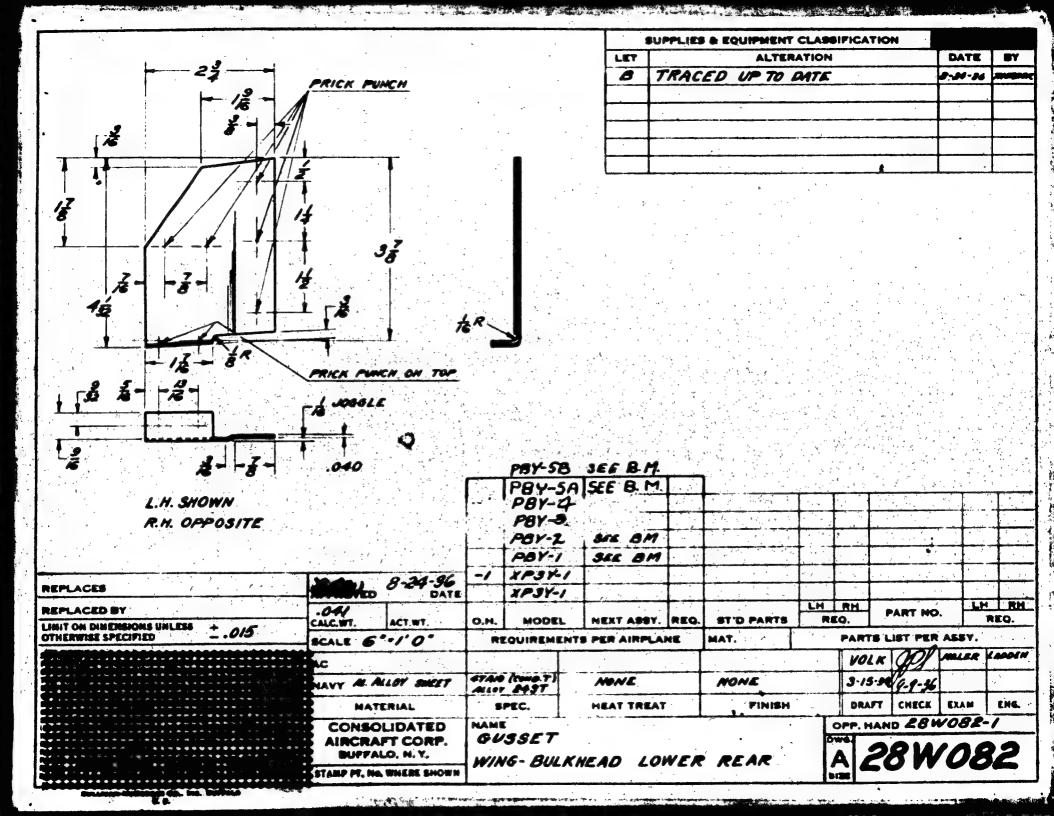
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	AIRCRAFT COL SUPPALO, N. Y.	RP.	NAME		T-WING B	WK!	YEA	10	455	OPP. HA	ND 28	W079-	
*******************	MATERIAL			PEC.	HEAT TREAT	T		FINISH		DRAFT			
	the same of the sa		ALLOI	A437	NONE		-	NONE	-4	3.03	9.9-30		-
	NAVY AL ALLOY	Succe	FAN	- dama .						VOLK	1111	MULER	CARREN
	AC	-	-		- PER AIRPLAN	18	MAT	r.	,	PARTS	LIST PE	R ABSY.	
COLUMN LINES	SCALE 6"-/"0	•	-		S PER AIRPLAN				• • •				
LIMIT ON DIMENSIONS UNLESS + . 015	CALC.WT. ACT.WI	Ť,	О.Н.	MODEL					~."		-	, 1.	
REPLACED BY	.042	DATE		XP3Y-1		1.7							
REPLACES	8-21	1-36	-/	XP3Y1					-			<u> </u>	
		100		PBY-1	SEE BM	-	-						
				PBY-2	SEE BM	-	+	24 3				. s &	
				PBY-3		-	<u> -</u>				1.		
R.H. OPPOSITE				PBY-5A		1	1	1.00	'W' -				
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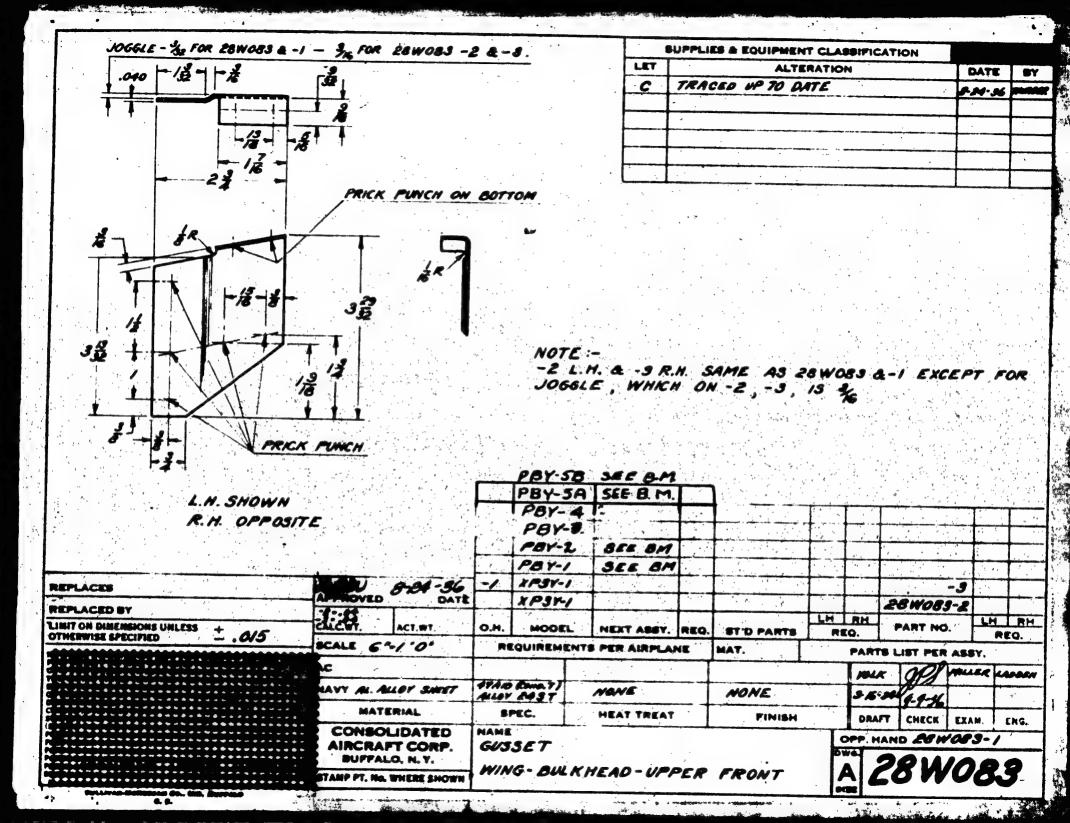
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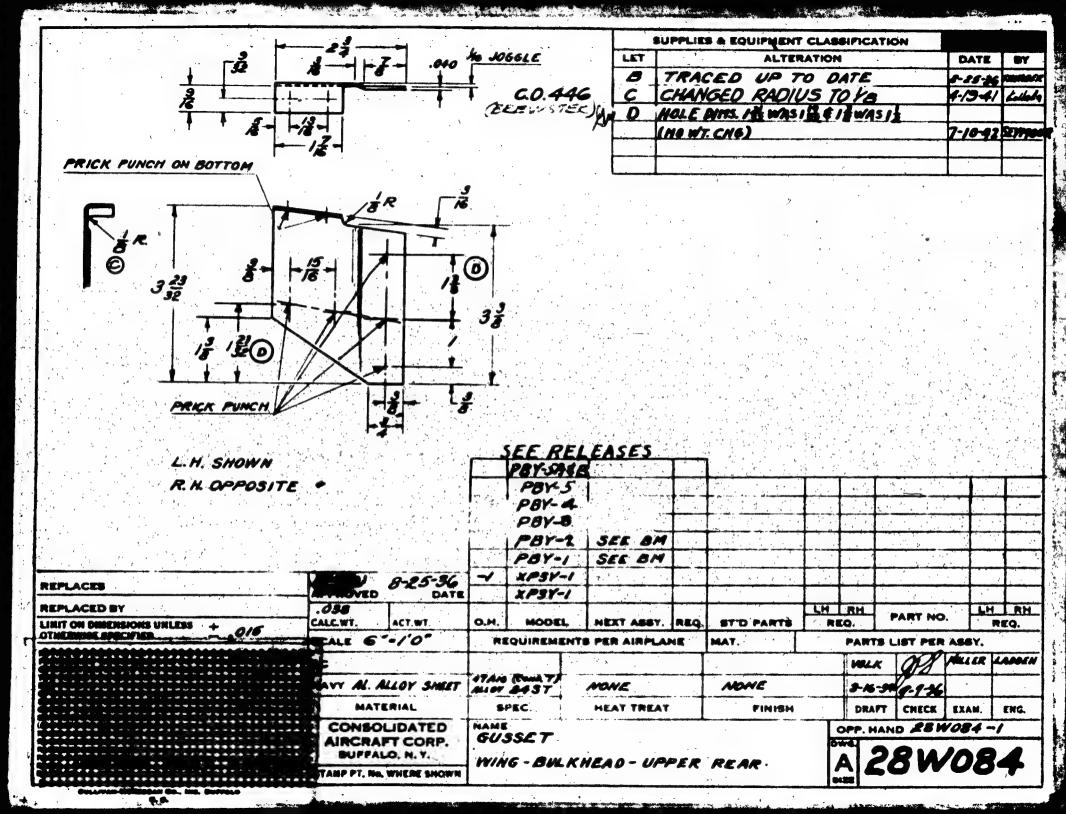


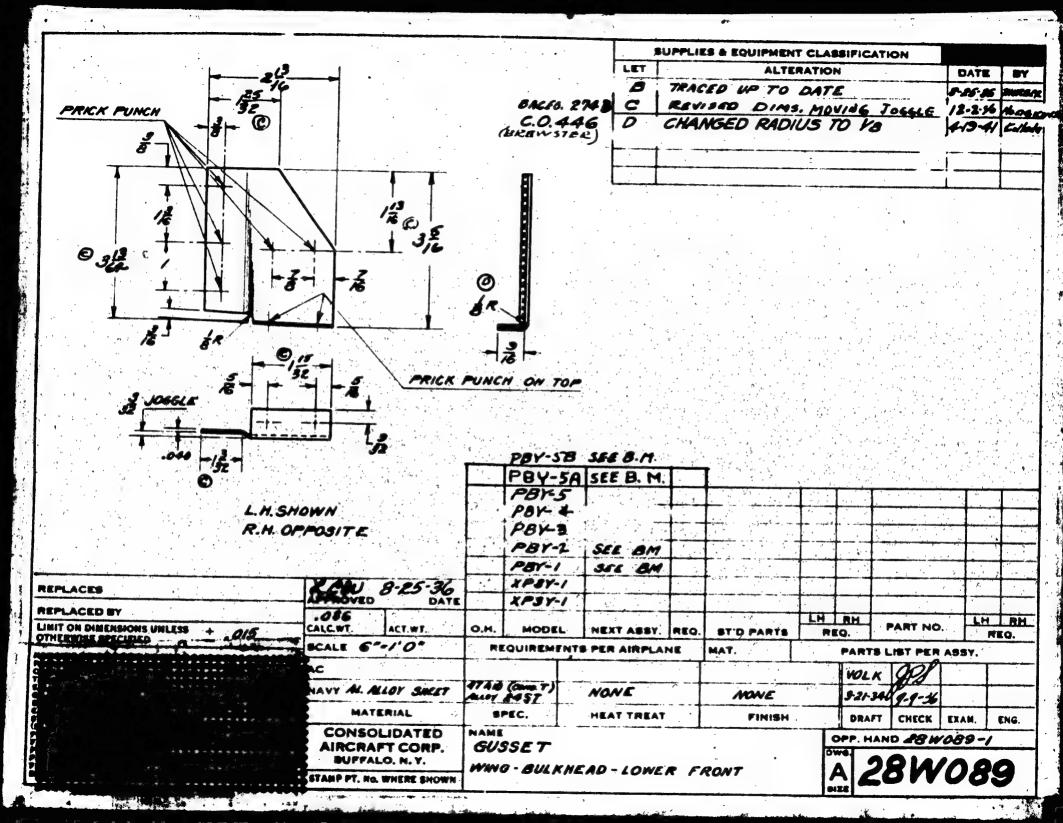
		AIRCRAFT CORP. BUFFALO. N. Y. STAMP PT. No. WHERE SHOWN			GUSSET - WING - BULK HEAD LOWER FRONT SKIN					A 28 W080				
		MATERIAL CONSOLIDATED		NAME						OPP. HAND				
				AFAN (None 7) ALOT 2487 SPEC.		MONE HEAT TREAT		FINISH		DRAFT	CHECK	EXAM.	ENG.	
										3-19-94 9-9-36				
										NOTK	193		LADOSA	
Figure A Color of the Color of		SCALE 6" 1'0"		REQUIREMENTS PER AIRPLANE				MAT.						
REPLACED BY LIMIT ON DIMENSIONS UNLESS + 01	CALC		ACT.WT.	О.Н.	MODEL	NEXT ASSY.	REQ.	ST'D PARTS	RE	0.	PART NO	•	REQ.	
REPLACES	A74	LOVED	DATE		XP3Y-1		1		LH	PW .		-	RH	
	19	451	8-22-36		PBY-1	SEE BM			. '					
				17	PBY-2		,							
					P8Y-3									
		>,			PEN-4						1, 1 1, 1		1. 8. 3	
					PBY-58	SEE B.M.							1,	
					08468	SEE BM.			* *		'p"		11	

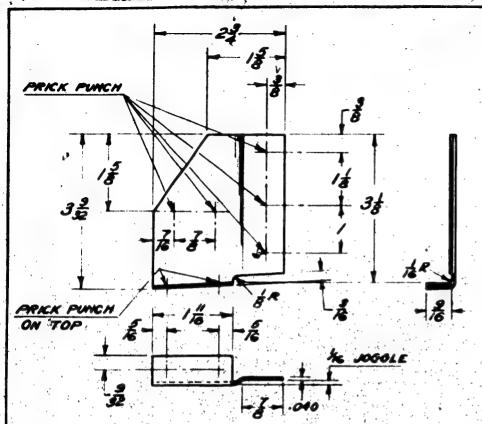






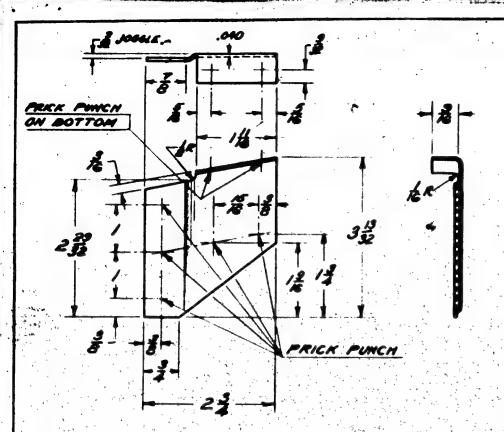






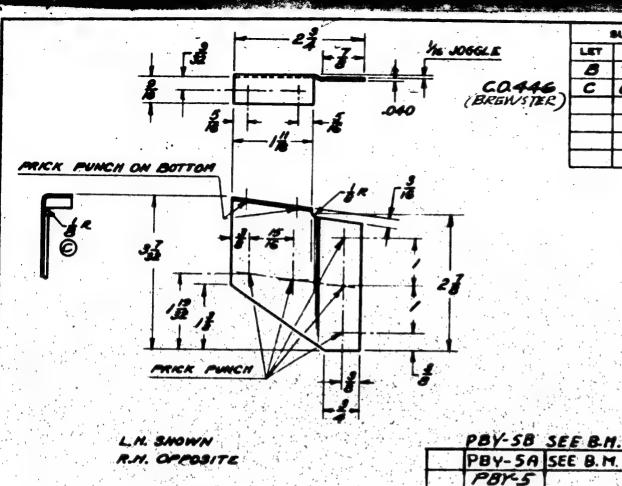
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		BUFFAL	FT CORP. .O. N. Y. WHERE SHOWN		SSET 16-BULK!	IEAD-LON	VER.	REAR		A	28W	09	00
****	• • • • • • • • • • • • •		LIDATED	NAME						OPP. H	AND 20W	'090 -	/
		MATE	RIAL		PEC.	HEAT TREAT		FINISH		DRAF	T CHECK	EXAM.	ENG.
• • • • • • • • • • • • • • • • • • • •		NAVY AL. AL	LLOY SACET		Come 7)	NONE		MONE		3-21-	34/9-9-36	45-54	
	•••••••	nc		2.1	· / / /					VOL	K APS	MMP	LABOUR
OTHERWISE SPECIFIED	± .015	SCALE 6"	.10	RI	COUIREMENTS	PER AIRPLAN	NE,	MAT.		PART	LIST PER	ASSY.	. :-
REPLACED BY LIMIT ON DIMENSIONS UNLESS	+ 045	.037	ACT.WT.	О.Н.	MODEL	NEXT ASSY.	REQ.	ST'D PARTS		EQ.	PART NO)	REQ.
		APPROVED	DATE		XP3Y-1				LH	RH			H RH
REPLACES		LOW	8-25-36	-/	XP3Y-1						· · · · · · · · · · · · · · · · · · ·		
					PBY-1	SEE ON							
					PBY-2	SEE BA		the section of					
					PBY-9				1			A	
The state of the s	R. H. OPPOSI	TE			PBY-4				1.,	17.5		1 1 1 45	
W ₁	L.H. SHOWN			190	PBY-5A	SEE B.M.	1		* , *				
				410 9	PBY-SB	SEE BM.			P >			. "	1 .



LET	ALTERATION	DATE	BY
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1.			

	AIRCRAFT CORP.	- 1	SSET.	IEAD- UPPL		CRANT	6	W ⁴	28W	00	
	CONSOLIDATED	NAM						OPP. H	AND 28 Y	4091-1	٠
	MATERIAL		BPEC.	HEAT TREAT		FINISH		DRA	T CHECK	ERAM,	ENG.
	MAYY AL ALLOY SHEE		4 (Cast 7)	MONE		NONE		3.00	HIggs	4-3-34	
	Sec .							MAL	× OP	MAP	LABORA
THERWISE SPECIFIED	SCALE 6"-1"0"		EQUIREMENT	S PER AIRPLAN	IE	MAT.		PART	LIST PER	A95Y.	_
LIMIT ON DIMENSIONS UNLESS + 0/5	CALC.WT. ACT.WT.	О.н.	MODEL	NEXT ASSY.	REQ.	ST'D PARTS		RH EQ.	PART NO		REQ.
REPLACES	APPROVED DAT		XP3Y-1			1. 1. 1. 1. 1.					
	X 8-25-96	-/	XP3Y-1								-
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			PBM	SEE OH					1 2		
		2 100	PBY-5	-	10						3, 7
R. H. OFFOSITE			PBY-A	SEE B.M	1		r		- Table 1		T
L.M. SHOWN				SEE B.M.							
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AIRCRAFT CORP.

BUFFALO, N.Y.

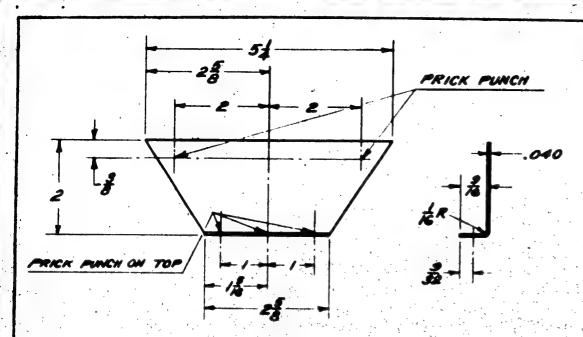
STANP PT. No. WHERE SHOW!

٠.		SUPPLIES & EQUIPMENT CLASSIFICATION		
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		ERIAL	1	EC.	HEAT TREAT		PINISH		DRAF		EXAM.	ENG.
		LOY SHEET	ALLOY	(Com 7)	MONE		NONE .		18	9.9.5	4-3-34	·
- 1) C								YOU	' CPI	MAP	LABORY
OTHERWISE SPECIFIED.	SCALE 6	-1'0	RE	QUIREME	nts per airplai	NE.	MAT.		PARTE	LIST PER	ASSY.	
LIMIT ON DIMENSIONS UNLESS + O.M.	CALC.WY.	ACT.WT.	О.Н.	MODEL	NEXT ASSY.	REQ	ST'D PARTS		EQ.	PART NO		REQ.
REPLACED BY	.033		,					1	RH			
REPLACES	_ Factor	8-25-36 DATE		XPSY-	the second second	-	 	 			```\	
	1.44.45	0.05-86	-/	XPSY-								
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				Por	2 35E BM			- "				7
			1	PBY-1			n nin jaraji				1.2	7, 3
				PBY-A		8 1				198		1
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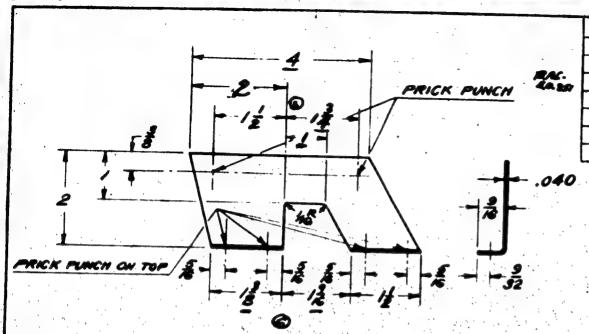
GUSSET

WING-BULKHEAD-UPPER REAR.



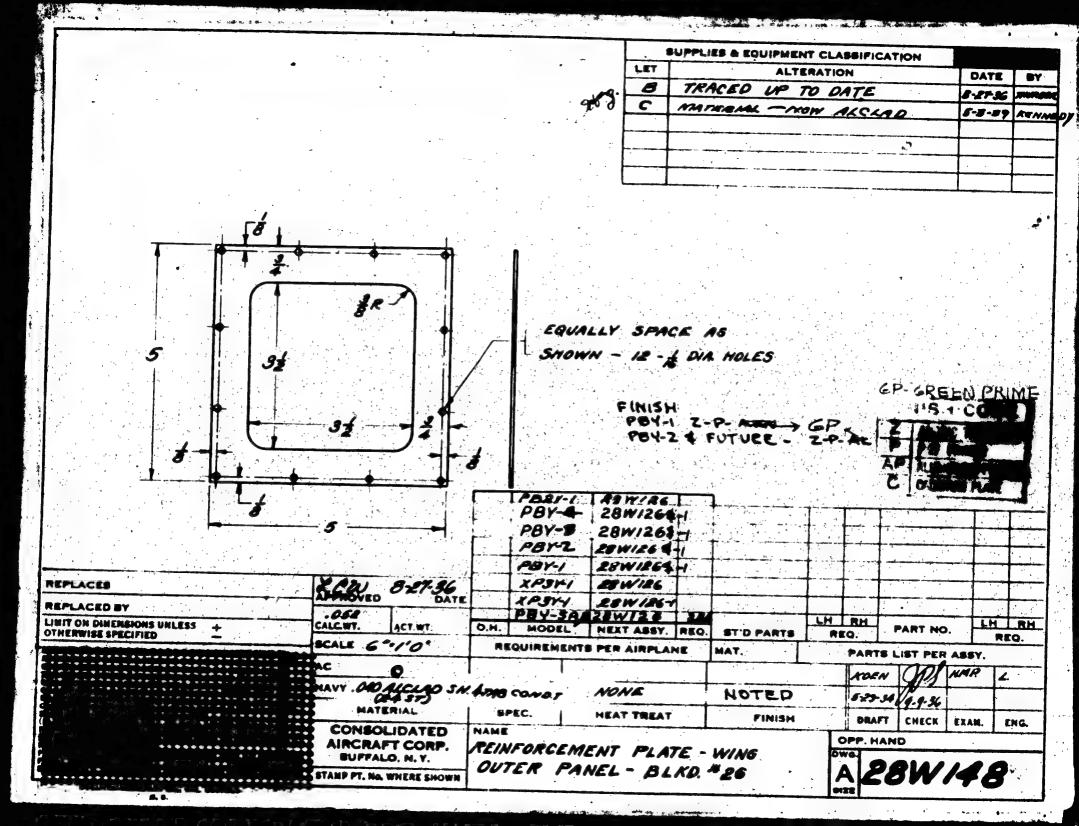
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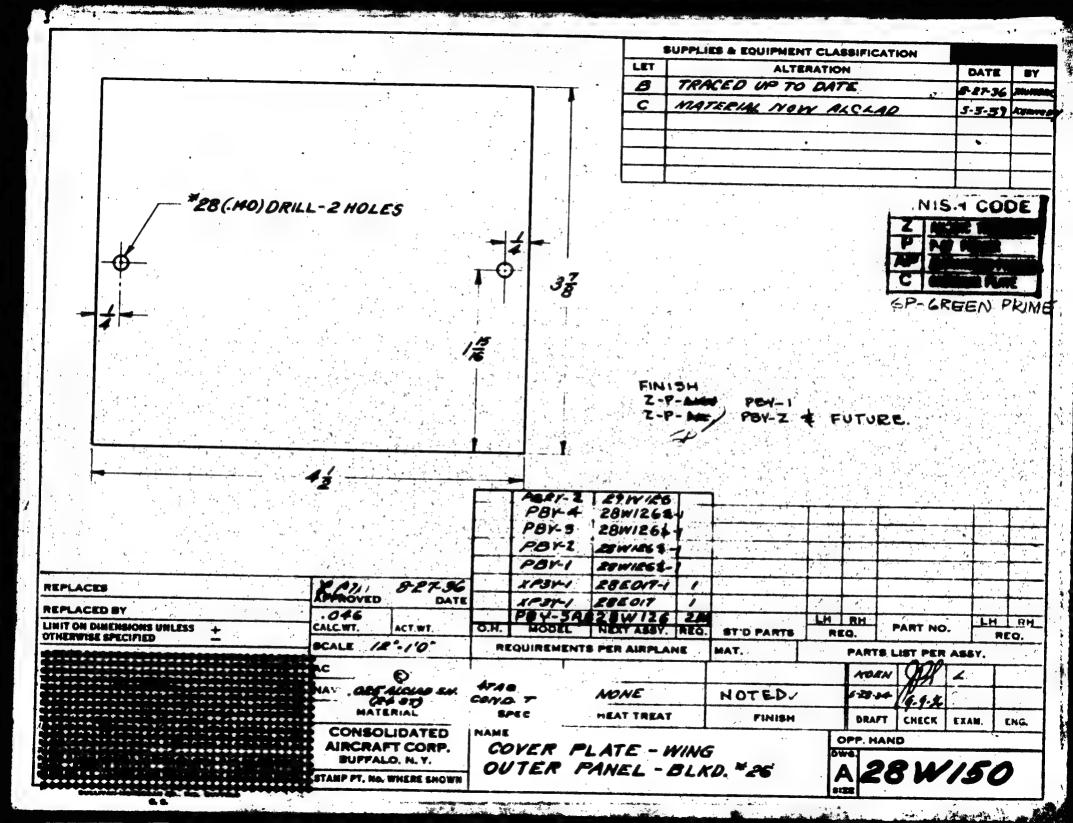
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· · · · · · · · · · · · · · · · · · ·	CONSOL	LIDATED	NAME		make of large consump				T	OPP. HA	MD	L	
	. MATE	RIAL		PEC.	HEAT	TREAT		FINISH		DRAF	CHECK	EXAM,	ENG.
	HAVY AL. AL.	LOT SHEET	au or	MST	SR-	53		NONE	-	3-21-3	4 49-56	4-5-54	0
	AC.									YOU	' OH	MAN	LADOSN
OTHERWISE SPECIFIED	BCALE 64	10.	Re	EQUIREMEN	TS PER	AIRPLA	NE	MAT,	,	PARTS	LIST PER	ASSY,	
LIMIT ON DIMENSIONS UNLESS +	CALC.WT	ACT.WT	О.Н.	MODEL	NEX	F ASSY.	REQ.	ST'D PARTS		EQ.	PART NO		REQ.
REPLACED BY	.059	DATE		XP3Y-1	-	<u></u>	 	A	LH				RH
REPLACES	LOW	8-25-36	1	PBY-1	See	BM	1		<u> </u>			1	1_
				P8Y-2	1 1 mg - 2 mg - 1								
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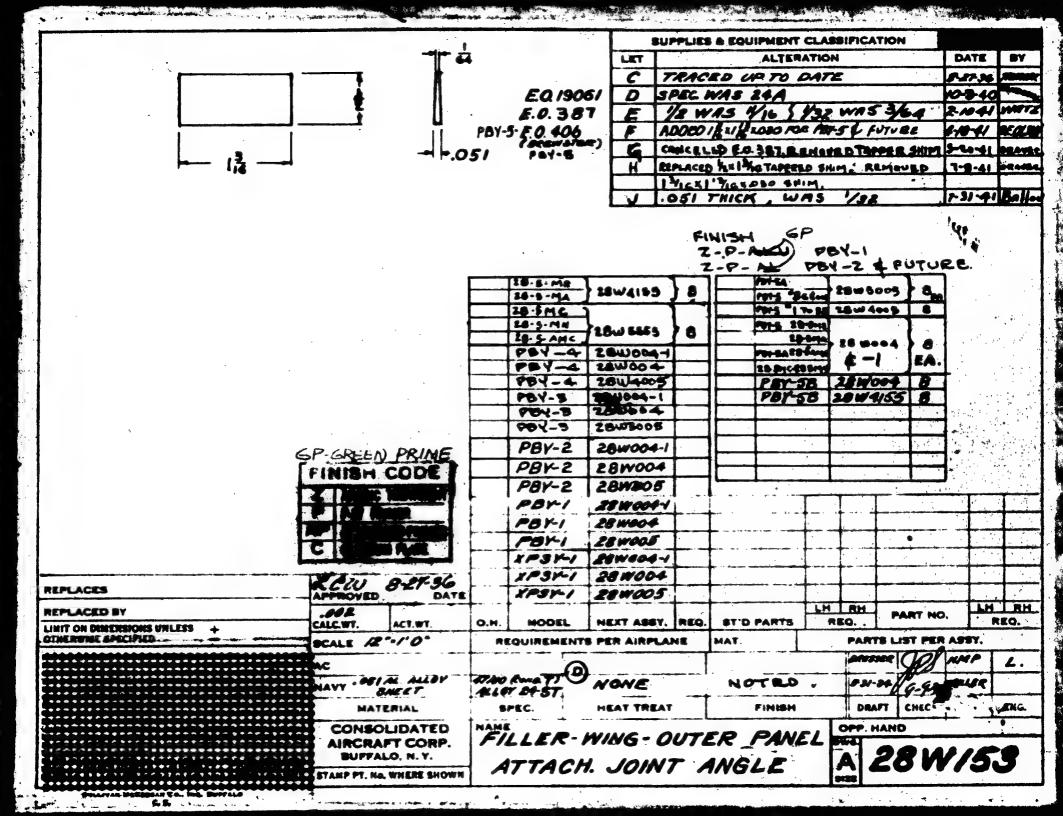


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<	1 1/2 mass 1 1/2: 1 1/16 mass 1 7/16. Emps 2/2: 1/2 mass 1/2: 1 1/4 mass 1 1/2: 1 mass 1/	40.0	
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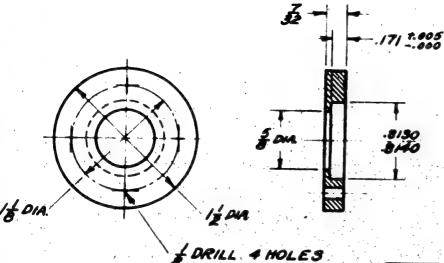
					TEAT INEAT		FINISH		DRAFT	CHECK	EXAM.	ENG.
		LOY SNEET.	ALLOY	44 87	NONE HEAT TREAT		MONE			9-9-5	4.8.4	
	AC A		37.13	B-4 7)		. ".			VOLK	021	MP	LAGARI
	OCALE 6	.1.0.	R	COUIREMENT	S PER AIRPLA	NE	MAT.			LIST PER		ALU.
LIMIT ON DIMENSIONS UNLESS + . OVS	CALC.WT.	ACT.WT.	О.Н.	PBY-SA MODEL	NEXT ABOY.	REQ.	ST'D PARTS	LH		PART NO	, ,	REQ.
REPLACED BY	. 023	DATE		XPSY-1			200	, i				
REPLACES	Zew	8-27-36	-/	XPSY-1								-
				POY-1	SEE BM.	1:		-	3753			+-
				POY-2	SOE BM	-		+				
				PBY-4								
R. H. OPPOSITE				PBY5		1 . 4			, · · · · · · · · · · · · · · · · · · ·		Night die George	e agrico
L.M. SHOWN				PBY-58	SEE BM		1					
			1 111	•								







	SUPPLIES & EQUIP	MENT CLASSIFICATION		
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		: .		



DRILL TO SIZE

ON ASSEMBLY

Z-P-AL - PBY-1 FUTURE

PBY-58 28W1049 PBY-A 28W/0494 PBY-5 28WI0494 PBY2 28W10491-PBY-1 28 W 10495 XPSY-1 28 WO234 XPSM-1 28W023 XP3K1 28 WORK XPSY-1 28W021

2/11/ 8-28-36 MEPLACES APPROVED DATE .089 PBY-SA 28W/049 LH RH MT ON DIMENSIONS UNLESS PART NO. CALC.WT. ACT.WT. ST'D PARTS REQ. .010 REQ. SCALE 12"-10" MAT. PARTS LIST PER ASSY. 47AO COMO 7 NAVY AL ALLOY SHEET NONE NOTED. 6-9-X 8536 MATERIAL SPEC. HEAT TREAT FINISH DRAFT CHECK EXAM. ENG.

NAME

CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. Y.

STAMP PT. No. WHERE SHOWN

PLATE - WING - AILERON HINGE STA. "I - BEARING RETAINING OPP, HAND

A 28W177

GP-GREEN PRIME

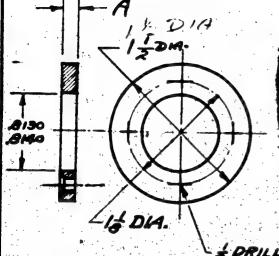
PART NO.	DIM."A"
28W178-6	5/32
28W178-7	1/8
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		CREATING - 64 - 7. WICHME NOG.	6-16-4	TRYES	ľ
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REG. PER AIRPLANE

LH RH

REQ.



REPLACES

REPLACED BY

& DRILL C'SINK 78" x,226 + HOLES

.00

FINISH -GP FOP PBY-1 Z-P-BL FOR PBY-2 & FUTURE

SCALE /2"-/'0" IAVY ALALLOY BAR STOCK MATERIAL

CONSOLIDATED AIRCRAFT CORP. BUFFALO, N.Y.

AH. MODEL NEIT AMY PA 28W021 28W176

-628-5MM 28 MOZI 8 -6 28-5MN 28W176 4 -6 28-5M6 28W021 8 -6 28-5ME 28W176 4 28-5MC 28NO21

XP3Y1 28W 176 O.H. HEXT ABOY.

REQUIREMENTS PER AIRPLANE

NONE NOTED. SPEC. HEAT TREAT

FINISH

ST'D PARTS

MAT.

1.5 5-5-56 DRAFT EXAM.

LH

OPP. HAND

28W178

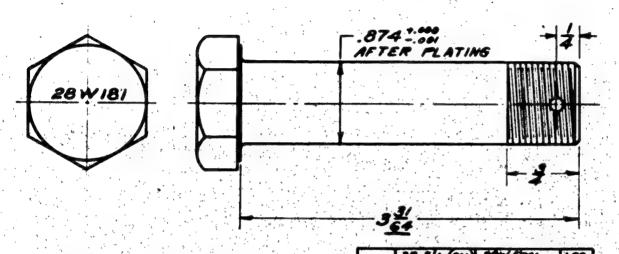
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DATE

ACT.WT.

PLATE - WING - AILERON HINGE STA. 4, 7, 10 BEARING

		Supplies & Equipment Classification		
L	.ET	ALTERATION	DATE	BY
	O	TRACED UP TO DATE	P-7-26	/ Indiana
	E	IN BIM REPLACED SPEC. "46323" WITH		*
		"AN-00-8-L84" & H.T "NAF 5H-27-3"		
		WITH 145,000 TO 170,000 /a. BROW	•	- 1
		BROLAIR TO DATE. NO WICHG	6-10-93	



NOTE:
SAME DIMENSIONS & LIMITS
AS AN 14 BOLT UNLESS
OTHERWISE NOTED

NOTE: 3% DIM WAS 3% ON XP3Y-1 ONLY.

REPLACES

REPLACED BY

LINIT ON DIMENSIONS UNLESS + CALC.WT. ACT.WT.

OTHERWISE SPECIFIED - SCALE 18'-1'0"

PBY-5A 28W4001 I
PBY-5A 28W4001 I
PBY-4 28W4001
PBY-3 L8W5001
PBY-2 28W001
PBY-1 L8W001
PBY-5B 28W5007
H MODEL NEXT ASSY. REQ. ST'S

AVY CH. STEEL NATE MATERIAL.

M-00-3-684 145600 TO 170,000 %

C FINISH

ST'D PARTS

DRAFT CHECK EXAM ENG.

CONSOLIDATED AIRCRAFT CORP.

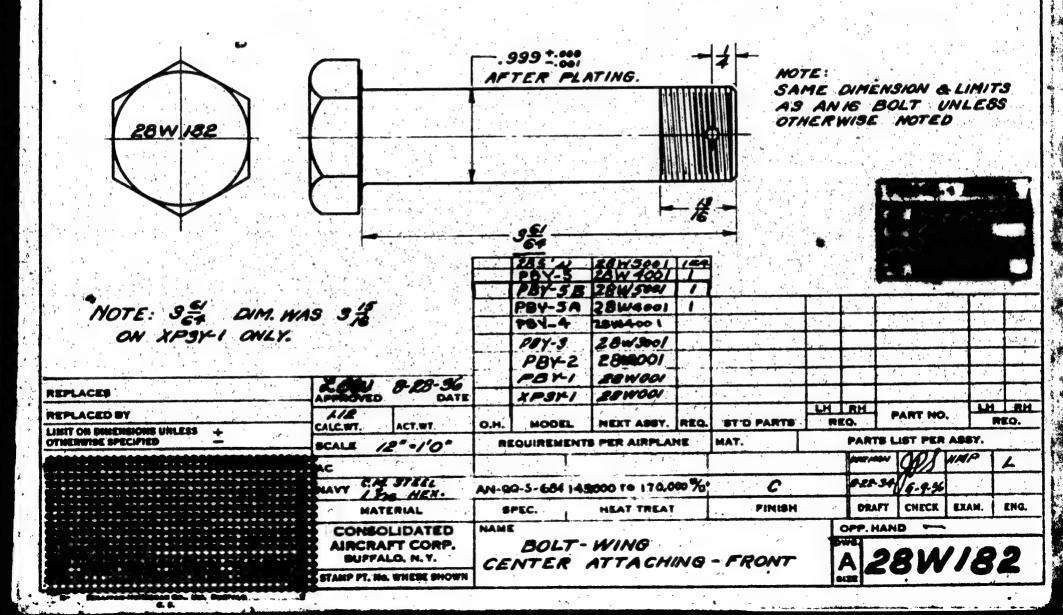
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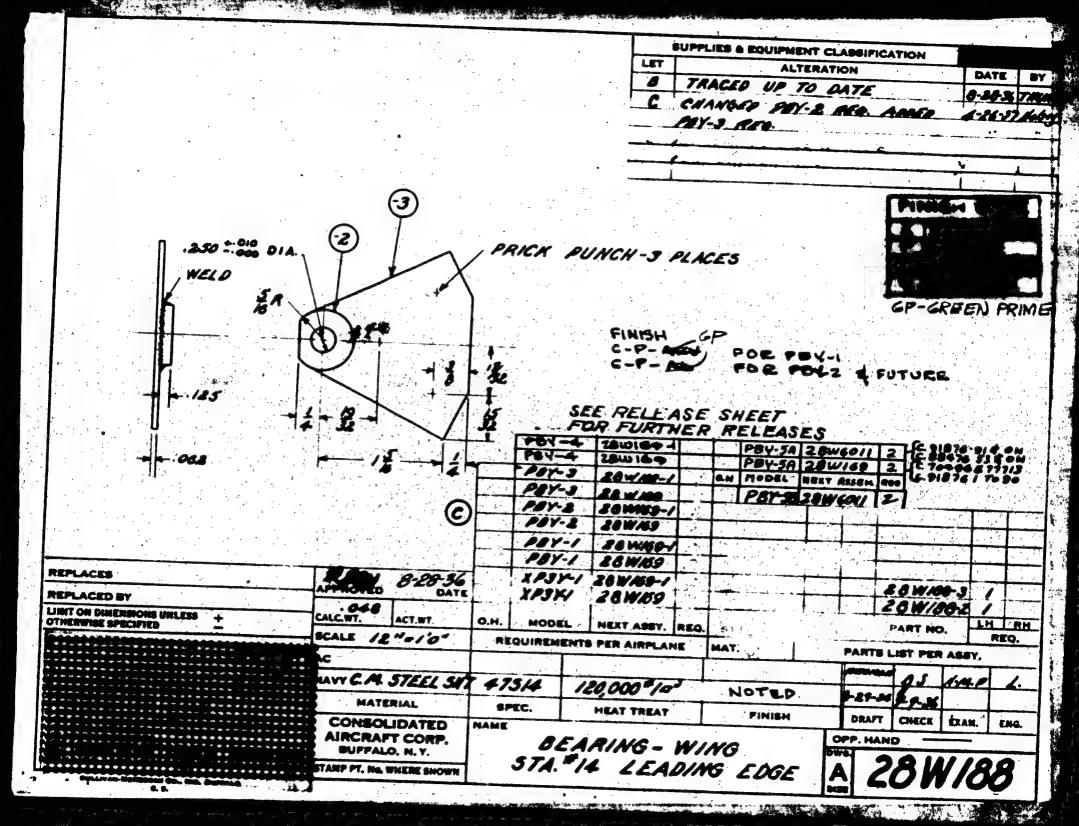
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BOLT - WING - CENTER ATTACHING - REAR OPP. HAND

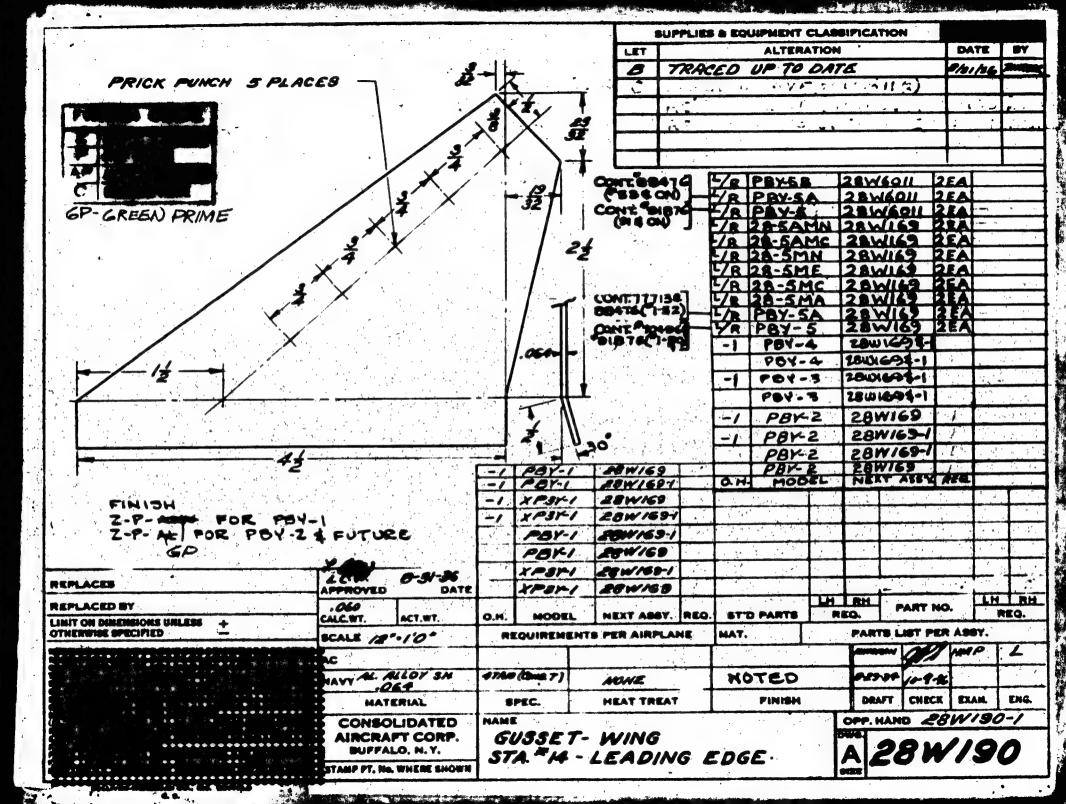
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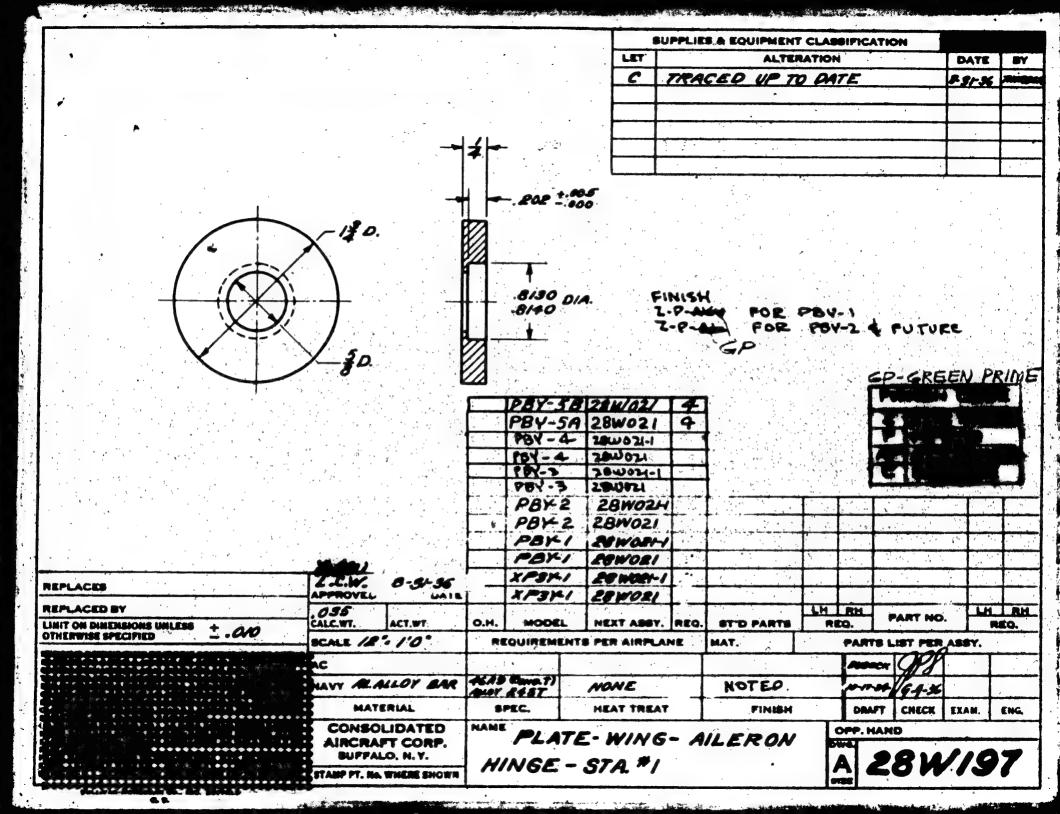
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•	"145,000 TO 170,000%". NO WI CHE	6-1-43	7174
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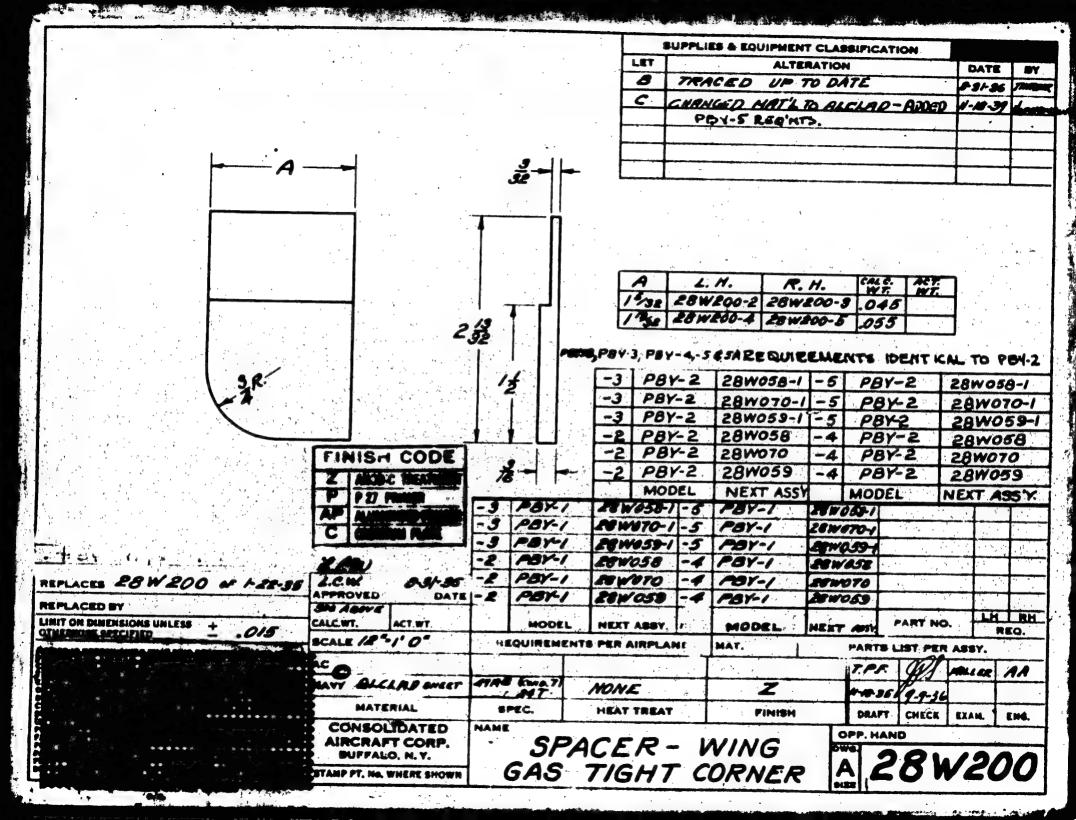


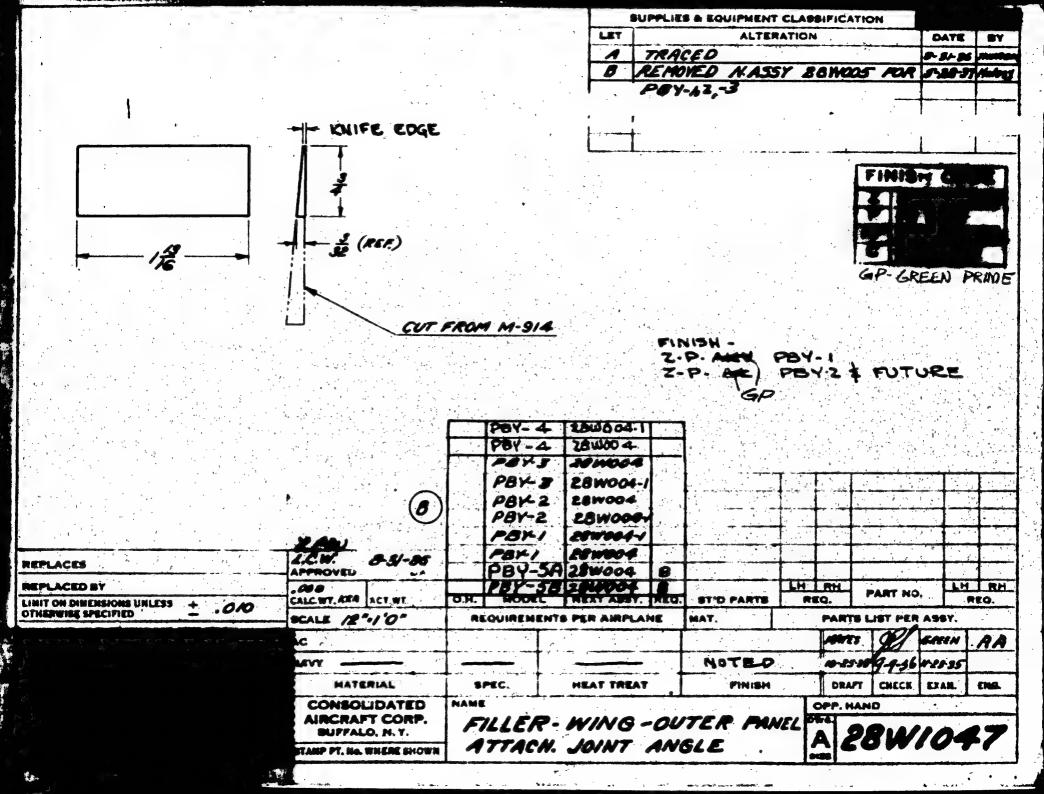


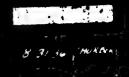
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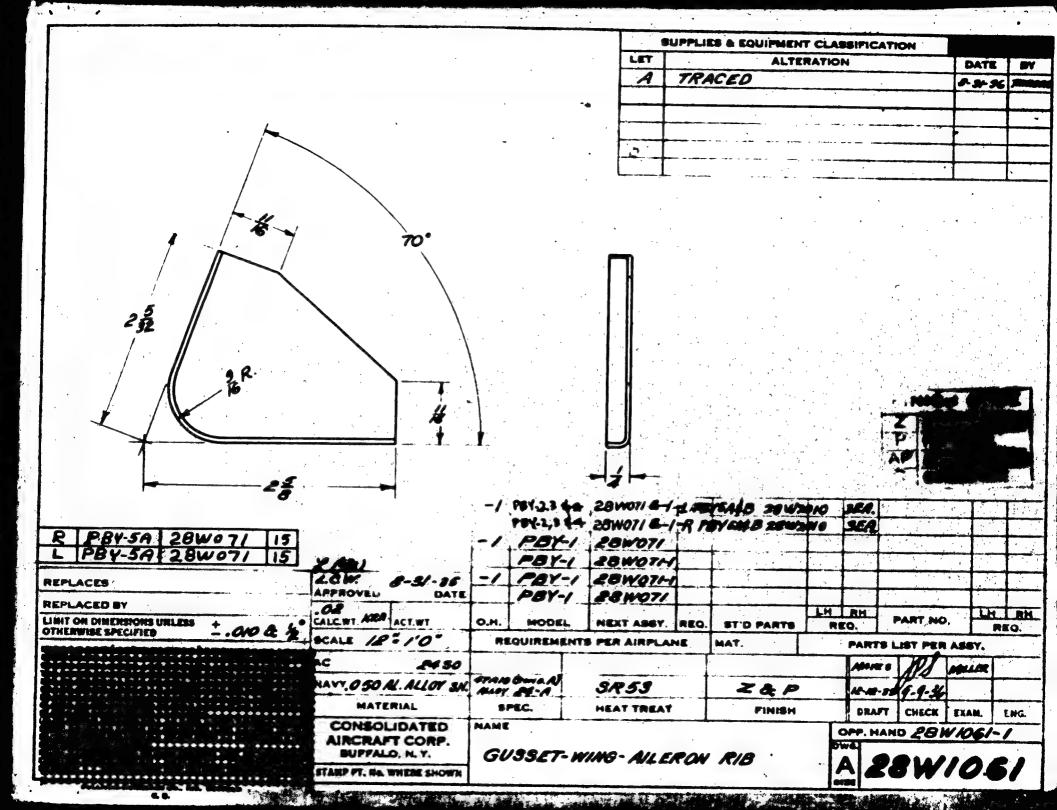
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WASHER - WING - CENTER SECTION - DUPRENE 28W1060



SUPPLIES & EQUIPMENT CLASSIFICATION LET ALTERATION DATE TRACED UP TO DATE 8 B.A.C.EQZI3EQZ4787 ADDED -Z 2 E.O. 479-PDYS ALL Dy Laminated Phenous - Spec 1798, THE FOG WAS BAKELITE SHEETEN LEL-OFFE © DIMENSIONS NOT SHOWN ON -2 ARE SAME AS THOSE ON - O. + + f (REF.) PBY-SA SEE B.M. L.C.W. PBY-/ REPLACES APPROVEL XP3Y4 REPLACED BY OI KARA LH TRH O.H. MODEL NEXT ABOY. ST'D PARTS REQ. MINE SPECIFE CALE 18" -1'0" REQUIREMENTS PER AIRPLANE MAT. THICK THE FOR J. 3. 17A5 1-13-35 4-9-56 MATERIAL SPEC HEAT TREAT FINISH DRAFT CHECK EXAM. DES. NAME CONSOLIDATED OPP. HAND FAIRLEAD - WING AIRCRAFT CORP. 28W1065 BUFFALO, N. Y. FLOAT LOCKING CABLE

A Marian

A TRACED

CAUTION

BREAK ANCHOR LOOSE FROM
BOTTOM BY USING ENGINES PULL OF ANCHOR MUST BE
TAKEN BY THE PENDANT,
NOT BY THE REEL.

CUT OUT AROUND EDGE AND PASTE INSIDE OF DOOR AS SHOWN ON ZBRIOSS.

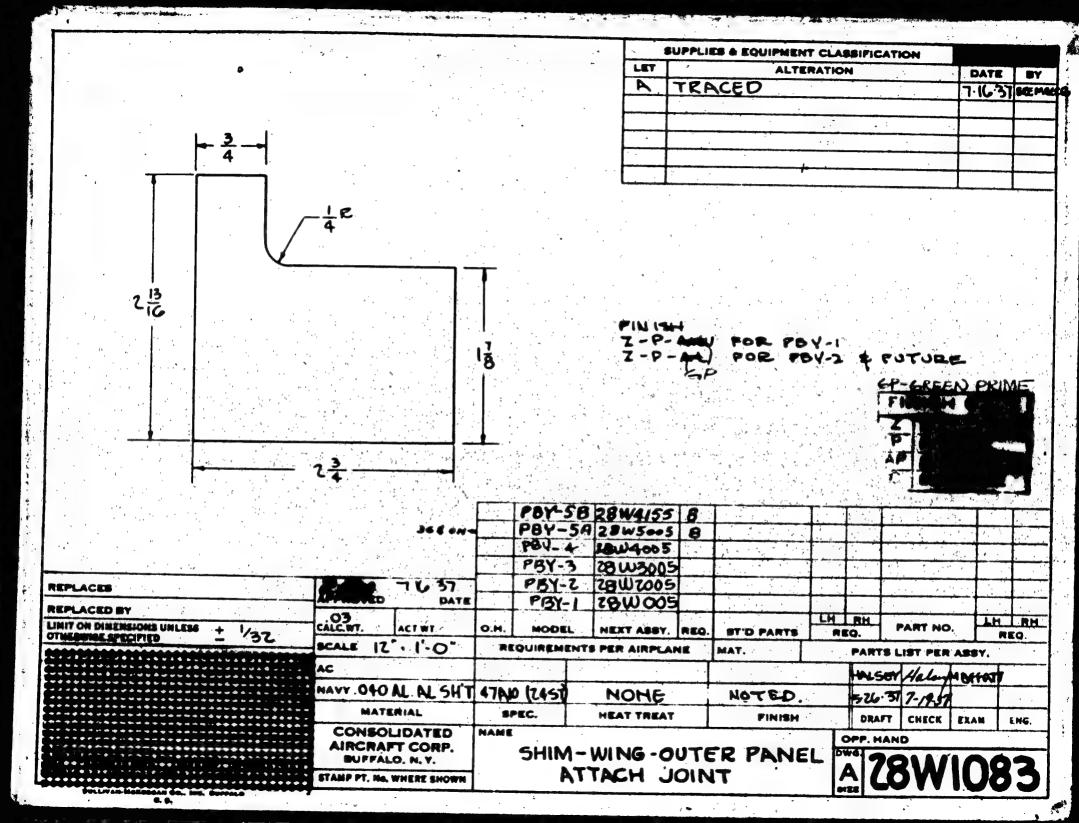
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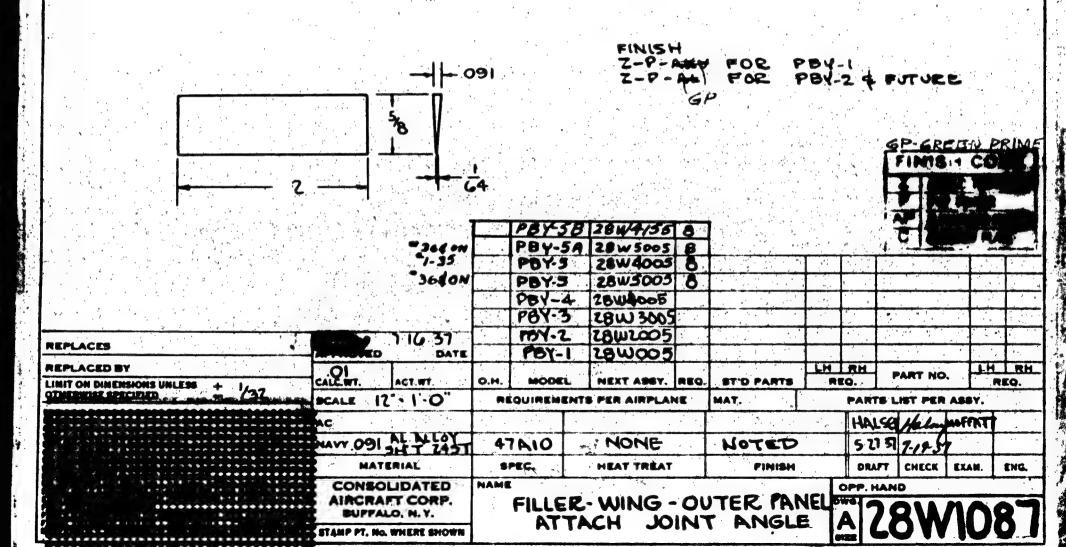
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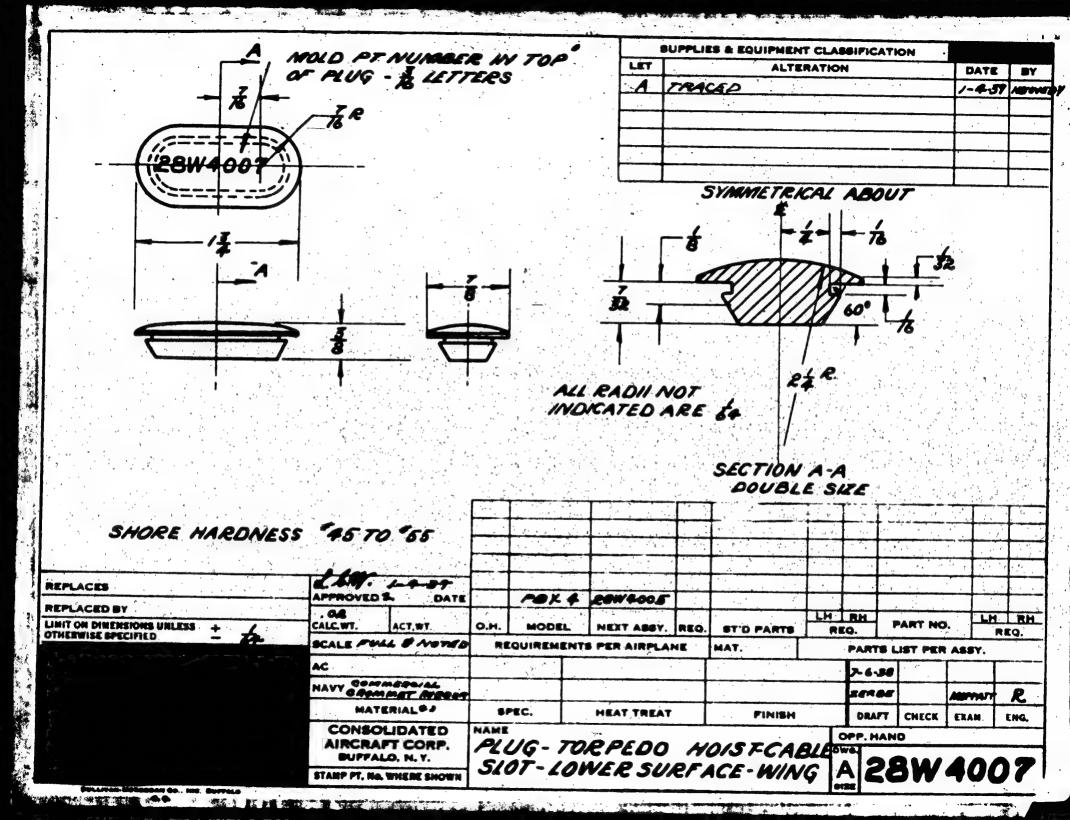
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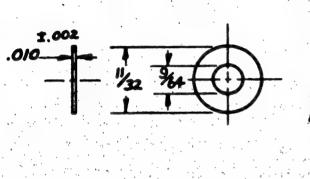
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* EFFECTIVE ON PBY-3 SHIPS 0842-0871 INCL. \$ 0901 - 0907 INCL.

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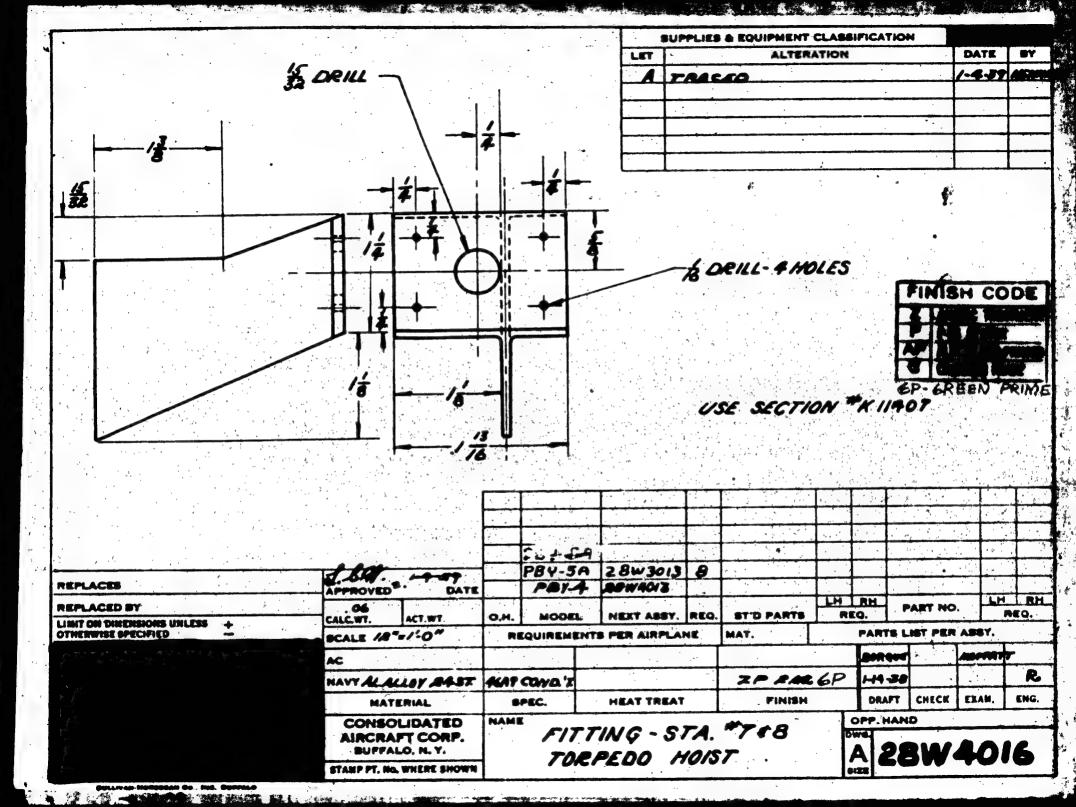
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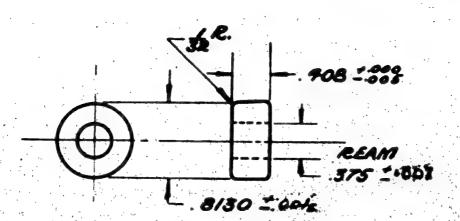
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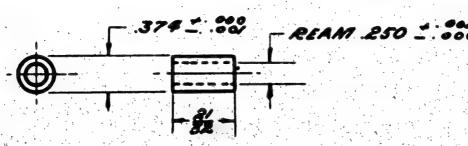
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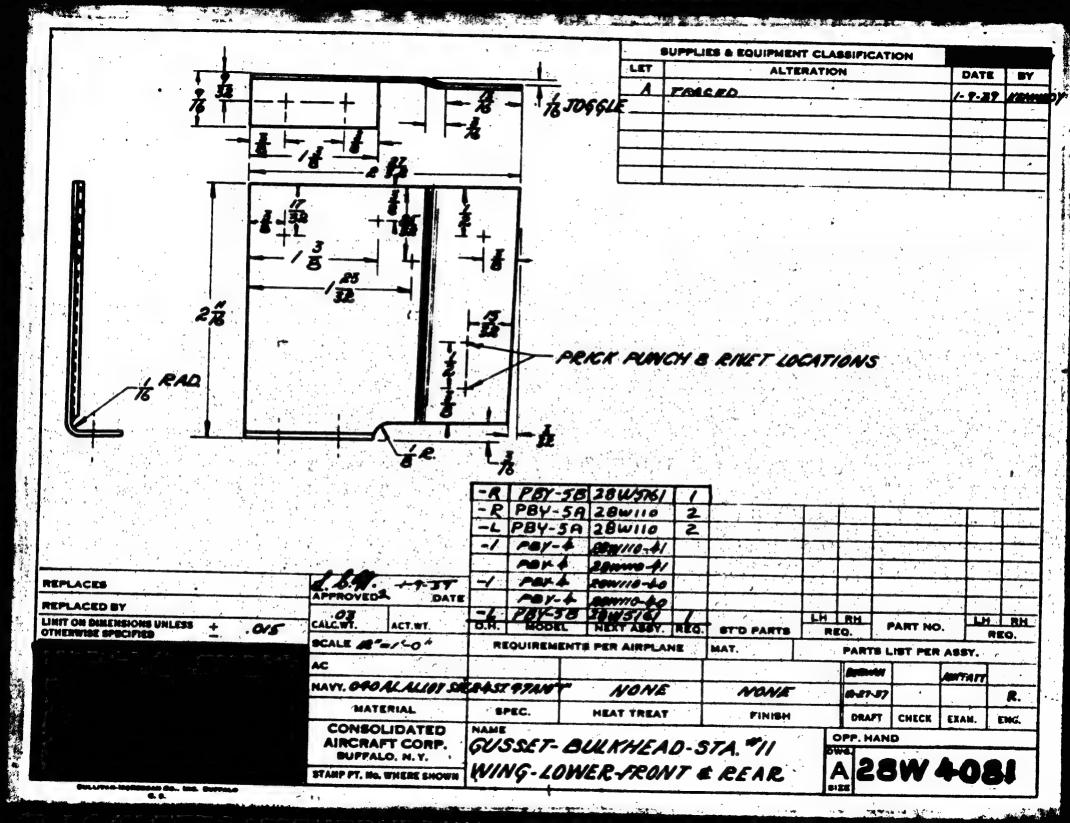


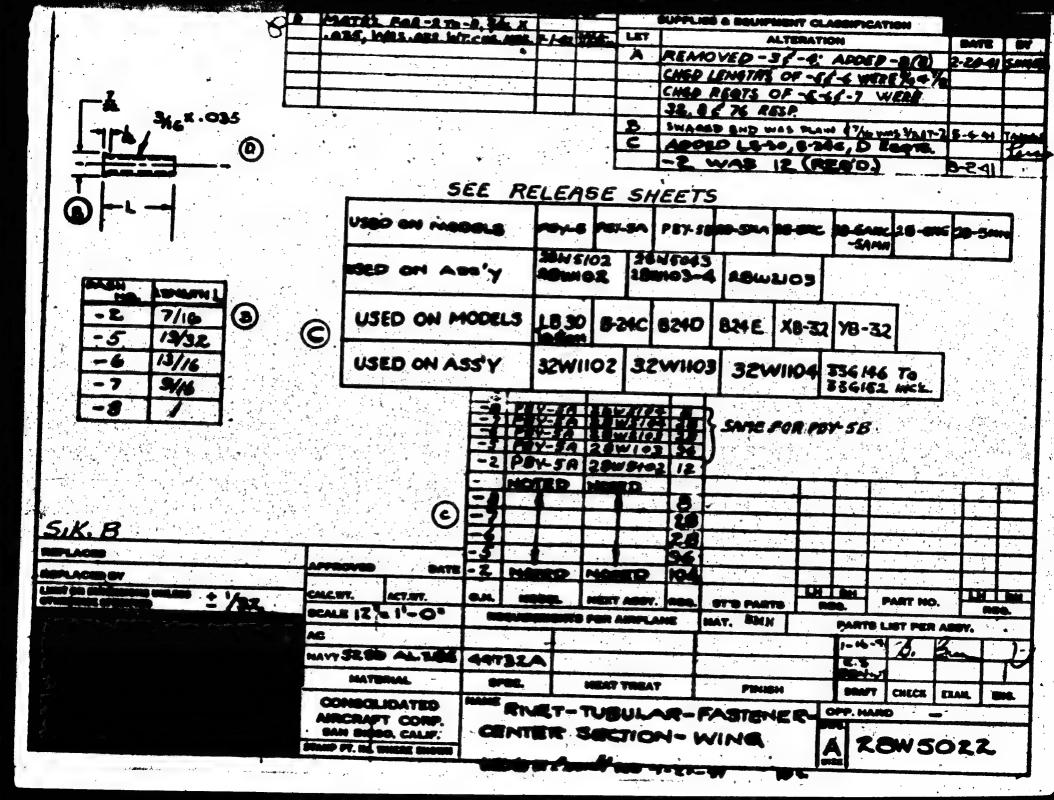
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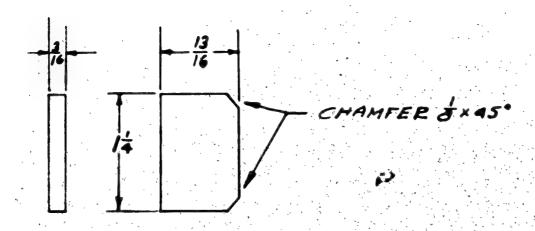
(A) STAINLESS STEEL ROD, SPEC. AN-99-5-771, COMP FM, COND. B, OR (B) STAINLESS STEEL ROD, SPEC. AN-QQ-5-771, COMP. G, COND. A.

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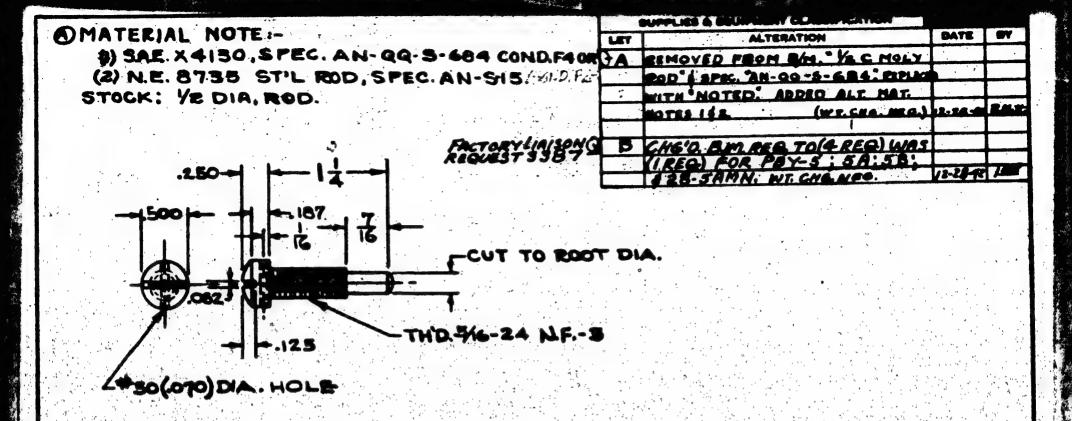


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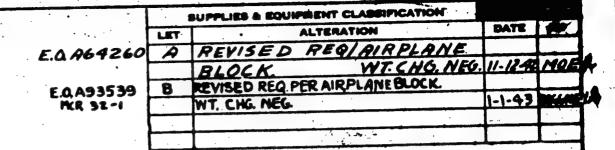


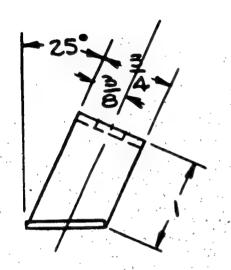
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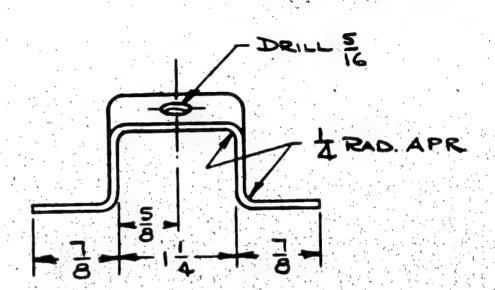
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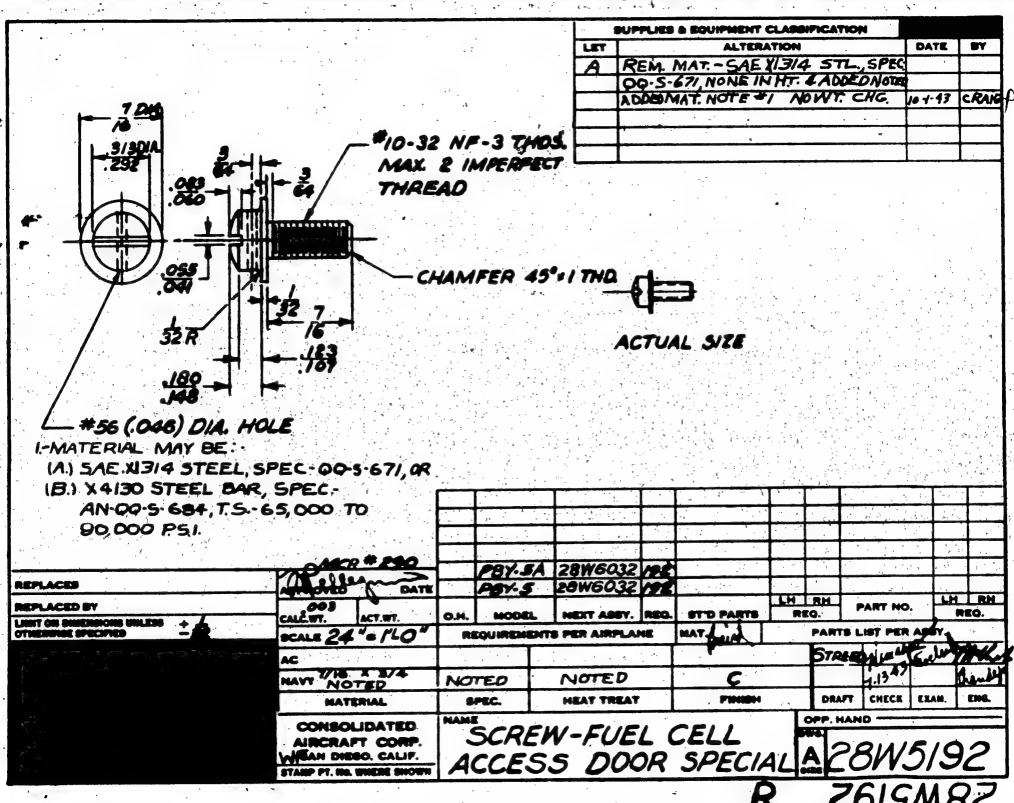
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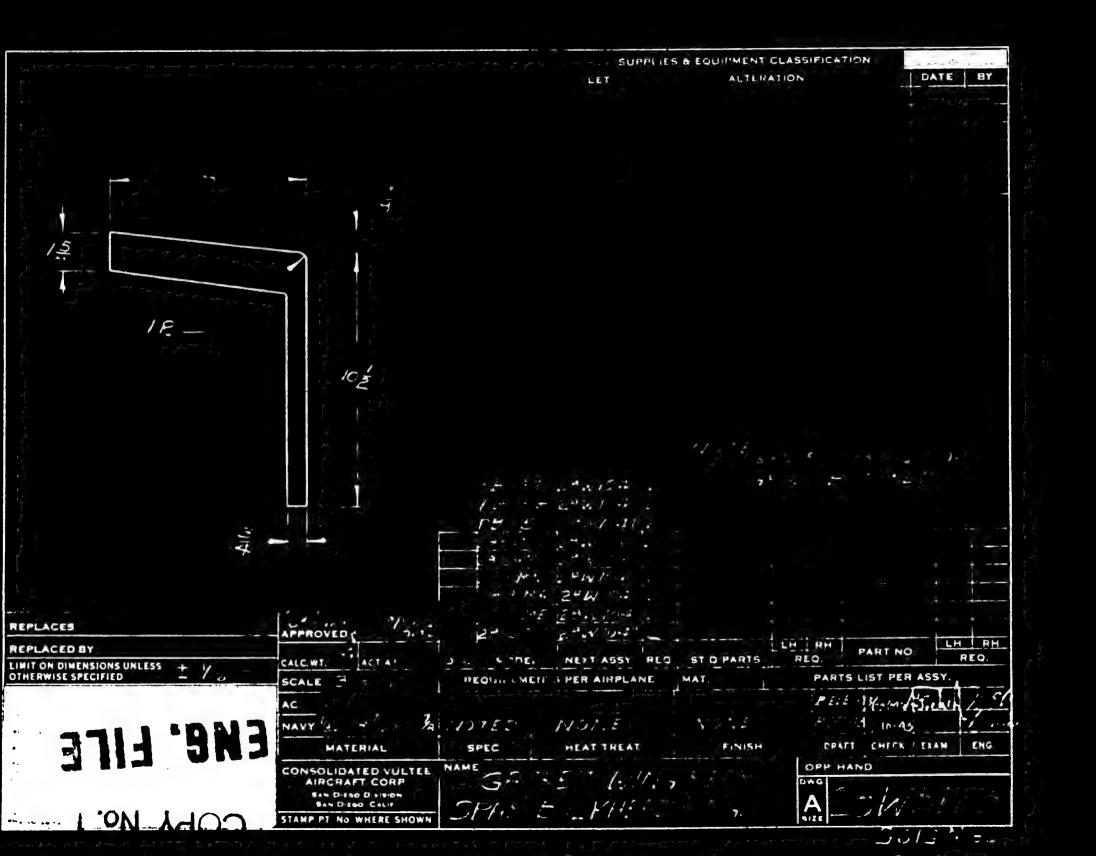
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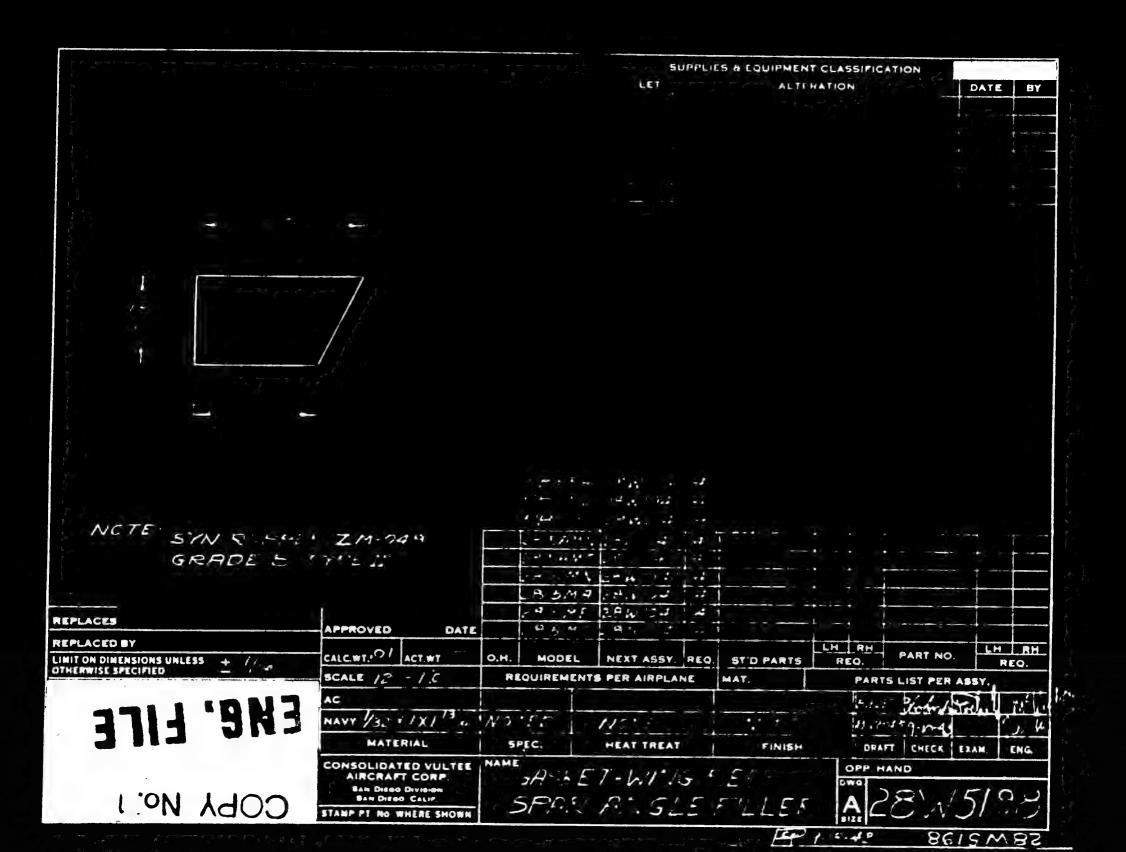
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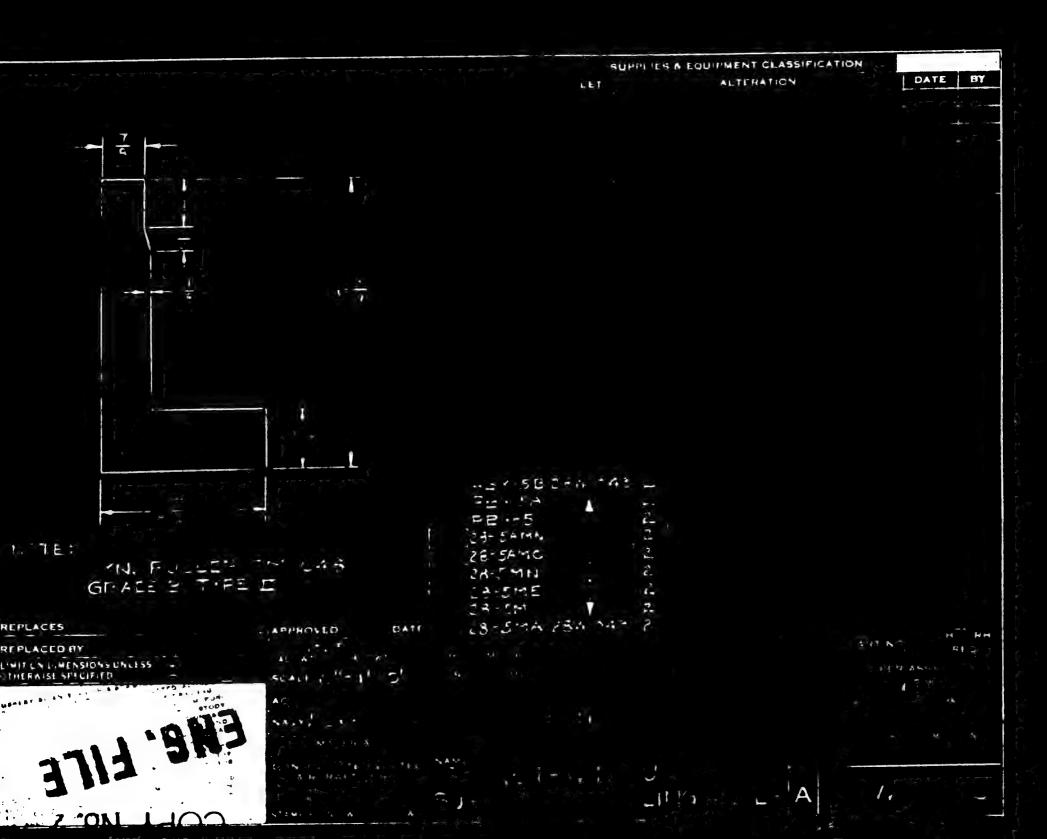
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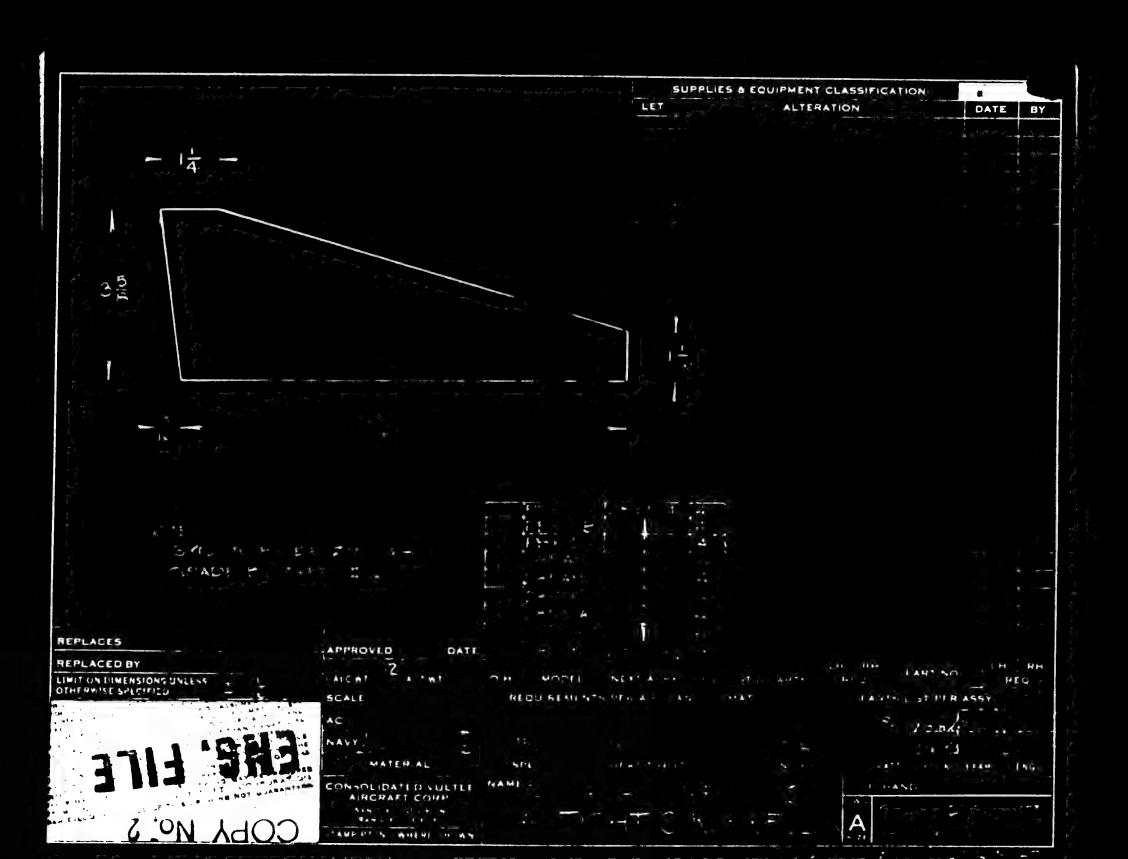
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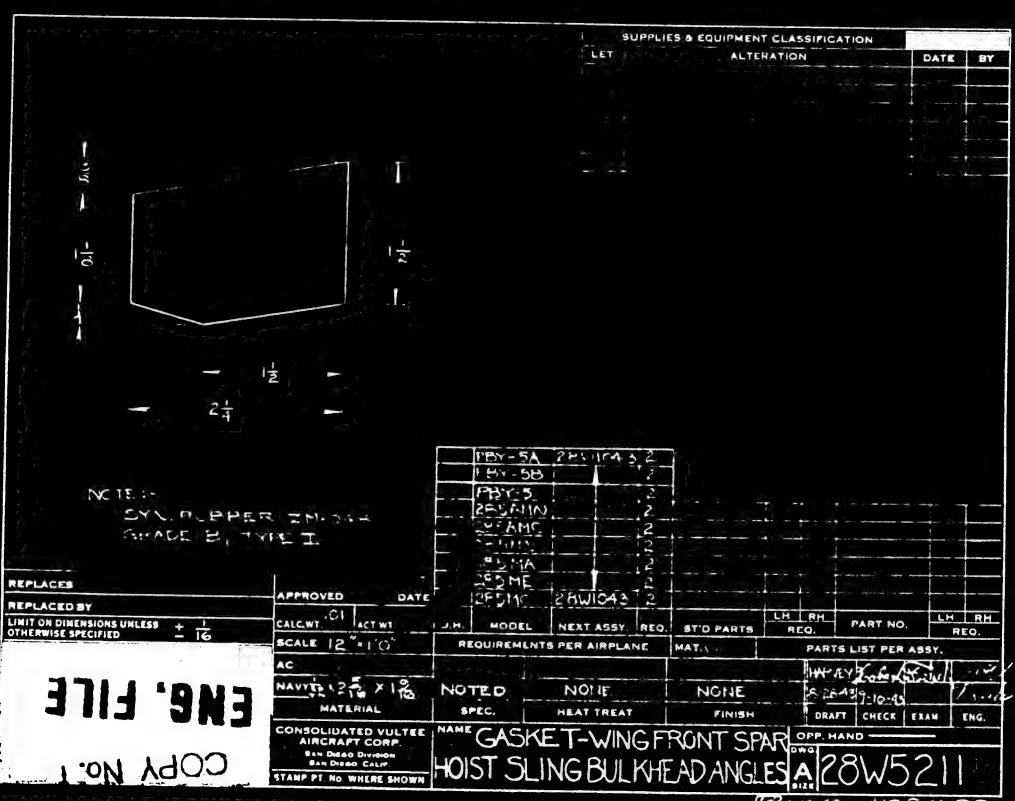
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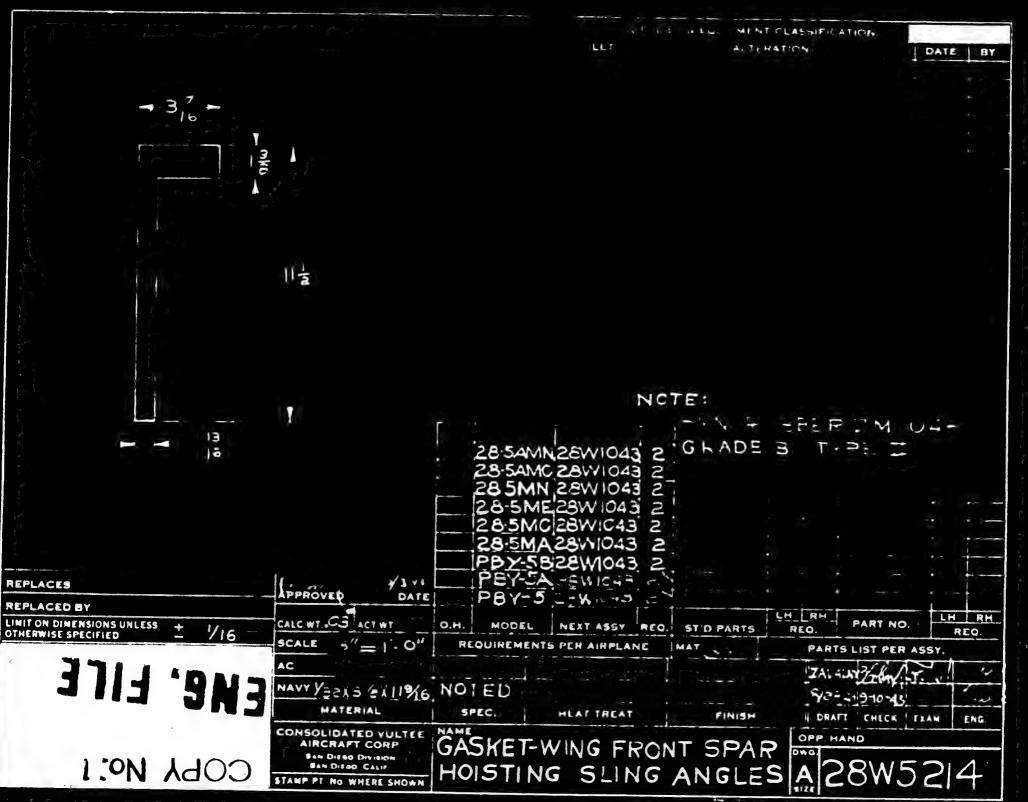




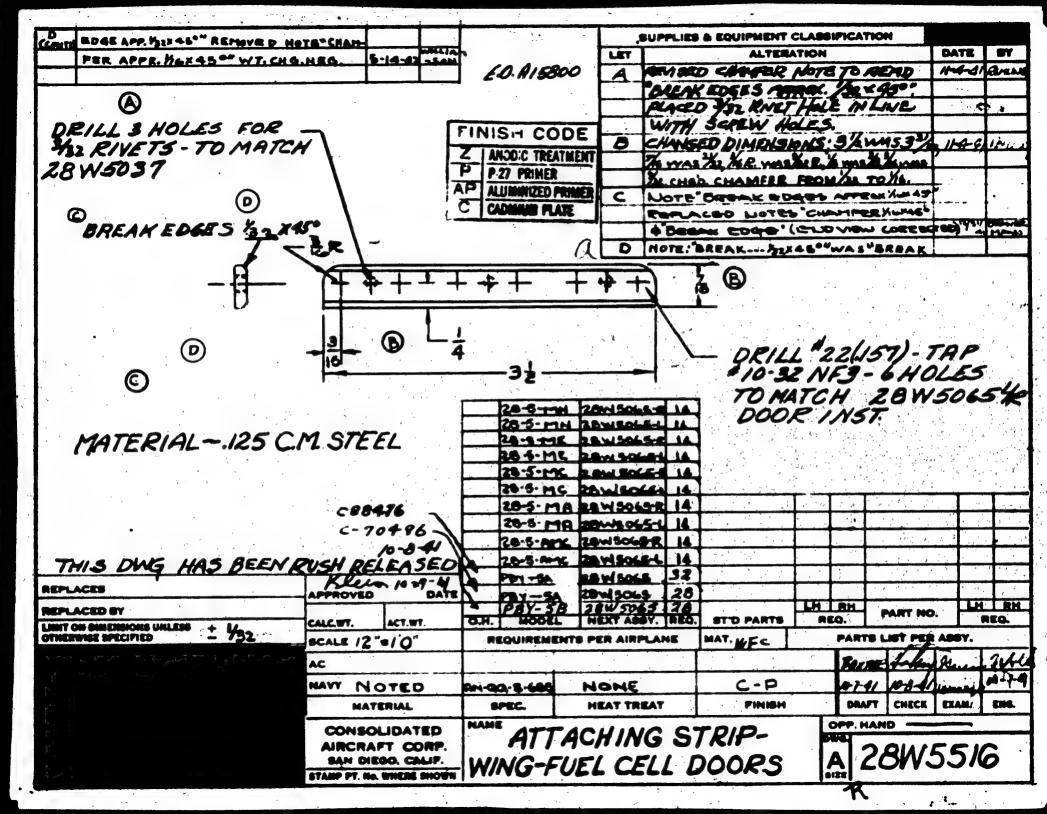


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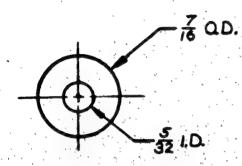
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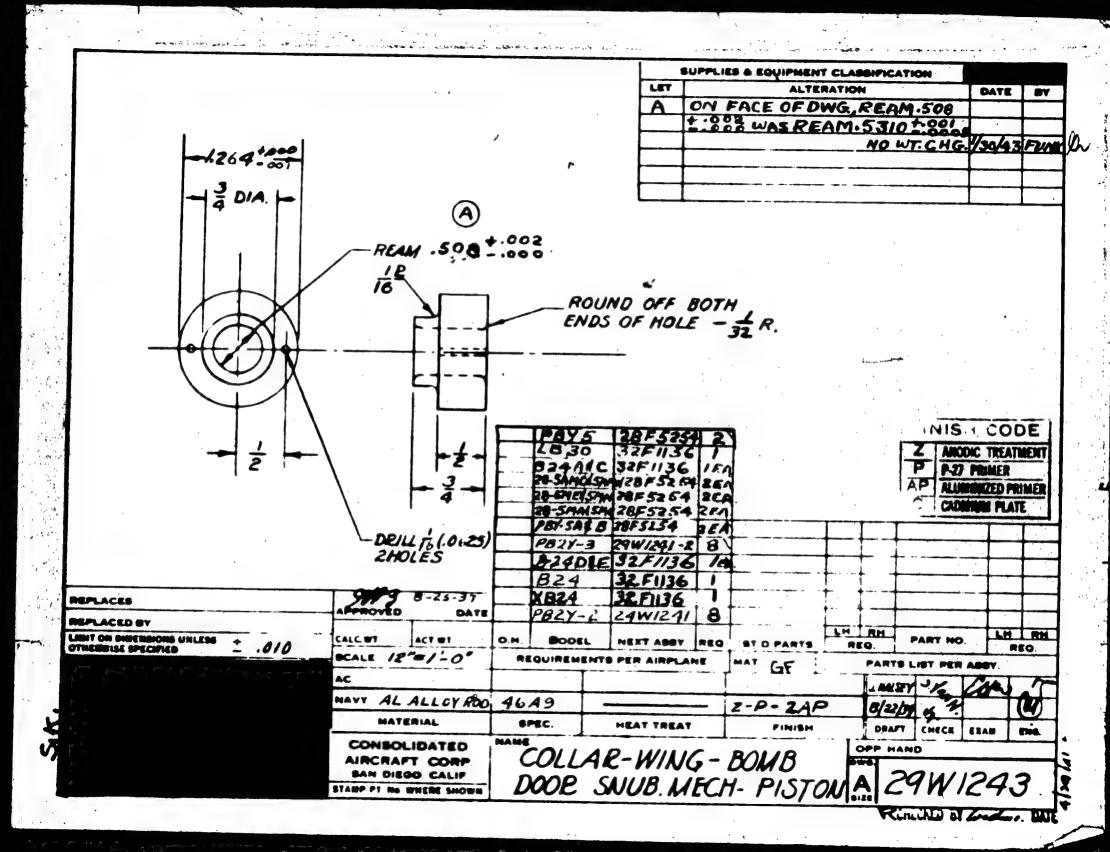
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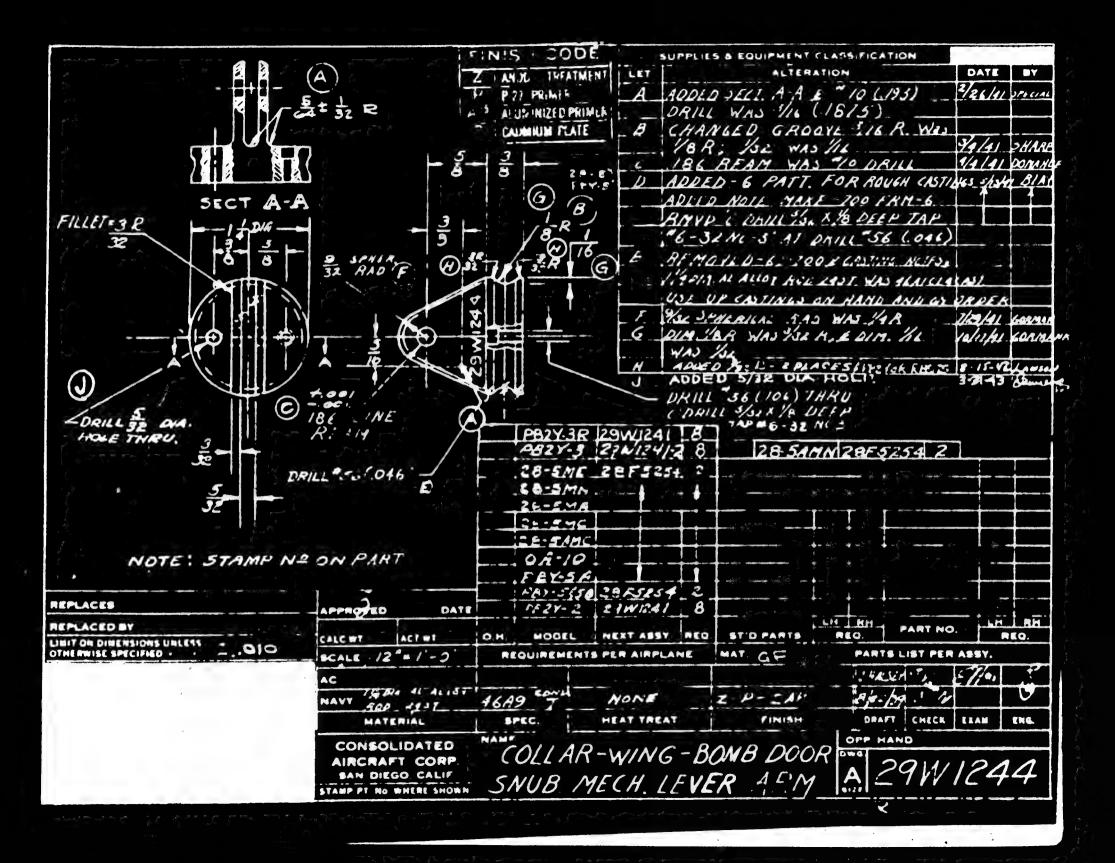


*NOTE:
FOR MCR #290 REG./AIRPLANE
ARE 576. FOR SPARES ON
AIRPLANES BUILT PRIOR TO
MCR*290 REO/AIRPLANE ARE 640.

MATERIAL: 132x 98x 48 SYN. RUBBER SHT. SPEC. ZM-048 TYPE II GRADE B MCR#290 PBY-5A 28W6032 APPROVED BEPLACES 28W6032-6 28W6032 LH RH CALC.WT. PART NO. REQ. ST'D PARTS O.H. ACT.WT. LIMIT ON DIMENSIONS UNLESS SCALE 24"-1"-0" MAT. 1 JELA AC NONE NOME MOTED MOTORID FINISH CHECK MATERIAL OPP. HAND NOW WASHER - SPECIAL CONSOLIDATED AIRCRAFT CORP. 28W5519 WING ACCESS DOOR SAN DIEGO, CALIF.

R 6155W85

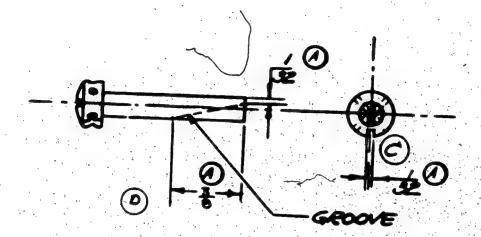




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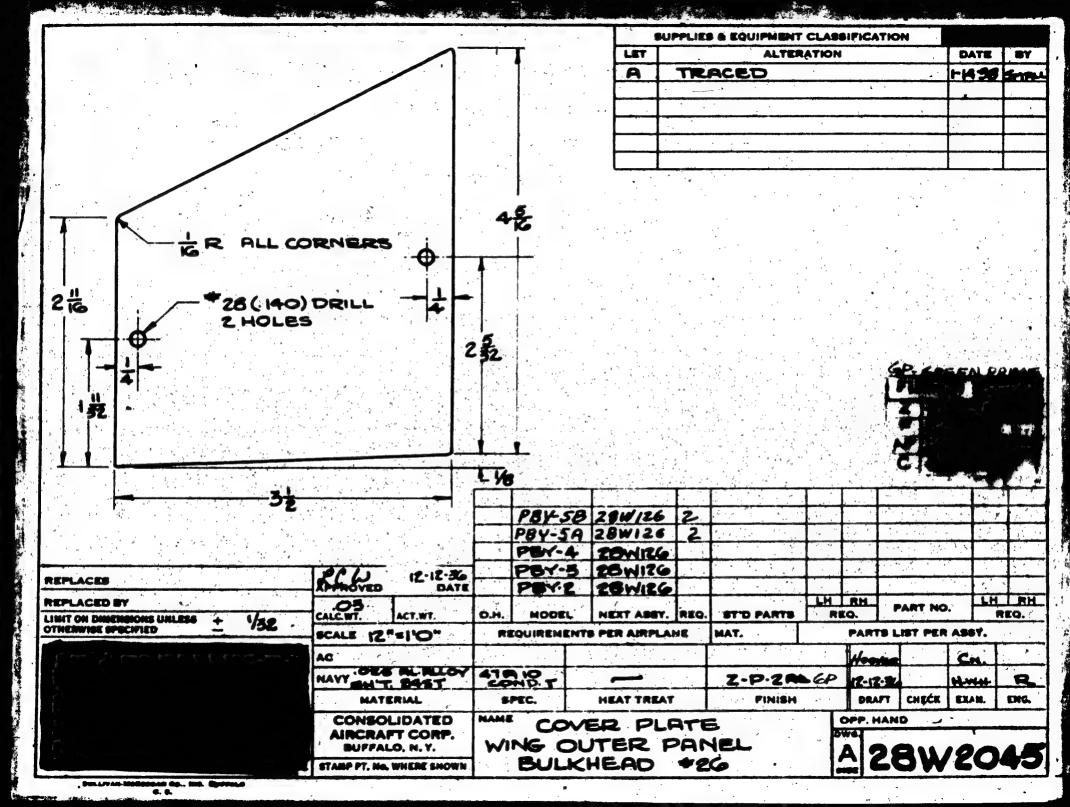
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SAME AS MAF 2/0577-12 PEXCEPT FOR GROOVE.

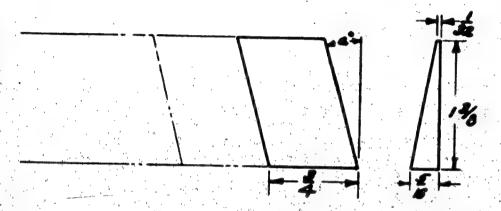


Z ANDOC TREATMENT
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C CADMIUM PLATE

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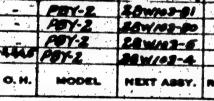


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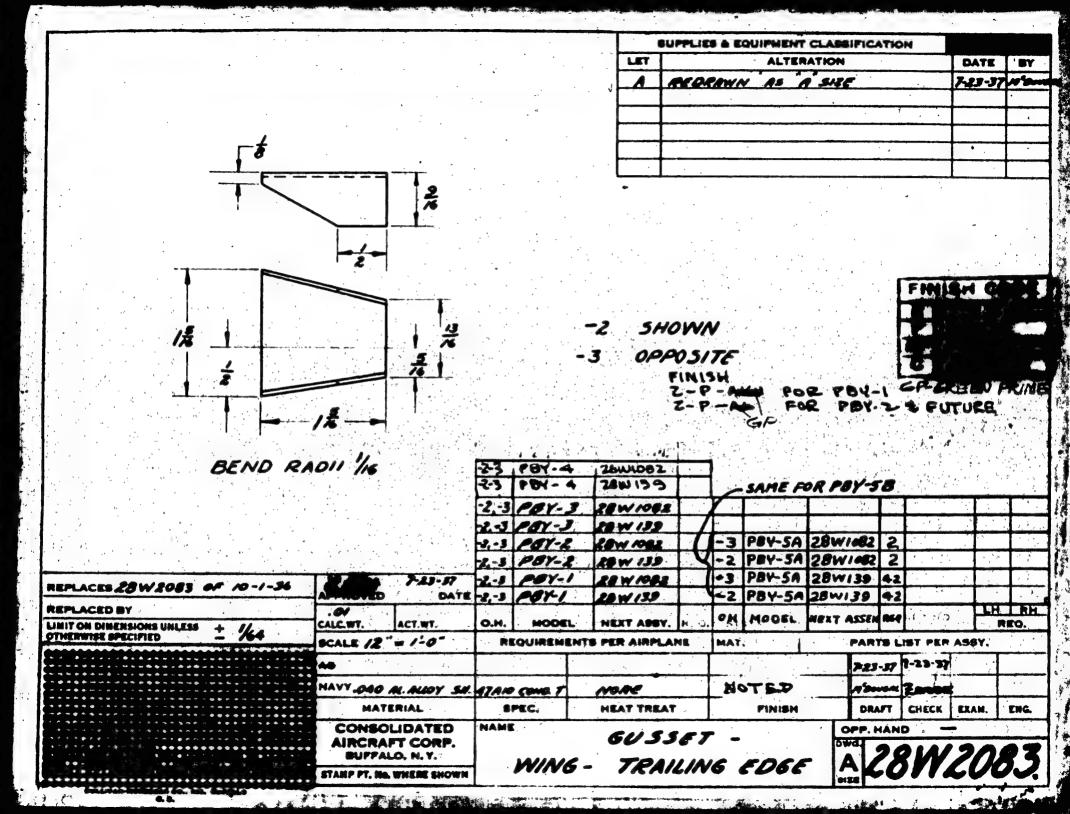
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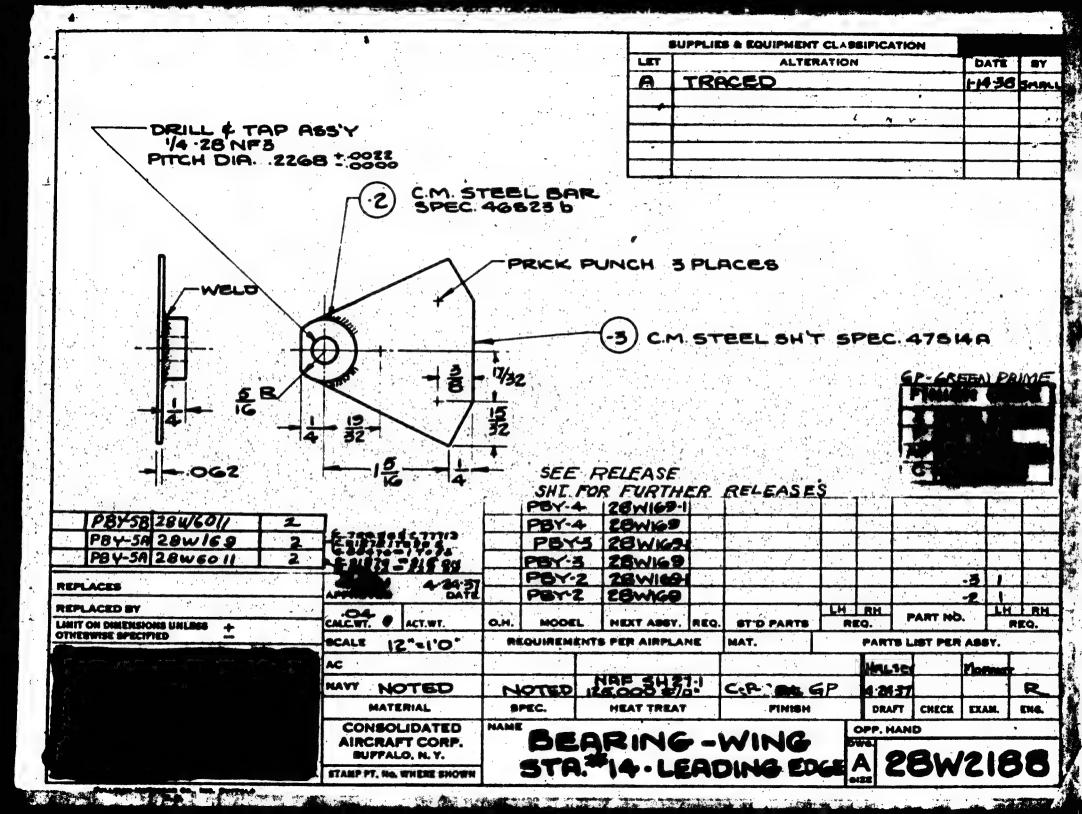
CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

SHIM- WING BULKHEAD

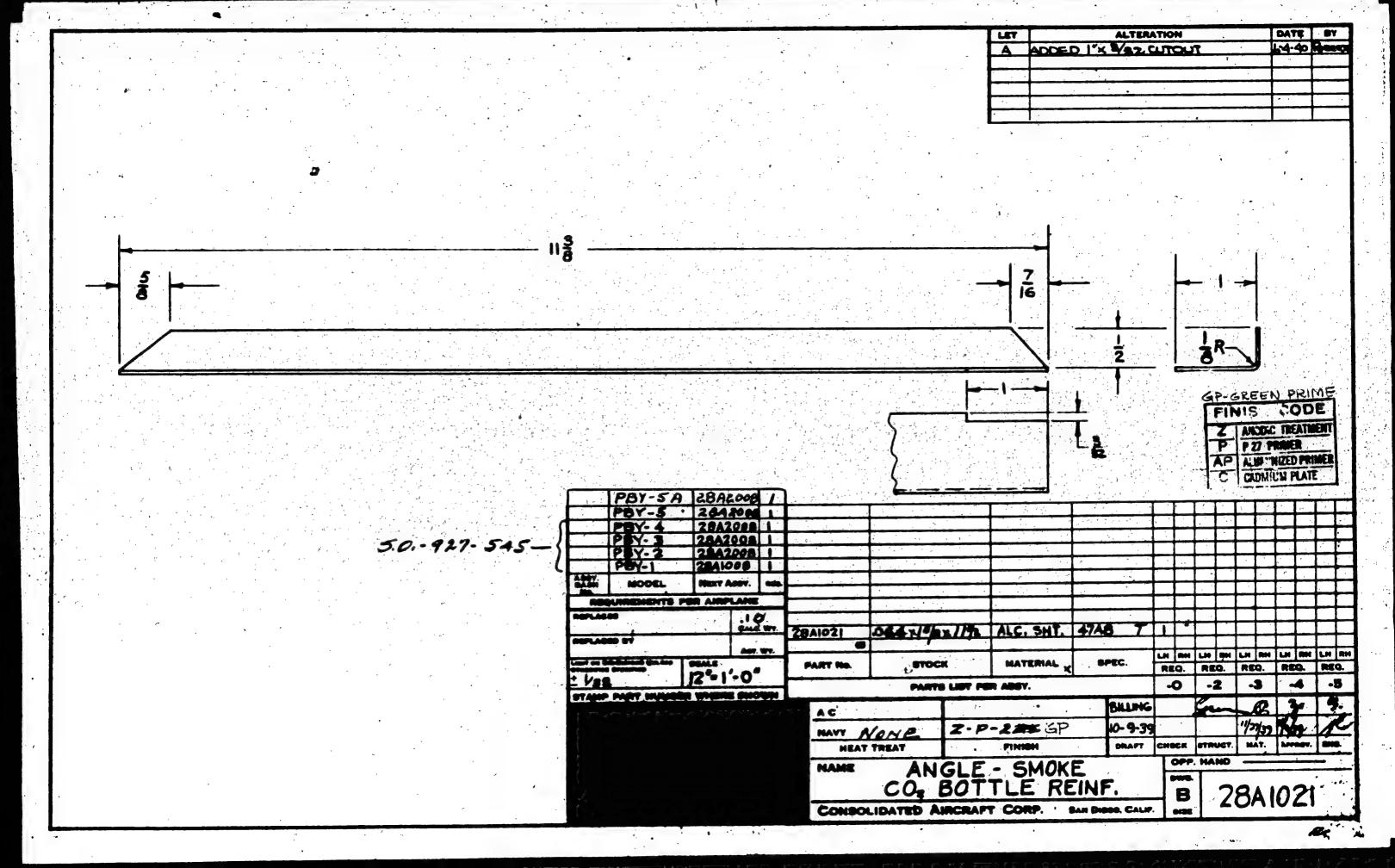
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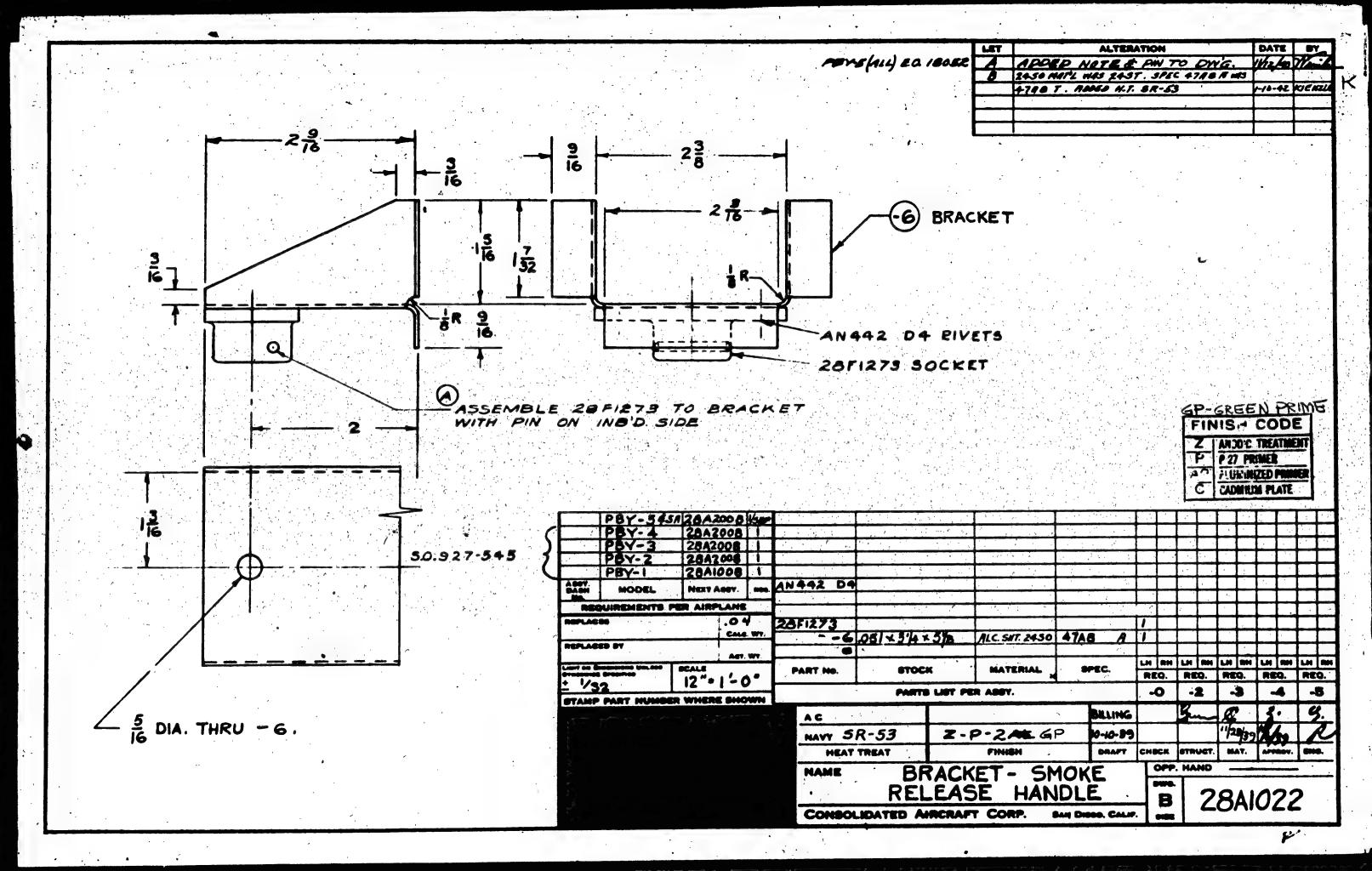


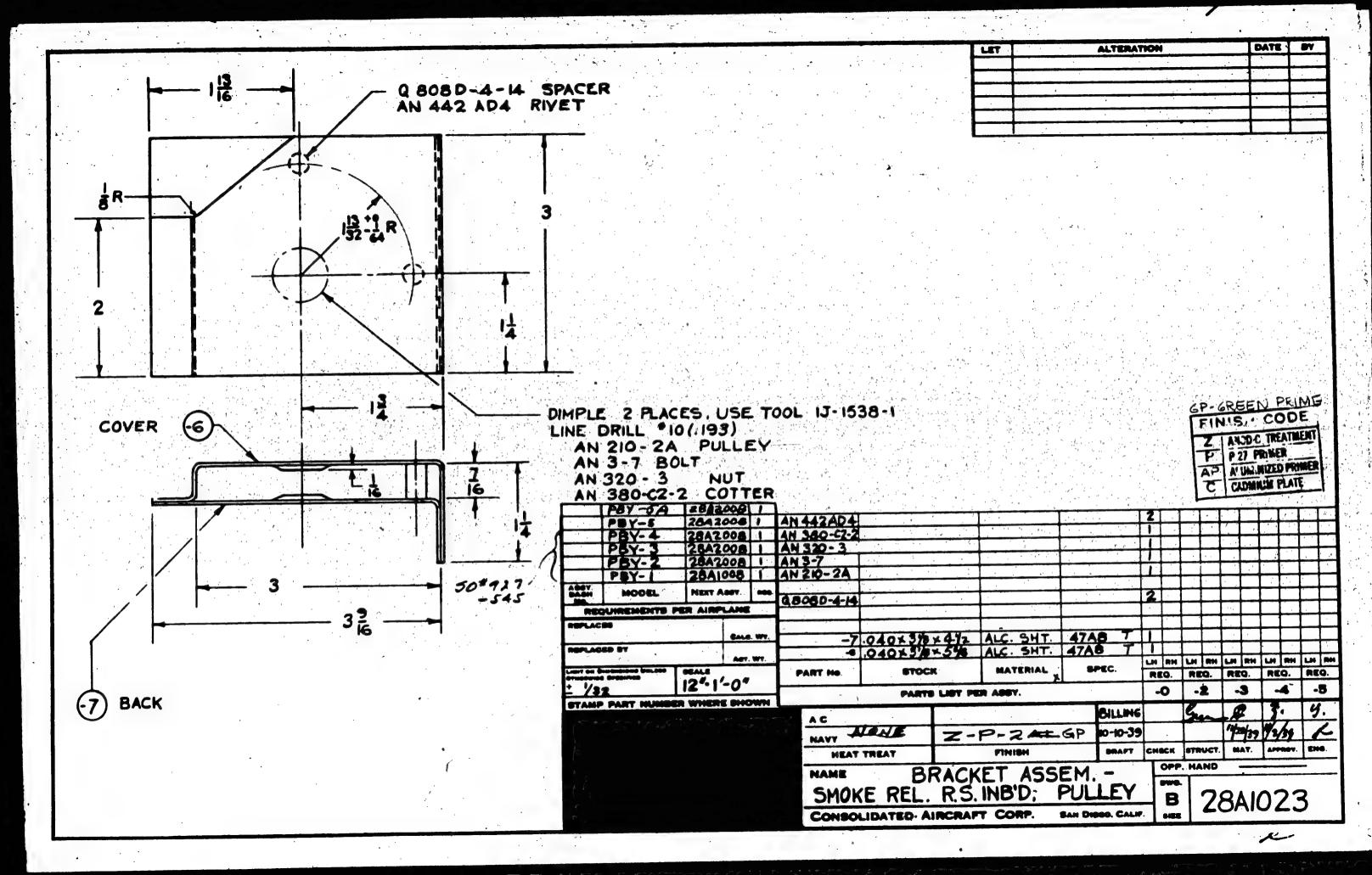


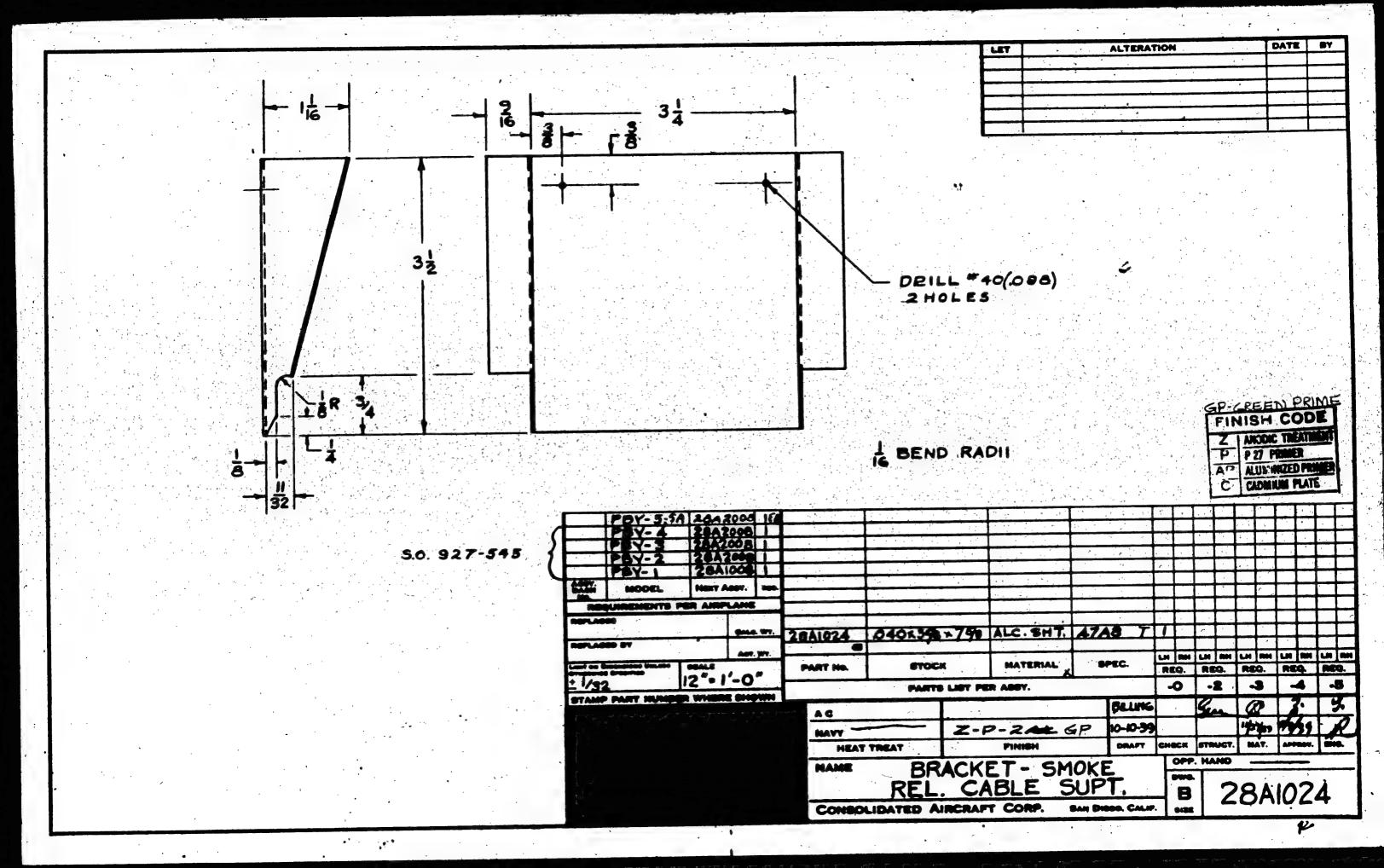


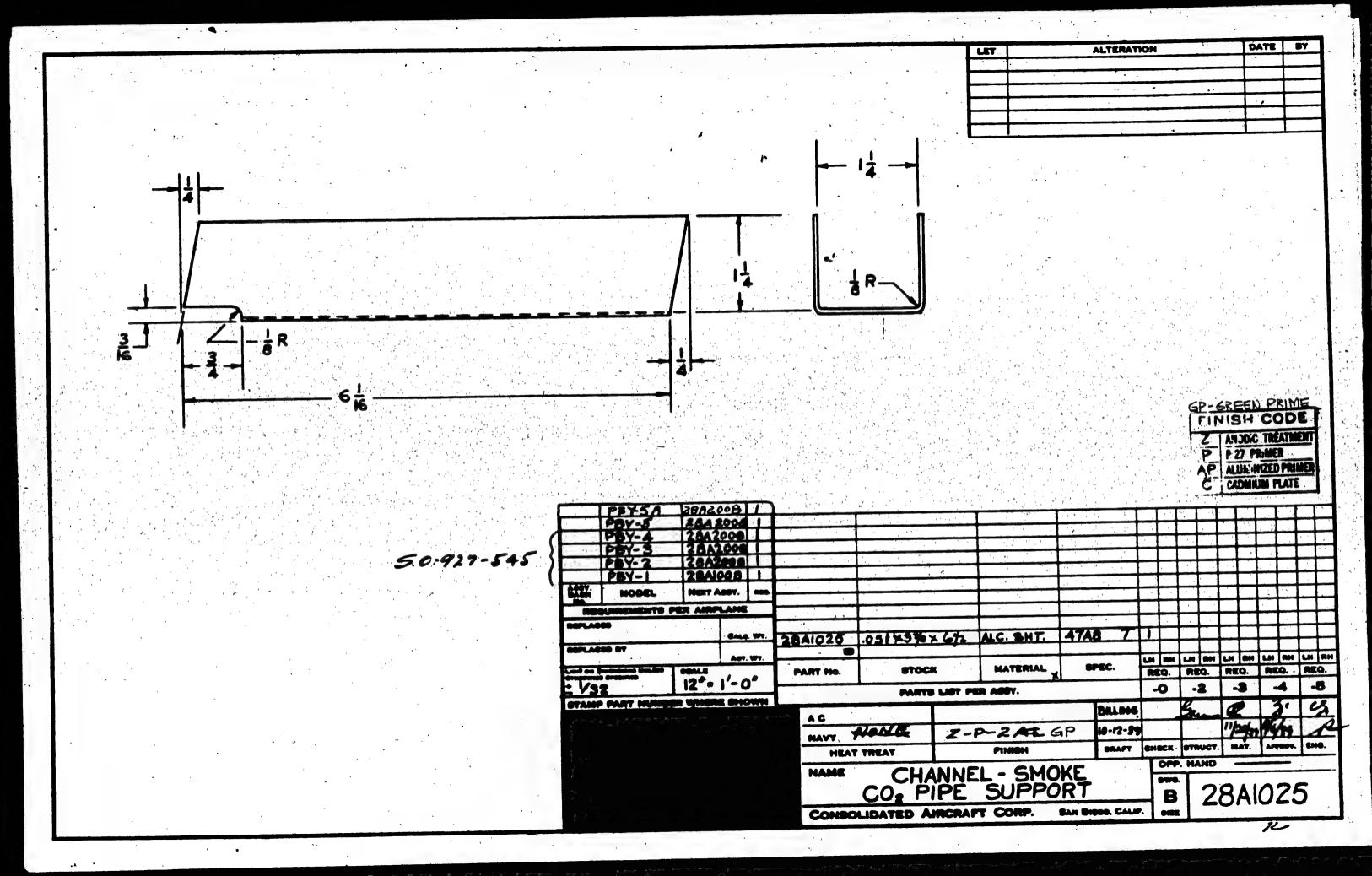
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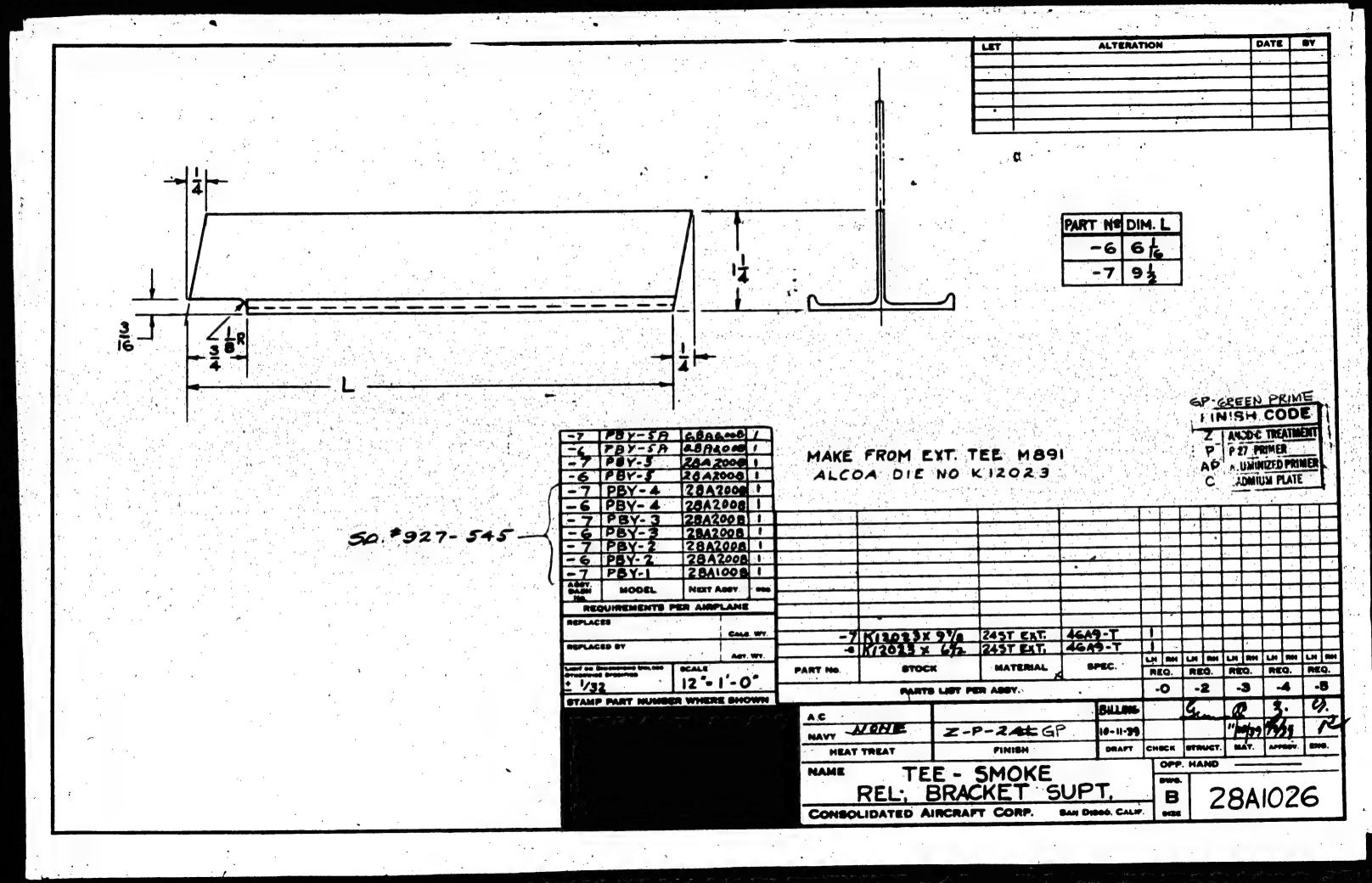


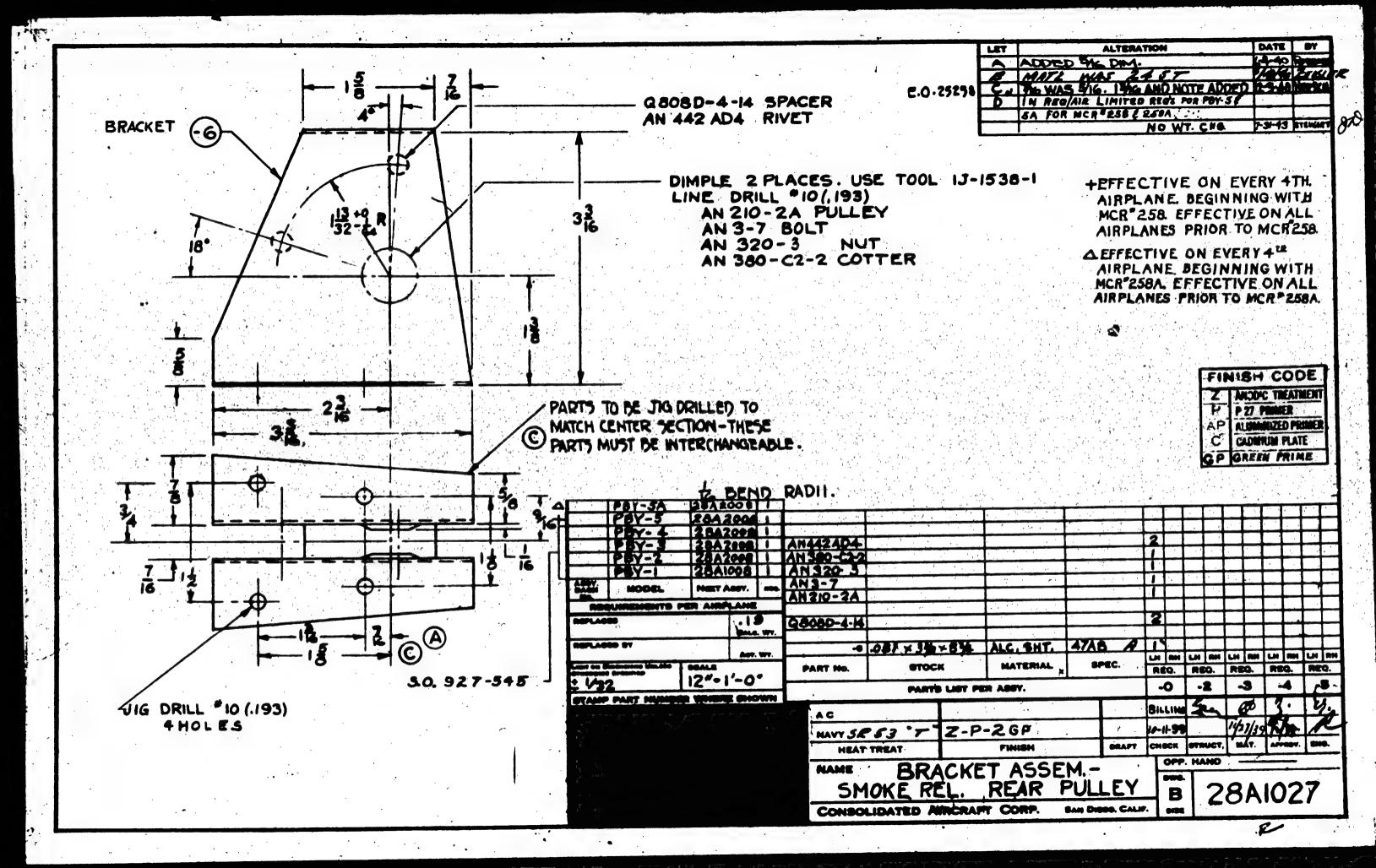


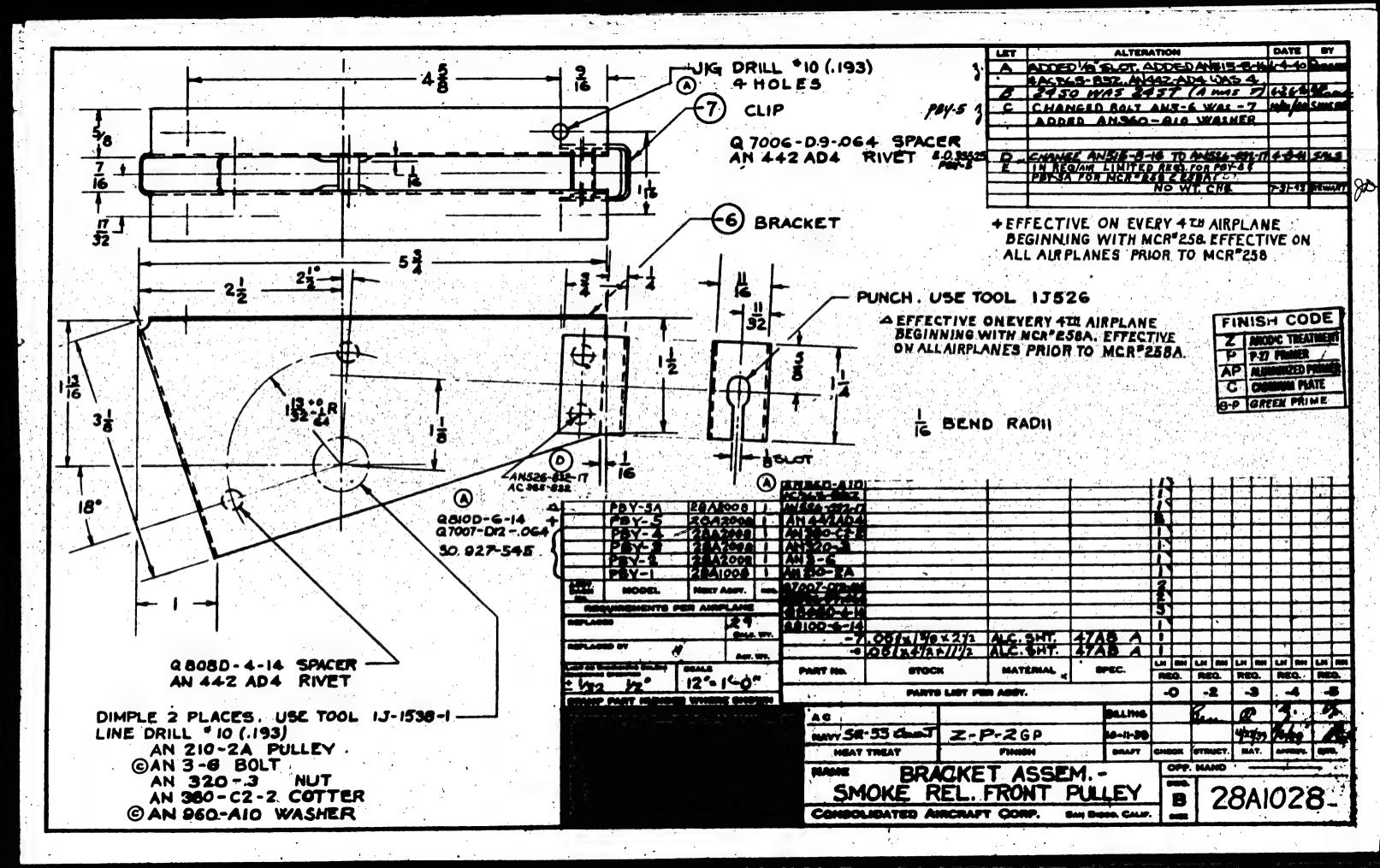


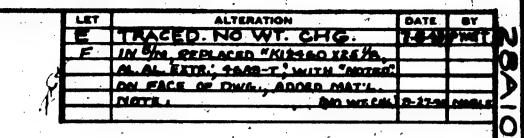


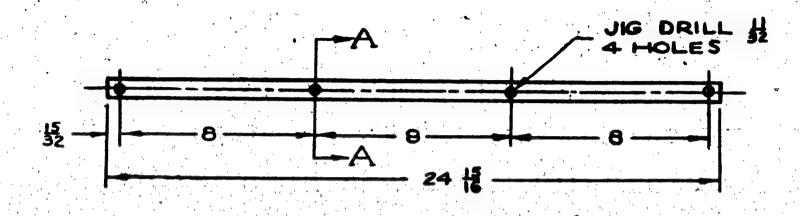












MATERIAL MAY BE:(N KIZ460 X25 %, Z45T AL ALLOY EXTR,
SPEC. OQ-A-354-T, OR
(B) KIZ460 X 25 %, I45T AL ALLOY EXTR.,
SPEC. AN-A-B-T.

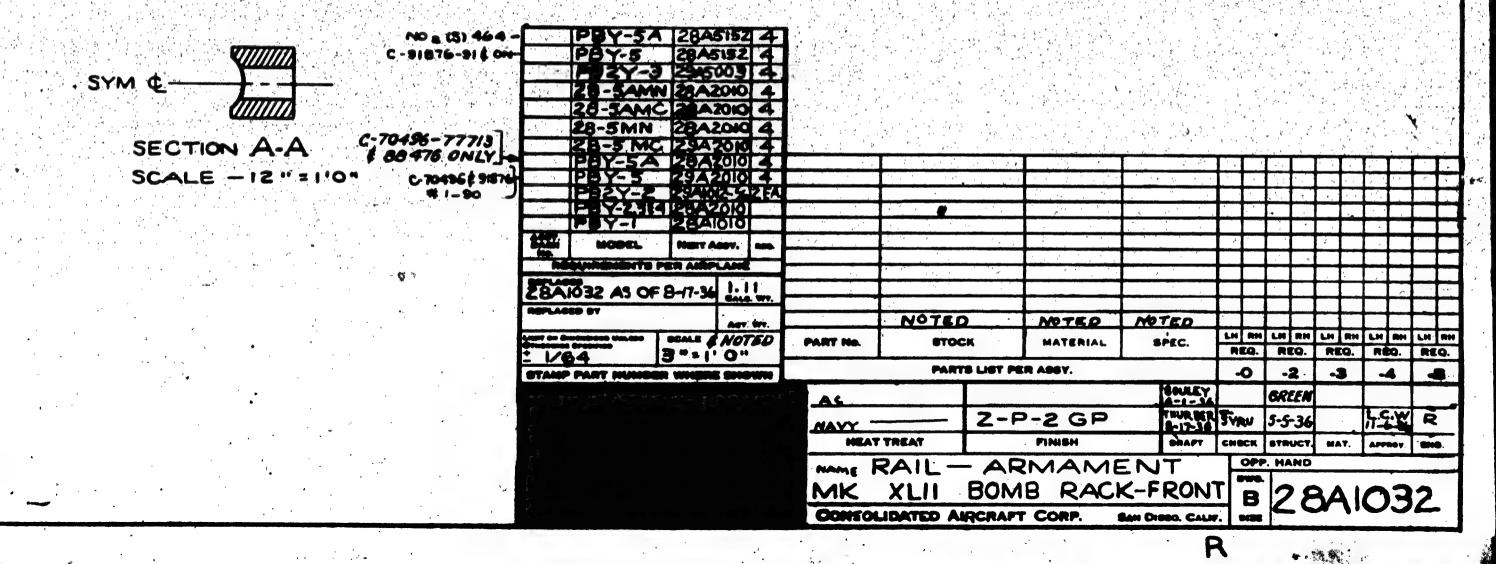
FINISH CODE

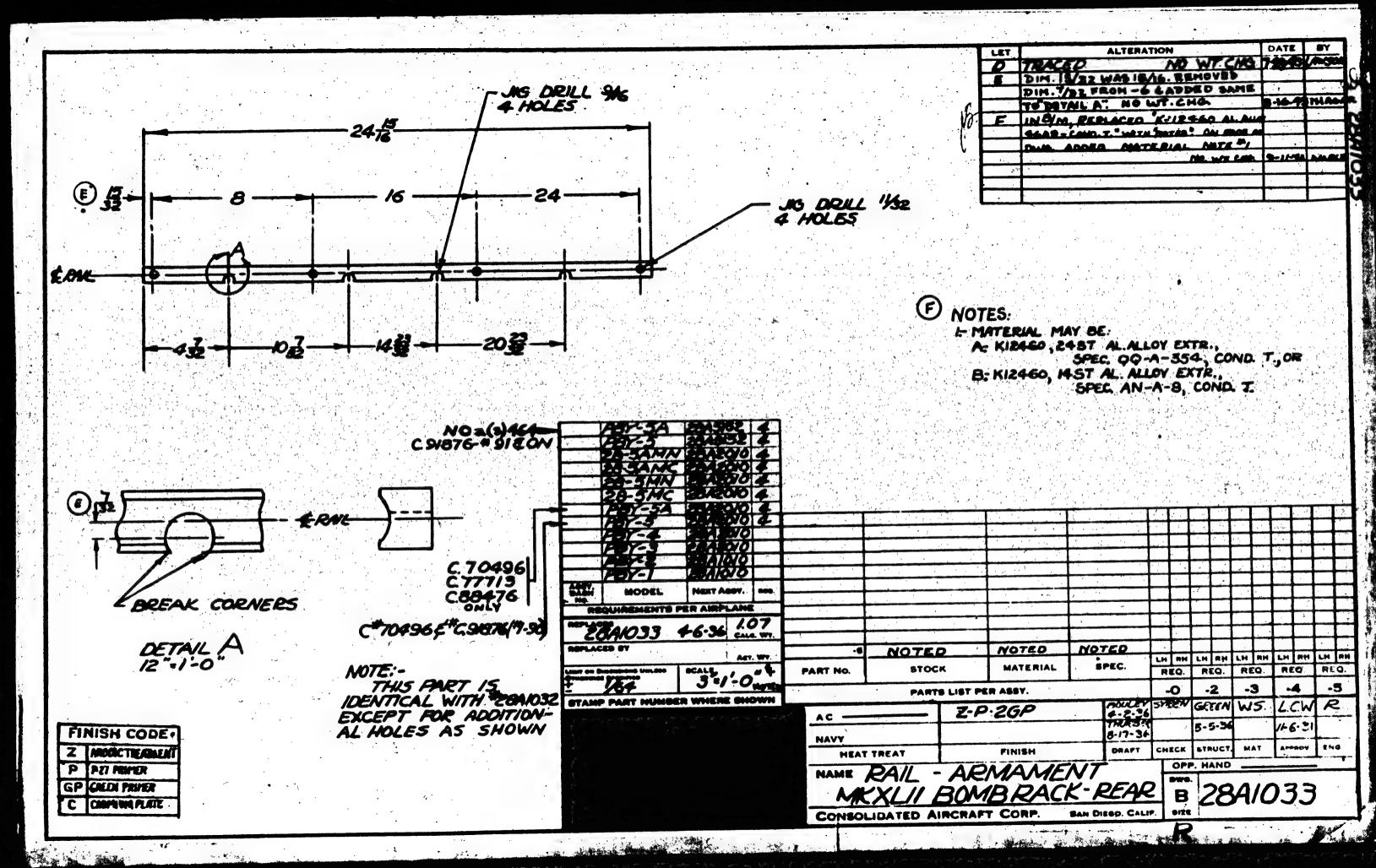
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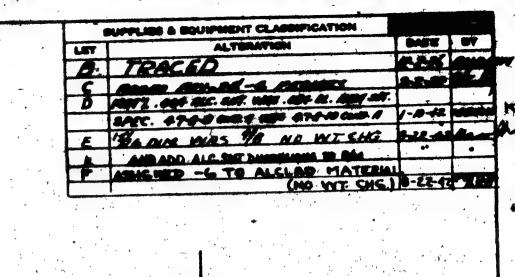
P P-27 PRIMER

GP CREEN PRIMER

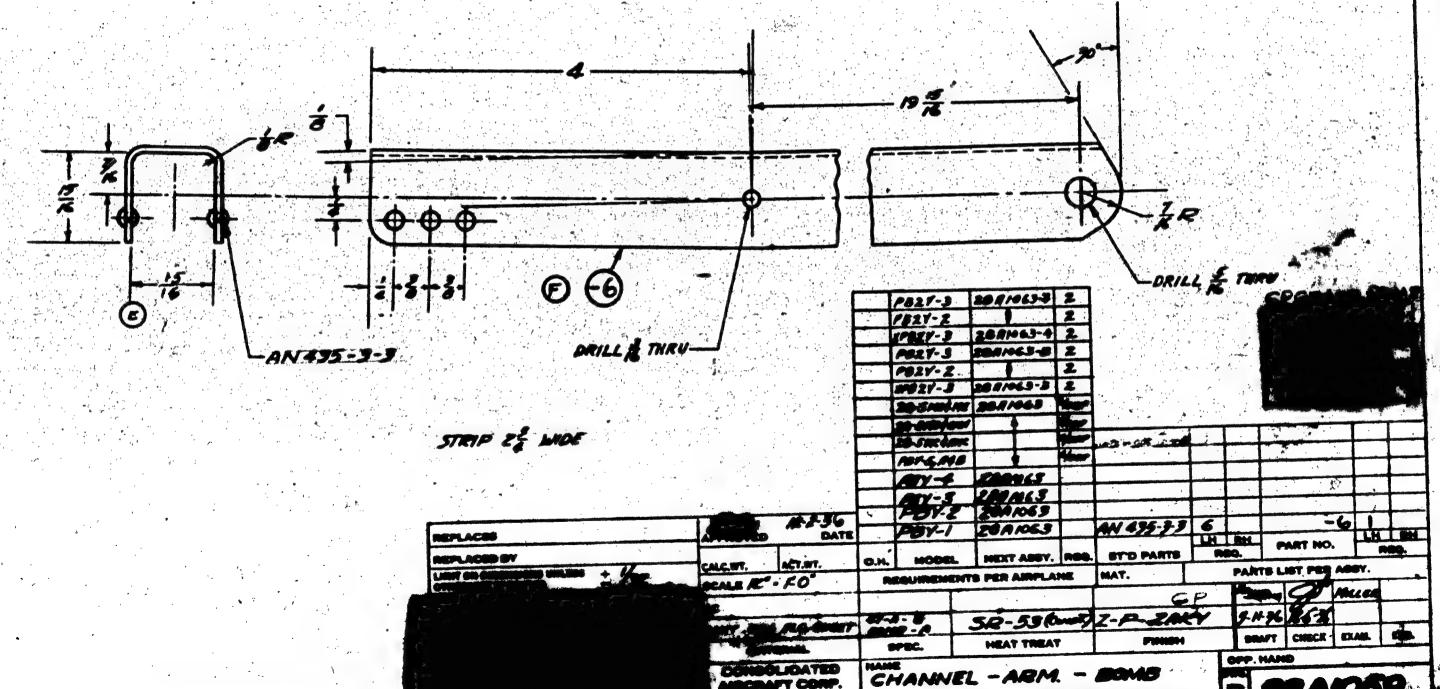
C CADMIUM PLATE

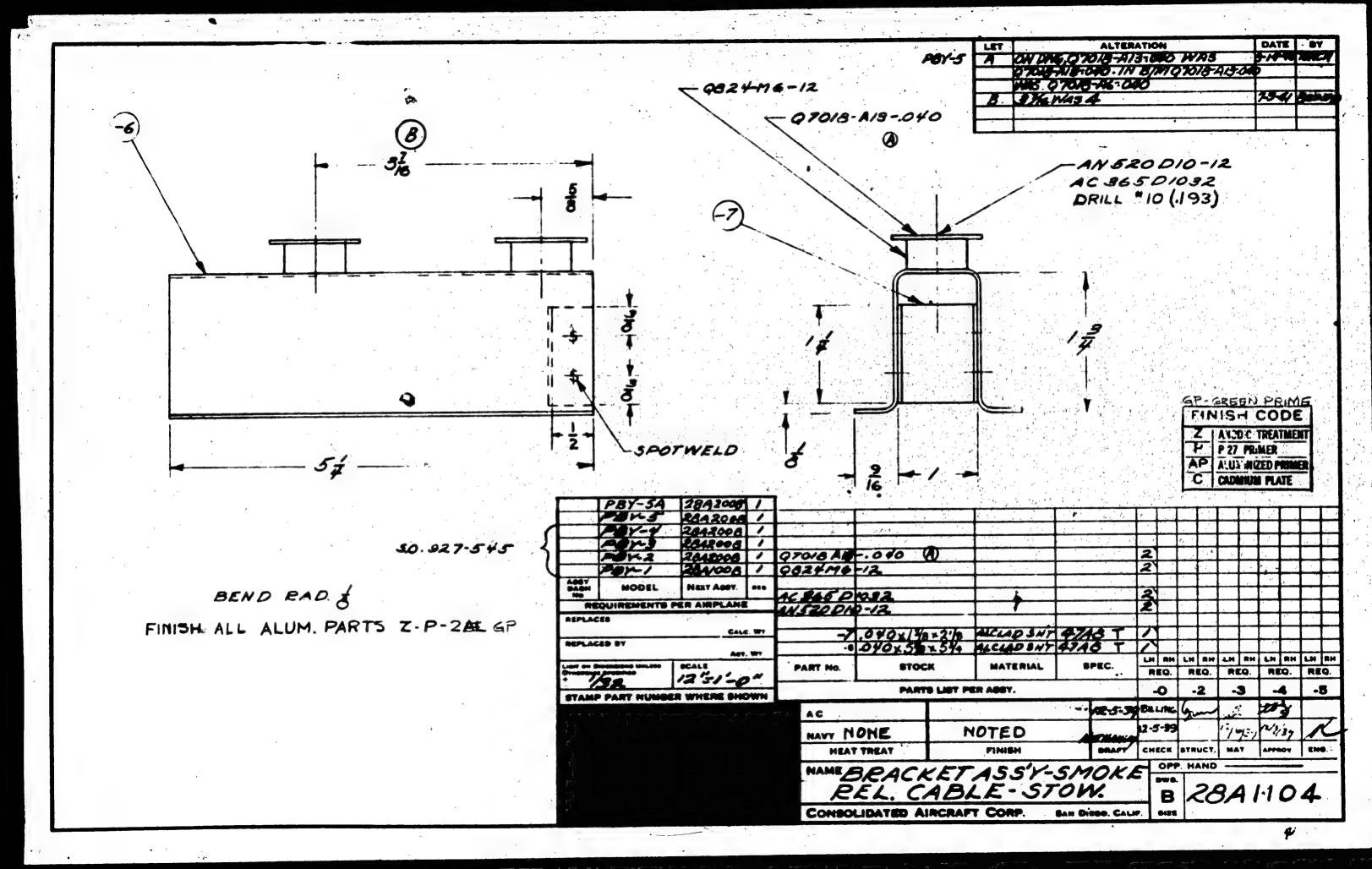




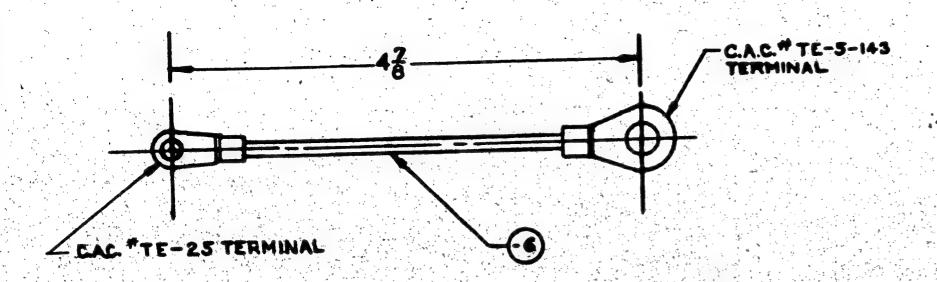


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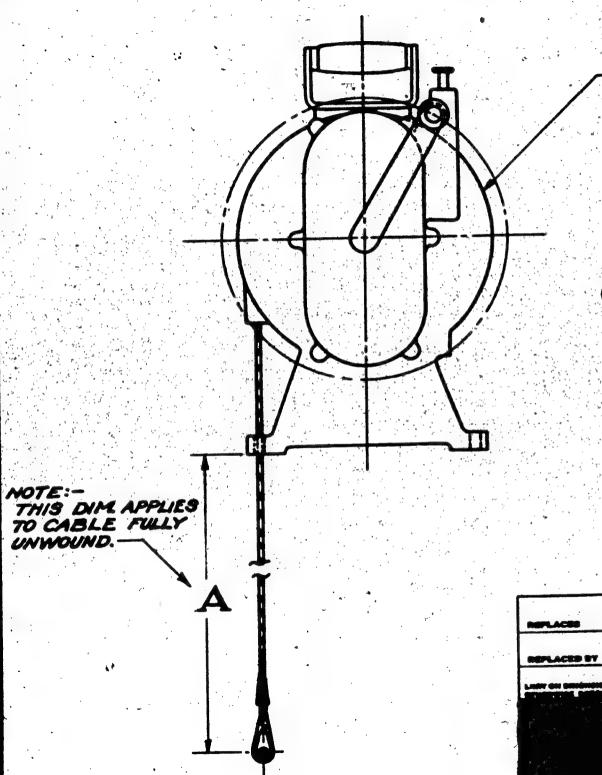
5,0 + 927-545

- + EFFECTIVE ON EVERY 42 AIR PLANE BEGINNING WITH MCR 258. EFFECTIVE ON ALL AIRPLANES PRIOR TO MCR 256
- DEFFECTIVE ON EVERY 4TH AIRPLANE BEGINNING WITH MCR 258A. EFFECTIVE ONALL AIRPLANES PRIOR TO MCR 258A.

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M-3 BOMB HOIST (B.O. 179020)

PART Nº	A	SHP
	16-6	P\$Y2,3,4
2002004	15'-8"	ABSA-I

PBYLLENGTH MAY BE 17-2 BUT IT IS CORRECOMMENDED LENGTH BE MADE SAME AS FOR PBY-2,-3+-4

> MOTE:- GOV'T. FURNISHED GROUND EQUIPMENT. FURNISHED DIBECTLY TO SOUR SPLICE AS PER SPEC. NAF. PS-R.

> > PINION

PET-50 0805001 / PET-18 AR-0-87 TWA XFBEY-I ----PART NO. REQ. REQ. REQ. ST'D PARTS REQ. ACT.WT. GALC. WT. PARTS LIST PER ASSY. 32/10" MAT. REQUIREMENTS PER AIRPLANE AC MONE MOME MONE MAY NOTED BRAFT CHECK EXAM.

> CONSOLIDATED AIRCRAFT CORF

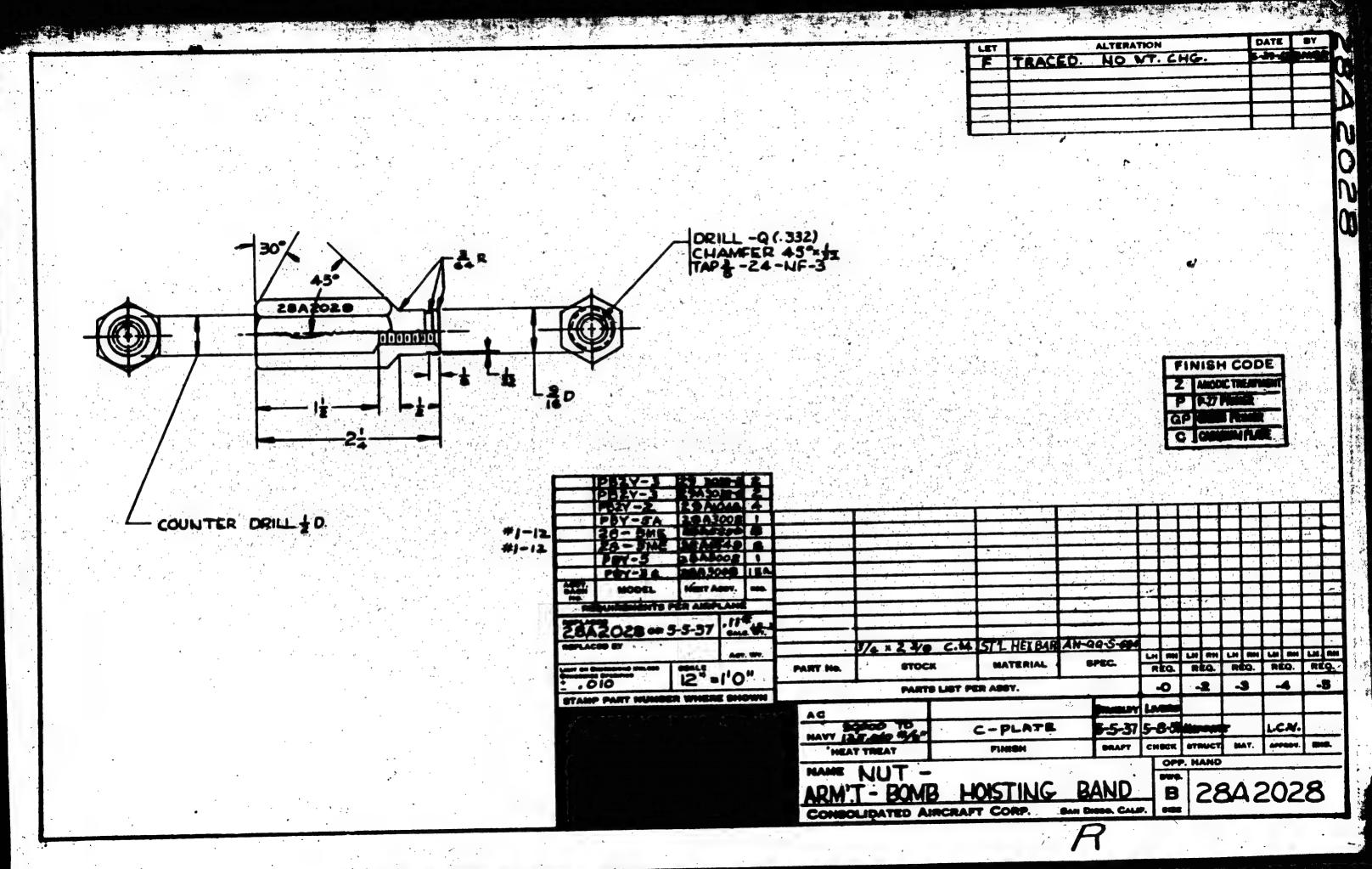
MATERIAL

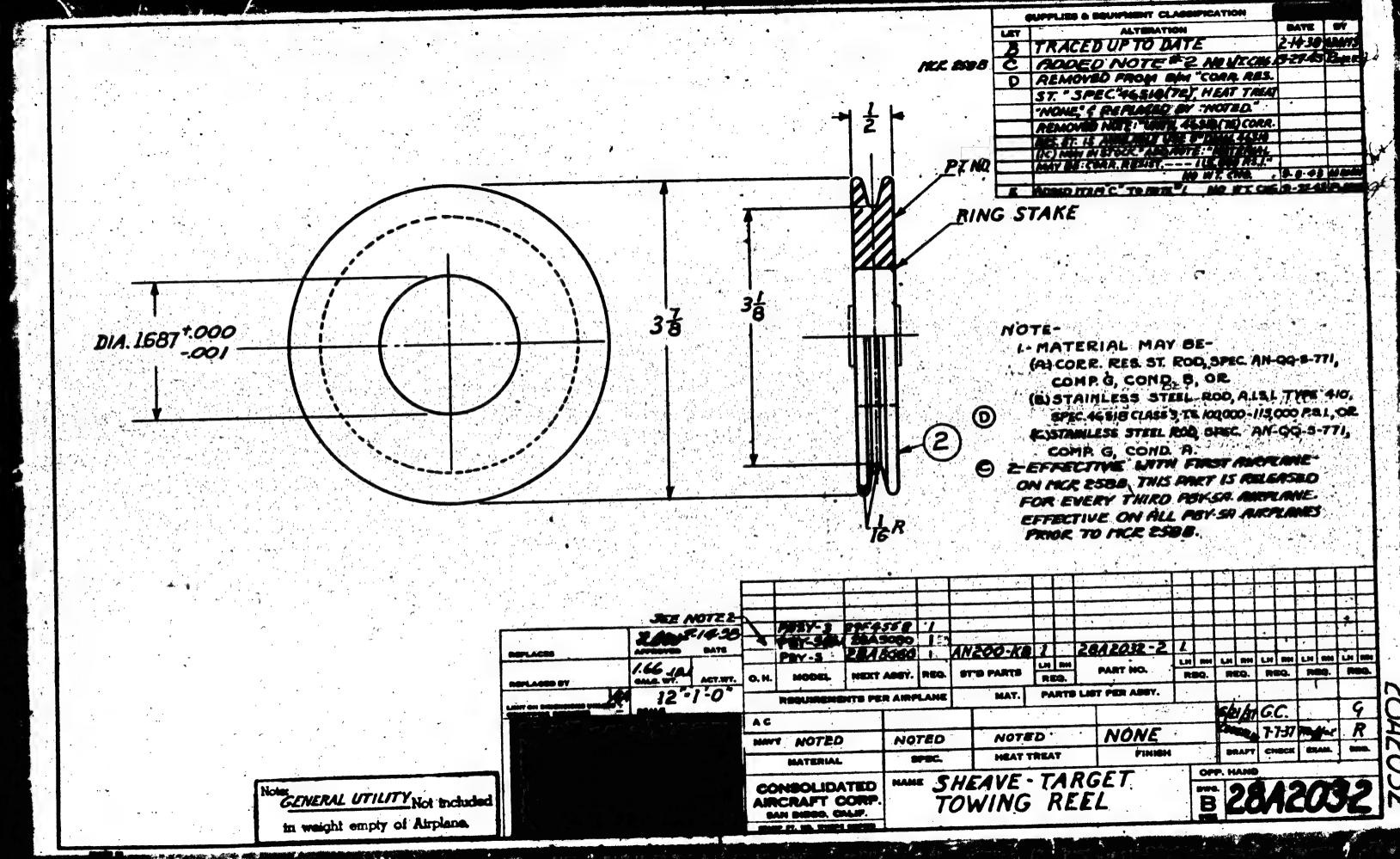
M-3 BOMB HOIST SAN DISSO. CALIF. ARMAMENT-CABLE MODIFICATION

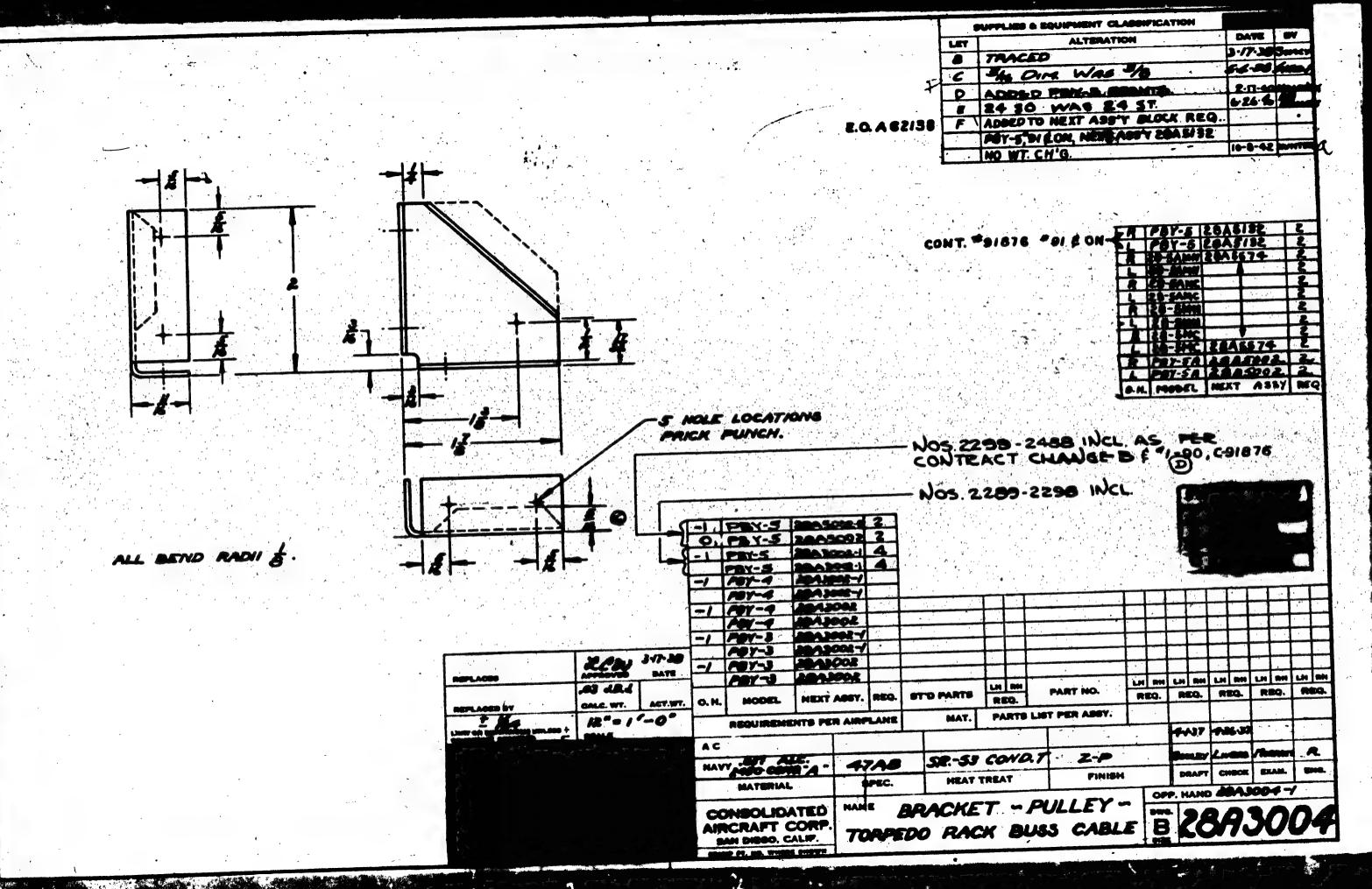
HEAT TREAT

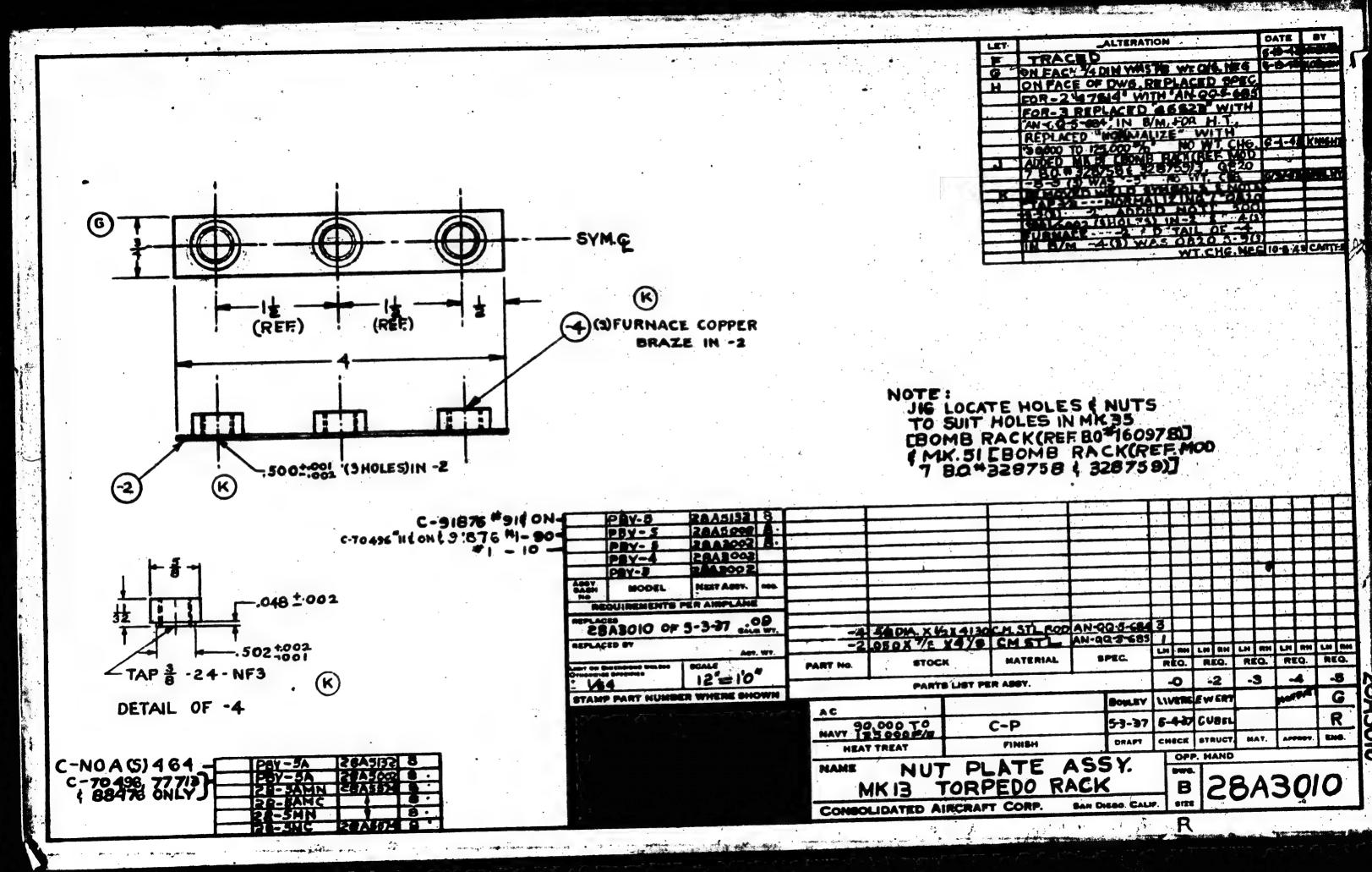
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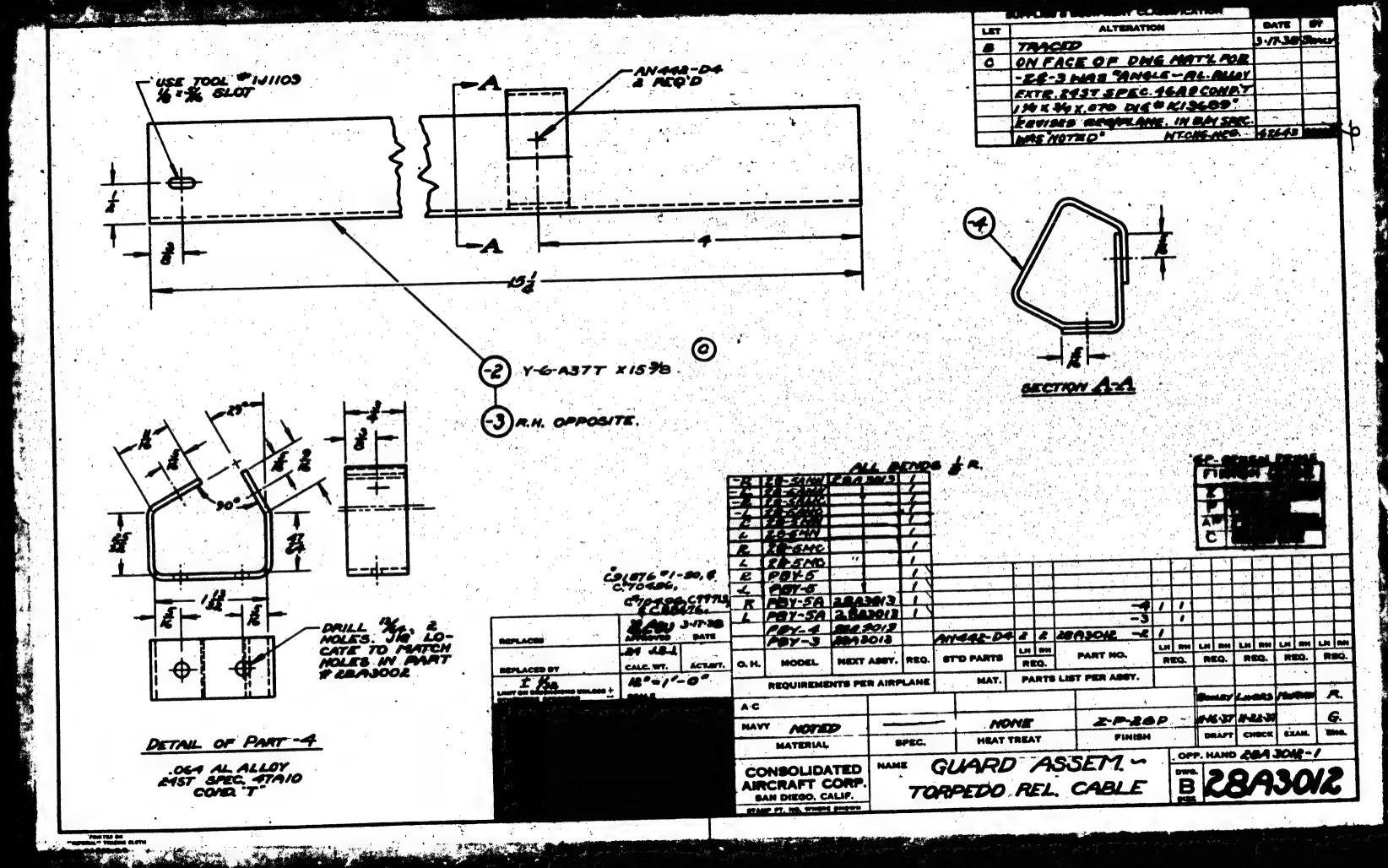
MUSK

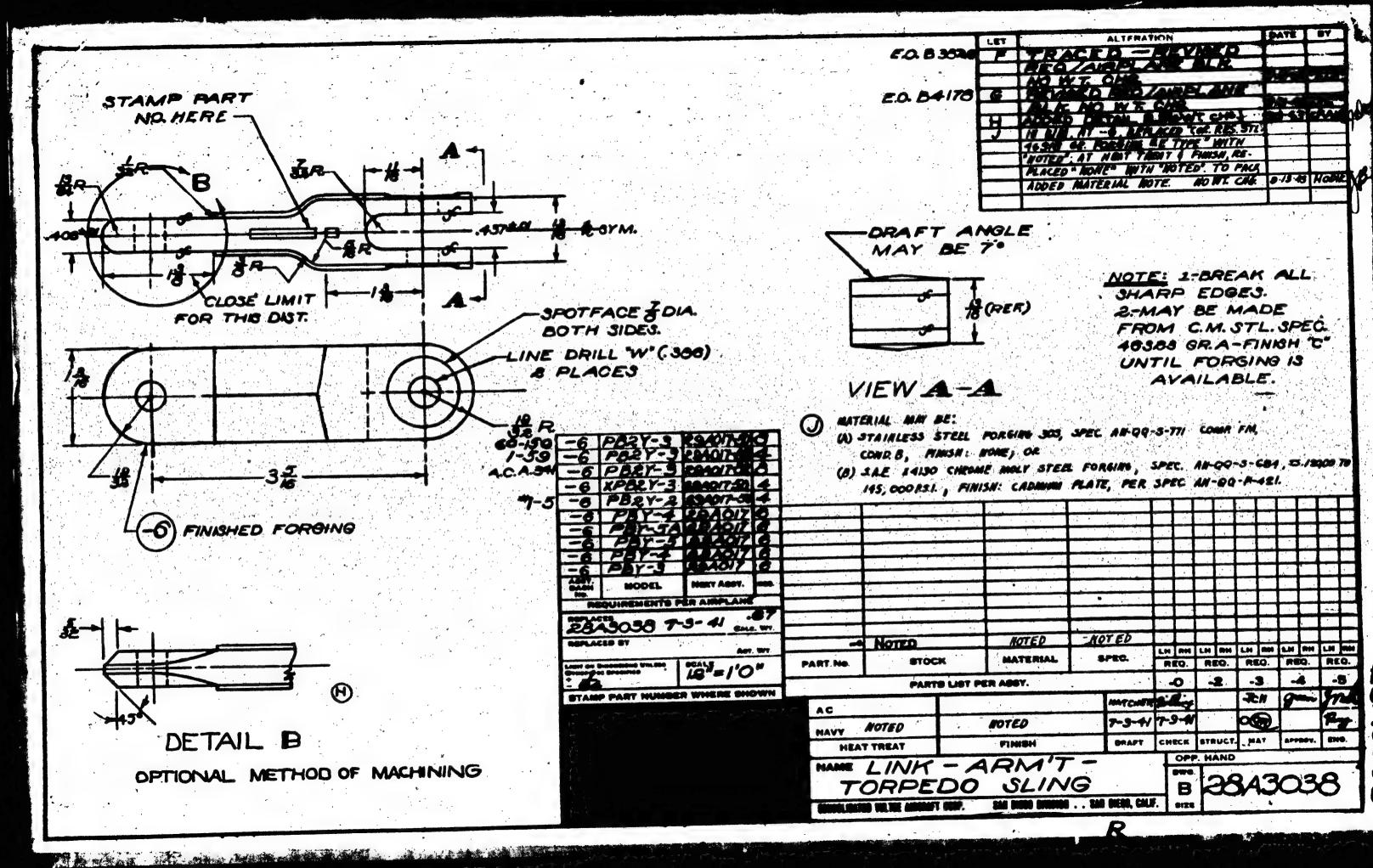




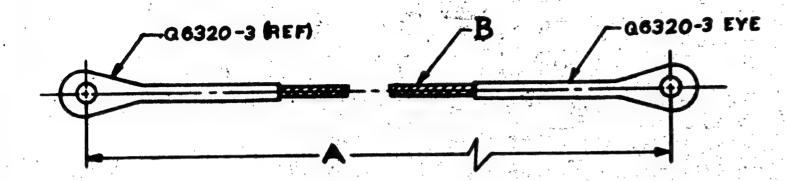








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PART No.

AC

NAVY NONE

HEAT TREAT

12"-1'0"

STAMP PART NUMBER WHERE SHO

NOTES-

- I. PRE-STRETCH TO 60% OF RATED STRENGTH.
- 2. BOIL IN LINSEED OIL \$
 COAT WITH 50% WHITE
 LEAD \$ TALLOW SOLUTION

ASSY. NO.	À	В
-2	151/4	-6
-3	1676	-7
-4	1476	-8
-5	1548	-9
-20	15%	-24
-21	1714	-25
-22	14%	-26
-23	16 46	-27

G70496 #1-10

MKXVIII BOMB SOLENOLD

NOTED

PARTS LIST PER AGEY.

CONSOLIDATED AIRCRAFT CORP. BAI

BAN DIOGO, CACO.

LIVER

1-6-38

BRAFT

B 28A4001

CHECK STRUCT

REQ. REQ. REQ. REQ. REQ.

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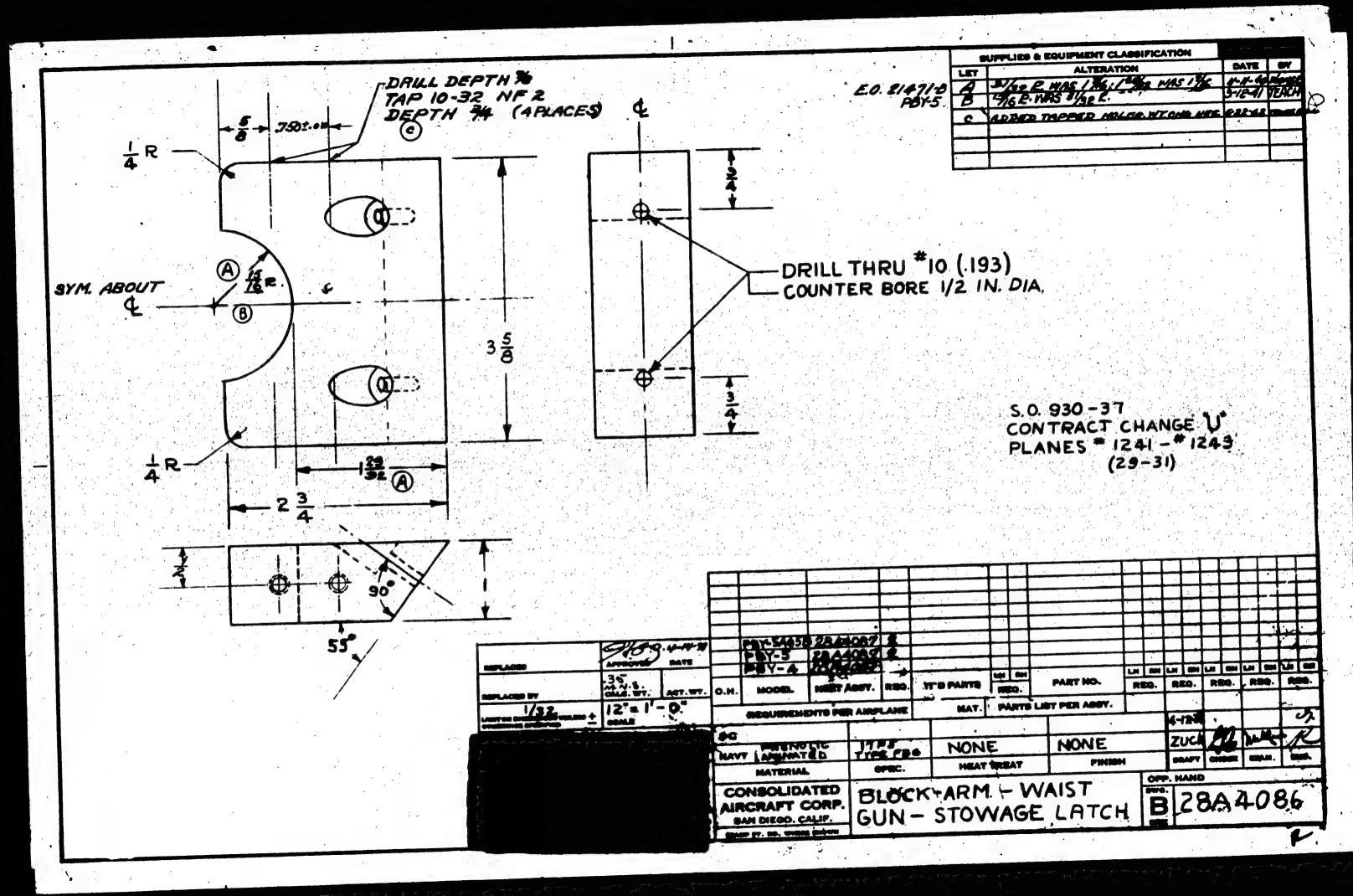
SUPPLIES & EQUIPMENT CLASSIFICATION ALTERATION DATE BY LET 10-21-41 LARSO A 105° WAS 90° (NOWT CHE.) E.RC. 12 493 2 3 R FINISH CODE 3.0. = 930 - 37 Z ANDO'C TREATMENT CONTRACT CHANGE 'U' P P-27 PRIMER
AP ALUATINGED PRIMER
C CADMIUM PLATE PLANES * 1241-*1243 (29-31) LEGANN ZEASTE PAY-SE PRASIDA 4151 6 ON. 28A5041 ----ACT. WT. MODEL STO PARTS PART NO. CALE. WY. REQ. REQ. REQ. REQ. REQ. PARTS LIST PER ASSY. AC Z-P-ZRAGP WINNES IL R. MAYAL BLOK 5R-53 MATERIAL HEAT TREAT B 28/ CONSCLIDATED RING-ARM. - SHOCK. CORD WAIST GUN TURRET

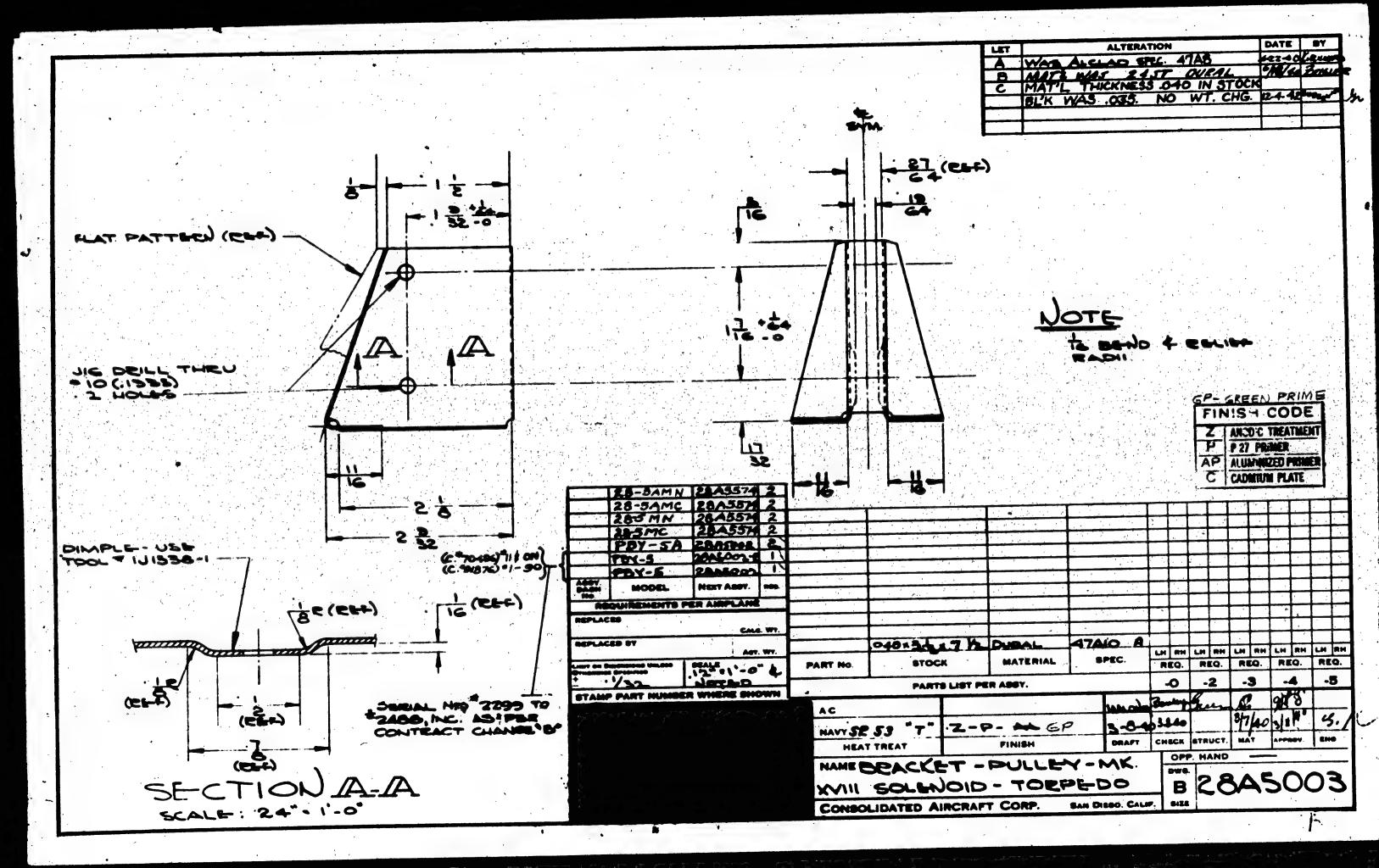
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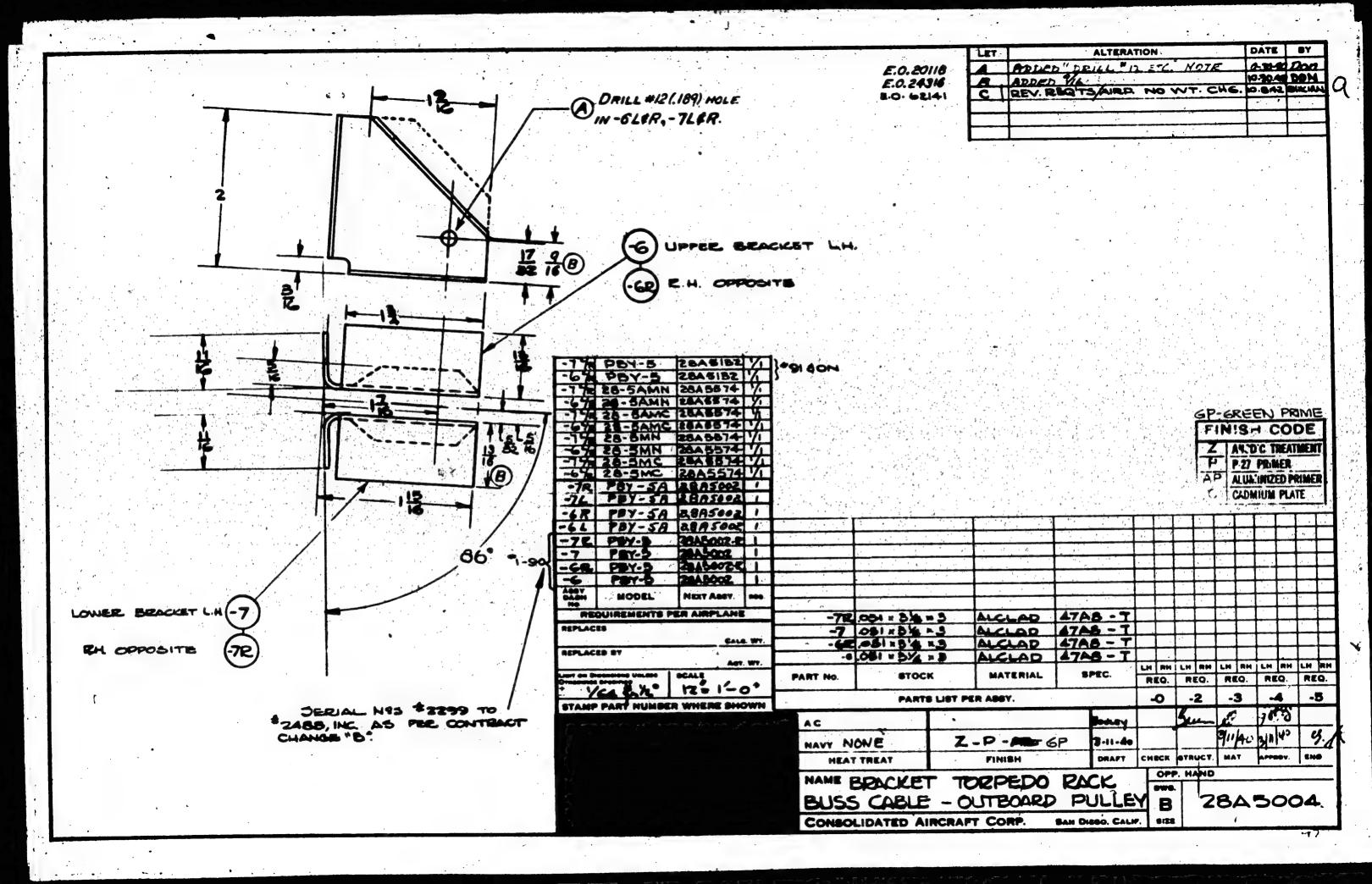
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-17C217 BUSHING	TO CONF	HOCK CORD FORM TO SPEC S KEGHLOS TO COLOR DESIGNAT	C	CORD AS	TH SERVING SHOWN	
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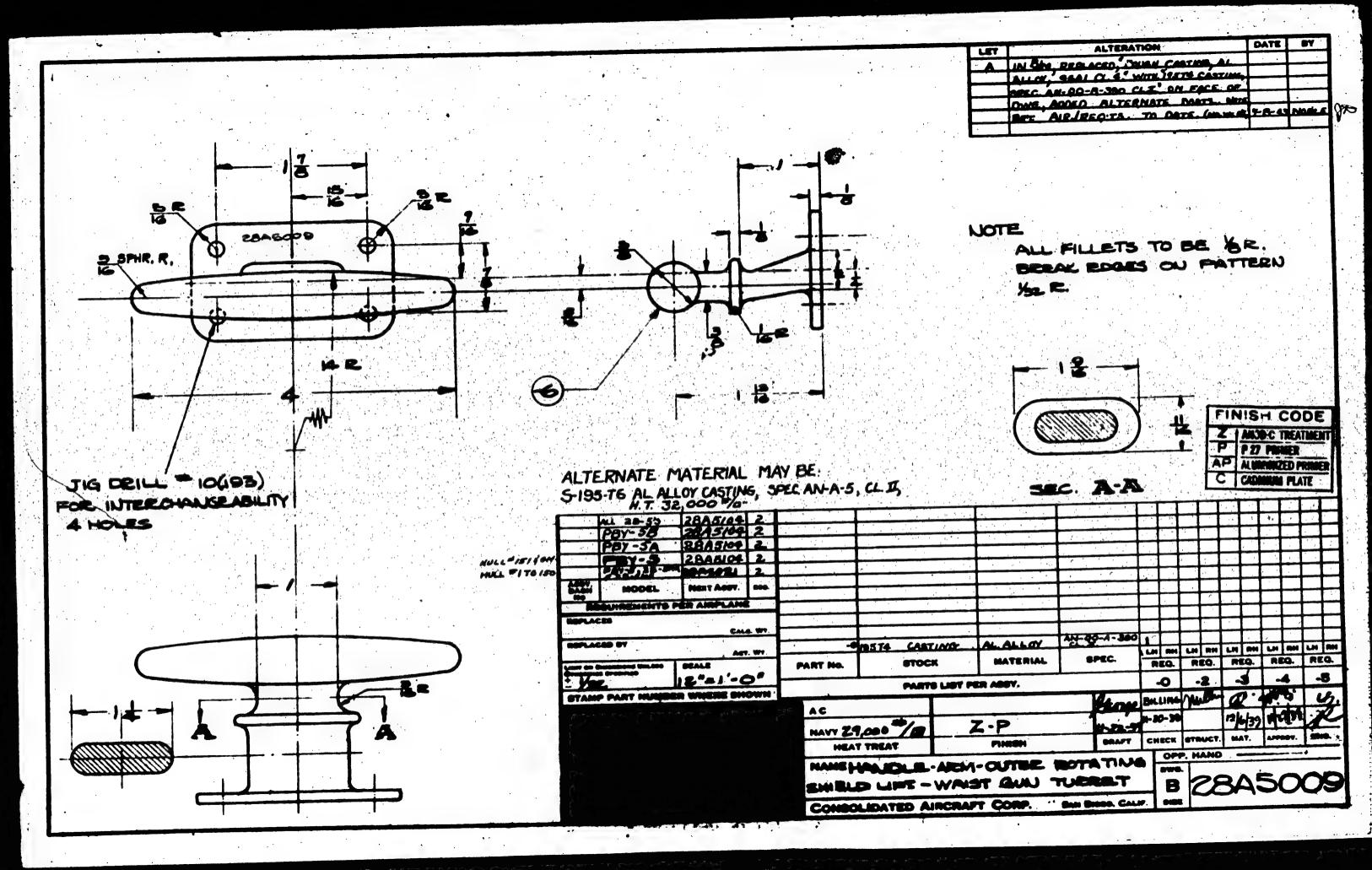
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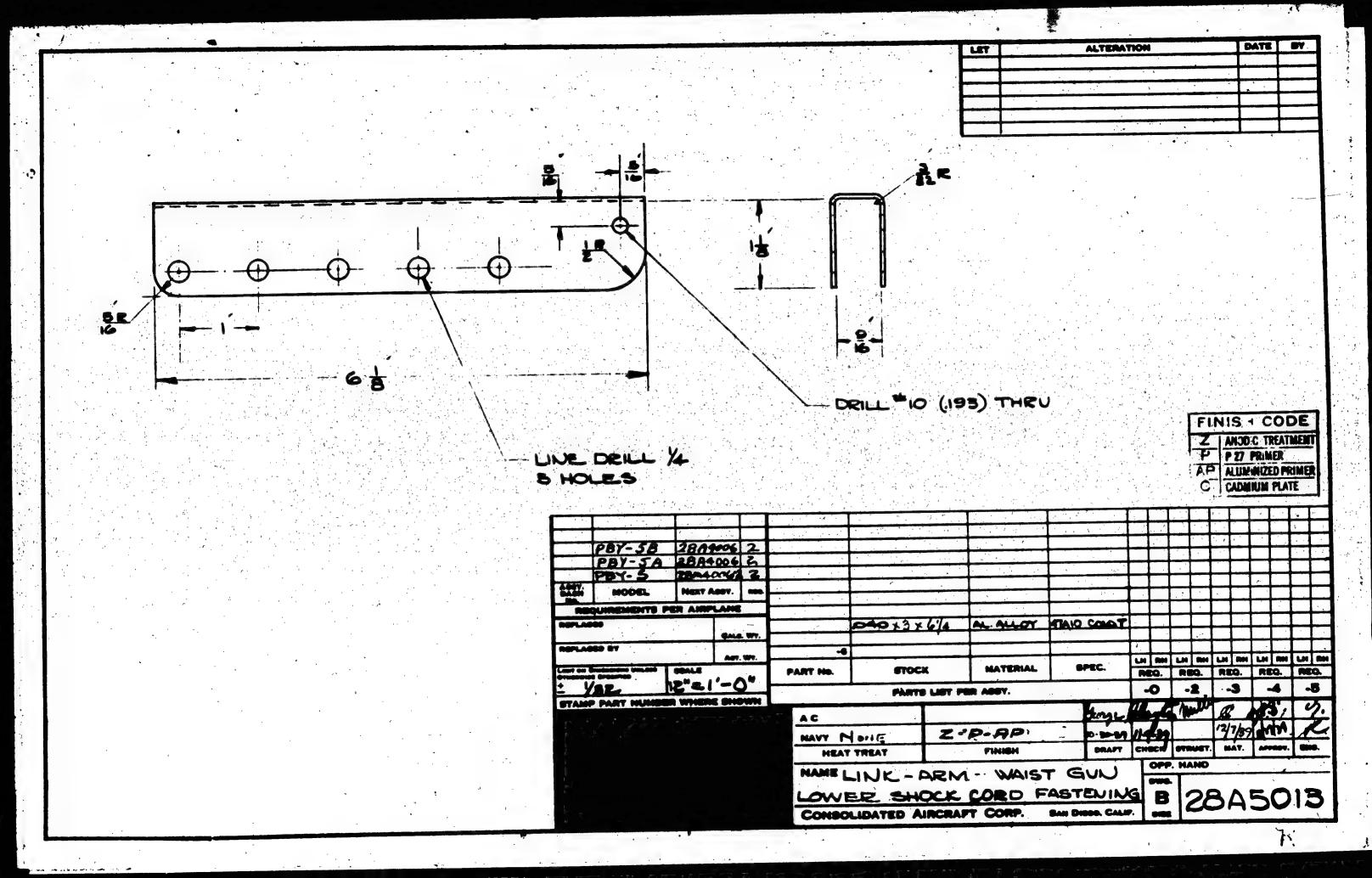
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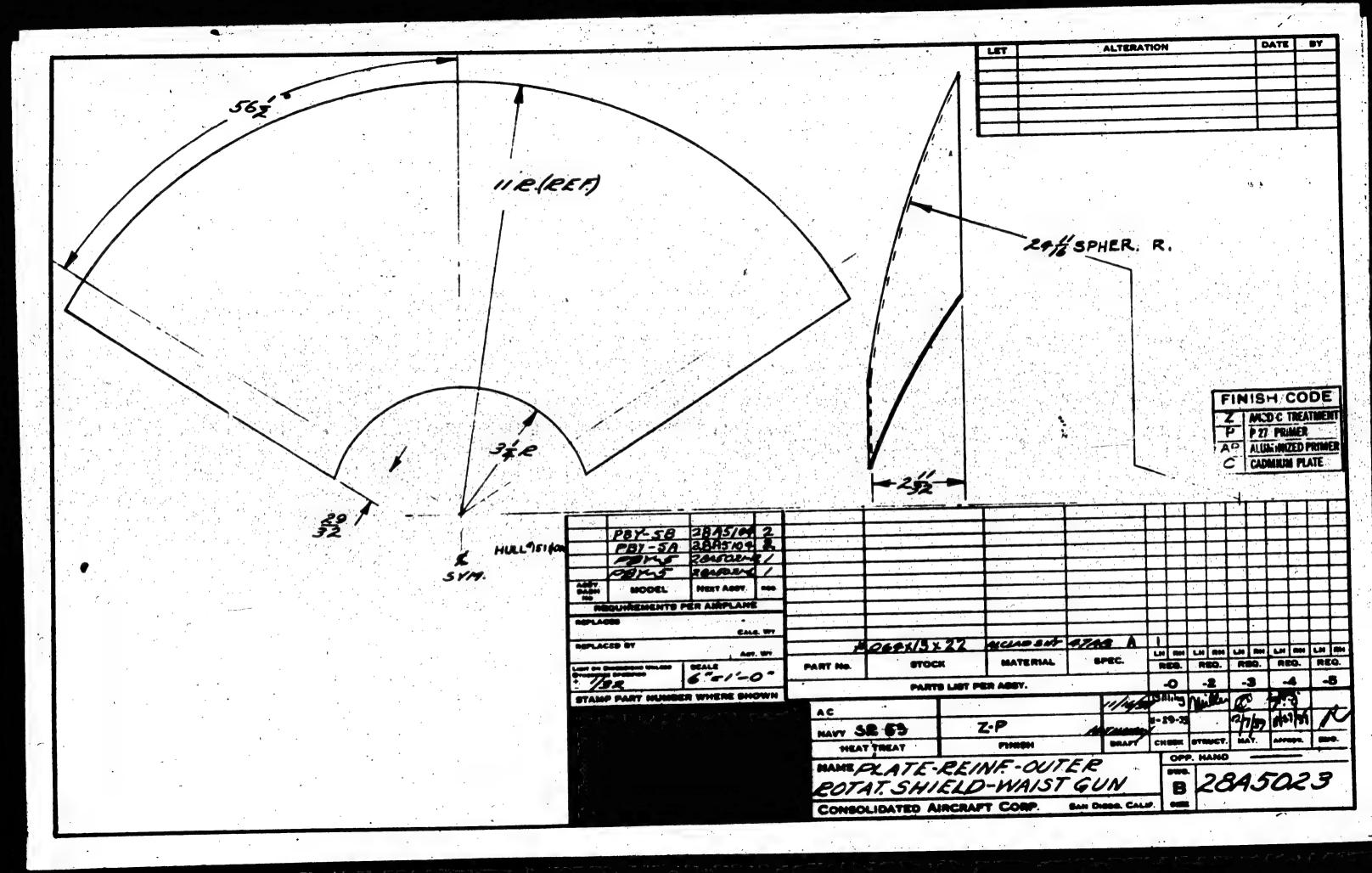


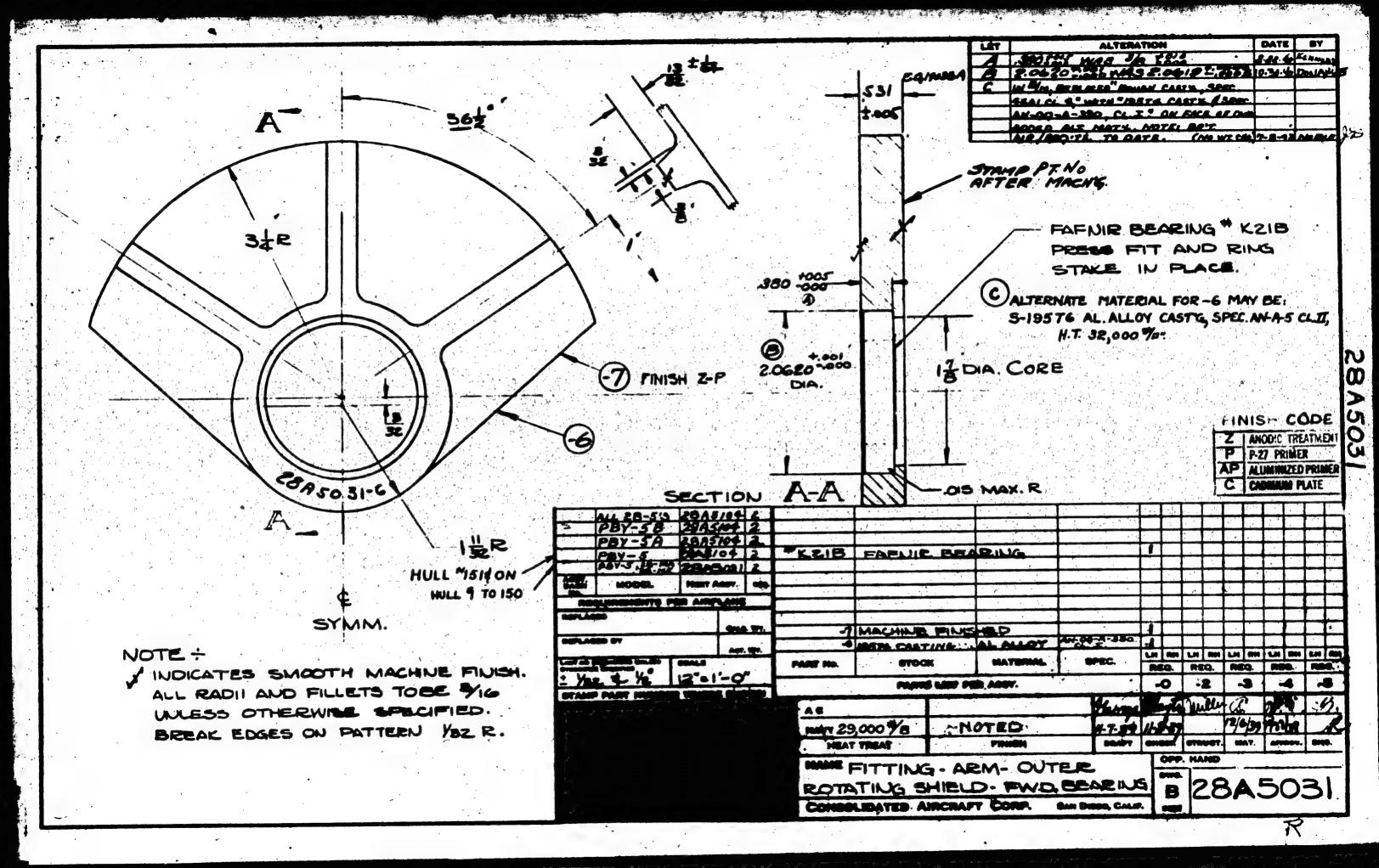


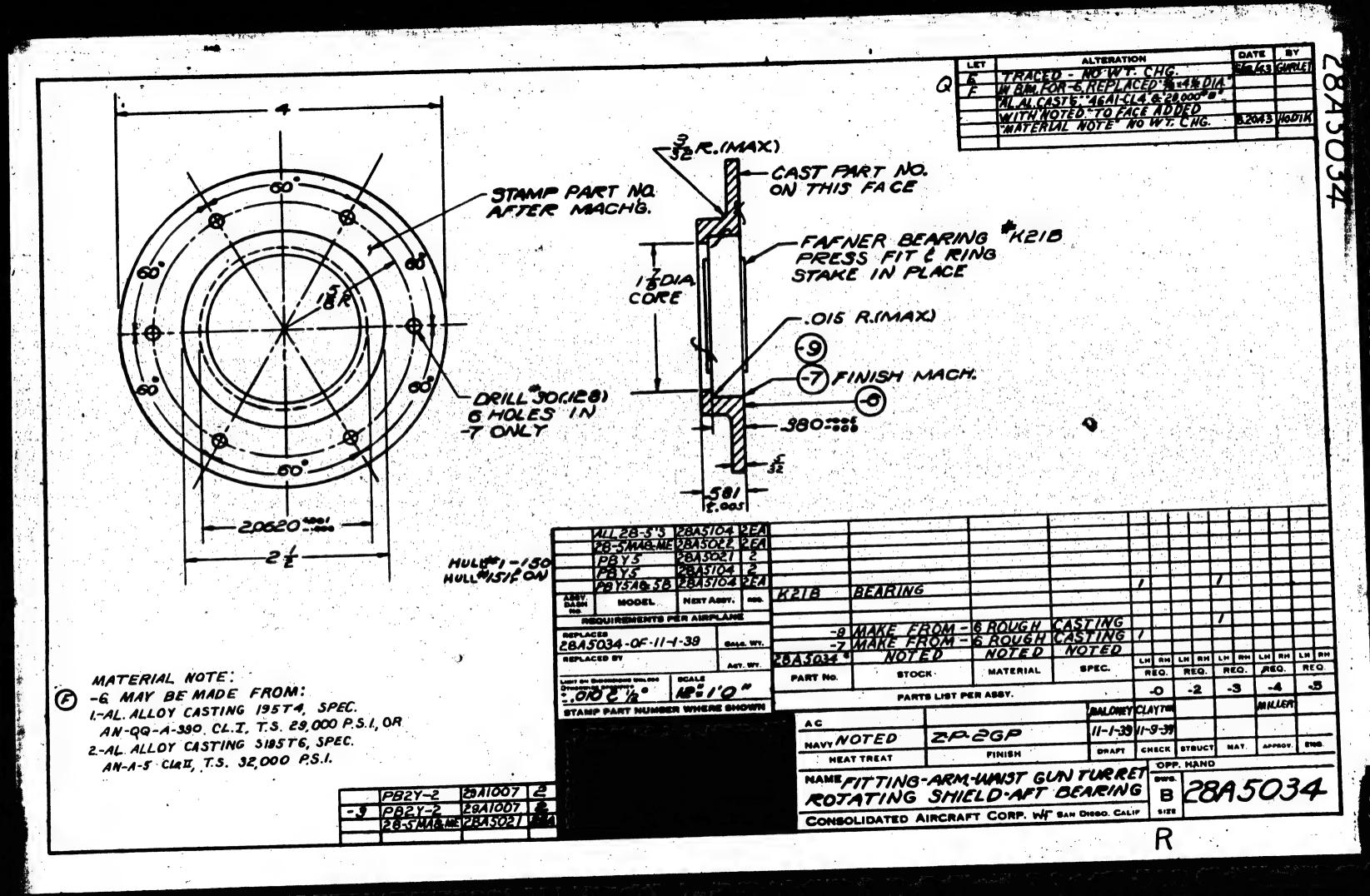


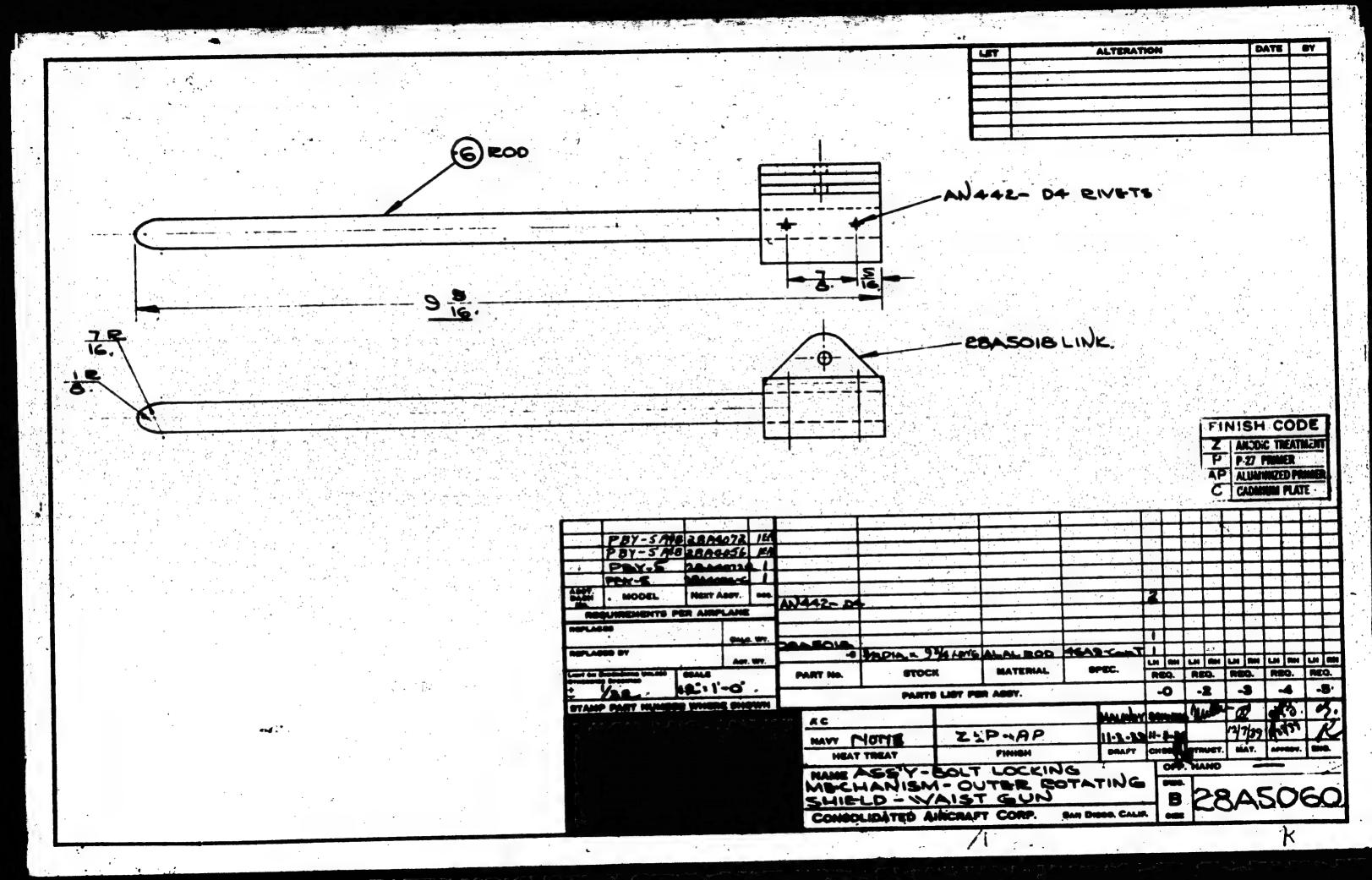


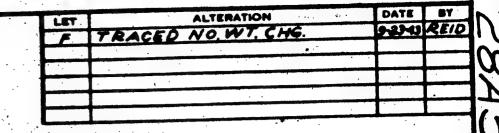


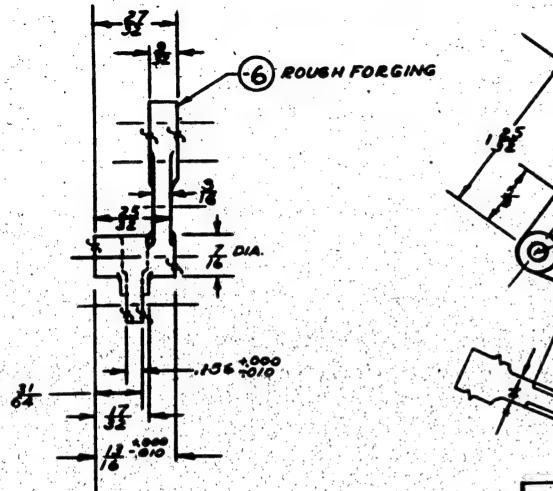


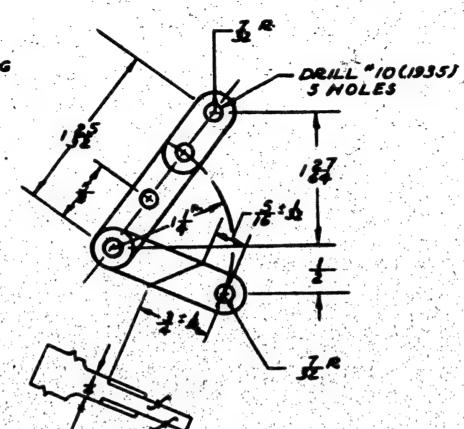












FINISH CODE

Z ANODIC TREATMENT

P P-27 PRIMER

GP GREEN PRIMER

C CADMILIM PLATE

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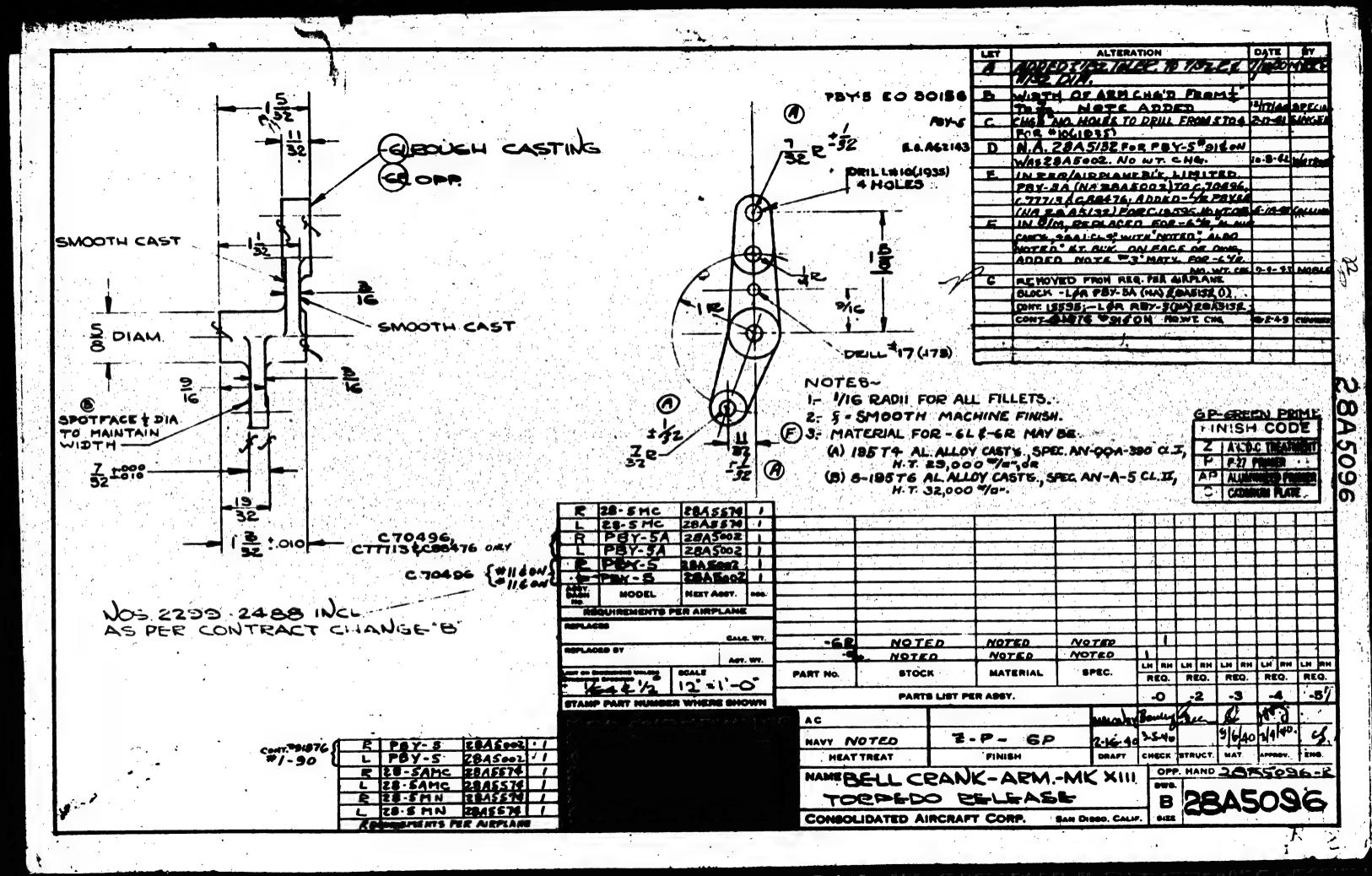
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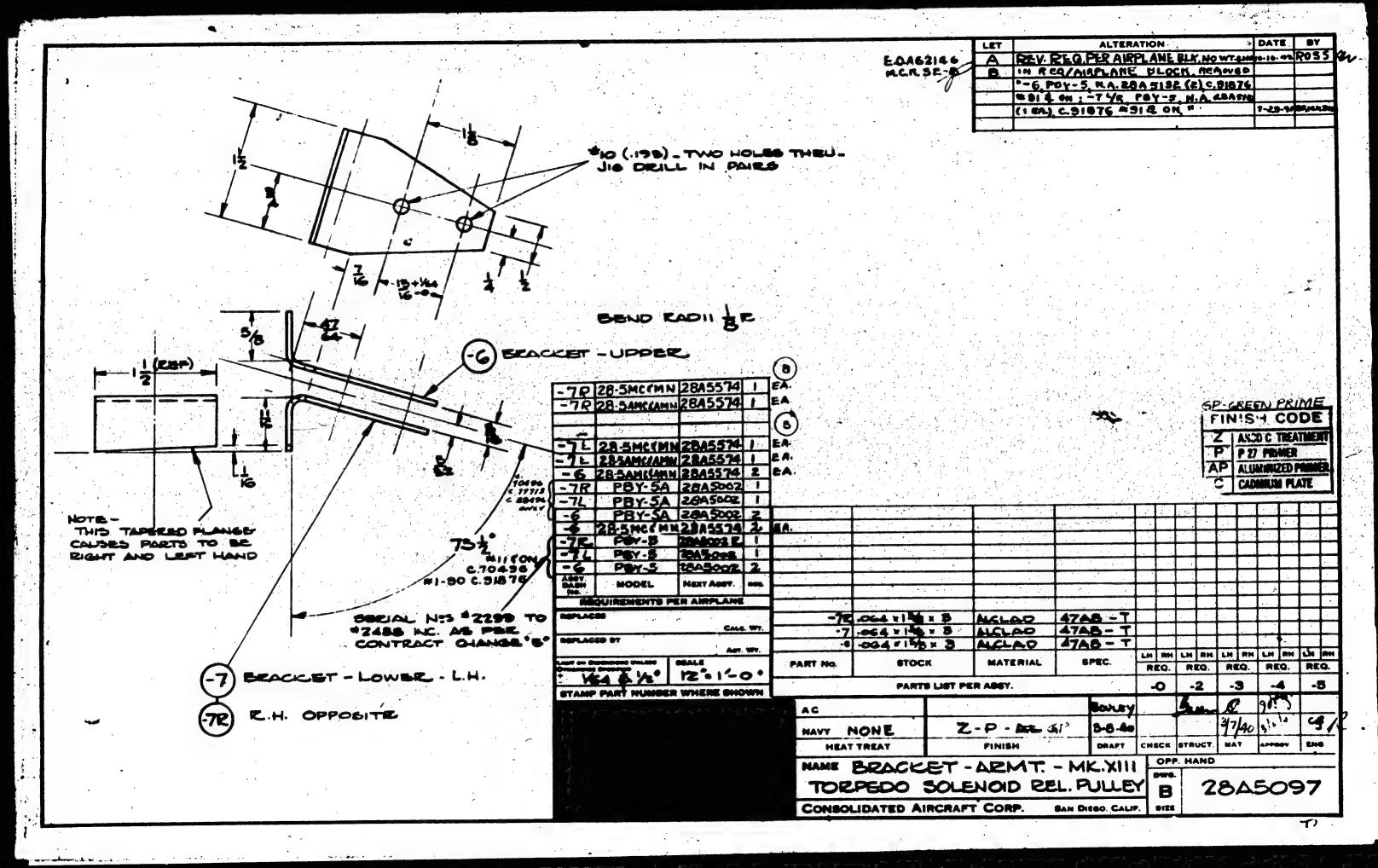
CONSOLIDATED AIRCRAFT CORP.

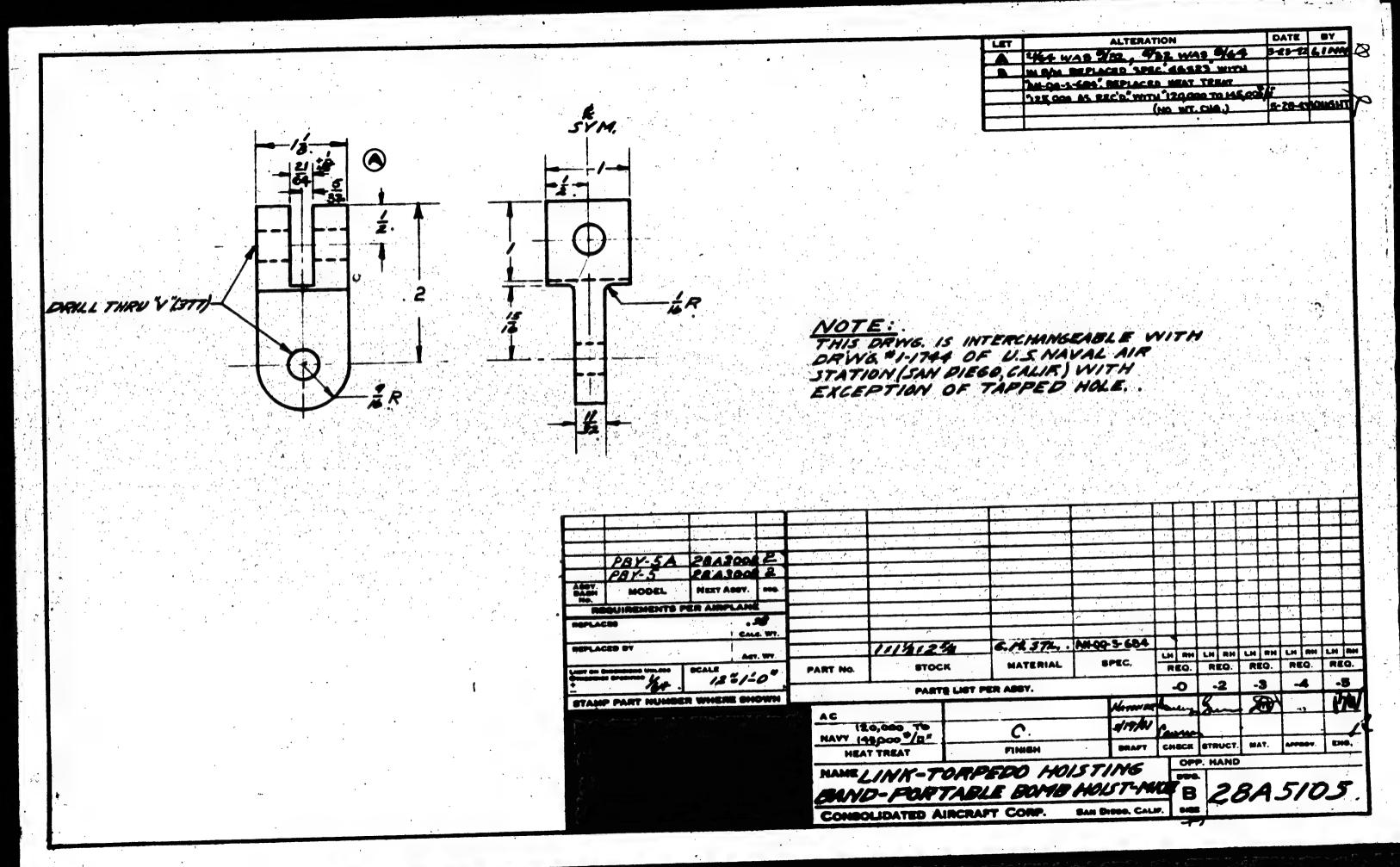
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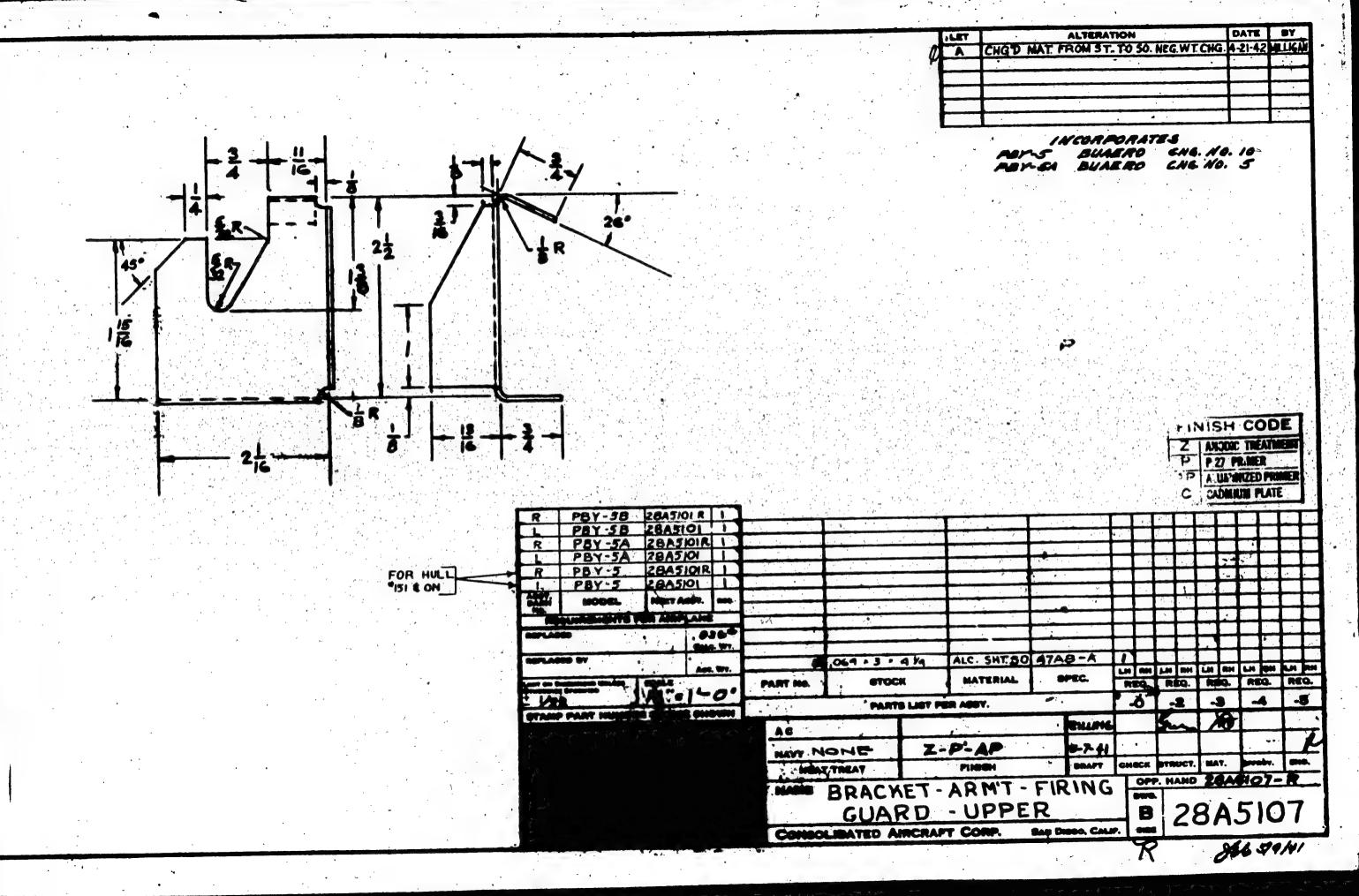
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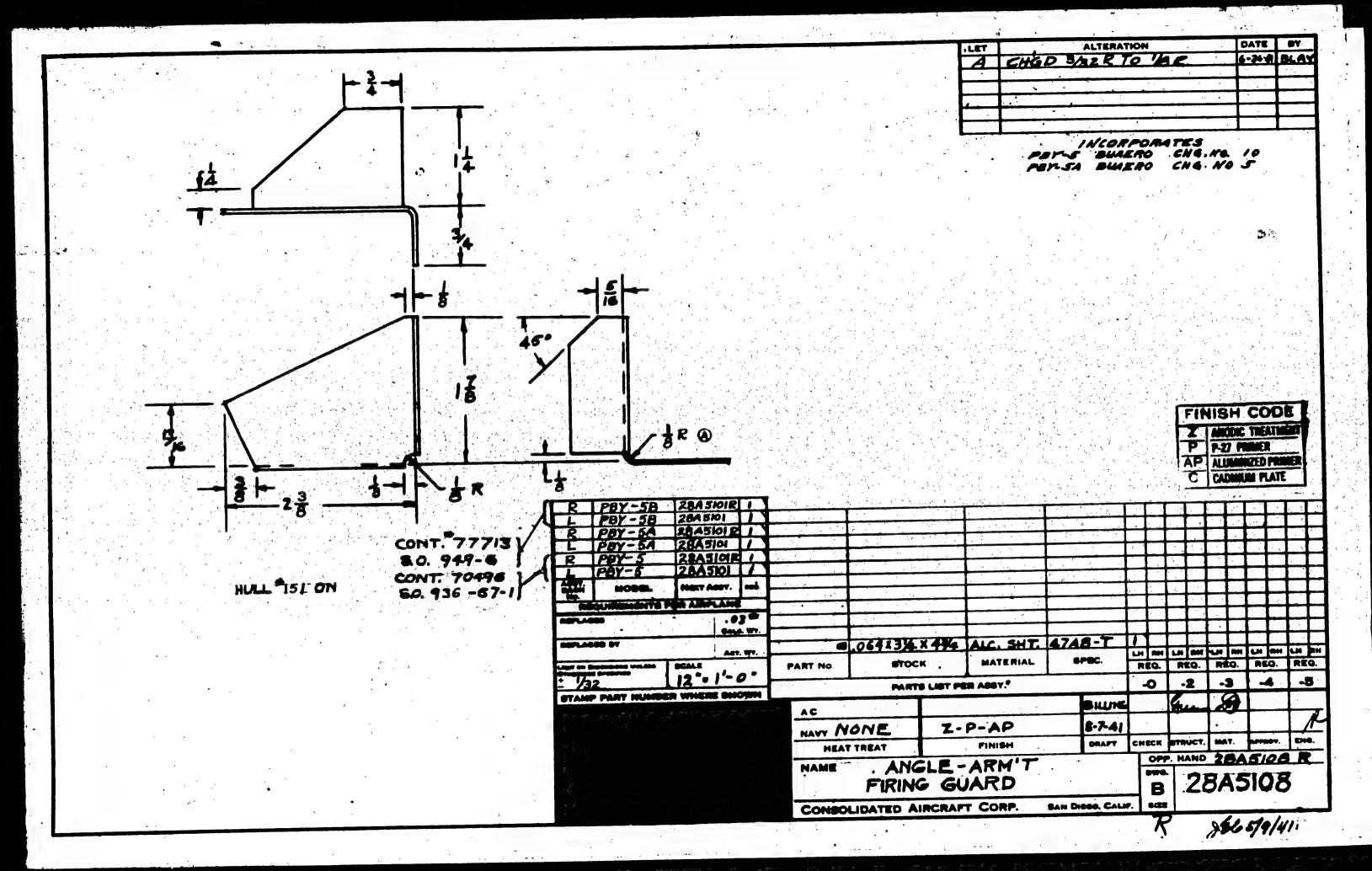
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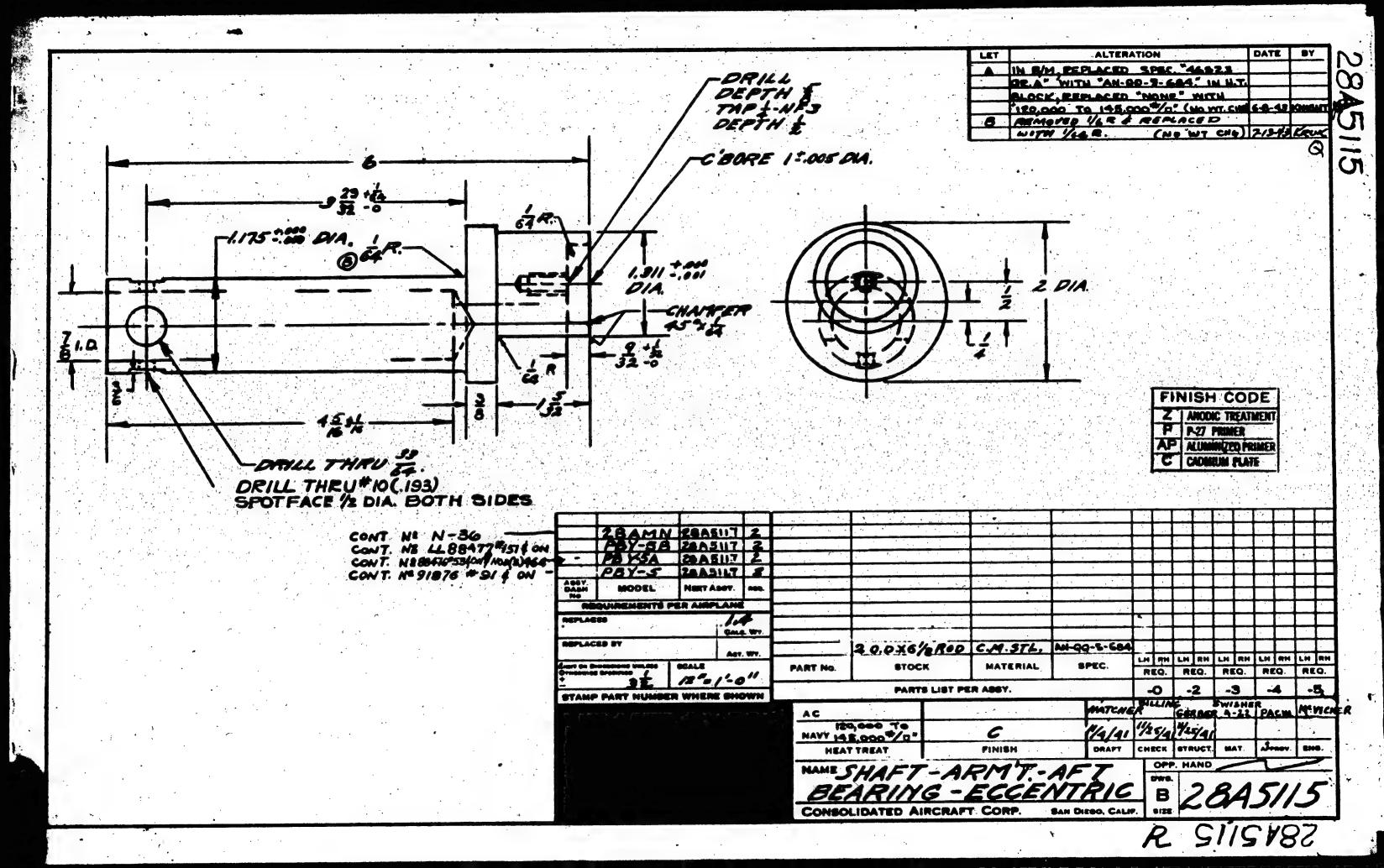


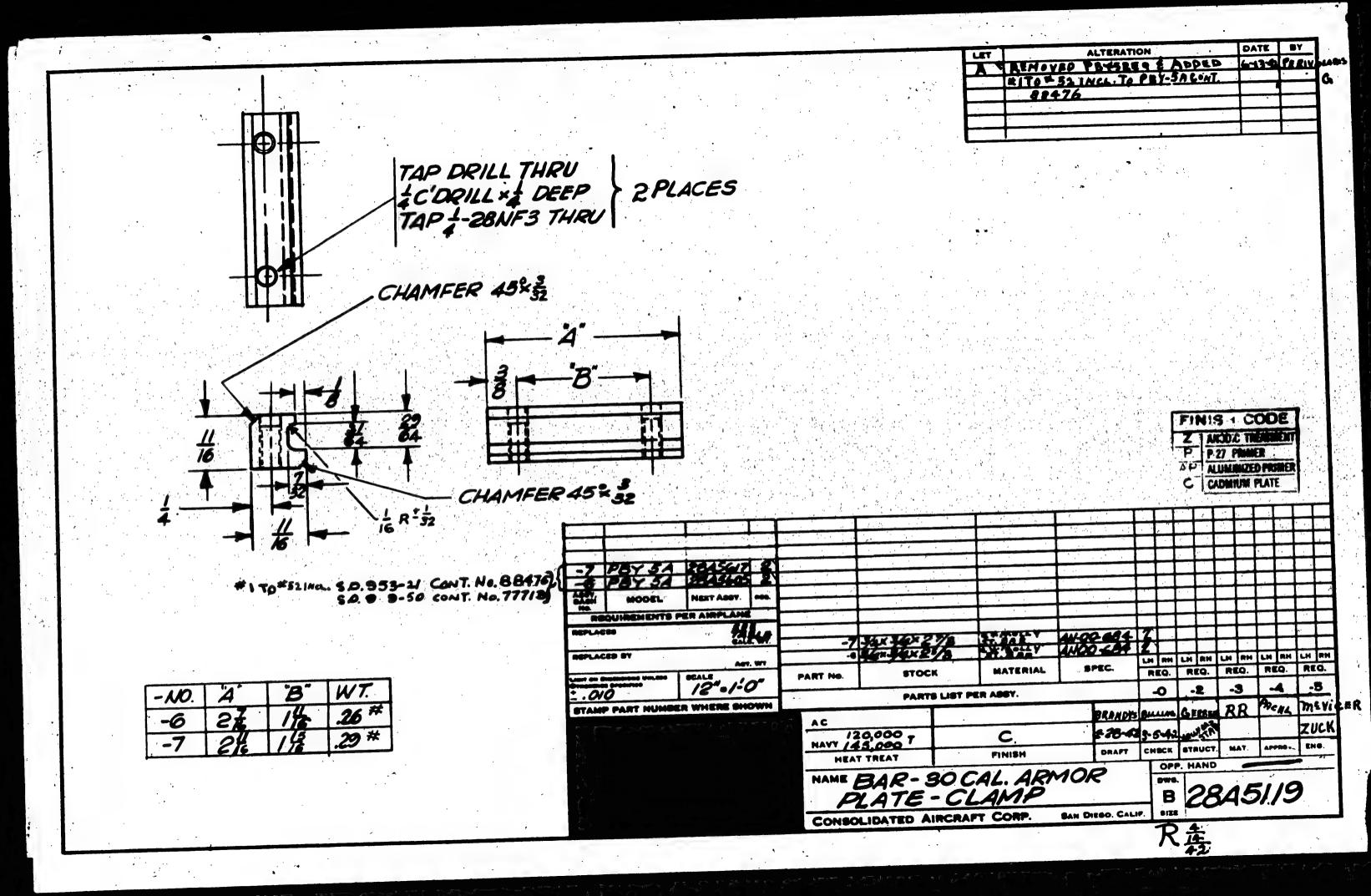


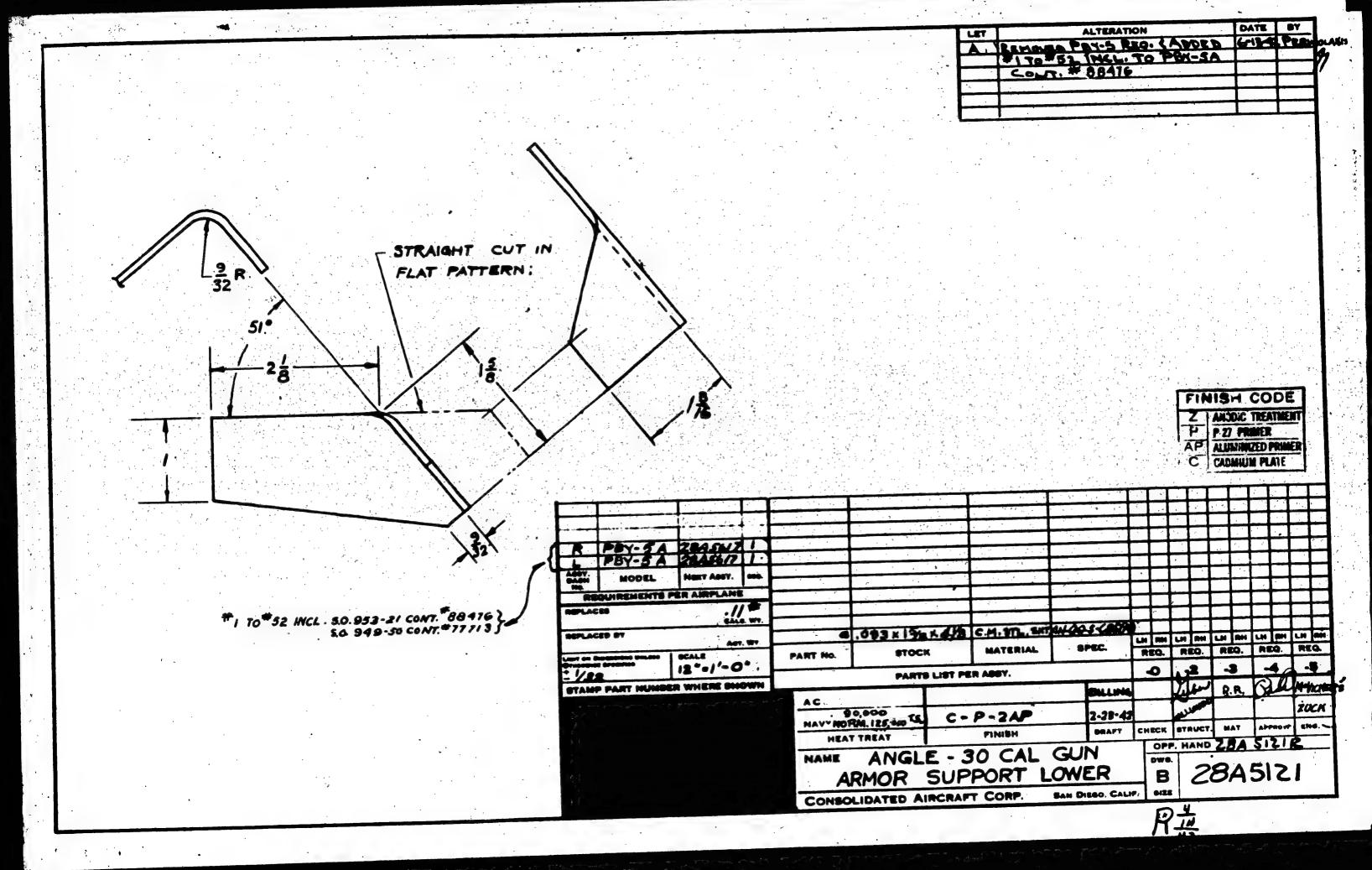


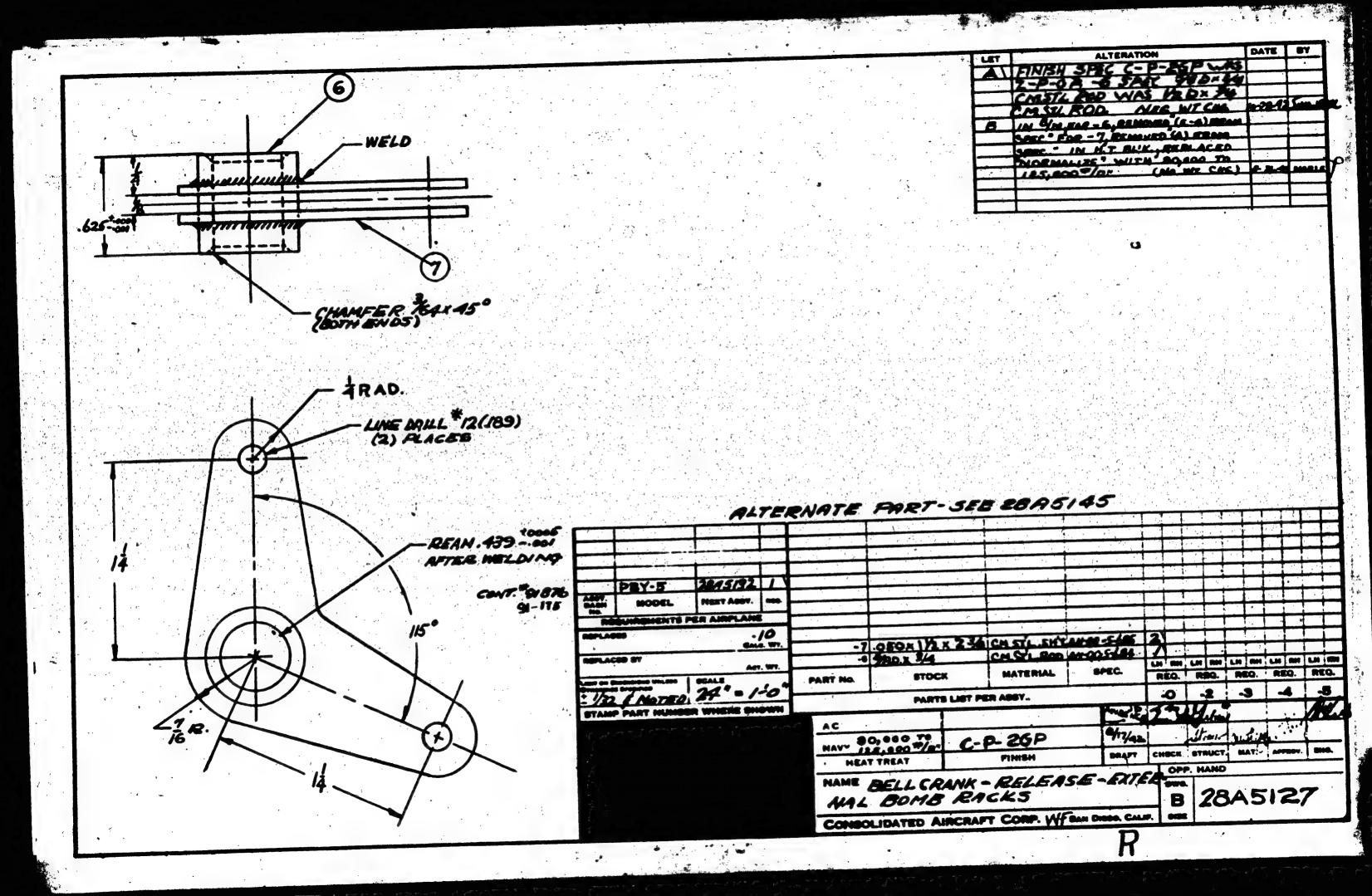


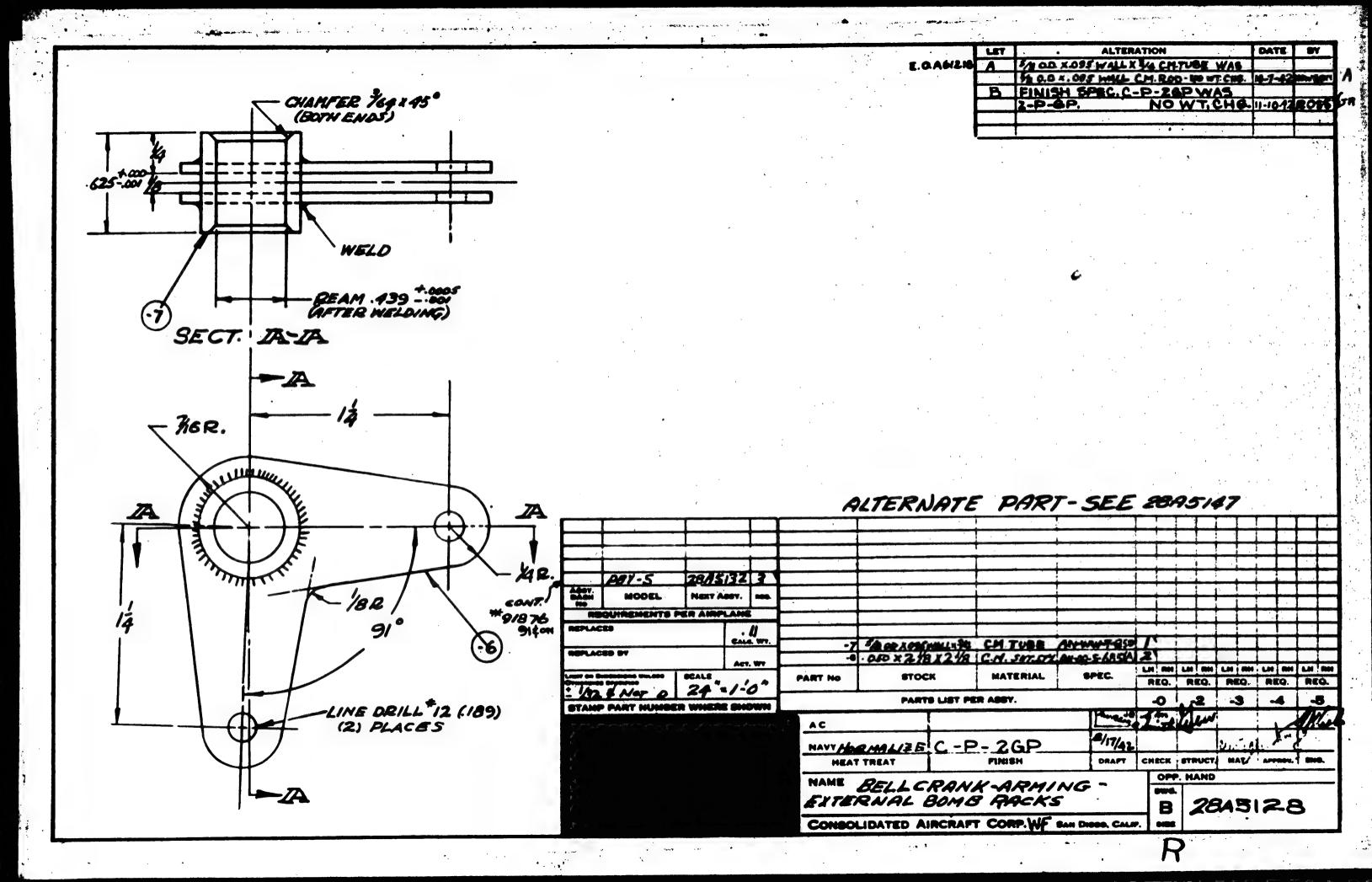


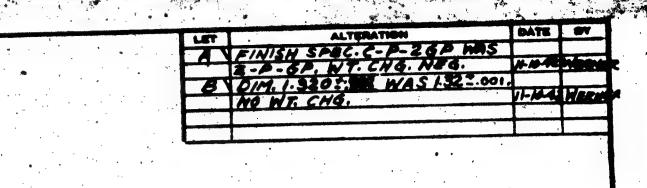


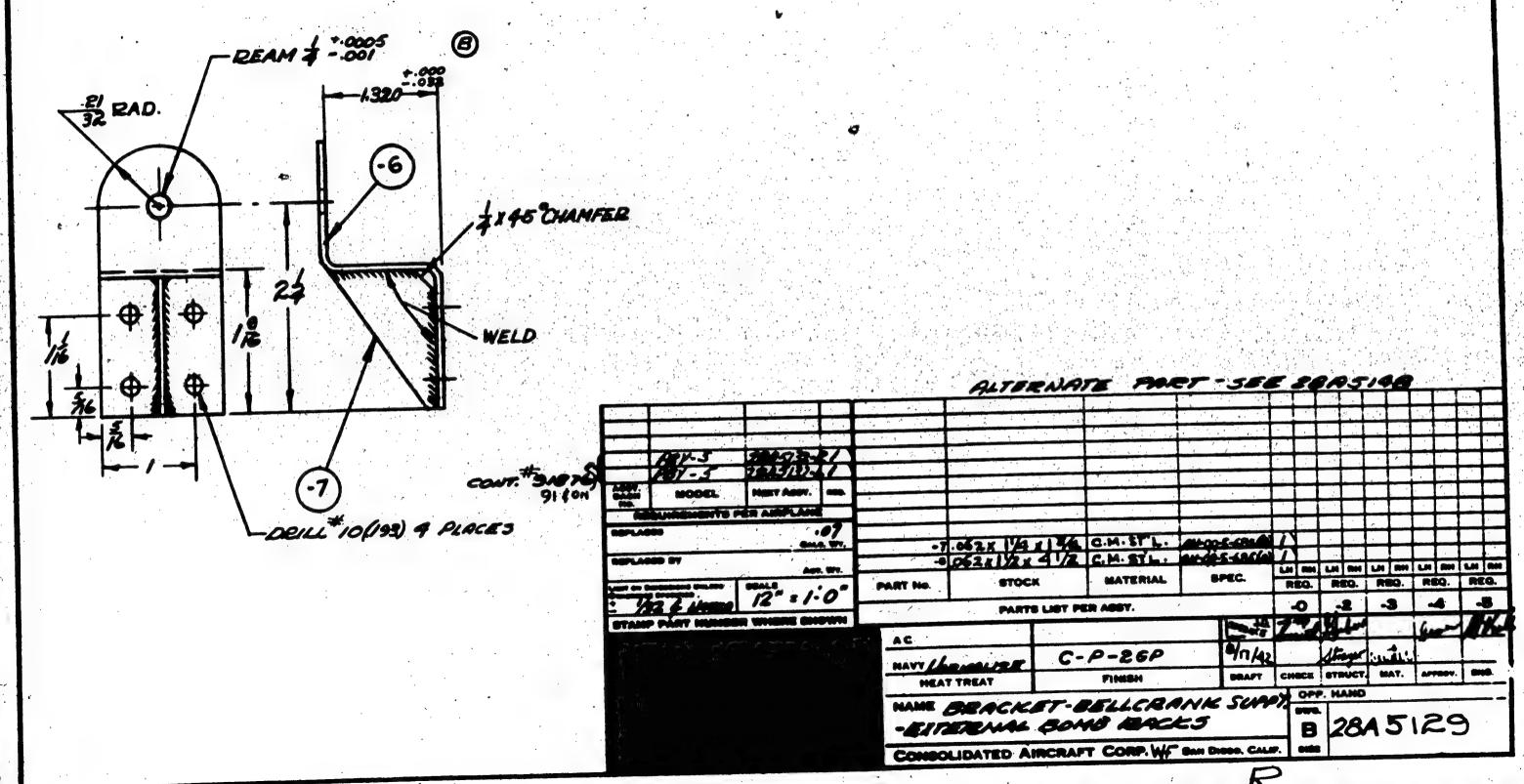


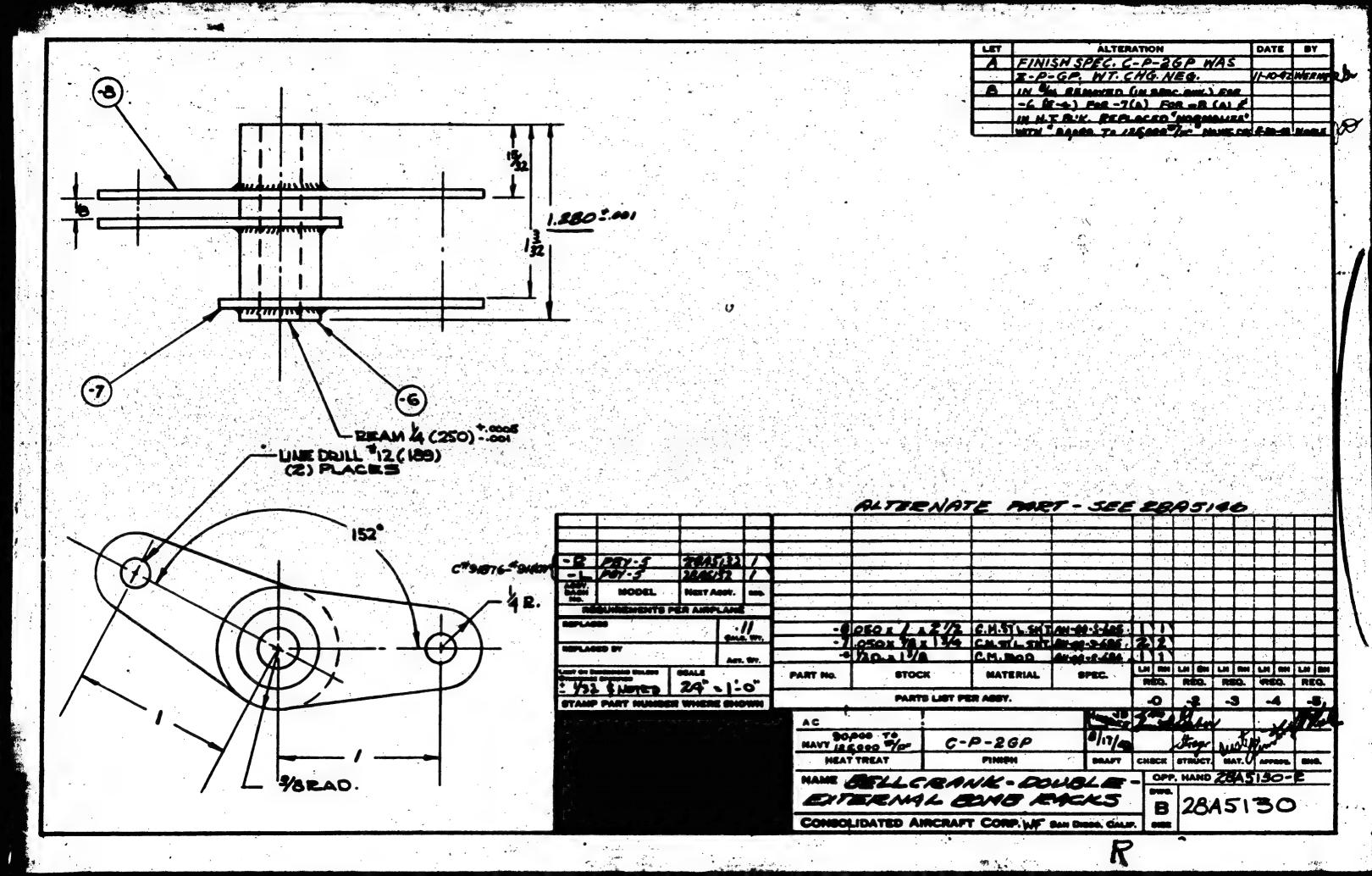


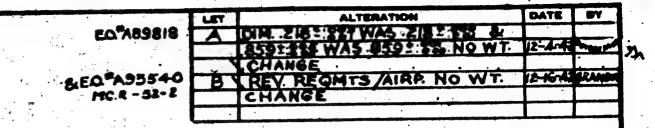


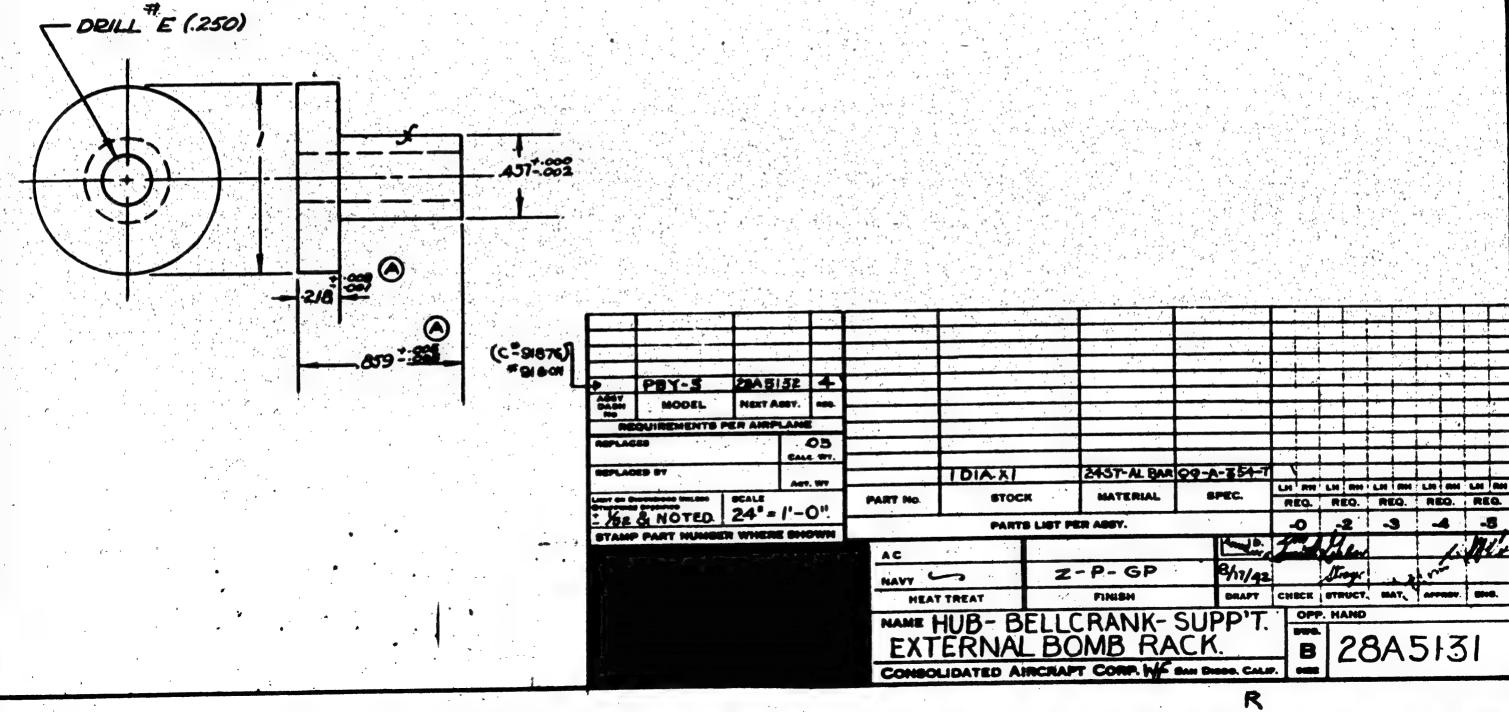






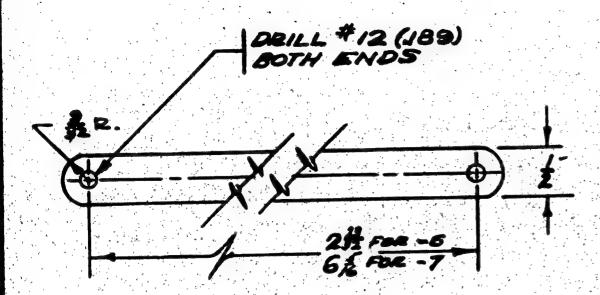






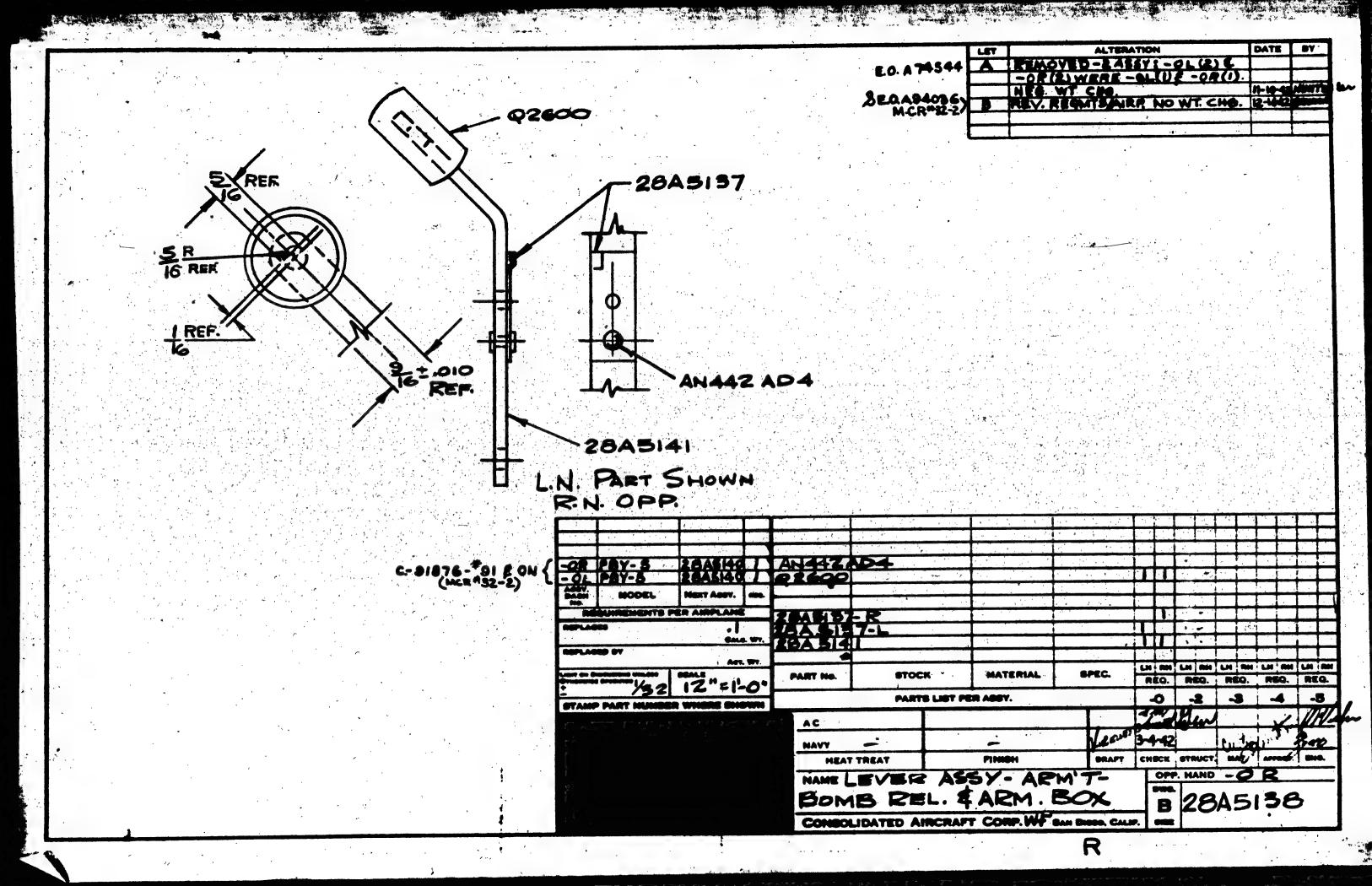
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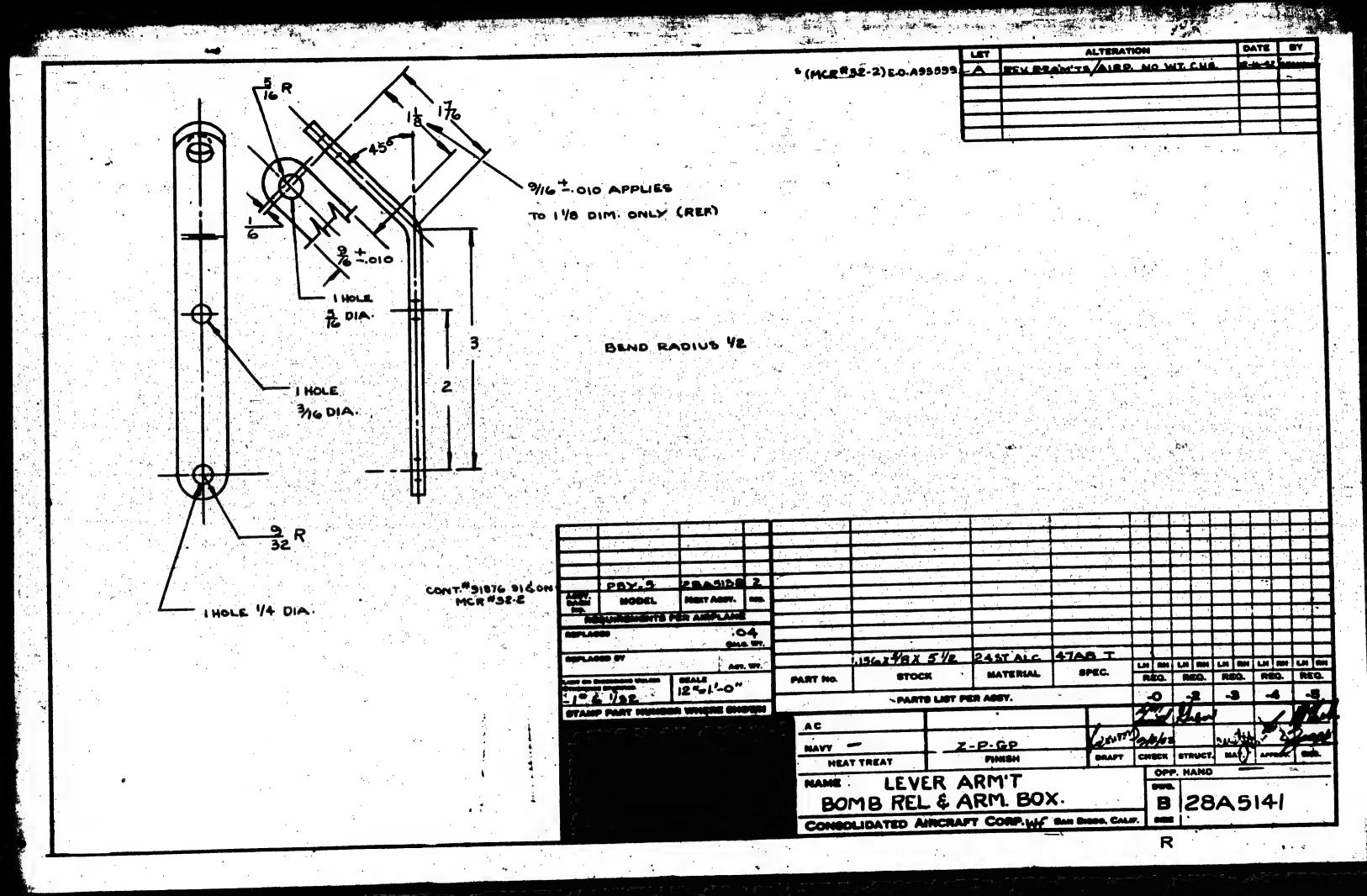
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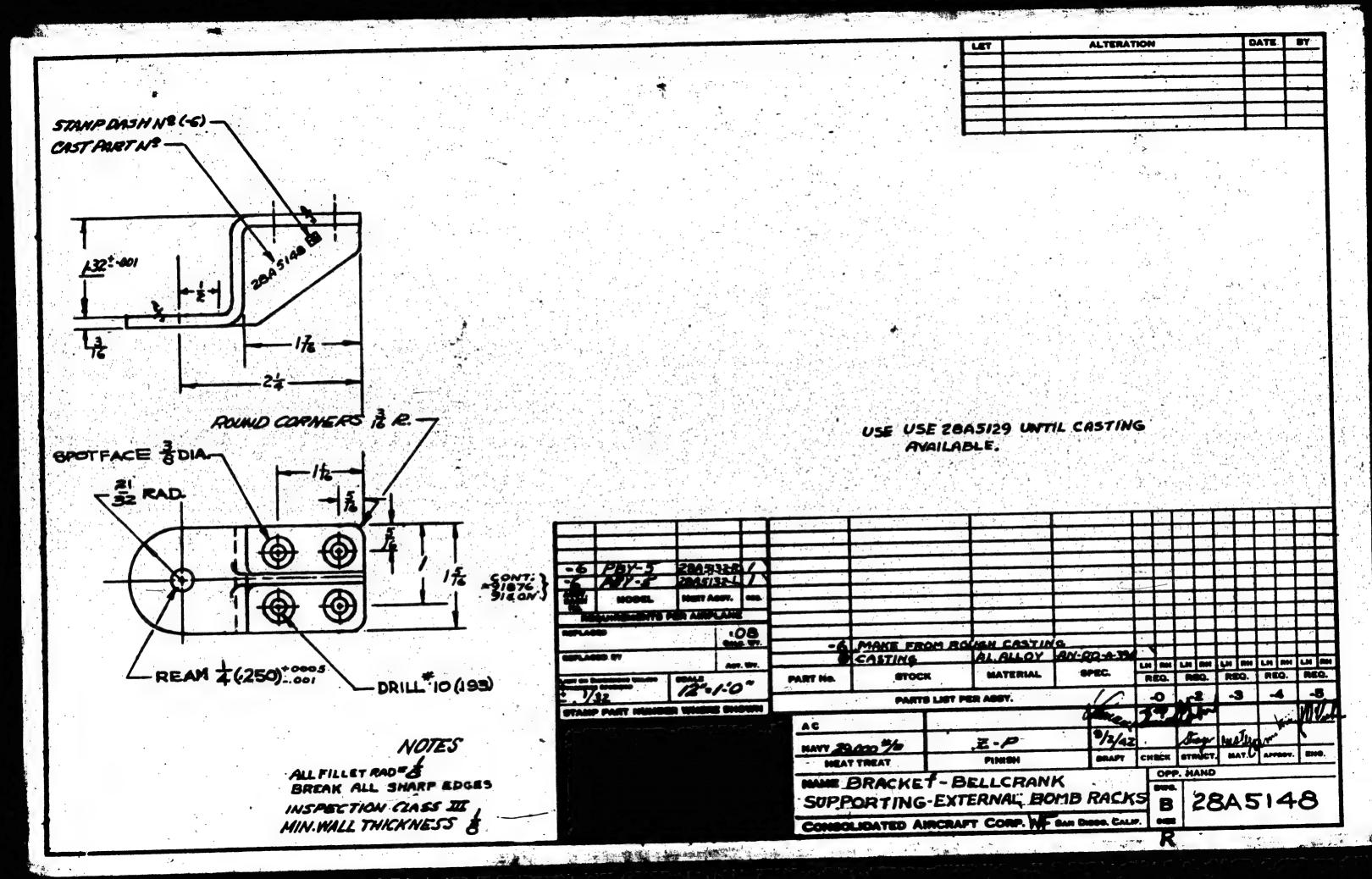


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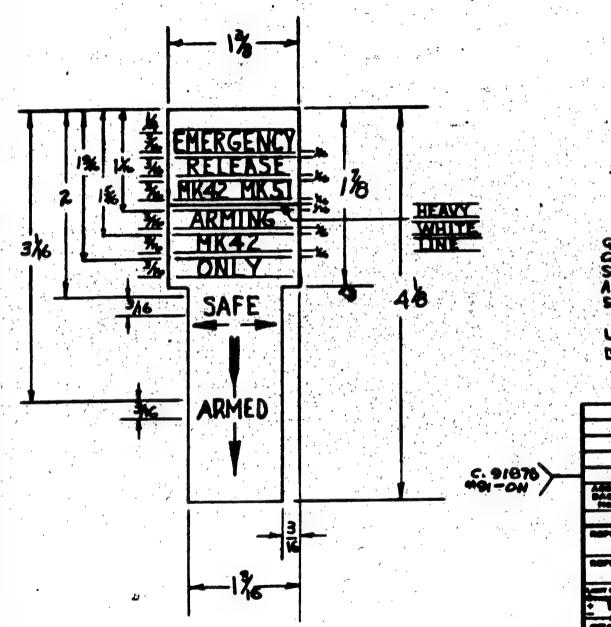
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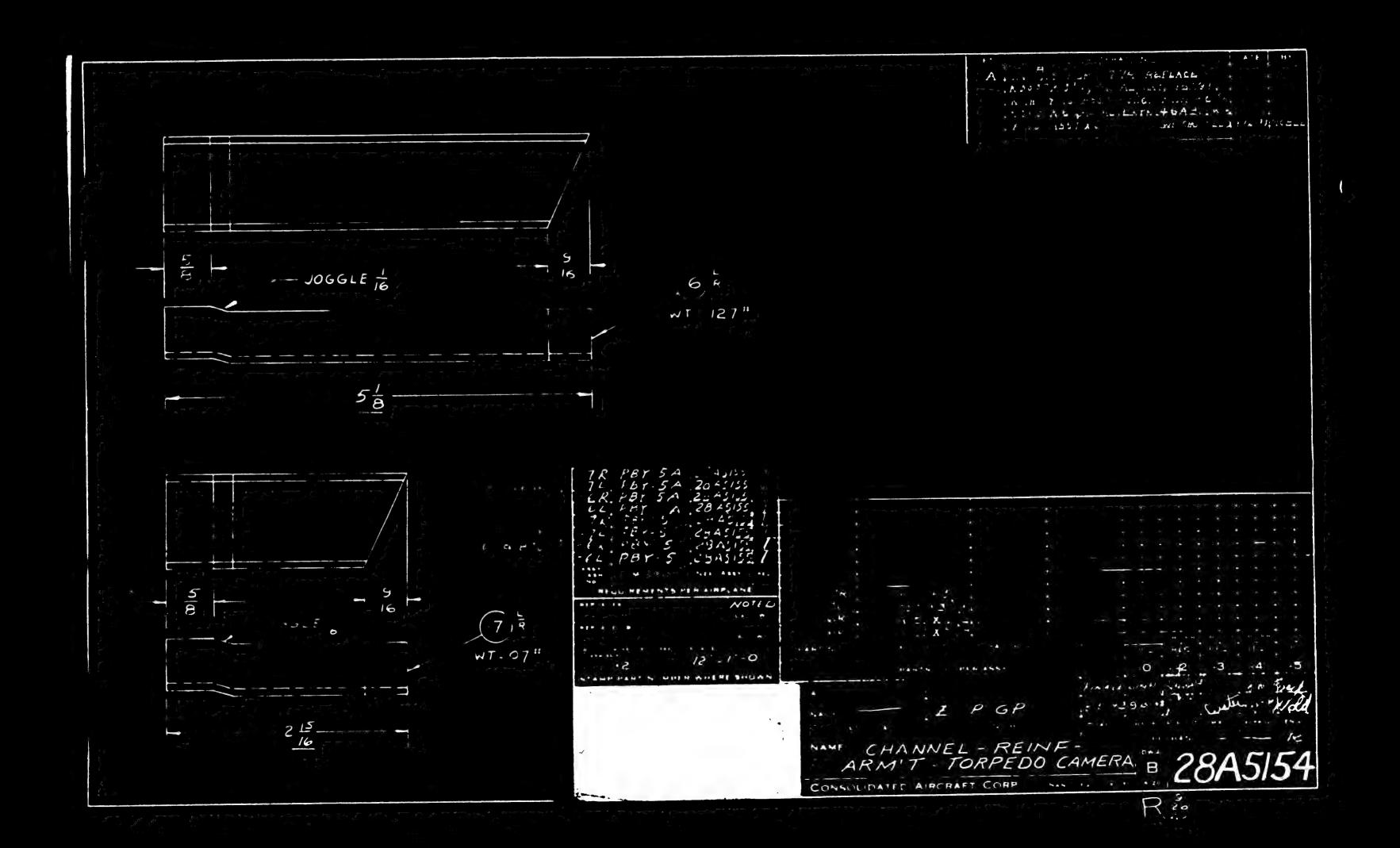
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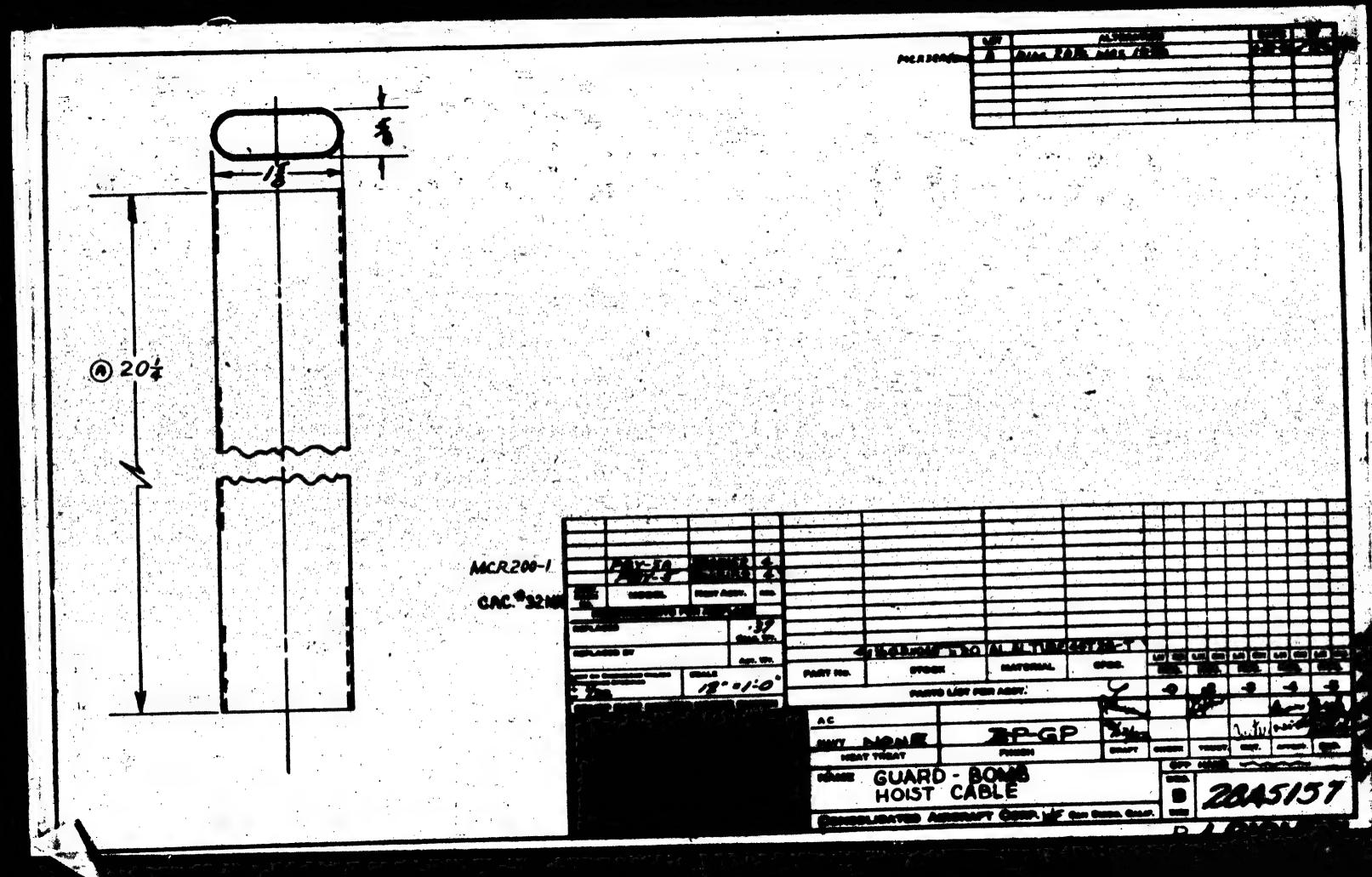


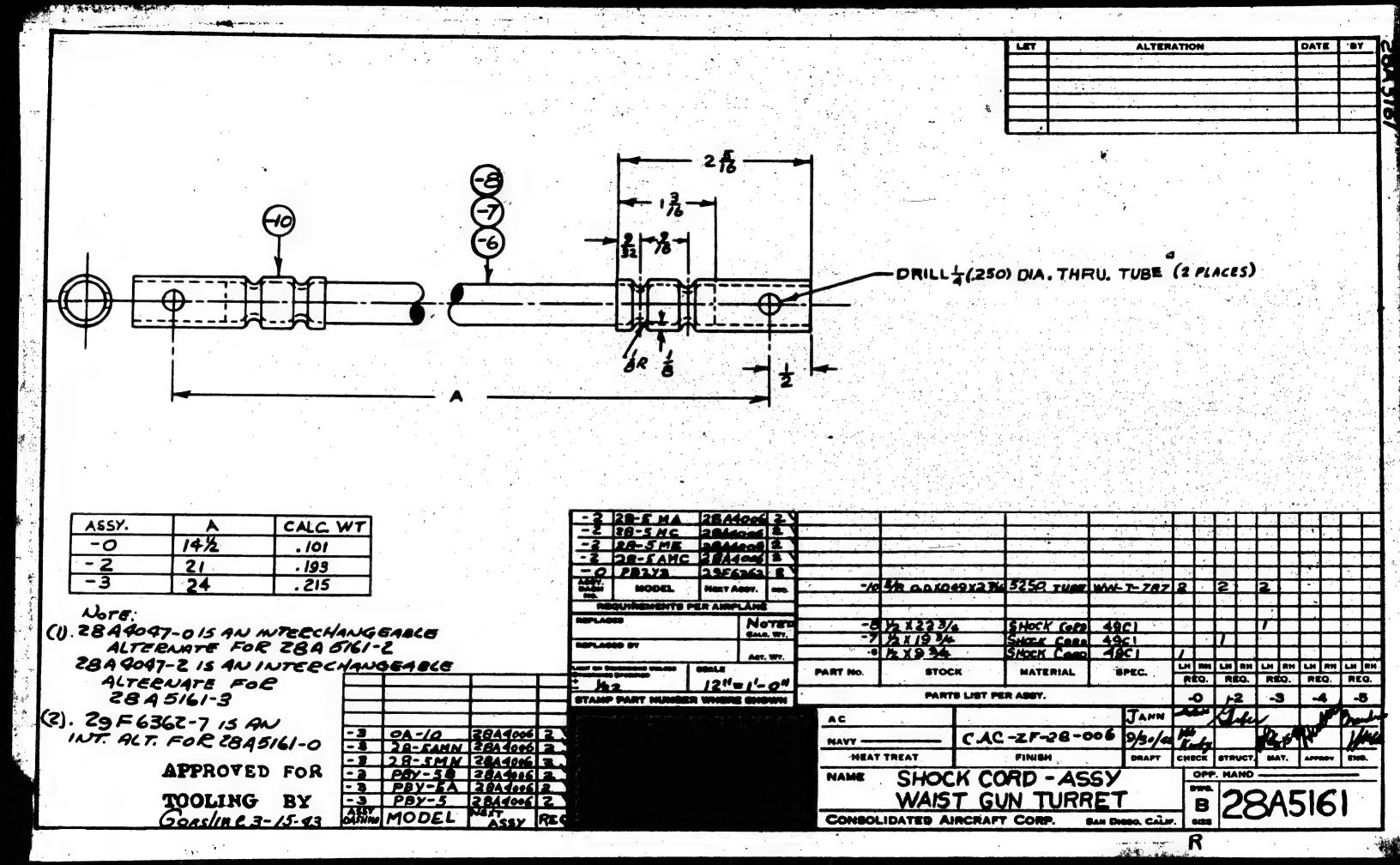
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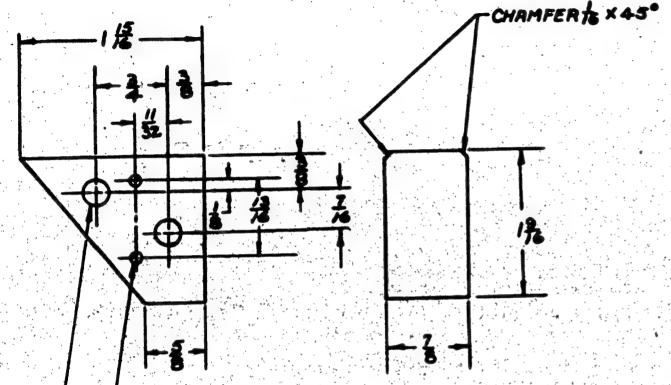
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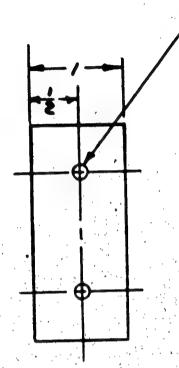
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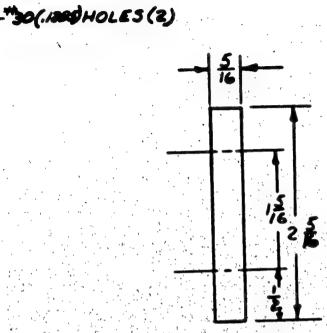
EXTERNAL BOMB RACK

28A5/7/

APPROVED FOR TOOLING BY V. BROWN 3-19-43

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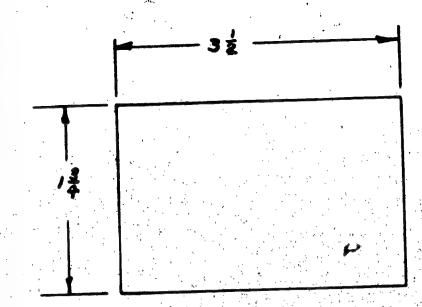
PURCHASE TO DWG.

CA.C.CH. #726-1

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APPROVED FOR RB. Hungheys 1-1-43

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CA.C.CH.*126-1

APPROVED FOR P.B. Kurphuys 1-1-43

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CONSOLIDATED AIRCRAFT CORP.

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W.GO.

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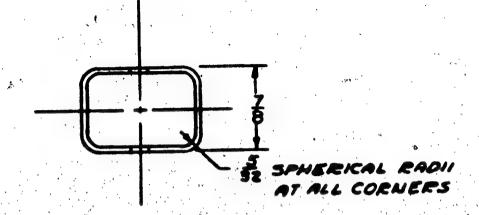
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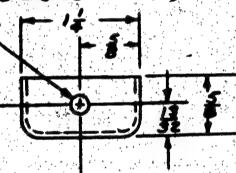
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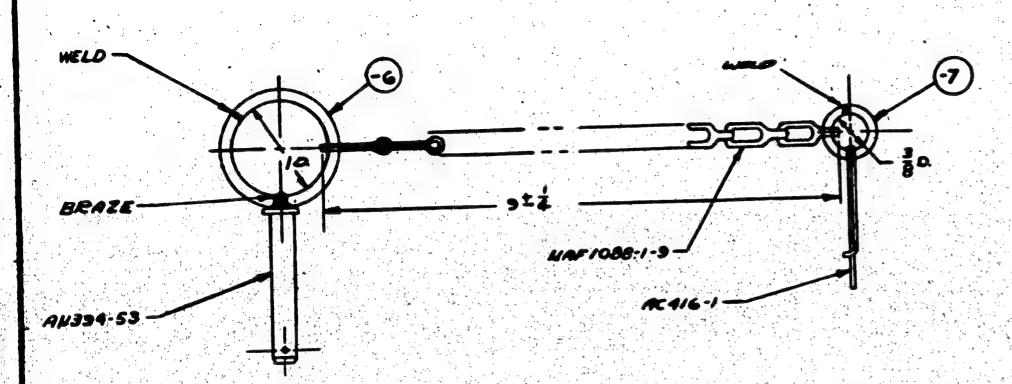
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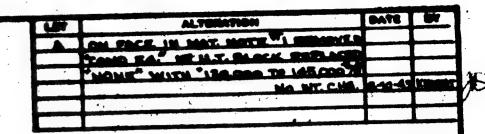
AN-QQ-S-684, T.S. 65,000 TO 90,000%:

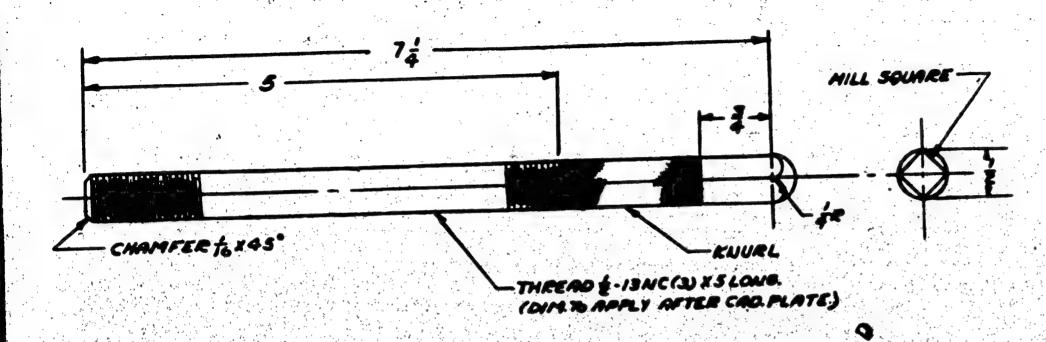
3-9.AE. IOZO OR IOZE MOD SPEC.

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C. 91876 MC. R # 126-2

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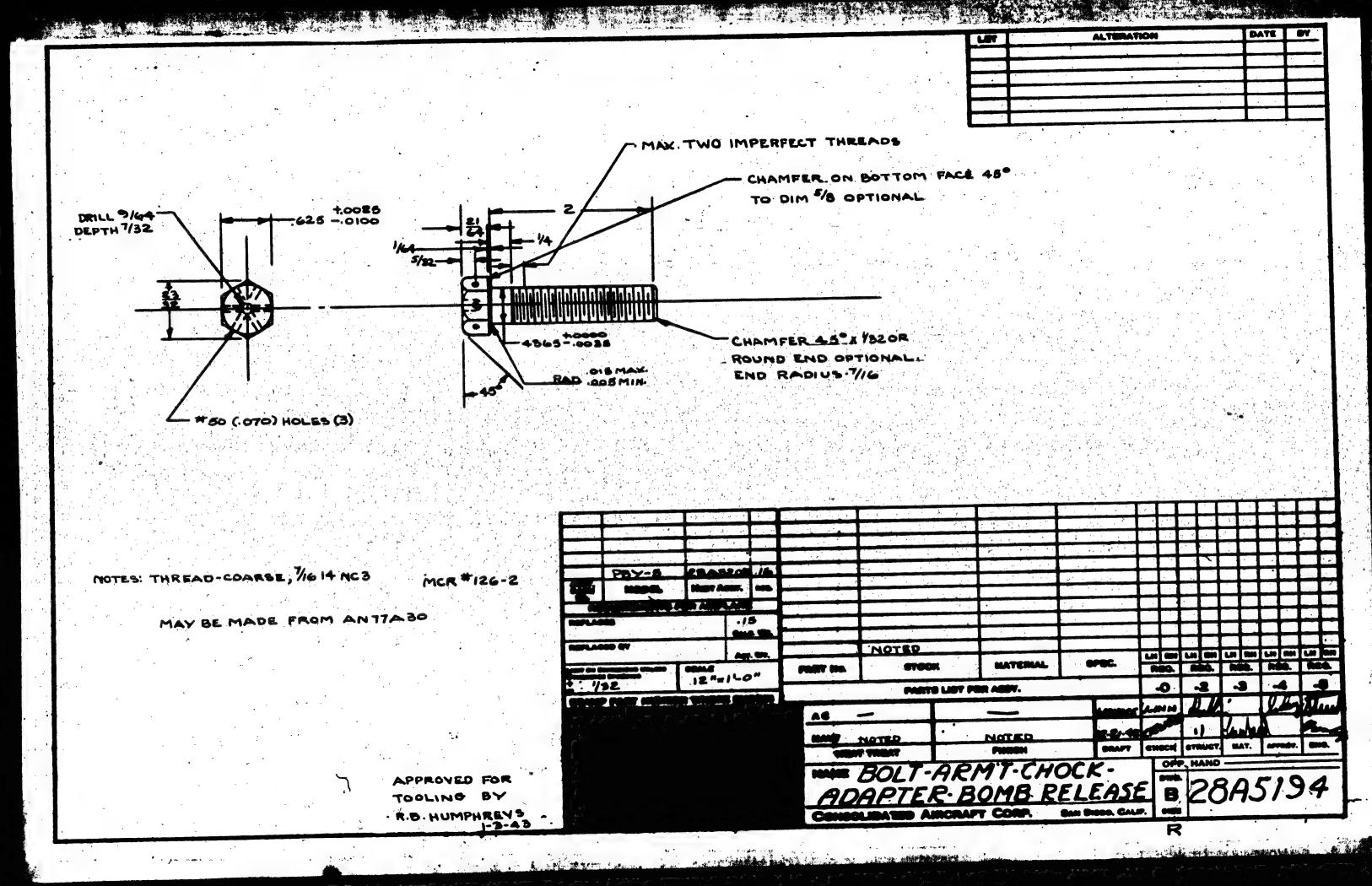
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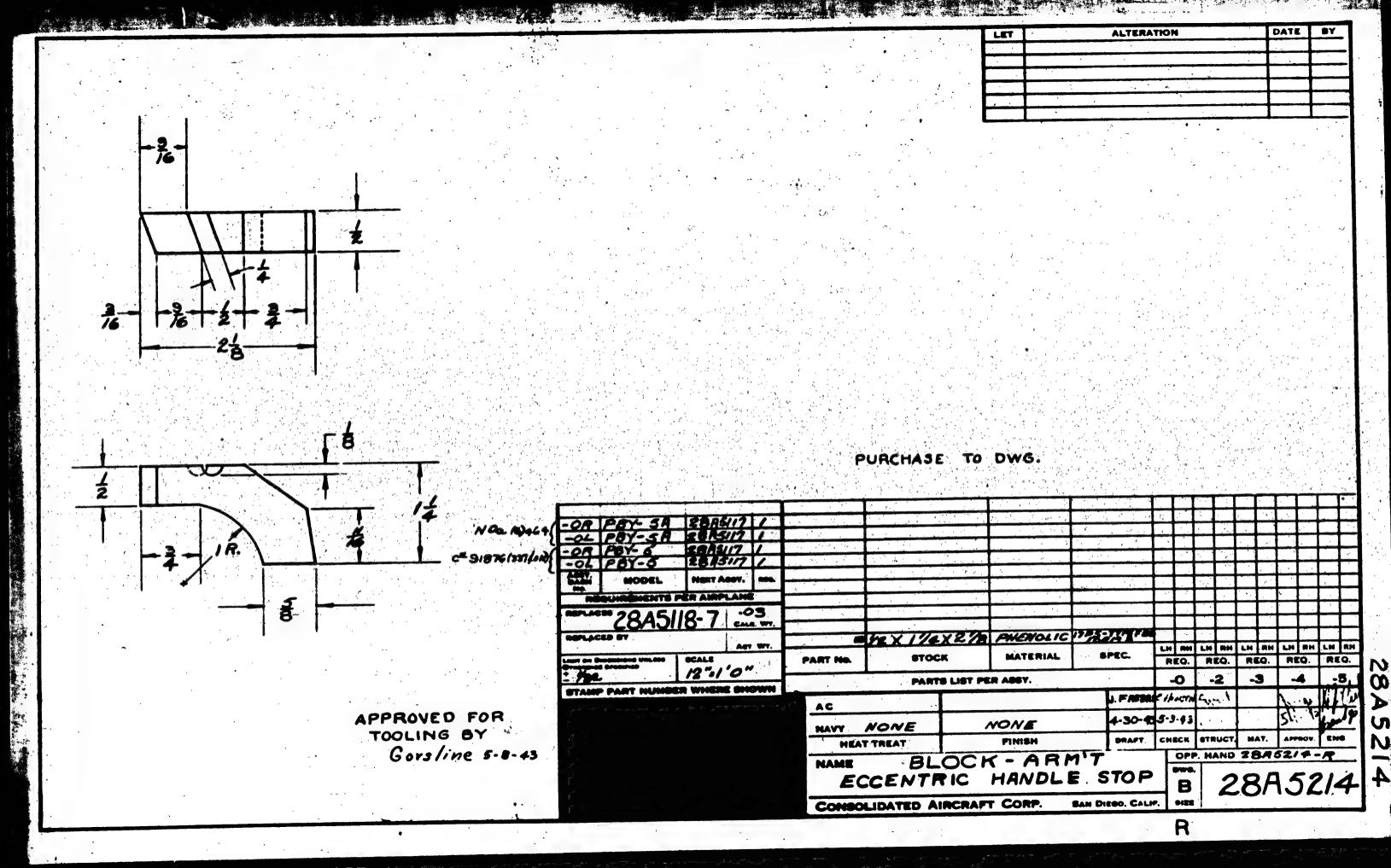
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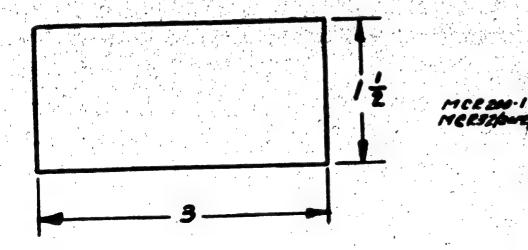
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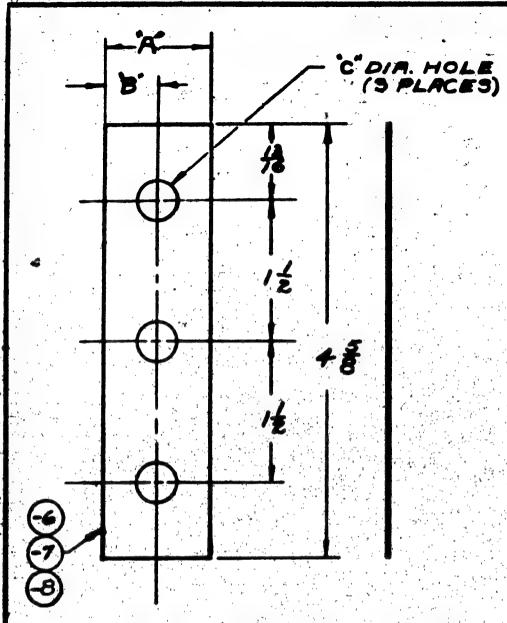
- 1. RECLANSED OR SYNTHETIC EUBBER
- SPONGE.
- DENSITY 60 TO 65 CU. IN. PER. POUND
- 2. CAN BE MADE FROM CAC TRU-152
 - VENDOR! KIRKHILL RUBBERCO.

LOS ANGELES, CALIF.



APPROVED FOR TOOLING BY KBROWN 3/19/13

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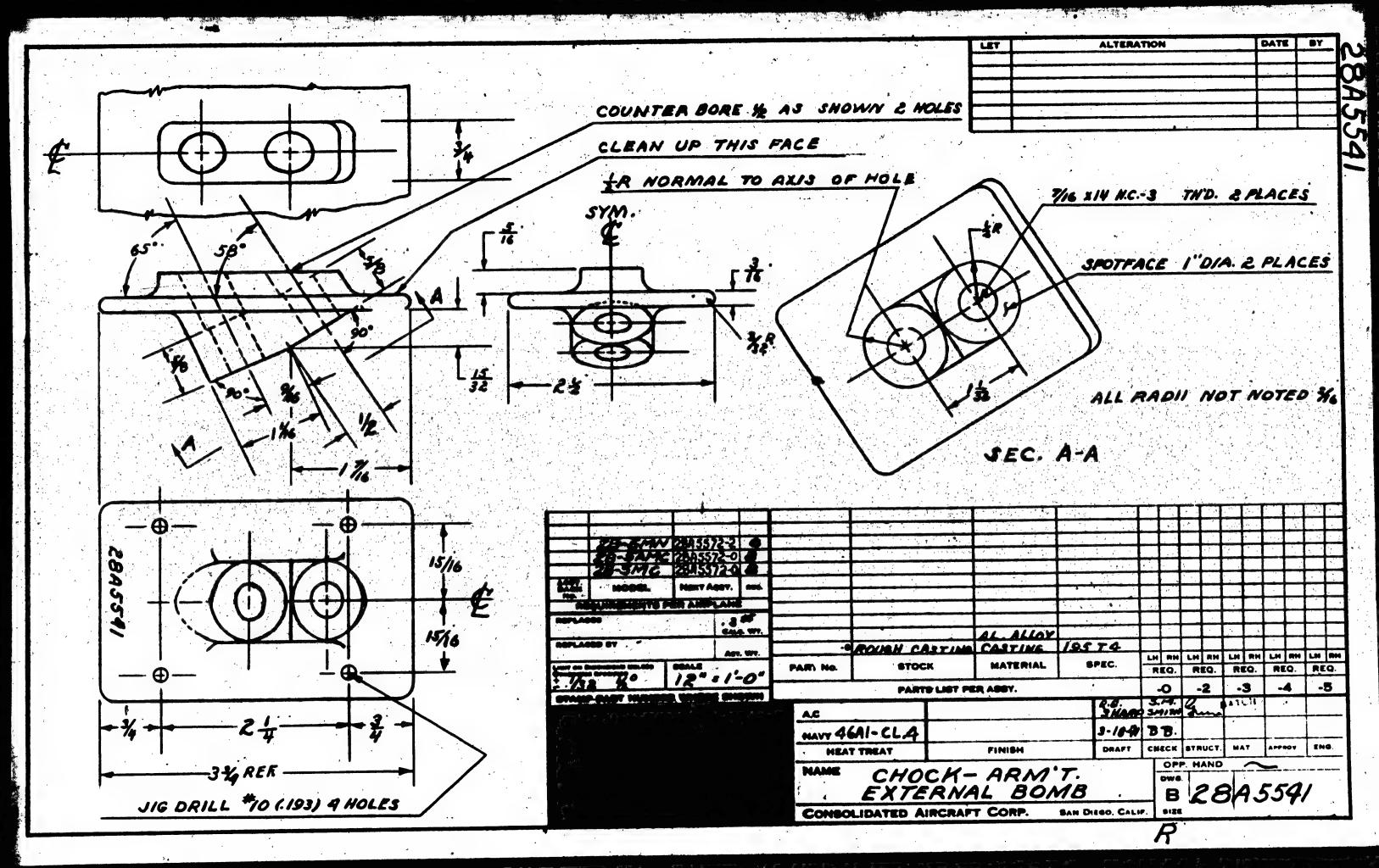
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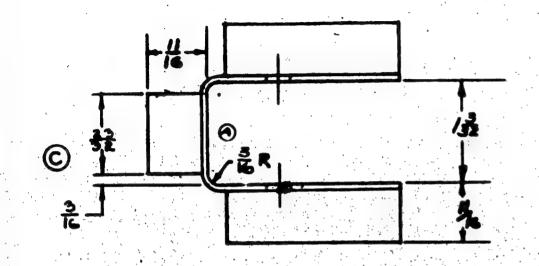
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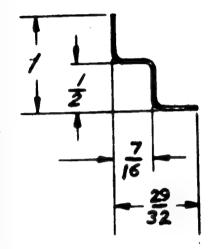


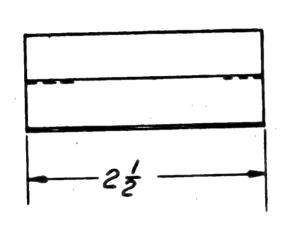
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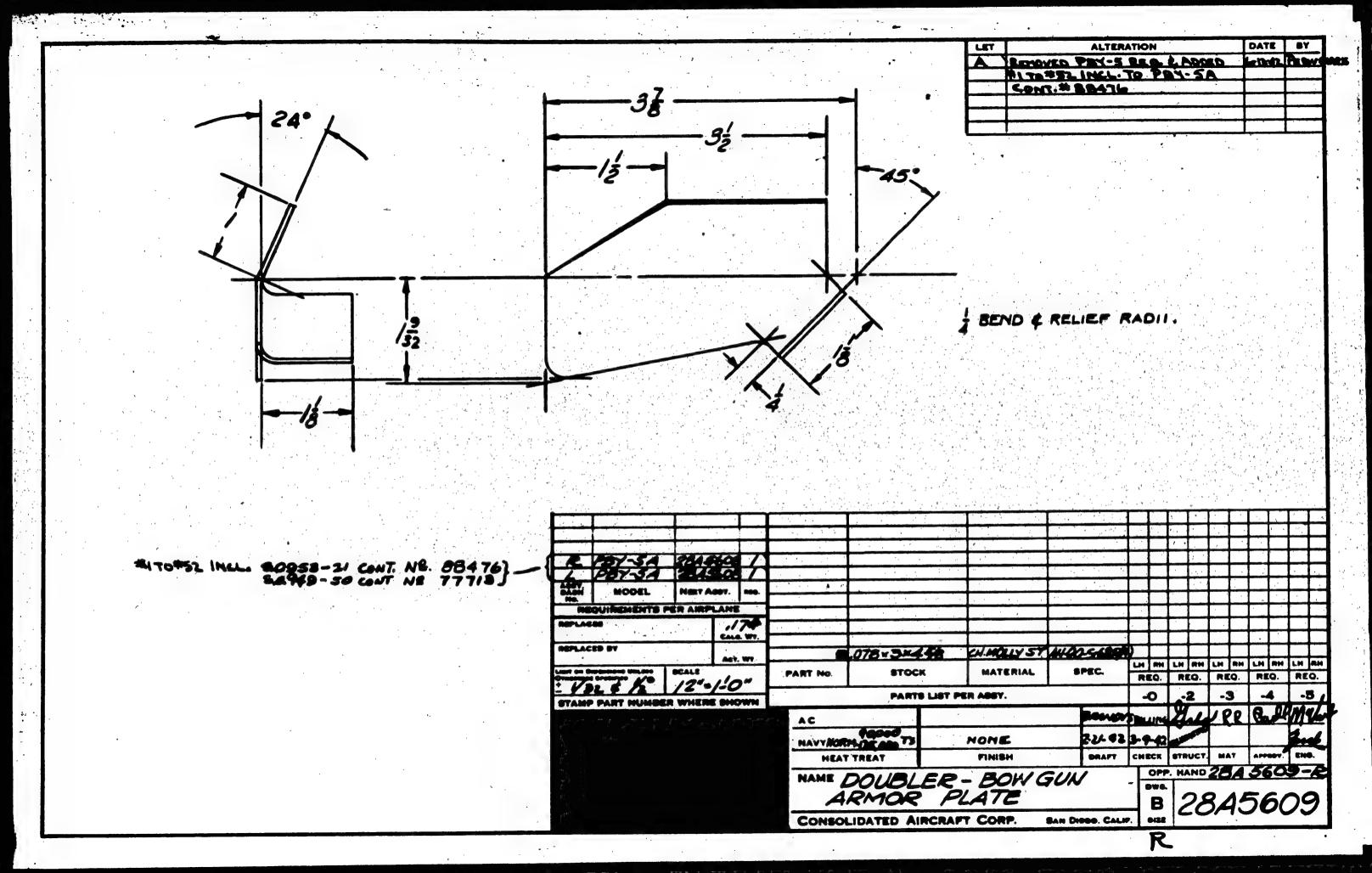
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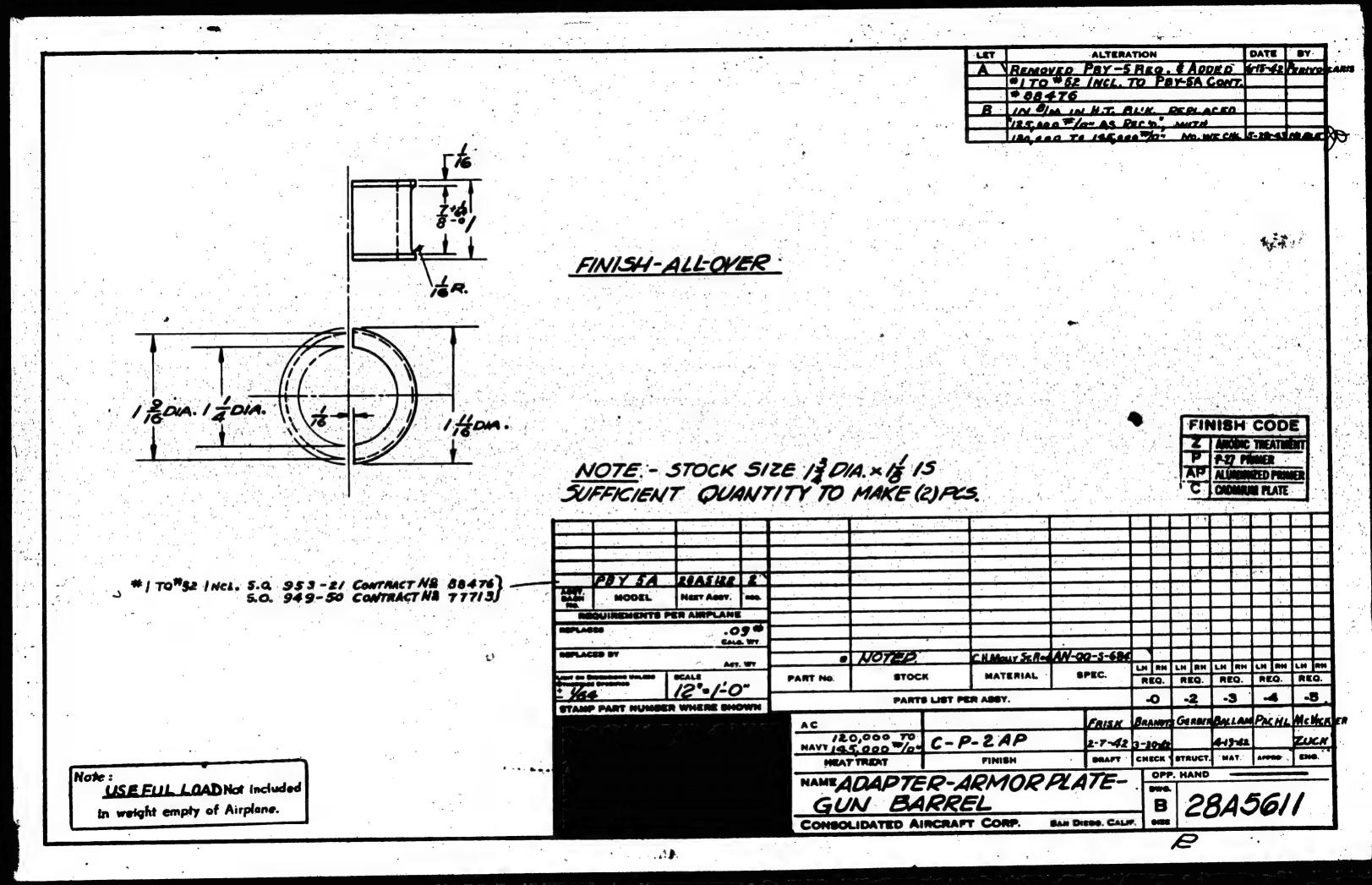
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SAN DISSO, CALIF. CONSOLIDATED AIRCRAFT CORP.

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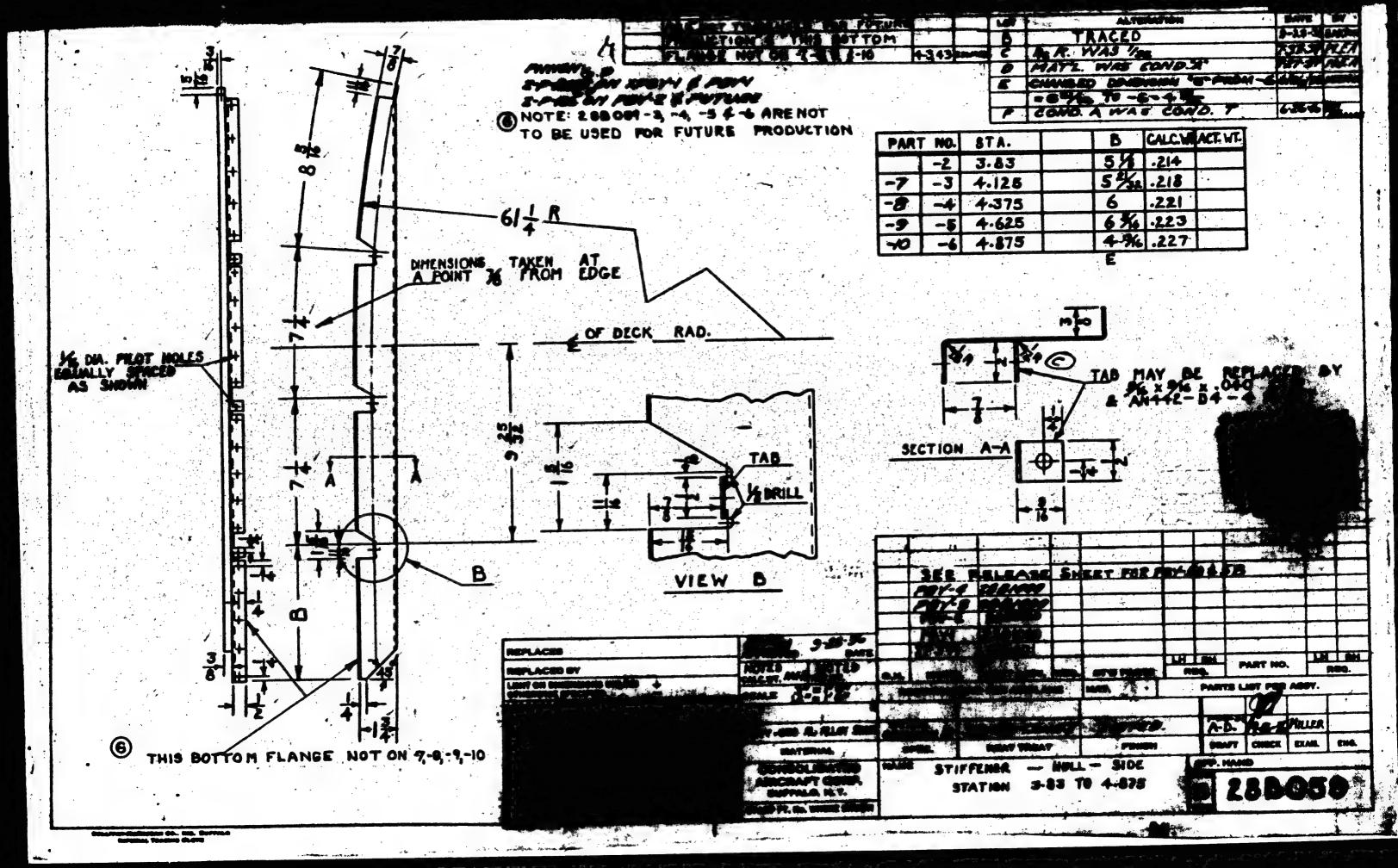
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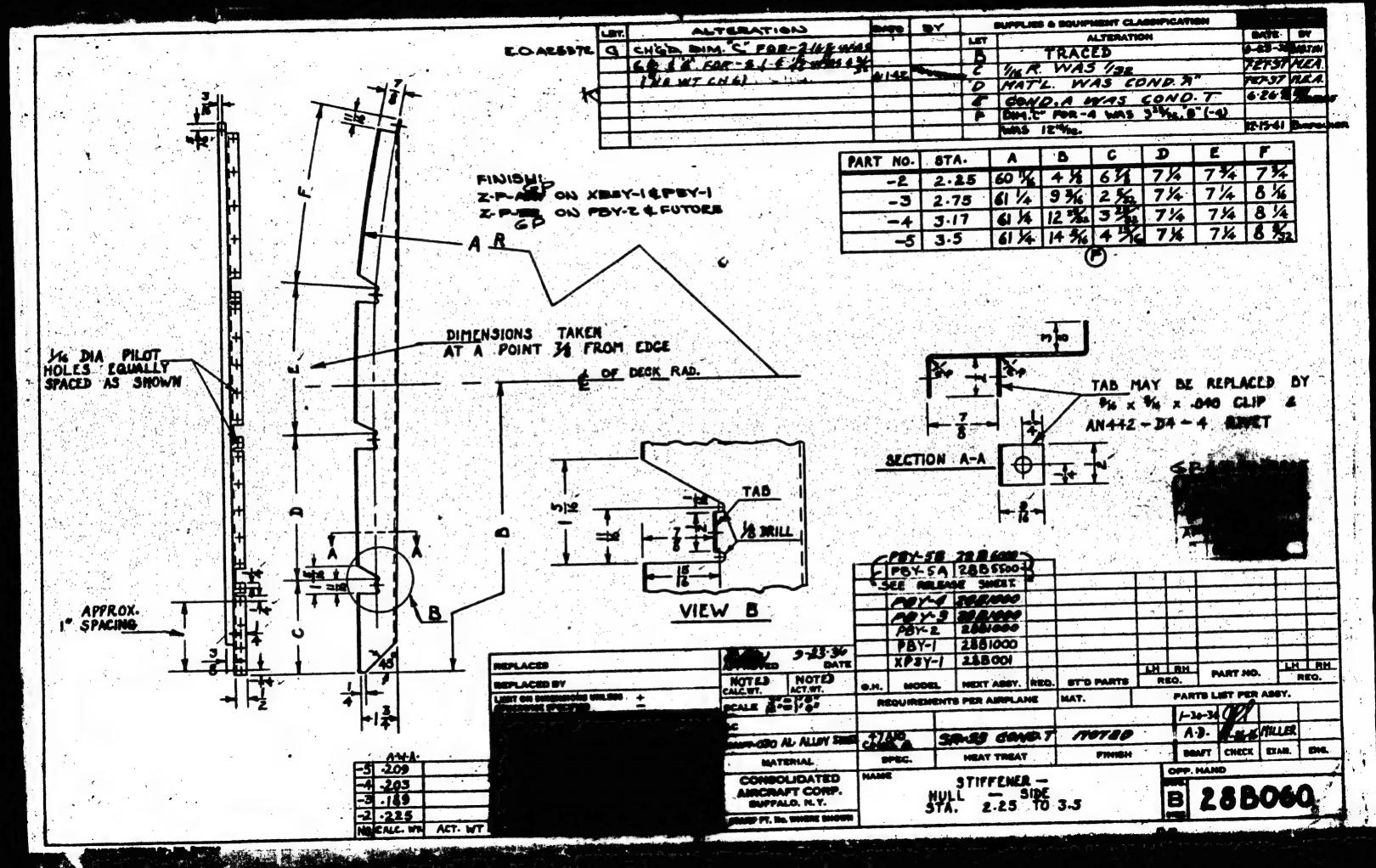
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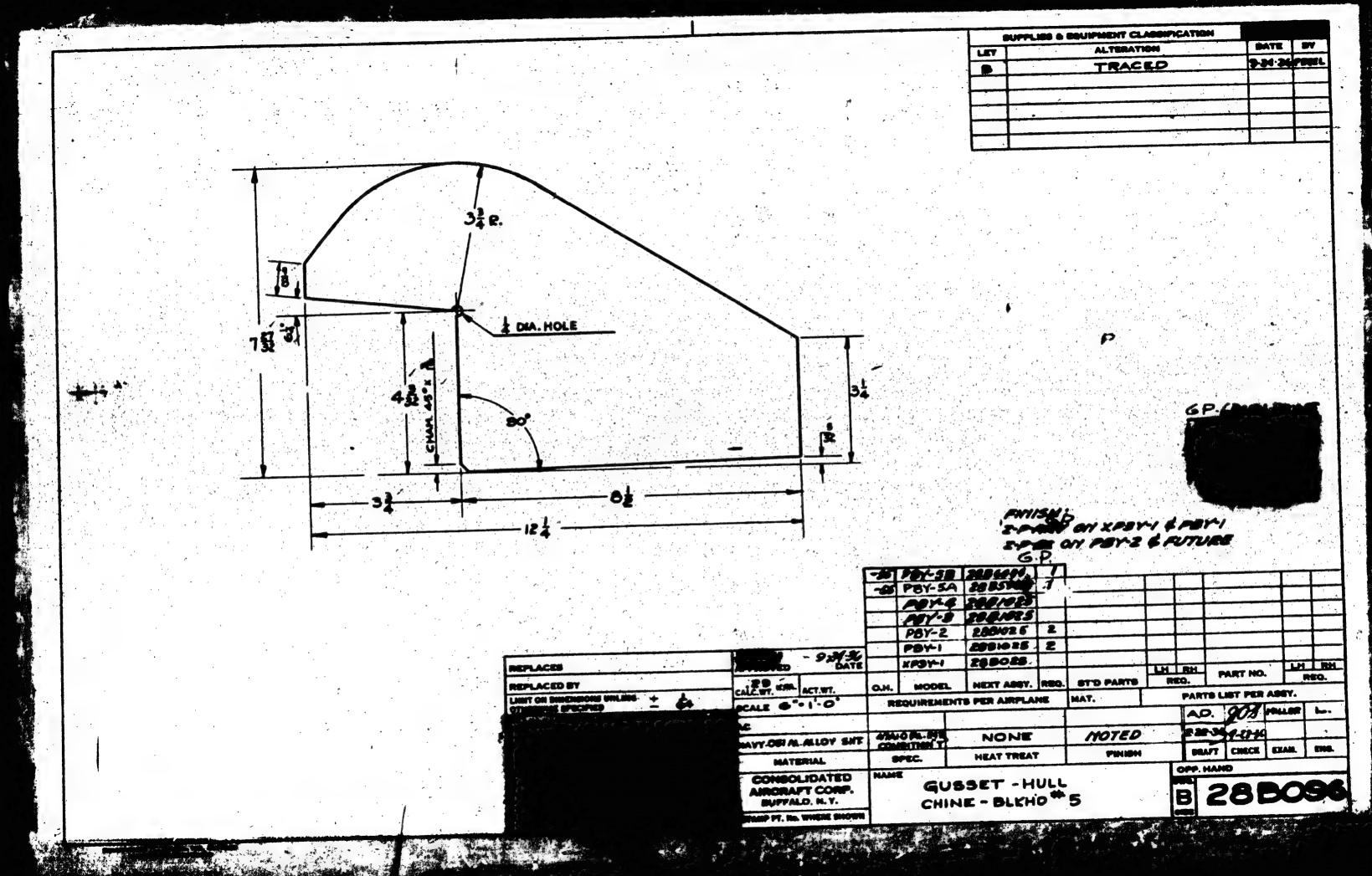


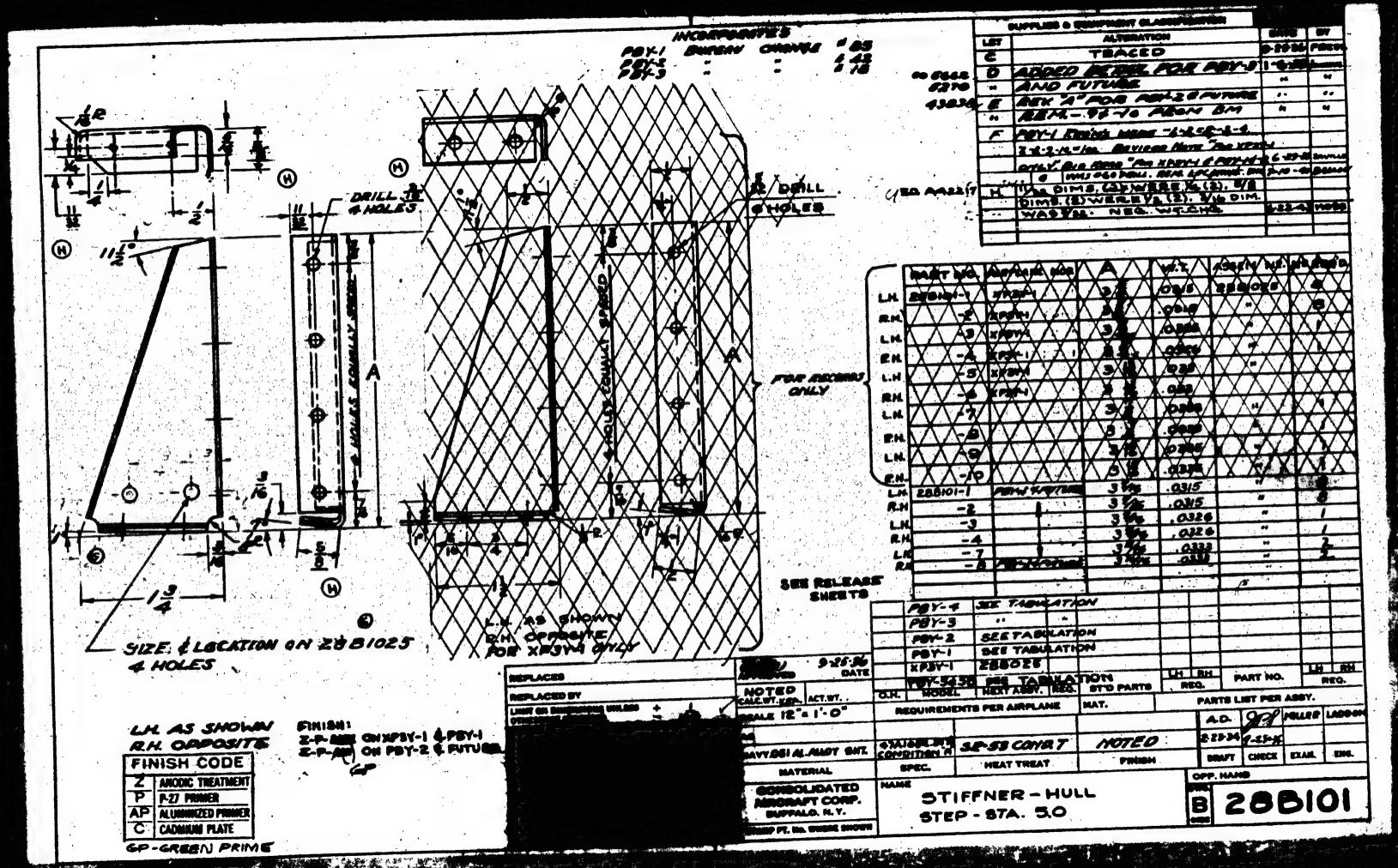


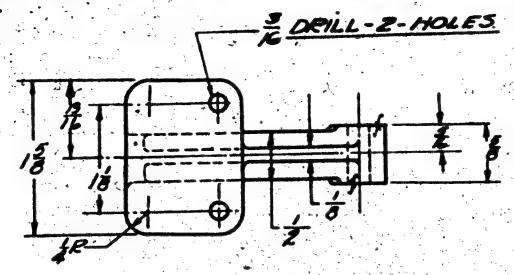
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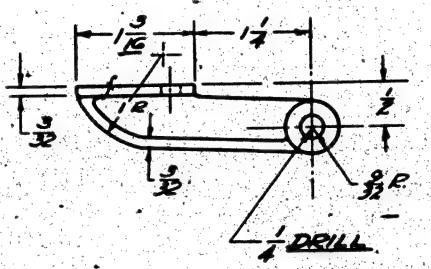


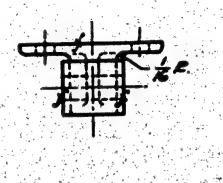




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1		THE "MOTED" ADDED MATERIAL NOT	\$		1
1	7.	NO WT. CHG.	9-2743	LACEN	17

NOTE:
L-MATERIAL MAY BE:
(A) AL. ALLOY CASTING 220T4, SPEC.
AN-OQ-A-39Z, T.S. 42,000 P.S.L, OR
(B) AL. ALLOY CASTING, 195T6, SPEC.
AN-QQ-A-39Q, CL.II, T.S. 32,000
P.S.L





TIGHT DOOR

F-FILE FINISH IF NECESSARY

Z-36P ON XPBY! & PBY! Z-36P ON PBY Z & PUTUE!

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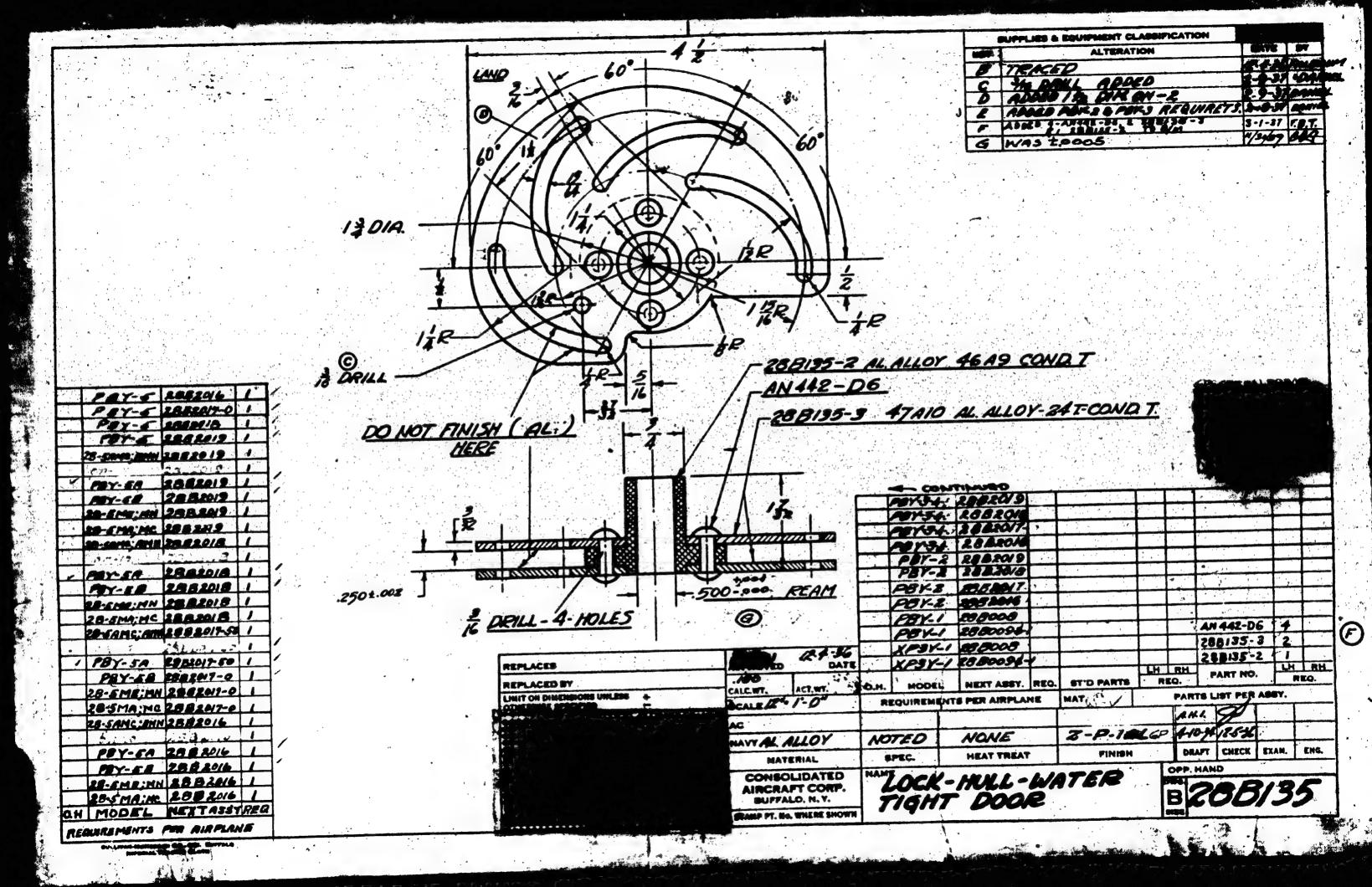
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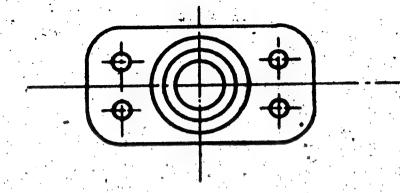
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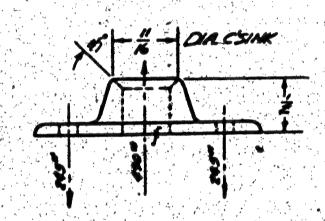
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OTHERWISE SAME AS 22 HIJO

NOTE:-!- | = FILE FINISH IF NECESSARY

D Z - MATERIAL MAY BE:
WAL ALLOY CASTING, 22074, SPEC.
AN- 99-A-392, T.S. 42,000 P.S.I., OR
ID AL ALLOY CASTING, 19576, SPEC.
AN-00-A-390, CL.E., TS. 32,000 P.S.L.

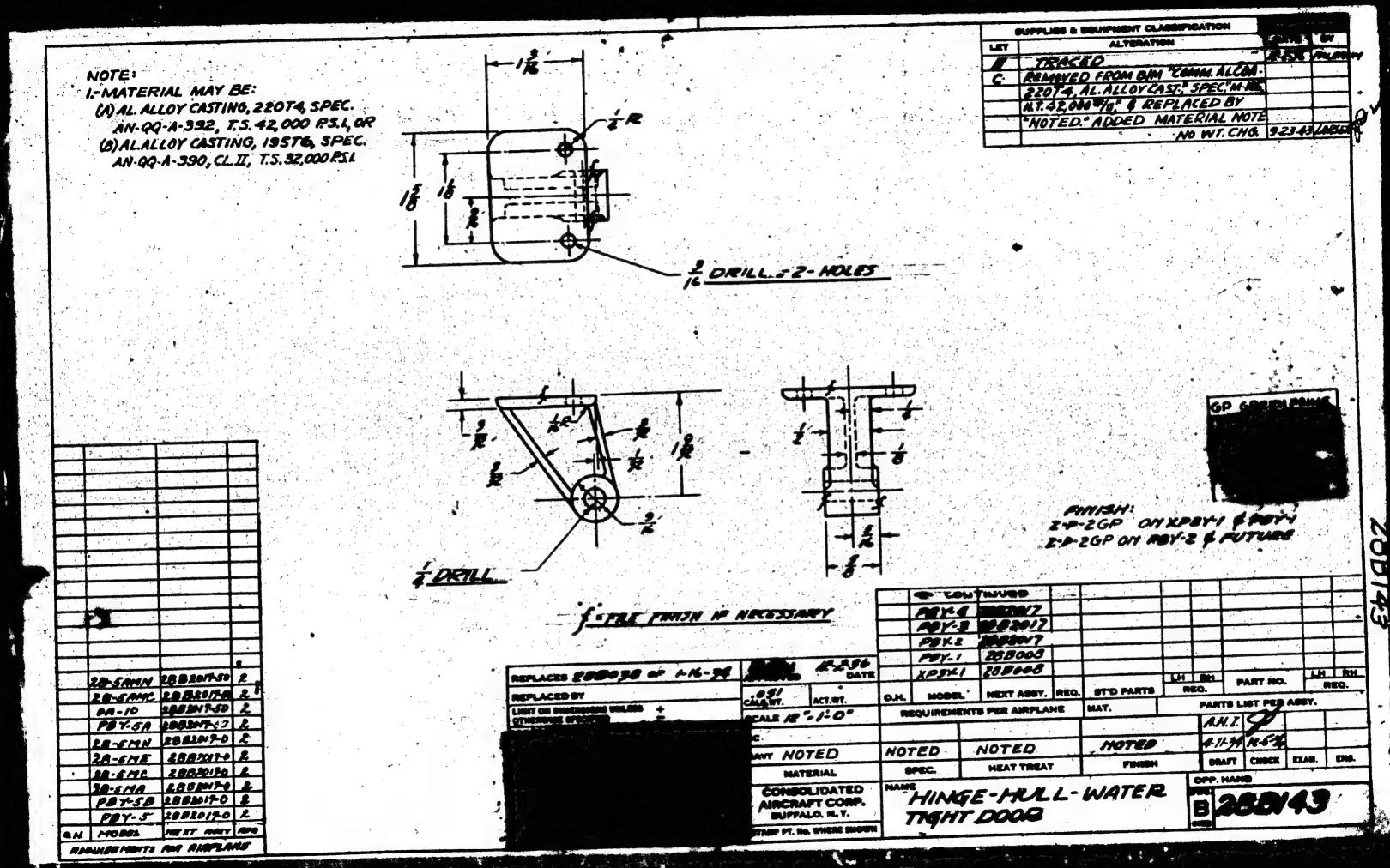


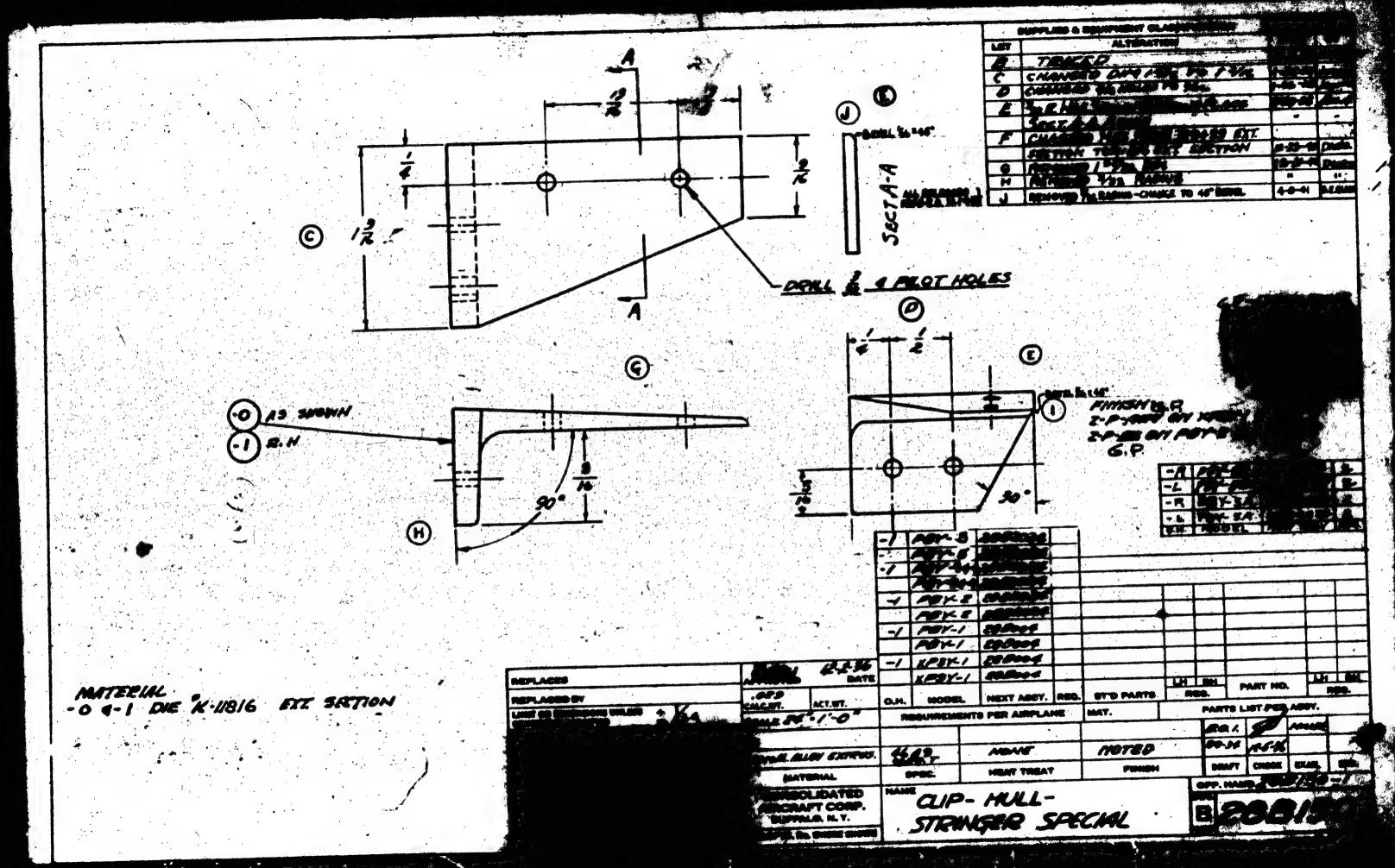
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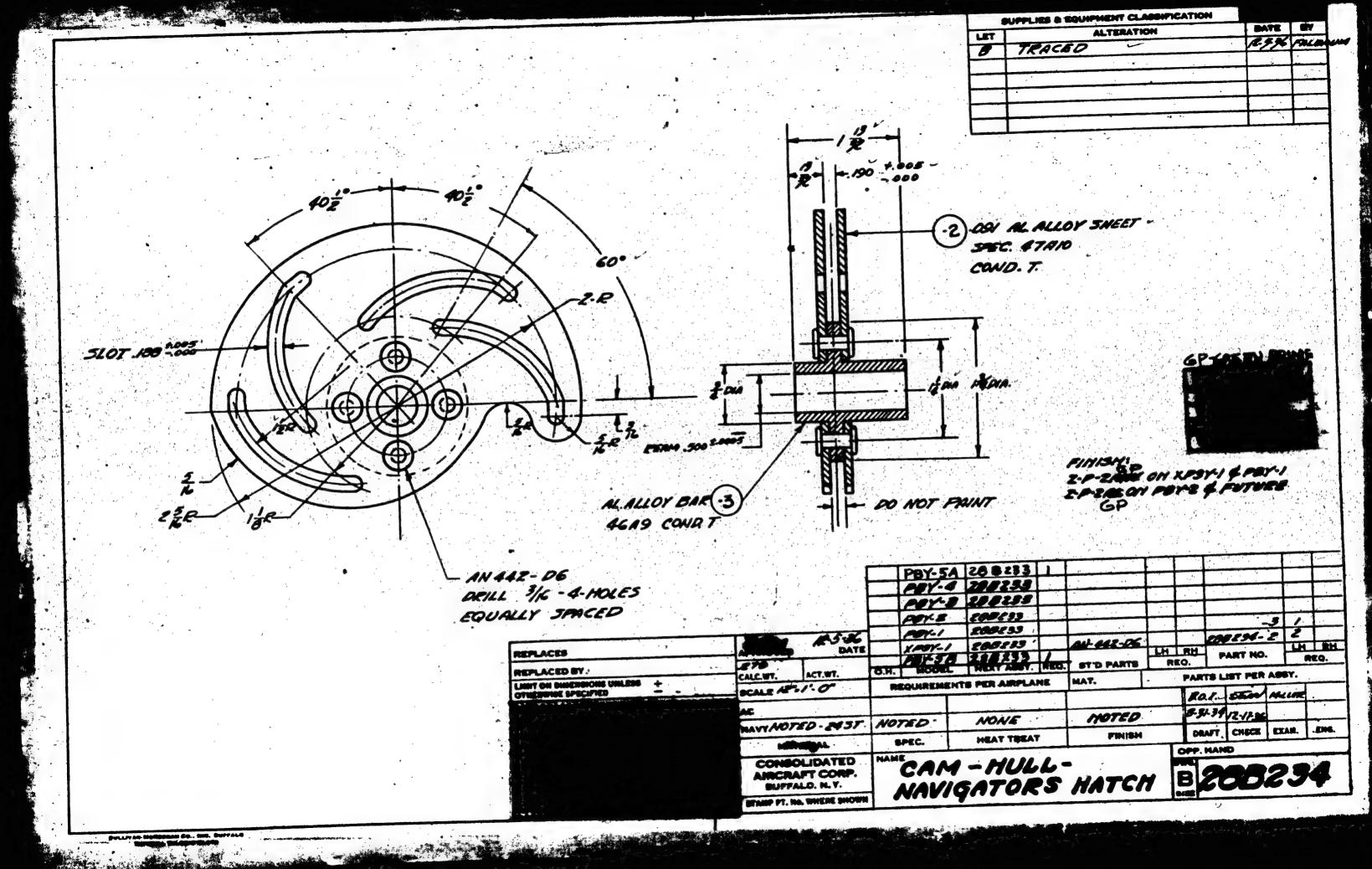
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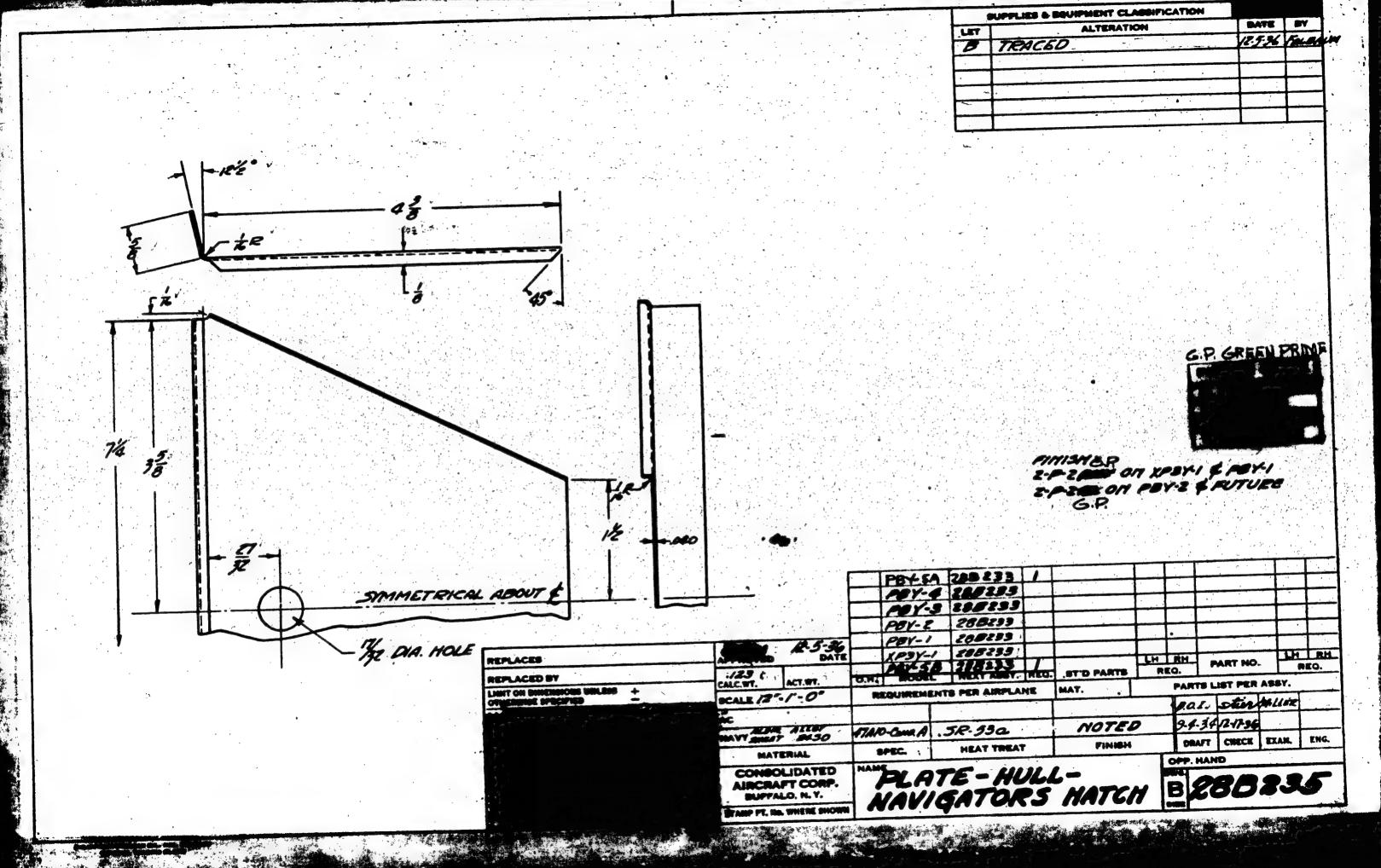
> PULLIFORMANIA CO., INC. BUTTALO TOPOMOL TRACETO GLOTO



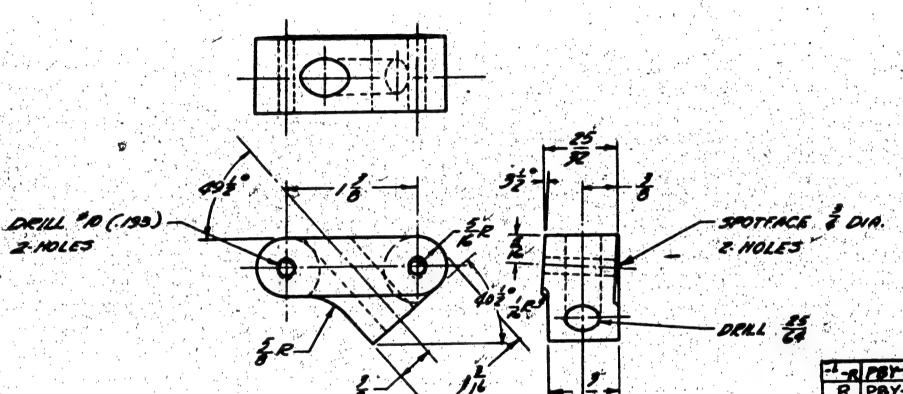


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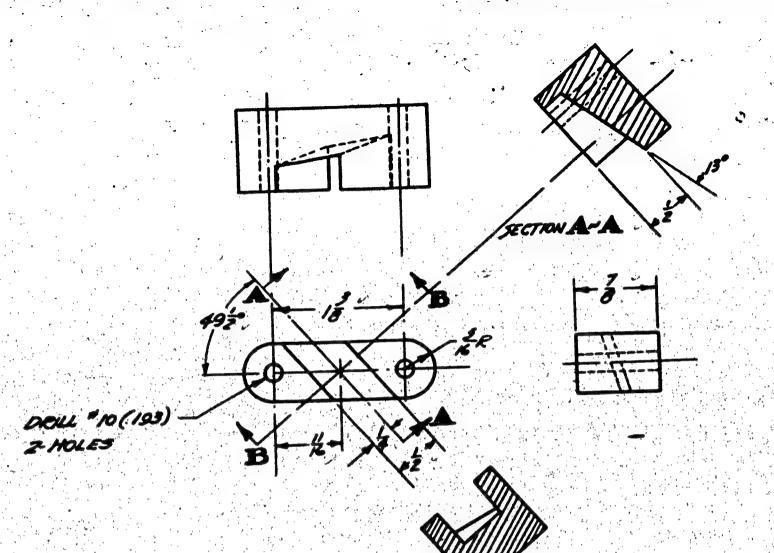


REPLACES

REPLACED BY

LIMIT ON BINEHALONS WILESS + OTHERWISE SPECIFIED -

AIRCRAFT CORP.					UGATOR: NBOARD	أسرت	B 2	RAI	2.5	9
CONSOLIDATED	NAM	<u> </u>		4441	USATOR	- [OPP. HA	ND 288	279	1.
MATERIAL		PEC.	HEAT TREAT		FINISH		DRAFT		EXAM.	ENG.
MAYY PHENELIE	1700	100	NONE		NONE	•	94.3	12-17-96		
ac ·			1		. ,,			steel	MULE	
BCALE AS - /- O"	R	EQUIREMENT	S PER AIRPLAI	ME	MAT.			LIST PER		
CALC.WT.	O.H.	MODEL	NEXT ASSY.	REQ.	ST'D PARTS	R	ro.			REQ.
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REPLACES

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SECTION B-B

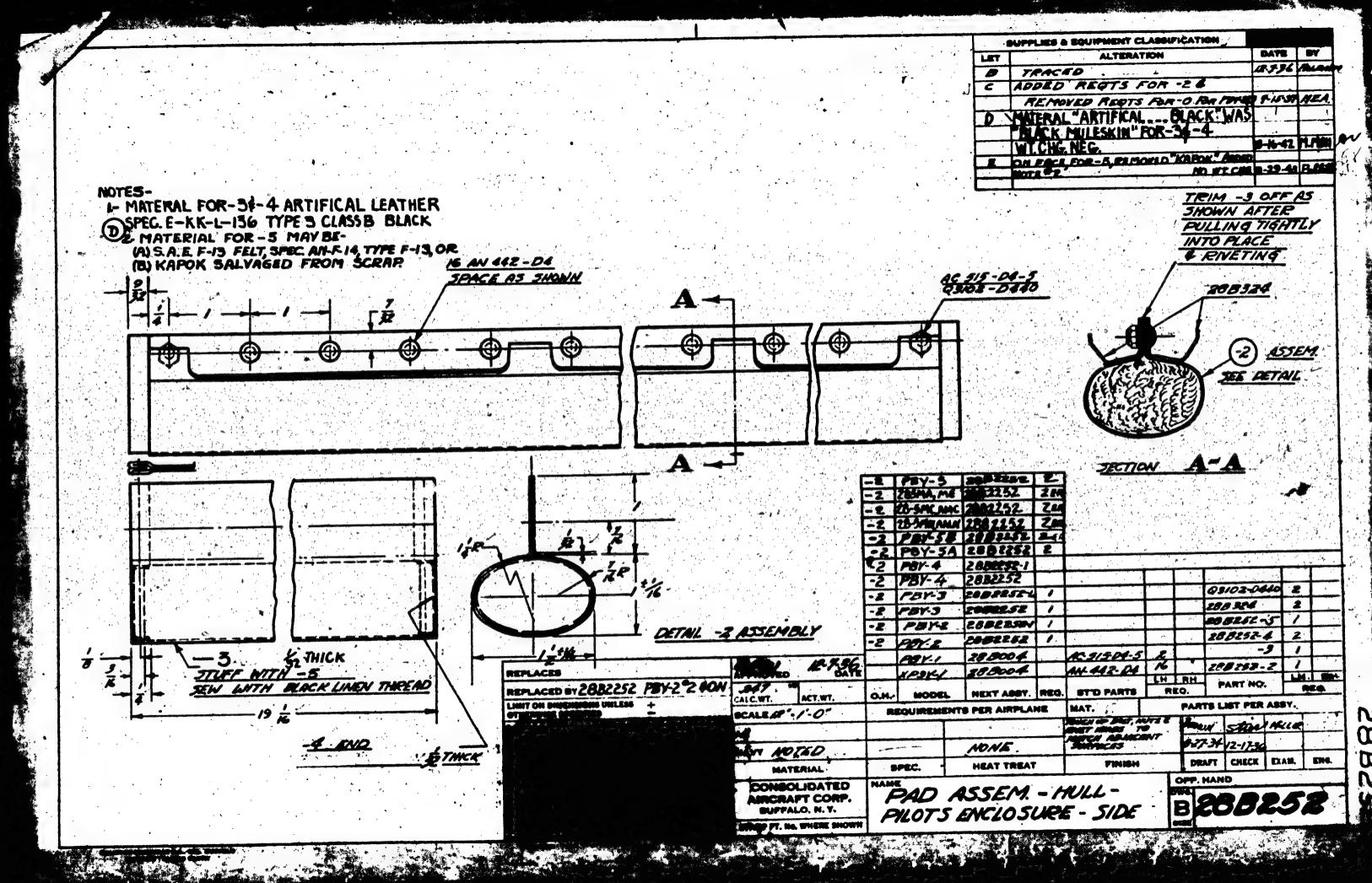
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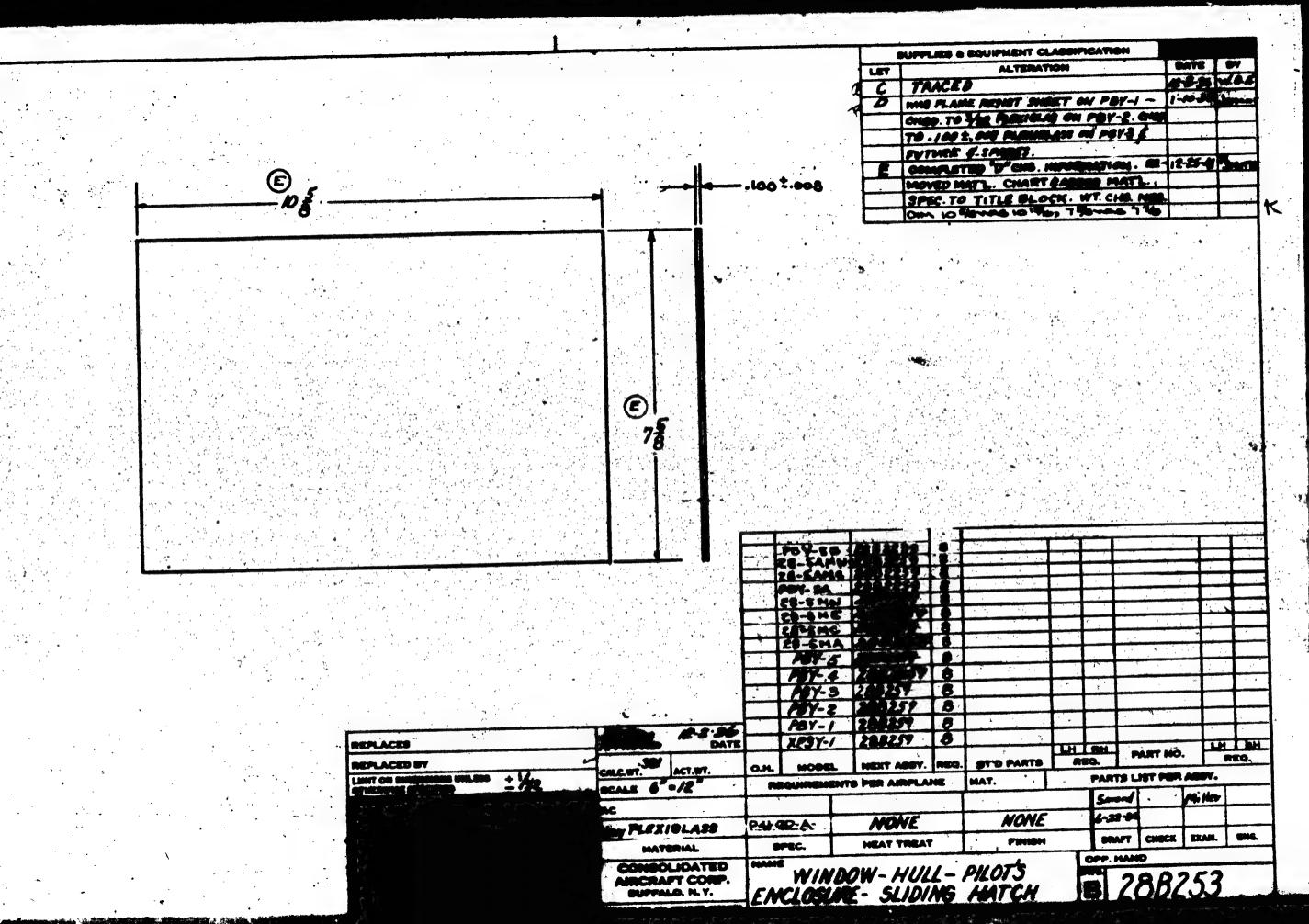
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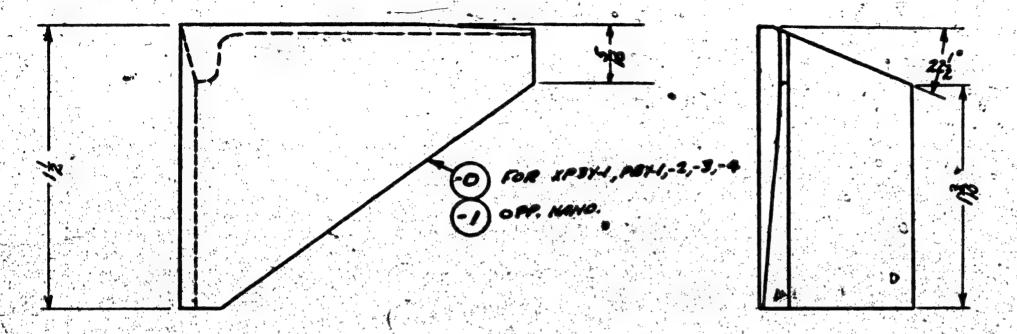
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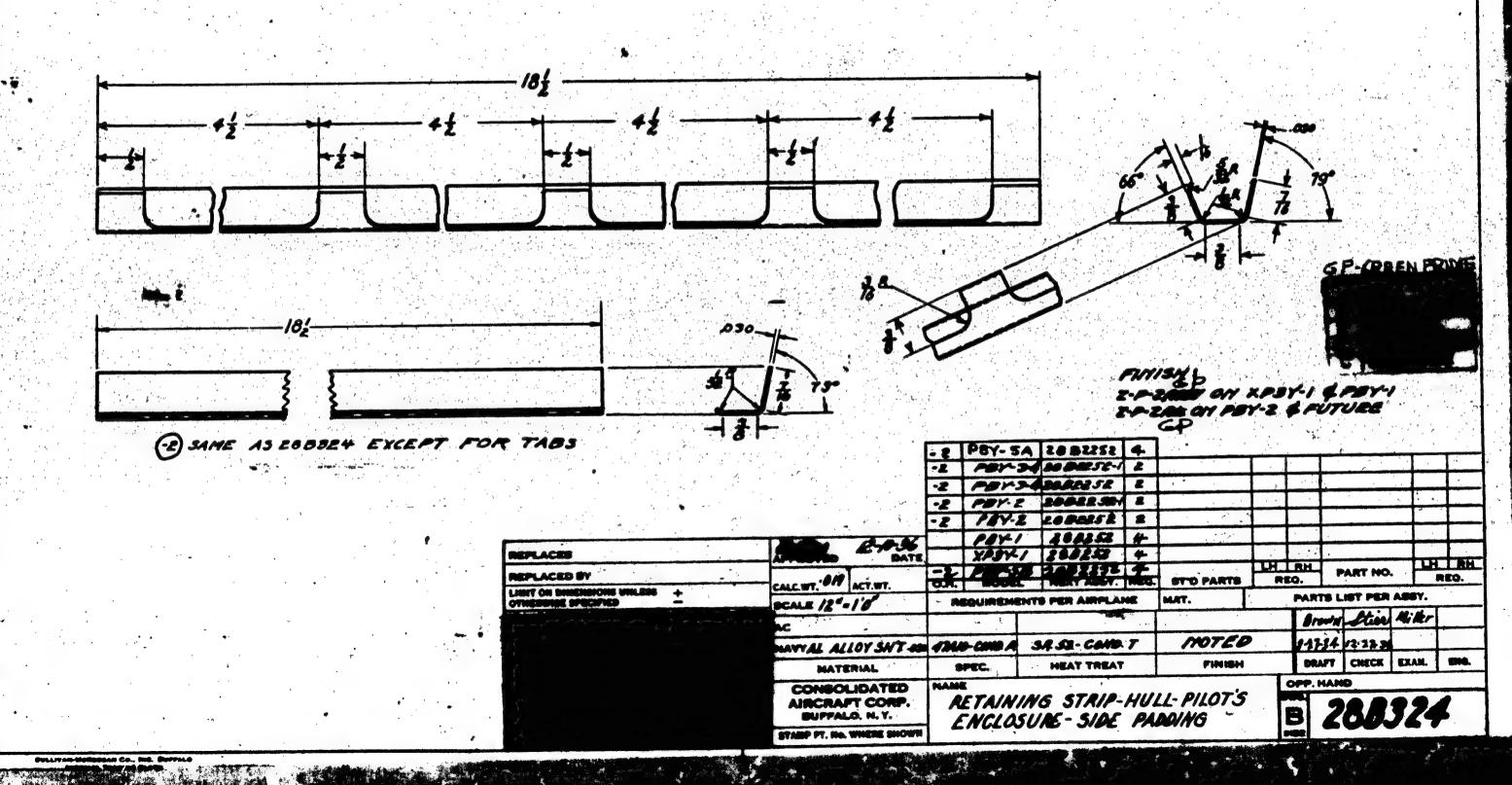
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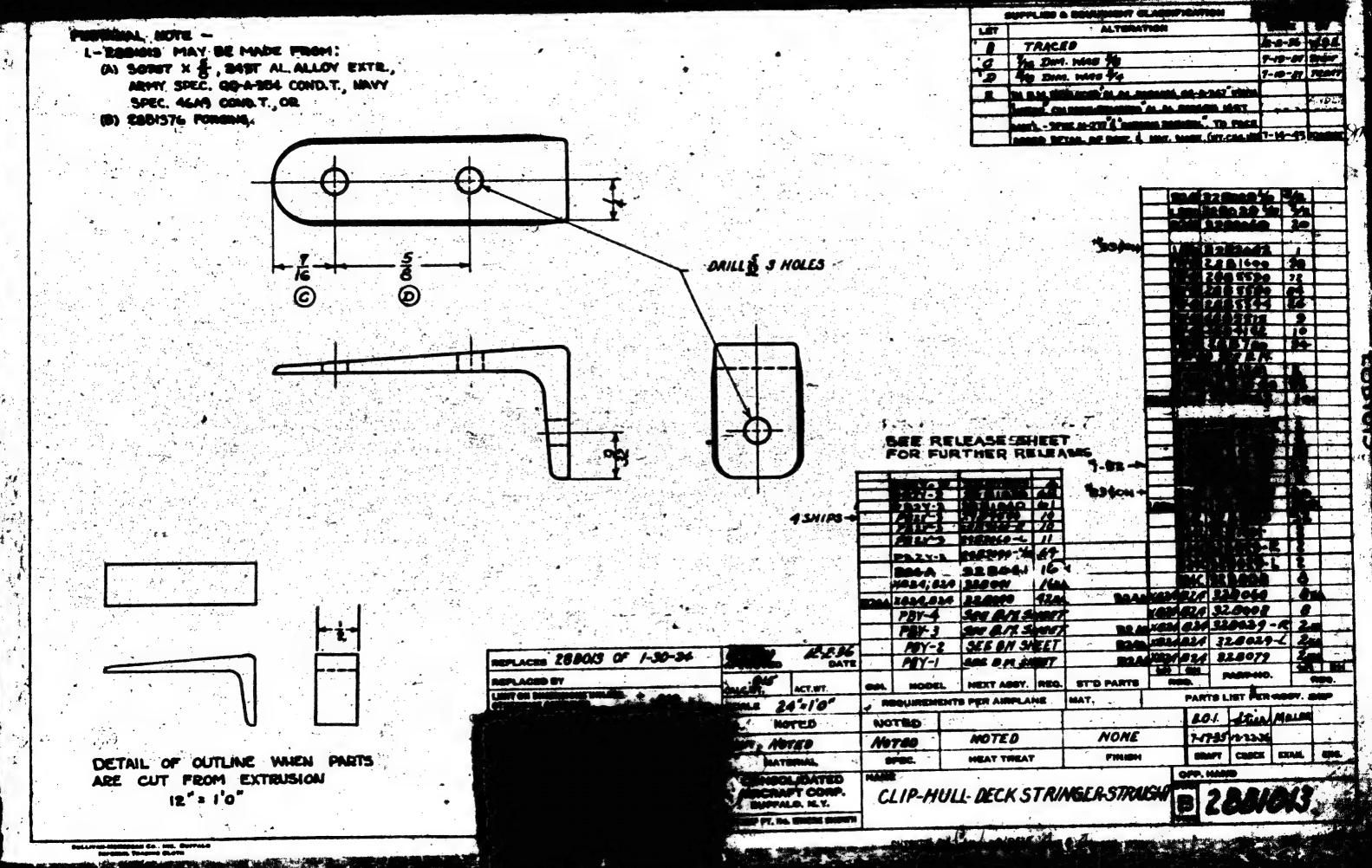
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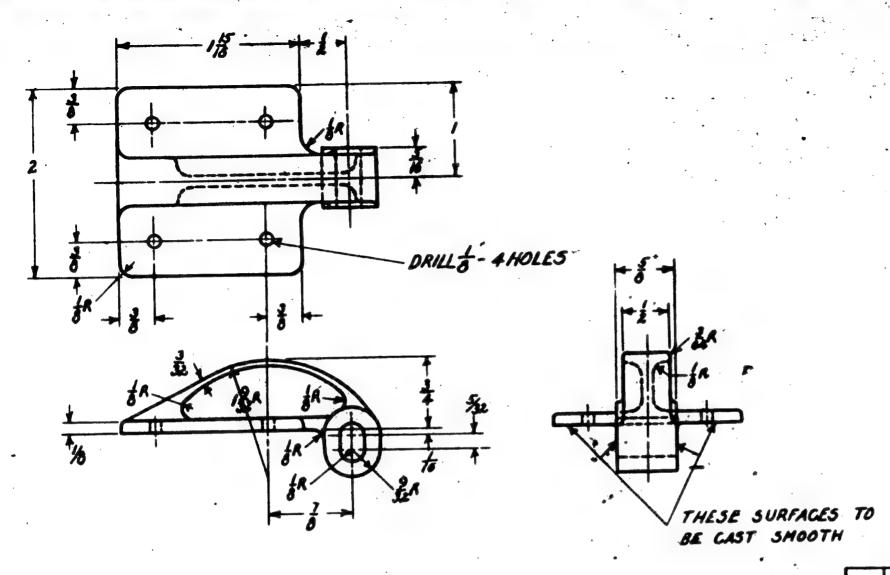
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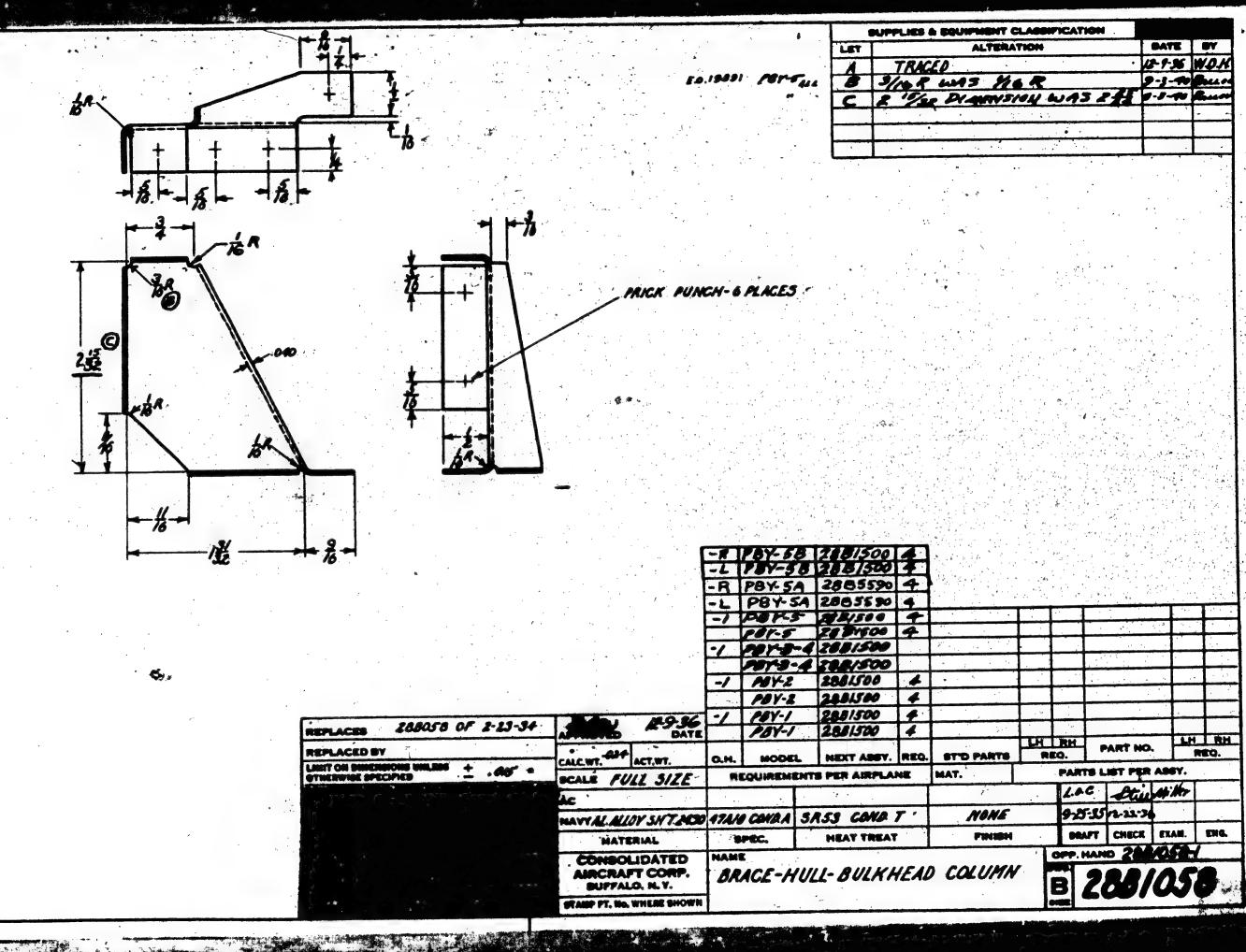
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(B) 5-19576 AL. AL. CASTG., SPEC. AN-A-5 CL.II.,

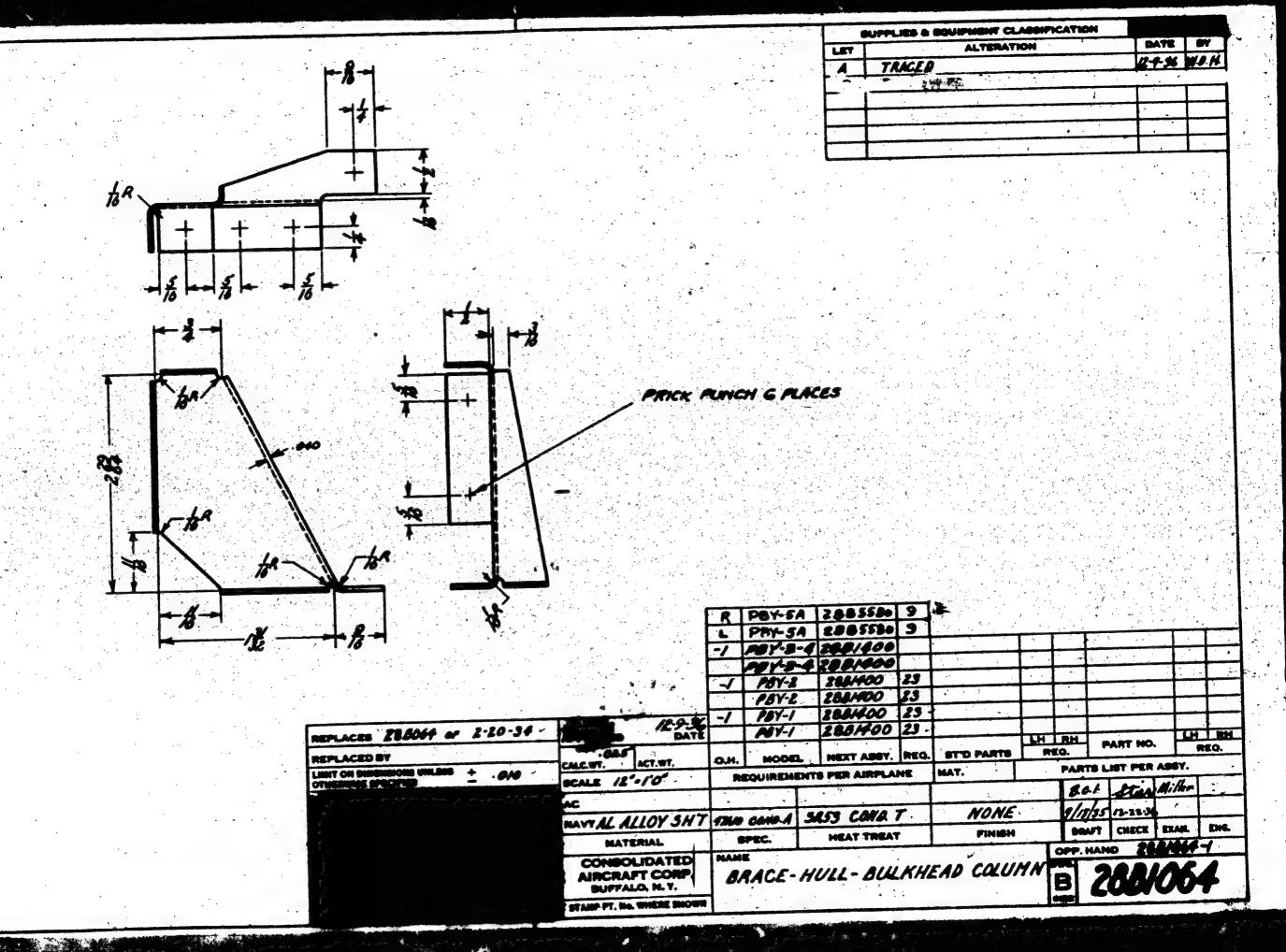
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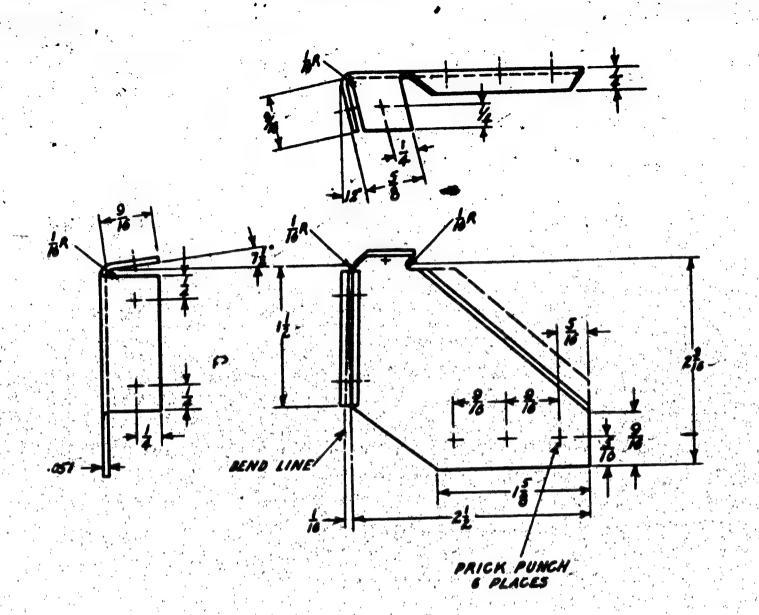
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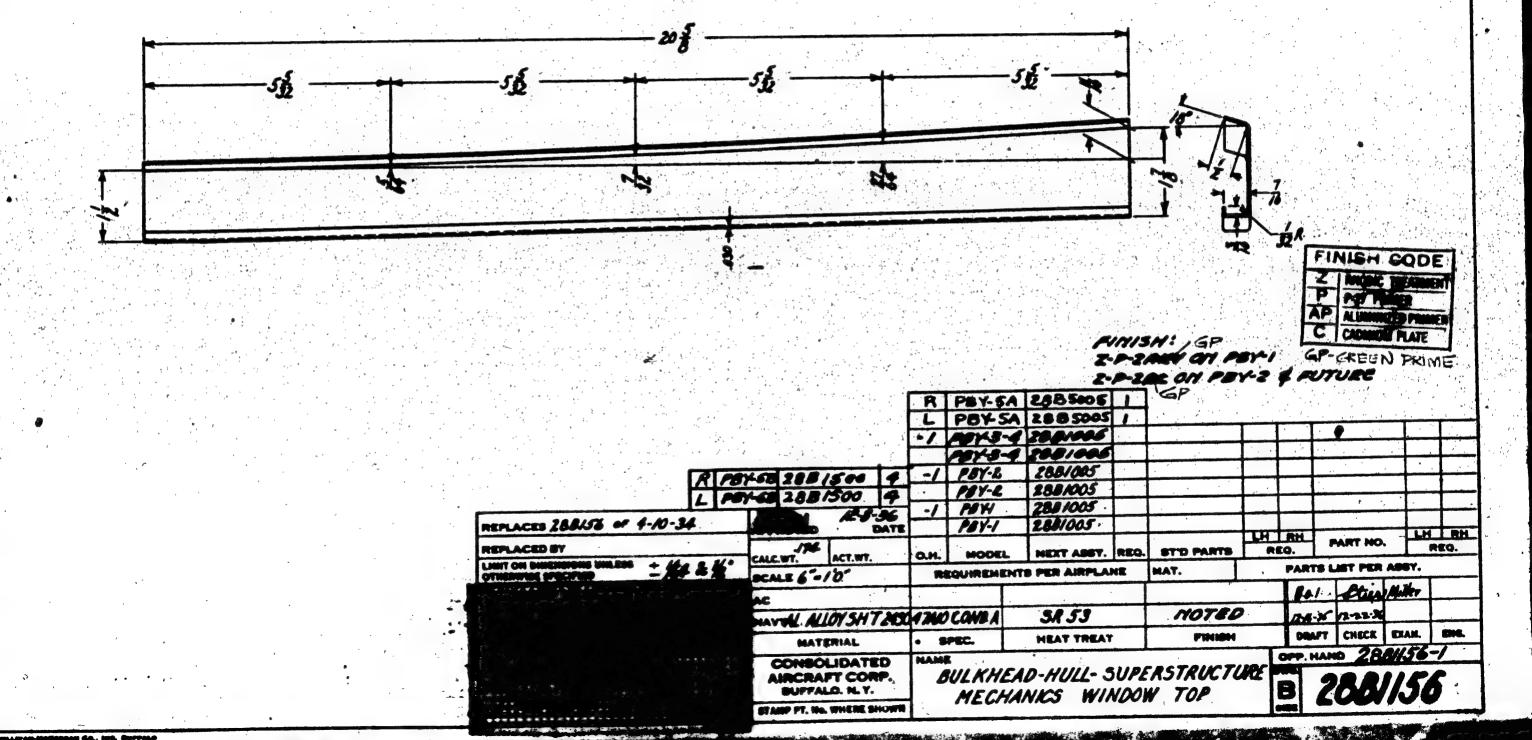
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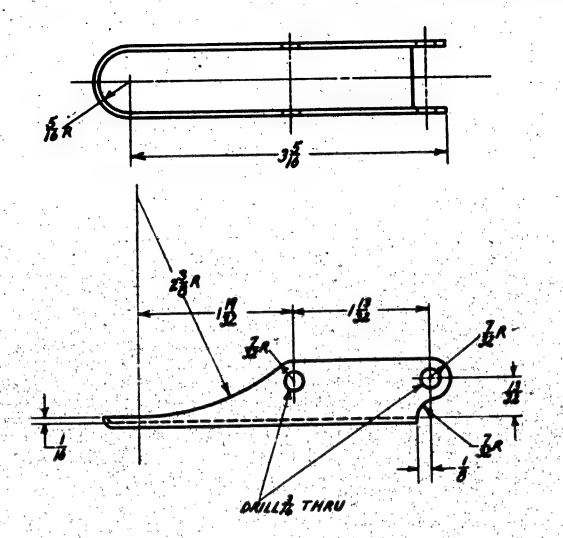
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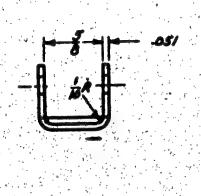
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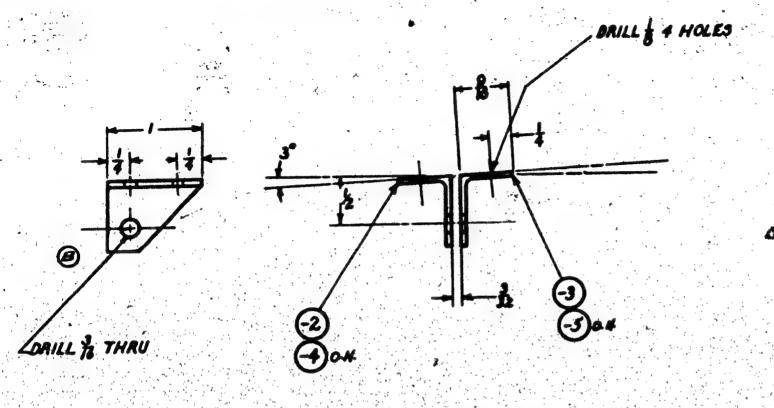
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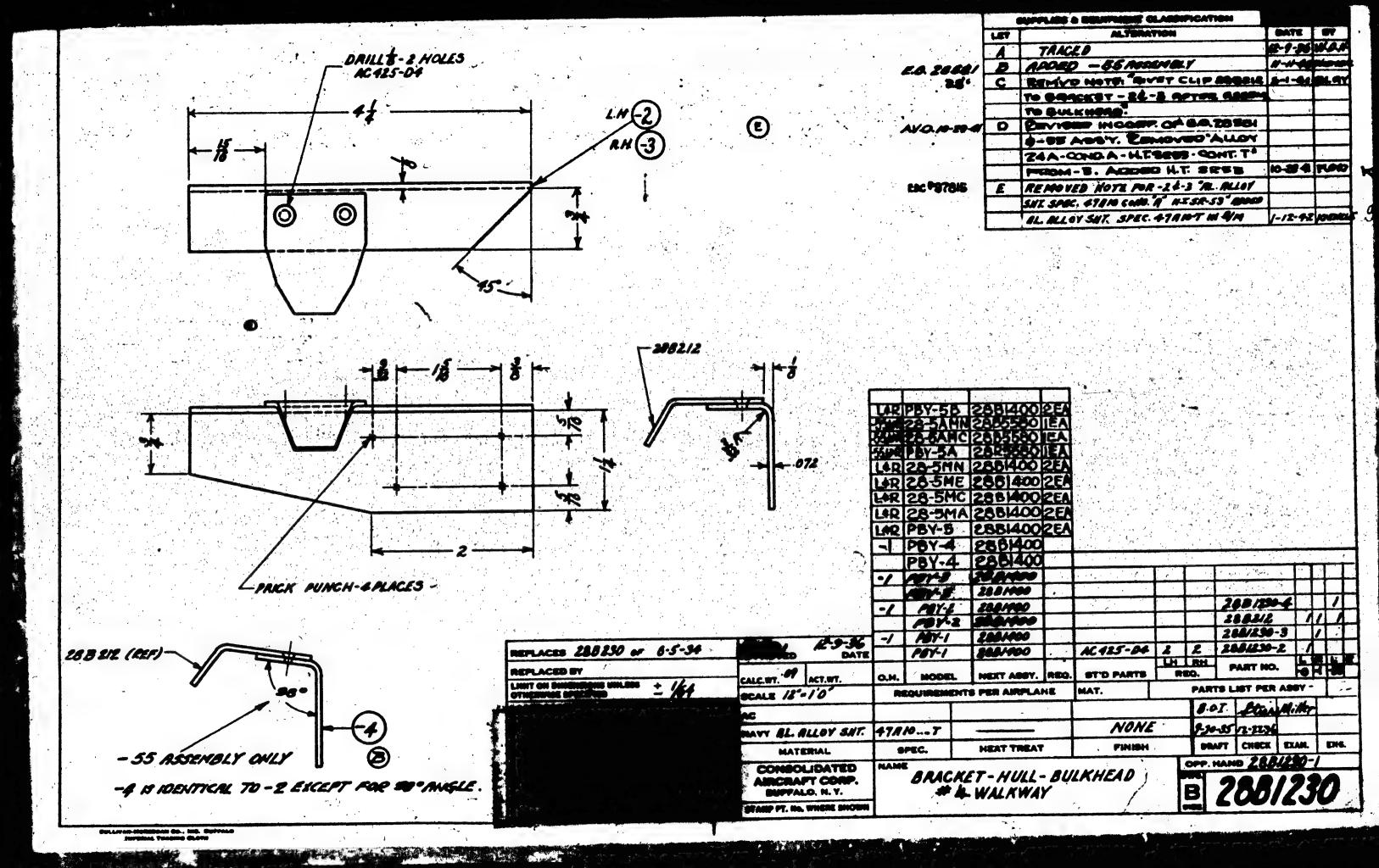
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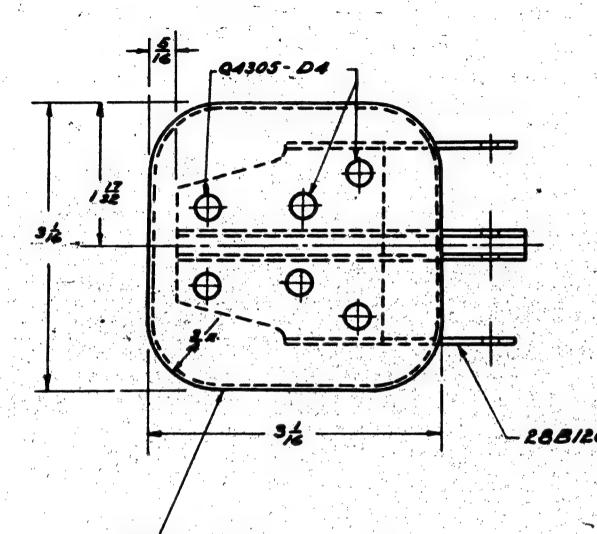
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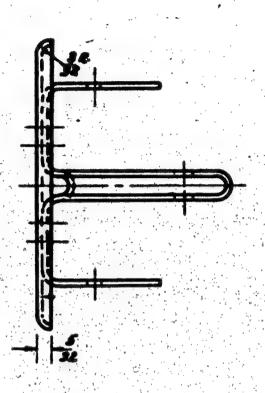
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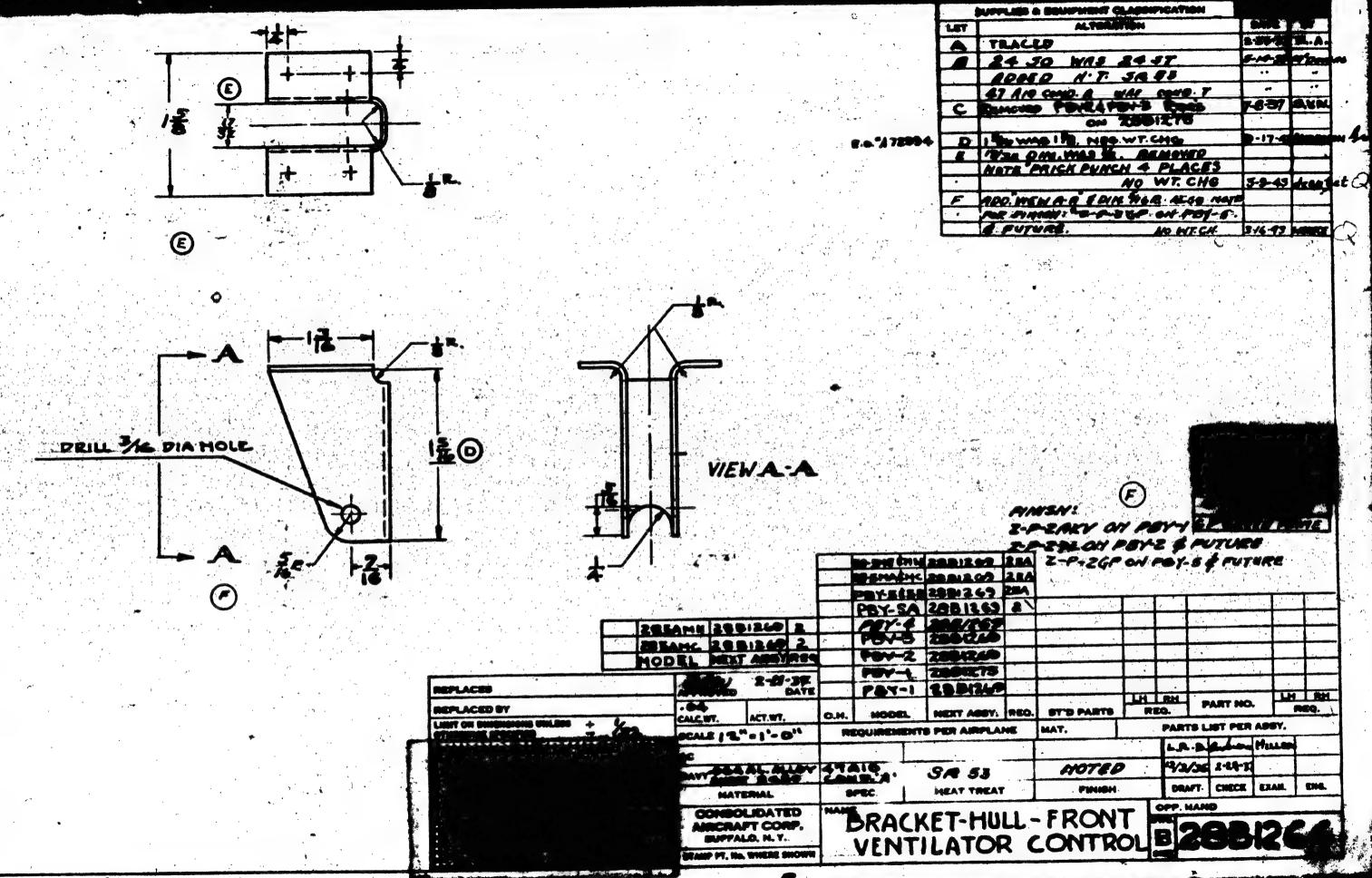
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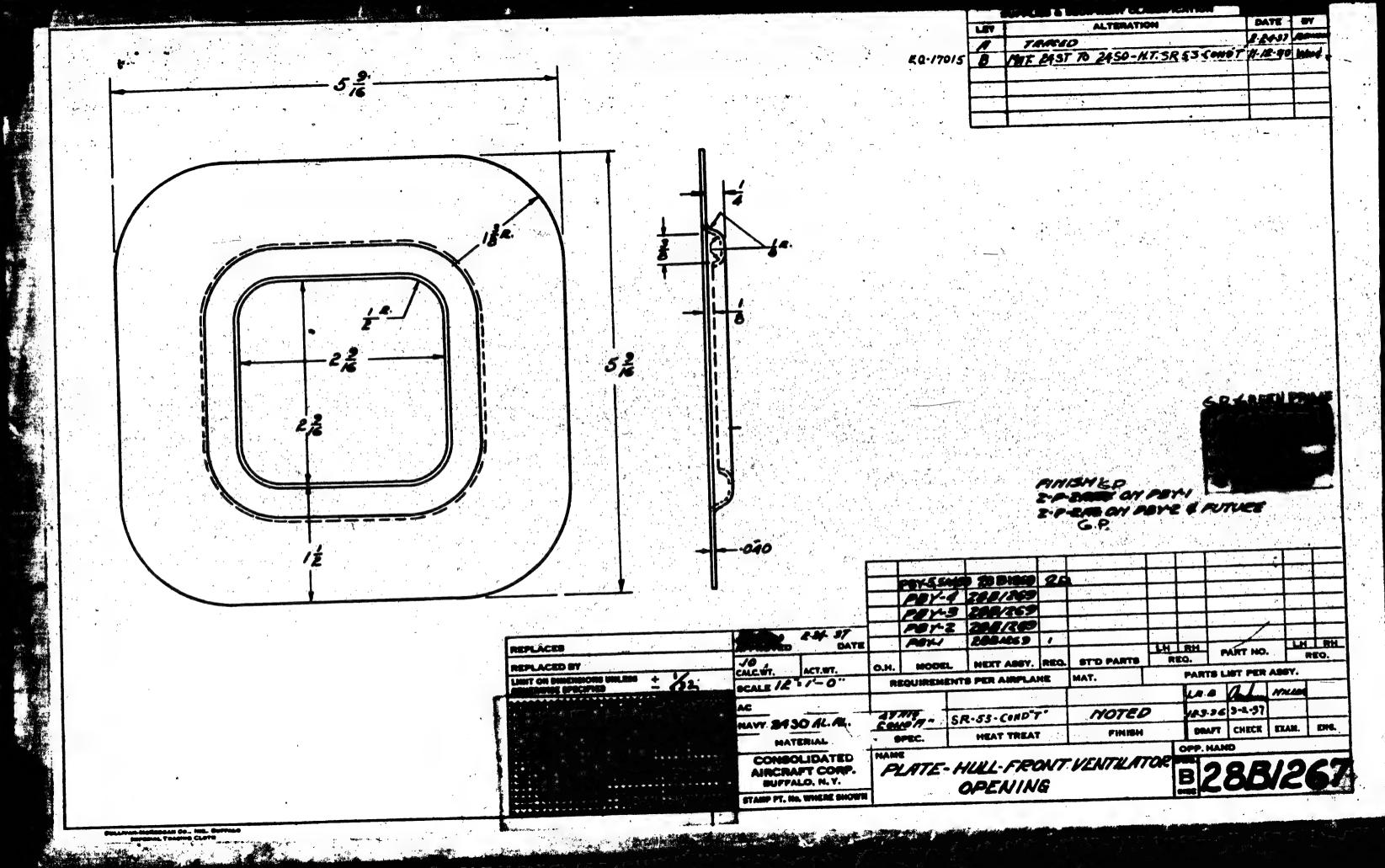
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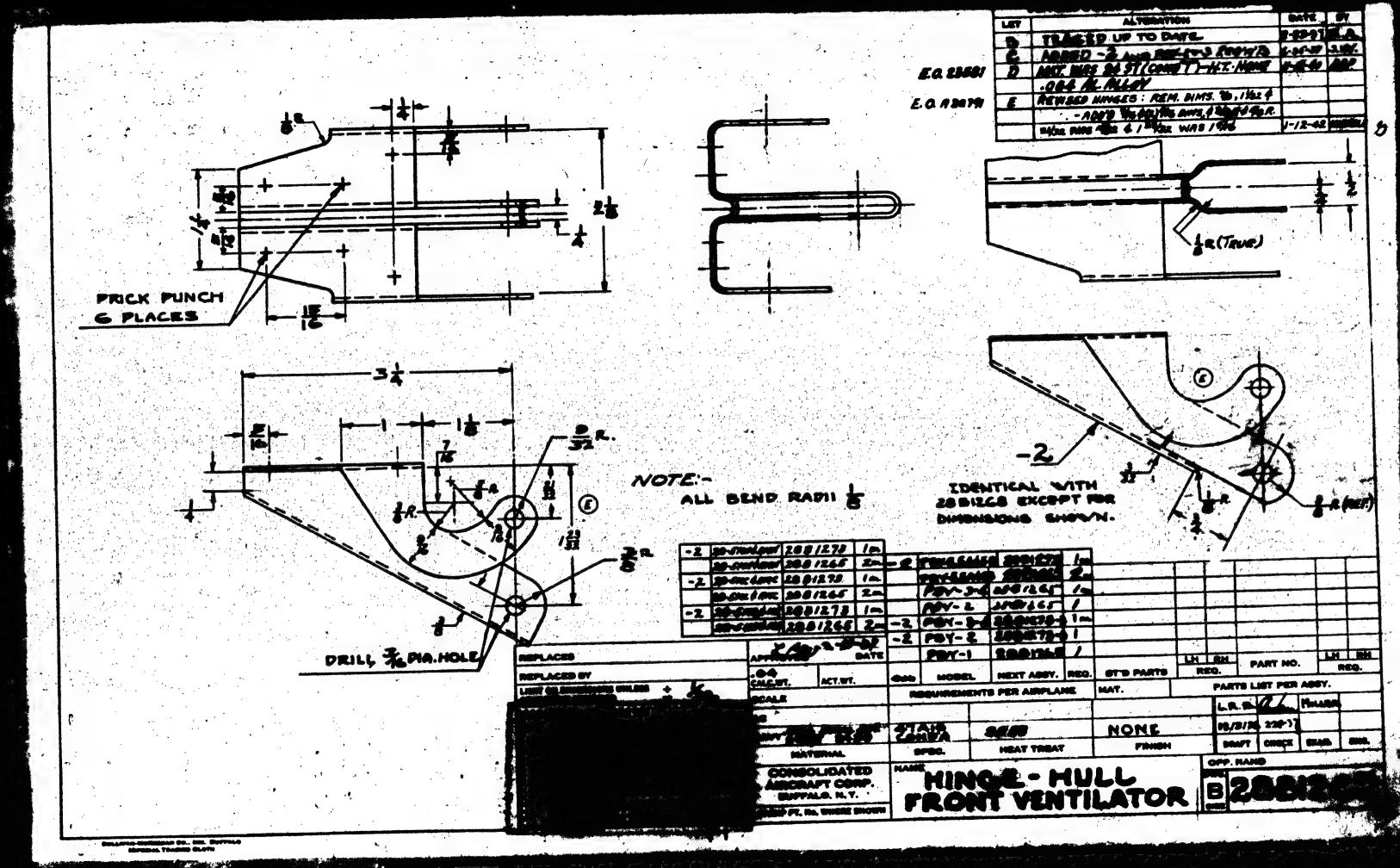
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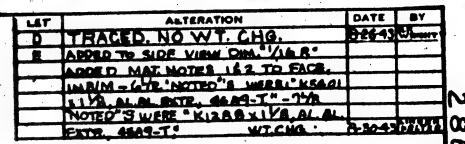
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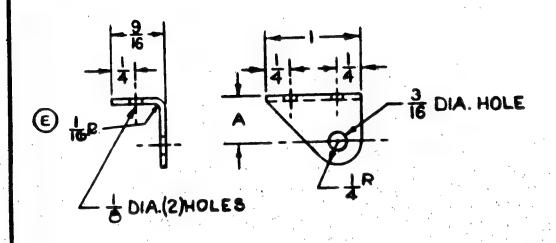


Transition Committee Commi









C. NO & (5) 464 C. 91876 #91 FON-

C70496, C77713 EC88476 ONLY-

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MATERIAL NOTE

1.- MAT. FOR - 6 L/R MAY BE:

(A) . 072 × 17/16 × 11/6, 24 ST. ALC., SPEC. QQ-A-362-T, OB

(B) K5401 × 11/6, AL. AL. EXTR., SPEC. QQ-A-354-T.

2- MAT. FOR -7 L/R MAY BE:

(A) . 081 × 14/6 × 11/6, 24 ST. ALC., SPEC. QQ-A-362-T. QC

(B). K1288 × 11/8, AL. AL. EXTR., SPEC. QQ-A-364-T.

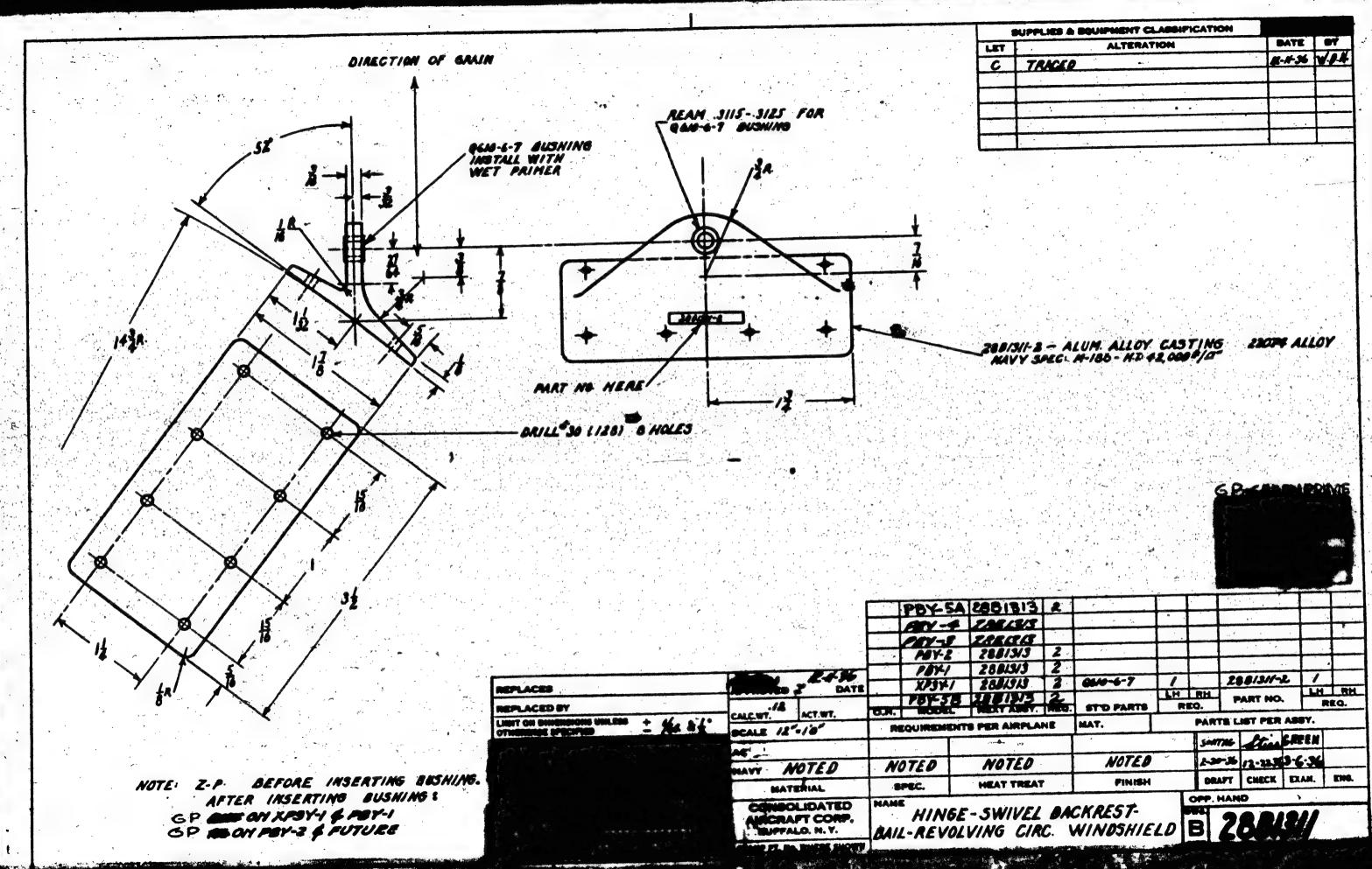
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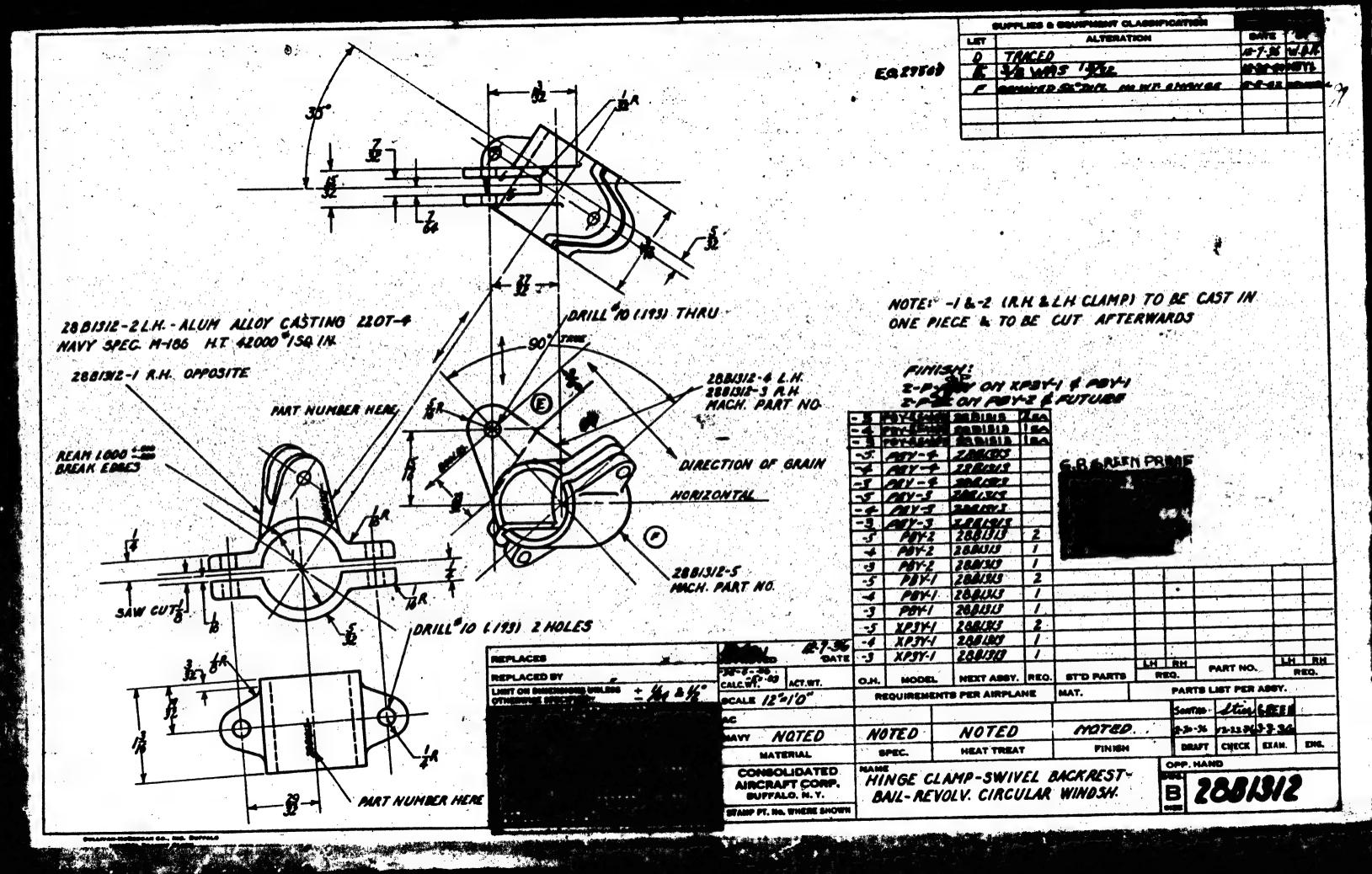
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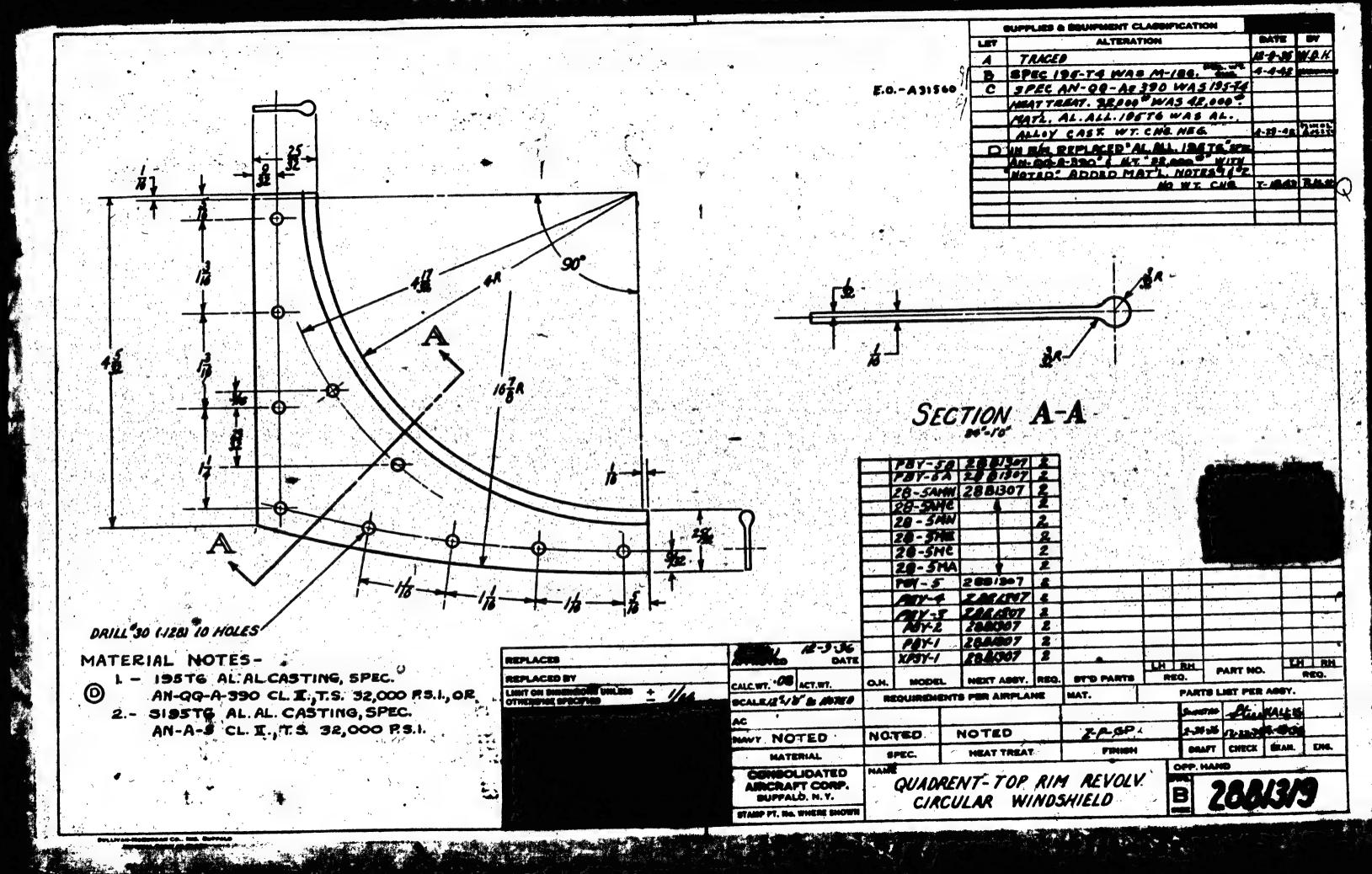
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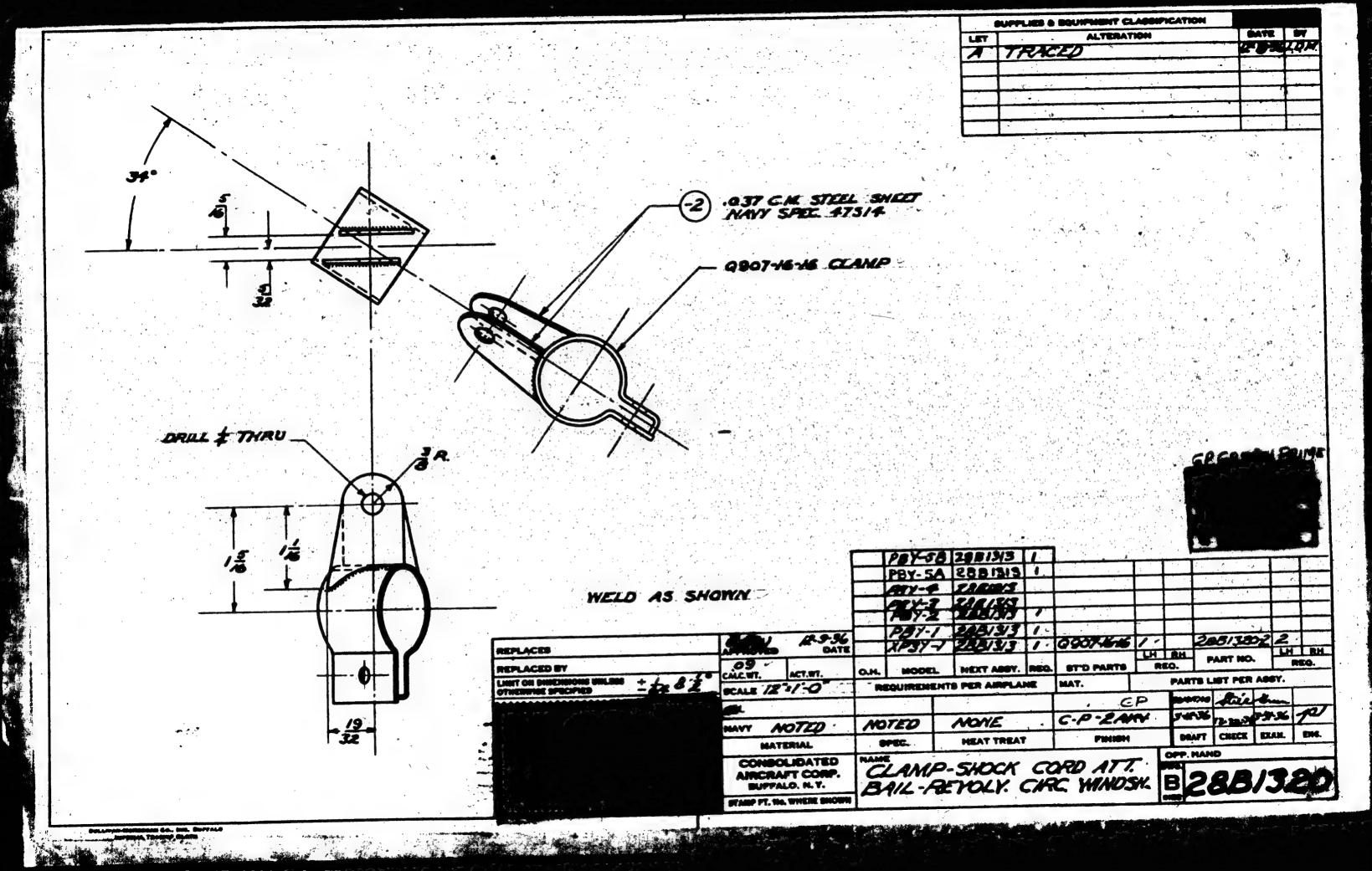
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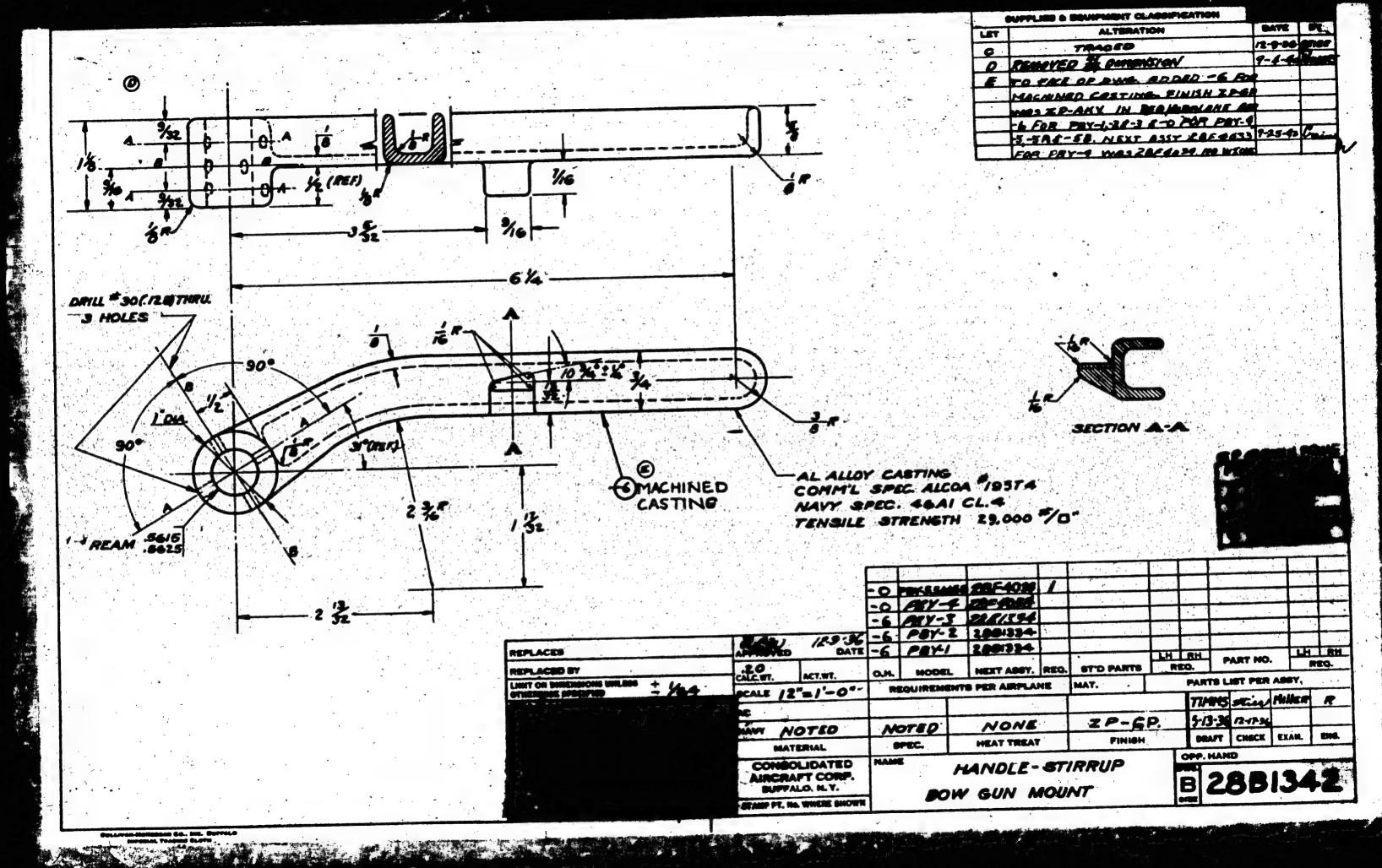
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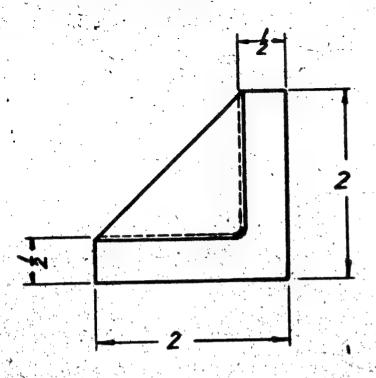


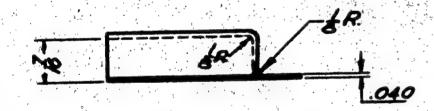












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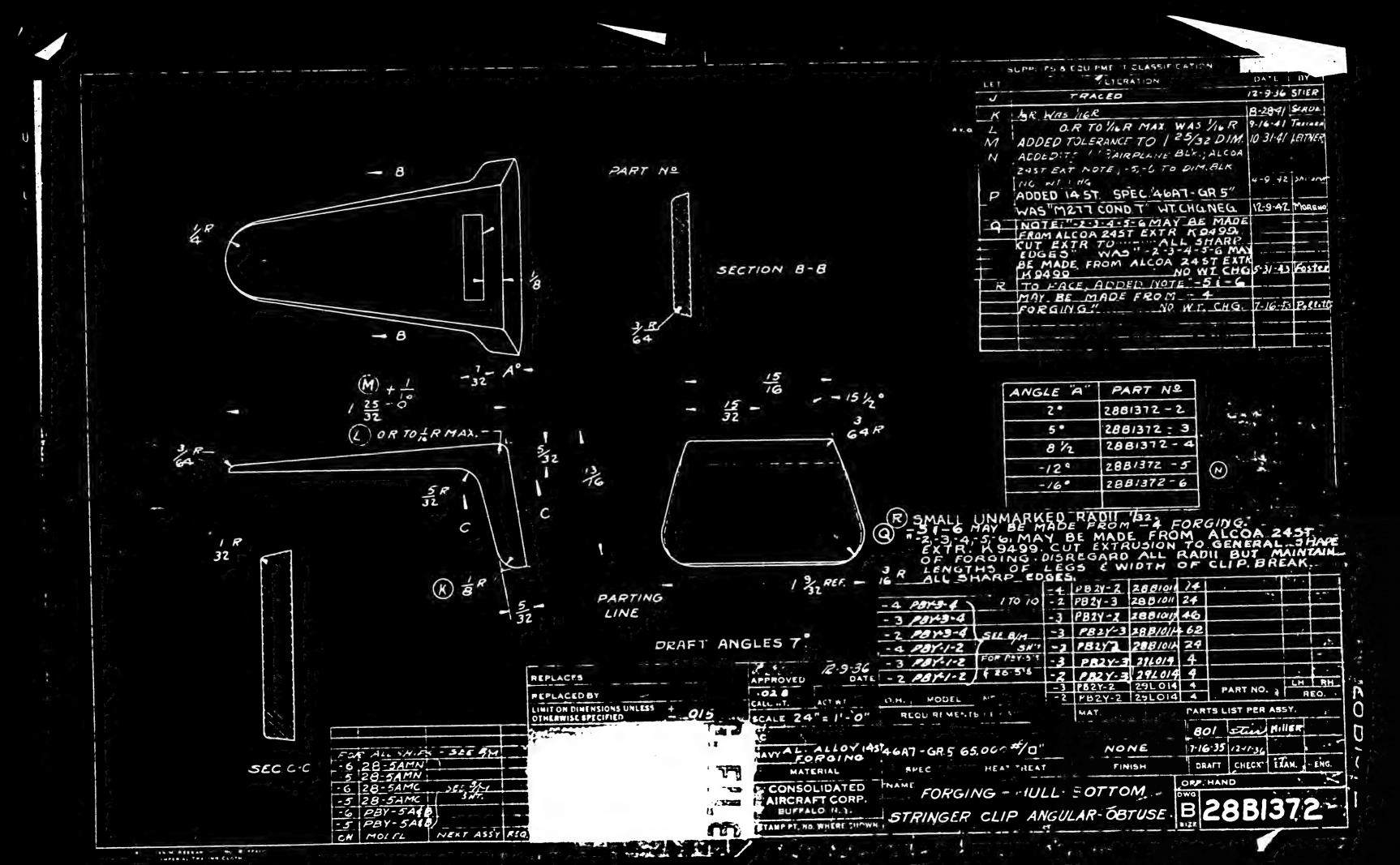
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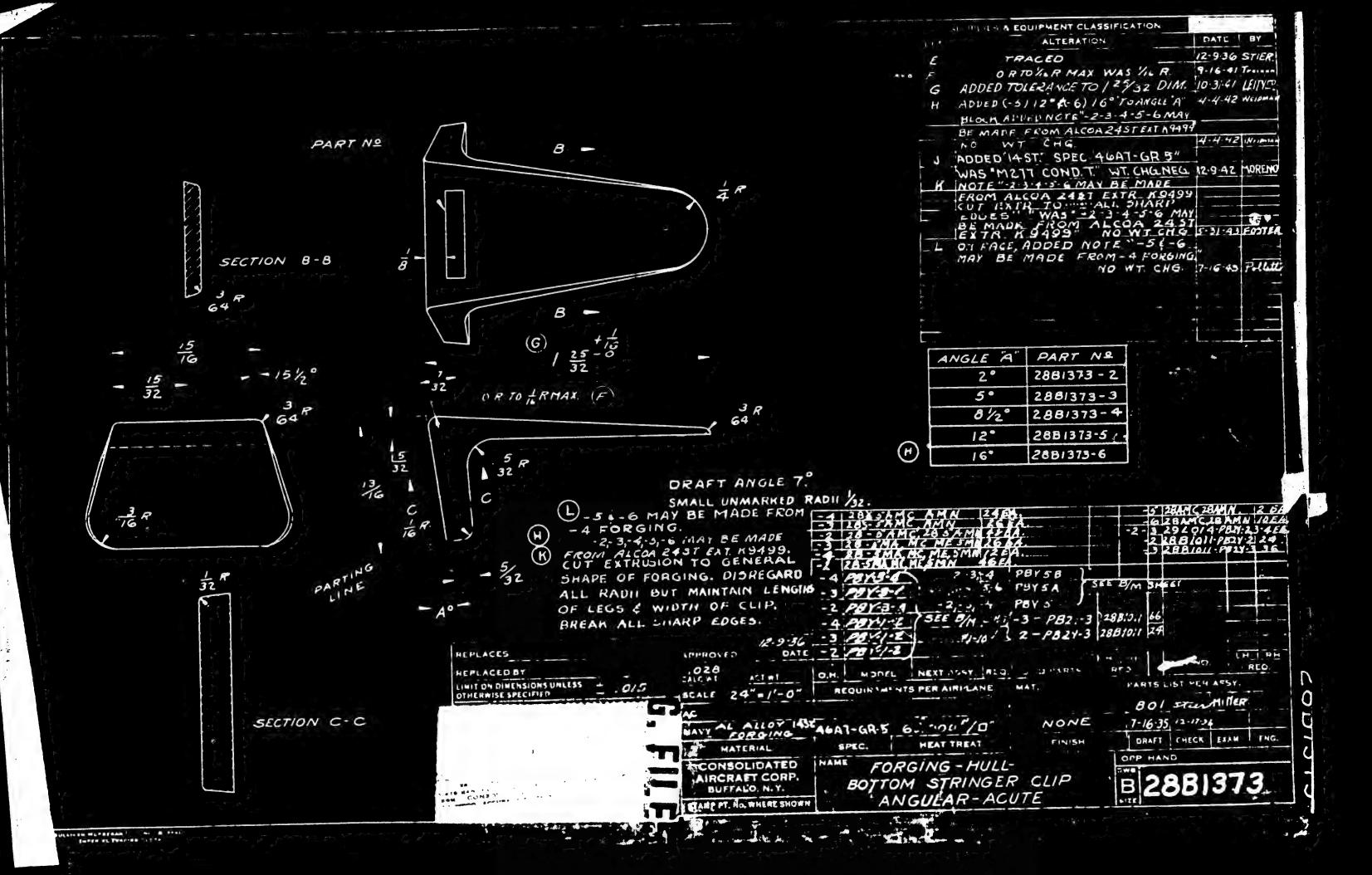
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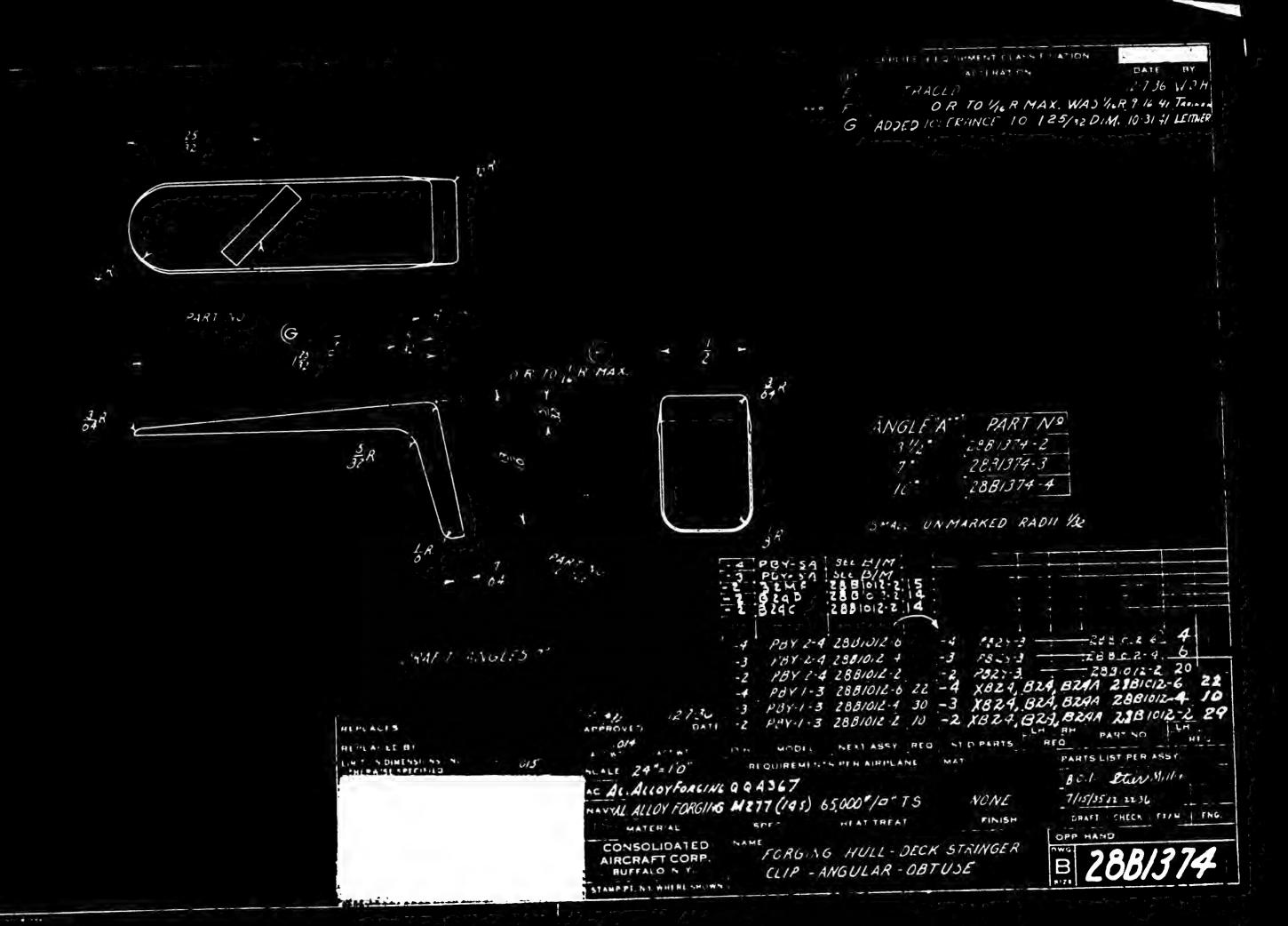
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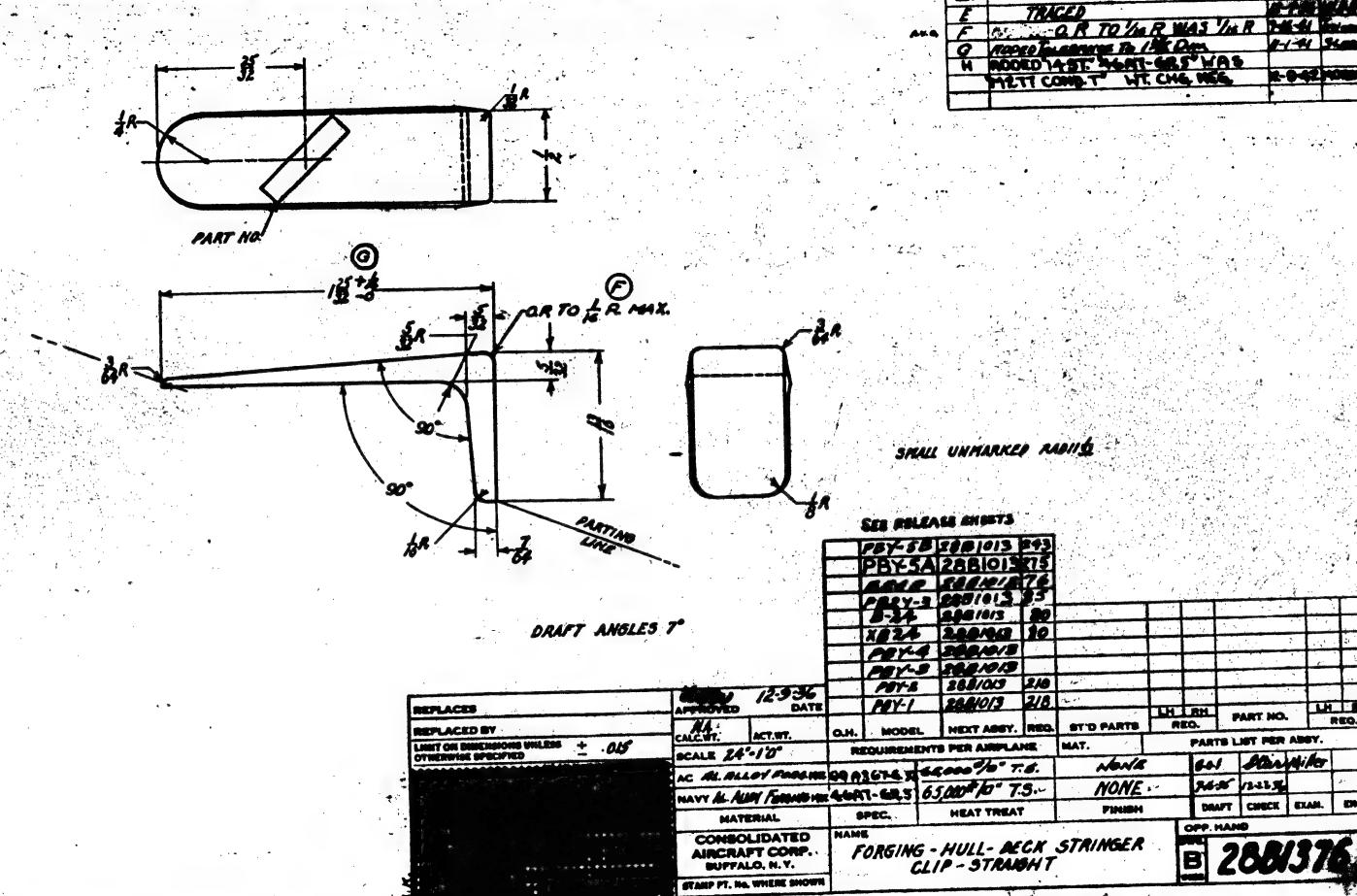






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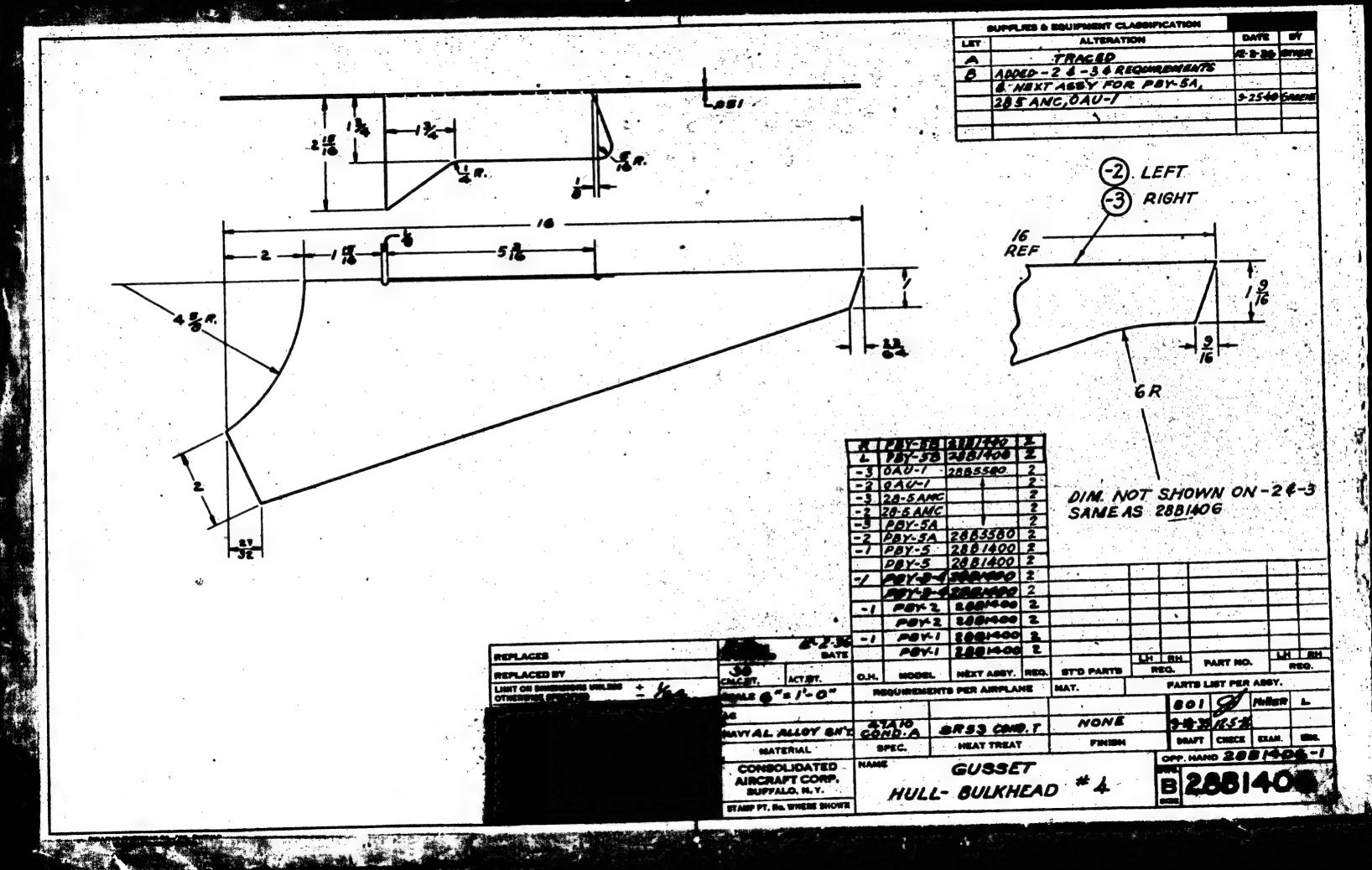


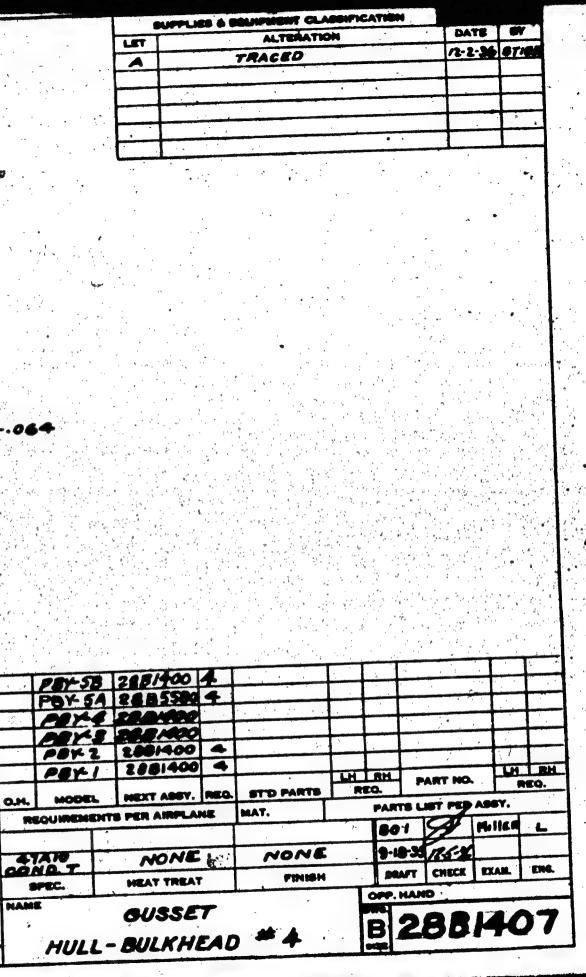
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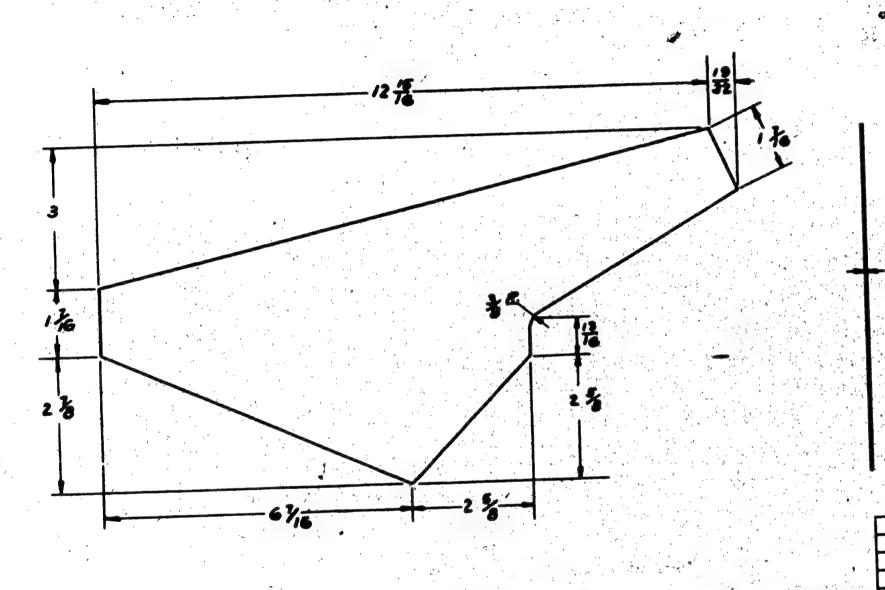
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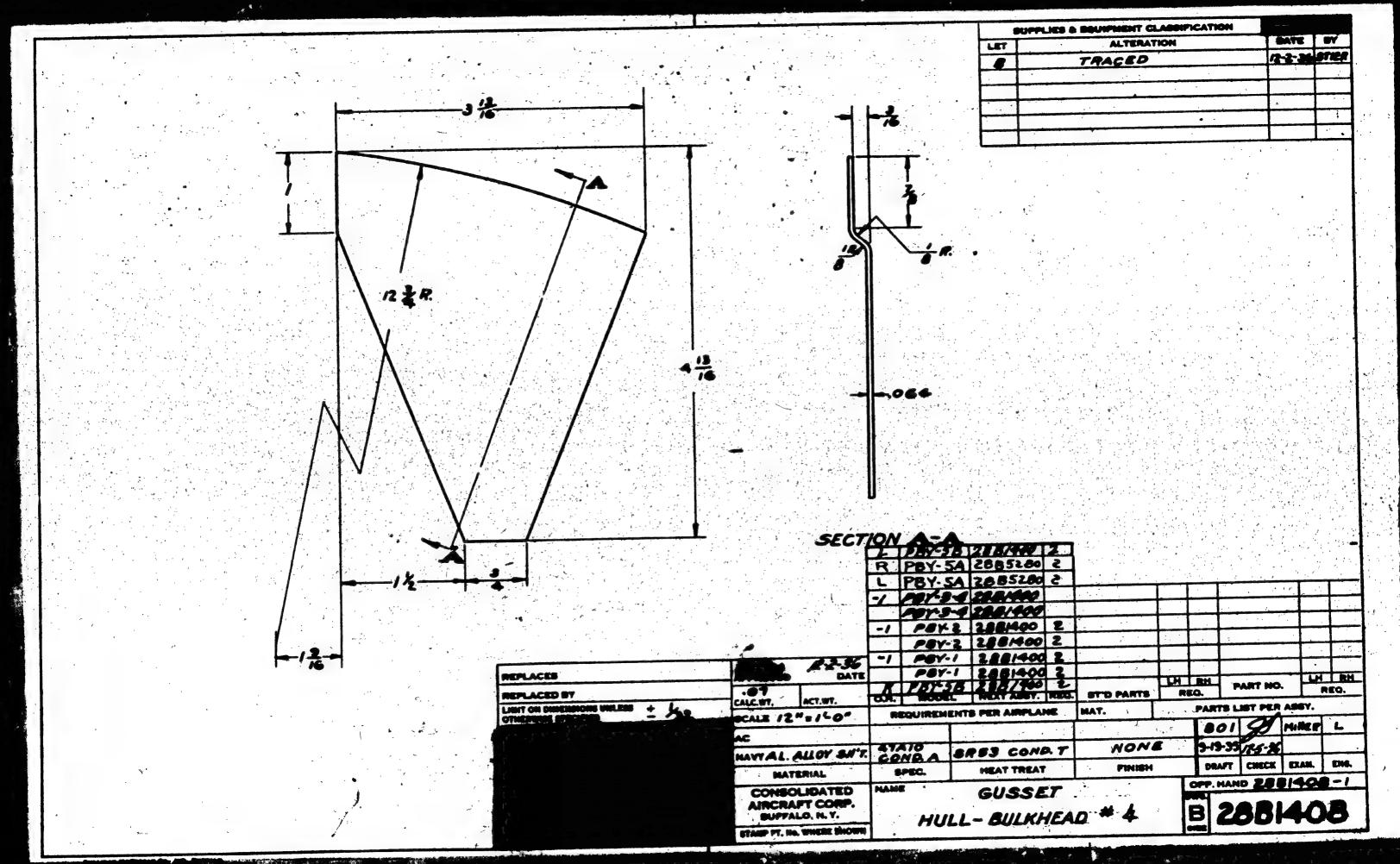


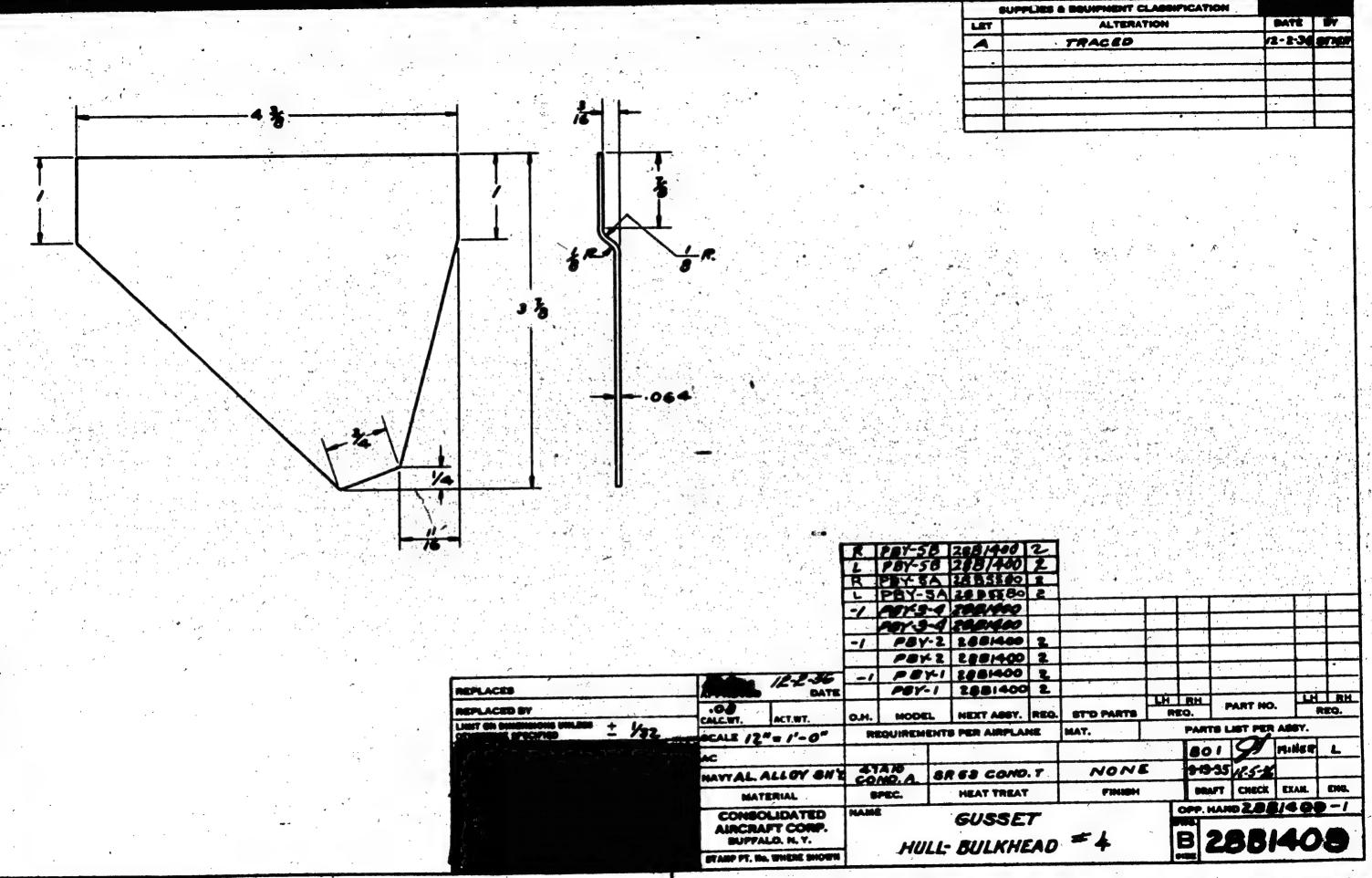


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HAVY AL ALLOY BHY. MATERIAL CONSOLIDATED AIRCRAFT CORP. BUFFALO, N.Y.

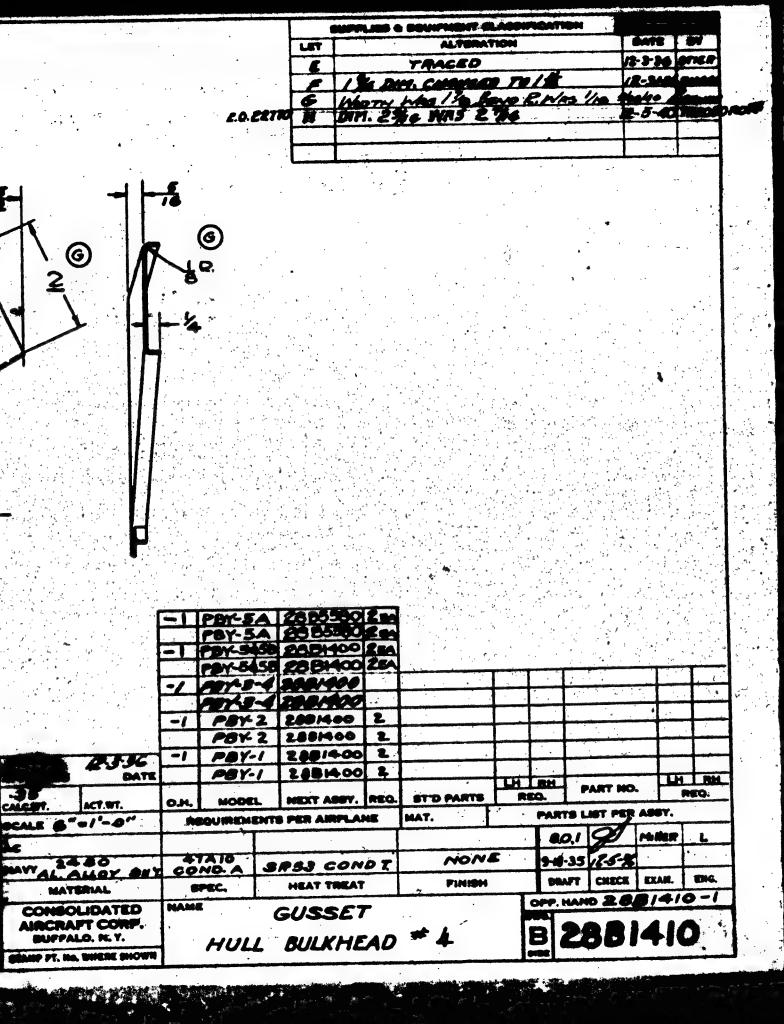
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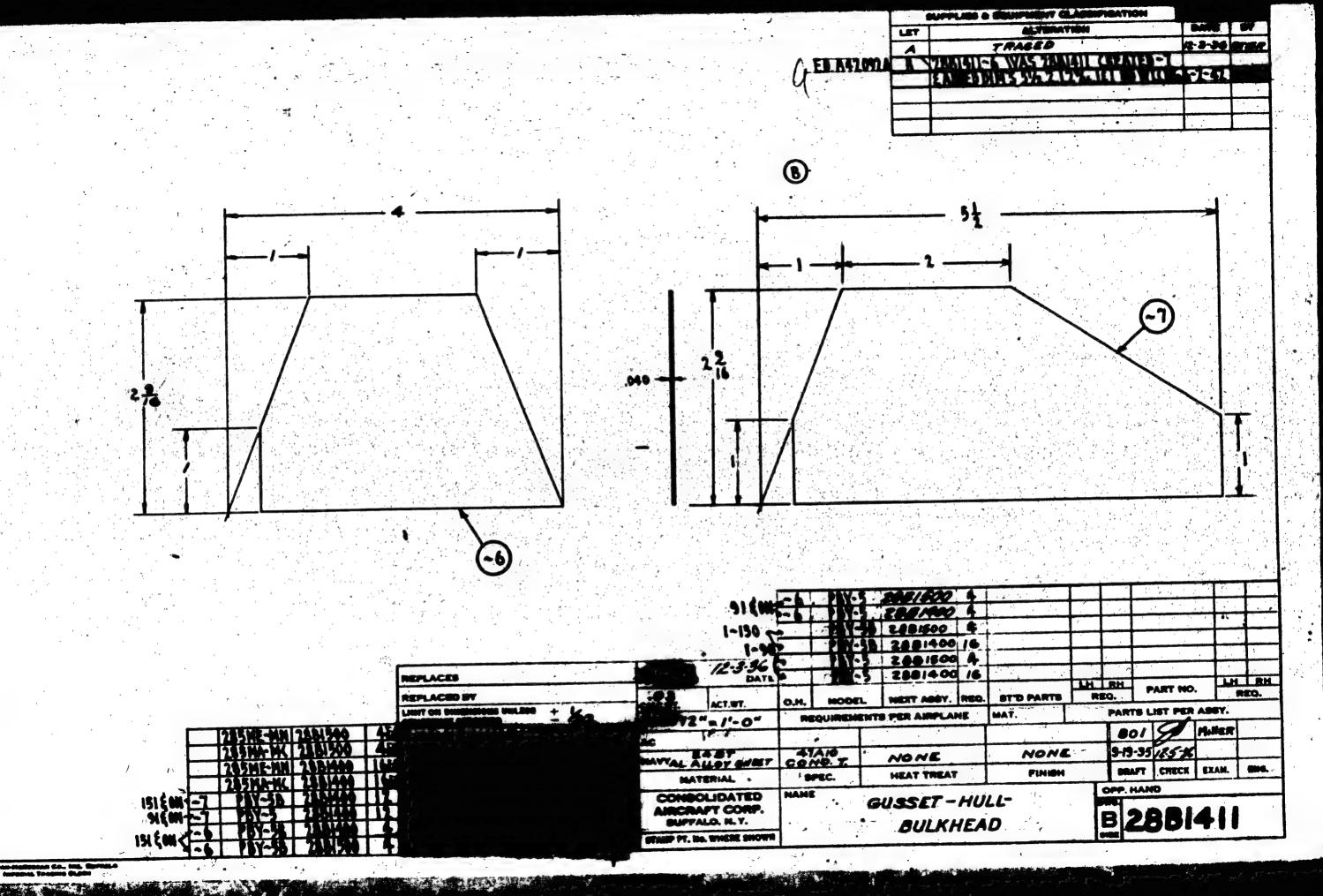
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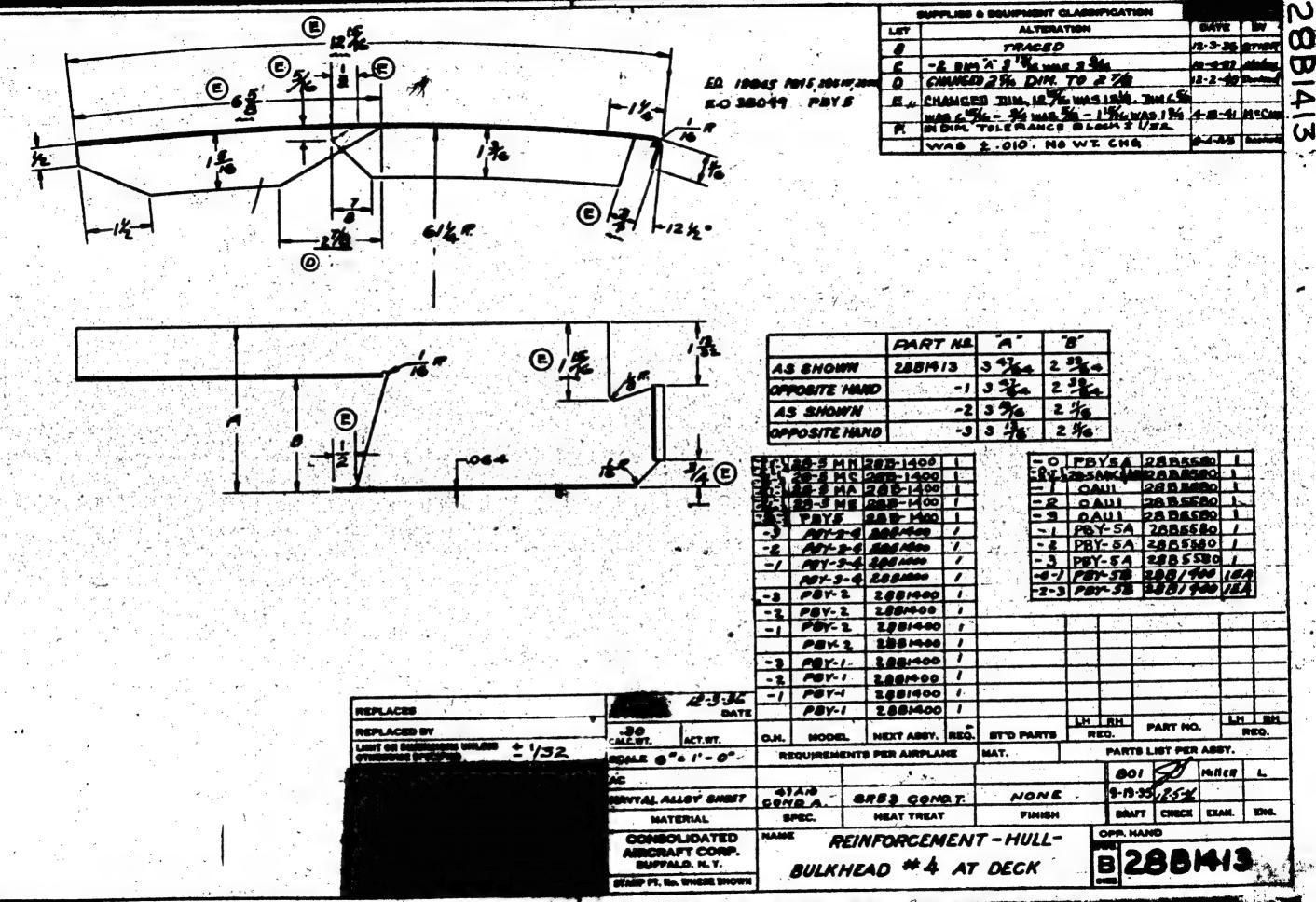
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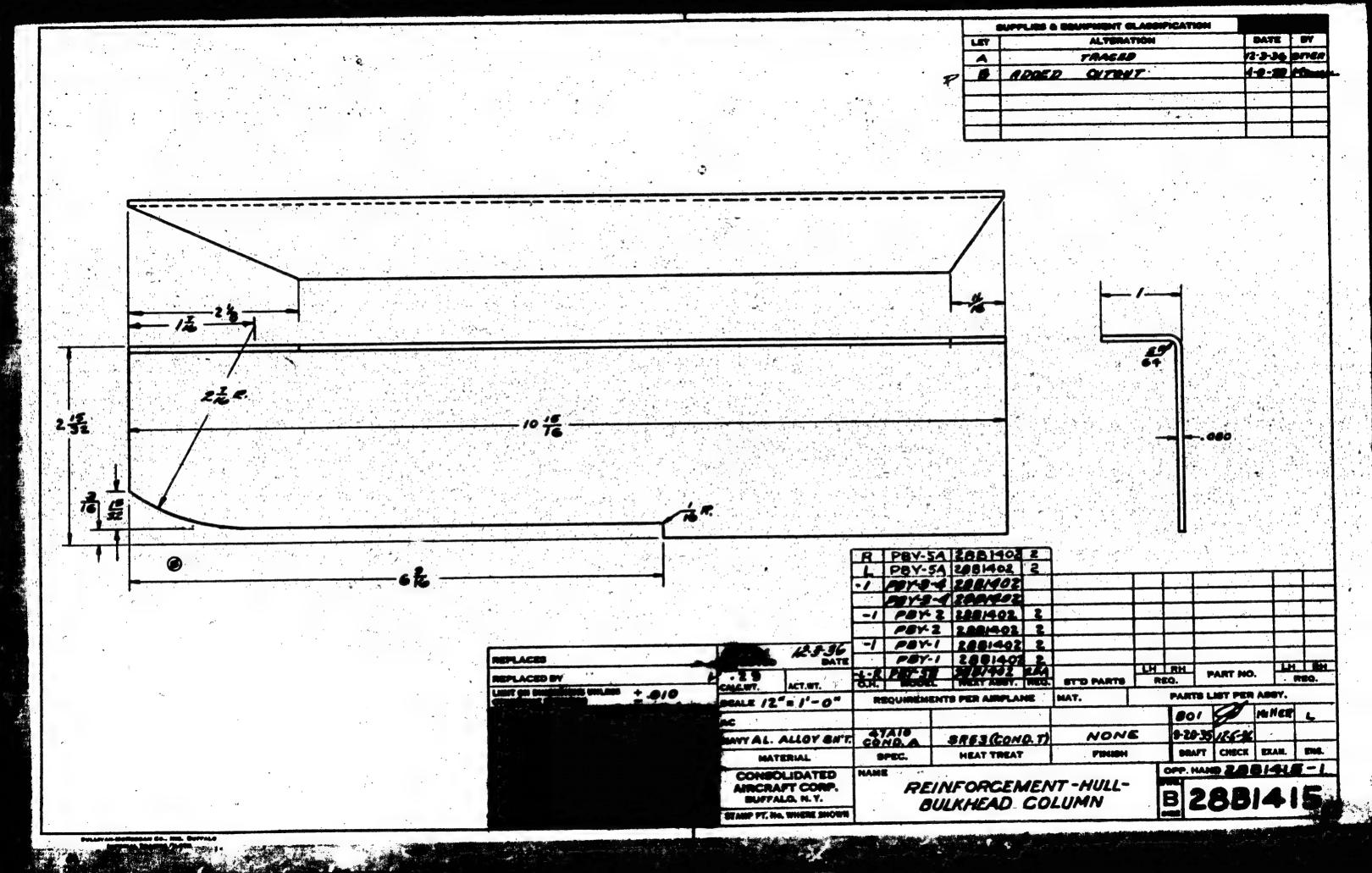
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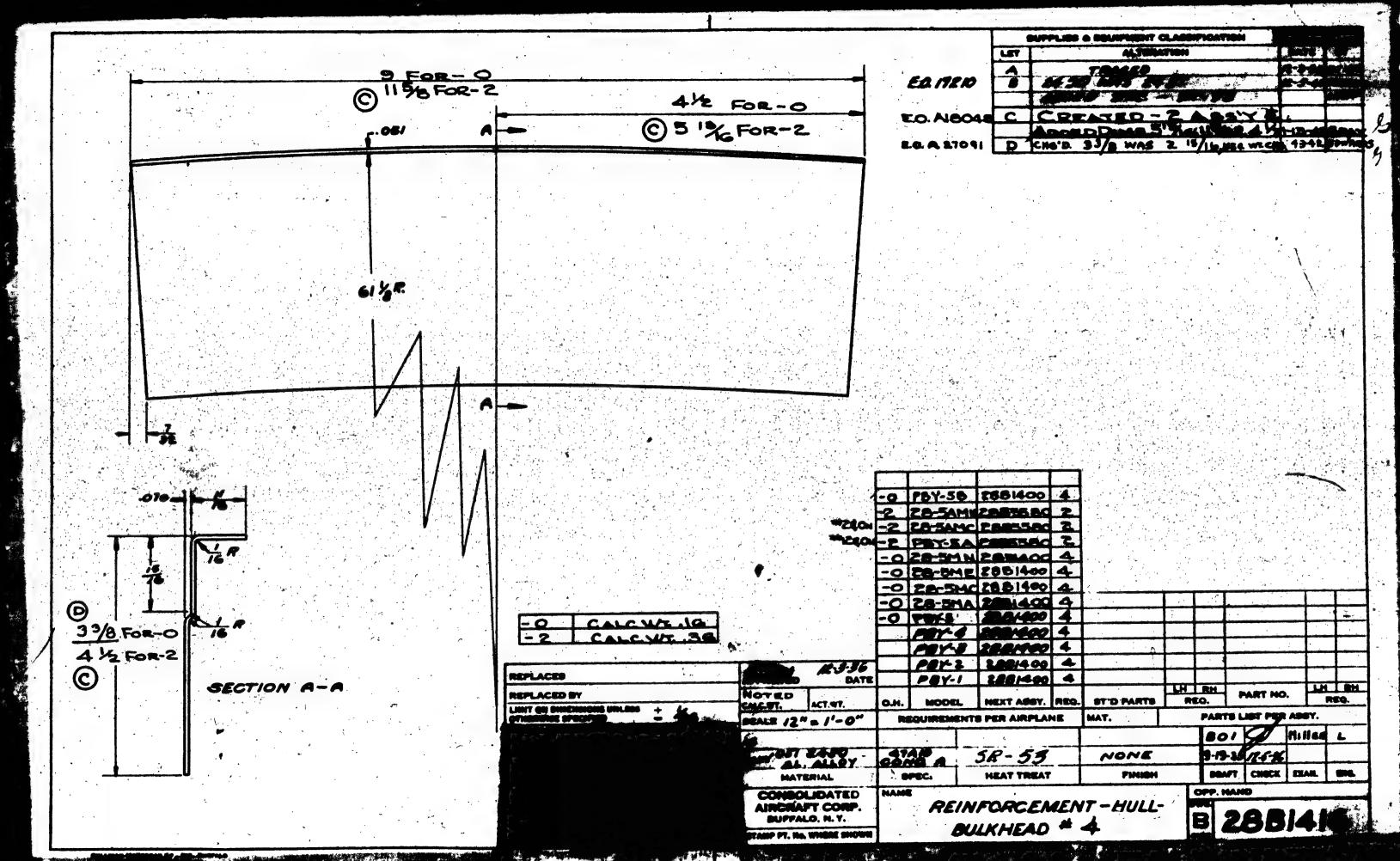
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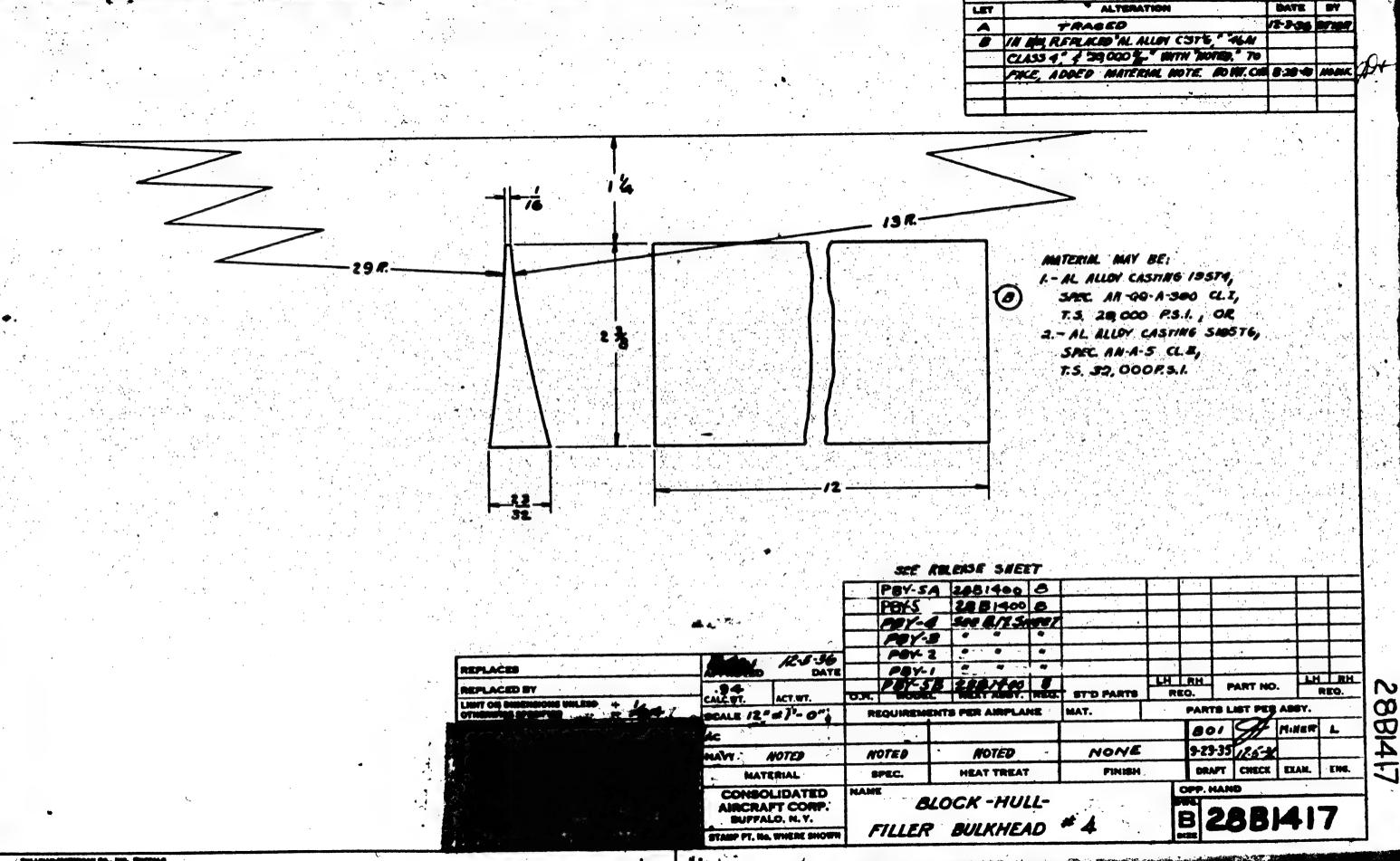
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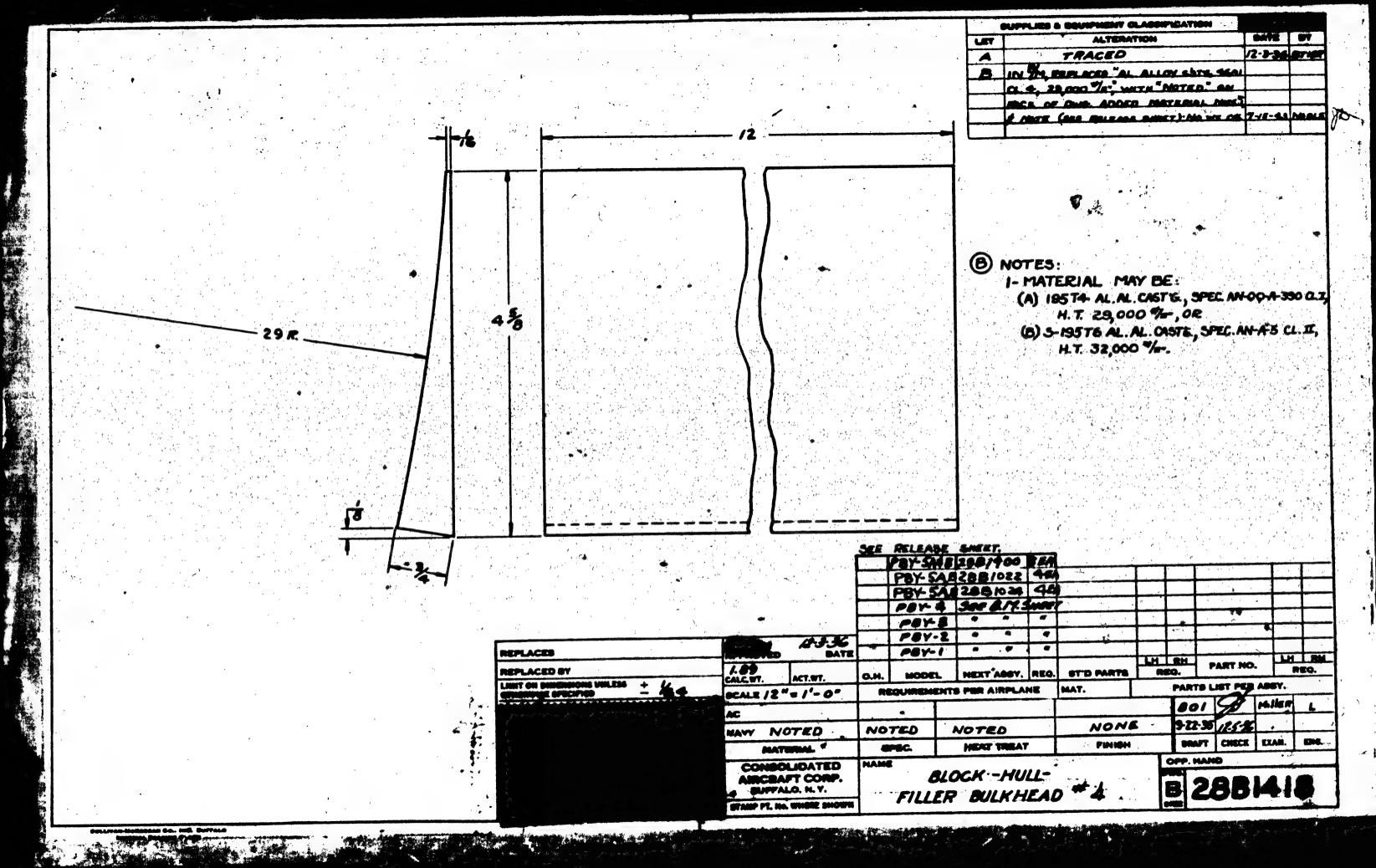






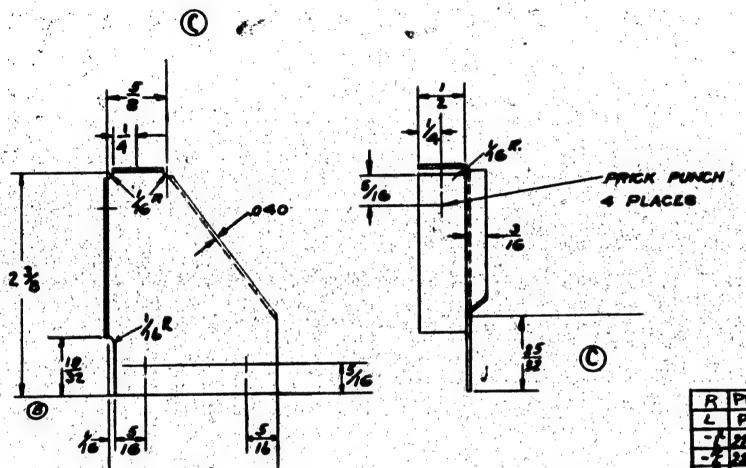
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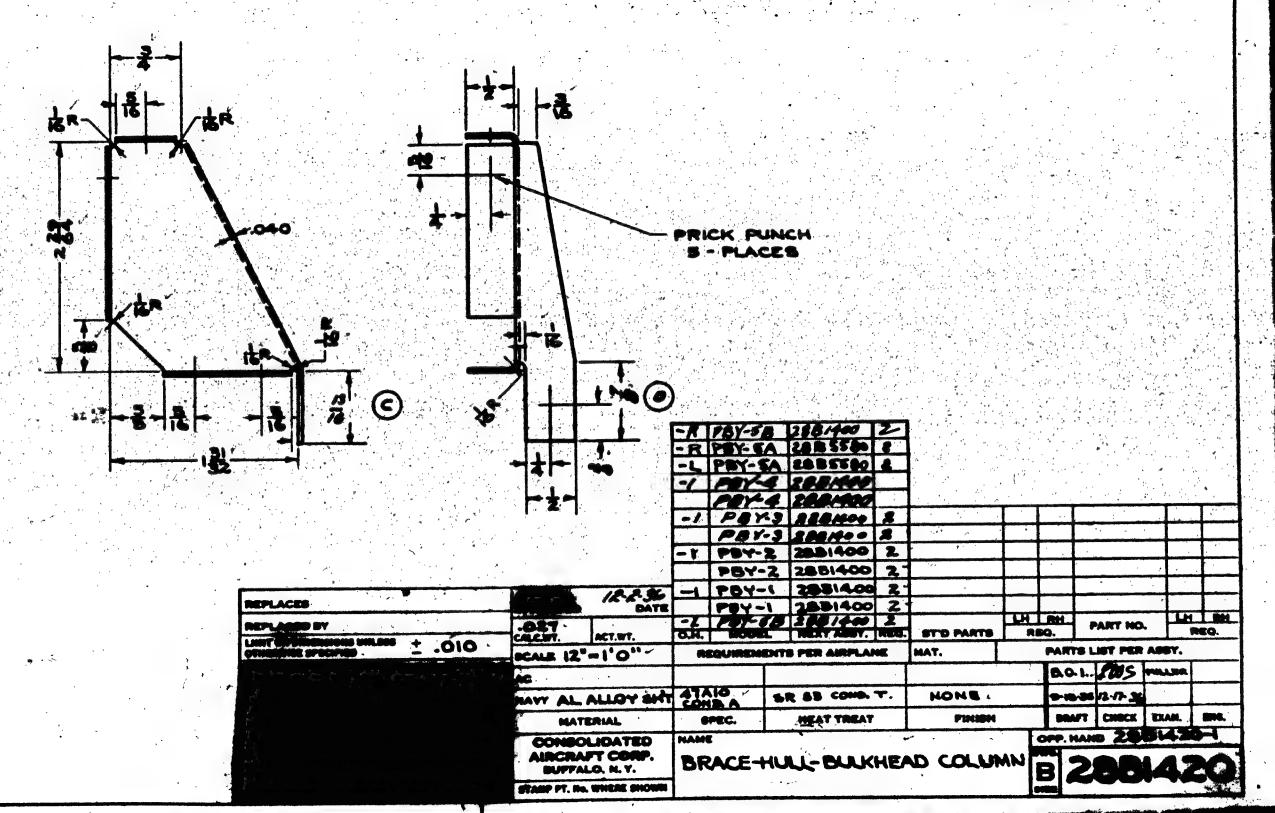
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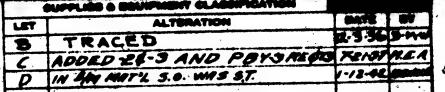
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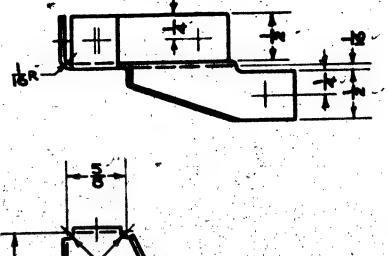
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BRACE-HULL-BULKHEAD COLUMN AIRCRAFT CORP. STAMP PT. No. WHERE SHOW!

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ALTERATION

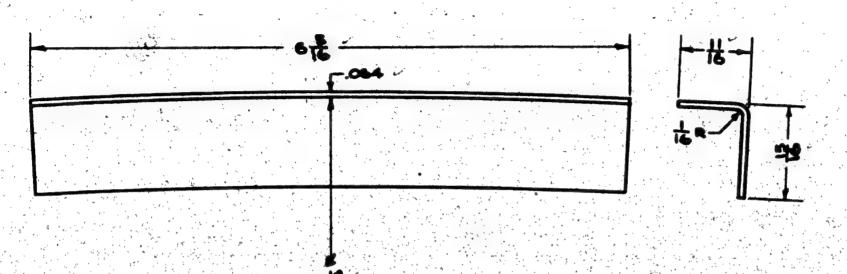
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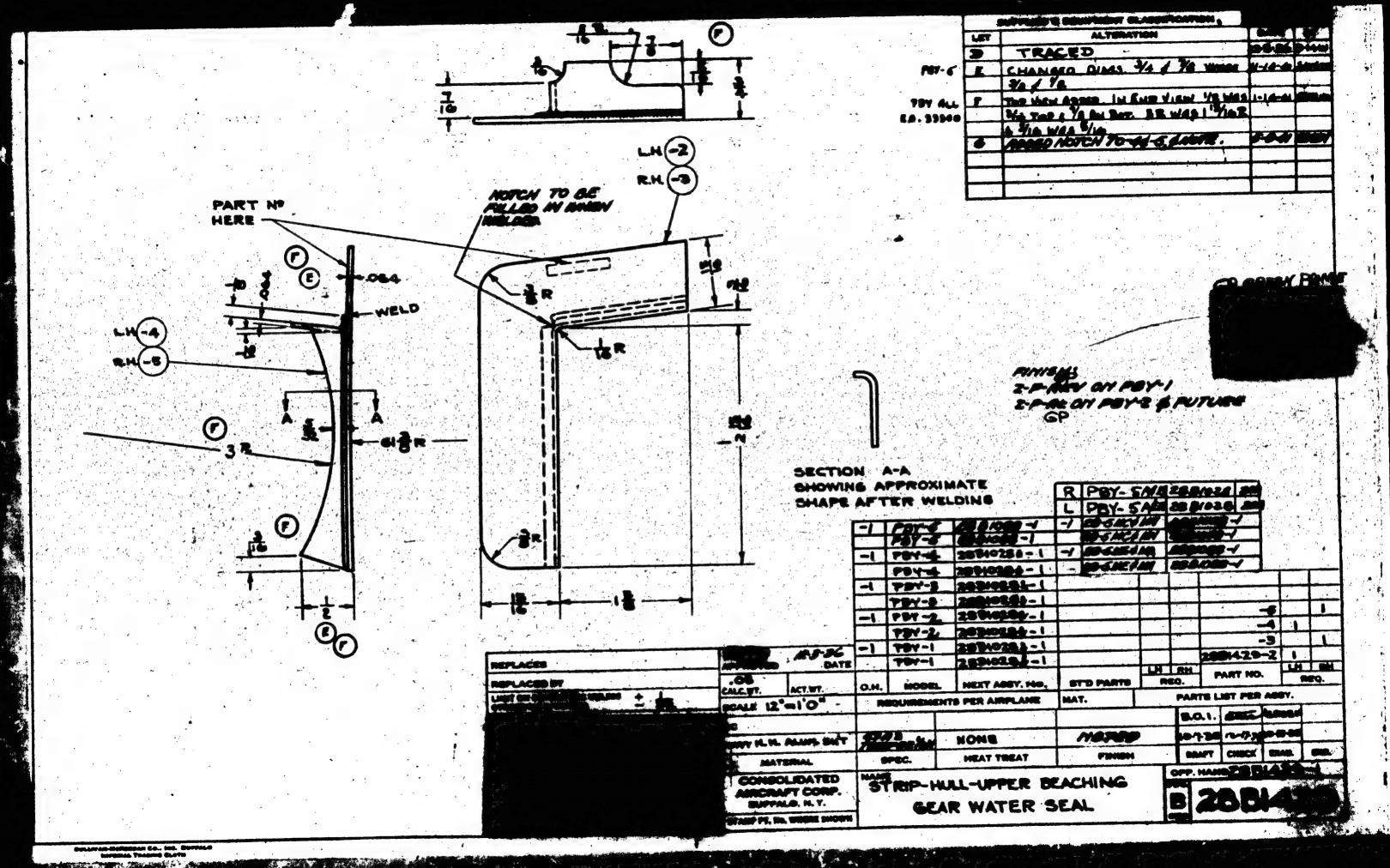


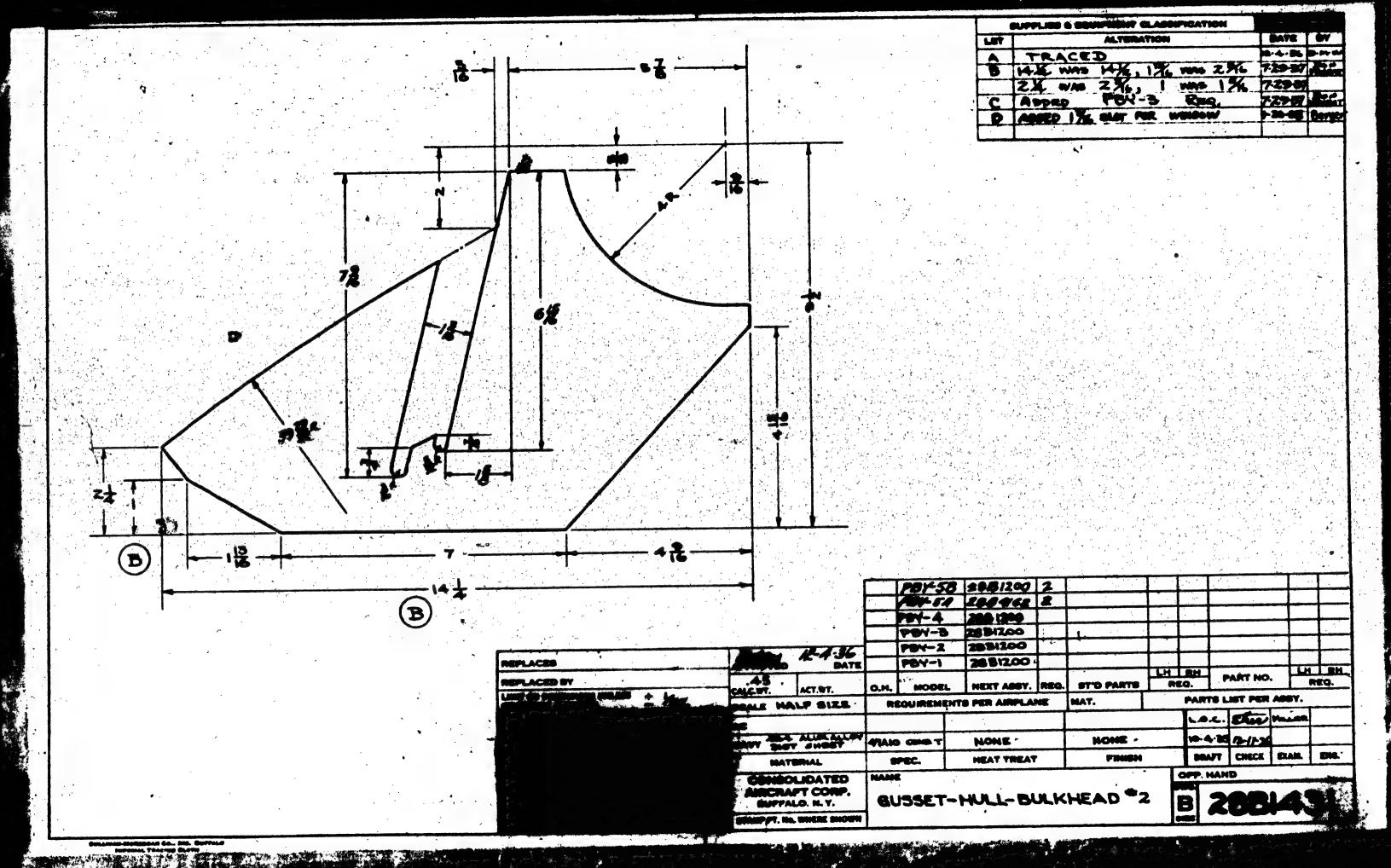
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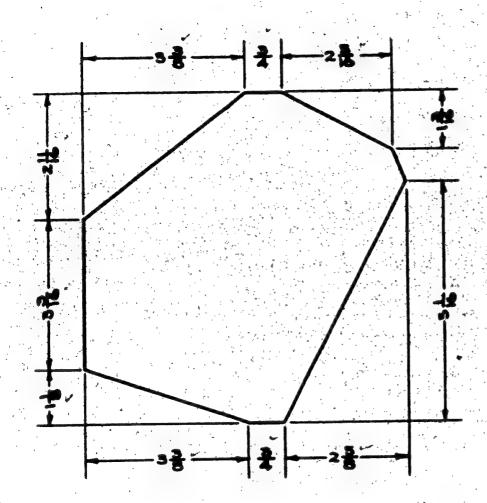
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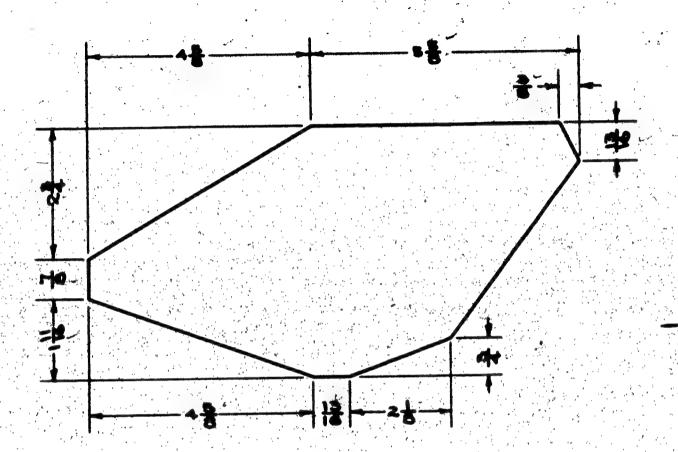
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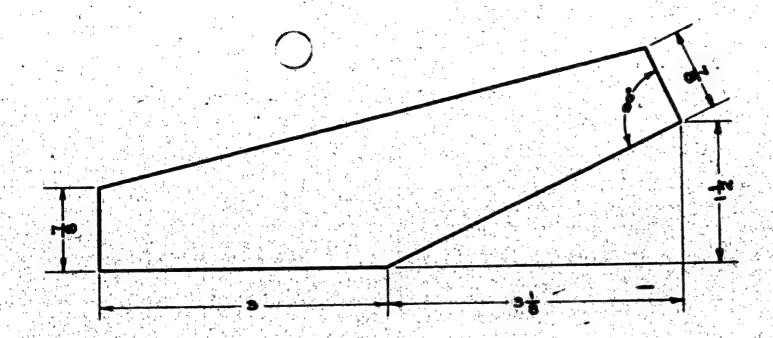
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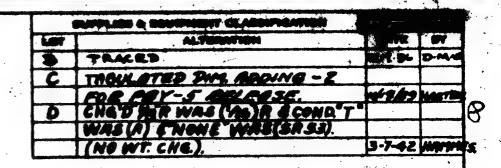
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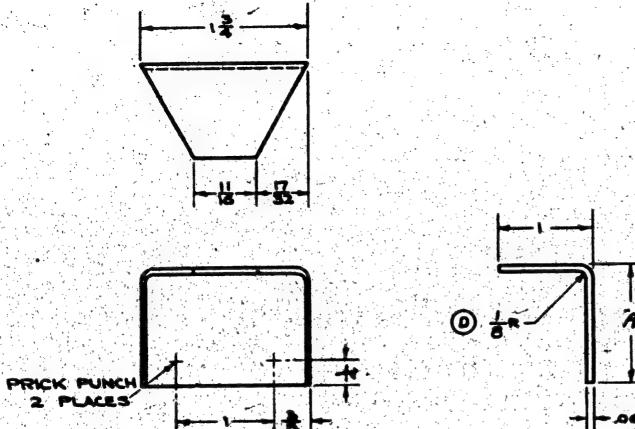
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DRAFT CHECK

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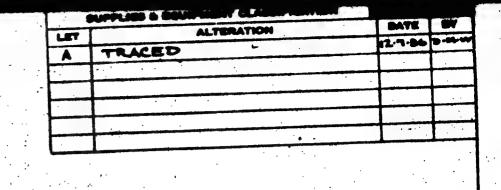
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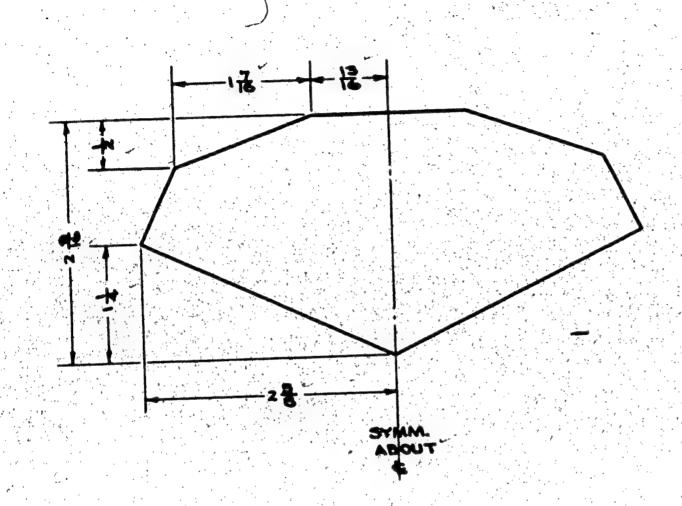
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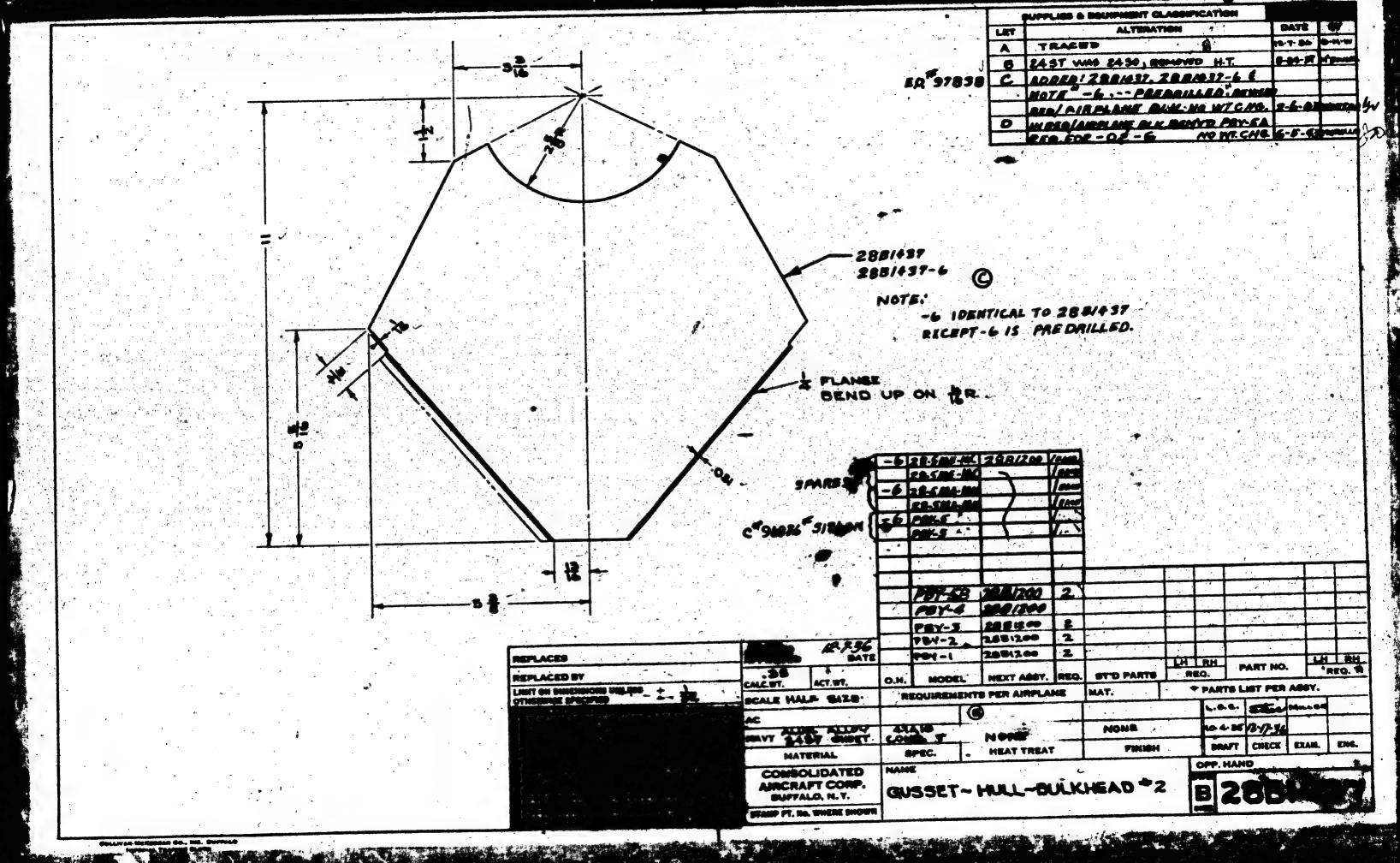




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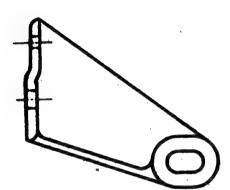
AIRCRAFT CORP. SUPPALO, N. Y.

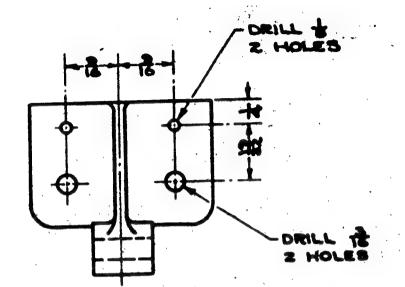
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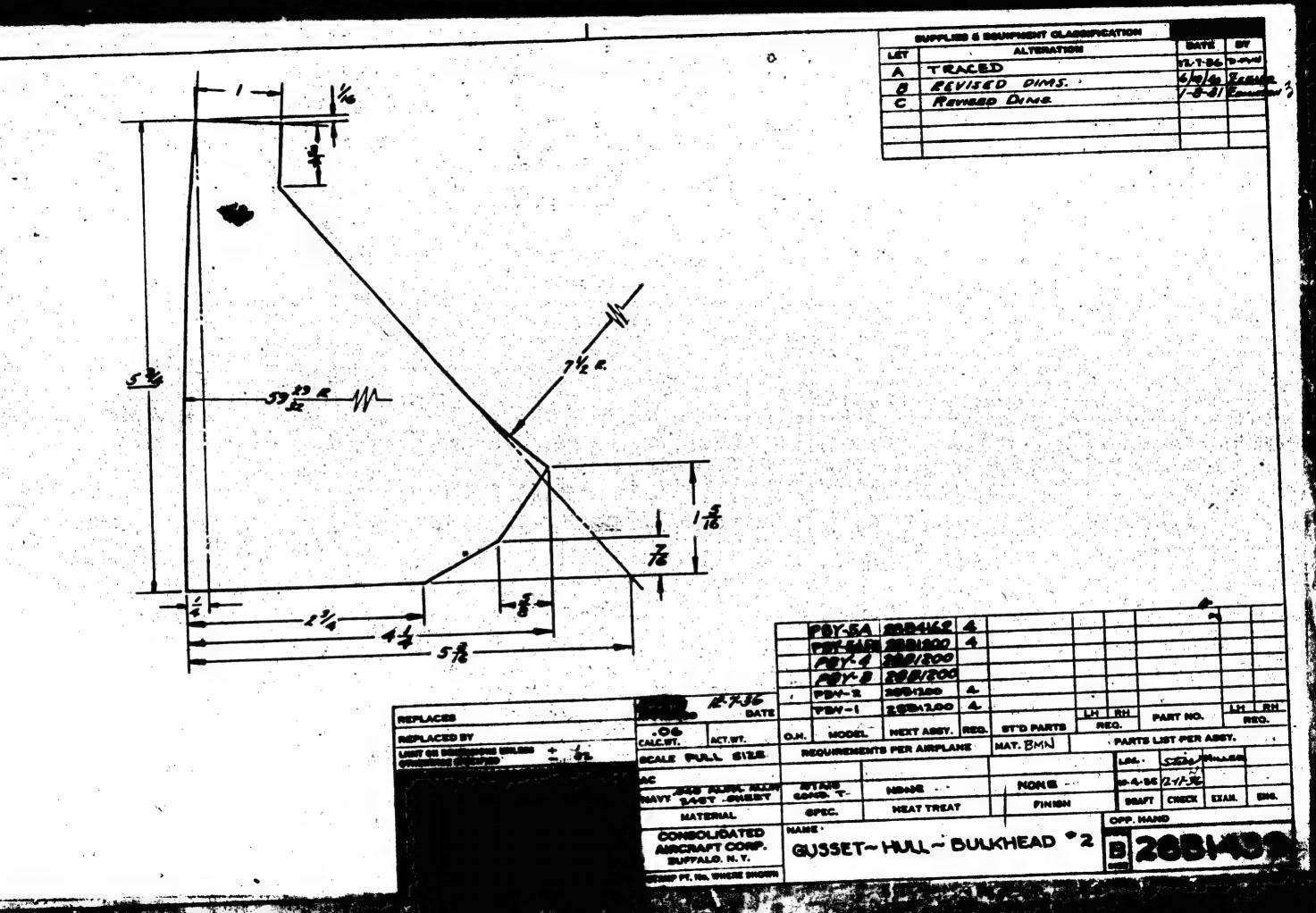
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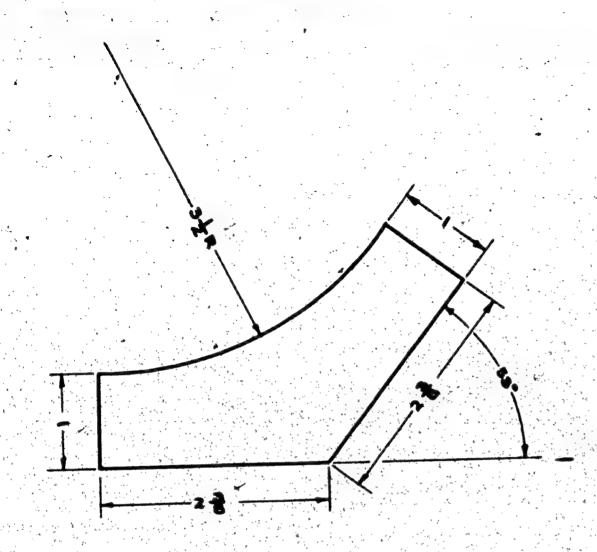
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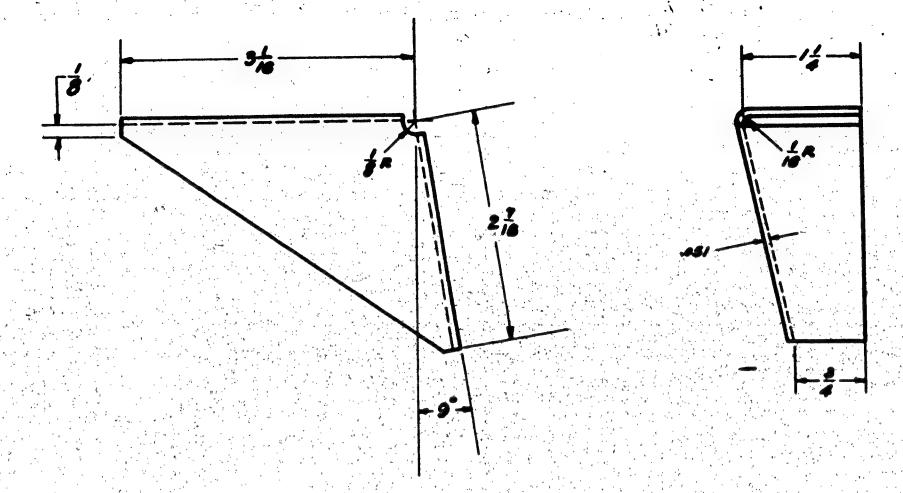
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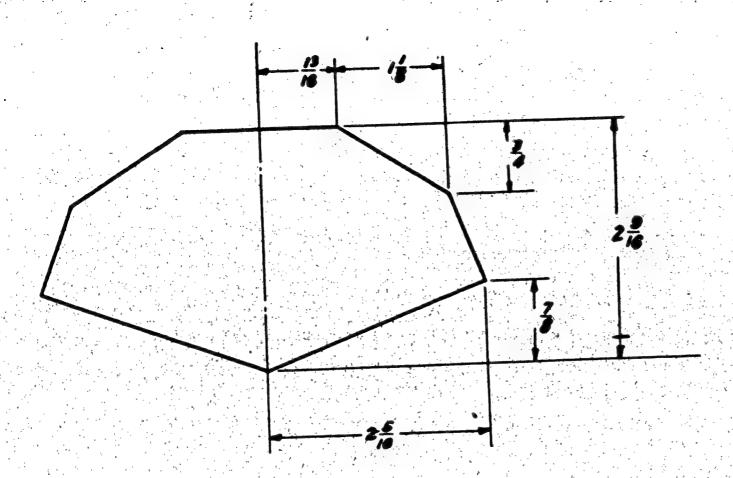
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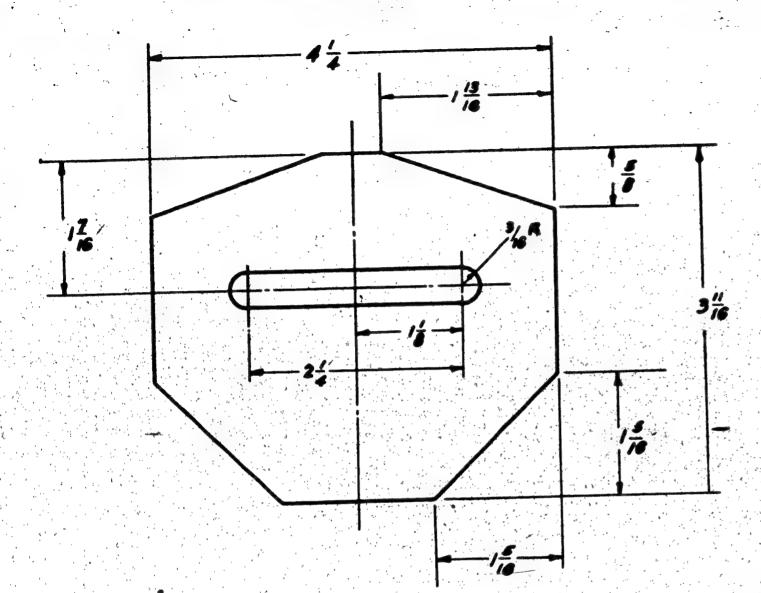
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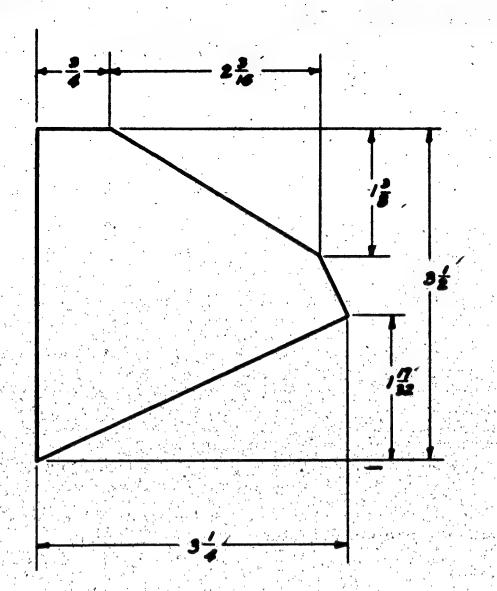
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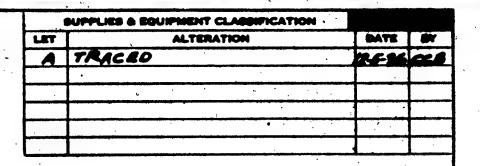
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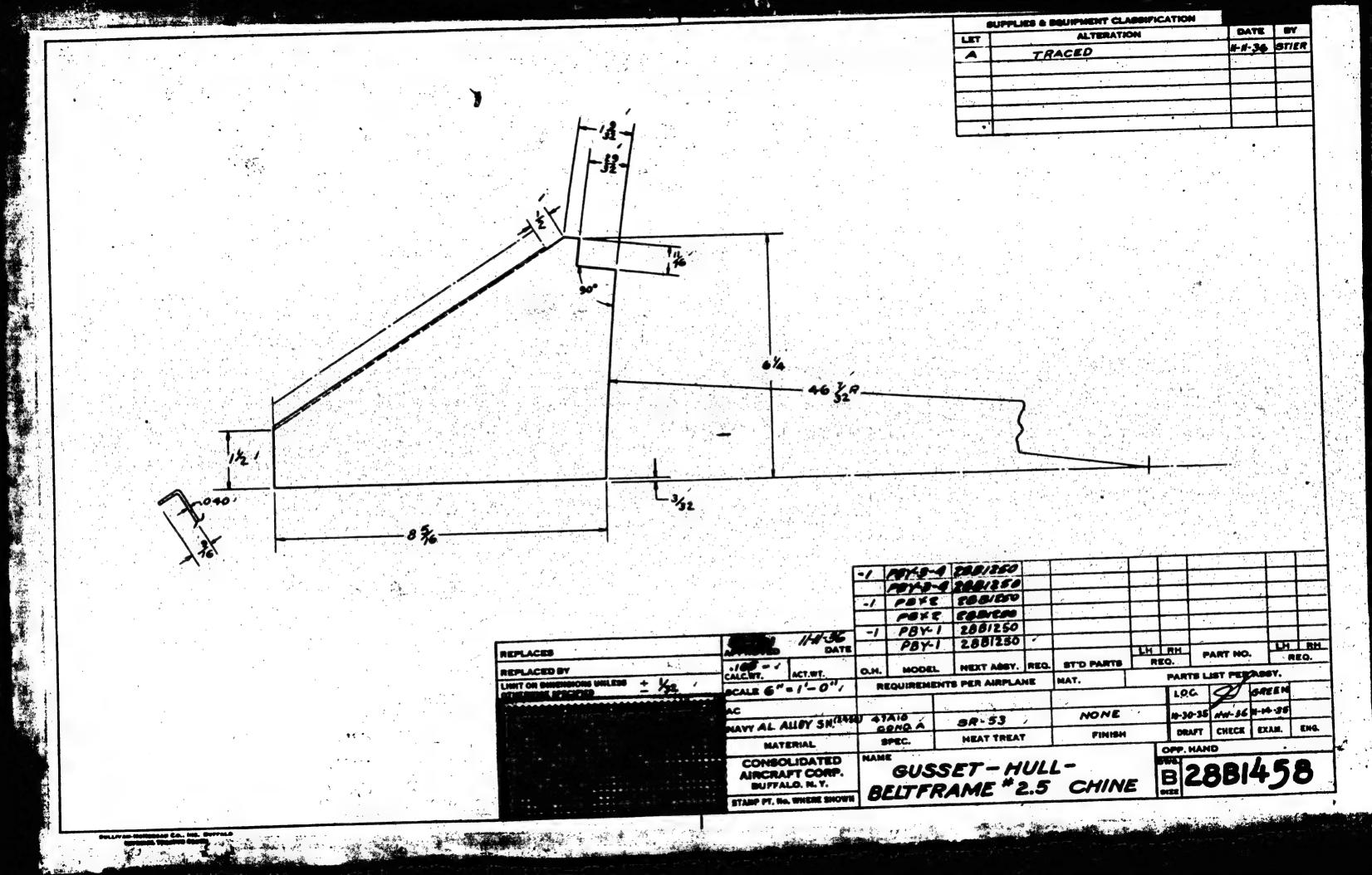
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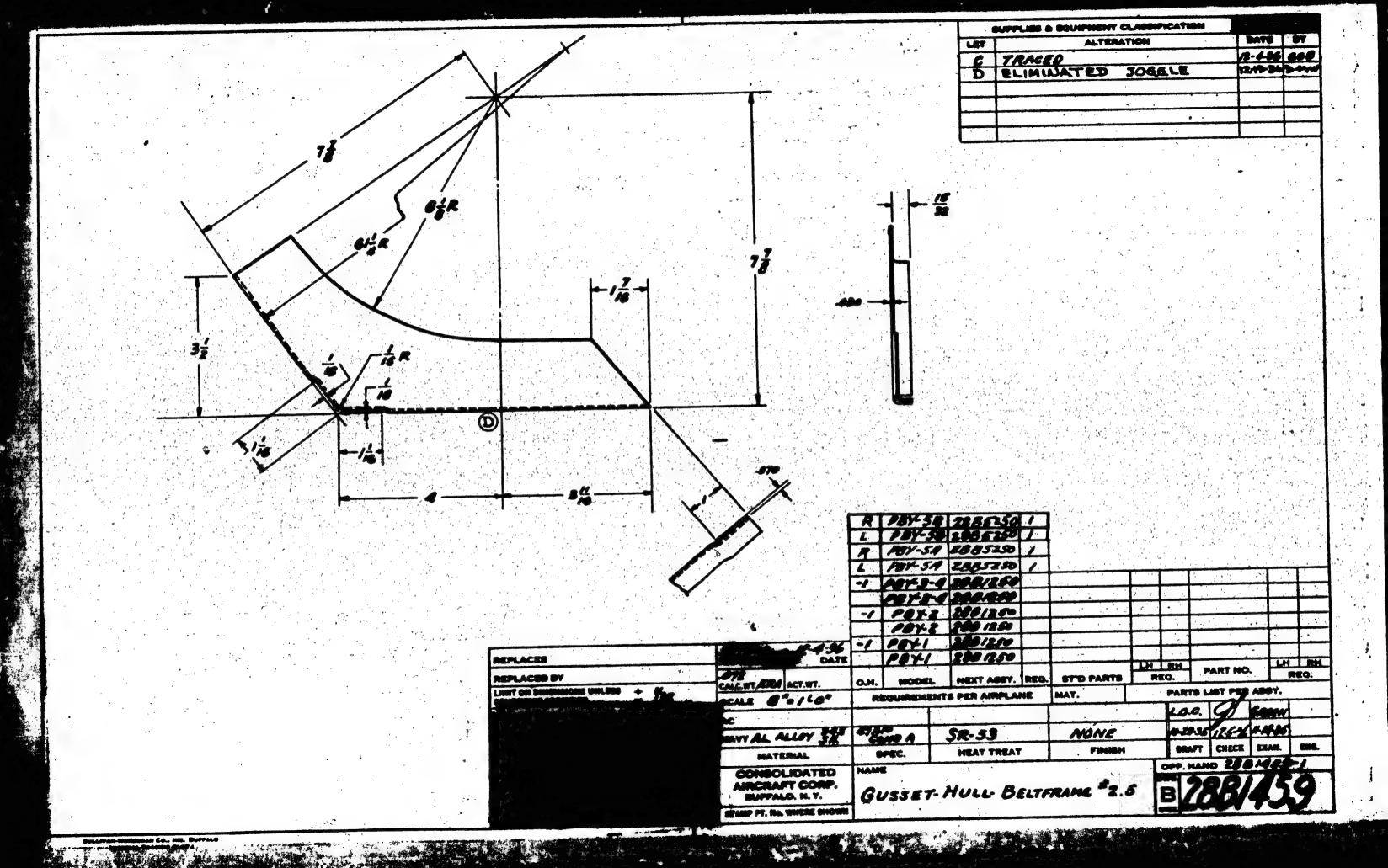
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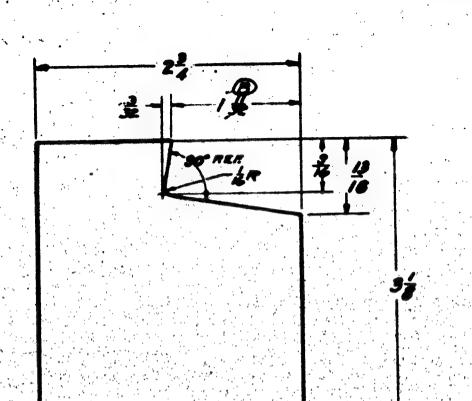




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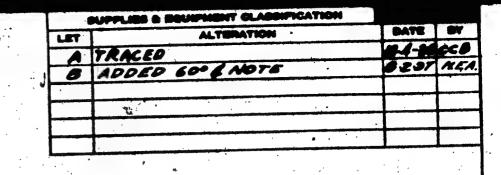
Z-P-ALY ON PBY-I 285 MINE 288152 Z-P-M ON POY-E & FUTURE BSAMAC 2861153 2 5. 340 May 200 030 96Mg/cm 8881147 2881149 Sec. 000 2881152 2 GP COFFN POINT 296 ME TO 1153 P81-30-288/131 20 873 55A 2881146 EM POYS45A 2801147 20 PO 545A 2801148 181-545A 2881152 20 PBY54542881153 POY-2-4 200 1153 PBY-8-42801162 1 100/46 200/147 100/46 11/46 100/46 200/19/ POY-2-4 200 NET POY-24 860 1147 96.Amples 200/163 PBY242881146 P841-8 200N53 BAN BOOME POY-1-0 200 1152 POY-1-8 200 NO 2-12-14 DE1151 POT-1-3 2001148 PBY-1-8 200 H47 POY-1-8 2881146 213 REPLACES LH RH LH RH PART NO. REQ. ST'D PARTS REPLACED BY LEUT MAN MET. WT. NEXT AGGY. MODEL one was like PARTS LIST PER ASSY. LIGHT ON DE REQUIREMENTS PER AIRPLANS MAT. SCALE /8 45/ '0 " - MAN 1854 NOTED MONE MAY AL ALLEY SHY CHECK EXAM DRAFT HEAT TREAT SPEC. MATERIAL OPP. HAND COMBOLIDATED REINFORCOMENT- HULL- DECK AT

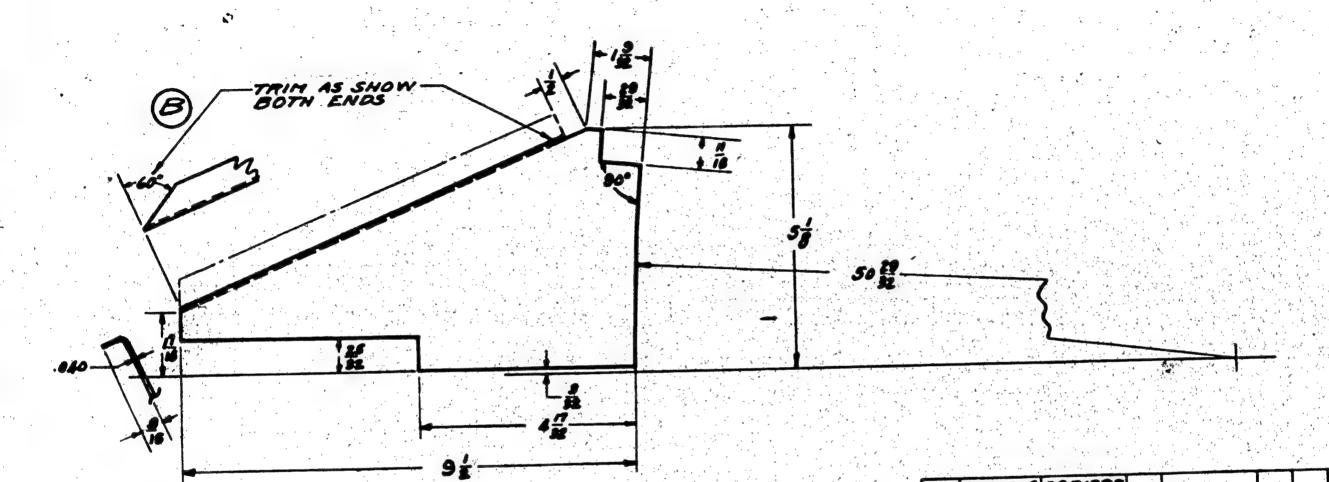
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STARP PT. No. WHERE SHOWN

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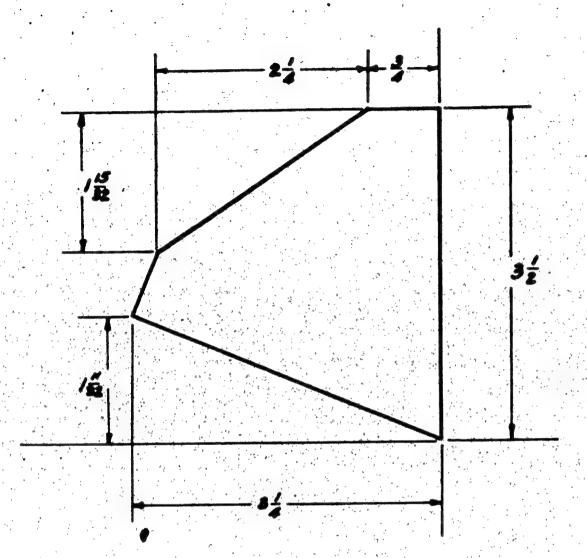
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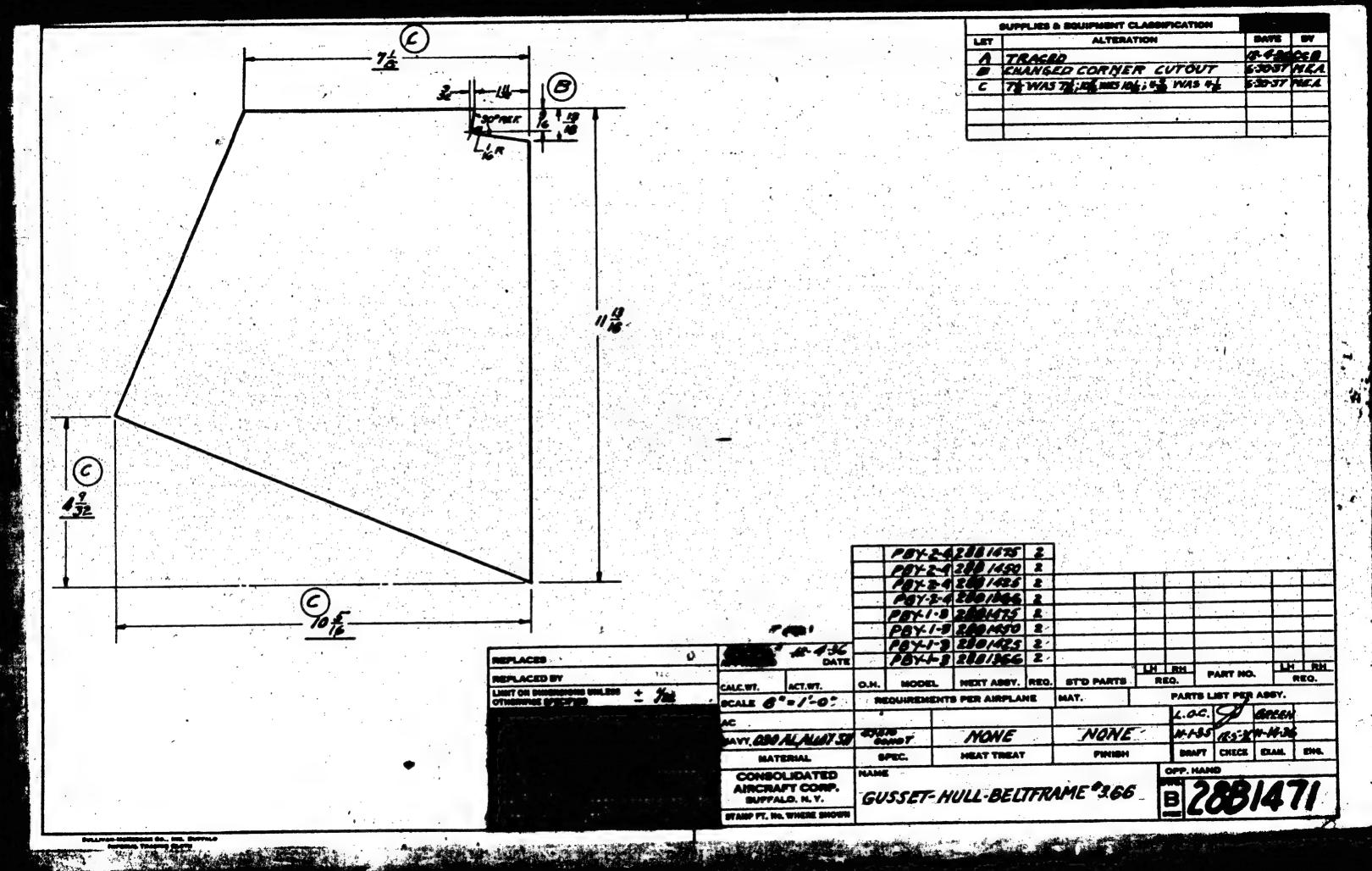
CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. Y.

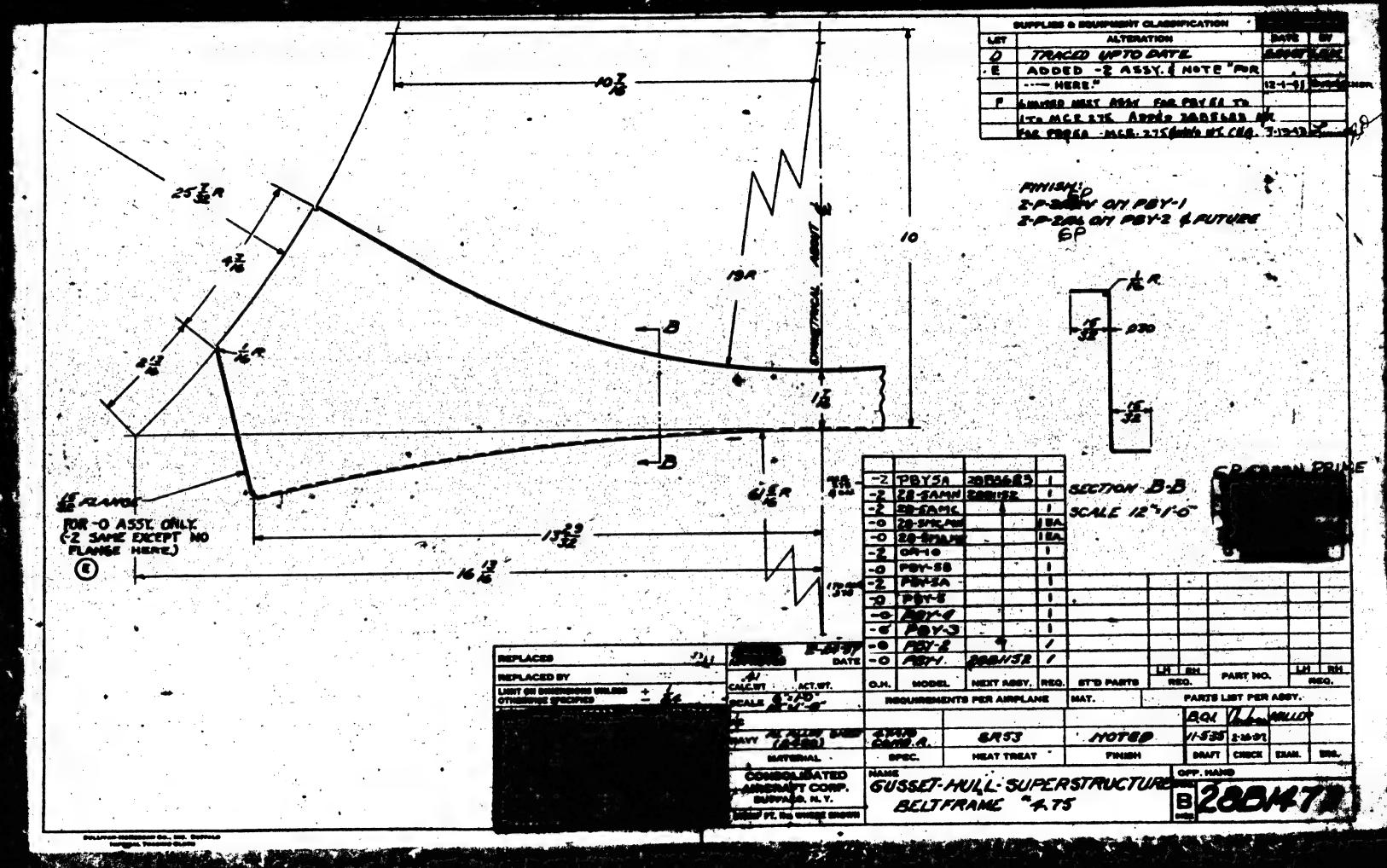
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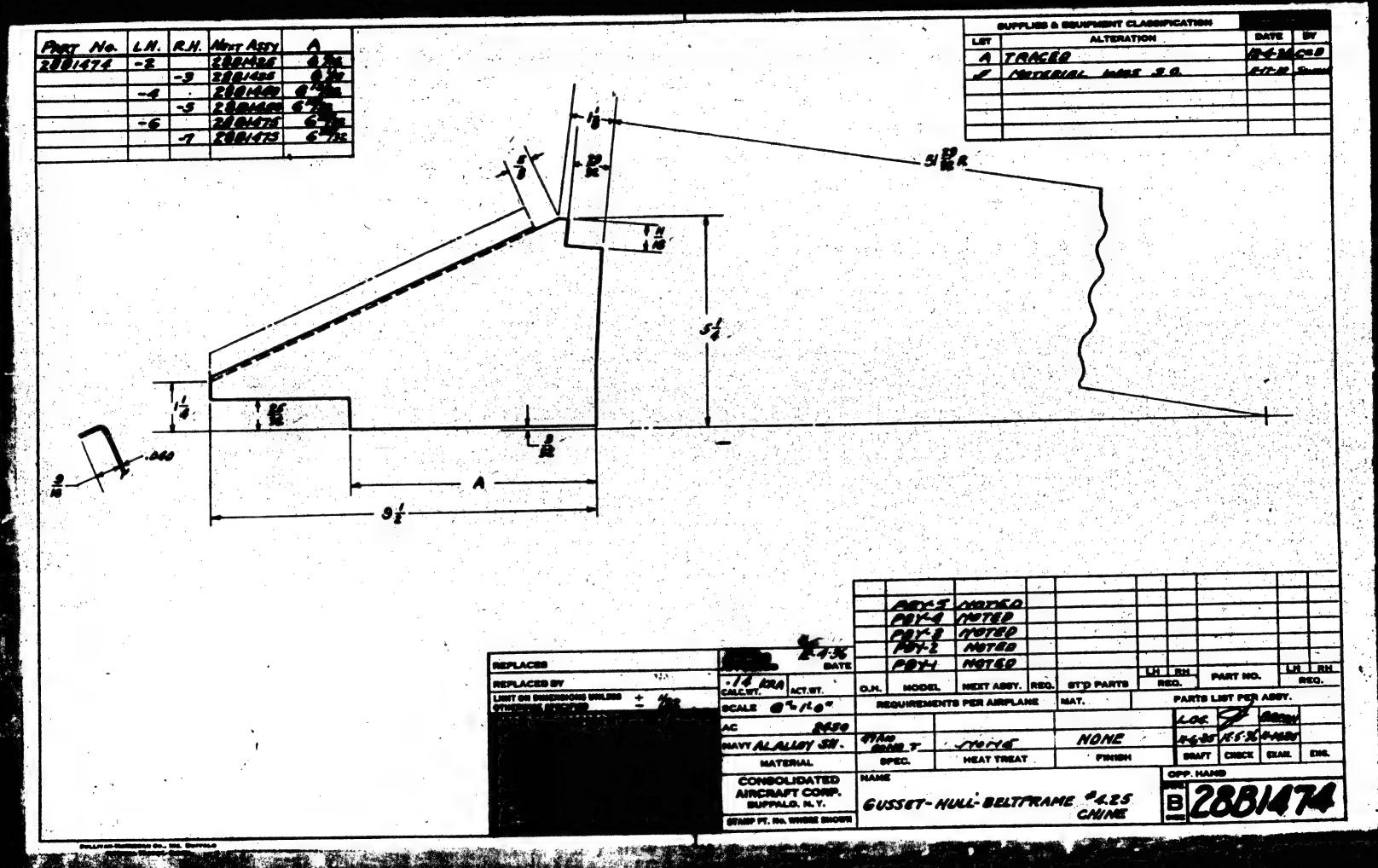
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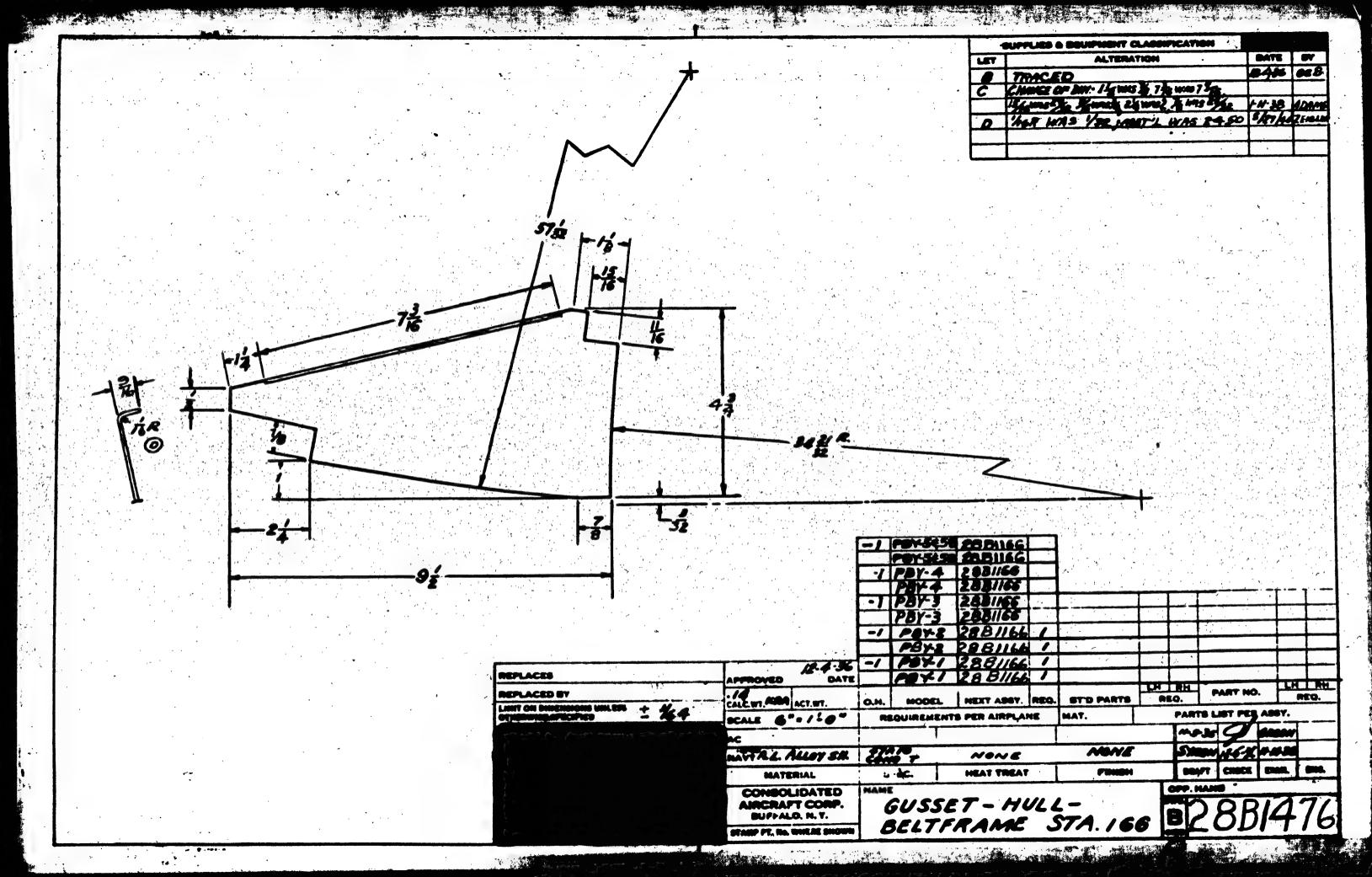
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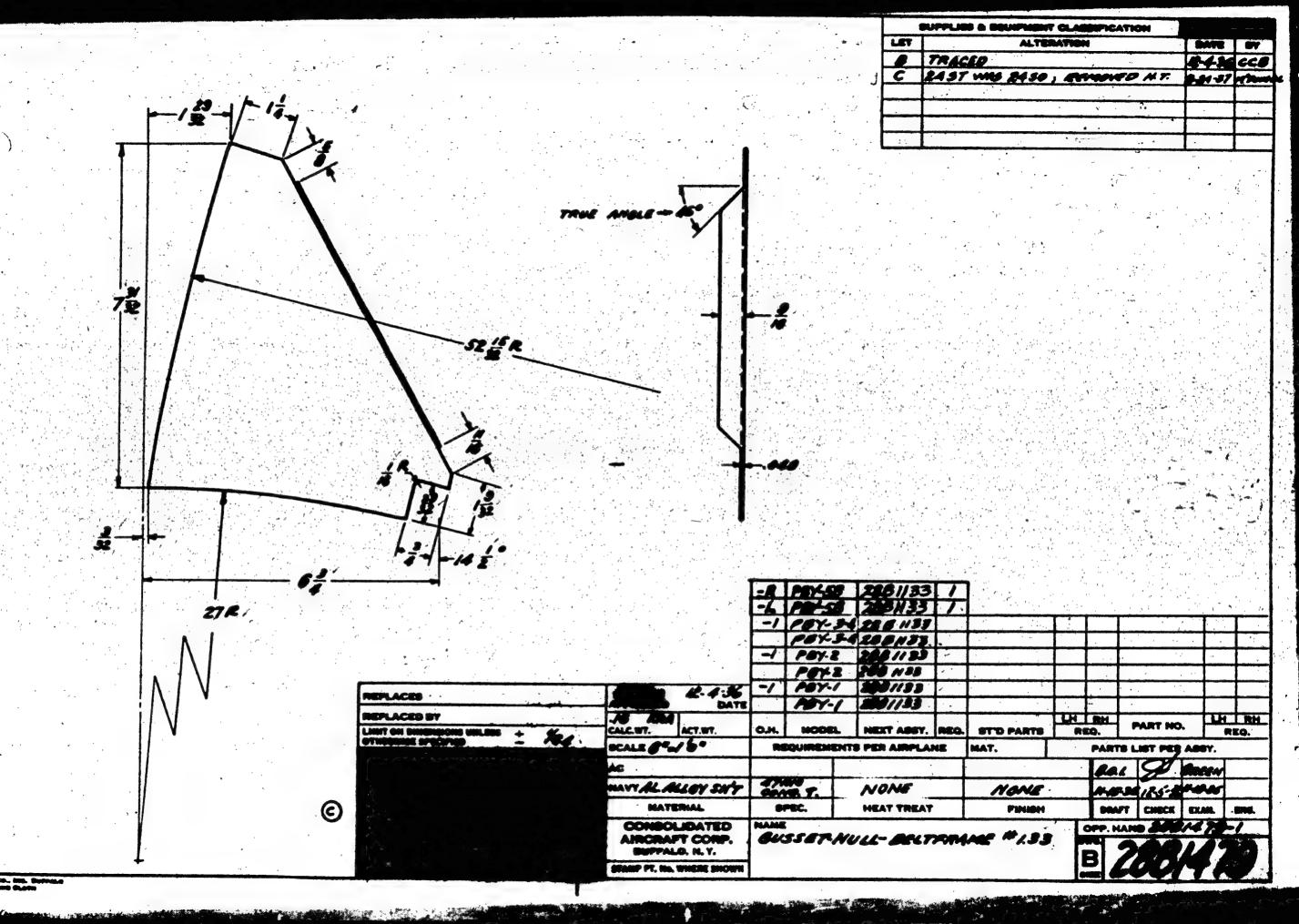
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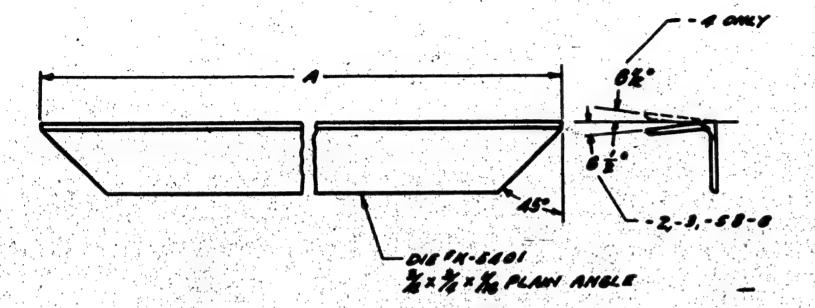




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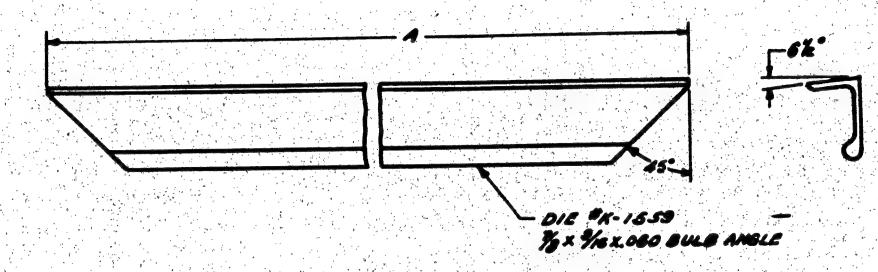
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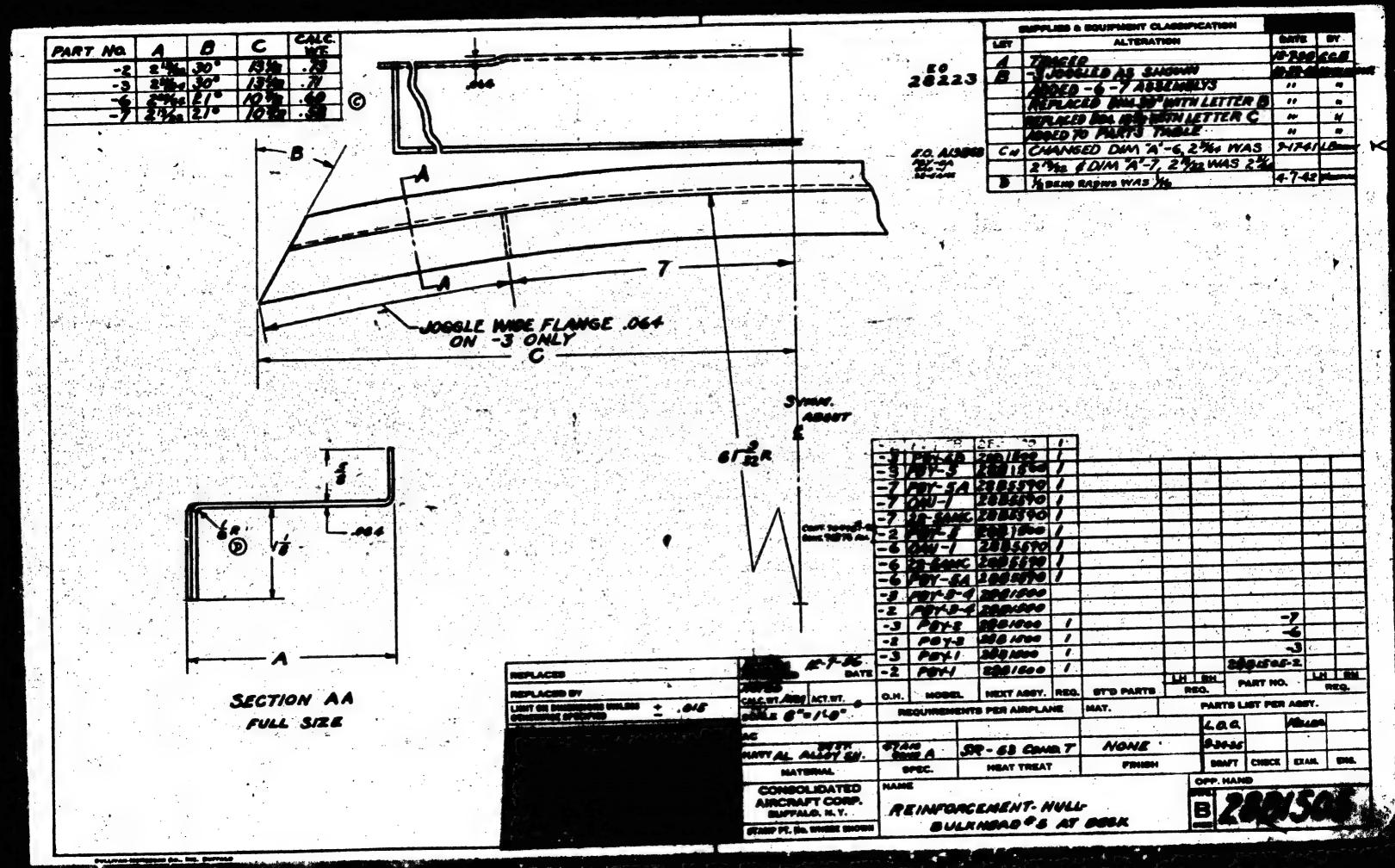
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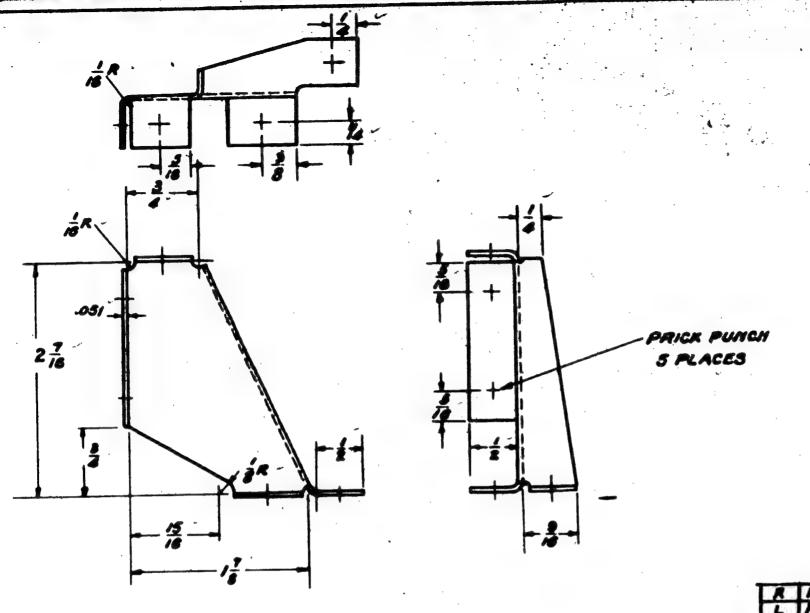
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CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. V.

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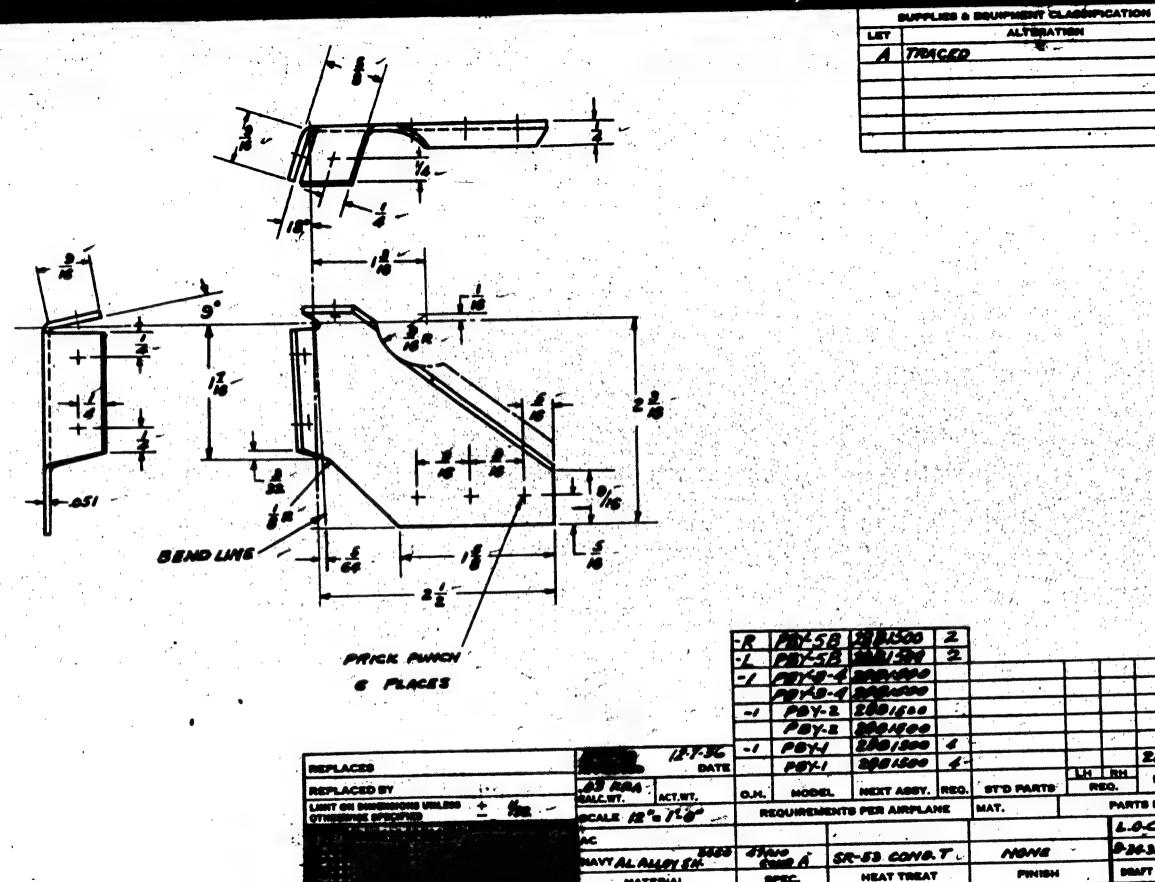
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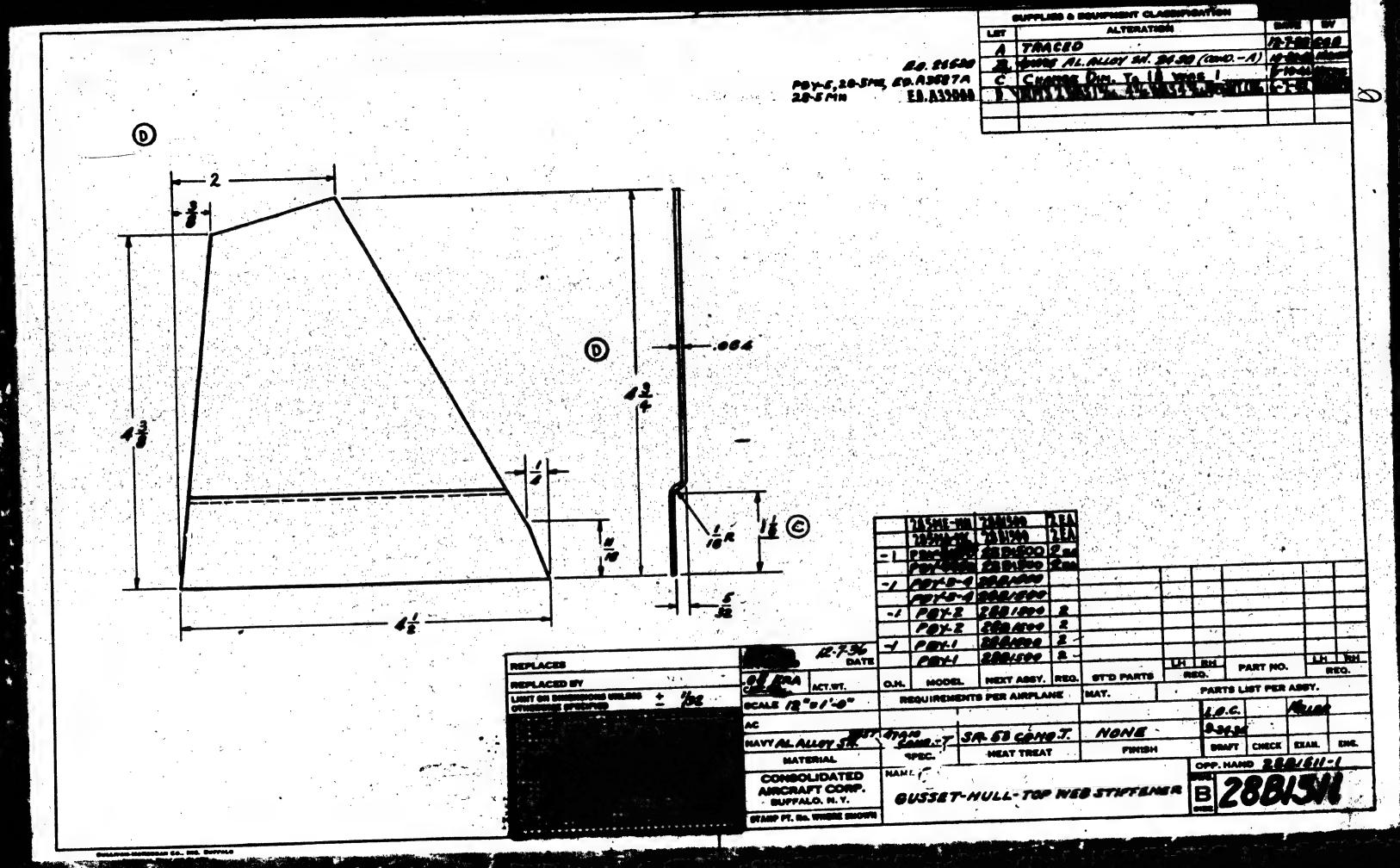
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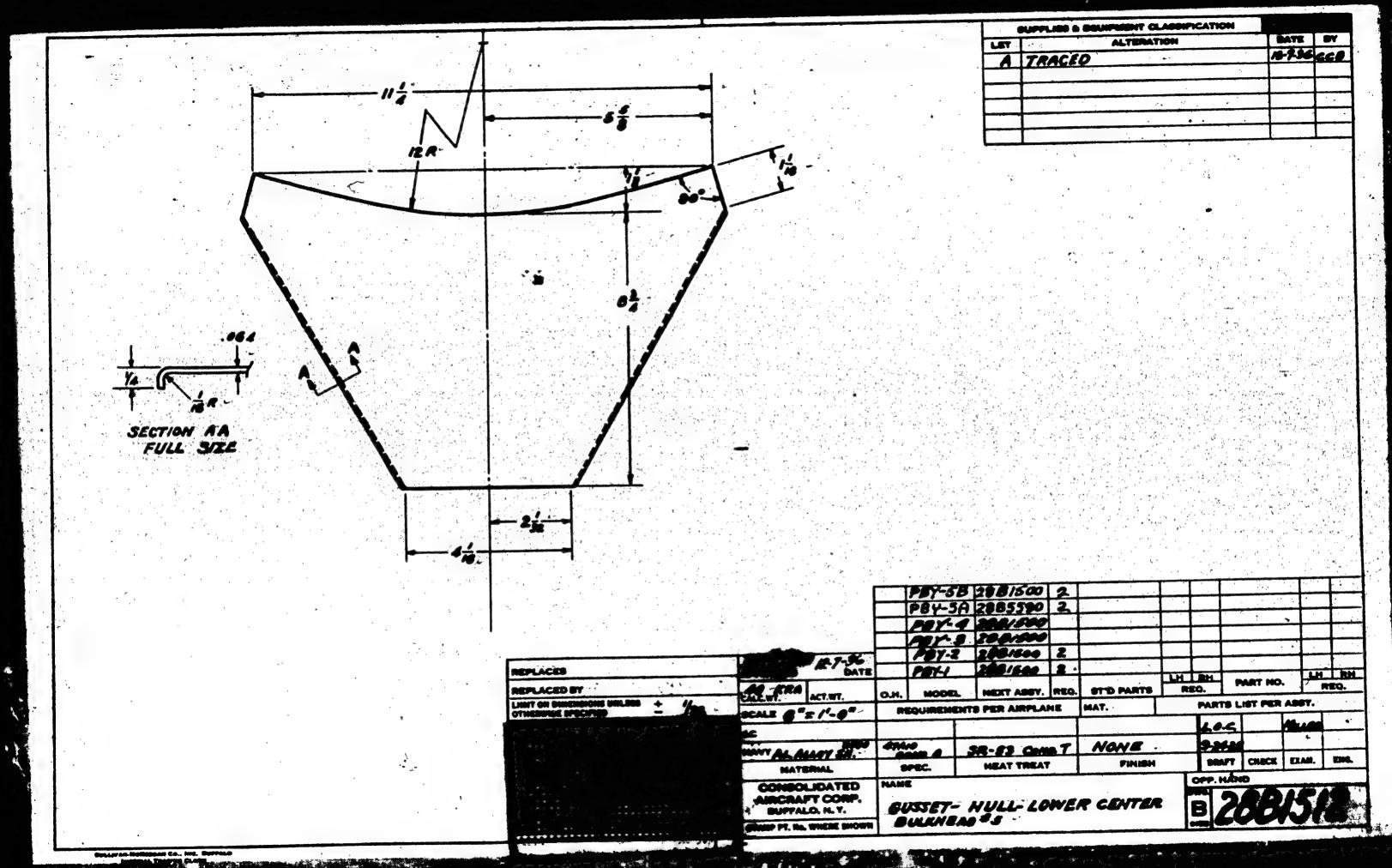
70 × 5-4 800000 POY-2 2001500 2001900 -1 250/500 4 2881508 LH RH PART NO. REQ. REQ. ST'D PARTS NEXT ASSY. PARTS LIST PER ASSY. REQUIREMENTS PER AIRPLANE MAT. 3700 MONE SR-53 CONG.T ENG. CHECK EXAM. PINISH HEAT TREAT SPEC. OPP. HAND 288/501 NAME BRACE-HULL-LOWER WES -STIFFEMER

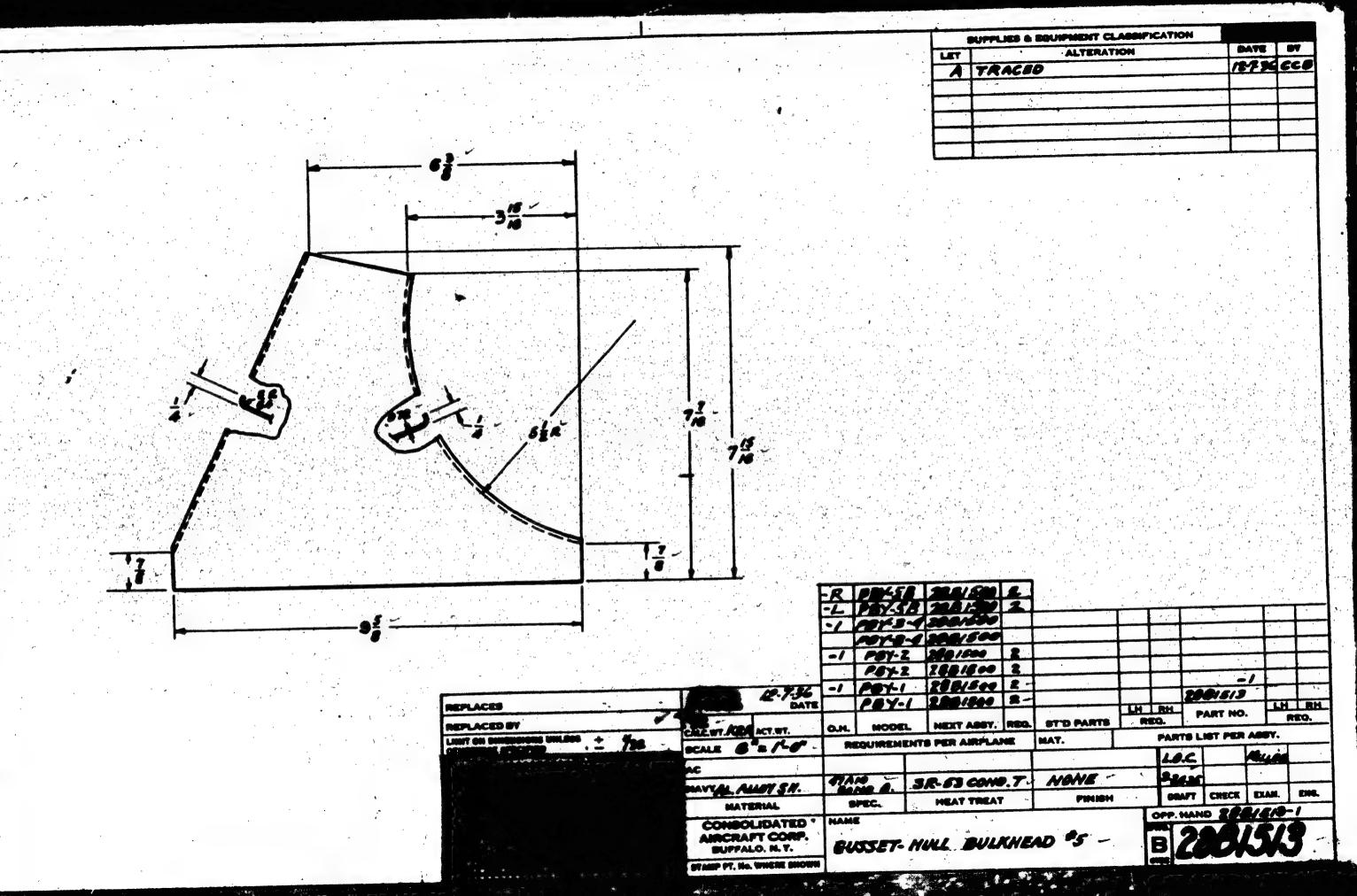
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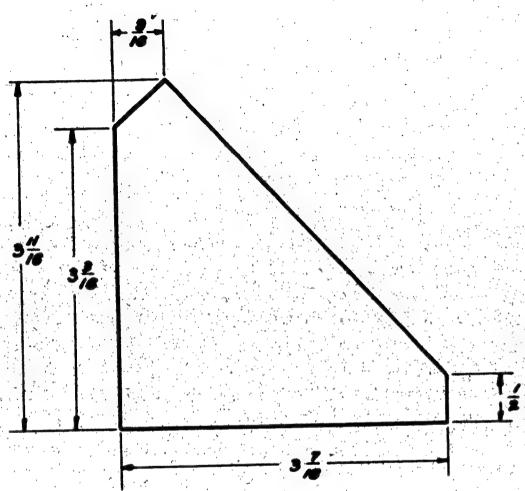
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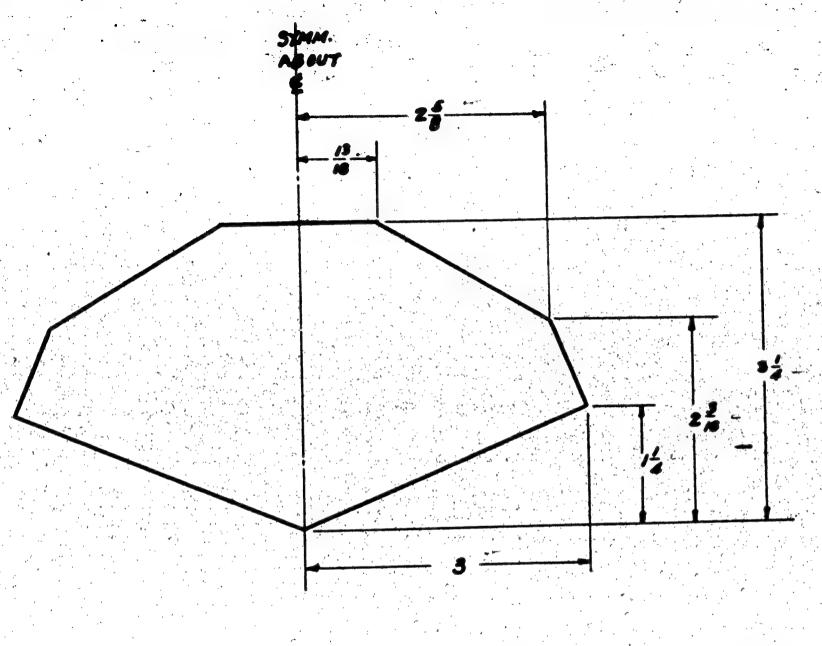


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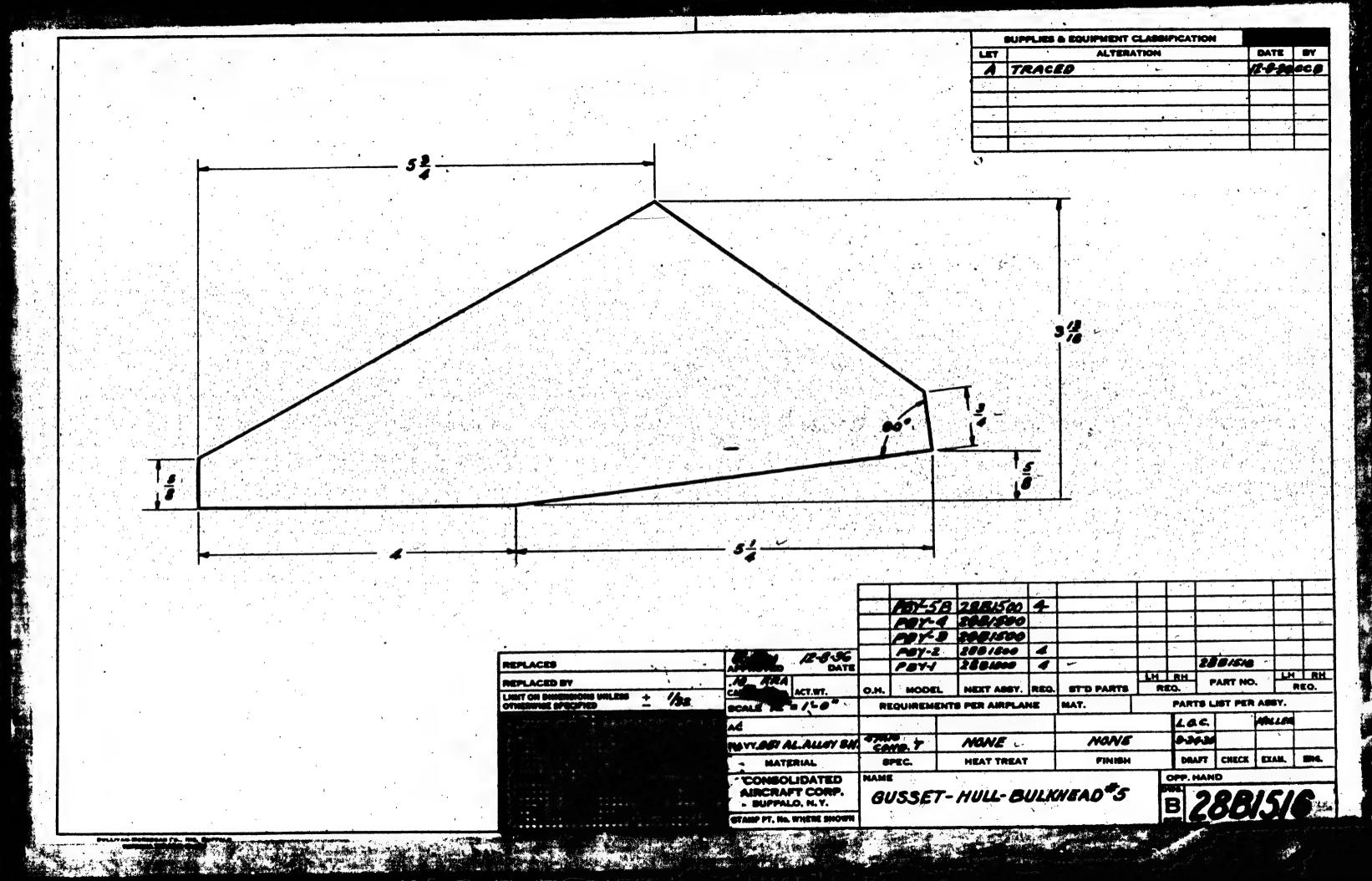


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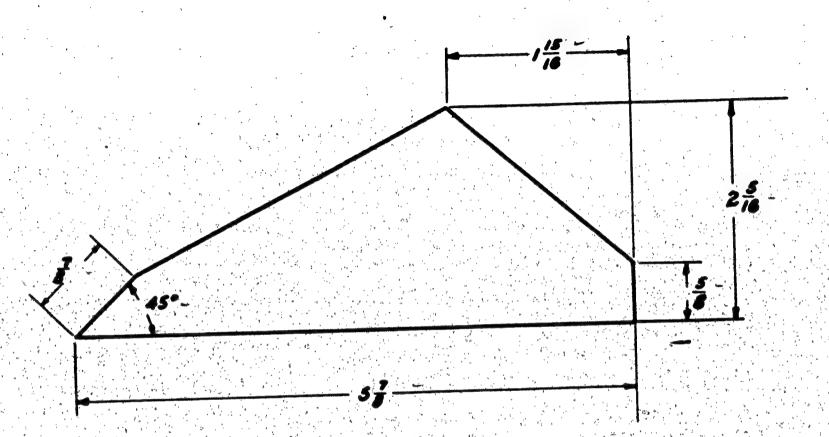
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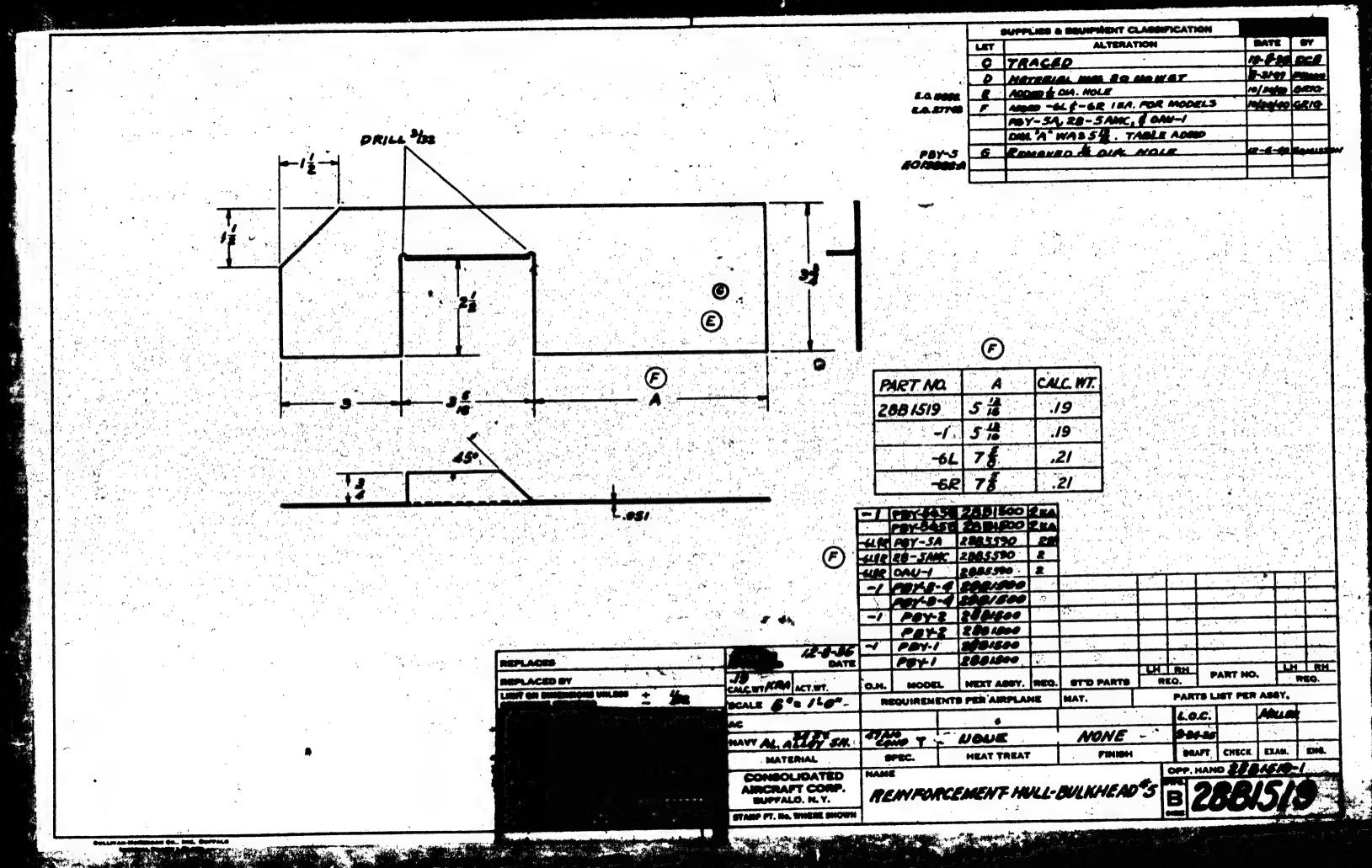


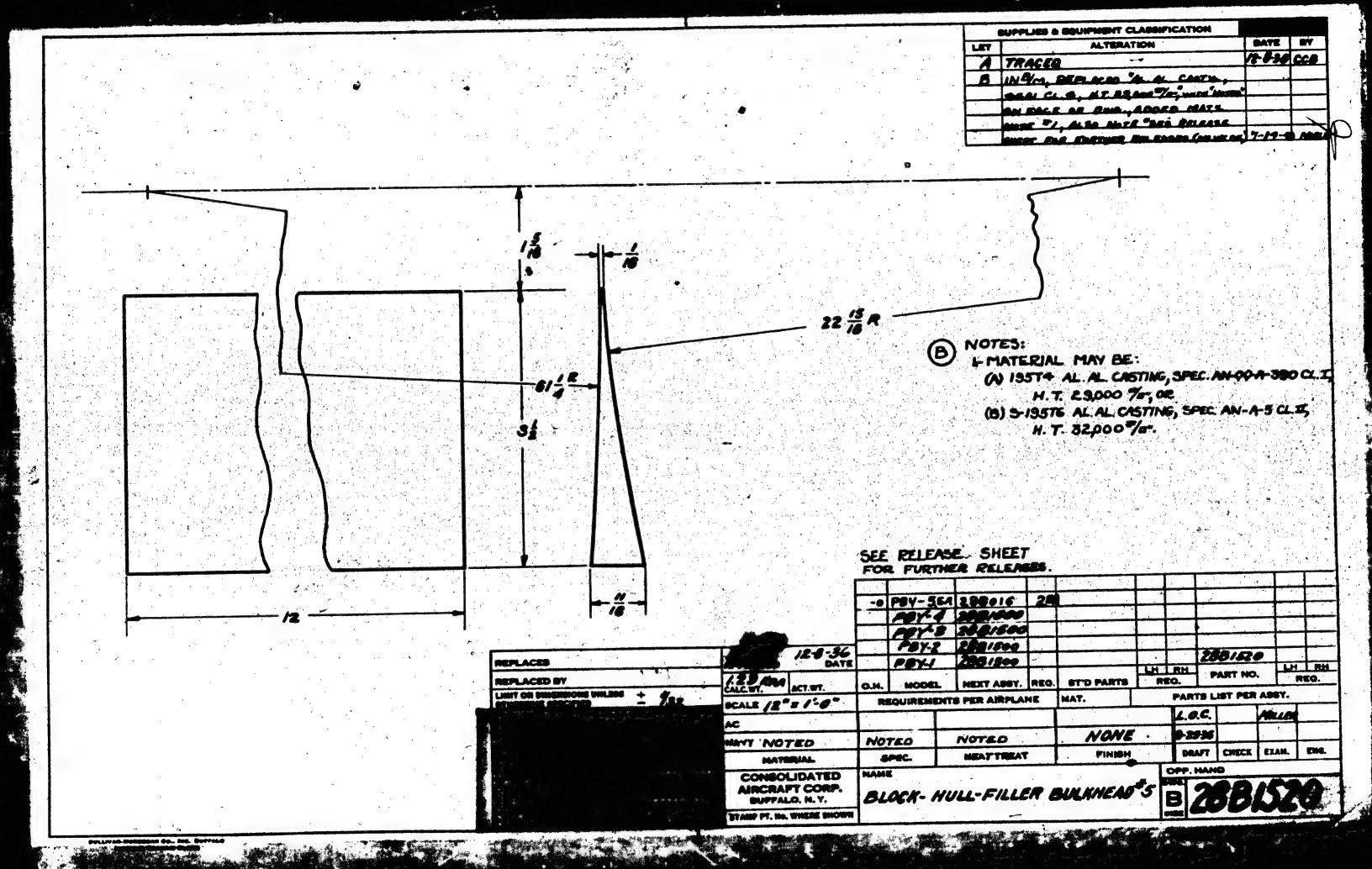
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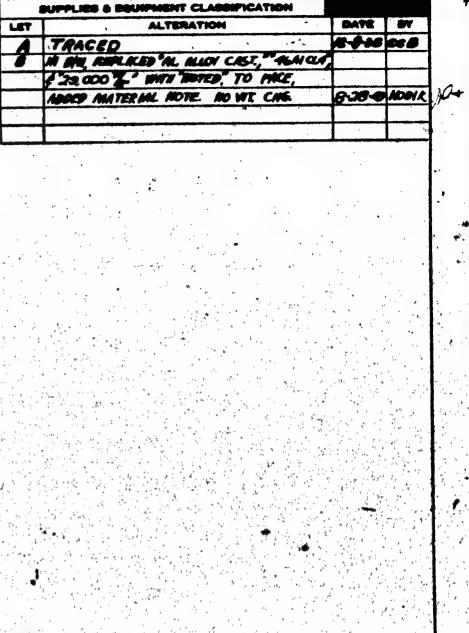


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SELMON-MERINDRAM CO., INC. BUTTALO







SEE RELEASE SHEET PBY-58 20019M

PBY-4 288/500 MATERIAL MAY BE-POY-2 2001500 12-8-56 DATE 1.- AL ALLOY CASTING . 10574, REPLACES 288/500 3PEC AN-99-A-380 CLI, CALLET KOM ACT. WT. REPLACED BY ST'D PARTS NEXT ASSY. REQ. 7.5. 29,000 P.S.I., OR LIMIT ON DINEN MAT. SCALE /8" - 140" -REQUIREMENTS PER AIRPLANE 2.- AL. ALLOY CASTIME SISSTE, SPEC. AN-A-5 CL. I, NONE -T.S. 32, 000 P.S.I. NAVY " MOTED MOTED NOTED HEAT TREAT SPEC. MATERIAL

> CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. Y.

NAME

BLOCK-HULL-FILLER BUNKHEND'S B 286

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PARTS LIST PER ASSY.

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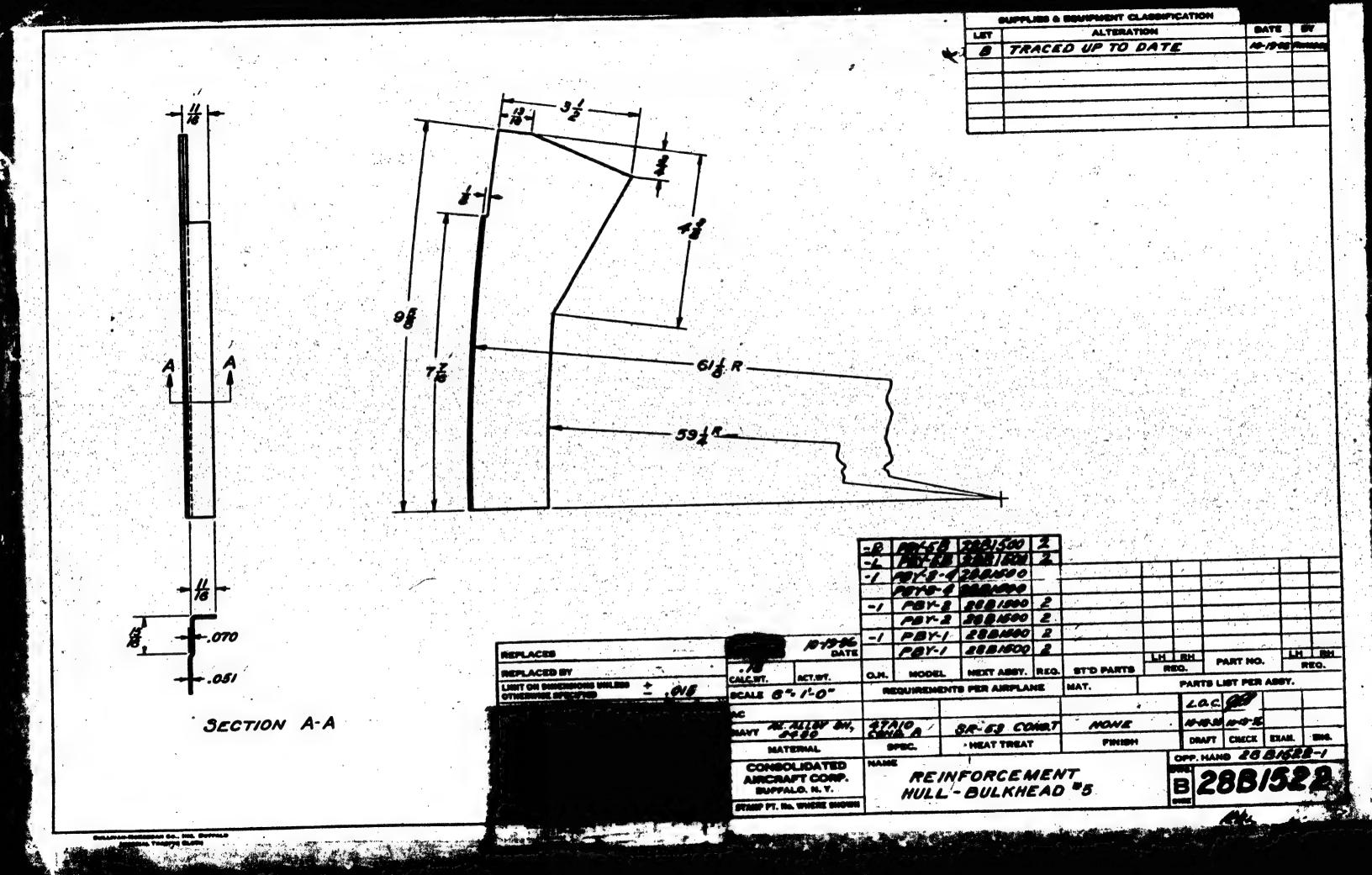
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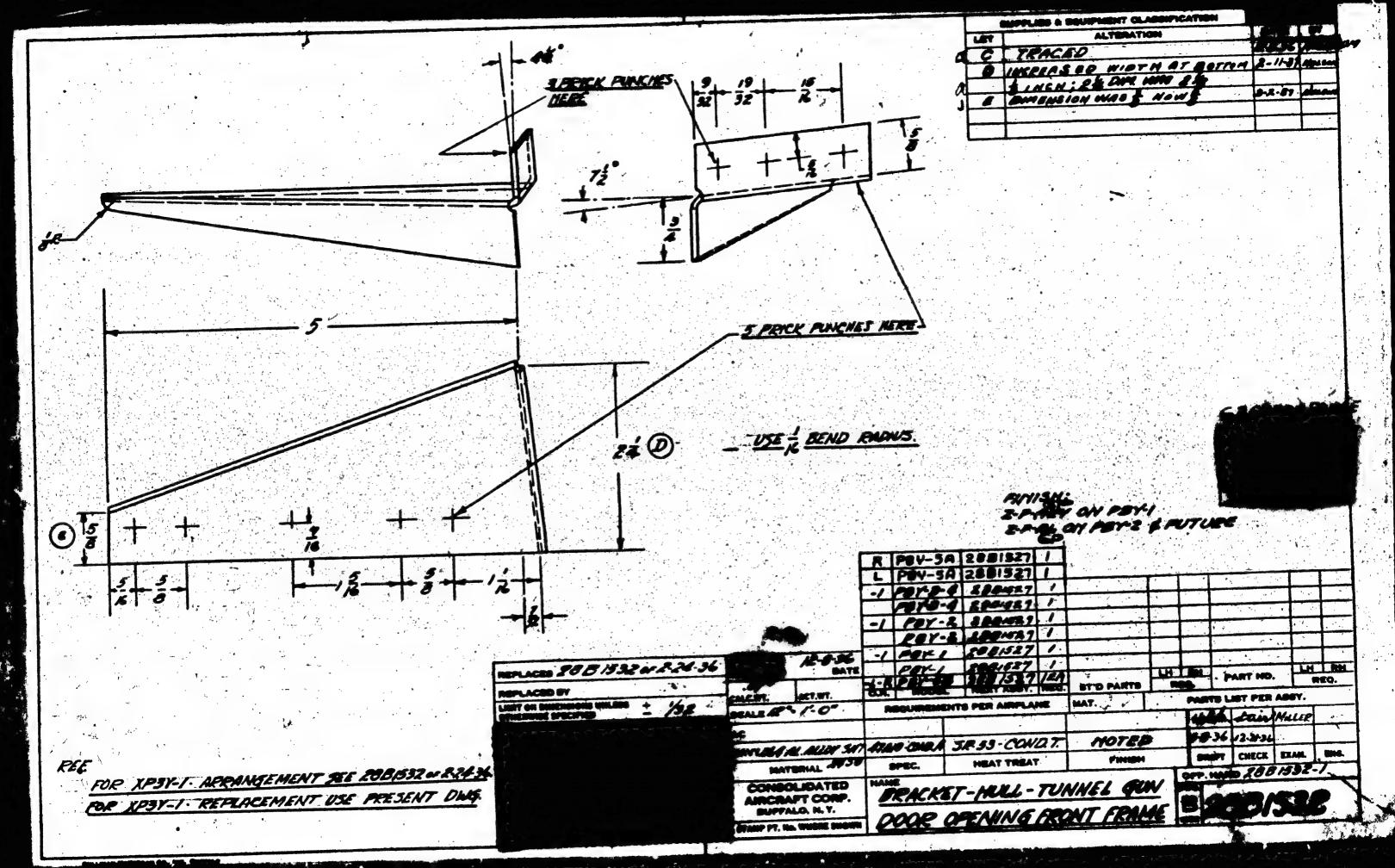
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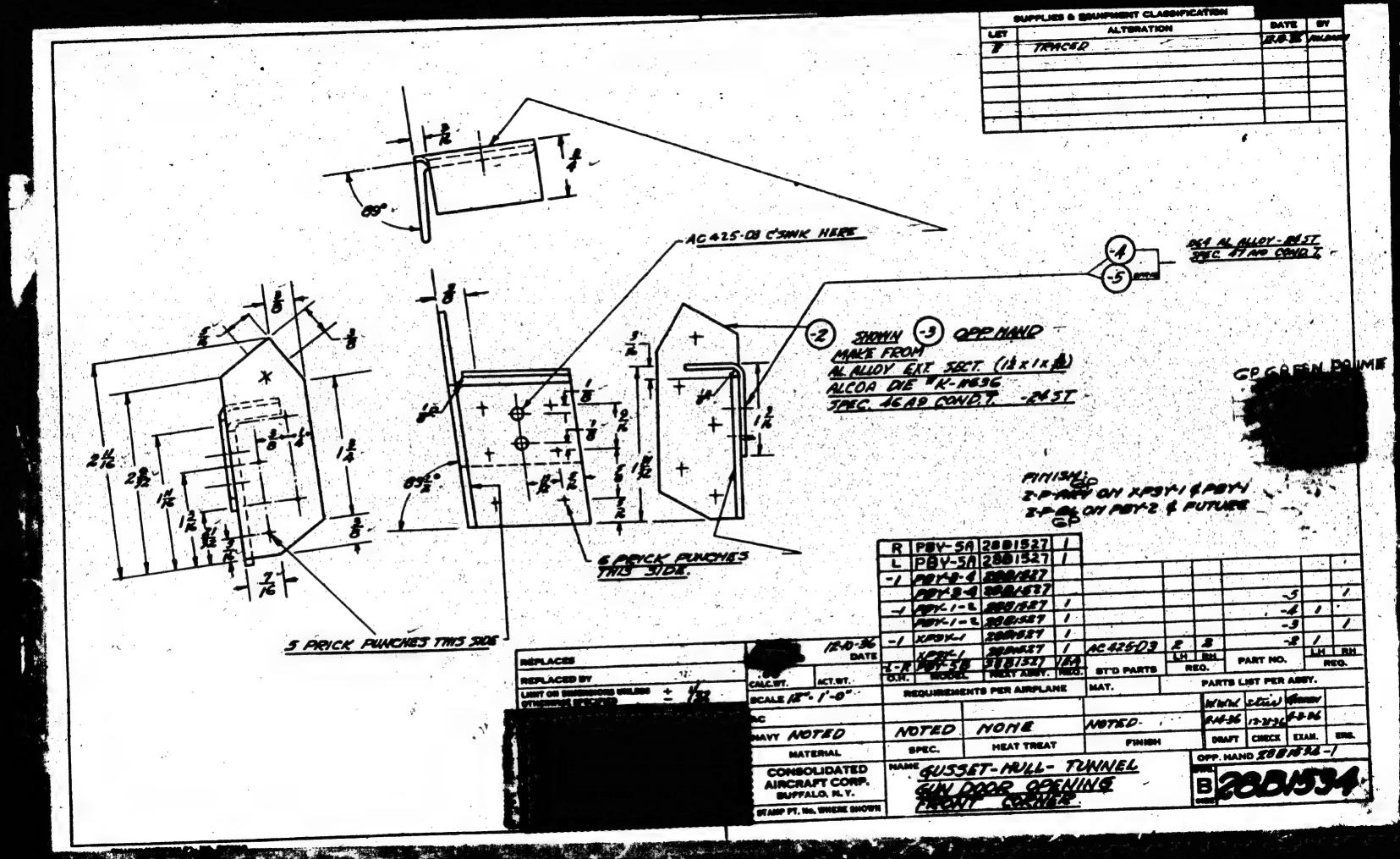
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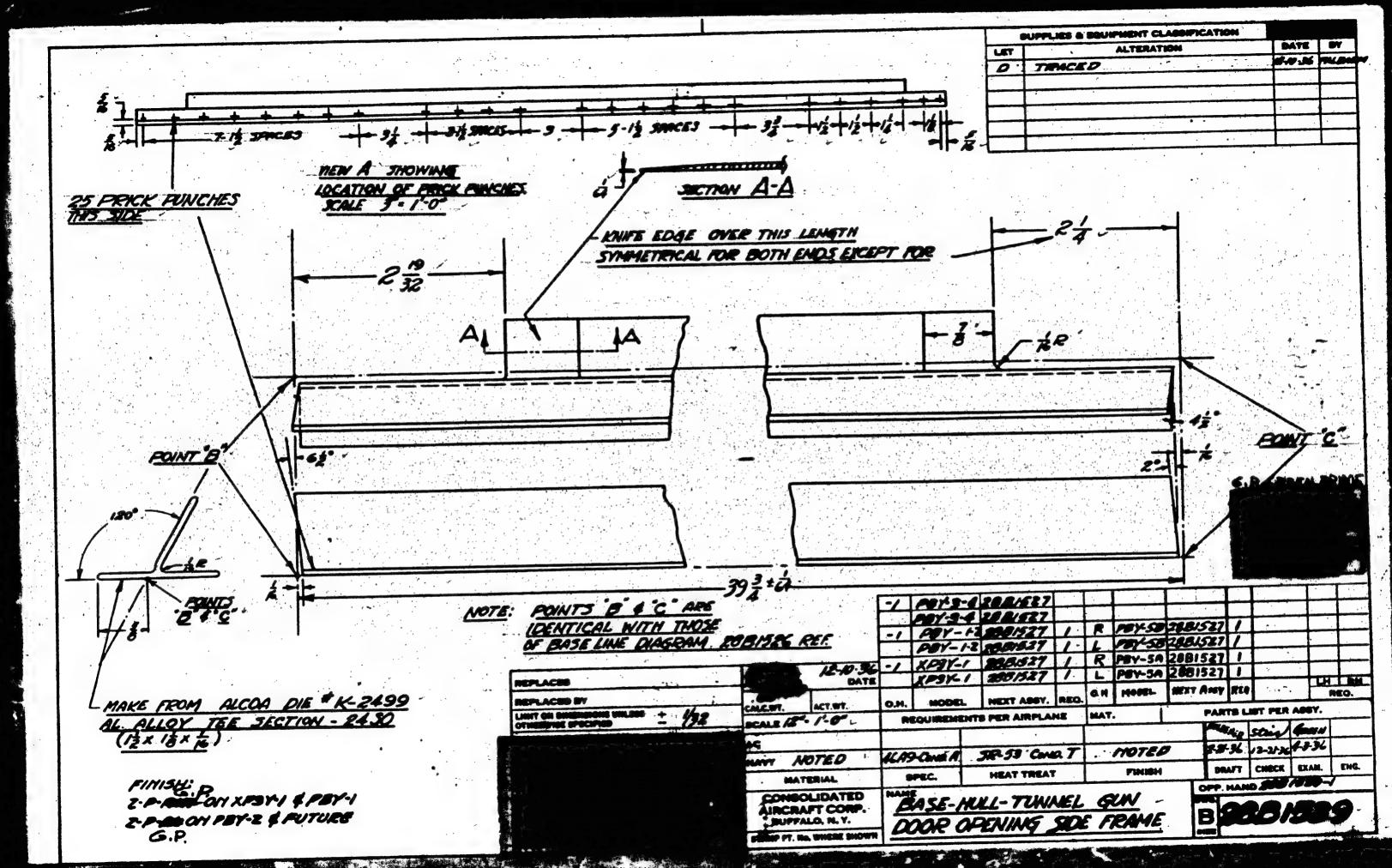
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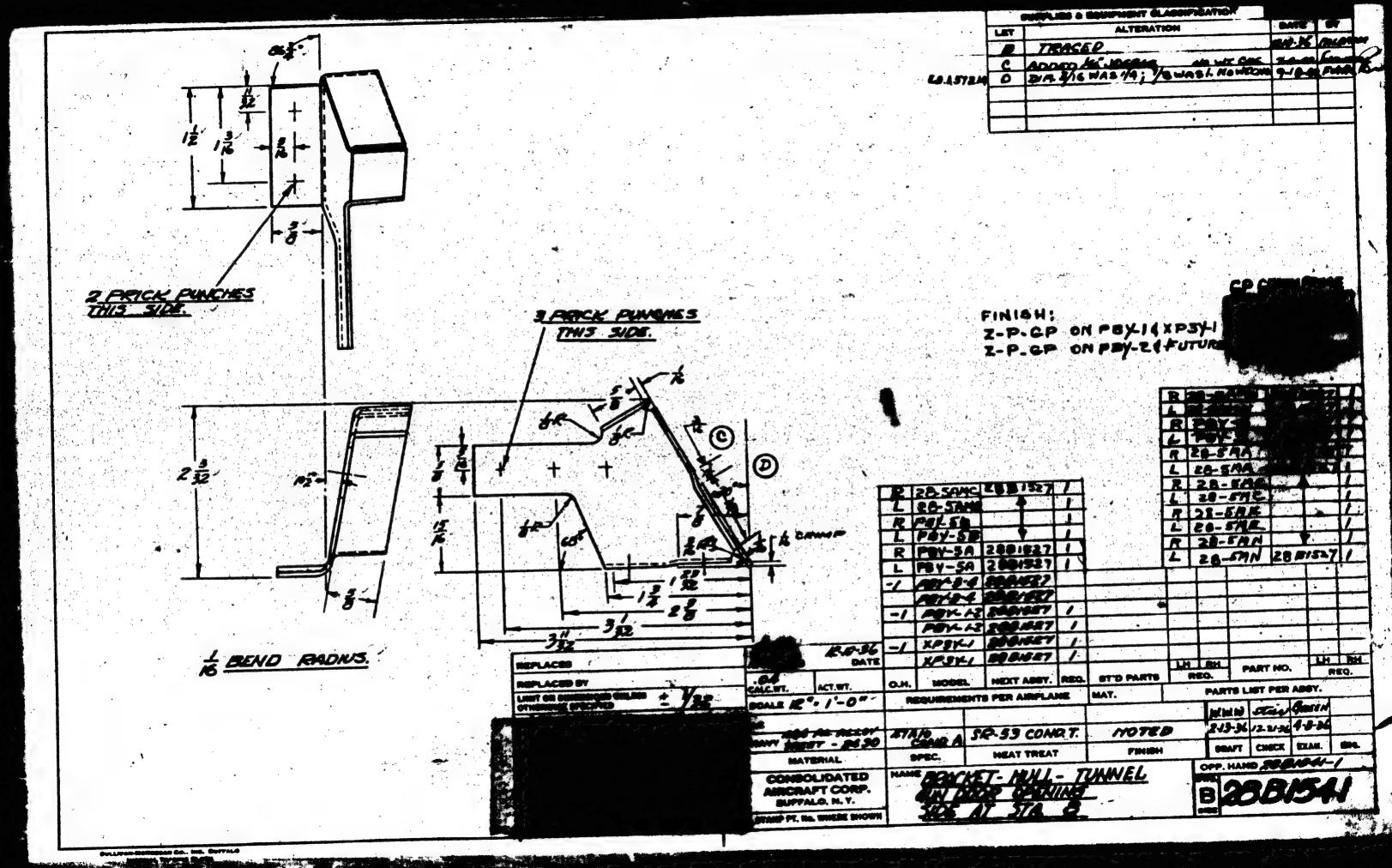
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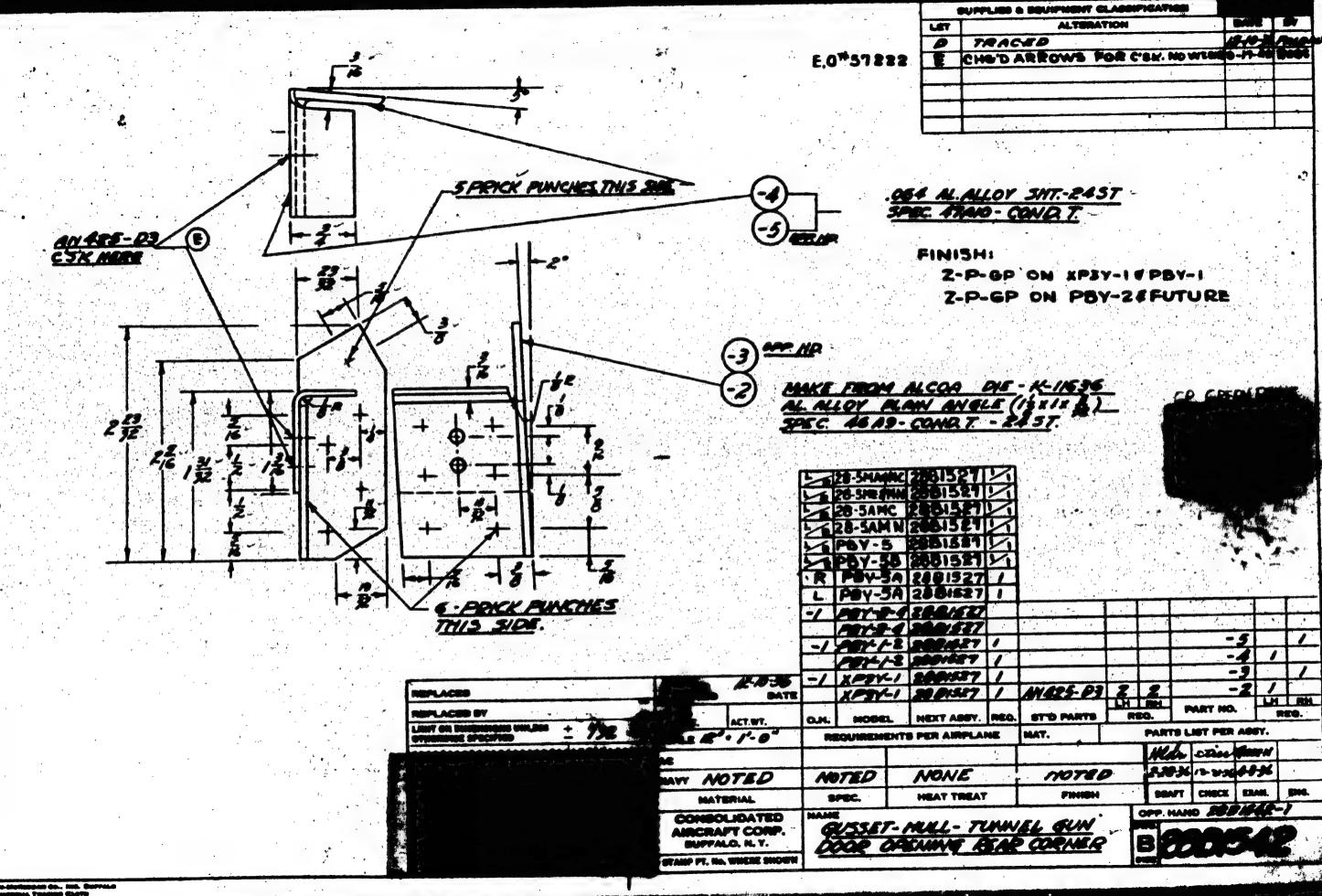


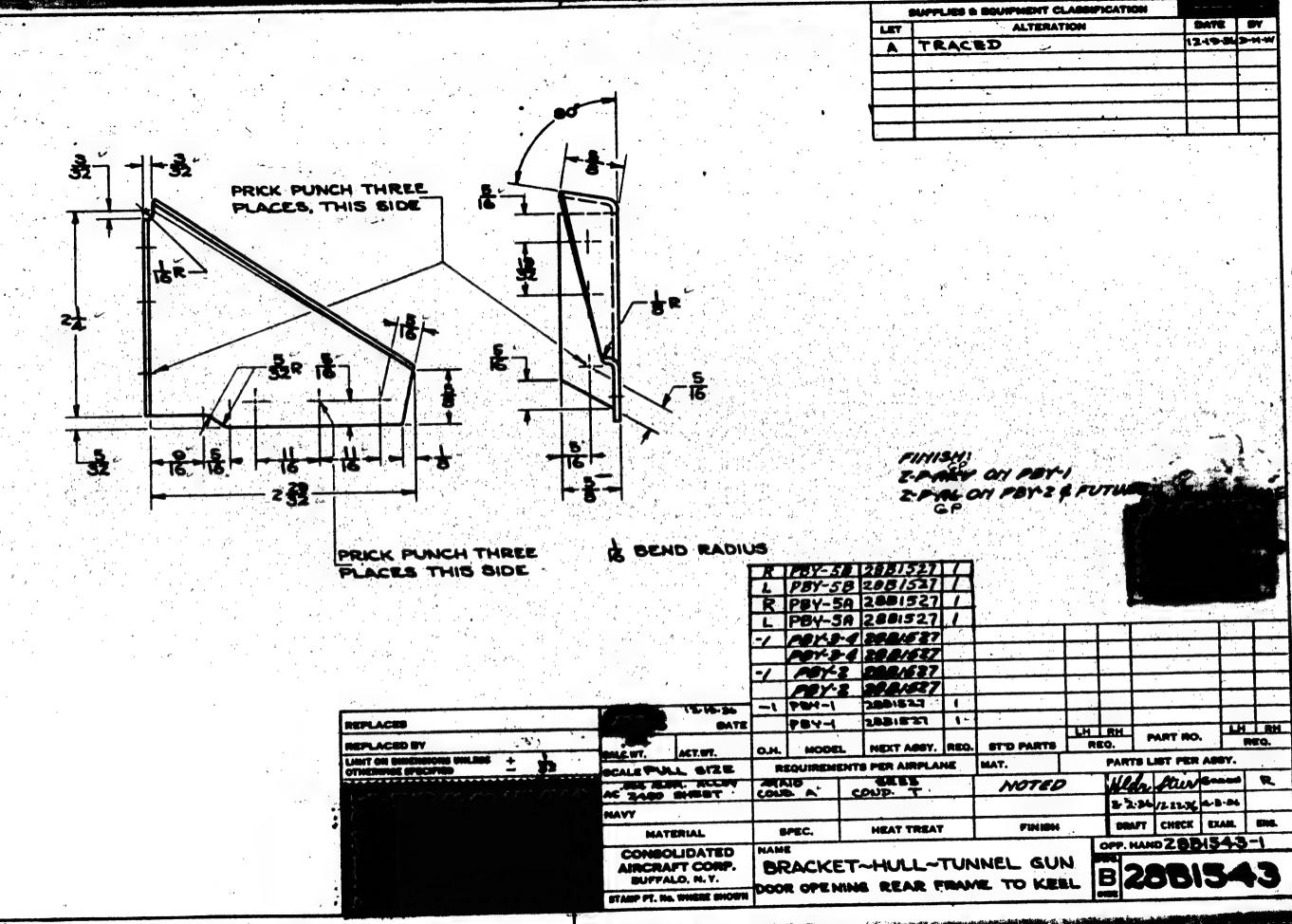




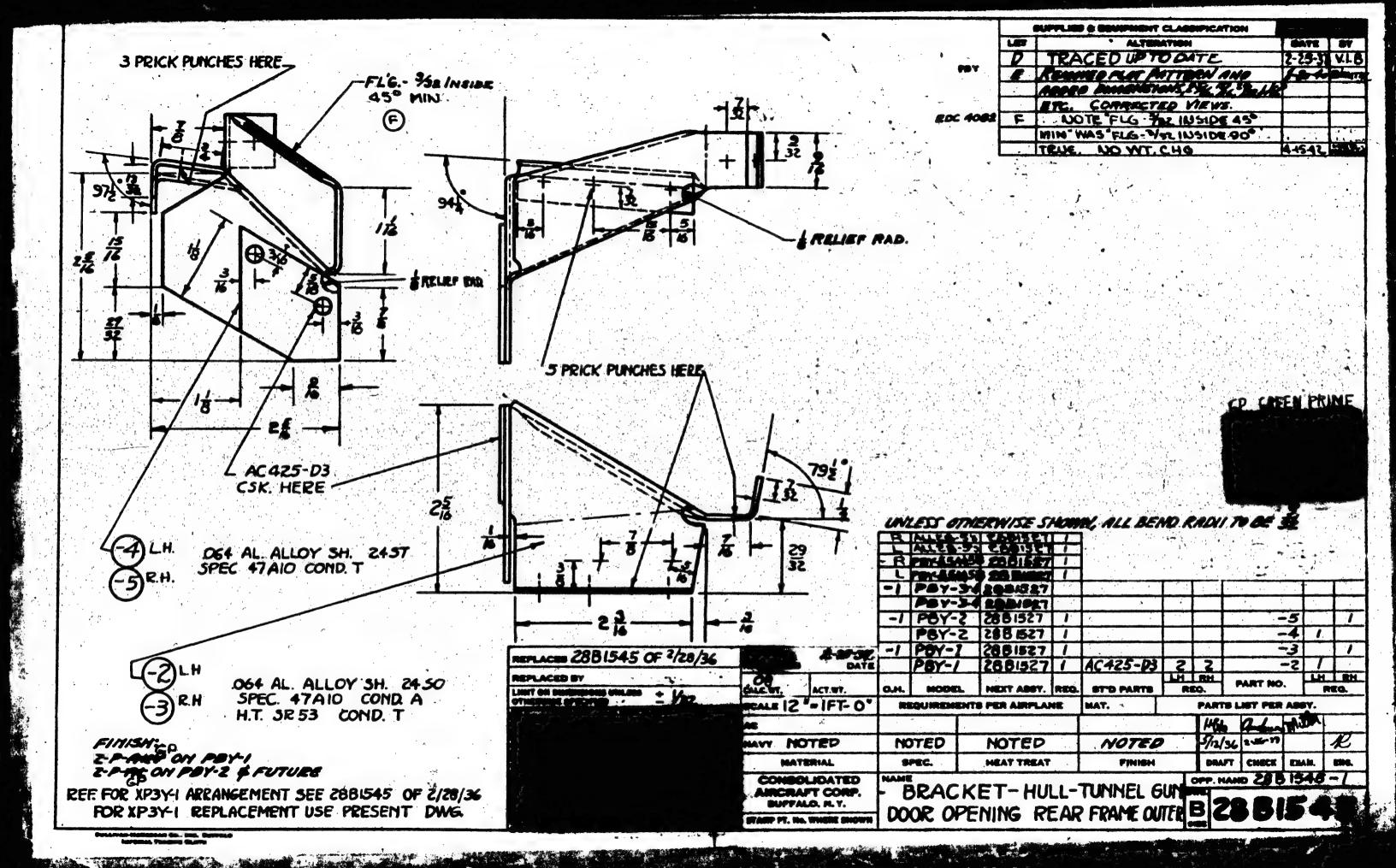




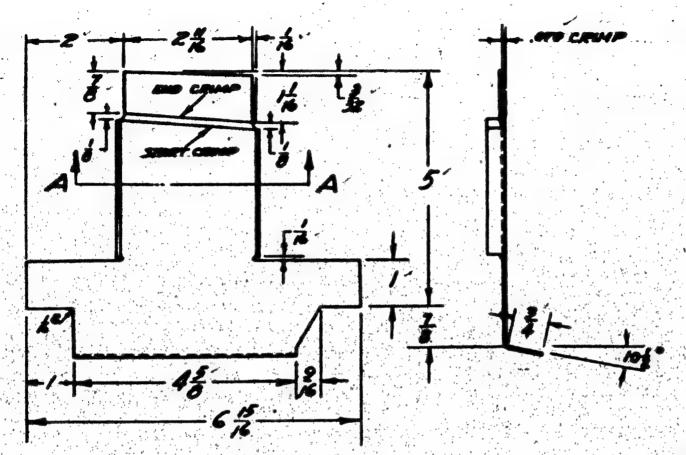




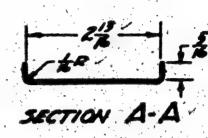
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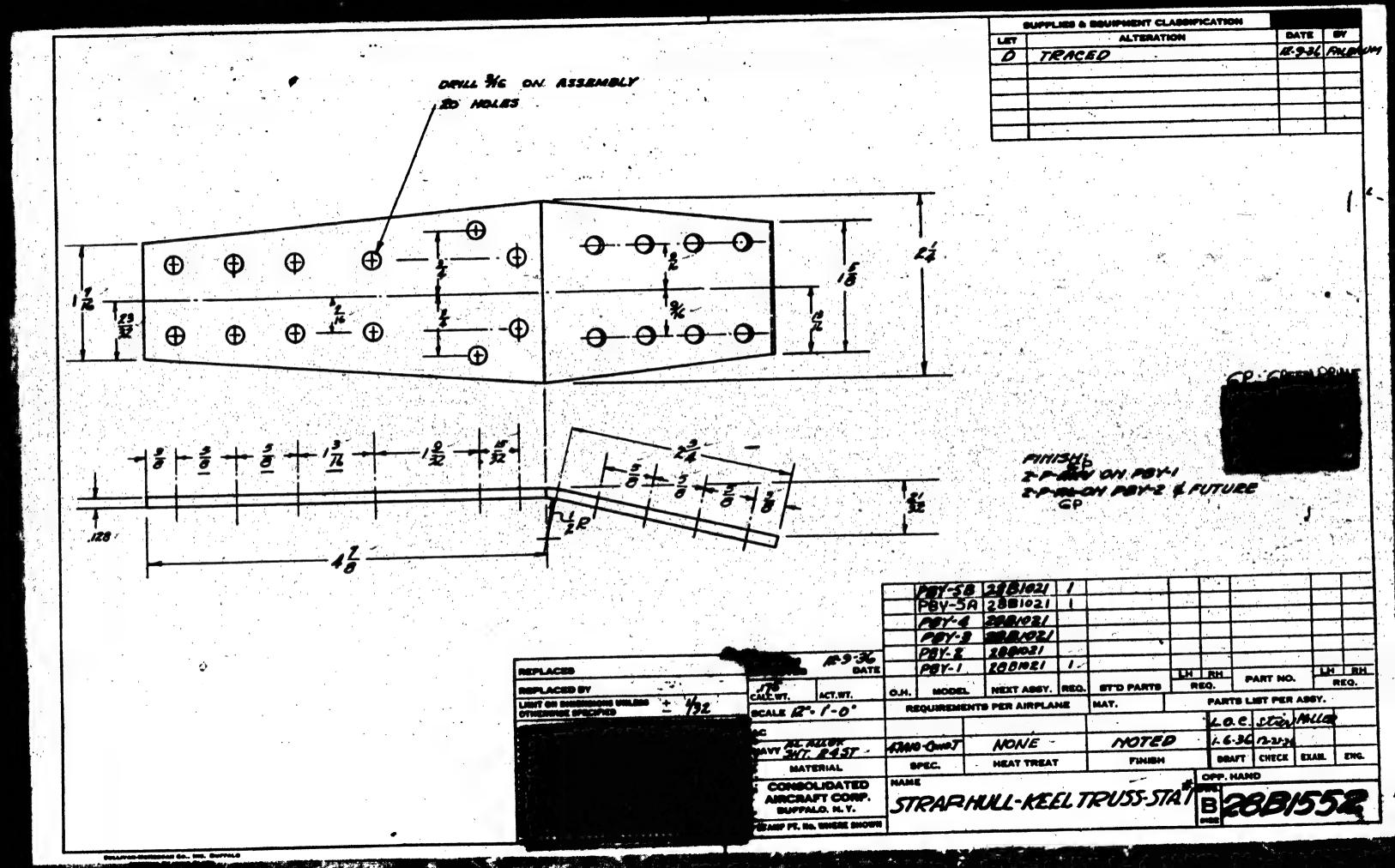
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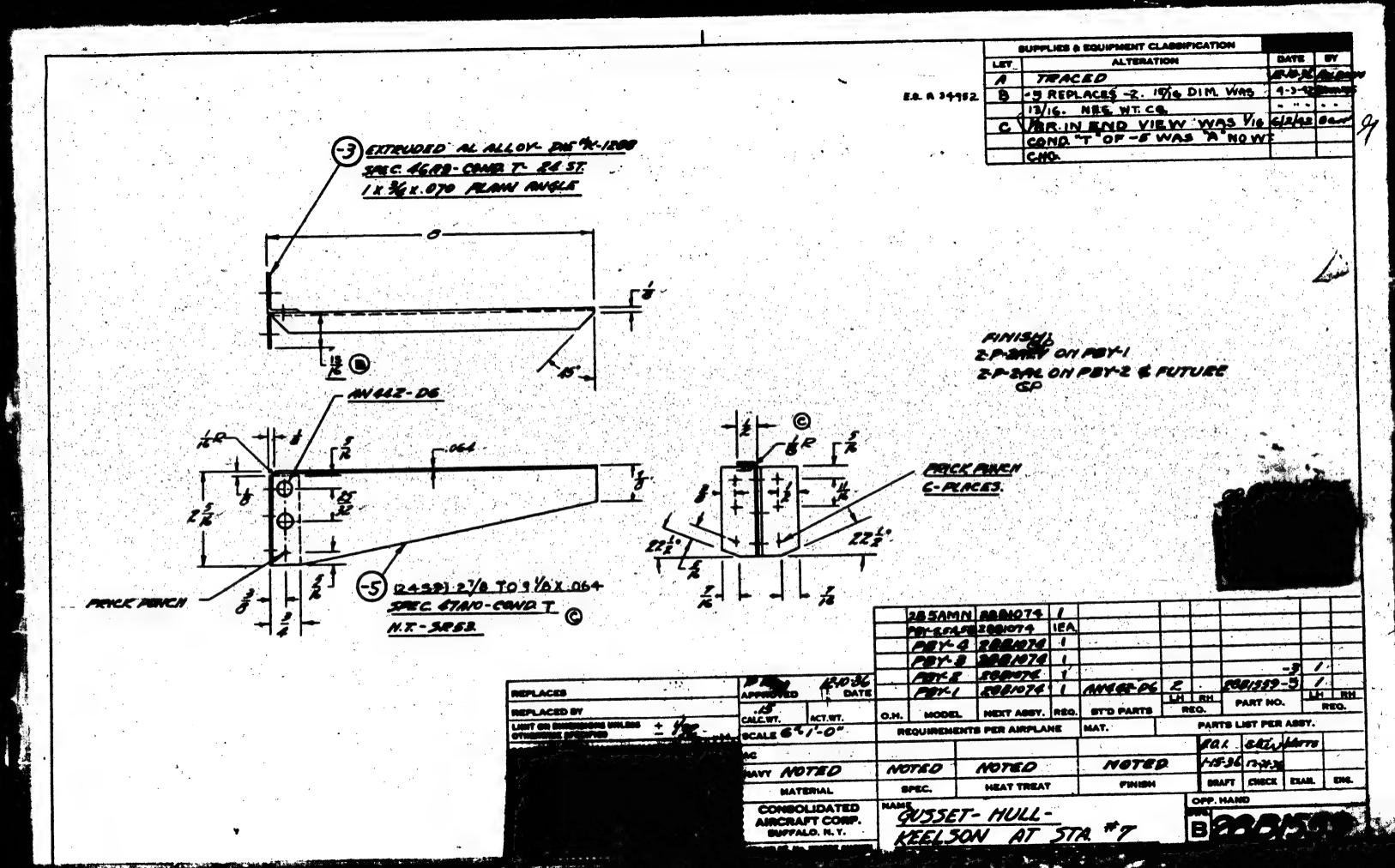


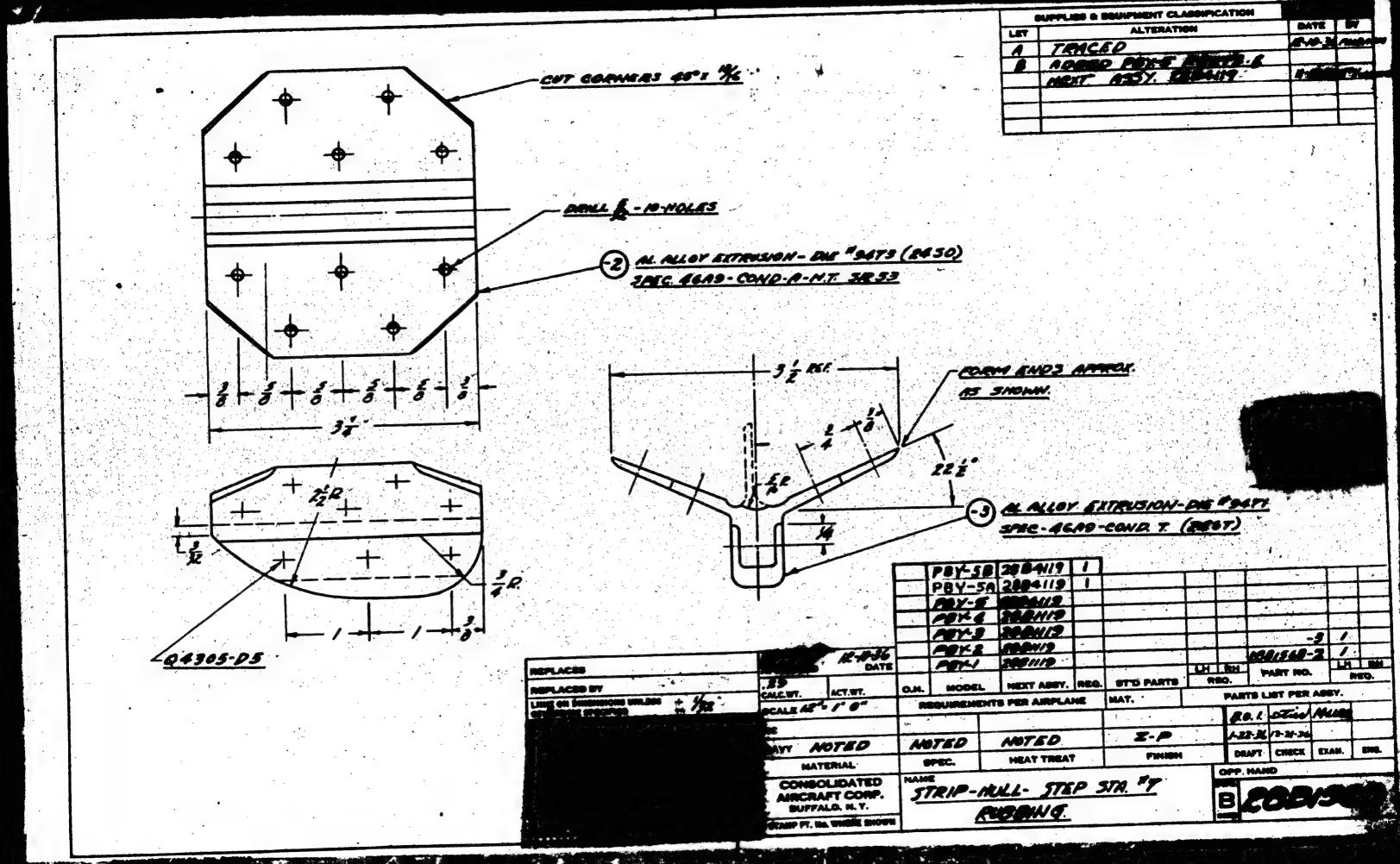
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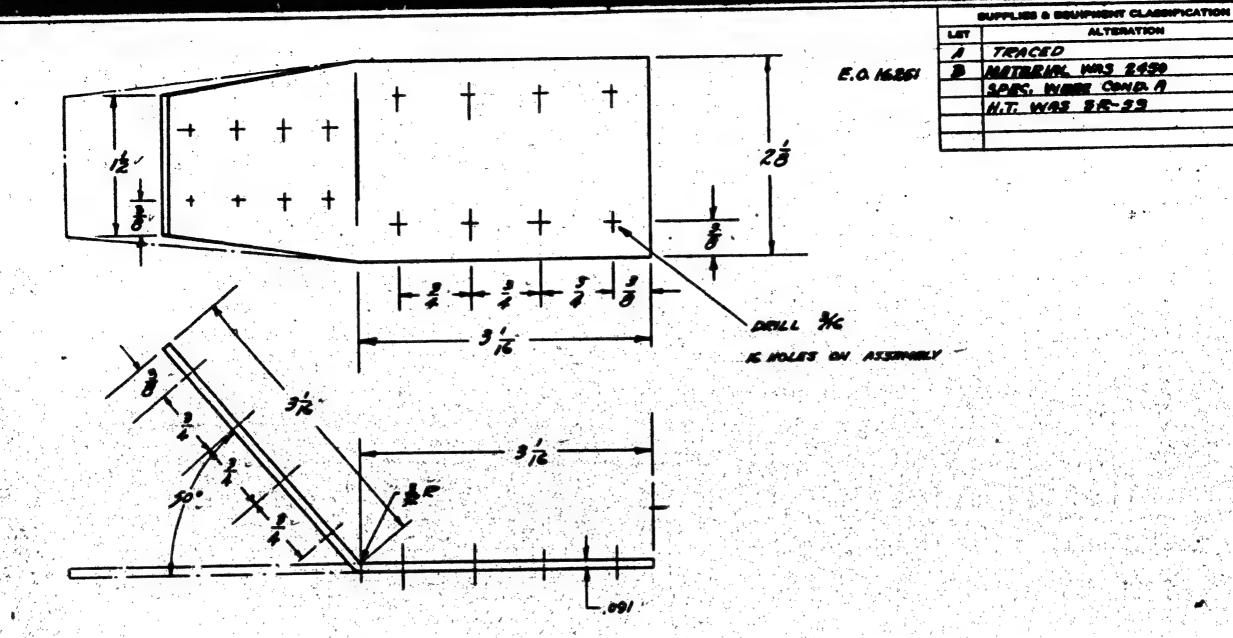
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PULLIYAN-HUMBDOM CO., IND. DUFFIELD









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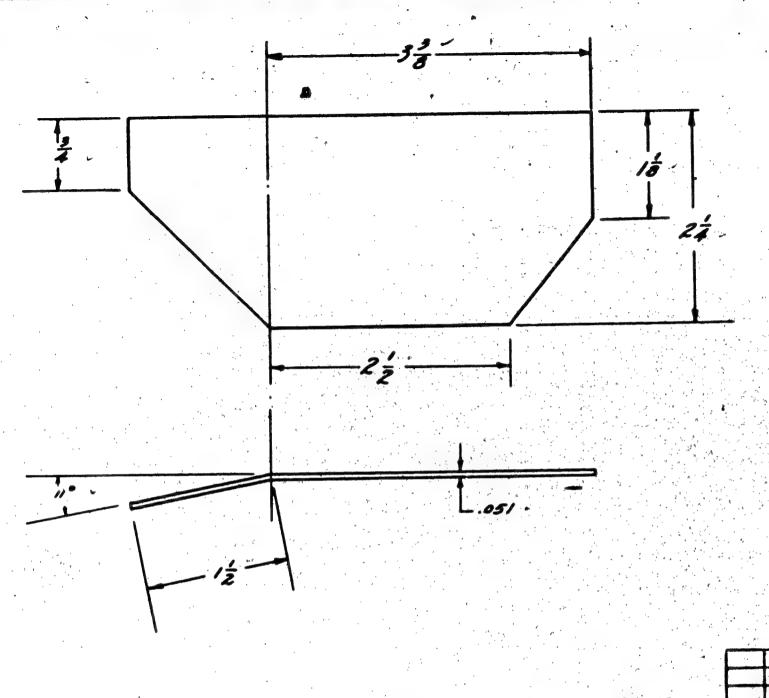
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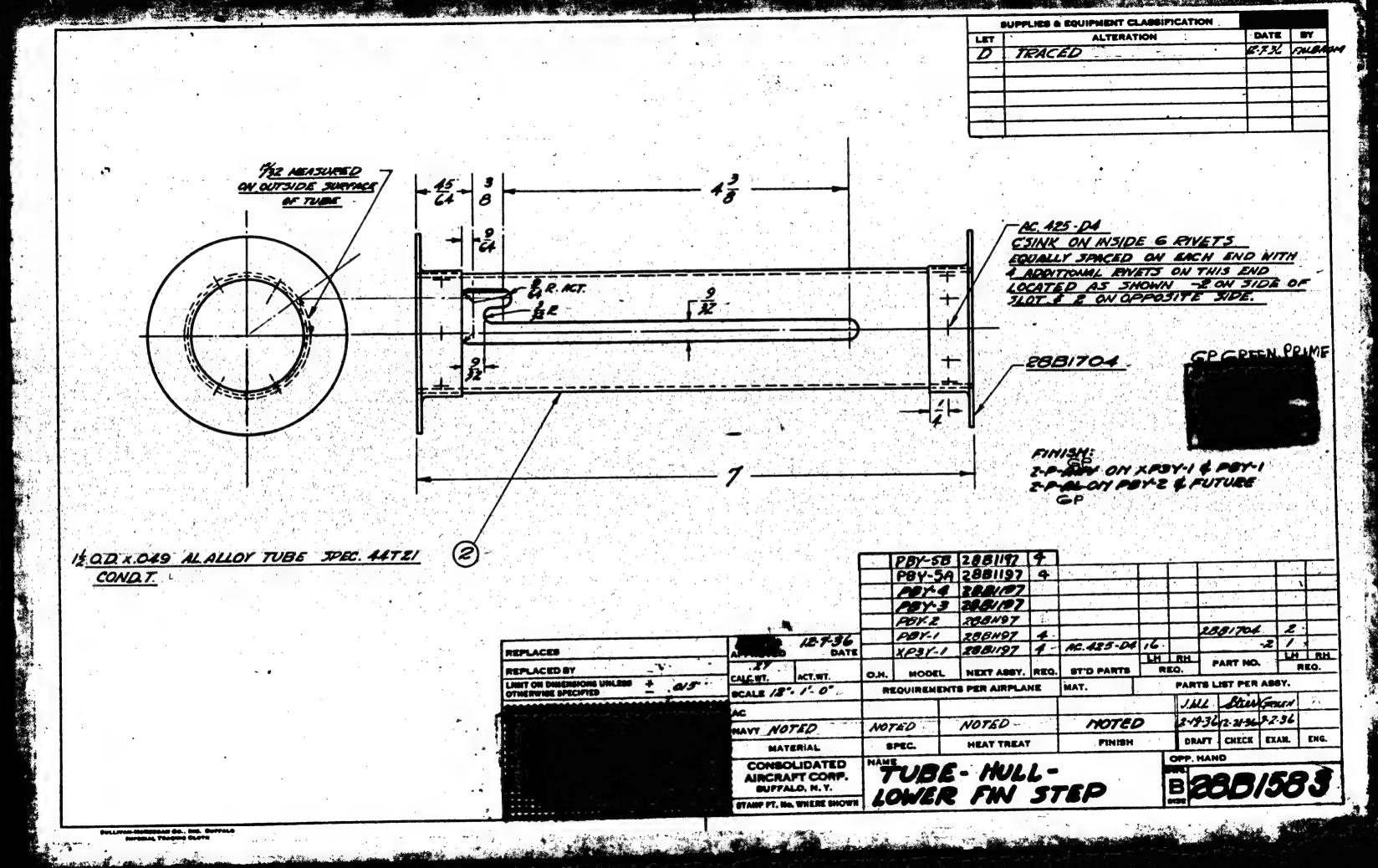
ALTERATION

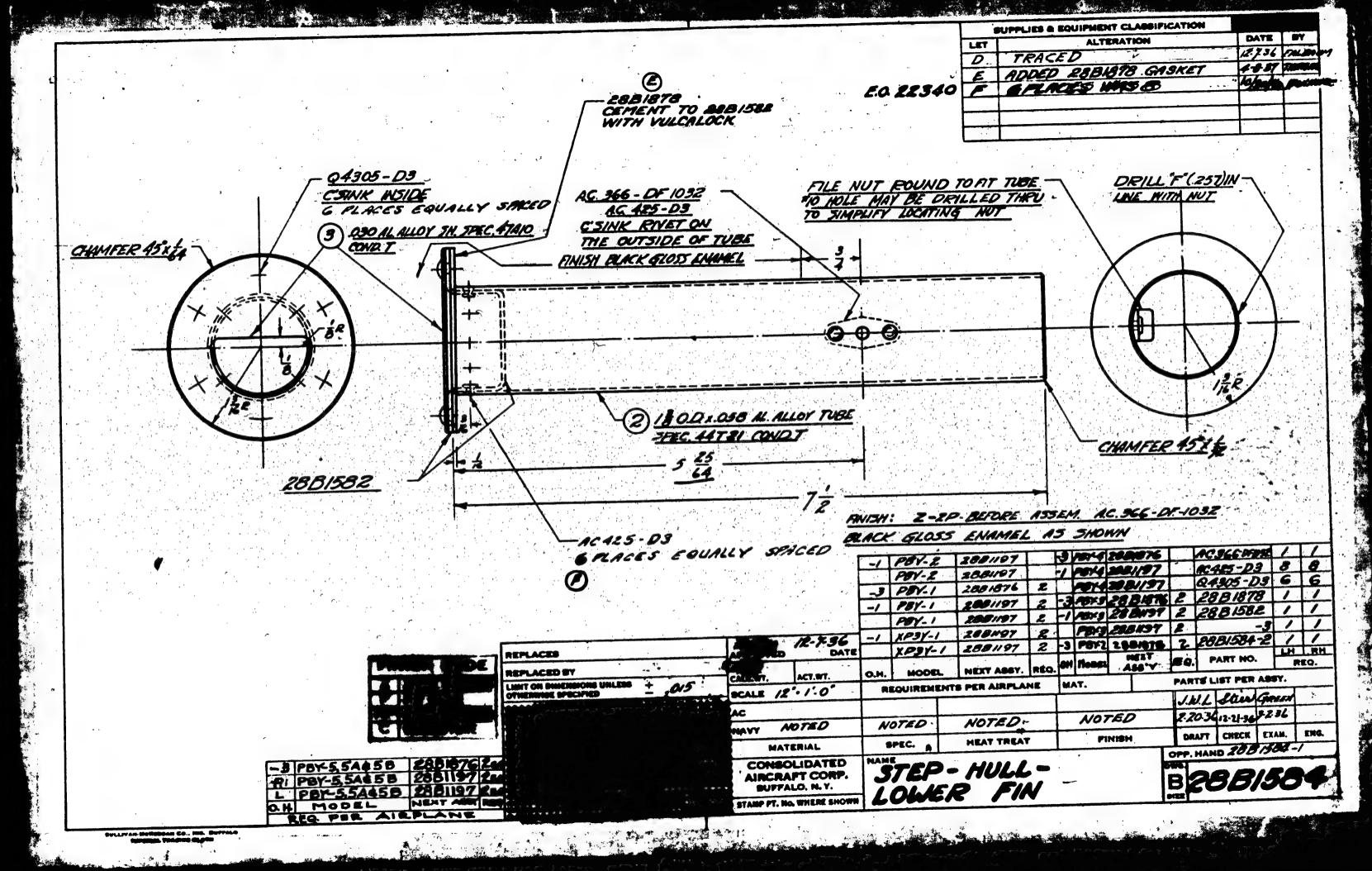
SUPPLIES & EQUIPMENT CLASSIFICATION DATE BY ALTERATION LET 2-W 17 R.A. TRACED UPTO BATE CH GO. DIM'S. 11/8 WAS 13/9, 1 WM JE.O. "A37758 3/4, 3/4 WAS 7/8; NO WT CHE. 6/2/42 Dista 꾶 232 SECTION -5 P8+17,3 2851084 IEA 103 -4 PBY-123 288 1094 184 -3 PBY-LE,3 288 1094 IM -2 PBY-13 2881094 | M 6.0 R.H. OPPOSITE 5 28-3MN 2861094 1 -5 PBY-5A 2881094 28-5MN 2881094 / 35 P84-54 2881094 L 28-5NN 2881094 1 2 PBY-5A 2881094 5 28-SAMC 28-51094 1 5 1004 > 2841094 3 RH. OPPOSITE 28-5AMC 288 1094 1 28-54HC 28B1094 1 28 81094 1 2881094 1 -4 28-5MA 1 2881094 1 -5 28-5HC 200 100 28-5AMN 2881094 1 -4 28-5MC 28-5AMN 2851094 1 -3 26-5MC **©** -1 28-5MC 30004 28 B1094 1 -5 -4 20-5ME 2891094 -3 28-5ME 28B1094 28-5ME 2851054 REPLACES LH RH PART NO. ACT.WT. REQ. REPLACED BY REO ST'D PARTS CHART OR DIMENSIONS WILLIAM OTHERWISE SPECIFIED PARTS LIST PER ASSY. MAT. REQUIREMENTS PER AIRPLANE SCALE 6'A 1'-0" Just The book MAN . 27 TE GUAY ON 47AIO (SEE) 5-18-34 1-11J NONE 62,000 % DRAFT CHECK EXAM. HEAT TREAT SPEC. MATERIAL OPP. HAND ANGLES CONSOLIDATED AIRCRAFT CORP. ~ HULL~ BUFFALO, N.Y. REAR DIAGONAL BULKHEAD

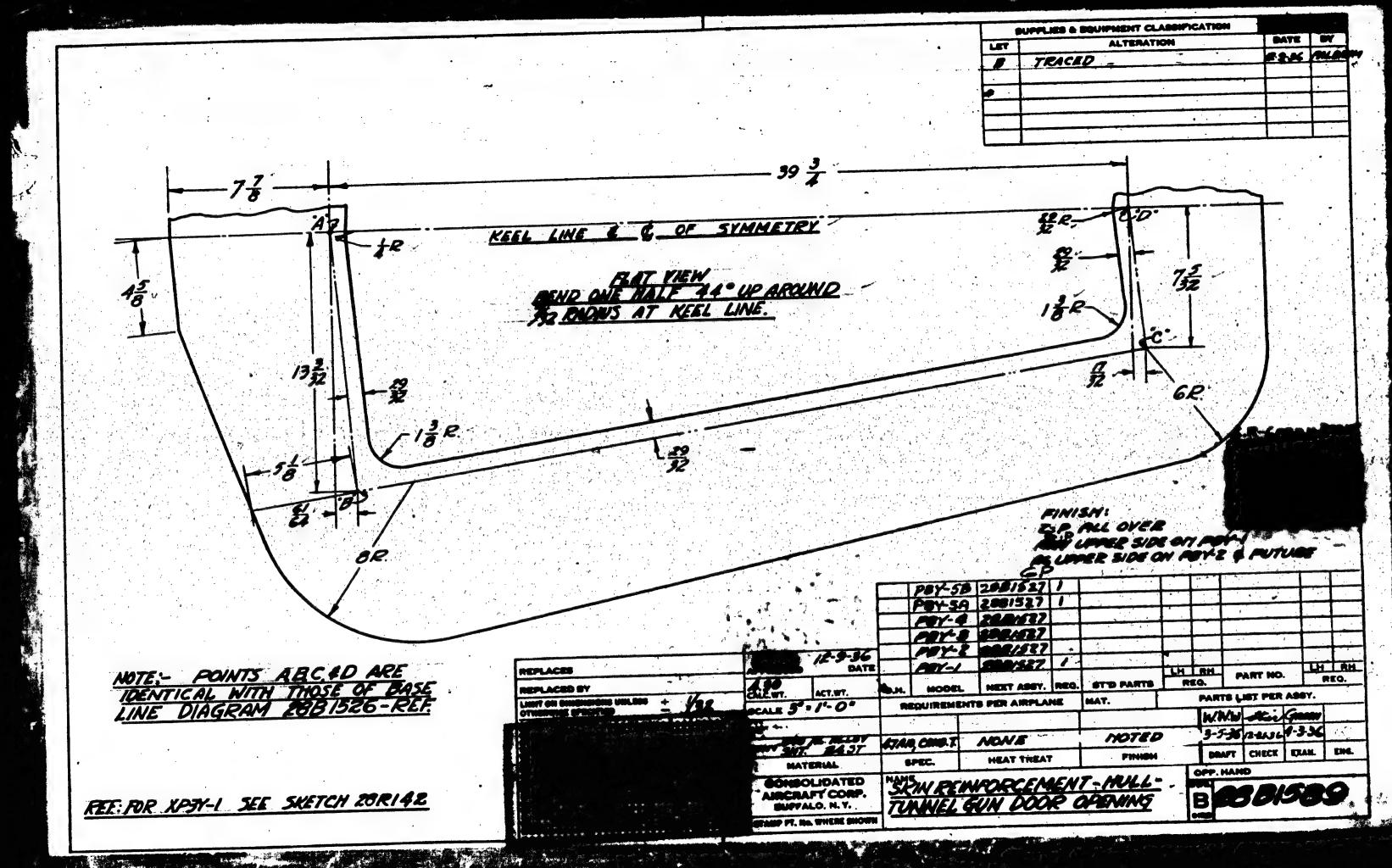


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		AIRCRAFT CORP. SUFFALO, N. Y. STAMP PT. No. WHERE SHOWN				BULKHEAD *1					B 288158				
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		OTHER SPECIAL - 772	SCALE 42 1-0°	REQUIREMEN	ITS PER AIRPI	ANTE MAIL		Stier Gara	
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			MANYAL ALLOY SHT. 2457.	SPEC.	HEAT TRE			CHECK EXAM	
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	•		AIRCRAFT CORP.	STRAP.	- HULL-	TUNNEL	Diff	2016	20
	· •	1111111	BUFFALO, M. Y. STANP PT. No. WHERE SHOWN	GUN BI	45E T	D KEEL	B		
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SUPPLIES & EQUIPMENT CLASSIFICATION

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SULLYAN-MEROSOAN CO., INC. BUPFALO

E.Q.A 38957

-3 28-5AMN 28B1527

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REPLACES

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SCALE /2"-/"0"

WY3 27 24 57

MATERIAL

CONSOLIDATED AIRCRAFT CORP.

BUFFALO. N. Y.

121.36 DATE

ACT.WT.

4 -3 PBY-58 -3 28-5MN G.P. GREEN POWER -3 28-5ME 4 -3 28-5MC 28-5MA 2881527 4 PBY-5 PBY-5A 2881527 POY-3-6 200/527 LH BH PART NO. REQ. ST'D PARTS NEXT ASSY. REQ. PARTS LIST PER ASSY. REQUIREMENTS PER AIRPLANE MAT. they stice from 3-6-36 12436 4.336 NOTED NONE ATAID CONST.

'FINISH

DOOR OPENING BASE CORNER B 28815

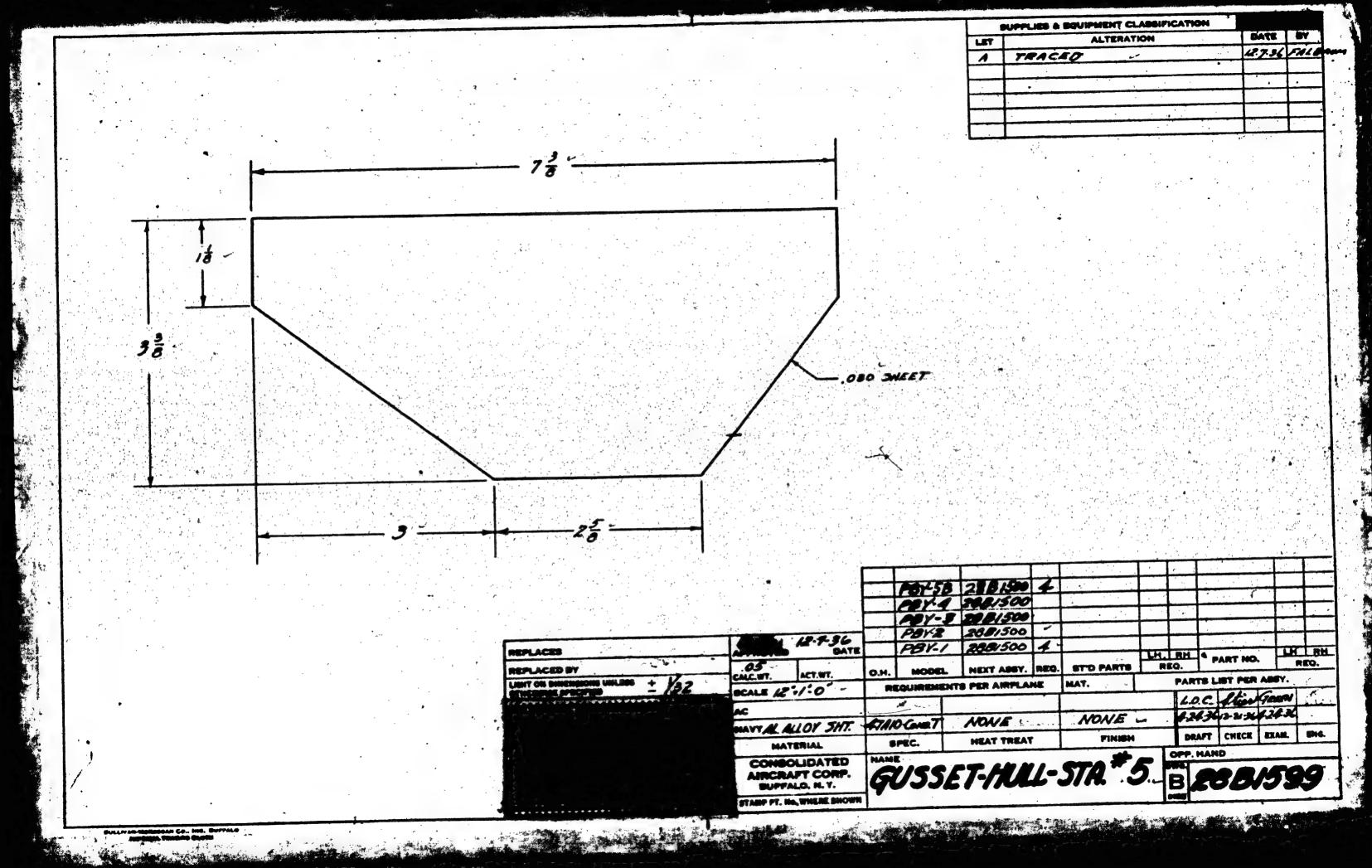
HEAT TREAT

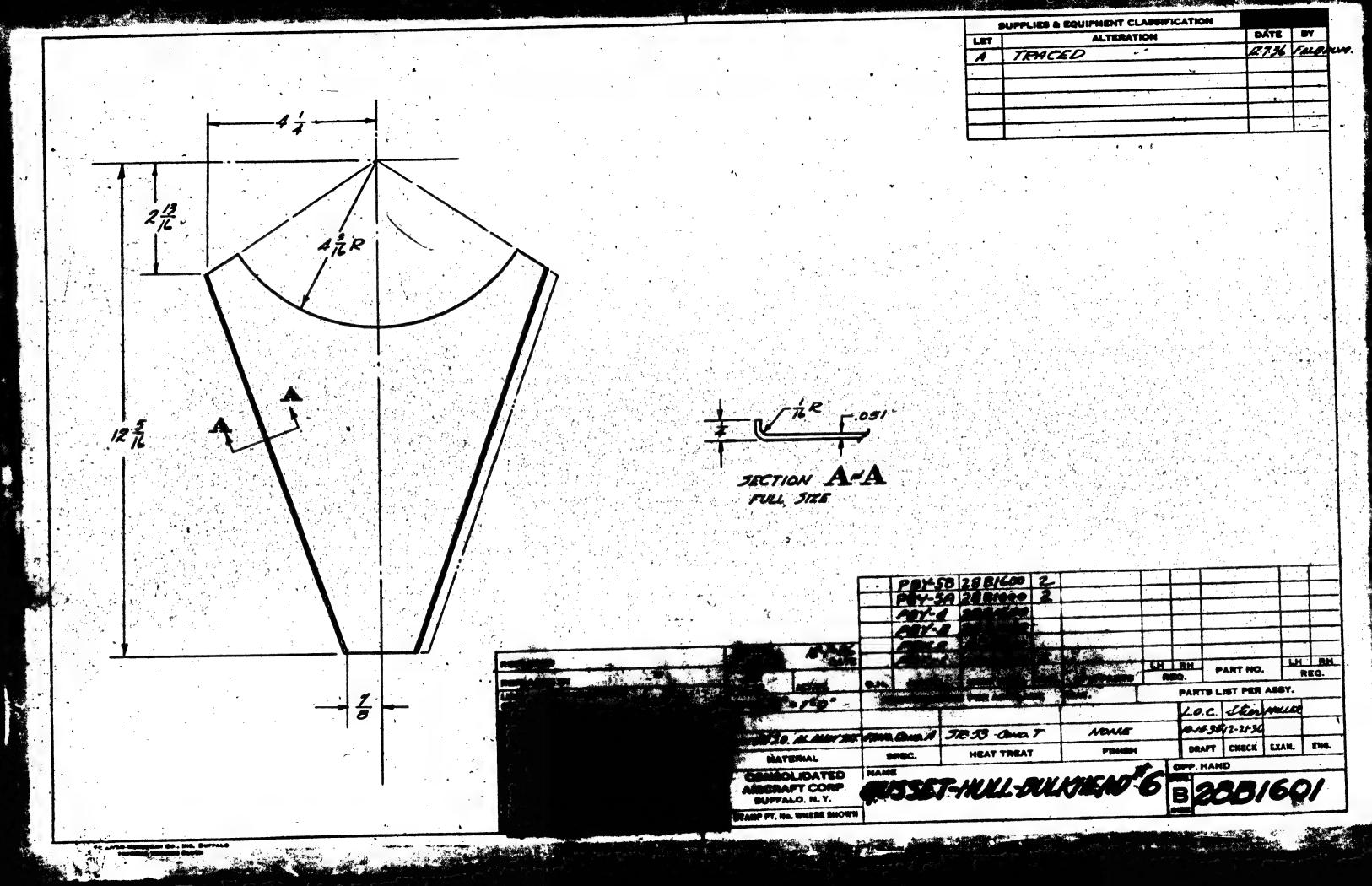
STRIP-HULL-TUNNEL GUN

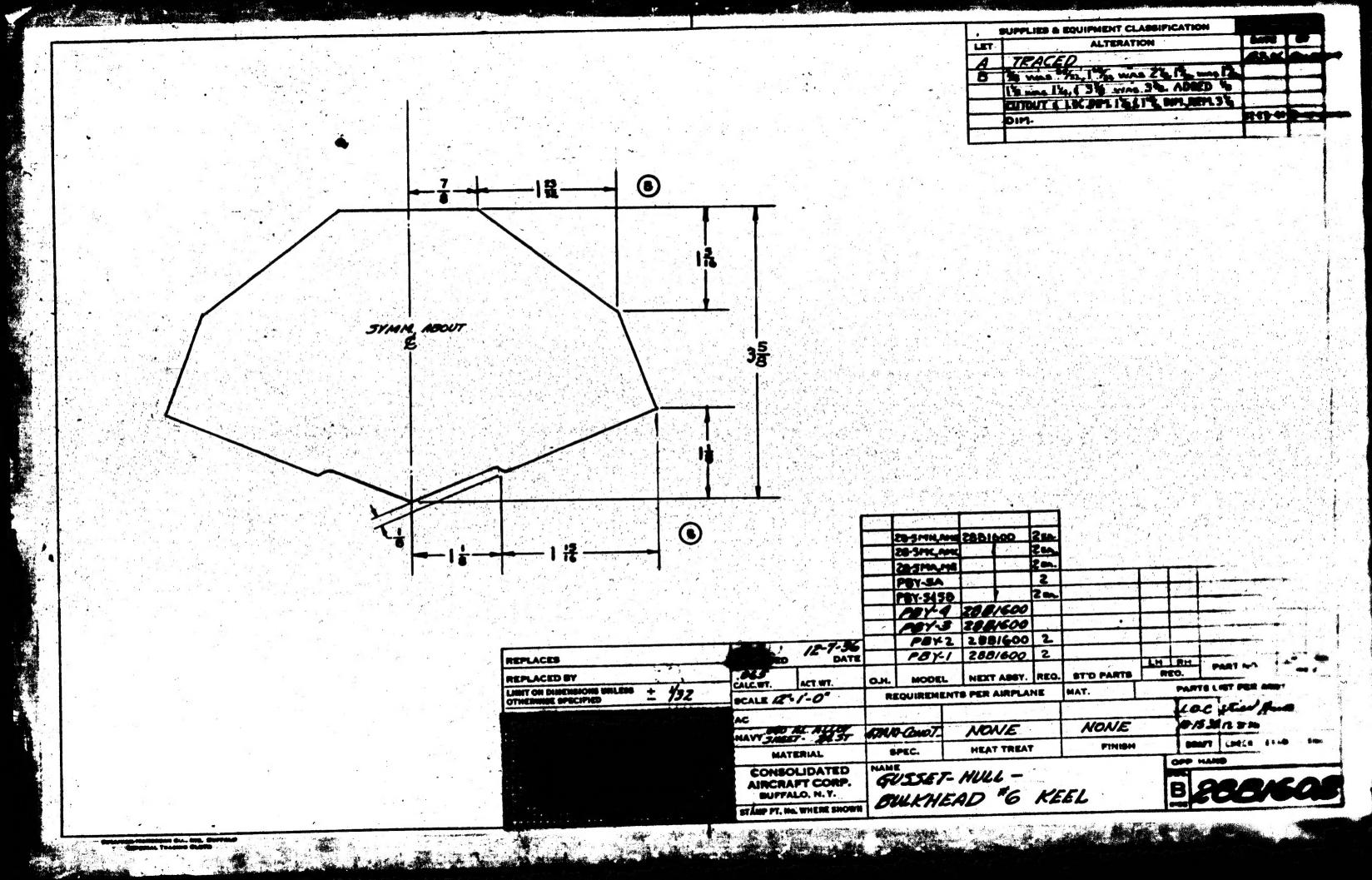
CHECK EXAM.

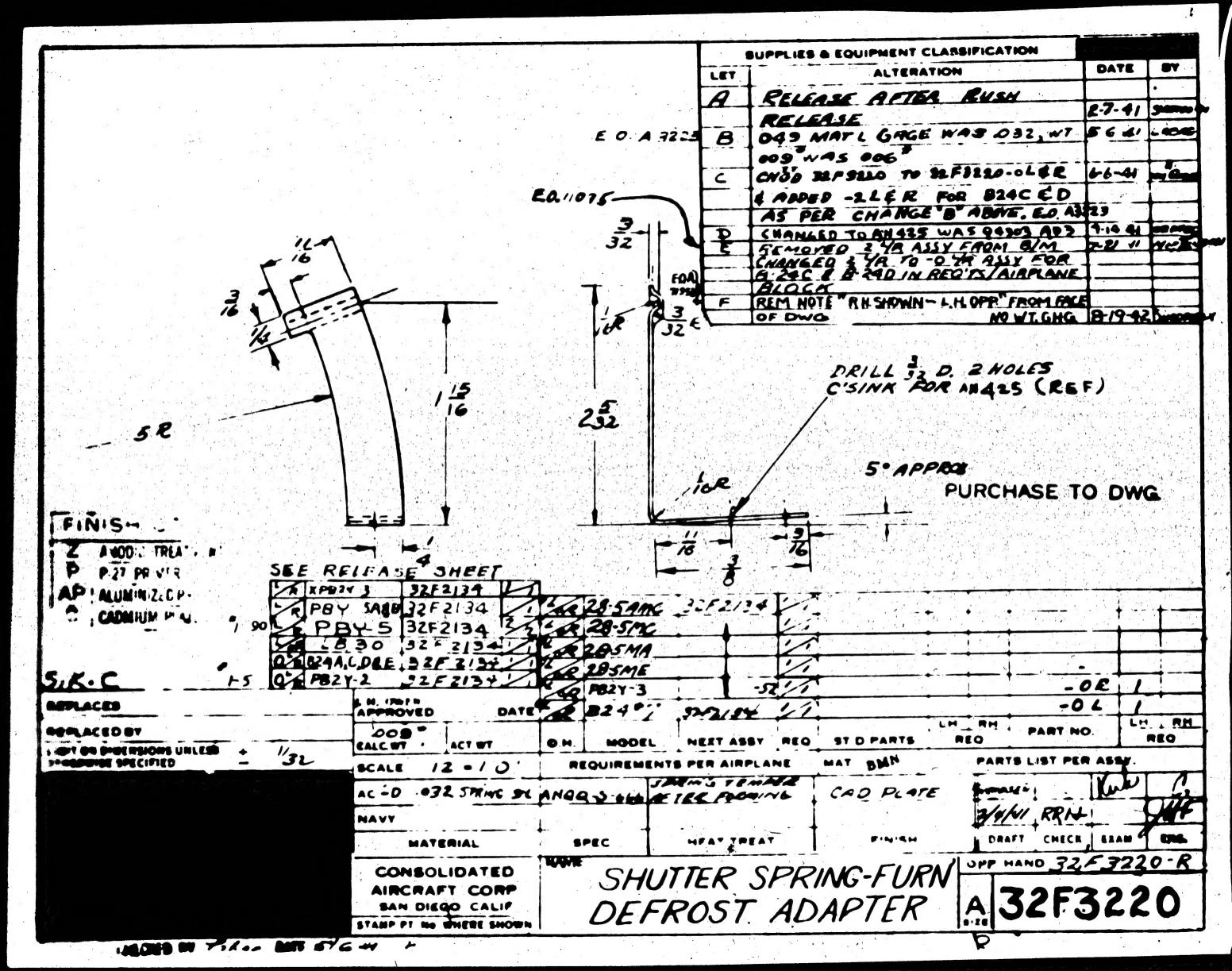
DRAFT

OPP. HAND

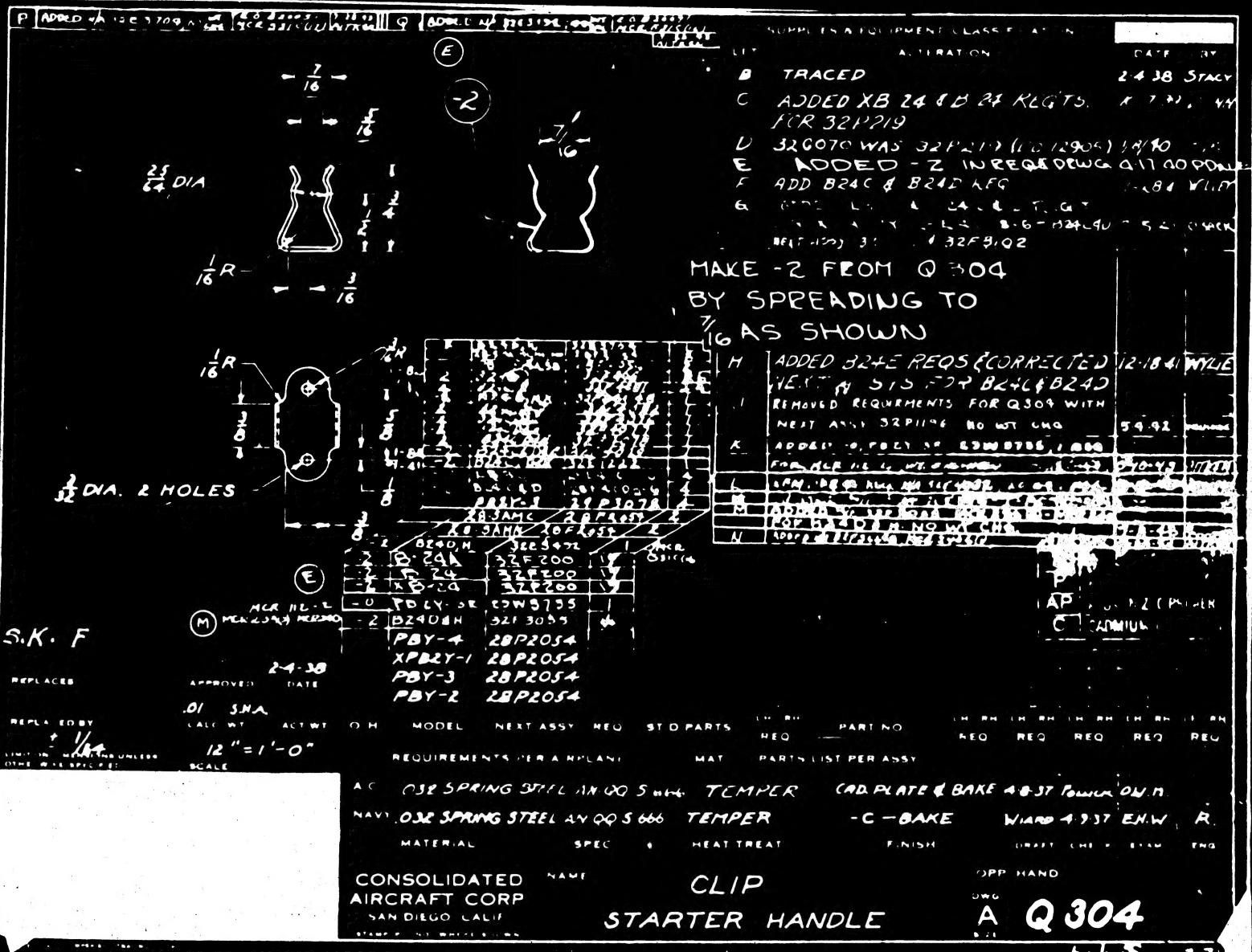








SUPPLIES & EQUIPMENT CLASSIFICATION LET ALTERATION DATE TRACED 10-30 Mekr FREE LENGTH "10(024) MUSIC WIRE CLOSE ENDS \$1.0. FINISH CODE E THEATMENT SPRING MUST WORK FREELY IN \$1610. TUBE REFFECTIVE COILS PBY-58 2862019 2 PBY-5A 2862019 2 PBY-4 28620193 PBY-4 2662019-2 PBY-3 2862019-3 PBY-3 2862019-2 PBY-2 2862019-3 REPLACES PBY-2 #602019-2 REPLACEDLY .001 HERH LIMIT ON DIMENSIONS UNLESS + CALC WT MODEL NEXT ASSY REQ 1/64 ST D PARTS 1.67 OTHERWISE SPECIFIED SCALE 24"31"-0" PARTS LIST FER ASSY AC KALUSOWM MILLER NAVY SPRING ST. 22W11 NONE C-BAKE W-18-3611 1936 WIRE MATERIAL SPEC HEAT TREAT FINISH DRAFT CHECK LYAM CONSOLIDATED OPP HAND AIRCRAFT CORP. SPRING - WOBBLE BUFFALO, N. Y. PUMP HANDLE CATCH STAMP PY, NO. WHERE SHOWN 10 TO 00



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